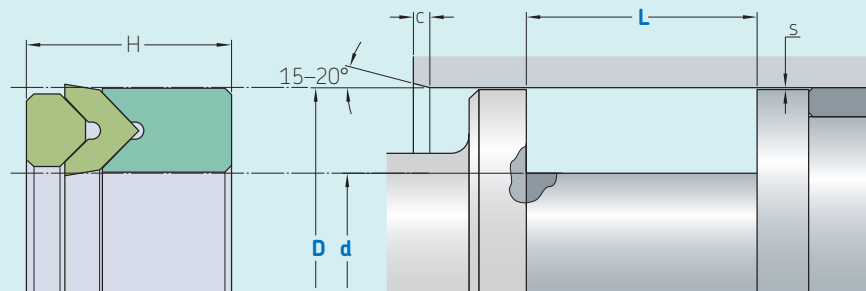


K1012-M



Ordering dimensions in **blue**

Surface roughness	R_{tmax}	R_a
	μm	
Sliding surface	$\leq 2,5$	0,05–0,2
Bottom of groove	$\leq 6,3$	$\leq 1,6$
Groove face	≤ 15	≤ 3

Bearing area: 50–95% and a cutting depth of 0,5 R_z based on $C_{ref} = 0\%$

Standard dimensions

D	d	L	R_{max}	c	s^*
H9 over	incl.	+ 0,2			500 bar
mm					
40	75	D – 10	9,5	0,4	0,25
75	150	D – 15	12,3	0,4	0,37
		D – 20	21,2	0,4	0,50
150	200	D – 25	25,8	0,4	0,62
200	300	D – 30	33,5	0,4	0,75
300		D – 40	41,5	0,4	1,00

* Extrusion gap values shown above are valid for a temperature of 70 °C, higher temperatures require lower values.

Ordering example

Profile

D x d x L [mm] / Numbers of chevrons

Support ring / Chevron / Pressure ring

Piston seal K1012-M

100 x 80 x 21,2 / 2

SKF Ecotal / ECOPUR / SKF Ecotal

Operating parameters

Material Support ring ³⁾ K10-A	Chevron K11-M	Pressure ring ³⁾ K12-M	Temperature		Speed ¹⁾	Pressure ²⁾
			from	to	max	max
			°C		m/s	bar (MPa)
■ SKF Ecorubber-1	■ ECOPUR	■ X-ECOPUR	-30	+100	0,5	500 (50)
■ SKF Ecorubber-1	■ ECOPUR	■ SKF Ecotal	-30	+100	0,5	500 (50)
■ SKF Ecorubber-1	■ ECOPUR	■ SKF Ecomid	-30	+100	0,5	500 (50)
■ SKF Ecotal	■ ECOPUR	■ X-ECOPUR	-30	+100	0,5	500 (50)
■ SKF Ecotal	■ ECOPUR	■ SKF Ecotal	-30	+100	0,5	500 (50)
■ SKF Ecomid	■ ECOPUR	■ X-ECOPUR	-30	+110	0,5	500 (50)
■ SKF Ecomid	■ ECOPUR	■ SKF Ecomid	-30	+110	0,5	500 (50)
■ SKF Ecorubber-1	■ ECOPUR LD	■ SKF Ecomid	-30	+100	0,5	500 (50)
■ SKF Ecomid	■ ECOPUR LD	■ SKF Ecomid	-35	+110	0,5	500 (50)
■ SKF Ecorubber-1	■ G-ECOPUR	■ G-ECOPUR 54D	-30	+100	0,5	500 (50)
■ SKF Ecomid	■ G-ECOPUR	■ G-ECOPUR 54D	-30	+110	0,5	500 (50)
■ SKF Ecorubber-1	■ H-ECOPUR	■ X-ECOPUR H	-20	+100	0,5	500 (50)
■ SKF Ecorubber-1	■ H-ECOPUR	■ SKF Ecotal	-20	+100	0,5	500 (50)
■ SKF Ecorubber-1	■ H-ECOPUR	■ SKF Ecomid	-20	+100	0,5	500 (50)
■ SKF Ecotal	■ H-ECOPUR	■ X-ECOPUR H	-20	+100	0,5	500 (50)
■ SKF Ecotal	■ H-ECOPUR	■ SKF Ecotal	-20	+100	0,5	500 (50)
■ SKF Ecomid	■ H-ECOPUR	■ X-ECOPUR H	-20	+110	0,5	500 (50)
■ SKF Ecomid	■ H-ECOPUR	■ SKF Ecomid	-20	+110	0,5	500 (50)
■ SKF Ecorubber-1	■ S-ECOPUR	■ X-ECOPUR S	-20	+100	0,5	500 (50)
■ SKF Ecorubber-1	■ S-ECOPUR	■ SKF Ecotal	-20	+100	0,5	500 (50)
■ SKF Ecorubber-1	■ S-ECOPUR	■ SKF Ecomid	-20	+100	0,5	500 (50)
■ SKF Ecotal	■ S-ECOPUR	■ X-ECOPUR S	-20	+100	0,5	500 (50)
■ SKF Ecotal	■ S-ECOPUR	■ SKF Ecotal	-20	+100	0,5	500 (50)
■ SKF Ecomid	■ S-ECOPUR	■ X-ECOPUR S	-20	+110	0,5	500 (50)
■ SKF Ecomid	■ S-ECOPUR	■ SKF Ecomid	-20	+110	0,5	500 (50)
■ SKF Ecorubber-1	■ T-ECOPUR	■ SKF Ecotal	-30	+100	0,5	500 (50)
■ SKF Ecorubber-1	■ T-ECOPUR	■ SKF Ecomid	-30	+100	0,5	500 (50)
■ SKF Ecotal	■ T-ECOPUR	■ SKF Ecotal	-50	+100	0,5	500 (50)
■ SKF Ecomid	■ T-ECOPUR	■ SKF Ecomid	-40	+110	0,5	500 (50)
■ SKF Ecoflon 2	■ SKF Ecorubber-1	■ SKF Ecoflon 2	-30	+100	0,5	250 (25)
■ SKF Ecoflon 2	■ SKF Ecorubber-H	■ SKF Ecoflon 2	-25	+150	0,5	250 (25)
■ SKF Ecoflon 2	■ SKF Ecorubber-H	■ SKF Ecopaek	-25	+150	0,5	250 (25)
■ SKF Ecoflon 2	■ SKF Ecorubber-2	■ SKF Ecoflon 2	-20	+200	0,5	250 (25)
■ SKF Ecoflon 2	■ SKF Ecorubber-2	■ SKF Ecopaek	-20	+200	0,5	250 (25)
■ SKF Ecoflon 2	■ SKF Ecorubber-3	■ SKF Ecoflon 2	-50	+150	0,5	250 (25)

IMPORTANT NOTE: The stated operating conditions represent general indications. It is recommended not to use all maximum values simultaneously.

¹⁾ Surface speed limit values are valid only in the presence of a lubrication film.

²⁾ Pressure ratings depend on the size of the extrusion gap.

³⁾ Size limitation D: Up to 260 mm SKF Ecotal, from 260 – 400 mm SKF Ecotal or SKF Ecomid and above 400 mm SKF Ecomid.

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PUB SE/P8 11844/3 EN · November 2019