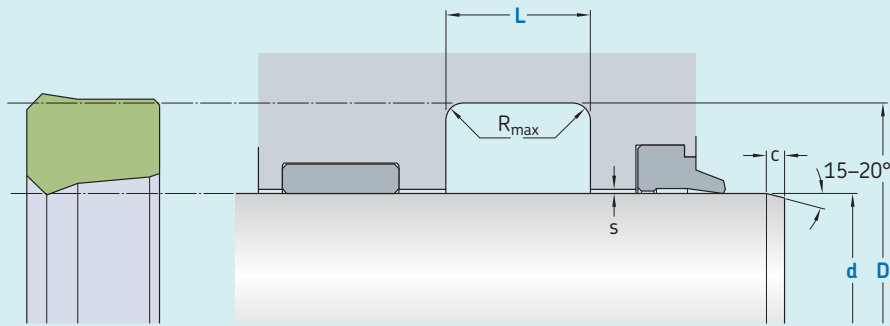


# S08-P



Ordering dimensions in **blue**

Surface roughness	$R_{tmax}$	$R_a$
	$\mu m$	
<b>Sliding surface</b>	$\leq 2,5$	$0,05-0,3$
<b>Bottom of groove</b>	$\leq 6,3$	$\leq 1,6$
<b>Groove face</b>	$\leq 15$	$\leq 3$

Bearing area: 50-95% and a cutting depth of  $0,5 R_z$  based on  $C_{ref} = 0\%$

Standard dimensions						Maximal radial extrusion gap			
d	D	L	$R_{max}$	c	$s^*$	20 bar	100 bar	200 bar	400 bar
f8	H10	+ 0,2							
over	incl.								
mm						mm			
<b>5</b>	<b>25</b>	$d + 8$	6,3	0,4	3,5	0,33	0,17	0,11	0,05
<b>25</b>	<b>50</b>	$d + 10$	8,0	0,4	4,0	0,37	0,22	0,16	0,10
<b>50</b>	<b>150</b>	$d + 15$	10,0	0,4	5,0	0,46	0,31	0,25	0,19
<b>150</b>	<b>300</b>	$d + 20$	14,0	0,4	6,0	0,54	0,39	0,32	0,26
<b>300</b>	<b>500</b>	$d + 25$	17,0	0,4	8,5	0,61	0,46	0,39	0,33
<b>500</b>	<b>600</b>	$d + 30$	25,0	0,4	10,0	0,67	0,52	0,45	0,39
<b>600</b>		$d + 40$	32,0	0,4	13,0	0,67	0,52	0,45	0,39

\* Extrusion gap values shown above are valid for a temperature of 70 °C, higher temperatures require lower values.

## Ordering example

Profile  
 d x D x L [mm]  
 Sealing material

Rod seal S08-P  
**100 x 115 x 10**  
 ECOPUR

## Operating parameters

Material Seal	Temperature		Speed <sup>1)</sup>	Pressure <sup>2)</sup>
	from	to	max	max
	°C		m/s	bar (MPa)
■ ECOPUR	-30	+110	0,3	400 (40)
■ H-ECOPUR	-20	+110	0,3	400 (40)
■ S-ECOPUR	-20	+110	0,3	400 (40)
■ T-ECOPUR	-50	+110	0,3	400 (40)

IMPORTANT NOTE: The stated operating conditions represent general indications. It is recommended not to use all maximum values simultaneously.

<sup>1)</sup> Surface speed limit values are valid only in the presence of a lubrication film.

<sup>2)</sup> Pressure ratings depend on the size of the extrusion gap.