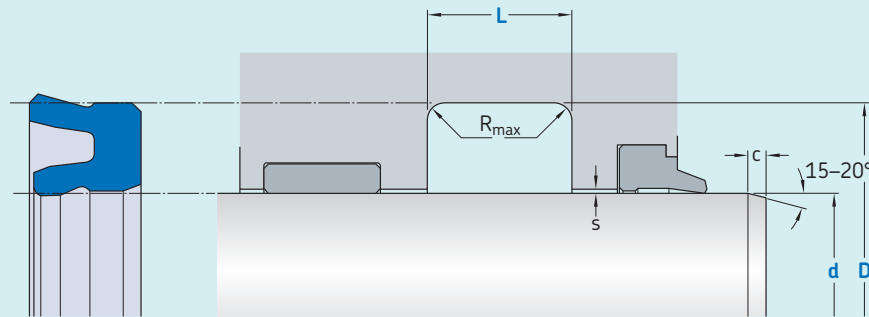


DS05-P



Ordering dimensions in **blue**

Surface roughness	R_{tmax}	R_a
	μm	
Sliding surface	$\leq 2,5$	0,05–0,3
Bottom of groove	$\leq 6,3$	$\leq 1,6$
Groove face	≤ 15	≤ 3

Bearing area: 50–95% and a cutting depth of 0,5 R_z based on $C_{ref} = 0\%$

Standard dimensions

d	f8	D	L	R_{max}	c	s ¹⁾
over	incl.	H10	+ 0,2			25 bar
mm						
5	25	d + 8	6,3	0,4	3,5	0,33
25	50	d + 10	8,0	0,4	4,0	0,37
50	150	d + 12	9,0	0,4	5,0	0,46
150	200	d + 16	14,0	0,4	6,0	0,54

¹⁾ Extrusion gap values shown above are valid for a temperature of 70 °C, higher temperatures require lower values.

Ordering example

Profile
d x D x L [mm]
Sealing material

Rod seal DS05-P
100 x 112 x 10
ECOPUR DD

Operating parameters

Material Seal	Temperature		Speed ¹⁾	Pressure
	from	to	max	max
	°C		m/s	bar (MPa)
■ ECOPUR DD	-30	+100	1	25 (2,5)

IMPORTANT NOTE: The stated operating conditions represent general indications. It is recommended not to use all maximum values simultaneously.

¹⁾ Surface speed limit values are valid only in the presence of a lubrication film.