

Aerospace solutions



SKF mobile apps and useful links

SKF mobile apps are available from both Apple App Store and Google Play. These apps provide useful information about SKF Group at your fingertips.

You can find information about SKF products beyond aerospace, including industrial rolling bearings with links to the related catalogues.



Apple App Store



Google Play

To download a PDF document of this catalogue and for more information about the SKF Aerospace solutions, go to skf.com/go/aero. Please note product data in this printed catalogue was accurate on the day of printing. The latest product data is always available for you on skf.com.



Scancode Aero catalogue download

To find support from SKF experts, for queries and to place orders, relevant contacts are available at [our contact page on skf.com](https://skf.com/contact)



Scancode Contacts

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PUB 41/P1 18922/3 EN • December 2022

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Aerospace

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Unit conversions

Quantity	Unit	Conversion			
Length	inch	1 mm	0.03937 in	1 in	25,4 mm
Area	square inch	1 mm ²	0.00155 in ²	1 in ²	645,16 mm ²
	square foot	1 m ²	10.76 ft ²	1 ft ²	0,0929 m ²
Volume	cubic inch	1 cm ³	0.061 in ³	1 in ³	16,387 cm ³
	cubic foot	1 m ³	35 ft ³	1 ft ³	0,02832 m ³
	imperial gallon	1 l	0.22 gallon	1 gallon	4,5461 l
	US gallon	1 l	0.2642 US gallon	1 US gallon	3,7854 l
Speed, velocity	foot per second	1 m/s	3.28 ft/s	1 ft/s	0,3048 m/s
	mile per hour	1 km/h	0.6214 mph	1 mph	1,609 km/h
Mass	ounce	1 g	0.03527 oz	1 oz	28,35 g
	pound	1 kg	2.205 lb	1 lb	0,45359 kg
	short ton	1 tonne	1.1023 short ton	1 short ton	0,90719 tonne
	long ton	1 tonne	0.9842 long ton	1 long ton	1,0161 tonne
Density	pound per cubic inch	1 g/cm ³	0.0361 lb/in ³	1 lb/in ³	27,68 g/cm ³
Force	pound-force	1 N	0.225 lbf	1 lbf	4,4482 N
Pressure, stress	pounds per square inch	1 MPa	145 psi	1 psi	6,8948 × 10 ³ Pa
		1 N/mm ²	145 psi		
		1 bar	14.5 psi	1 psi	0,068948 bar
Moment	pound-force inch	1 Nm	8.85 lbf-in	1 lbf-in	0,113 Nm
Power	foot-pound per second	1 W	0.7376 ft-lb/s	1 ft-lb/s	1,3558 W
	horsepower	1 kW	1.36 hp	1 hp	0,736 kW
Temperature	degree	Celsius	$t_C = 0.555 (t_F - 32)$	Fahrenheit	$t_F = 1,8 t_C + 32$

Units of measurements

Airframe bearings use metric or inch dimensions. When bearings are specified in inch dimensions, you will also find the metric values where relevant. Specified values in the two measurement systems are typically rounded. Therefore, values obtained using conversion formulae may not exactly match those specified.

If you need more unit conversions, use the conversion table above.

Company highlights

Since the start of SKF in 1907, our aim has been to help create competitive advantages for our customers by continuously developing new technologies and new products. We partner with a wide range of customers around the world, in over 40 industries, to help solve their toughest engineering challenges.

This hands-on experience is combined with SKF knowledge about bearings and units, seals, services and lubrication systems to support our customers over their full life cycle of their products, providing outstanding performance and reliability to meet the challenges of today and the future.

SKF provides products, services and solutions which help customers improve safety and process efficiency, reduce friction and extend asset service life, as well as reduce waste, use of material and achieve other sustainability benefits.

These benefits are also the result of the integration of sustainability in all our activities, our commitment to SKF Care principles and our approach with rotating equipment performance (REP).

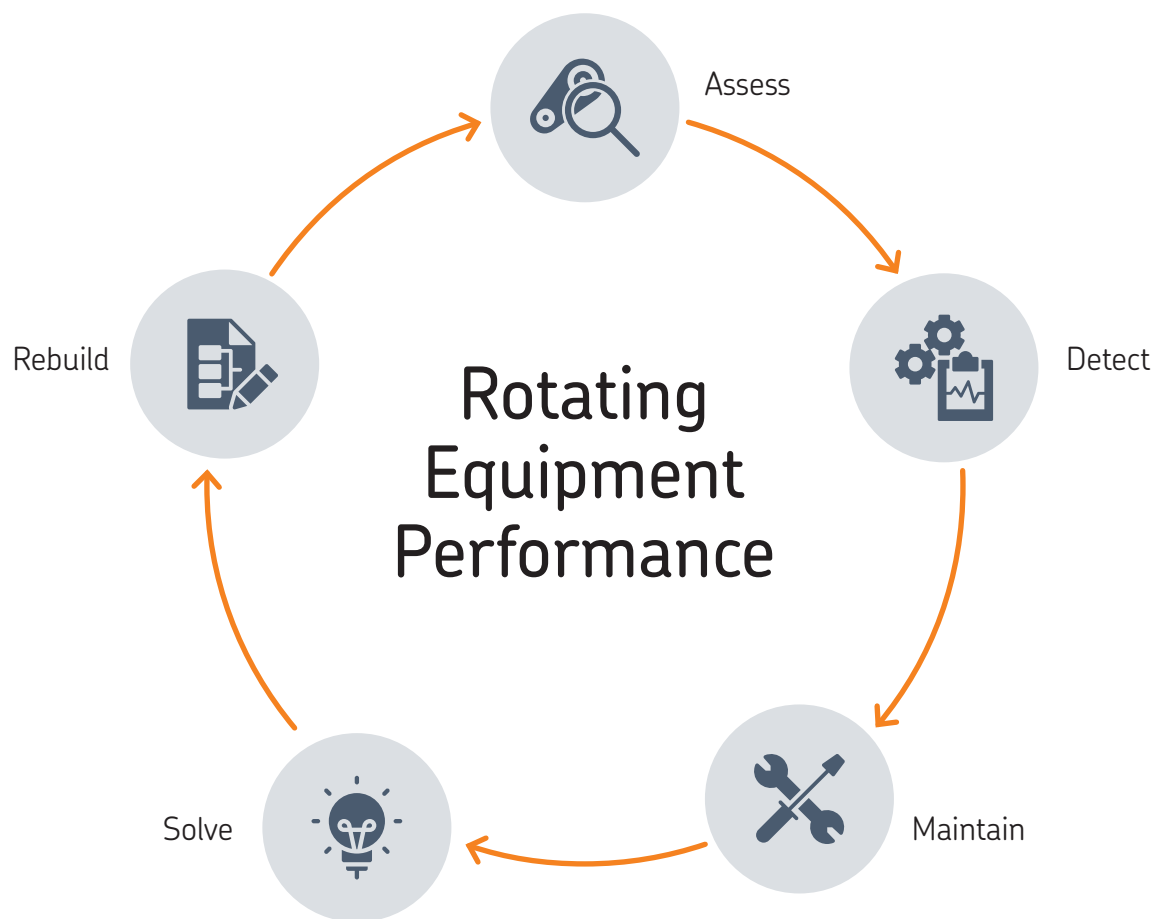
Sustainability

Sustainability challenges such as climate change, material use, energy demand, water use and health and safety drive new customer requirements and legislation. SKF was founded based on an innovation which enabled a massive increase in energy efficiency and reliability for industry. Ever since, SKF has added new technologies which increase reliability and uptime, reduce waste and consequently decrease the CO₂ and environmental footprint of the Group's and customers' operations.

In SKF we want to integrate sustainability in all our activities – in the products, services and customer solutions we provide. We apply life-cycle thinking to improve sustainability performance in our customer solutions, considering the selection of materials, using efficient production processes, optimising the function during customer use, and preparing for remanufacturing or recycling when the product has reached its end of life.

Rotating equipment performance

With SKF approach to optimizing rotating equipment performance, the objective is to maximize reliability and output from industrial equipment and production processes while driving down the total cost of ownership. Whether our customers want to solve a specific rotating equipment problem, increase asset or plant performance or improve overall maintenance efficiency, SKF is the reliable partner. With access to application insights together with the right products, connected technologies and flexible business models, we at SKF can help our customers get the performance they are looking for from their rotating equipment. Contact SKF for more information.



SKF Care

Our ambition and strategy is to create positive impact through the business we do and the way we do our business.

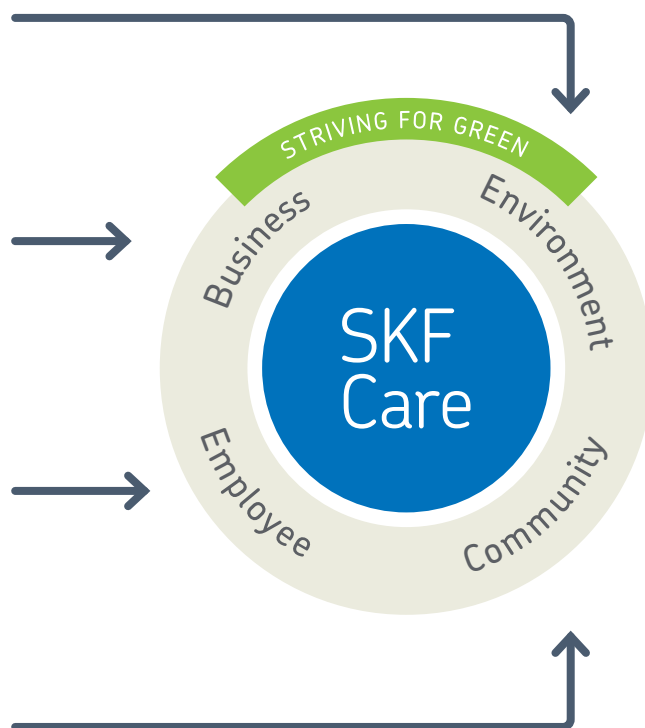
This is for the benefit of our business partners, customers, our employees, the natural environment and the communities around us. What we do creates shared value across all these perspectives:

The environmental perspective is about continually reducing the environmental impact from the Group's operations, as well as actions to significantly improve customers' environmental performance through the products, solutions and services that SKF supplies.

The business perspective is about customer focus, financial performance and returns for shareholders – with the highest standards of ethical behaviour.

The employee perspective is about ensuring a safe work environment and promoting health, education and the well-being of employees at SKF and in the supply chain.

The community perspective is about making positive contributions to the communities in which we operate and guides us to run our business in a way that supports positive development.



Foreword

SKF Aerospace highlights

SKF Aerospace serves all the industry players, from the Original Equipment Manufacturers (OEM) to the Maintenance Repair Overhaul (MRO) companies and supports major fixed-wing, helicopter, and engine and gearbox programmes, with:

- Airframe structural and flight control solutions
- Aircraft engine, gearbox, transmission and accessory solutions
- Many more Aerospace solutions, including Aerospace sealing solutions, Thin section bearings, Customized specialty ball solutions and Aerospace elastomeric and damping solutions

Based on SKF knowledge, supported by our long-standing experience in the industry and worldwide exposure to customers' needs with both a global and local presence (with manufacturing sites in France, USA, UK and Italy), SKF answers the critical challenges of the aerospace industry, including increasing air traffic, energy prices and environmental impacts.

SKF Aerospace delivers highly engineered standard parts, customized solutions, and services for airlines, aircraft and engine manufacturers. These solutions are the result of SKF's extensive experience and close cooperation between SKF and the customer's application experts. SKF provides total solutions over the full bearing life cycle, including design, testing and partnership.

SKF research and development focus on the needs of current and future generations of helicopters, aeroplanes, drones, engines and more, providing reduced weight and maintenance, improved pilot ergonomics and control simplicity, as well as accuracy and reliability for long service life.

Advanced development and manufacturing capabilities

To meet increasingly demanding program requirements, SKF is taking a big, exciting step forward with Centres of Excellence that offer advanced development capabilities. With these new state-of-the-art facilities for prototyping and testing, SKF is able to accelerate new product development and speed up time to market.

SKF manufacturing excellence achieves high quality and optimum performance for aerospace products with state of the art and digitalized manufacturing capabilities, as well as continuous improvement and Six Sigma methodologies. This means that you can look forward to

even more speed, efficiency and cost-effectiveness – from design and engineering to manufacturing and delivery.

SKF has approvals to AS9100 and EN9100¹⁾ (including ISO 9001), EASA Part 21G, ISO 45001 and OHSAS 18001, ISO 14001 and ISO 50001 as well as numerous individual process approvals from customers.

Main special processes are also Nadcap certified.

Contact SKF for more information.

The product portfolio of SKF Group at the service of aerospace industry needs

In addition to SKF Aerospace portfolio presented in this catalogue, other SKF products can be supplied by SKF Aerospace, including:

- **SKF rolling bearings (industrial bearings)**

Download a PDF of the catalogue at skf.com/go/17000

- **SKF super precision bearings**

To download a PDF document of SKF super precision bearings catalogue, go to https://www.skf.com/binaries/327-129877/0901d19680495562-Super-precision-bearings-catalogue---13383_2-EN.pdf#cid-129877

- **SKF slewing ring bearings**

To download a PDF document of SKF slewing ring bearings catalogue, go to https://www.kaydonbearings.com/downloads/catalog390/Kaydon_Catalog_390.pdf and <https://www.skf.com/binaries/307-513670/0901d196809590fe-Slewing-bearings.pdf#cid-513670>

Such products can be supplied with the relevant SKF Aerospace quality management, including certifications, inspections, and customizations.

¹⁾ AS are American standards, EN are European standards

Catalogue contents

This catalogue contains information about SKF products for the aerospace industry. SKF supplies:

- Airframe bearings, typically used in aerospace structures:
 - Standard and customized journal bearings
 - Standard and customized rolling bearings (using different rolling element technologies including SKF Aerospace precision rolling elements)
 - Standard and customized spherical plain bearings
 - Standard and customized rod ends
 - Engineered composite solutions
 - Engineered needle roller bearings
 - Engineered pulleys

You can find detailed information on these products in Section 1 of this catalogue.

- Aeroengine custom-designed rolling bearings, typically used in engine main-shafts and gearboxes, helicopter drivetrains, and accessory equipment solutions. They can use different rolling element technologies including SKF Aerospace precision rolling elements.

You can find an overview in Section 2 of this catalogue.

- Other aerospace solutions:
 - Aerospace Sealing Solutions, including rubber seals moulded and machined, carbon seals, and rings
 - Aerospace elastomeric and damping solutions
 - Aerospace thin section bearings
 - Aerospace specialty and engineered balls

You can find an overview in Section 3 of this catalogue.

Visit skf.com or contact SKF to learn more about aerospace products and solutions.

The information in this catalogue reflects SKF's state-of-the-art technology and capabilities as of the day of printing. The information herein may differ from that shown in earlier catalogues because of redesign, technological developments or revised calculation methods. SKF reserves the right to continually improve its products with respect to materials, design and manufacturing methods, some of which are driven by technological developments and standard evolutions.

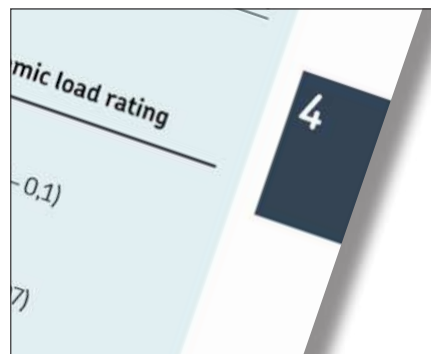
How to use the catalogue

For each section of the catalogue, the following information is provided:

Principles of bearing selection

This part is marked with blue bars at the page edge. It provides general relevant information about:

- Available bearing types and sizes
- Relevant bearing data (materials, surface treatments, lubrication, sealing ...)
- Information about interfaces and bearing handling requirements



Product tables

Dedicated to standard products, these tables provide all required dimensions (metric/inch) and required information, such as standard references, dimensions, loads, clearance, or torque values. Consequently, it enables customers to find all design information needed for bearing selection.



Metric



Inch

Indexes

The product index and text index are marked with grey bars. The product index lists series designations, relates them to the bearing type, and guides you to the relevant product section and product table. The text index lists entries in alphabetical order, and helps you locate specific information quickly.



Use case: Select a bearing for an application

If you are unsure whether you have adequate knowledge or experience to select a bearing that best suits your application requirements, you will probably find it helpful to consult the *Bearing selection process* on **page 28** and in each product chapter.

If you are an experienced bearing expert, go directly to the section for the relevant bearing type, browse the product tables for the required size, and then look at additional details and information on more specific variants in the text part preceding the product tables.

Use case: Find details of a known bearing

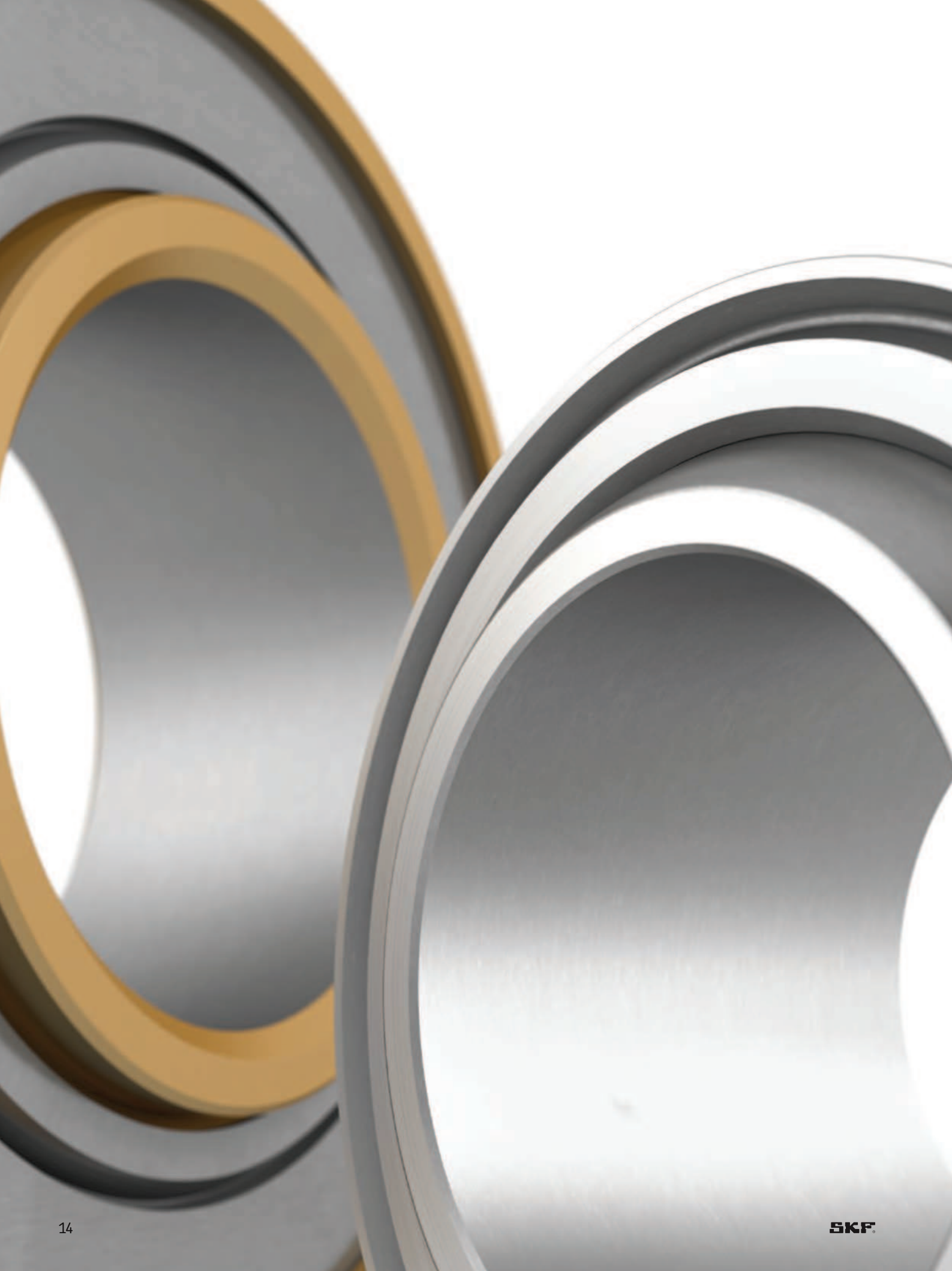
The easiest way to find detailed information about a bearing for which you have the designation is to use the product index, **page 487**. Compare the initial characters in a bearing designation with the entries in the product index. Each entry specifies the related bearing type, and the relevant product section and product table. To understand the product series used in a bearing designation, go to the text index, **page 487**, locate the entry for the suffix and follow the reference to the relevant product section where you can find detailed information.

If the bearing type is known, it is also possible to go directly to the relevant product chapter. Use the table of contents to locate information easily. The designation system is given in the product tables and the relevant cross-references to standards are given at the end of each product chapter.

Use case: Find information about a legacy bearing

SKF legacy series and bearings compliant to legacy standards can still be supplied. For more information, look into the list of *Legacy products* and *Legacy standards* in each relevant product chapter, searching by the bearing basic designation.

For legacy products with equivalent designations from both SKF Aerospace France and SKF Aerospace U.K. Limited, SKF uses a cross-reference designation system. **Table 16 page 151** provides the cross-reference for the relevant self-lubricating spherical plain bearings and **table 9 page 295** provides the cross-reference for the relevant self-lubricating spherical plain bearing rod ends. In these tables, search for the legacy basic designation to find the relevant cross-reference designation and the related product table. The **Product index page 487** can also be used. Search for the initial characters of a legacy bearing to find the related cross-reference.



A Airframe solutions

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SKF supplies standard, customized and fully engineered airframe solutions.

With the widest range of airframe standard products, SKF can meet the most demanding application requirements and supply bearings compliant to the most common airframe standards, including international EN or AS standards, and leading customer standards.

Airframe solutions are used widely in aircraft structures. They can be found in many applications including:

- Landing gears
- Flight controls
- Actuators, attachment points and hinges
- Doors
- Helicopter rotors

SKF Aerospace supplies inch and metric bearings in different sizes and types with a wide range of design options, including different materials, surface treatments, lubrication and sealing solutions.

SKF Aerospace also supports customers with its engineering expertise and testing capabilities from investigation to qualification.

Bearing types

SKF Aerospace supplies various types of airframe bearings:

- Rolling bearings (single or double row ball or roller bearings)
- Spherical plain bearings (metal-to-metal or self-lubricating)
- Rod ends (using rolling bearings or spherical plain bearings)
- Self-lubricating journal bearings

Rolling bearings

Airframe rolling bearings are full complement bearings (i.e. bearings without a cage and with a full complement of rolling elements) that enable rotational movements with minimal friction.

They support high loads, guide rotating components precisely and accommodate oscillating movements or a low number of complete rotations at low rotational speed. Some bearing types can compensate for misalignment between the shaft and housing bore.

When an attachment solution is needed, airframe rolling bearings can be integrated into rod end bodies. Refer to *Rod ends* **page 280**.

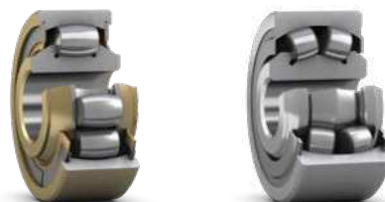
The SKF rolling bearing standard assortment is comprised of:



Deep groove ball bearings
1 and 2 rows



Self-aligning ball bearings
1 and 2 rows



Spherical roller bearings
1 and 2 rows



Bearings with
self-aligning rings

Airframe rolling bearings can use different rolling element technologies, including SKF Aerospace precision specialty balls.

As a leading manufacturer of precision specialty balls, SKF provides balls in a wide range of sizes, materials and tolerances to meet your application requirements.

SKF can also provide specialty balls for various applications including fluid control, linear guides, ball screws, or ball transfer units.

For more information, see **table 1** for metric bearings, **table 2** for bearings with inch dimensions and refer to *Rolling Bearings* **page 30** and *Aerospace specialty and engineered balls* **page 468**.

Table 1

SKF rolling bearings, metric dimensions

Type		Number of rows	Standard	SKF series	Table number	Page
Deep groove ball bearing		Single	–	JN..	1.1	52
			EN 3284, EN 3285, EN 3286	JNA..	1.2	54
			EN 3045, EN 3046, EN 3047	–	1.3	56
			EN 3281, EN 3282, EN 3283 EN 4033	TA..	1.4	58
		Double	–	AG..	1.5	60
			EN 3056, EN 3057, EN 3058	AGN...	1.6	62
Deep groove ball bearing with self-aligning ring		Single	EN 3059, EN 3060, EN 3061	TRCE..	1.7	64
			EN 4041	TRCEI..	1.8	66
Self-aligning ball bearing		Double	EN 3287, EN 3288, EN 3289 EN 4034	KN.. KNRCE..	1.9 1.10	68 70
Spherical roller bearing		Single	EN 3053, EN 3054, EN 3055	K..F, KN..F, K..FE.. SP1, KN..FE..SP1	1.11	72
			EN 3290, EN 3291, EN 3292	KNA..F	1.12	74
		Double	–	K..D	1.13	76

Table 2

SKF rolling bearings, inch dimensions

Type		Number of rows	Standard	SKF series	Table number	Page
Deep groove ball bearing		Single	AS 27640	KP.., KP..L	1.14	78
			AS 27641	KP..A	1.15	80
			AS 27642	KP..B	1.16	84
			–	KP..SP.., KP..A..SP.., KP..L..SP..	1.17	90
		Double	AS 27646	B500..	1.18	92
			AS 21428	–	1.19	96
			AS 27644	DPP..	1.20	98
			AS 27647	DW.., DW..K2, DW..K	1.21	100
Deep groove ball bearing with self-aligning ring		Single	AS 27648	KP..BS	1.22	102
Self-aligning ball bearing		Single	AS 27645	KSP.., KSP..A, KSP..L	1.23	106
			–	KSP..SP.., KSP..A..SP..	1.24	110
		Double	–	KN..	1.25	112
			AS 27643	DSP..	1.26	114
Spherical roller bearing		Single	–	DSRP..	1.27	116

Spherical plain bearings

Airframe spherical plain bearings support high loads, enable multi-directional oscillation at relatively low speed. They can compensate for misalignment between the shaft and housing bore.

Airframe spherical plain bearings can be made with a greased metal-to-metal spherical contact (MM bearings) or with a self-lubricating liner (SL bearings).

When an attachment solution is needed, airframe spherical plain bearings can be supplied as part of a rod end assembly. Refer to *Rod ends*, **page 280**.

The SKF spherical plain bearing standard assortment is comprised of:



SL¹⁾ bearings swaged



SL¹⁾ bearings pre-staked



SL¹⁾ bearings swaged high misalignment



MM²⁾ bearings slotted



MM²⁾ bearings swaged



MM²⁾ bearings split



MM²⁾ bearings swaged high misalignment

For more information, see **table 3** for metric metal-to-metal bearings, **table 4** for metal-to-metal bearings with inch dimensions, **table 5** for metric self-lubricating bearings, **table 6** for self-lubricating bearings with inch dimensions and refer to *Spherical plain bearings*, **page 126**.

¹⁾ SL = Self-lubricating

²⁾ MM = Metal-to-metal

Table 3

SKF metal-to-metal spherical plain bearings, metric dimensions

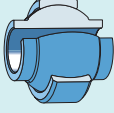
Design		Variant	Standard	SKF series	Table number	Page
Loader slot		EN	EN 2336, EN 2588	GE	2.1	156
		SKF	–	GL	2.2	160
		High load	–	GLS...RTG	2.3	164
		Wide	–	GT	2.4	166
Swaged		Light	EN 2335	MA	2.5	168
		Narrow	–	ME	2.6	172
		Wide	–	ML	2.7	176
		High misalignment	–	MT	2.8	180
Split inner ring		SKF	–	2 PL	2.9	182

Table 4

SKF metal-to-metal spherical plain bearings, inch dimensions

Design		Variant	Standard	SKF series	Table number	Page
Loader slot		Wide	–	GT	2.10	184
Swaged		Narrow	AS 21154, AS 21155	ME	2.11	186
		Narrow	EN 6046	ENE	2.12	190
		Wide	–	ML	2.13	194
		Wide	EN 4265, EN 4266	ENL	2.14	198
		High misalignment	–	MT	2.15	202
		AS	AS 81936/1, AS 81936/2	QXMB	2.16	206
Split inner ring		SKF	–	2 PL	2.17	210

Table 5

Self-lubricating spherical plain bearings, metric dimensions

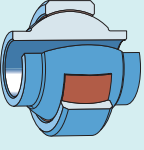
Figure	Variant	Standard	SKF series	Cross-reference to legacy SKF Aerospace France designation system Lons-le-Saunier (formerly known as SARMA)	Cross-reference to legacy SKF Aerospace U.K. Limited designation system Clevedon (formerly known as AMPEP)	Table number	Page
	Light	EN 3048, EN 4037	LEN..	XRA..	11C..N.. (not plated) 11F..N.. (chromium plated sphere)	2.18	214
	Narrow	EN 2584, EN 4038	NEN..	XRE..	11C..W.. (not plated) or 11F..W.. (chromium plated sphere) for bore code 5 and 22 11C..N.. (not plated) or 11F..N.. (chromium plated sphere) for bore code 6 and 10 11C..E.. (not plated) or 11F..E.. (chromium plated sphere) for bore code 8 and ≥ 12 (except 22)	2.19	216
	Wide	EN 2585, EN 4039	WEN..	XRL..	11C..E.. (not plated) or 11F..E.. (chromium plated sphere) for bore code 5 11C..W.. (not plated) or 11F..W.. (chromium plated sphere) for bore code ≥ 6	2.20	220
	High misalignment	EN 4040	HMEN..	RL..SP.. (stepped design inner ring)	11E..H (blended design inner ring)	2.21	224
	High misalignment	–	XRT..	–	–	2.22	226
	Pre-staked	–	XRL..FR	–	–	2.23	228

Table 6

Self-lubricating spherical plain bearings, inch dimensions

Figure	Variant	Standard	SKF series	Cross-reference to legacy SKF Aerospace France designation system Lons-le-Saunier (formerly known as SARMA)	Cross-reference to legacy SKF Aerospace U.K. Limited designation system Clevedon (formerly known as AMPEP)	Table number	Page
	Narrow controlled clearance	–	SN..ZT	–	–	2.24	230
	Narrow	NSA 8134, NSA 8136	SN..	–	–	2.25	232
	Narrow	AS 14101, AS 14104	NAS..	XRE..	11HN.. (inner ring sphere surface coated) 11BN..	2.26	236
	Narrow lined bore	AS 81820/1, AS 81820/4	NAS..A..	XRE..A..	11LHN.. (inner ring sphere surface coated) 11LBN..	2.27	240
	Wide	NSA 8135, NSA 8137	SW..	–	–	2.28	244
	Wide	AS 14102, AS 14103	WAS..	XRL..	11HW.. (inner ring sphere surface coated) 11BW..	2.29	248
	Wide lined bore	AS 81820/2, AS 81820/3	WAS..A..	XRL..A..	11LHW.. (inner ring sphere surface coated) 11LBW..	2.30	254
	High misalignment	–	SH..	–	–	2.31	256
	High misalignment	–	11..H..	–	–	2.32	258
	High misalignment	–	XRT..	–	–	2.33	260
	Pre-staked	–	XRL..FR	–	–	2.34	264

Rod ends

Rod ends provide the same functions as the bearing they use together with an easy attachment and positioning solution to the application.

The SKF rod end standard assortment is comprised of:



Rod ends with integrated self-aligning ball bearings



Rod ends with inserted spherical plain bearings (SL¹) or MM²)



Rod ends with integrated MM spherical plain bearings

Refer to rolling bearing and spherical plain bearing chapters for more information.

For more information, see **table 7** for metric bearings, **table 8** for bearings with inch dimensions and refer to *Rod ends* **page 280**.

Table 7

SKF rod ends, metric dimensions

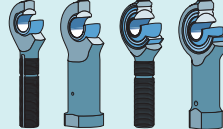
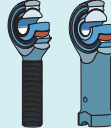
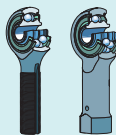
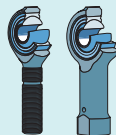
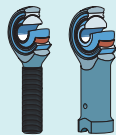
Type		Thread	Standard	SKF rod end series	SKF bearing series	Cross-reference to legacy SKF Aerospace France designation system Lons-le-Saunier (formerly known as SARMA)	Cross-reference to legacy SKF Aerospace U.K. Limited designation system Clevedon (formerly known as AMPEP)	Table number	Page
Ball bearing rod ends		Integrated	External	EN 3541, EN 4036	C..MJ, CN..MJ N/A	–	–	3.1	296
		Integrated	External	–	C..M, CN..M, CN..M..SP1	–	–	3.2	298
Metal-to-metal rod ends		Integrated	External	–	EM..	N/A	–	3.3	300
		Inserted	External	–	EMJ/ML..	ML..R metric	–	3.4	302
		Inserted	External	–	EMJ/MT..	MT..R metric	–	3.5	304
		Integrated	Internal	–	EF..	N/A	–	3.6	306
		Inserted	Internal	–	EFJ/ML..	ML..R metric	–	3.7	308
		Inserted	Internal	–	EFJ/MT..	MT..R metric	–	3.8	310
Self-lubricating rod ends		Inserted	External	EN 2498, EN 4198	EMA..	HMEN..R metric	–	3.9	312
		Inserted	External	–	EMJ/RL..	WEN..R metric	–	3.10	314
		Inserted	External	–	EMJ/RT..	XRT..R metric	–	3.11	316
		Inserted	Internal	–	EFJ/RL..	WEN..R metric	–	3.12	318
		Inserted	Internal	–	EFJ/RT..	XRT..R metric	–	3.13	320

Table 8

SKF rod ends, inch dimensions

Type			Thread	Standard	SKF rod end series	SKF bearing series	Cross-reference to legacy SKF Aerospace France designation system Lons-le-Saunier (formerly known as SARMA)	Cross-reference to legacy SKF Aerospace U.K. Limited designation system Clevedon (formerly known as AMPEP)	Table number	Page
Ball bearing rod ends		Integrated	External	–	CN..SP	N/A	–	–	3.14	322
		Integrated	External	EN 4156, EN 4157	CN..	N/A	–	–	3.15	326
		Integrated	External	AS 21151	REP..M, RA..M, N/A RAP..M	–	–	3.16	332	
		Integrated	Internal	AS 21153	REP.., REP..F., N/A REPB..N..	–	–	3.17	334	
Metal-to-metal rod ends		Inserted	External	–	EMJ/..ML..R	ML..R inch	–	–	3.18	336
		Inserted	External	–	EMJ/..MT..R	MT..R inch	–	–	3.19	338
		Inserted	Internal	–	EFJ/..ML..R	ML..R inch	–	–	3.20	340
		Inserted	Internal	–	EFJ/..MT..R	MT..R inch	–	–	3.21	342
Self-lubricating rod ends		Inserted	External	AS 81935/1	MJ/WAS..	WAS..R inch, EWAS..R inch	UMJ/XRL..	12BM..	3.22	344
		Inserted	External	AS 81935/4	MJ/NAS..	NAS..R inch, ENAS..R inch	UMJ/XRE..	12BNM..	3.23	346
		Inserted	External	AS 81935/6	PHMJ/WAS..	WAS..R inch, EWAS..R inch	PHUMJ/XRL..	12CM..	3.24	348
		Inserted	External	AS 81935/8	PHMJ/NAS..	NAS..R inch, ENAS..R inch	PHUMJ/XRE..	12CNM..	3.25	350
		Inserted	External	NSA 8143	R..M..	SW..G inch	–	–	3.26	352
		Inserted	External	–	EMJ/RL..R	WAS..R inch	–	–	3.27	354
		Inserted	External	–	EMJ/RT..R	XRT..R inch	–	–	3.28	356
		Inserted	Internal	AS 81935/2	FJ/WAS..	WAS..R inch, EWAS..R inch	UFJ/XRL..	12BF..	3.29	358
		Inserted	Internal	AS 81935/5	FJ/NAS..	NAS..R inch, ENAS..R inch	UFJ/XRE..	12BNF..	3.30	362
		Inserted	Internal	AS 81935/7	PHFJ/WAS..	WAS..R inch, EWAS..R inch	PHUFJ/XRL..	12CF..	3.31	366
		Inserted	Internal	AS 81935/9	PHFJ/NAS..	NAS..R inch, ENAS..R inch	PHUFJ/XRE..	12CNF..	3.32	370
		Inserted	Internal	NSA 8149	R..F..	SW..G inch	–	–	3.33	374
		Inserted	Internal	–	EFJ/RL..R	WAS..R inch	–	–	3.34	378
		Inserted	Internal	–	EFJ/RT..R	XRT..R inch	–	–	3.35	380

Self-lubricating journal bearings

Airframe journal bearings are “maintenance-free” and compact solutions that enable low friction rotation and sliding guidance by providing a self-lubricating and wear-resistant surface, while limiting constraints on the assembly when replacement is required.

The SKF journal bearing standard assortment is comprised of plain and flanged bearings.

For more information, see **table 9** for metric bearings, **table 10** for bearings with inch dimensions and refer to *Journal bearings*, **page 390**.



Plain journal bearings



Flanged journal bearings

Table 9

SKF self-lubricating journal bearings (metric dimensions)

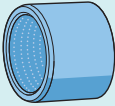
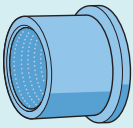
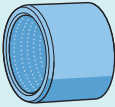
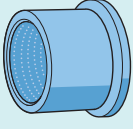
Shape	Shell material	Standard	Liner	SKF series	Table number	Page
Plain 	Corrosion-resistant steel	EN 2287	X1	13C..Z	4.1	404
		EN 2287	Fiberslip	..K	4.1	404
		–	X1	13D..Z	4.2	406
	Aluminium alloy	EN 2285	X1	13C..Z	4.1	404
		EN 2285	Fiberslip	..K	4.1	404
		–	X1	13D..Z	4.2	406
Flanged 	Corrosion-resistant steel	EN 2288	X1	13C..F	4.3	408
		EN 2288	Fiberslip	..F..K	4.3	408
		–	X1	13D..F	4.4	410
	Aluminium alloy	EN 2286	X1	13C..F	4.3	408
		EN 2286	Fiberslip	..F..K	4.3	408
		–	X1	13D..F	4.4	410

Table 10

SKF self-lubricating journal bearings (inch dimensions)

Shape	Shell material	Standard	Liner	SKF series	Table number	Page
Plain 	Corrosion-resistant steel	NSA 8145	X1	13A..Z..	4.5	412
		NSA 8145	Fiberslip	K..P	4.5	412
		AS 81934/1	X1	13B..Z..	4.6	414
		EN 4536-2	X1	13E..Z..	4.7	416
	Aluminium alloy	NSA 8146	X1	13A..Z..	4.5	412
		NSA 8146	Fiberslip	K..P	4.5	412
		AS 81934/1	X1	13B..Z..	4.6	414
		EN 4534-2	X1	13E..Z..	4.7	416
Flanged 	Corrosion-resistant steel	NSA 8147	X1	13A..Z..	4.8	418
		NSA 8147	Fiberslip	K..F..P	4.8	418
		AS 81934/2	X1	13B..F..	4.9	420
		EN 4537-2	X1	13E..F..	4.10	422
	Aluminium alloy	NSA 8148	X1	13A..F..	4.8	418
		NSA 8148	Fiberslip	K..F..P	4.8	418
		AS 81934/2	X1	13B..F..	4.9	420
		EN 4535-2	X1	13E..F..	4.10	422

Airframe standard bearings selection process

If you are looking for a known product, according to its standard for example, or if you are an experienced bearing expert, go directly to the relevant product chapter and product table.

For help in selecting the appropriate bearing type, refer to *Basic bearing type selection guide*, **page 28**, and follow the selection process given for each standard airframe product:

- 1 Determine the relevant bearing type
- 2 Determine the allowable bearing size
- 3 Determine the required bearing load carrying capability
- 4 From the product tables, find a suitable bearing based on the above steps
- 5 Choose all other required options including materials, surface treatments, lubrication, sealing, etc.
- 6 Consider bearing handling requirements for mounting, dismantling and storage

If the standard SKF range of bearings does not meet your specific needs, contact SKF for a customized design solution, as described in *Customized products*.

Refer to the relevant product chapter for more information.

Customized and engineered bearings

SKF supplies customized and engineered bearings to meet specific airframe application requirements. These solutions are the result of SKF's extensive experience and close cooperation between SKF and the customer's application experts.

SKF provides total solutions over the full bearing life cycle, including design, testing and partnership.

Customized products per bearing type are presented in the individual product sections. Other engineered airframe solutions include:

- Pulleys (**page 428**)
- Needle bearings (**page 436**)
- Composite solutions (**page 438**)

For more information, contact SKF via: skf.com/go/aero

Basic bearing type selection guide

Based on their key characteristics (**table 11**), an initial decision must be made between using a standard SKF Aerospace self-lubricating journal bearing, spherical plain bearing, or rolling bearing.

A

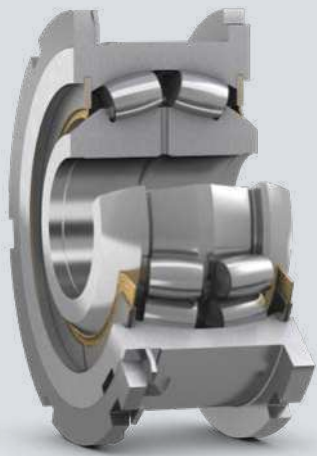
Table 11

Basic bearing type selection guide				
Application requirement	Rolling bearing	Spherical plain bearing		Self-lubricating journal bearing
		Metal-to-metal	Self-lubricating	
Load capacity vs compactness	Good	Very good	Very good	Excellent
No load starting rotational torque	Low	Low	Moderate	Moderate
No load starting swivelling torque	Low to moderate (for bearings with misalignment capability)	Low	Moderate	N/A
Loaded rotational frictional moment	Very low	Moderate	Low	Low
Loaded swivelling frictional moment	Low to moderate (for bearings with misalignment capability)	Moderate	Low	N/A
Lubrication	Greased-for-life	Greased-for-life or need for relubrication depending on application requirements	Maintenance-free	Maintenance-free
Typical motion	From oscillation > 1° to low number of complete revolutions at low to moderate speed	Oscillation at low speed	Oscillation at low to moderate speed	Oscillation and/or sliding of shaft at low to moderate speed
Typical dynamic failure mode	Surface failure	Progressive wear and seizing	Progressive wear	Progressive wear

When an attachment and positioning solution to the application is needed, rod ends can be used.

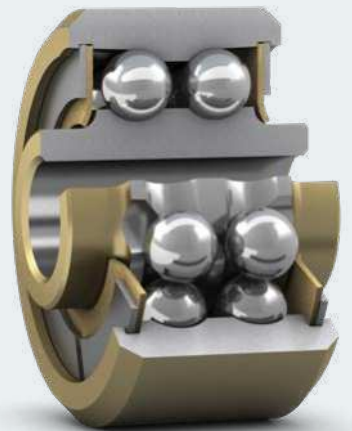
For more information, refer to the relevant product chapter.

For more solutions, refer to the customized and engineered bearing sections in the relevant product chapter and contact SKF via: skf.com/go/aero.



1

Rolling bearings



1 Rolling bearings

Bearing designs and variants	32	Product tables	
Variants	34	Metric dimensions	52
Bearing materials	34	1.1 Deep groove ball bearing single row	52
Surface treatments	34	1.2 Deep groove ball bearing single row, EN 3284, EN 3285, EN 3286, EN 3045, EN 3046, EN 3047	54
Sealing and shielding solutions	34	1.3 Deep groove ball bearing single row	56
Rod ends	34	1.4 Deep groove ball bearing single row, EN 3281, EN 3282, EN 3283, EN 4033	58
Customized bearings	34	1.6 Deep groove ball bearing double row	60
Rolling bearing selection for airframe applications	35	1.6 Deep groove ball bearing double row, EN 3056, EN 3057, EN 3058	62
Performance and operating conditions	35	1.7 Deep groove ball bearing with self-aligning ring single row, EN 3059, EN 3060, EN 3061	64
Bearing selection process	36	1.8 Deep groove ball bearing with self-aligning ring single row, EN 4041	66
Selecting bearing size and options	36	1.9 Self-aligning ball bearing double row, EN 3287, EN 3288, EN 3289	68
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Static load	37	1.11 Spherical roller bearing single row, EN 3053, EN 3054, EN 3055	72
Dynamic load rating	38	1.12 Spherical roller bearing single row, EN 3290, EN 3291, EN 3292	74
Lubrication	39	1.13 Spherical roller bearing double row	76
Operating temperature	40		
Sealing and shielding	40	Inch dimensions	78
Friction and torque	41	1.14 Deep groove ball bearing single row, AS 27640	78
Bearing interfaces	42	1.15 Deep groove ball bearing single row, AS 27641	80
Selecting fits	42	1.16 Deep groove ball bearing single row, AS 27642	84
Axial location of bearing	42	1.17 Deep groove ball bearing single row	90
Bearing data	45	1.18 Deep groove ball bearing single row, AS 27646, AS 21428	92
Dimensions and tolerances	45	1.19 Deep groove ball bearing double row	96
Material	45	1.20 Deep groove ball bearing double row, AS 27644	98
Surface treatments	46	1.21 Deep groove ball bearing double row, AS 27647	100
Sealing and shielding	47	1.22 Deep groove ball bearing with self-aligning ring single row, AS 27648	102
Internal clearance	47	1.23 Self-aligning ball bearing single row, AS 27645	106
Bearing handling	49	1.24 Self-aligning ball bearing single row	110
Mounting	49	1.25 Self-aligning ball bearing double row	112
Dismounting	50	1.26 Self-aligning ball bearing double row, AS 27643	114
Storage	50	1.27 Spherical roller bearing single row	116
Customized products	51		
Legacy standards	51	Cross-reference	118
		Metric bearings	118
		Inch bearings	124

1 Rolling bearings

1

Airframe rolling bearings are full complement bearings (i.e. bearings without a cage and with a full complement of rolling elements) that enable rotation with minimal friction.

They support high loads and guide rotating components precisely. Airframe rolling bearings accommodate radial loads (perpendicular to the shaft) and axial loads (along the shaft). They are designed to accommodate oscillating movements or a low number of complete rotations at low rotational speed.

Some bearing types can compensate for misalignment between the shaft and housing bore.

Airframe rolling bearings are used widely in aircraft structures. They can be found in many applications including:

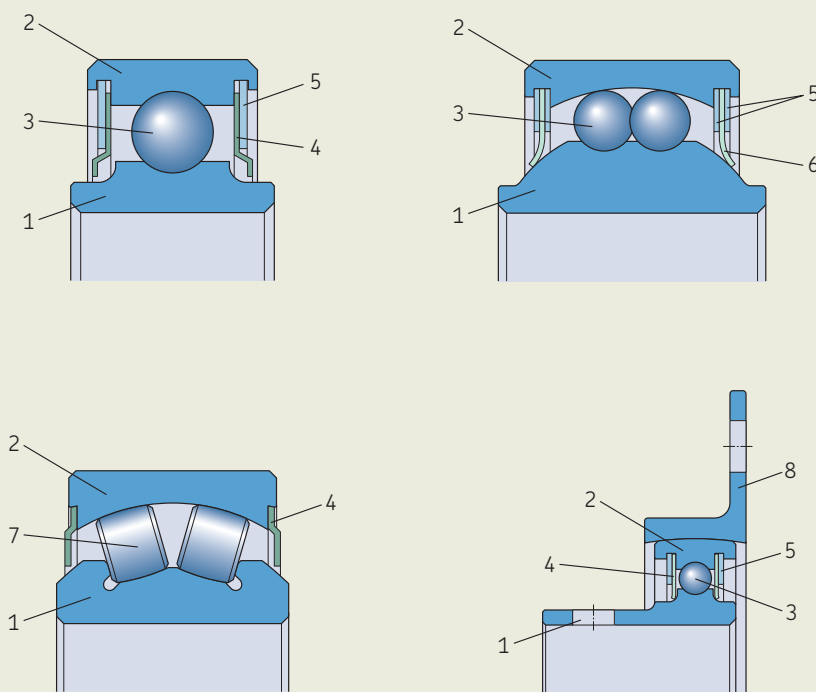
- Flight controls
- Actuators, attachment points and hinges
- Doors
- Helicopter rotors

Bearing designs and variants

Commonly used airframe rolling bearing types are listed in **table 1** for metric bearings and in **table 2** for bearings with inch dimensions. In addition to this standard assortment, SKF supplies a variety of customized bearings, **page 51**.

Figure 1

Terminology



- 1 Inner ring
- 2 Outer ring
- 3 Ball(s)
- 4 Shields
- 5 Metal retainers
- 6 Seals
- 7 Roller(s)
- 8 Flange of self-aligning ring

Table 1

SKF rolling bearings, metric dimensions						
Type		Number of rows	Standard	SKF series	Table number	Page
Deep groove ball bearing		Single	–	JN..	1.1	52
			EN 3284, EN 3285, EN 3286	JNA..	1.2	54
			EN 3045, EN 3046, EN 3047	–	1.3	56
			EN 3281, EN 3282, EN 3283 EN 4033	TA..	1.4	58
		Double	–	AG..	1.5	60
			EN 3056, EN 3057, EN 3058	AGN...	1.6	62
Deep groove ball bearing with self-aligning ring		Single	EN 3059, EN 3060, EN 3061	TRCE..	1.7	64
			EN 4041	TRCEI..	1.8	66
Self-aligning ball bearing		Double	EN 3287, EN 3288, EN 3289 EN 4034	KN.. KNRCE..	1.9 1.10	68 70
Spherical roller bearing		Single	EN 3053, EN 3054, EN 3055	K..F, KN..F, K..FE.. SP1, KN..FE..SP1	1.11	72
			EN 3290, EN 3291, EN 3292	KNA..F	1.12	74
		Double	–	K..D	1.13	76

Table 2

SKF rolling bearings, inch dimensions						
Type		Number of rows	Standard	SKF series	Table number	Page
Deep groove ball bearing		Single	AS 27640	KP.., KP..L	1.14	78
			AS 27641	KP..A	1.15	80
			AS 27642	KP..B	1.16	84
			–	KP..SP.., KP..A..SP.., KP..L..SP..	1.17	90
		Double	AS 27646	B500..	1.18	92
			AS 21428	–	1.19	96
			AS 27644	DPP..	1.20	98
			AS 27647	DW.., DW..K2, DW..K	1.21	100
Deep groove ball bearing with self-aligning ring		Single	AS 27648	KP..BS	1.22	102
Self-aligning ball bearing		Single	AS 27645	KSP.., KSP..A, KSP..L	1.23	106
			–	KSP..SP.., KSP..A..SP..	1.24	110
		Double	–	KN..	1.25	112
			AS 27643	DSP..	1.26	114
Spherical roller bearing		Single	–	DSRP..	1.27	116

Variants

Bearing materials

1

Standard bearing materials are:

- Bearing steel
- Corrosion-resistant steel for enhanced corrosion resistance

SKF also supplies bearings using various other material types and grades.

For additional information and options, refer to *Customized products* **page 51**.

Surface treatments

Surface treatments are used to adapt bearings to various application requirements, including:

- Enhanced corrosion resistance under specific environmental conditions
- Increased fretting resistance

For additional information and options, refer to *Surface treatments* **page 46**.

Sealing and shielding solutions

All standard rolling bearings are protected by either a:

- Non-contacting shield
- Contact seal

This is used to protect bearings against the ingress of external contaminants, keep the grease inside the bearing and prolong bearing service life

For additional information, refer to *Sealing and shielding* **page 40**.

Rod ends

Rolling bearings can be used as part of rod ends, see **figure 2**. Rod ends are used for easy attachment of a bearing to the airframe structure. For information about these products, refer to *Rod Ends* **page 280**.

Customized bearings

SKF supplies customized bearings to meet specific airframe application requirements. These solutions are the result of SKF's extensive experience and close cooperation between SKF and the customer's application experts

SKF provides total solutions over the full life cycle, including design, testing and partnership.

For additional information, refer to *Customized products* **page 51**.

Contact your regional SKF partner via: www.skf.com/go/aero



Figure 2. Rod end with integrated self-aligning ball bearing

Rolling bearing selection for airframe applications

Performance and operating conditions

The first step in the bearing selection process is to understand and document:

- Required performance
- Operating conditions and any assumptions made
- Any other application prerequisites

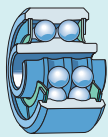
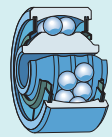
Basic selection criteria

Each bearing type displays specific design characteristics to accommodate a wide range of application conditions. The main factors to consider in order to select the most suitable bearing type based on application requirements are:

- Misalignment capability
- Compactness
- Load carrying capability (magnitude and direction)
- Rotational frictional moment

Table 3 provides quick guidance for most relevant selection criteria. Definitions are provided on the next page.

Table 3

Bearing types		Deep groove ball bearing		Self-aligning ball bearing		Spherical roller bearing		Deep groove ball bearing with self-aligning ring
								
Properties		Single row	Double row	Single row	Double row	Single row	Double row	Single row
Misalignment capability	Static	No	No	Good	Good	Good	Good	Good
	Dynamic	No	No	Good	Good	Good	Good	No
Compactness		Excellent	Moderately reduced compared to single row	Good	Moderately reduced compared to single row	Good	Moderately reduced compared to single row	Very good
Radial load carrying capability	Static and dynamic	Very good	Highly increased compared to single row	Good	Highly increased compared to single row	Excellent	Highly increased compared to single row	Good (depending on flange geometry)
Axial load carrying capability	Static	Good	Increased compared to single row	No	Good	Very good	Increased compared to single row	Good
	Dynamic	Good, must be combined with a higher radial load	Increased compared to single row	No	Good	Very good, must be momentary or intermittent and combined with a higher radial load	Increased compared to single row	Good, must be combined with a higher radial load
Low starting rotational torque		Excellent	Reduced performance compared to single row	Excellent	Reduced performance compared to single row	Good	Reduced performance compared to single row	Excellent

For specific application requirements, SKF Application Engineering services are available to support in the bearing selection process, perform complex calculations, and diagnose and solve bearing performance issues.

Misalignment capability

Table 3 provides an overview of the capability of various bearing types to accommodate misalignment. The different types of misalignment are explained in **table 4**.

Bearing types vary in their ability to compensate for misalignment between the shaft and housing. Values for the permissible misalignment angles are listed in the relevant product table.

Compactness

Often the boundary dimensions of a bearing are predetermined by the space available on the aircraft system. Typically, the shaft diameter determines the bearing bore diameter.

The bearing type impacts the size of the bearing. For the same outer diameter, double row bearings typically have larger widths than single row bearings.

Load carrying capability

All airframe bearings can accommodate radial loads.

Rolling bearings with rollers accommodate higher loads than same size bearings with balls as rolling elements.

Double row bearings accommodate higher loads than single row bearings of the same type.

Deep groove ball bearings are a common choice for applications with moderate axial loads. For higher axial loads spherical roller bearings are recommended.

Rotational frictional moment

Ball bearings have a lower rotational frictional moment than roller bearings.

The rotational frictional moment can be impacted by the sealing solution, refer to *Sealing and shielding* **page 40**.

Bearing selection process

Selecting bearing size and options

If you are looking for a known rolling bearing, according to its standard for example, or if you are an experienced bearing expert, use **table 1** and **2** to find the relevant product table.

For help in selecting the appropriate rolling bearing size and options, follow these steps:

- 1 Determine the suitable bearing type using the selection matrix **table 3**.
- 2 Determine the range of allowable interface dimensions for the bearing. Refer to *Compactness* **page 36**.
- 3 Determine the static radial and axial load requirements, refer to *Bearing load carrying capability* **page 37**.
- 4 From the product tables, find a bearing with sufficient static load carrying capability that best fits the required dimensions.

Example

When selecting a deep groove ball bearing for a maximum bearing size of 25,4 mm, a minimum shaft size of 6 mm, and a minimum static radial load carrying capability of 11 kN, then a JNA 8 single row deep groove ball bearing can be selected.

- 5 When compensation for misalignment is required, check whether the swivelling angle is sufficient.
- 6 If the bearing is subjected to dynamic loading conditions, refer to *Dynamic load rating* **page 38** in order to select a bearing that will achieve the required dynamic life.

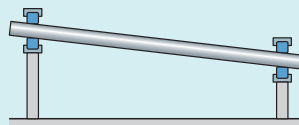
If required, repeat above steps to determine a suitable bearing series and size.

Table 4

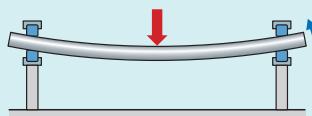
Types of misalignment

Static misalignment

There is an initial alignment error between the two supports of a shaft.

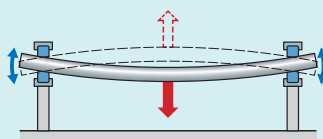


Shaft deflection creates misalignment between bearing inner and outer rings that is constant in magnitude and direction.



Dynamic misalignment

Varying shaft deflection creates misalignment between bearing inner and outer rings that is continuously changing in magnitude or direction.



7 Verify other parameters or select suitable bearing variant:

- Select grease and verify operating temperature range. Refer to *Lubrication* **page 39** and *Operating temperature* **page 40**.
- Select sealing or shielding solution. Refer to *Sealing and shielding* **page 40**.
- Verify starting torque. Refer to *Friction and torque* **page 41**.
- Verify internal clearances and bearing precision. Refer to *Internal clearance* **page 47**.
- Select materials and surface treatments. Refer to *Material* **page 45** and *Surface treatments* **page 46**.
- Select fits and axial location conditions based on mating parts information. Refer to *Bearing interfaces* **page 42**.

If the standard SKF range of rolling bearings does not meet your specific needs, contact SKF for a customized design solution, as described in *Customized products* **page 51**.

Bearing load carrying capability

The aircraft loads applied on bearings are either static or dynamic, in the axial or radial direction, or with both axial and radial loads combined, see **figure 3**.

Static load

Static load can lead to permanent deformation of the bearing rolling elements or raceways, increased friction, and ultimately failure of the bearing if the applied load is above the bearing static load carrying capability.

It is therefore necessary to select a bearing with sufficiently high static load carrying capability.

Radial and axial static limit loads (C_s and C_a)

The radial static limit load, C_s and axial static limit load, C_a are defined respectively as the maximum radial and the maximum axial static load carrying capabilities of the bearing. Due to the high loads and oscillating movements, or low number of complete rotations at low rotational speed of airframe bearing applications, a total permanent deformation greater than the total permanent indent caused under C_0 load is acceptable at the most loaded rolling element. C_0 is defined as the basic radial static load which causes a total permanent indent on the raceway of 1/10 000 of the rolling element diameter.

Values for the axial static limit load, C_a and radial static limit load C_s are listed in the relevant product tables.

Radial and axial static ultimate loads

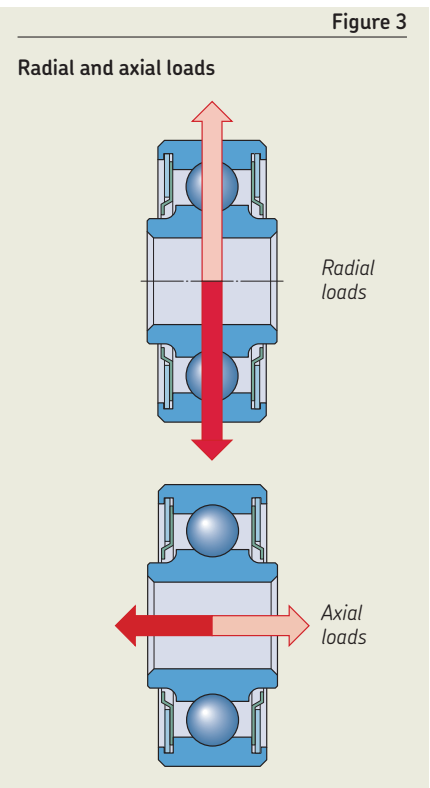
The radial and axial static ultimate loads are defined respectively as the maximum radial and the maximum axial static loads that can be applied on the bearing without causing cracks or failure of the rings or rolling elements.

Static ultimate loads are defined as 1,5 times the static limit loads:

$$\text{Radial static ultimate load} = 1,5 C_s$$

$$\text{Axial static ultimate load} = 1,5 C_a$$

Bearings exposed to this load level are no longer guaranteed to be fully functional and should be replaced.



Combined loads

As a reminder, single row self-aligning ball bearings are not designed to carry axial loads and should only be subjected to radial loads. Therefore they do not operate under combined axial and radial loading.

If deep groove ball bearings are subjected to combined loads, the operating load must be compared to the axial and radial static limit load carrying capabilities, respectively.

This also applies to deep groove ball bearings with self-aligning ring, where the axial limit load is listed by the relevant product standards for a maximum allowable displacement on the application.

For all other rolling bearing types, when both radial and axial static loads are applied, the equivalent bearing radial static load, P_s must be determined and compared to the radial static limit load C_s .

P_s is defined as the equivalent radial static load, constant in magnitude and direction, acting radially on the bearing (**figure 4**).

When applied, the equivalent radial load would have the same influence on the bearing as the actual loads to which the bearing is subjected.

The equivalent load applied to the bearings is defined as:

$$P_s = F_r + Y_s F_a$$

Where

- P_s Equivalent radial static load [lbf/kN]
- F_r Radial component of the applied load [lbf/kN]
- F_a axial component of the applied load [lbf/kN]
- Y_s Axial load factor, depending on bearing type:
 - = 3,2 for double row self-aligning ball bearings
 - = 3,3 for single row spherical roller bearings
 - = 1,6 for double row spherical roller bearings

P_s should be less than or equal to C_s
e.g. $P_s \leq C_s$

Where

C_s = Radial static limit load [lbf/kN]

Dynamic load rating

Airframe bearings can be subjected to duty cycles that are the successive combinations of loads, oscillations or rotations experienced during the different operating conditions of the aircraft.

According to the MIL HDBK 1599 standard (for airframe rolling bearing applications), the dynamic load rating (D.L.r) is defined on the basis of a unidirectional radial load that will result in an average bearing life of 10 000 cycles at $\theta = 90^\circ$ oscillation (**figure 5**) before evidence of contact fatigue (spalling) occurs. By convention, SKF uses an oscillation angle $\gamma = \frac{\theta}{2}$ as defined in figure 5.

D.L.r is defined for a load fixed with respect to the inner ring, or to the outer ring.

Contrary to EN product standards, AS product standards define the dynamic load rating that the bearing must sustain. D.L.r values can be found in the relevant product tables.

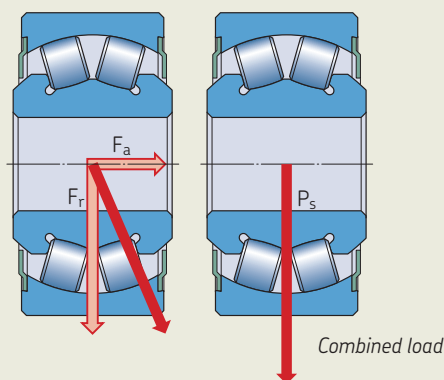
However, in most aerospace applications, the applied dynamic operating load (P) differs from the dynamic load rating (D.L.r) for the bearing. It is therefore necessary to evaluate bearing life based on the applied load.

The load-life relationship given **page 39** can be used to calculate an estimation of the bearing life, L at any load, P .

Average bearing life, L_{50} means that 50% of a given group of bearings are expected to achieve the calculated life.

Figure 4

Combined loads



In cases where higher performance reliability is required, L_{10} is often used. The L_{10} life means that, for a given group of bearings, 90% are expected to achieve the duty cycle.

The relationship between L_{50} and L_{10} life is 5 to 1. For example, if the L_{50} life is 10 000 cycles under a given dynamic operating load fixed to a given ring and at a given oscillation angle, then the L_{10} life is 2 000 cycles.

Load-life relationship:

L Life in cycles

$$L = K \frac{45}{Y} \left(\frac{D.L.r}{P} \right)^{11/3}$$

K Reliability factor = 2 000 for L_{10}
= 10 000 for L_{50}

Y Oscillation angle [°]

D.L.r Dynamic Load rating [lbf/kN]

P Dynamic operating load or equivalent radial dynamic operating load [lbf/kN]

In the case of combined loads, the equivalent radial dynamic operating load is equal to:

$$P = F_r + Y F_a$$

Where

Y Axial load factor, depending on bearing type:

$$= \frac{C_s}{C_a} \text{ for ball bearings}$$

(Deep groove ball bearings, double row self-aligning ball bearings and deep groove ball bearings with self-aligning ring)

$$= 0 \text{ for single row spherical roller bearings}^1$$

$$= 2,5 \text{ for double row spherical roller bearings}$$

P Equivalent radial dynamic operating load [lbf/kN]

F_r Radial component of the operating dynamic load [lbf/kN]

F_a Axial component of the operating dynamic load [lbf/kN]

Lubrication

Lubrication is used to:

- Reduce friction
- Reduce wear rate
- Extend bearing service life
- Protect against corrosion
- Block contaminants from entering the bearing

Greases used in SKF bearings are listed in **table 5**. At least 80% of the free space in the bearings is filled with grease. SKF standard bearings are lubricated for life and cannot be relubricated.

Lubrication is primarily chosen according to the operating temperature.

Contact SKF if the operating temperatures are outside the permissible range.

Figure 5

Oscillation angle

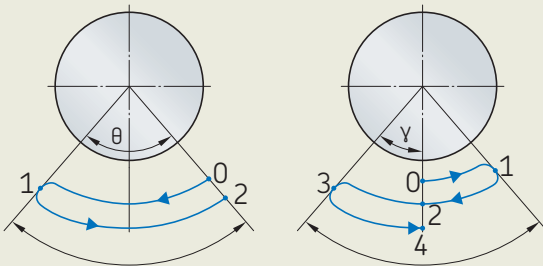


Table 5

Standard greases

NATO codes	Standard	Operating temperature
G354	MIL PRF 23827 type I	-73 to +121 °C (-100 to +250 °F)
G395	MIL PRF 81322	-54 to +177 °C (-64 to +350 °F)

¹⁾ Single row spherical roller bearings are designed to carry dynamic axial loads, F_a that are momentary or intermittent and do not exceed 30% of the operating dynamic radial load, F_r . Therefore, in case of combined load, the equivalent radial dynamic operating load to consider is equal to: $P = F_r$

Operating temperature

1

The permissible operating temperature of airframe rolling bearings is typically limited by the grease capability. Refer to *Lubrication* page 39 for more information about grease temperature limits.

Sealing and shielding

SKF supplies standard bearings with two types of protection:

- Non-contacting shields
- Contact seals

Bearings with shields

Bearings with shields are used in environments with low levels of contamination and where there is little risk that water or steam for example can come in contact with the bearing.

The shield can be fixed in the outer ring by staking inside a groove or kept in place by a metal retainer (**figure 6**).

Bearings with seals

Bearings with seals are the preferred solution if:

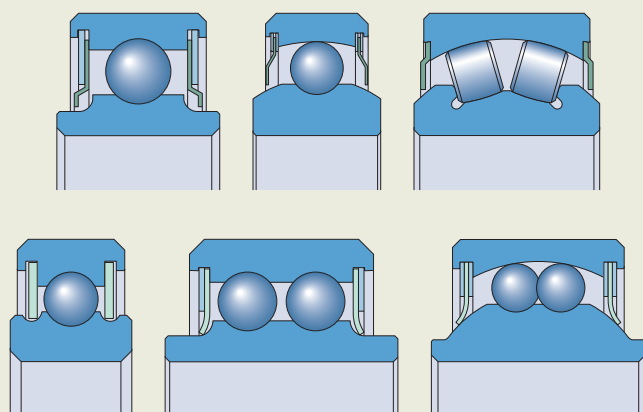
- Contamination is moderate to heavy
- There is a risk of contact with moisture or water spray

The seals protect the bearing against water splashes but they cannot completely stop water from entering the bearing. A metal retainer is used to keep the seal in place in the bearing outer ring (**figure 6**).

The sealing solution can impact bearing torque. For more information, refer to *Friction and torque* page 41.

Figure 6

Sealing and shielding variants



Friction and torque

Two types of frictional moments can be defined for a bearing, rotational frictional moment and swivelling frictional moment (**figure 7**).

The rotational frictional moment is mainly related to the rolling friction of the rolling elements on the raceways.

The swivelling frictional moment for bearings with swivelling capability is mainly related to the sliding friction of the bearing rolling elements on the raceway.

See **figure 8**.

Among other parameters, friction can be influenced by lubrication (refer to *Lubrication* **page 39**), bearing internal clearance (refer to *Bearing interfaces* **page 42**), bearing fits (refer to *Bearing fits* **page 42**), and sealing (refer to *Sealing and shielding* **page 40** and *Seal friction* **page 41**).

Rotational frictional moment

The rotational frictional moment is not constant. The starting torque is higher than the bearing rolling frictional moment. This is due to the initial resistance to rotation that the bearing has to overcome before increasing the speed of the rolling elements (**diagram 1**).

For airframe rolling bearings, performing oscillation movements or a low number of complete rotations, the starting torque is a relevant design parameter.

Starting torque

The starting torque is defined as the maximum torque required to start the rotation of the outer ring with the inner ring held stationary. This torque is measured without load applied on the bearing. The maximum starting torque can be found in the relevant product tables. The starting torque of self-aligning bearings is independent of misalignment.

Seal friction

The starting torque is increased by the contact pressure between the seal and the inner ring of the bearing. The torque values listed in the relevant product tables include this effect.

Swivelling frictional moment

For self-aligning ball bearings, spherical roller bearings, and deep groove ball bearings with a self-aligning ring, swivelling creates sliding friction. The resulting swivelling frictional moment is higher than the rotational frictional moment.

Swivelling frictional moment values are listed in the relevant product tables.

1

Diagram 1

Rotational frictional moment

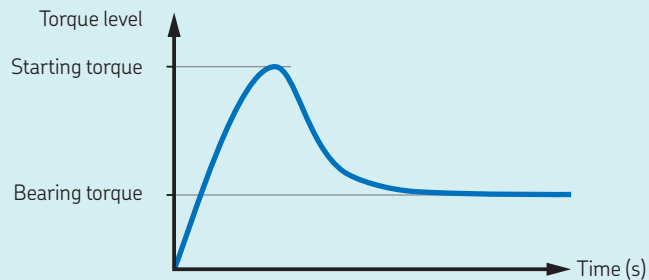


Figure 7

Bearing torque

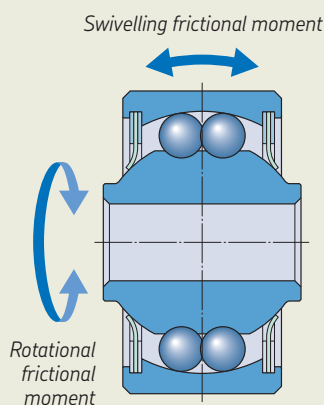
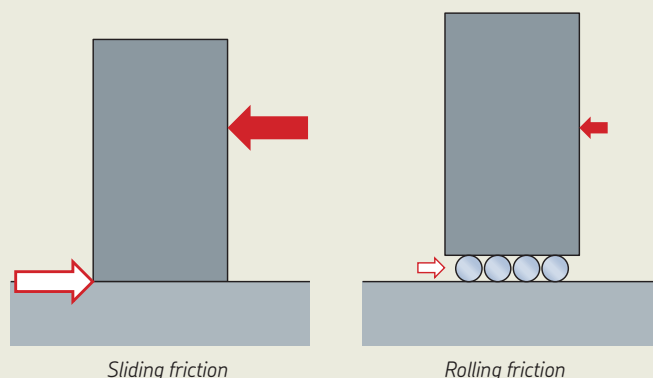


Figure 8

Bearing friction



Bearing interfaces

Selecting fits

1

For the bearing to function properly, its rings must be fully supported and mounted with an appropriate fit on the shaft and in the housing.

In general, airframe rolling bearings are mounted with a loose fit on the shaft and an interference fit in the housing but other housing fits can also be used depending on the application requirements. Refer to **table 8** for recommendations.

For deep groove ball bearings with self-aligning ring, refer to *Flanged units with positioning holes* **page 44** for fitting recommendations.

NOTE: The mounting fit can reduce the bearing radial internal clearance and increase the rotational frictional moment. Care must be taken to properly choose the right combination of fit and radial internal clearance to ensure proper function of the bearing. Refer to **table 8** for recommendations.

Clearance values are listed in the relevant product tables. For more information, refer to *Internal clearance* **page 47**.

In the case of interference fit by pairing, care must be taken to follow the specific housing tolerances for each bearing type, see **tables 6 and 7**.

Bearing fit can be impacted by differing coefficients of thermal expansion between the bearing and the housing and shaft materials. This effect must be considered in order to select the appropriate bearing mounting condition.

Axial location of bearing

When bearings are subjected to axial loads, it is not sufficient to use an interference fit alone to axially locate the bearing in a cylindrical housing bore. Common ways of locating bearing rings axially in a housing bore are by staking or using flanges.

Staking

To axially locate the bearing, the housing is generally staked onto the bearing's outer ring. Staking is a plastic deformation of the housing clamping the bearing. This axially locates the bearing, while not damaging the bearing ring, typically made of harder material than the housing.

This operation can be done either by point (also referred to as staking by ball) or by notch staking at multiple points around the circumference of the housing's bore diameter. See **figure 9**.

Figure 9. Staking

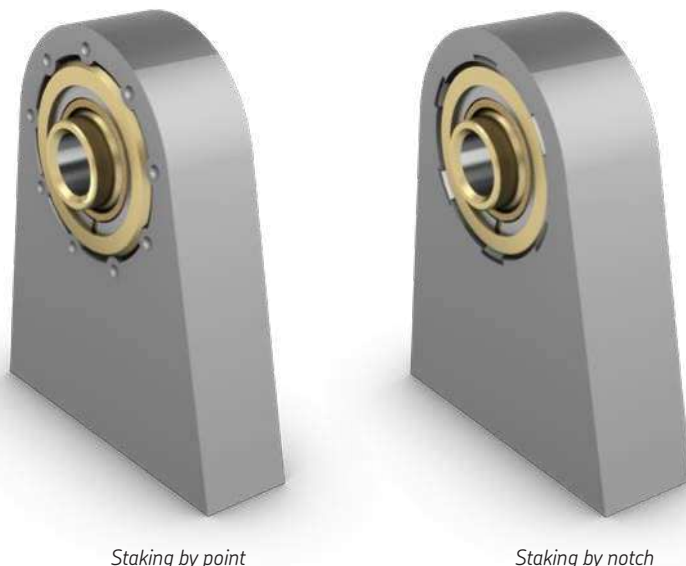


Table 6

Housing interference for deep groove ball bearings

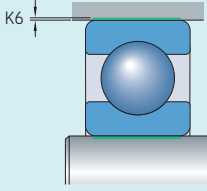
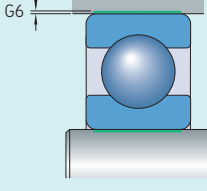
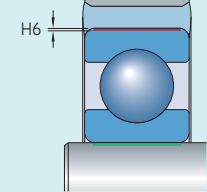
D	>	≤	Light alloy housing		Steel housing	
			Light interference	Normal interference	Light interference	Normal interference
mm			μm			
16		24	4–8	8–12	2–6	5–9
24		32	8–12	12–16	4–8	8–12
32		48	10–14	14–18	6–10	10–14
48		78	12–16	16–20	7–11	11–15
78			14–18	18–22	9–13	13–17

Table 7

Housing interference for self-aligning ball bearings and spherical roller bearings

D	>	≤	Light alloy housing		Steel housing	
			Light interference	Normal interference	Light interference	Normal interference
mm			μm			
16		24	2–6	5–9	1–5	3–7
24		32	4–8	8–12	2–6	5–9
32		48	6–10	10–14	3–7	6–10
48			7–11	11–15	5–9	8–12

Table 8

Mounting conditions		Recommended bearing clearance		Comments
		Metric	Inch	
Interference fit by pairing (matching)	Table 6 for deep groove ball bearings Table 7 for self-aligning ball bearings and spherical roller bearings	Increased clearance	Standard clearance	Internal clearance reduction accurately managed
Transition fit		Standard clearance	Reduced clearance	Low to moderate internal clearance reduction
Loose fit with adhesive bonding		Reduced clearance	Reduced clearance	No impact on internal clearance
Mounting in staked bush		All bearings	All bearings	Moderate internal clearance reduction

Flanged units with positioning holes

The flanged units (such as deep groove ball bearings with self-aligning ring) incorporate deep groove ball bearings with a spherically shaped outside diameter integrated into a flanged housing featuring positioning holes, see **figure 11**. This assembly facilitates the mounting by allowing for the bearing to be located by bolting the flange positioning holes directly onto the aircraft structure.

If the bearing is oriented inside the housing, it should be mounted with a loose fit, see **Figure 10**.

For mounting into a particular application, SKF can provide support to design a suitable flange shape.

Flanged bearing

A flanged outer ring is a good solution to locate the bearing axially in one direction, see **figure 12**. The aircraft system must also provide a locating solution in order to retain the bearing when subjected to an axial load in the direction not retained by the flange.

The standard KNRCE series uses this design.

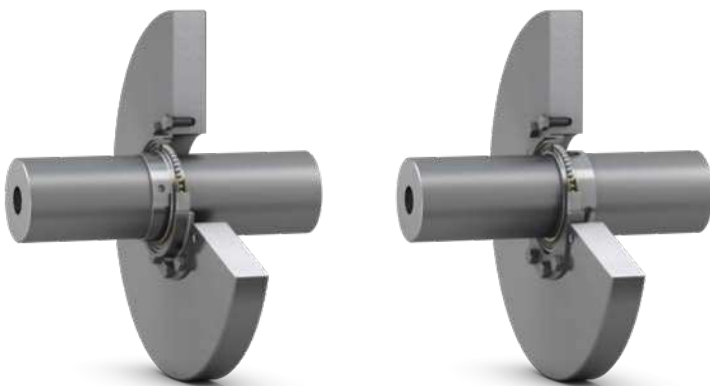


Figure 10

Locating flanged units with positioning holes

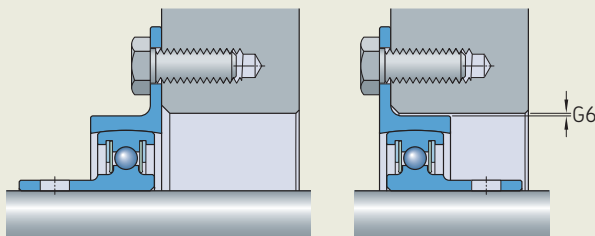


Figure 11

Flanged units



Figure 12

Flanged bearing



Bearing data

Dimensions and tolerances

Relevant interface dimensions and tolerances are listed in the product tables.

Where

Δd_{mp} = Single plane mean bore diameter deviation

ΔD_{mp} = Single plane mean outside diameter deviation

Figure 13, top figure shows the measurement definition for a single plane mean diameter deviation.

And

Δd_s = Deviation of a single outside bore diameter

ΔD_s = Deviation of a single outside diameter

Figure 13, bottom figure shows the measurement definition for the deviation of a single diameter.

Relevant geometrical tolerances are listed in the product tables.

Where

K_{ia} = Radial run-out of assembled bearing inner ring

K_{ea} = Radial run-out of assembled bearing outer ring

S_{ia} = Inner ring side run-out with raceway

S_{ea} = Outer ring side run-out with raceway

Figure 14 shows the measurement definition for the bearing run-outs.

For more information, refer to ISO 1132 (Rolling bearings – tolerances).

Material

Bearing rings and rolling elements

For the material of bearing rings and rolling elements, the main selection criteria are corrosion resistance and material hardness.

Table 9 gives the different designations, reference standards and key characteristics of bearing steels used for SKF rolling bearings.

In addition to **Table 9** SKF can propose a wide variety of materials to meet specific application requirements. For more information, refer to *Customized products* **page 51**.

Airframe rolling bearings can use SKF Aerospace precision specialty balls. As a leading manufacturer of precision specialty balls, SKF provides:

- A wide range of dimensions, with diameters from 0,7 to 64 mm (0.027 to 2.52 inch)
- A wide range of tolerances from ABMA¹⁾ or ISO grade 3 to 48
- A wide range of materials, typically the same material as rings is used (refer to **table 9** for *standard materials*, and *Customized products* **page 51** for specific materials).

¹⁾ ABMA is American Bearing Manufacturers Association standards

Figure 13

Dimensional tolerances measurement principle

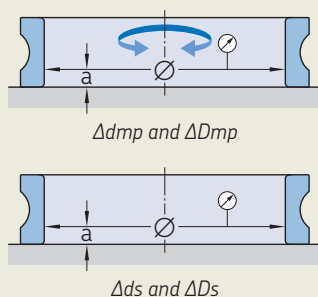
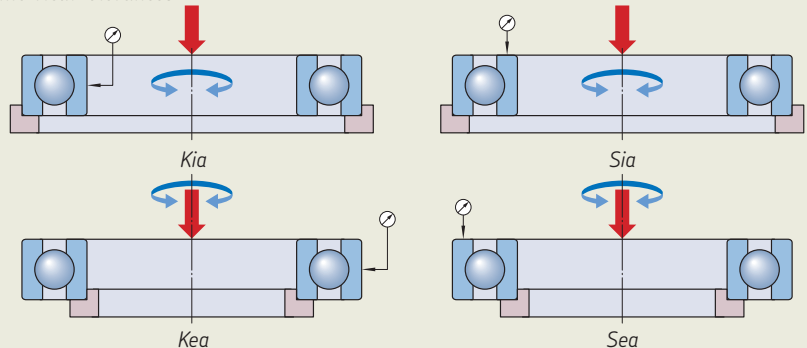


Figure 14

Geometrical tolerances



Flange of deep groove ball bearings with self-aligning ring

The flange of deep groove ball bearings with self-aligning ring has a spherical contact with the bearing outer ring and is not exposed to rolling element contact pressure. Materials similar to those for spherical plain bearings are typically selected for the flange. Refer to *Spherical plain bearings – Materials* **page 138** for more information. Standard materials are listed in **table 10**.

Surface treatments

In application, rolling bearings can be exposed to various environmental conditions including humidity, heat and fluids. These can limit the bearing life or performance by increasing the risk of contamination and corrosion.

Therefore, SKF provides surface treatments for increased general corrosion resistance and increased fretting resistance. Surface treatments are applied to ring surfaces, except on raceways, on the spherical surface of the flange of bearings with self-aligning ring and on the bore of the inner ring.

The standard treatment options are zinc-nickel or cadmium plating.

- Cadmium plating is applied according to AMS QQP416. It is carried out with or without a chromate treatment following the chosen standard. This treatment can include chromium 6 compounds and may be subject to environmental legislation.
- Zinc-nickel plating is a chromium 6 free alternative to cadmium plating, compliant to environmental legislation. Zinc-nickel is applied in accordance with AMS 2417.

Corrosion-resistant steel inner rings can also be passivated according to AMS 2700 or ISO 8075, as required per the relevant standards.

The bearing interface dimensions and tolerances from product tables are not modified when surface treatments are used.

SKF can supply other kinds of surface treatments for specific purposes. Refer to *Customized products* **page 51**.

Table 9

Standard materials for bearing rings and rolling elements

Steel type	Corrosion resistance	Hardness HRC	Material designation	EN standards	AMS standards	Equivalent designation
Bearing steel	Moderate	Metric bearings : 59 to 64 Inch bearings : 60 to 66	52100	EN 2031	AMS 6440 or AMS 6444	100Cr6 (100C6)
Corrosion-resistant steel	Good	≥ 58 ¹⁾	440C	EN 2030	AMS 5630 or AMS 5618	X105CrMo17 (Z100CD17)

¹⁾ For inner rings with fixing holes,
Hardness on the side with raceway ≥ 58 HRC
Hardness on the side with fixing holes 20 to 30 HRC

Table 10

Standard materials for flanges of deep groove ball bearings with self-aligning ring

Steel type	Corrosion resistance	Material designation	EN standards	AMS standards	Equivalent designation
Stainless steel	Very good	17-4PH H1150	EN 2539	AMS 5643	Z6CNU17.04 H1150
Bearing steel	Moderate	52100	EN 2031	AMS 6440 or AMS 6444	100Cr6 (100C6)
Corrosion-resistant steel	Good	431	EN 3490	AMS 5628	Z15CN17.03
Alloy steel	Moderate	15CDV6	EN 2249	N/A	-

Sealing and shielding

Seals

Seals used in SKF bearings are typically made of a PTFE compound with or without glass fibre reinforcement:

- Deep-groove ball bearings and deep groove ball bearings with self-aligning ring use a PTFE (Polytetrafluoroethylene) compound (**figure 15**).
- Self-aligning ball bearings and spherical roller bearings use a PTFE compound reinforced with glass fibres. This provides better resistance when swivelling (**figure 15**).

Shields

Depending on bearing series design the shielding can be made using a metallic shield (generally made of stainless steel or light alloy steel) or a non-metallic shield (generally made of the same material used for seals, see **figure 15**).

Metal retainers

Metal retainers for seals and shields are made of stainless steel.

Internal clearance

Bearing internal clearance is defined as the total distance through which one bearing ring can be moved in relation to the other under a defined measuring load according to the relevant standard (**figure 17**). It can be measured in the radial direction (radial internal clearance) or in the axial direction (axial internal clearance).

Diagonal internal clearance for double row deep groove ball bearings is defined as the misalignment that can be measured between the shaft and the outer ring. See **figure 16**.

Clearance values are listed in the relevant product tables.

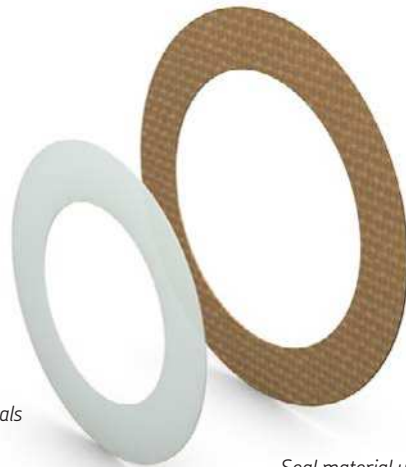


Figure 15. Seal materials

Seal material using PTFE compound

Seal material using a PTFE compound reinforced with glass fibres

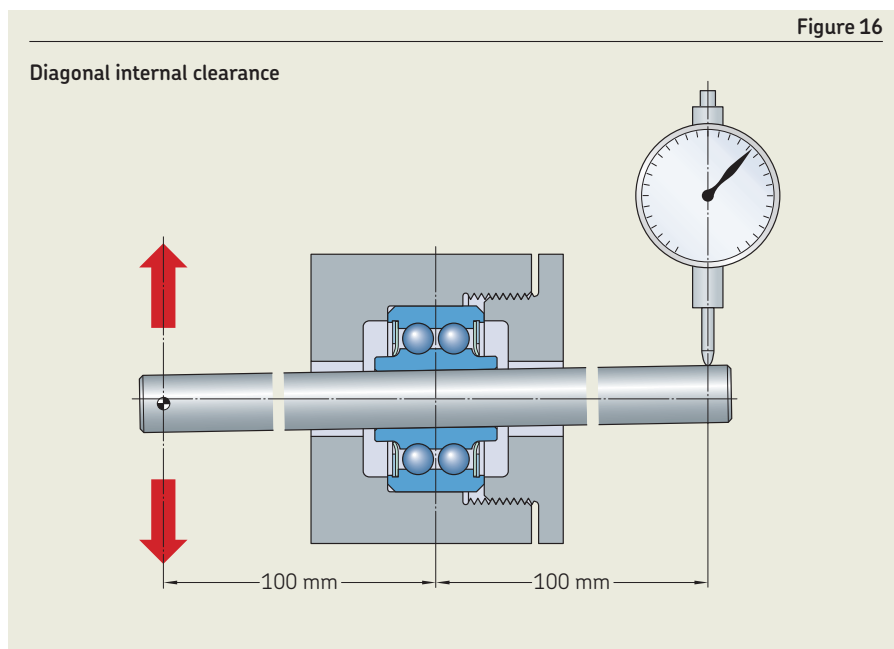


Figure 16

Diagonal internal clearance

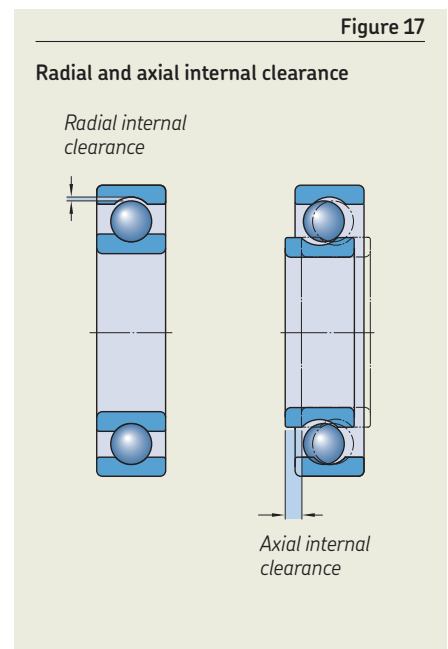


Figure 17

Radial and axial internal clearance

Radial internal clearance

Axial internal clearance

Increased internal clearance for metric bearings

The standard internal clearance of inch standard bearings is larger than the standard internal clearance of metric standard bearings. To attain values similar to inch size bearings, metric bearings with increased internal clearance can be used.

The values of increased internal clearance for metric bearings, are listed in the relevant product tables.

Precision bearings

Precision bearings offer reduced dimensional tolerances (bore, outside diameter and width) and geometrical tolerances (radial and axial run-out). The tolerances are listed in the relevant product tables.

As well as reduced dimensional and geometrical tolerances, the inch precision bearings have reduced radial clearances. For more information, refer to the relevant product tables.

Other clearances can be supplied, refer to *Customized products* **page 51**.

Operating clearance

In most applications, the initial internal clearance in a bearing is greater than its operating clearance. This is due to the effects of:

- Mounting conditions: For example, an interference fit with the housing can reduce the bearing internal clearance (**figure 18**)
- Operating temperature conditions: Thermal expansion of the bearing rings and associated components can lead to dimensional changes and impact the bearing internal clearance (**figure 19**)

These effects must be considered when selecting the initial internal clearance.

Bearings must have an appropriate operating clearance to operate correctly. Ball bearings require an operating clearance that is positive and close to zero. Roller bearings require some small operating clearance.

Figure 18

Bearing operating clearance

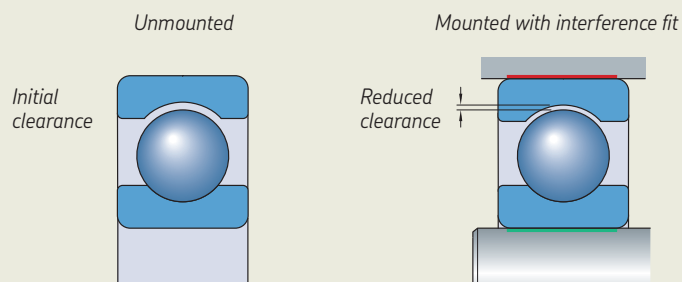
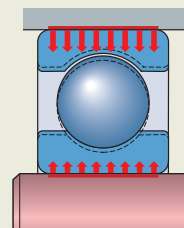


Figure 19

Influence of temperature on bearing internal clearance



Bearing handling

Rolling bearings are reliable parts that can provide long service life, if handled and mounted properly. Proper mounting requires experience, accuracy, a clean bearing, housing and shaft, appropriate tools and a clean work environment.

The information provided in the following section is intended to indicate what must be considered to facilitate bearing mounting and dismounting.

NOTE: For the purpose of bearing replacement, SKF provides oversized bearings. For more information, refer to *Dismounting* page 50.

Mounting

The shaft and housing should be chamfered to facilitate bearing mounting. It is important that bearings do not receive direct shocks.

The mounting force must never be applied through the rolling elements, but should be applied evenly distributed on the ring to prevent the bearing from tilting or skewing (**figure 21 and 22**).

A typical mounting tool is shown in **figure 20**. Refer to the SKF catalogue "Bearing fitting tool" for more details.

https://www.skf.com/binary/30-81444/13073EN_TMFTseries.pdf

After mounting, a visual inspection should show no alteration of the bearing. The bearing should turn freely when rotated by hand and feel smooth, with no tight spots, as defined in the relevant technical standards.

1

Figure 21

Bearing mounting on shaft

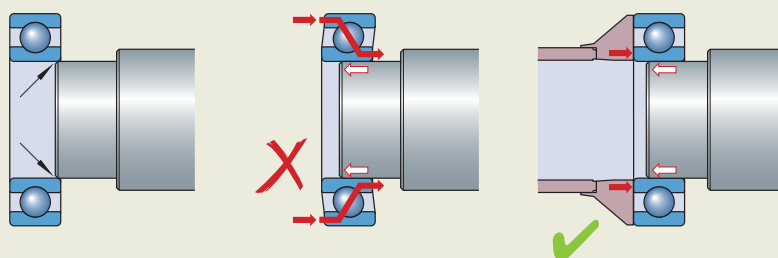


Figure 20

Mounting tool

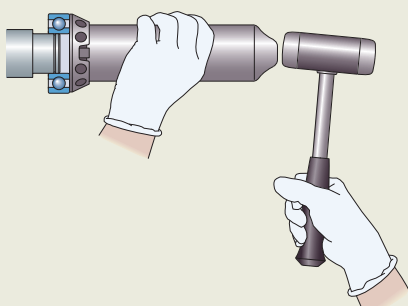
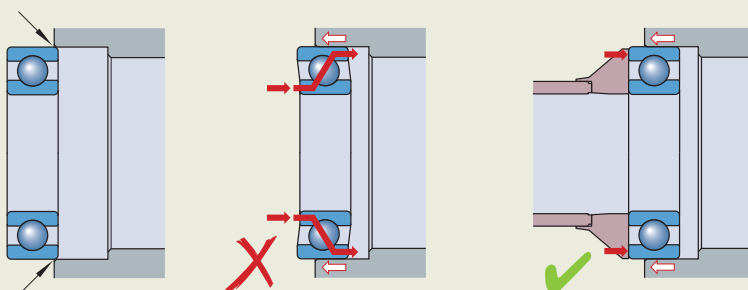


Figure 22

Bearing mounting in housing



Dismounting

Dismount rolling bearings by applying a force on the outer ring, or on the inner ring (after removal of the shaft which is typically mounted with clearance, refer to *Selecting fits* page 42).

A typical dismounting tool is shown in **figure 23**. Refer to the SKF bearing dismounting tool catalogue for more details. <https://www.skf.com/binary/21-163650/03000EN.pdf>

A dismounted bearing should not be reused. SKF supplies oversized bearings in a range of increments to allow for reuse of existing housings. See oversized options in the relevant product tables.

Storage

The performance of bearings, seals and lubricants can be impacted by the bearing storage conditions and time in inventory. SKF recommends a “first in, first out” inventory policy and that the bearings are stored under the storage conditions and storage time specified as follows.

Storage conditions

To maintain the integrity of the product during storage, SKF recommends the following basic storage practices:

- Store bearings flat, in a vibration-free, dry area with a cool, steady temperature between 15 °C and 35 °C (*between 54 °F and 95 °F*)
- Control and limit the relative humidity of the storage area between 50 and 70%
- Keep bearings in their original individual unopened and undamaged packaging until immediately prior to mounting in application to prevent the ingress of contaminants and corrosion

For storage outside these conditions, the given storage life is not guaranteed. Contact SKF for more information.

Storage time

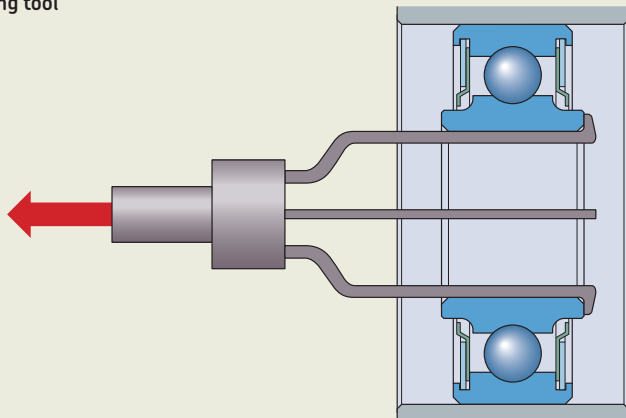
The maximum recommended storage time for SKF standard bearings is five years (starting from the date indicated on SKF's packaging).

Beyond this limit, the ageing of grease and degradation of grease properties can lead to a reduction of bearing performance.

Therefore, after five years of storage, the grease in the bearing must be replaced by SKF.

Figure 23

Dismounting tool



Customized products

Examples can include, but are not limited to:

- **Specific dimensions, clearances and geometries**

- **Materials**

- Alternative steels,
- Corrosion-resistant high nitrogen steel materials (CREN) for enhanced corrosion and mechanical resistance,
- Case hardening steel materials with a soft core and hard surface, providing increased mechanical resistance.
- M50 precision specialty ball materials for increased mechanical resistance, increased corrosion resistance, and/or use in high temperature application. M50-NiL materials can also be used for further increased mechanical resistance.
- Ceramic balls and materials for high temperatures and/or when lubrication is not possible

- **Lubricants**

- **Surface treatments**

Including:

- Nitriding
- Silver plating
- Chemical passivation
- PVD

Certain treatments include chromium 6 compounds and may be subject to environmental legislation

Legacy standards

SKF can supply bearings compliant to the following legacy standards:

- EN 2009, EN 2010 and EN 2011
- EN 2012, EN 2013 and EN 2014
- EN 2015, EN 2016 and EN 2017
- EN 2018, EN 2019 and EN 2020

1

Function Typical SKF solutions

Mounting solutions



Flange, nut and washer



*Holed flange
Mounted centred or not*



*Staking groove
on outer ring*

Space and weight saving



Integrated axle



Relubrication



*Lubrication holes
and grease nipple*



*Lubrication grooves
(in inner or outer ring)*

Airframe rolling bearings with cage can be supplied and are typically used for pulley applications, including:

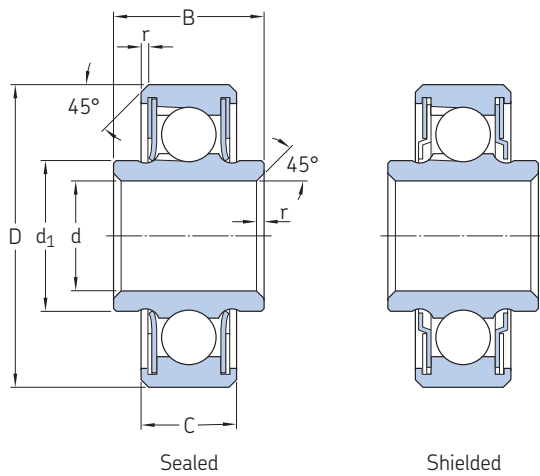
- JN..C and AP.. metric, EN 3182 and EN 3629
- JN..C, P..K, PD..K and AP.. inch, AS 21443

Refer to the *Engineered pulleys* in chapter 5.

1.1 Deep groove ball bearing single row (metric dimensions)

JN..

Technical specification –
Product standard –



Dimensions and tolerances

Nominal bore code	Dimensions			D	ΔD_{mp}	ΔD_s	C	B	d_1	r	Mass	Tolerances	
	d	Δd_{mp}	Δd_s									Kia max	Precision
–	mm	μm		mm	μm		mm	mm	$\approx$		g	μm	
5	5	0/-8	+2/-10	16	0/-8	+2/-10	5	7	7,1	0,3/0,8	4	25	6
6	6	0/-8	+2/-10	19	0/-9	+2/-11	6	8	8,2	0,3/0,8	9	25	6
8	8	0/-8	+2/-10	22	0/-9	+2/-11	7	11	10,6	0,3/0,8	13	25	6
10	10	0/-8	+2/-10	26	0/-9	+2/-11	8	12	12,6	0,3/0,8	23	25	6
12	12	0/-8	+3/-11	28	0/-9	+3/-11	8	12	14,7	0,3/0,8	26	25	7
15	15	0/-8	+3/-11	32	0/-11	+3/-14	9	13	17,7	0,3/0,8	35	25	7
17	17	0/-8	+3/-11	35	0/-11	+3/-14	10	14	20,2	0,3/0,8	45	25	7
20	20	0/-10	+3/-13	42	0/-11	+3/-14	12	16	23,5	0,3/0,8	75	25	8
25	25	0/-10	+3/-13	47	0/-11	+3/-14	12	16	28,6	0,3/0,8	88	25	8
30	30	0/-10	+3/-13	55	0/-13	+4/-17	13	19	34,1	0,3/1	133	25	8

Tolerances cont., loads, clearance and torque

Nominal bore code	Tolerances		Sia max		Sea max		Static limit loads		Clearance		Maximum starting torque	
	Kia max	Precision	Standard	Precision	Standard	Precision	Radial C_s	Axial C_a	Standard	Increased	Shielded	Sealed
–	μm						kN		μm		mNm	
5	40	8	40	15	40	20	6,9	3,1	2/9	7/15	2	4
6	40	10	40	15	40	20	9,8	4,4	2/9	7/15	2,5	5
8	40	10	40	15	40	20	12	5,4	3/11	7/15	3	5
10	40	10	40	15	40	20	17,2	7,8	3/11	7/15	4	6
12	40	10	40	15	40	20	20,2	9,2	3/11	7/15	5	7
15	40	10	40	15	40	20	23,5	10,7	3/11	7/15	6	8
17	40	10	40	15	40	20	26,9	12,2	3/11	7/15	8	11
20	40	10	40	20	40	20	41,5	18,8	5/13	7/15	11	14
25	40	10	40	20	40	20	49	22,3	5/13	7/15	13	17
30	40	10	40	20	40	20	62,9	28,0	5/13	7/15	19	24

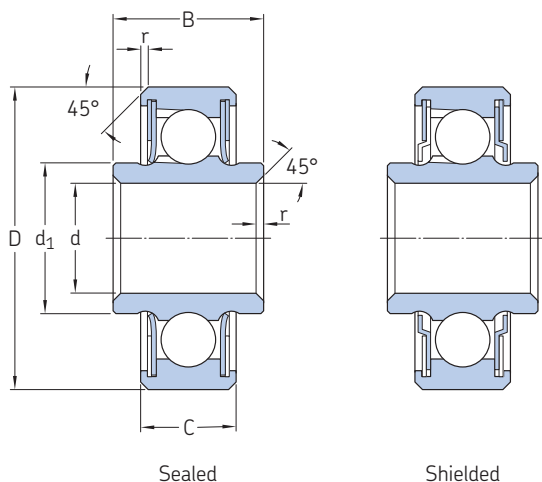
Designation system

Examples:	ZWJN20EDJ7-15G81CP55R10	Z	W	JN	20	E	D	J7-15	G81	CP55	R10
	JN 5										
Surface treatment											
No code	Not plated steel										
Z	Cadmium plated steel										
SZ	Zinc-nickel plated steel										
Material											
No code	Bearing steel										
W	Corrosion-resistant steel										
Basic designation											
Bore code											
Shield and seal											
No code	Shielded										
E	Sealed										
Tolerances											
No code	Standard										
D	Precision										
Radial clearance											
No code	Standard clearance										
J7-15	Increased clearance										
Lubrication											
No code	Grease G354										
G81	Grease G395										
Passivation											
No code	Not treated										
CP55 ¹⁾	Passivated corrosion-resistant steel										
Oversize											
No code	Standard outer diameter size										
R10	0,1 mm oversized outer diameter										
R20	0,2 mm oversized outer diameter										

¹⁾ Available only for corrosion-resistant steel material without other surface treatment

1.2 Deep groove ball bearing single row (metric dimensions)

JNA..



Technical specification

EN 3280

Product standard

Standard tolerances and clearances:

EN 3284 (Bearing steel)
EN 3285 (Bearing steel
cadmium plated)
EN 3286 (Corrosion-
resistant steel)

Precision tolerances and reduced clearances:

EN 3045 (Bearing steel)
EN 3046 (Bearing steel
cadmium plated)
EN 3047 (Corrosion-
resistant steel)

Dimensions and tolerances

Nominal bore code	Dimensions										Mass ≈ g	Tolerances			
	d	Δdmp	Δds	D	ΔDmp	ΔDs	C 0 -0,12	B 0 -0,12	d ₁ ≈	r		Kia max Standard	Precision	Kea max Standard	Precision
–	mm	μm		mm	μm		mm					μm			
5	5	0/-8	+2/-10	16	0/-8	+2/-10	5	7	7,6	0,3/0,8	4	25	6	40	8
6	6	0/-8	+2/-10	19	0/-9	+2/-11	6	8	8,6	0,3/0,8	9	25	6	40	8
8	8	0/-8	+2/-10	22	0/-9	+2/-11	7	9	10,6	0,3/0,8	12	25	6	40	8
10	10	0/-8	+2/-10	26	0/-9	+2/-11	8	10	12,6	0,3/0,8	21	25	6	40	8
12	12	0/-8	+3/-11	28	0/-9	+3/-11	8	10	14,7	0,3/0,8	24	25	7	40	8
15	15	0/-8	+3/-11	32	0/-11	+3/-14	9	11	17,7	0,3/0,8	32	25	7	40	10
17	17	0/-8	+3/-11	35	0/-11	+3/-14	10	12	20,2	0,3/0,8	42	25	7	40	10
20	20	0/-10	+3/-13	42	0/-11	+3/-14	12	14	23,5	0,3/0,8	72	25	8	40	10
25	25	0/-10	+3/-13	47	0/-11	+3/-14	12	14	28,6	0,3/0,8	85	25	8	40	10
30	30	0/-10	+3/-13	55	0/-13	+4/-17	13	15	34,1	0,3/1	123	25	8	40	10

Tolerances cont., loads, clearance and torque

Nominal bore code	Tolerances				Static limit loads		Clearances		Reduced Radial	Axial max	Increased Radial	Maximum starting torque	
	Sia max Standard	Precision	Sea max Standard	Precision	Radial C _s	Axial C _a	Standard Radial	Axial max				Shielded	Sealed
–	μm				kN		μm					mNm	
5	40	15	40	20	6,9	3,1	2/13	100	2/9	80	7/15	2	4
6	40	15	40	20	9,8	4,4	2/13	100	2/9	80	7/15	2,5	5
8	40	15	40	20	12	5,4	2/13	100	2/9	80	7/15	3	6,5
10	40	15	40	20	17,2	7,8	2/13	100	2/9	80	7/15	4	7,5
12	40	15	40	20	20,2	9,2	3/18	120	3/11	100	7/15	5	8,5
15	40	15	40	20	23,5	10,7	3/18	120	3/11	100	7/15	6	10
17	40	15	40	20	26,9	12,2	3/18	120	3/11	100	7/15	8	12
20	40	20	40	20	41,5	18,8	5/20	120	5/13	120	7/15	10,5	15
25	40	20	40	20	49	22,3	5/20	120	5/13	120	7/15	13,5	18
30	40	20	40	20	62,9	28,6	5/20	150	5/13	120	7/15	19	25



Designation system

Examples:	ZWJNA20EDN744CP55R10	Z	W	JNA	20	E	DN744	CP55	R10
	JNA 5J7-15								
Surface treatment									
No code	Not plated steel								
Z	Cadmium plated steel								
SZ¹⁾	Zinc-nickel plated steel								
Material									
No code	Bearing steel								
W	Corrosion-resistant steel								
Basic designation									
Bore code									
Shield and seal									
No code	Shielded								
E	Sealed								
Variation									
	Tolerances	Lubricant	Clearances						
J7-15¹⁾	Standard	G354	Increased radial						
DJ7-15¹⁾	Precision	G354	Increased radial						
J7-15G81¹⁾	Standard	G395	Increased radial						
DJ7-15G81¹⁾	Precision	G395	Increased radial						
No code¹⁾	Standard	G354	Reduced radial and axial						
DN744	Precision	G354	Reduced radial and axial						
DN814	Precision	G395	Reduced radial and axial						
N813²⁾	Standard	G395	Standard radial and axial						
N743³⁾	Standard	G354	Standard radial and axial						
Passivation									
No code	Not treated								
CP55⁴⁾	Passivated corrosion-resistant steel								
Oversize									
No code	Standard outer diameter size								
R10¹⁾	0,1 mm oversized outer diameter								
R20¹⁾	0,2 mm oversized outer diameter								

¹⁾ SKF option

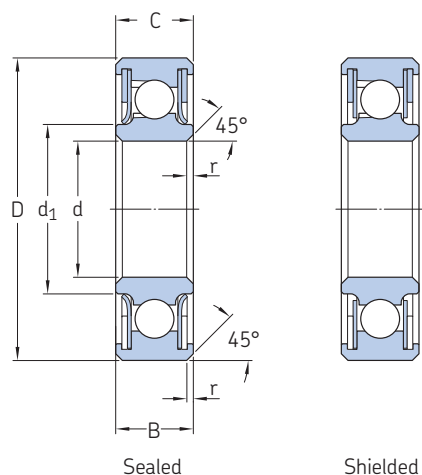
²⁾ Replaces N811

³⁾ Replaces N741

⁴⁾ SKF option, available only for corrosion-resistant steel material without other surface treatment

1.3 Deep groove ball bearing single row (metric dimensions)

T..



Technical specification	–
Product standard	–

Dimensions and tolerances

Nominal bore code	Dimensions		D	ΔD_{mp}	C	B	$d_1 \approx$	r	Mass $\approx$	Tolerances	
	d	Δd_{mp}								Kia max Standard	Precision
–	mm	μm	mm	μm	mm				g	μm	
10	10	0/–8	22	0/–9	6	6	13	0,5	11	25	8
12	12	0/–8	24	0/–9	6	6	15	0,5	13	25	10
15	15	0/–8	28	0/–9	6	6	18,2	0,5	15	25	10
16	16	0/–8	30	0/–9	6	6	19,2	0,5	17	25	10
20	20	0/–10	35	0/–11	7	7	23,3	0,5	25	25	13
25	25	0/–10	40	0/–11	7	7	28,5	0,5	29	25	13
28	28	0/–10	43	0/–11	7	7	31,5	0,5	32	25	13
32	32	0/–11	48	0/–11	7	7	35,3	0,5	39	25	15
35	35	0/–12	51	0/–11	7	7	38,3	0,5	42	25	15
40	40	0/–12	57	0/–13	8	8	44,5	0,5	56	25	15
45	45	0/–12	62	0/–13	8	8	49,5	0,5	60	25	15
50	50	0/–12	68	0/–13	8	8	54,7	0,5	67	25	15
55	55	0/–15	73	0/–15	8	8	59,7	0,5	76	25	20
63	63	0/–15	82	0/–15	9	9	67,2	0,5	110	25	20
80	80	0/–17	100	0/–17	9	9	84,4	0,5	132	25	20
90	90	0/–17	115	0/–17	9	9	96,9	0,5	223	25	20

Designation system

Examples:	ZWAT20EDJ12-18G81CP55R10	Z	WA	T	20	E	D	J12-18	G81	CP55	R10
	T40										
Surface treatment											
No code	Not plated steel										
Z	Cadmium plated steel										
SZ	Zinc-nickel plated steel										
Material											
No code	Bearing steel										
WA	Corrosion-resistant steel										
Basic designation											
Bore code											
Shield and seal											
No code	Shielded										
E	Sealed										
Tolerances											
No code	Standard										
D	Precision										
Radial clearance											
No code	Standard clearance										
J12-18	Increased clearance										
Lubrication											
No code	Grease G354										
G81	Grease G395										
Passivation											
No code	Not treated										
CP55 ¹⁾	Passivated corrosion-resistant steel										
Over-size											
No code	Standard outer diameter size										
R10	0,1 mm oversized outer diameter										
R20	0,2 mm oversized outer diameter										

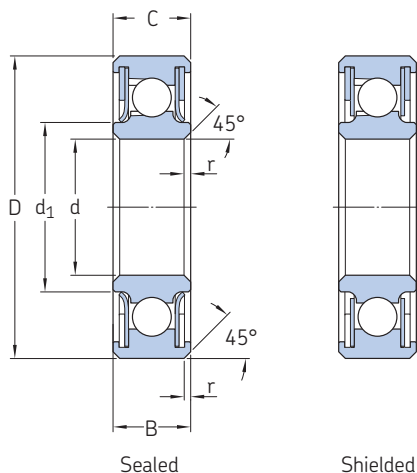
¹⁾ Available only for corrosion-resistant steel material without other surface treatment

Tolerances cont., loads, clearance and torque

Nominal bore code	Tolerances		Sia max		Sea max		Static limit loads		Clearance		Maximum starting torque	
	Kea max Standard	Precision	Standard	Precision	Standard	Precision	Radial C _s	Axial C _a	Standard Radial	Increased Radial	Shielded	Sealed
–	μm						kN		μm		mNm	
10	40	13	40	15	40	20	10,8	4,9	2/7	12/18	4	7
12	40	13	40	15	40	20	12,3	5,6	2/7	12/18	4	7
15	40	13	40	15	40	20	14,5	6,5	3/11	12/18	4	7
16	40	13	40	15	40	20	15,2	6,8	3/11	12/18	5	8
20	40	15	40	20	40	20	18,6	8,3	5/13	12/18	6	9
25	40	15	40	20	40	20	22,2	9,9	5/13	12/18	8	14
28	40	15	40	20	40	20	24,2	10,8	5/13	12/18	11	16
32	40	15	40	20	40	20	27	12,1	5/13	12/18	14	20
35	40	20	40	20	40	20	29	13,0	5/13	12/18	18	23
40	40	20	40	20	40	20	33,2	14,9	5/13	12/18	22	29
45	40	20	40	20	40	20	36,7	16,4	5/13	12/18	26	35
50	40	20	40	20	40	20	40,2	17,9	5/13	12/18	32	45
55	40	20	40	20	40	20	43,6	19,5	5/13	12/18	39	60
63	40	20	40	20	40	20	61,7	27,5	5/13	12/18	55	75
80	40	20	40	20	40	20	75,7	33,8	5/13	12/18	75	120
90	40	20	40	20	40	20	86,5	38,6	5/13	12/18	110	160

1.4 Deep groove ball bearing single row (metric dimensions)

TA..



Technical specification

EN 3280

Product standard

Standard clearances:

EN 3281 (Bearing steel)
EN 3282 (Bearing steel
cadmium plated)
EN 3283 (Corrosion-
resistant steel)

Reduced clearances:

EN 4033 (Corrosion-
resistant steel)

Dimensions and tolerances

Nominal bore code	Dimensions		D	ΔD_{mp}	C	B	d_1	r	Mass ≈	Tolerances			
	d	Δd_{mp}								Kia max	Precision	Kea max	Precision
–	mm	μm	mm	μm	mm	mm	mm	mm	g	μm		μm	
10	10	0/-8	22	0/-9	6	6	13	0,5	11	25	8	40	13
12	12	0/-8	24	0/-9	6	6	15	0,5	13	25	10	40	13
15	15	0/-8	28	0/-9	7	7	17,6	0,5	16	25	10	40	13
17	17	0/-8	30	0/-9	7	7	19,6	0,5	18	25	10	40	13
20	20	0/-10	32	0/-11	7	7	23	0,5	20	25	13	40	15
25	25	0/-10	37	0/-11	7	7	28,1	0,5	23	25	13	40	15
30	30	0/-10	42	0/-11	7	7	33,1	0,5	26	25	13	40	15
35	35	0/-12	47	0/-11	7	7	38,3	0,5	30	25	15	40	15
40	40	0/-12	52	0/-13	7	7	43,3	0,5	38	25	15	40	20
50	50	0/-12	65	0/-13	7	7	53	0,5	55	25	15	40	20
60	60	0/-15	78	0/-13	10	10	63,5	0,5	100	25	20	40	20

Tolerances cont., loads, clearance and torque

Nominal bore code	Tolerances		Sea max	Precision	Static limit loads		Clearances		Reduced	Axial max	Increased	Maximum starting torque	
	Sia max	Standard			Radial C_s	Axial C_a	Standard	Axial max				Shielded	Sealed
–	μm				kN		μm					mNm	
10	40	15	40	20	10,8	4,9	2/13	100	2/7	100	12/18	4,5	12
12	40	15	40	20	12,3	5,6	3/18	100	2/7	100	12/18	5	13
15	40	15	40	20	16,3	7,4	3/18	100	2/7	100	12/18	5,5	14
17	40	15	40	20	17,7	8,0	3/18	100	2/7	100	12/18	6	15
20	40	20	40	20	17,4	7,9	5/20	100	2/9	100	12/18	6,5	16
25	40	20	40	20	21,5	9,8	5/20	100	2/9	100	12/18	8,5	18
30	40	20	40	20	24,7	11,1	5/20	100	2/9	100	12/18	14	20
35	40	20	40	20	28,6	12,9	6/20	100	2/9	100	12/18	18	23
40	40	20	40	20	32	14,5	6/20	100	2/9	100	12/18	22	29
50	40	20	40	20	43,1	19,6	6/23	120	2/9	120	12/18	32	47
60	40	20	40	20	70	31,8	8/28	150	2/9	150	12/18	55	77



Designation system

Examples:	ZWATA20EDN743CP55R10 TA40J12-18	Z	WA	TA	20	E	D	N743	CP55	R10
Surface treatment										
No code	Not plated steel									
Z	Cadmium plated steel									
SZ¹⁾	Zinc-nickel plated steel									
Material										
No code	Bearing steel									
WA	Corrosion-resistant steel									
Basic designation										
Bore code										
Shield and seal										
No code	Shielded									
E	Sealed									
Tolerances										
No code	Standard									
D¹⁾	Precision									
Variation										
	Lubricant									
J12-18¹⁾	G354									
J12-18G81¹⁾	G395									
N745²⁾	G354									
N815	G395									
N813³⁾	G395									
N743⁴⁾	G354									
	Clearances									
	Increased radial									
	Increased radial									
	Reduced radial and axial									
	Reduced radial and axial									
	Standard radial and axial									
	Standard radial and axial									
Passivation										
No code	Not treated									
CP55⁵⁾	Passivated corrosion-resistant steel									
Oversize										
No code	Standard outer diameter size									
R10¹⁾	0,1 mm oversized outer diameter									
R20¹⁾	0,2 mm oversized outer diameter									

¹⁾ SKF option

²⁾ Replaces no code

³⁾ Replaces N811

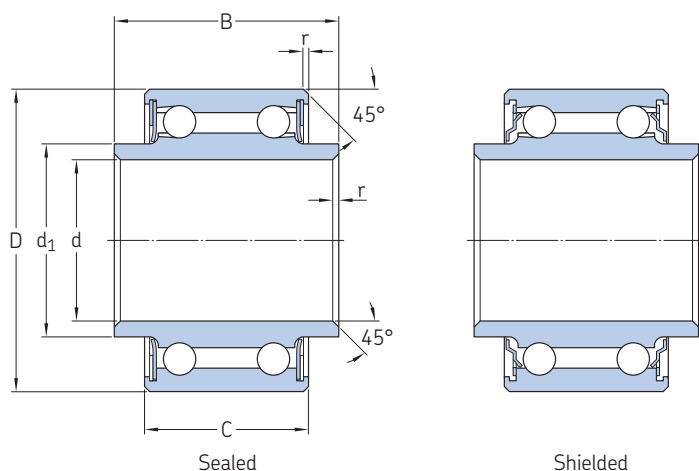
⁴⁾ Replaces N741

⁵⁾ Available only for corrosion-resistant steel material without other surface treatment

1.5 Deep groove ball bearing double row (metric dimensions)

AG..

Technical specification –
Product standard –



Dimensions and tolerances

Nominal bore code	Dimensions						C 0 -0,12	B 0 -0,12	d ₁ ≈	r +0,3 -0,2	Mass ≈ g	Tolerances	
	d	Δdmp (J7)	Δds	D	ΔDmp	ΔDs						Kia max Standard	Precision
–	mm	μm		mm	μm							μm	
6	6	+8/-7	+2/-10	19	0/-8	+2/-11	12	17	8,6	0,5	22	25	6
8	8	+8/-7	+2/-10	22	0/-8	+2/-11	17	23	11,1	0,5	32	25	6
10	10	+8/-7	+2/-10	24	0/-8	+2/-11	17	23	13,1	0,5	42	25	6
12	12	+10/-8	+3/-11	26	0/-9	+2/-11	17	23	15,3	0,5	46	25	7
16	16	+10/-8	+3/-11	30	0/-9	+2/-11	17	23	19,1	0,5	57	25	7

Tolerances cont., loads, clearance and torque

Nominal bore code	Tolerances		Sia max		Sea max		Static limit loads		Diagonal clearance	Increased radial clearance	Maximum starting torque	
	Kia max Standard	Precision	Standard	Precision	Standard	Precision	Radial C _s	Axial C _a			Shielded	Sealed
–	μm						kN		μm		mNm	
6	40	10	40	15	40	20	16,6	7,4	50/ 250	7/15	3	5
8	40	10	40	15	40	20	20,8	9,3	50/ 250	7/15	4	6
10	40	10	40	15	40	20	24	10,6	50/ 250	7/15	6	9
12	40	10	40	15	40	20	26,3	11,8	50/ 250	7/15	7	11
16	40	10	40	15	40	20	31,8	14,2	50/ 250	7/15	9	14



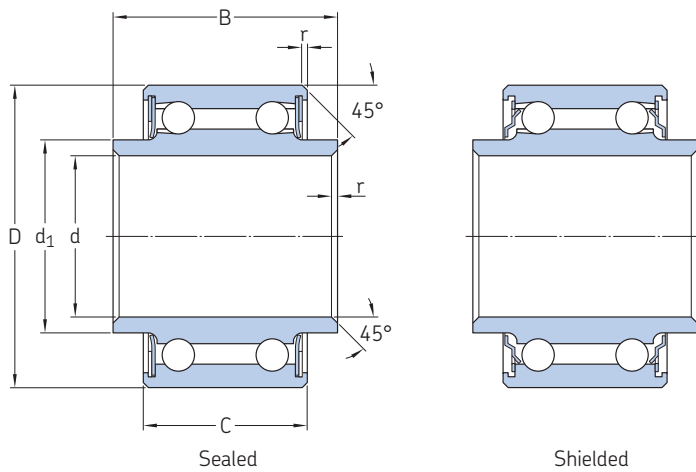
Designation system

Examples:	ZWAG10EDJ7-15G81CP55R10	Z	W	AG	10	E	D	J7-15	G81	CP55	R10
	AG 6										
Surface treatment											
No code	Not plated steel										
Z	Cadmium plated steel										
SZ	Zinc-nickel plated steel										
Material											
No code	Bearing steel										
W	Corrosion-resistant steel										
Basic designation											
Bore code											
Shield and seal											
No code	Shielded										
E	Sealed										
Tolerances											
No code	Standard										
D	Precision										
Clearances											
No code	Diagonal clearance										
J7-15	Increased radial clearance										
Lubrication											
No code	Grease G354										
G81	Grease G395										
Passivation											
No code	Not treated										
CP55 ¹⁾	Passivated corrosion-resistant steel										
Oversize											
No code	Standard outer diameter size										
R10	0,1 mm oversized outer diameter										
R20	0,2 mm oversized outer diameter										

¹⁾ SKF option, available only for corrosion-resistant steel material without other surface treatment

1.6 Deep groove ball bearing double row (metric dimensions)

AGN..



Technical specification	EN 3280
Product standard	EN 3056 (Bearing steel) EN 3057 (Bearing steel cadmium plated) EN 3058 (Corrosion- resistant steel)

Dimensions and tolerances

Nominal bore code	Dimensions						C 0 -0,12	B 0 -0,12	d ₁ ≈	r +0,3 -0,2	Mass ≈ g	Tolerances	
	d	Δdmp (J7)	Δds	D	ΔDmp	ΔDs						Kia max Standard	Precision
–	mm	μm		mm	μm	mm					g	μm	
8	8	+8/-7	+2/-10	22	0/-8	+2/-11	17	22	10,6	0,5	30	25	6
10	10	+8/-7	+2/-10	26	0/-8	+2/-11	18	24	12,6	0,5	52	25	6
12	12	+10/-8	+3/-11	28	0/-8	+2/-11	18	24	14,7	0,5	60	25	7
15	15	+10/-8	+3/-11	32	0/-9	+3/-14	20	26	17,7	0,5	80	25	7
17	17	+10/-8	+3/-11	35	0/-9	+3/-14	22	28	20,2	0,5	100	25	7
20	20	+12/-9	+3/-13	42	0/-9	+3/-14	26	32	23,5	0,5	165	25	8

Tolerances cont., loads, clearance and torque

Nominal bore code	Tolerances						Static limit loads		Diagonal clearance	Increased radial clearance	Maximum starting torque	
	Kia max Standard	Precision	Sia max Standard	Precision	Sea max Standard	Precision	Radial C _s	Axial C _a			Shielded	Sealed
–	μm						kN		μm		mNm	
8	40	10	40	15	40	20	24	10,9	50/ 250	7/15	4	6
10	40	10	40	15	40	20	34,4	15,6	50/ 250	7/15	6	9
12	40	10	40	15	40	20	40,4	18,4	50/ 250	7/15	7	11
15	40	10	40	15	40	20	47	21,4	50/ 250	7/15	9	14
17	40	10	40	15	40	20	53,8	24,5	50/ 250	7/15	11	17
20	40	10	40	20	40	20	83	37,7	50/ 250	7/15	15	23



Designation system

Examples:	ZWAGN20EDJ7-15G81CP55R10	Z	W	AGN	20	E	D	J7-15	G81	CP55	R10
	AGN 8										
Surface treatment											
No code	Not plated steel										
Z	Cadmium plated steel										
SZ¹⁾	Zinc-nickel plated steel										
Material											
No code	Bearing steel										
W	Corrosion-resistant steel										
Basic designation											
Bore code											
Shield and seal											
No code	Shielded										
E	Sealed										
Tolerances											
No code	Standard										
D¹⁾	Precision										
Clearances											
No code	Diagonal clearance										
J7-15¹⁾	Increased radial clearance										
Lubrication											
No code	Grease G354										
G81	Grease G395										
Passivation											
No code	Not treated										
CP55²⁾	Passivated corrosion-resistant steel										
Oversize											
No code	Standard outer diameter size										
R10¹⁾	0,1 mm oversized outer diameter										
R20¹⁾	0,2 mm oversized outer diameter										

¹⁾ SKF option

²⁾ SKF option, available only for corrosion-resistant steel material without other surface treatment

1.7 Deep groove ball bearing with self-aligning ring single row (metric dimensions)

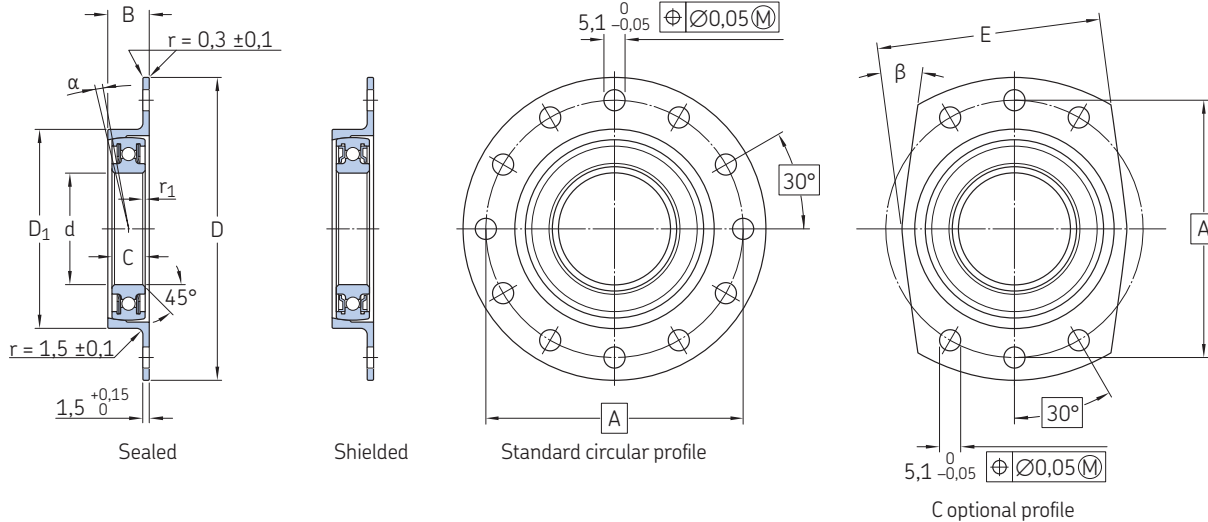
TRCE..

Technical specification

EN 3727

Product standard

EN 3059 (bearing steel bearing and cadmium plated steel ring)
EN 3060 (bearing steel cadmium plated bearing and cadmium plated steel ring)
EN 3061 (Corrosion-resistant steel bearing and ring)



Dimensions

Nominal bore code	Dimensions	d	Δdmp For products per EN standard	For other products	Δds	D ±0,2	C For products per EN standard 0/-0,12	For other products 0/-0,1	B ±0,15	D1 ±0,05	A	r1 +0,3 -0,2	E For products per EN standard ±1	For other products
–	mm μm					mm								
16	16	0/-8		0/-8	+3/-11	58	6	6	8	33	47	0,5	36	35
20	20	0/-10		0/-10	+3/-13	63	7	7	9	38	52	0,5	42	42
25	25	0/-10		0/-10	+3/-13	68	7	7	9	43	57	0,5	46	46
32	32	0/-12		0/-11	+3/-15	77	7	7	9	52	66	0,5	55	55
35	35	0/-12		0/-12	+3/-15	80	7	7	9	55	69	0,5	58	58
40	40	0/-12		0/-12	+3/-15	86	8	8	10	61	75	0,5	64	64
45	45	0/-12		0/-12	+3/-15	91	8	8	10	66	80	0,5	68	68
50	50	0/-12		0/-12	+3/-15	97	8	8	10	72	86	0,5	74	74
63	63	0/-15		0/-15	+4/-19	111	9	9	11	86	100	0,5	90	90

Dimensions, loads and clearance

Nominal bore code	Dimensions		For other products	Mass Standard circular profile ≈	C optional profile ≈	Static limit load Radial C _s	Clearances		
	α	β For products per EN standard ± 1°					Radial Bearing in corro- sion-resistant steel per EN standard	For other bearings in bearing steel or in cor- rosion-resistant steel	Axial max between outer and inner rings
–	°			g		kN	μm		
16	4	0	0	47	38	15,2	2/7	3/11	120
20	3,5	14	14	62	50	18,7	2/7	5/13	120
25	3	14	14	70	58	20,6	2/7	5/13	120
32	2,5	24	24	94	78	24,5	2/7	5/13	120
35	2,3	24	30	100	86	25,5	2/9	5/13	120
40	2	30	30	125	104	29,5	2/9	5/13	120
45	2	30	30	137	114	32,4	2/9	5/13	120
50	1,7	30	30	155	129	35,3	2/9	5/13	120
63	1,5	44	44	210	178	39,2	2/9	5/13	120



Designation system

Examples:	XTRCE20TCDN741CP55R10	X	TRCE	20	T	C	D	N741	CP55	R10
	SWATRCE16E									
Prefix code	Material and surface treatment									
No code	Ball bearing					Self-aligning ring				
Z	Bearing steel	–				Cadmium plated steel				
S¹⁾	Bearing steel	Cadmium plated				Cadmium plated steel				
SZ¹⁾	Bearing steel	–				Zinc-nickel plated steel				
WA¹⁾	Bearing steel	Zinc-nickel plated				Zinc-nickel plated steel				
SWA¹⁾	Corrosion-resistant steel	–				Cadmium plated steel				
X	Corrosion-resistant steel	–				Zinc-nickel plated steel				
						Corrosion-resistant steel				
Basic designation										
Bore code										
Shield and seal										
T	Shielded									
E	Sealed									
Flange profile										
No code	Standard circular profile									
C	Optional profile									
Tolerances										
No code	Standard									
D¹⁾	Precision									
Variation										
No code¹⁾	Lubricant					Swivelling torque				
N741	G354					Standard				
N811	G354					Reduced				
	G395					Reduced				
Passivation										
No code	Not treated									
CP55²⁾	Passivated corrosion-resistant steel									
Oversize										
No code	Standard outer diameter size									
R10	0,1 mm oversized outer diameter ¹⁾									
R20	0,2 mm oversized outer diameter ¹⁾									

¹⁾ SKF option

²⁾ Available only for corrosion-resistant steel material without other surface treatment

Torque and tolerances

Nominal bore code	Maximum starting torque		Swivelling torque		Tolerances							
	Shielded	Sealed	Standard	Reduced	Kia max	Precision	Kea max	Precision	Sia max	Precision	Sea max	Precision
	mNm		Nm		Without self-aligning ring							
					µm							
16	8	12	2/7	0,8/3	25	7	40	10	40	15	40	20
20	9	14	3/8	0,8/3	25	8	40	10	40	20	40	20
25	12	21	4/9	0,8/3	25	8	40	10	40	20	40	20
32	21	30	5/10	1/4	25	10	40	10	40	20	40	20
35	27	35	5/11	1/4	25	10	40	10	40	20	40	20
40	33	44	8/14	1,3/4,5	25	10	40	10	40	20	40	20
45	39	53	9/15	1,3/4,5	25	10	40	10	40	20	40	20
50	48	68	9/18	1,5/5	25	10	40	10	40	20	40	20
63	83	113	10/20	2/6	25	10	40	10	40	20	40	20

1.8 Deep groove ball bearing with self-aligning ring single row (metric dimensions)

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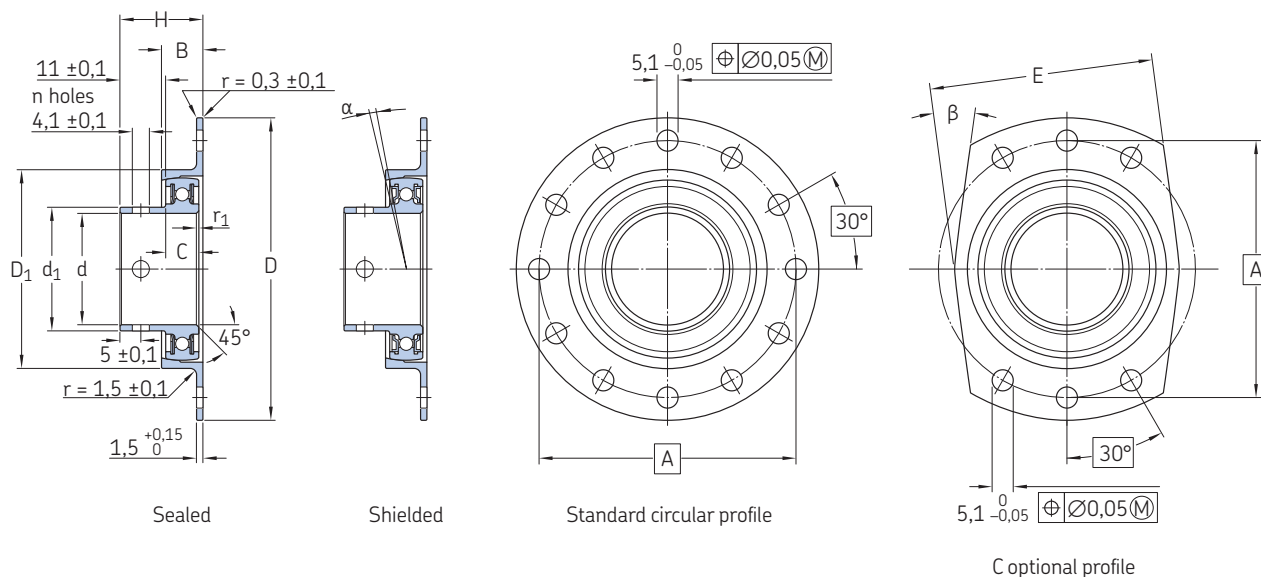
Technical
specification

EN 3727

Product standard

EN 4041

1.8



Dimensions

Nominal bore code	Dimensions																
d	Δd_{mp}		Δd_s	D	C	B	d ₁	A	H	D ₁	n	r ₁	E	α	β		
	For products per EN standard		For other products (J7)	$\pm 0,2$	For products per EN standard 0/-0,12	For other products 0/-0,1	$\pm 0,15$	0	$\pm 0,15$	$\pm 0,05$		$+0,3$	± 1	$\pm 1^\circ$			
							-0,1					-0,2					
–	mm	μm		mm													°
32	32	0/-12	+14/-11	+3/-15	77	7	7	9	35	66	19	52	4	0,5	55	2,5	24
35	35	0/-12	+14/-11	+3/-15	80	7	7	9	38	69	19	55	4	0,5	58	2,3	24
40	40	0/-12	+14/-11	+3/-15	86	8	8	10	43	75	20	61	4	0,5	64	2	30
45	45	0/-12	+14/-11	+3/-15	91	8	8	10	48	80	20	66	4	0,5	68	2	30
50	50	0/-12	+14/-11	+3/-15	97	8	8	10	53	86	20	72	6	0,5	74	1,7	30
63	63	0/-15	+18/-12	+4/-19	111	9	9	11	67	100	21	86	6	0,5	90	1,5	44

Loads, clearance and torque

Nominal bore code	Mass		Static limit load	Clearances			Maximum starting torque	Swivelling torque		
	Standard circular profile	C optional profile	Radial C _s	Radial	For products per EN standard	For other products	Shielded	Sealed	Standard	Reduced
–	g		kN	μm			mNm		Nm	
32	107	91	24,5	2/7	5/13	120	21	30	5/10	1/4
35	125	97	25,5	2/9	5/13	120	27	35	5/11	1/4
40	143	121	29,5	2/9	5/13	120	33	44	8/14	1,3/4,5
45	155	136	32,4	2/9	5/13	120	39	53	9/15	1,3/4,5
50	175	152	35,3	2/9	5/13	120	48	68	9/18	1,5/5
63	235	205	39,2	2/9	5/13	120	83	113	10/20	2/6

Examples:	XTRCEI40TC	CDN741CP55R10	SWATRCEI32E
Prefix code	Material and surface treatment		
No code¹⁾	Ball bearing	Flanged self aligning ring	
S¹⁾	Cadmium plated bearing steel ²⁾	Cadmium plated steel	
WA¹⁾	Zinc-nickel plated bearing steel ²⁾	Zinc-nickel plated steel	
SWA¹⁾	Corrosion-resistant steel	Cadmium plated steel	
X	Corrosion-resistant steel	Zinc-nickel plated steel	
		Corrosion-resistant steel	
Basic designation			
Bore code			
Shield and seal			
T	Shielded		
E	Sealed		
Flange profile			
No code	Standard circular profile		
C	Optional profile		
Tolerances			
No code	Standard		
D¹⁾	Precision		
Variation			
No code¹⁾	Lubricant	Swivelling torque	
N741	G354	Standard	
N811	G395	Reduced	
		Reduced	
Passivation			
No code	Not treated		
CP55³⁾	Passivated corrosion-resistant steel		
Oversize			
No code	Standard outer diameter size		
R10	0,1 mm oversized outer diameter ¹⁾		
R20	0,2 mm oversized outer diameter ¹⁾		

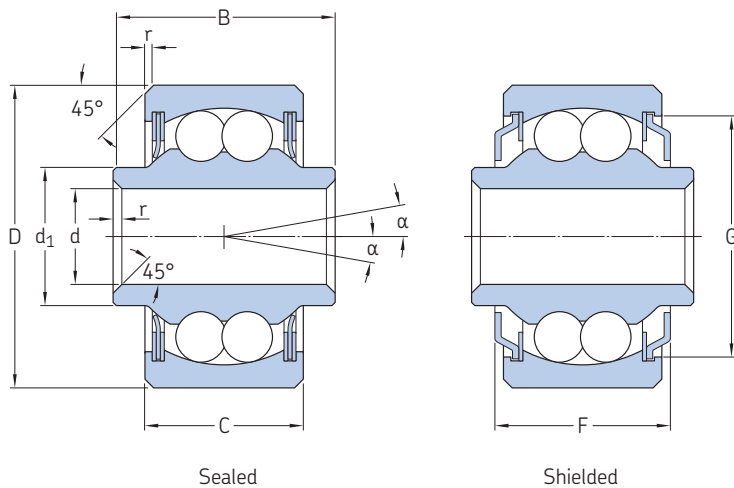
3) Available only for corrosion-resistant steel material without other surface treatment

Nominal bore code	Tolerances		Kea max Standard	Precision	Sia max Standard	Precision	Sea max Standard	Precision
	Kia max Standard	Precision Without self-aligning ring						
—	μm							
32	25	10	40	10	40	20	40	20
35	25	10	40	10	40	20	40	20
40	25	10	40	10	40	20	40	20
45	25	10	40	10	40	20	40	20
50	25	10	40	10	40	20	40	20
63	25	10	40	10	40	20	40	20

1.9 Self-aligning ball bearing double row (metric dimensions)

KN..

1.9



Technical specification

EN 3280

Product standard

EN 3287 (Bearing steel)
EN 3288 (Bearing steel
cadmium plated)
EN 3289 (Corrosion-
resistant steel)

Dimensions

Nominal bore code		Dimensions		Δds	D	ΔDmp	ΔDs	C	B	$d_1 \approx$	F max	G max	r	α	Mass $\approx$
Shielded	Sealed	d	Δdmp												
		mm	μm		mm	μm		0 -0,12	0 -0,12				+0,3 -0,2	°	g
5	5	5	0/-8	+2/-10	16	0/-8	+2/-10	8	12	7,6	10,0	12,0	0,5	6	9
6	6	6	0/-8	+2/-10	19	0/-9	+2/-11	10	14	8,6	12,0	14,4	0,5	6	14
8/24	8	8	0/-8	+2/-10	24	0/-9	+2/-11	10	15	11,1	13,0	19,8	0,5	6	30
10	10	10	0/-8	+2/-10	30	0/-9	+2/-11	14	20	13,6	17,0	24,0	0,5	6	57
12	12	12	0/-8	+3/-11	32	0/-11	+3/-14	14	20	15,4	17,0	26,5	0,5	6	62
15	15	15	0/-8	+3/-11	35	0/-11	+3/-14	14	20	18,5	17,0	30,0	0,5	6	75
17	17	17	0/-10	+3/-11	40	0/-11	+3/-14	16	22	21,2	19,0	34,0	0,5	6	110
20	20	20	0/-10	+3/-13	47	0/-11	+3/-14	18	24	23,6	20,0	39,7	0,5	6	170

Tolerances, loads and torque

Nominal bore code		Tolerances		Kea max Standard	Precision	Static limit loads		Maximum starting torque		Maximum swivelling torque
Shielded	Sealed	Kia max Standard	Precision			Radial C_s	Axial C_a	Shielded	Sealed	
		μm				kN		mNm		Nm
5	5	25	6	40	8	3,9	1,2	4	8	0,1
6	6	25	6	40	10	5,9	1,8	4,5	9	0,1
8/24	8	25	6	40	10	9,8	3,0	5,5	10	0,1
10	10	25	6	40	10	14,2	4,5	7,5	12	0,1
12	12	25	7	40	10	16,7	5,2	9	14	0,1
15	15	25	7	40	10	19	5,9	12	18	0,1
17	17	25	7	40	10	24,5	7,7	18	25	0,1
20	20	25	8	40	10	34,3	10,7	23	35	0,1



Designation system

Examples: ZWKN10EDN743CP55R10
KN 6N745

Surface treatment

No code Not plated steel
Z Cadmium plated steel
SZ¹⁾ Zinc-nickel plated steel

Material

No code Bearing steel
W Corrosion-resistant steel

Basic designation

Bore code

Shield and seal

No code Shielded
E Sealed

Tolerances

No code Standard
D¹⁾ Precision

Variation

J6-12 (for bore code ≤ 6)¹⁾

J8-14 (for bore code 8 to 15)¹⁾

J10-17 (for bore code ≥ 17)¹⁾

J6-12G81 (for bore code ≤ 6)¹⁾

J8-14G81 (for bore code 8 to 15)¹⁾

J10-17G81 (for bore code ≥ 17)¹⁾

N745²⁾

N815

N813³⁾

N743⁴⁾

N746⁵⁾

N816⁶⁾

Lubricant

G354

G354

G354

G395

G395

G395

G354

G395

G395

G354

G354

G395

Clearances

Increased radial

Increased radial

Increased radial

Increased radial

Increased radial

Increased radial

Reduced radial and axial

Reduced radial and axial

Standard radial and axial

Standard radial and axial

Group 3 radial and axial

Group 3 radial and axial

Passivation

No code Not treated
CP55⁷⁾ Passivated corrosion-resistant steel

Oversize

No code Standard outer diameter size
R10¹⁾ 0,1 mm oversized outer diameter
R20¹⁾ 0,2 mm oversized outer diameter

¹⁾ SKF option

²⁾ Replaces no code, ³⁾ Replaces N811, ⁴⁾ Replaces N741, ⁵⁾ Replaces N742, ⁶⁾ Replaces N812

⁷⁾ SKF option, available only for corrosion-resistant steel material without other surface treatment

Clearance

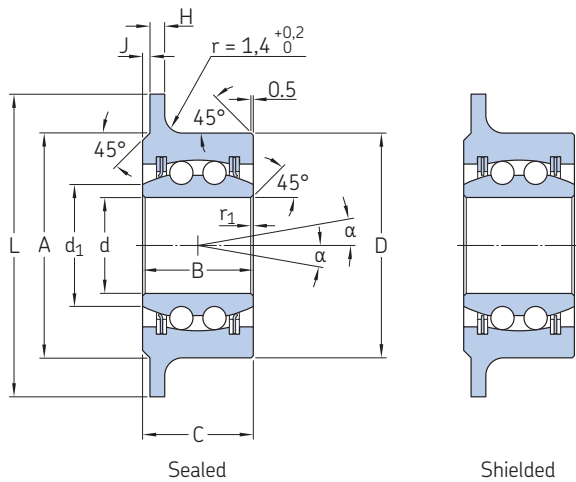
Nominal bore code Clearances

Shielded	Sealed	Standard Radial	Axial max	Reduced Radial	Axial max	Group 3 Radial	Axial max	Increased Radial
–		µm						
5	5	2/13	100	2/6	70	10/20	100	6/12
6	6	2/13	100	2/6	70	10/20	100	6/12
8/24	8	2/13	100	2/7	80	10/20	100	8/14
10	10	2/13	120	2/7	80	10/20	120	8/14
12	12	3/18	120	3/9	80	13/23	120	8/14
15	15	3/18	120	3/9	80	13/23	120	8/14
17	17	3/18	160	3/9	80	13/23	160	10/17
20	20	5/20	180	5/10	80	15/25	180	10/17

1.10 Self-aligning ball bearing double row (metric dimensions)

KNRCE..

Technical specification EN 3280
Product standard EN 4034



Dimensions and tolerances

Nominal bore code	Dimensions	d	Δdmp	Δds	D	ΔDmp	ΔDs	C	B	d ₁	A	L	J	H	r ₁	α	Mass
		mm	μm		mm	μm		mm	mm	mm	mm	mm	mm	mm	mm	°	g
15		15	0/-8	+3/-11	33	0/-11	+3/-14	13	13	19,6	34	41	1	1,5	0,2	2°30'	61
16		16	0/-8	+3/-11	33	0/-11	+3/-14	13	13	19,6	34	41	1	1,5	0,2	2°30'	58
20		20	0/-9	+3/-13	38	0/-13	+3/-14	13	13	24,7	39	46	1	1,5	0,2	2°30'	74
25		25	0/-10	+3/-13	43	0/-13	+3/-14	14	14	28,6	44	51	1	1,5	0,2	2°30'	90
32		32	0/-10	+3/-13	52	0/-13	+4/-17	14	14	38,0	55	60	2	2	0,2	2°30'	132
35 ¹⁾		35	0/-11	+3/-15	55	0/-15	+4/-17	14	14	40,6	58	63	2	2	0,2	2°30'	141
40 ¹⁾		40	0/-11	+3/-15	61	0/-15	+4/-17	16	16	45,3	64	69	2	2	0,2	2°30'	183

Tolerances cont., loads, clearance and torque

Nominal bore code	Tolerances				Static limit loads		Radial clearance	Maximum starting torque		Maximum swivelling torque
	Kia max Standard	Precision	Kea max Standard	Precision	Radial C _s	Axial C _a		Shielded	Sealed	
–	μm				kN		μm	mNm		Nm
15	25	7	40	10	15,7	5,3	3/9	12	18	0,1
16	25	7	40	10	15,7	5,3	3/9	12	18	0,1
20	25	8	40	10	19	5,3	5/10	23	35	0,1
25	25	8	40	10	21,6	5,3	5/10	30	42	0,1
32	25	8	40	10	27,5	5,3	10/18	40	55	0,1
35 ¹⁾	25	10	40	10	29,1	5,3	10/18	44	66	0,15
40 ¹⁾	25	10	40	10	32,5	5,3	10/18	50	75	0,15

¹⁾ SKF option



Designation system

Examples:	ZWKNRCE20EDN743CP55R10 KNRCE15N813	Z	W	KNRCE	20	E	D	N743	CP55	R10
Surface treatment										
No code	Not plated steel									
Z¹⁾	Cadmium plated steel									
SZ¹⁾	Zinc-nickel plated steel									
Material										
No code¹⁾	Bearing steel									
W	Corrosion-resistant steel									
Basic designation										
Bore code										
Shield and seal										
No code	Shielded									
E	Sealed									
Tolerances										
No code	Standard									
D¹⁾	Precision									
Variation										
	Lubricant									
N743²⁾	G354									
N813	G395									
Passivation										
No code	Not treated									
CP55³⁾	Passivated corrosion-resistant steel									
Oversize										
No code	Standard outer diameter size									
R10¹⁾	0,1 mm oversized outer diameter									
R20¹⁾	0,2 mm oversized outer diameter									

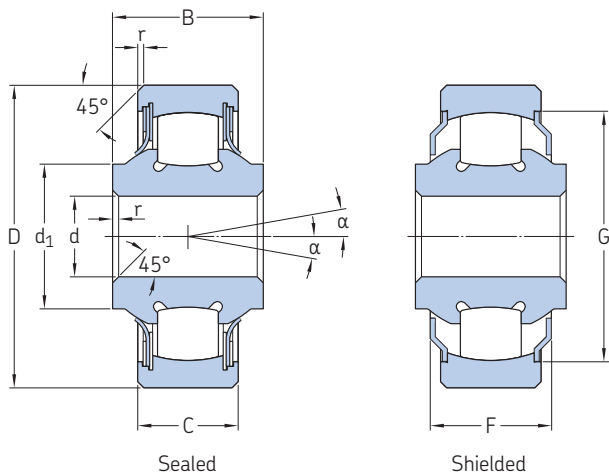
1) SKF option

2) Replaces no code

3) Available only for corrosion-resistant steel material without other surface treatment

1.11 Spherical roller bearing single row (metric dimensions)

K..F, KN..F, K..FE..SP1, KN..FE..SP1



Technical specification

EN 3280

Product standard

EN 3053 (Bearing steel)
EN 3054 (Bearing steel
cadmium plated)
EN 3055 (Corrosion-
resistant steel)

Dimensions

Nominal bore code		Dimensions		Δds	D	ΔDmp	ΔDs	C	B	$d_1 \approx$	F max	G max	r	α	
Shielded	Sealed	d	Δdmp												
		mm	μm		mm	μm		mm	mm					°	
6	—	6	0/-8	+2/-10	24	0/-9	+2/-11	8	12	11,9	10	20,5	0,5	6	—
8	8FE..SP1	8	0/-8	+2/-10	26	0/-9	+2/-11	10	15	12,3	13	22	0,5	6	4
N 8	N 8FE..SP1	8	0/-8	+2/-10	30	0/-9	+2/-11	10	15	14,3	12	25	0,5	6	1,5
10	—	10	0/-8	+2/-10	35	0/-11	+3/-14	12	16	16,9	13	29	0,5	6	—
N10	—	10	0/-8	+2/-10	35	0/-11	+3/-14	12	20	16,9	17	29	0,5	6	—
N12	—	12	0/-8	+3/-11	40	0/-11	+3/-14	13	20	19,9	17	33,5	0,5	6	—
N15	—	15	0/-8	+3/-11	47	0/-11	+3/-14	14	24	23,9	20	40	0,5	6	—
17	—	17	0/-8	+3/-11	47	0/-11	+3/-14	15	24	25,9	20	41	0,5	6	—

Tolerances, loads, clearance and torque

Nominal bore code		Mass $\approx$	Tolerances		Kea max		Static limit loads		Clearances		Maximum starting torque
Shielded	Sealed		Kia max	Precision	Standard	Precision	Radial C_s	Axial C_a	Radial	Axial max	
		g	μm				kN		μm		mNm
6	—	21	25	6	40	10	15,9	4,8	2/6	180	6
8	8FE..SP1	37	25	6	40	10	22,8	6,9	2/7	210	8
N 8	N 8FE..SP1	49	25	6	40	10	27,8	8,4	2/7	210	12
10	—	70	25	6	40	10	32,9	10,0	2/7	210	16
N10	—	72	25	6	40	10	32,9	10,0	2/7	210	16
N12	—	108	25	7	40	10	45	13,6	3/9	210	20
N15	—	153	25	7	40	10	54,2	16,4	3/9	210	25
17	—	163	25	7	40	10	69,4	21,0	3/9	210	30



Designation system

Examples:	ZWK10FEDSP1CP55R10	Z	W	K	10	F	E	D	SP1	CP55	R10
	KN 8FN743										
Surface treatment of outer ring											
No code	Not plated										
Z	Cadmium plated external dimensions										
SZ¹⁾	Zinc-nickel plated external dimensions										
Material											
No code	Bearing steel inner ring and outer ring										
W	Corrosion-resistant steel inner ring and outer ring										
Basic designation											
Bore code											
Tolerances											
No code	Standard										
D¹⁾	Precision										
Variation											
	Shield and seal										
N743²⁾	Shielded										
N813	Shielded										
E..SP1¹⁾⁴⁾	Sealed										
E..SP1G81¹⁾⁴⁾	Sealed										
Passivation											
No code	Not treated										
CP55³⁾	Passivated corrosion-resistant steel										
Oversize											
No code	Standard outer diameter size										
R10¹⁾	0,1 mm oversized outer diameter										
R20¹⁾	0,2 mm oversized outer diameter										

¹⁾ SKF option

²⁾ Replaces no code,

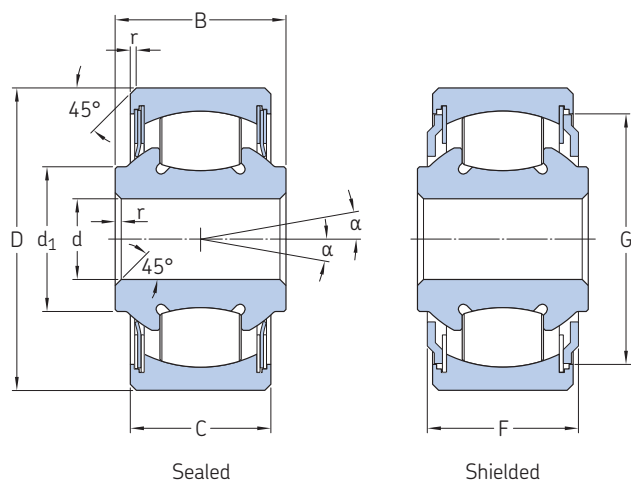
³⁾ SKF option, available only for corrosion-resistant steel material without other surface treatment

⁴⁾ Only available for bore code 8 and N8

1.12 Spherical roller bearing single row (metric dimensions)

KNA..F

1.12



Technical specification

EN 3280

Product standard

EN 3290 (Bearing steel)
EN 3291 (Bearing steel
cadmium plated)
EN 3292 (Corrosion-
resistant steel)

Dimensions

Nominal bore code	Dimensions d	Δd_{mp}	Δd_s	D	ΔD_{mp}	ΔD_s	C 0 -0,12	B 0 -0,12	d_1 ≈	F max	G max	r +0,3 -0,2	α	Mass ≈
–	mm	μm		mm	μm		mm						°	g
8	8	0/-8	+2/-10	30	0/-9	+3/-14	14	17	14	14	24,9	0,5	7	58
10	10	0/-8	+2/-10	35	0/-11	+3/-14	17	21	15,7	18	28	0,5	7	91
12	12	0/-8	+3/-11	37	0/-11	+3/-14	17	21	18	18	30,7	0,5	7	106
15	15	0/-8	+3/-11	42	0/-11	+3/-14	17	21	21,8	18	35,5	0,5	7	132
17	17	0/-8	+3/-11	47	0/-11	+4/-14	19	23	25,1	19	39,3	0,5	7	186
20	20	0/-8	+3/-13	52	0/-13	+4/-17	21	26	28	22	44,8	0,5	7	246
25	25	0/-10	+3/-13	62	0/-13	+4/-17	24	29	34,5	25	53,3	0,5	7	397
30	30	0/-10	+3/-13	72	0/-13	+4/-17	27	34	41,3	30	63	0,5	7	610

Tolerances, loads, clearance and torque

Nominal bore code	Tolerances		Kea max		Static limit loads		Clearances		Reduced		Maximum starting torque	
–	Kia max Standard	Precision	Standard	Precision	Radial C_s	Axial C_a	Standard Radial	Axial	Radial	Axial	Shielded	Sealed
–	μm				kN		μm				mNm	
8	25	6	40	10	41,2	12,4	10/20	230	2/7	190	7	11
10	25	6	40	10	58,8	17,7	10/20	230	2/7	190	10	15,5
12	25	7	40	10	68,6	20,6	10/20	240	3/9	200	15	23
15	25	7	40	10	70,6	21,2	10/20	240	3/9	200	20	30
17	25	7	40	10	95	28,6	10/20	240	3/9	200	25	38
20	25	8	40	10	114	34,3	10/20	250	3/10	220	30	45
25	25	8	40	10	162,5	49	15/25	290	3/10	240	35	52
30	25	8	40	10	217,6	65,3	15/25	290	3/10	240	40	60



Designation system

Examples:	ZWKNA10FEDN743CP55R10	Z	W	KNA	10	F	E	D	N743	CP55	R10
	KNA 8FN813										
Surface treatment											
No code	Not plated steel										
Z	Cadmium plated steel										
SZ¹⁾	Zinc-nickel plated steel										
Material											
No code	Bearing steel										
W	Corrosion-resistant steel										
Basic designation											
Bore code											
Shield and seal											
No code	Shielded										
E	Sealed										
Tolerances											
No code	Standard										
D¹⁾	Precision										
Variation											
N745²⁾	Lubricant G354										
N815	G395										
N813³⁾	G395										
N743⁴⁾	G354										
	Clearances Reduced radial and axial Reduced radial and axial Standard radial and axial Standard radial and axial										
Passivation											
No code	Not treated										
CP55⁵⁾	Passivated corrosion-resistant steel										
Oversize											
No code	Standard outer diameter size										
R10¹⁾	0,1 mm oversized outer diameter										
R20¹⁾	0,2 mm oversized outer diameter										

¹⁾ SKF option

²⁾ Replaces no code

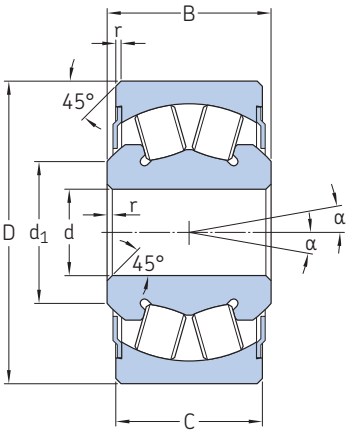
³⁾ Replaces N811

⁴⁾ Replaces N741

⁵⁾ SKF option, available only for corrosion-resistant steel material without other surface treatment

1.13 Spherical roller bearing double row (metric dimensions)

K..D



Technical specification	–
Product standard	–

Dimension

Nominal bore code	Dimensions		Δds	D	ΔDmp	ΔDs	C 0 –0,12	B 0 –0,12	$d_1 \approx$	r +0,3 –0,2	α	Mass $\approx$
	d	Δdmp										
–	mm	μm		mm	μm		mm				°	g
10/21	10	0/–8	+2/–10	35	0/–11	+3/–14	17	21	17,4	0,5	5	95
10	10	0/–8	+2/–10	35	0/–11	+3/–14	17	24	17,4	0,5	5	113
12/21	12	0/–8	+3/–11	35	0/–11	+3/–14	17	21	17,4	0,5	5	90

Tolerances, loads, clearance and torque

Nominal bore code	Tolerances		Static limit loads		Axial clearance	Maximum starting torque
	Kia max	Kea max	Radial C_s	Axial C_a		
–	μm		kN		μm	mNm
10/21	25	40	54,3	16,3	0/300	30
10	25	40	54,3	16,3	0/300	30
12/21	25	40	54,3	16,3	0/300	30



Designation system

Examples: ZWK10/21DG81CP55R10
K10D

Surface treatment

No code Not plated steel
Z Cadmium plated steel
SZ Zinc-nickel plated steel

Material

No code Bearing steel
W Corrosion-resistant steel

Basic designation

Bore code

Lubrication

No code Grease G354
G81 Grease G395

Passivation

No code Not treated
CP55¹⁾ Passivated corrosion-resistant steel

Over-size

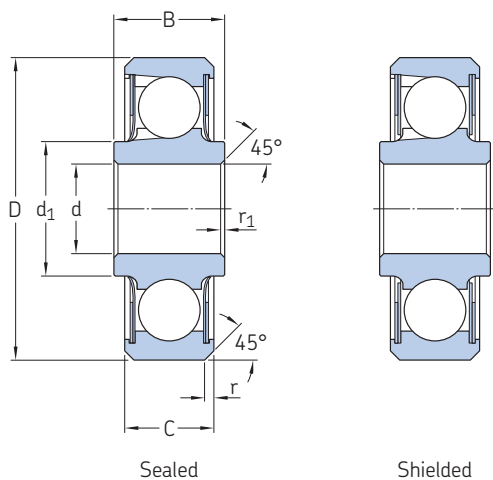
No code Standard outer diameter size
R10 0,1 mm oversized outer diameter
R20 0,2 mm oversized outer diameter

¹⁾ Available only for corrosion-resistant steel material without other surface treatment

1.14 Deep groove ball bearing single row (inch dimensions)

KP., KP..L

Technical specification AS 7949
Product standard AS 27640



Dimensions

Nominal bore code	Dimensions			Δds	D	ΔDmp		ΔDs	C	ΔCs	
	d	Δdmp Standard	SKF super precision			Standard	SKF super precision			Standard	SKF super precision
–	in/mm										
3L	0.1900	0/−0.0005	0/−0.0003	+0.0002/−0.0007	0.6250	0/−0.0005	0/−0.0004	+0.0005/−0.0010	0,203	0/−0.005	0/−0.005
	4,826	0/−0,0127	0/−0,0076	+0,0050/−0,0178	15,875	0/−0,0127	0/−0,0101	+0,0127/−0,0254	5,156	0/−0,127	0/−0,127
3	0.1900	0/−0.0005	0/−0.0003	+0.0002/−0.0007	0.7774	0/−0.0005	0/−0.0004	+0.0005/−0.0010	0.270	0/−0.005	0/−0.005
	4,826	0/−0,0127	0/−0,0076	+0,0050/−0,0178	19,745	0/−0,0127	0/−0,0101	+0,0127/−0,0254	6,858	0/−0,127	0/−0,127
4	0.2500	0/−0.0005	0/−0.0003	+0.0002/−0.0007	0.9014	0/−0.0005	0/−0.0004	+0.0005/−0.0010	0.335	0/−0.005	0/−0.005
	6,350	0/−0,0127	0/−0,0076	+0,0050/−0,0178	22,895	0/−0,0127	0/−0,0101	+0,0127/−0,0254	8,509	0/−0,127	0/−0,127
5	0.3125	0/−0.0005	0/−0.0003	+0.0002/−0.0007	1.2500	0/−0.0005	0/−0.0004	+0.0005/−0.0010	0.375	0/−0.005	0/−0.005
	7,938	0/−0,0127	0/−0,0076	+0,0050/−0,0178	31,750	0/−0,0127	0/−0,0101	+0,0127/−0,0254	9,525	0/−0,127	0/−0,127
6	0.3750	0/−0.0005	0/−0.0003	+0.0002/−0.0007	1.4375	0/−0.0005	0/−0.0004	+0.0005/−0.0010	0.469	0/−0.005	0/−0.005
	9,525	0/−0,0127	0/−0,0076	+0,0050/−0,0178	36,513	0/−0,0127	0/−0,0101	+0,0127/−0,0254	11,912	0/−0,127	0/−0,127
8	0.5000	0/−0.0005	0/−0.0003	+0.0002/−0.0007	1.6875	0/−0.0005	0/−0.0004	+0.0005/−0.0010	0.500	0/−0.005	0/−0.005
	12,700	0/−0,0127	0/−0,0076	+0,0050/−0,0178	42,862	0/−0,0127	0/−0,0101	+0,0127/−0,0254	12,700	0/−0,127	0/−0,127
10	0.6250	0/−0.0005	0/−0.0003	+0.0002/−0.0007	1.9375	0/−0.0005	0/−0.0004	+0.0005/−0.0010	0.500	0/−0.005	0/−0.005
	15,875	0/−0,0127	0/−0,0076	+0,0050/−0,0178	49,212	0/−0,0127	0/−0,0101	+0,0127/−0,0254	12,700	0/−0,127	0/−0,127

Dimensions cont. and tolerances

Nominal bore code	Dimensions	Δ Bs	d_1	r_1	r	Mass	Tolerances	Kea max	SKF super precision	Sia max	SKF super precision
	B	Standard	SKF super precision	$\approx$	$+0,015/0$ $+0,381/0$	$+0,015/0$ $+0,381/0$	Kia max Standard	Standard	SKF super precision	Standard	SKF super precision
–	in/mm					lb/g	in/mm				
3L	0.245 6,223	0/–0.005 0/–0,127	0/–0.0025 0/–0,0635	0.280 7,112	0.005 0,127	0.010 0,254	0.01 4,5	0.0010 0,0254	0.0005 0,0127	0.0016 0,0406	0.0008 0,0203
3	0.297 7,543	0/–0.005 0/–0,127	0/–0.0025 0/–0,0635	0.331 8,407	0.005 0,127	0.022 0,559	0.03 14	0.0010 0,0254	0.0005 0,0127	0.0016 0,0406	0.0008 0,0203
4	0.484 12,293	0/–0.005 0/–0,127	0/–0.0025 0/–0,0635	0.390 9,906	0.005 0,127	0.032 0,813	0.04 18	0.0010 0,0254	0.0005 0,0127	0.0016 0,0406	0.0008 0,0203
5	0.558 14,173	0/–0.005 0/–0,127	0/–0.0025 0/–0,0635	0.469 11,912	0.015 0,381	0.032 0,813	0.09 41	0.0010 0,0254	0.0005 0,0127	0.0016 0,0406	0.0008 0,0203
6	0.620 15,748	0/–0.005 0/–0,127	0/–0.0025 0/–0,0635	0.591 15,011	0.015 0,381	0.032 0,813	0.15 68	0.0010 0,0254	0.0005 0,0127	0.0016 0,0406	0.0008 0,0203
8	0.620 15,748	0/–0.005 0/–0,127	0/–0.0025 0/–0,0635	0.768 19,507	0.015 0,381	0.044 1,118	0.21 95	0.0010 0,0254	0.0005 0,0127	0.0016 0,0406	0.0008 0,0203
10	0.620 15,748	0/–0.005 0/–0,127	0/–0.0025 0/–0,0635	0.850 21,590	0.015 0,381	0.044 1,118	0.28 127	0.0010 0,0254	0.0005 0,0127	0.0016 0,0406	0.0008 0,0203

Designation system

Examples: ZWMKP10SK2CP55RP01
KP 3LP

ZW M KP 10 SK2 CP55 RP01

Material and surface treatment

No code Cadmium plated bearing steel
W¹⁾ Corrosion-resistant steel
S Zinc-nickel plated bearing steel
ZW¹⁾ Cadmium plated corrosion-resistant steel
SZW¹⁾ Zinc-nickel plated corrosion-resistant steel

Tolerances

No code Standard tolerances
M¹⁾ Reduced clearance and SKF super precision

Basic designation

Bore code (multiples of 1/16th inch)

Variation

	Lubricant	Version	Radial clearance KP..	MKP.. ¹⁾
SK2	G354	Sealed	Standard	Reduced
S281	G395	Sealed	Standard	Reduced
S281-R	G395	Sealed	Reduced	–
SK2-R	G354	Sealed	Reduced	–
P ¹⁾	G354	Shielded	Standard	Reduced
PG81 ¹⁾	G395	Shielded	Standard	Reduced
PG81-R ¹⁾	G395	Shielded	Reduced	–
P-R ¹⁾	G354	Shielded	Reduced	–

Passivation

No code Not treated
CP55²⁾ Passivated corrosion-resistant steel

Oversize

No code Standard outer diameter size
RP01¹⁾ 0.010 in/0,254 mm oversized outer diameter
RP02¹⁾ 0.020 in/0,508 mm oversized outer diameter

1) SKF option

2) SKF option, available only for corrosion-resistant steel material without other surface treatment

Tolerances cont., loads, clearance and torque

Nominal bore code	Tolerances		Static limit loads		Radial dynamic load rating ³⁾⁴⁾		Radial clearance		Maximum starting torque ⁵⁾	
	Sea max Standard	SKF super precision	Radial C _s	Axial C _a	Load fixed with respect to outer ring inner ring		Standard	Reduced	Shielded	Sealed
–	in/mm		lbf/kN		lbf/kN		in/mm		oz-in/mNm	
3L	0.0016	0.0010	1 560	700	1 520	1 260	0.0004/ 0.0010	0.0002/ 0.0005	0.67	1
	0,0406	0,0254	6,94	3,11	6,76	5,60	0,0101/ 0,0254	0,0051/ 0,0127	4,71	7,06
3	0.0016	0.0010	1 880	900	1 700	1 450	0.0004/ 0.0010	0.0002/ 0.0005	0.67	1
	0,0406	0,0254	8,36	4,00	7,56	6,45	0,0101/ 0,0254	0,0051/ 0,0127	4,71	7,06
4	0.0016	0.0010	2 680	1 200	2 410	2 030	0.0004/ 0.0010	0.0002/ 0.0005	0.67	1
	0,0406	0,0254	11,92	5,34	10,72	9,03	0,0101/ 0,0254	0,0051/ 0,0127	4,71	7,06
5	0.0016	0.0010	5 620	2 500	4 900	3 970	0.0004/ 0.0010	0.0002/ 0.0005	0.67	1
	0,0406	0,0254	25,00	11,12	21,8	17,66	0,0101/ 0,0254	0,0051/ 0,0127	4,71	7,06
6	0.0016	0.0010	7 910	3 500	6 540	5 410	0.0004/ 0.0010	0.0002/ 0.0005	1.33	2
	0,0406	0,0254	35,18	15,57	29,09	24,06	0,0101/ 0,0254	0,0051/ 0,0127	9,41	14,12
8	0.0016	0.0010	11 800	5 200	9 320	7 700	0.0004/ 0.0010	0.0002/ 0.0005	2	3
	0,0406	0,0254	52,49	23,13	41,46	34,25	0,0101/ 0,0254	0,0051/ 0,0127	14,12	21,18
10	0.0016	0.0010	14 100	6 200	11 000	9 060	0.0004/ 0.0010	0.0002/ 0.0005	2	4
	0,0406	0,0254	62,72	27,58	48,93	40,3	0,0101/ 0,0254	0,0051/ 0,0127	14,12	28,25

3) For average life of 10 000 cycles at $\theta = 90^\circ$ oscillation, see page 38

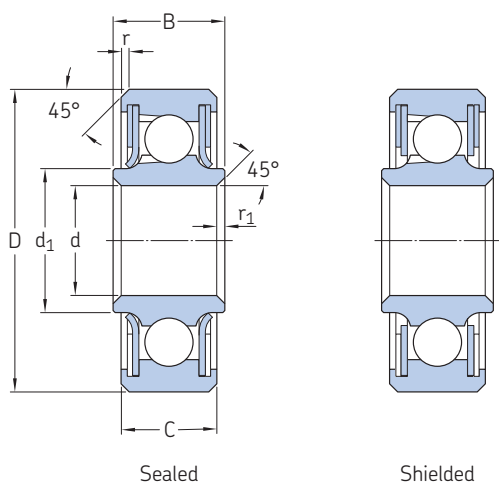
4) If G395 load rating is 20% lower

5) Values are valid for bearings with G395. When using G354, values are 20% higher

1.15 Deep groove ball bearing single row (inch dimensions)

KP..A bore code 3 to 8

Technical specification AS 7949
Product standard AS 27641



Dimensions

Nominal bore code	Dimensions			D	ΔDmp		ΔDs		C	ΔCs	
	d	Δdmp Standard	SKF super precision		Standard	SKF super precision	Standard	SKF super precision			
–	in/mm										
3	0.1900 4,826	0/−0.0005 0/−0,0127	0/−0.0003 0/−0,0076	+0.0002/−0.0007 +0,0050/−0,0178	0.6250 15,875	0/−0.0005 0/−0,0127	0/−0.0004 0/−0,0101	+0.0005/−0.0010 +0,0127/−0,0254	0.234 5,943	0/−0.005 0/−0,127	0/−0.005 0/−0,127
4	0.2500 6,350	0/−0.0005 0/−0,0127	0/−0.0003 0/−0,0076	+0.0002/−0.0007 +0,0050/−0,0178	0.7500 19,050	0/−0.0005 0/−0,0127	0/−0.0004 0/−0,0101	+0.0005/−0.0010 +0,0127/−0,0254	0.219 5,562	0/−0.005 0/−0,127	0/−0.005 0/−0,127
5	0.3125 7,938	0/−0.0005 0/−0,0127	0/−0.0003 0/−0,0076	+0.0002/−0.0007 +0,0050/−0,0178	0.8125 20,638	0/−0.0005 0/−0,0127	0/−0.0004 0/−0,0101	+0.0005/−0.0010 +0,0127/−0,0254	0.234 5,943	0/−0.005 0/−0,127	0/−0.005 0/−0,127
6	0.3750 9,525	0/−0.0005 0/−0,0127	0/−0.0003 0/−0,0076	+0.0002/−0.0007 +0,0050/−0,0178	0.8750 22,225	0/−0.0005 0/−0,0127	0/−0.0004 0/−0,0101	+0.0005/−0.0010 +0,0127/−0,0254	0.250 6,350	0/−0.005 0/−0,127	0/−0.005 0/−0,127
8	0.5000 12,700	0/−0.0005 0/−0,0127	0/−0.0003 0/−0,0076	+0.0002/−0.0007 +0,0050/−0,0178	1.1250 28,575	0/−0.0005 0/−0,0127	0/−0.0004 0/−0,0101	+0.0005/−0.0010 +0,0127/−0,0254	0.313 7,950	0/−0.005 0/−0,127	0/−0.005 0/−0,127

Dimensions cont. and tolerances

Nominal bore code	Dimensions			d_1 ≈	r_1 +0.015/0 +0,381/0	r +0.015/0 +0,381/0	Mass ≈	Tolerances					
	B	ΔB_s Standard	SKF super precision					Kia max Standard	SKF super precision	Kea max Standard	SKF super precision	Sia max Standard	SKF super precision
–	in/mm						lb/g	in/mm					
3	0.297	0/−0.005	0/−0.0025	0.297	0.005	0.016	0,01	0.0010	0.0005	0.0016	0.0008	0.0010	0.0007
	7,543	0/−0,127	0/−0,0635	7,543	0,127	0,406	4,5	0,0254	0,0127	0,0406	0,0203	0,0254	0,0178
4	0.281	0/−0.005	0/−0.0025	0.380	0.005	0.016	0,02	0.0010	0.0005	0.0016	0.0008	0.0010	0.0007
	7,137	0/−0,127	0/−0,0635	9,652	0,127	0,406	9	0,0254	0,0127	0,0406	0,0203	0,0254	0,0178
5	0.297	0/−0.005	0/−0.0025	0.415	0.015	0.016	0,02	0.0010	0.0005	0.0016	0.0008	0.0010	0.0007
	7,543	0/−0,127	0/−0,0635	10,541	0,381	0,406	9	0,0254	0,0127	0,0406	0,0203	0,0254	0,0178
6	0.313	0/−0.005	0/−0.0025	0.495	0.015	0.016	0,03	0.0010	0.0005	0.0016	0.0008	0.0010	0.0007
	7,950	0/−0,127	0/−0,0635	12,573	0,381	0,406	14	0,0254	0,0127	0,0406	0,0203	0,0254	0,0178
8	0.375	0/−0.005	0/−0.0025	0.616	0.015	0.016	0,05	0.0010	0.0005	0.0016	0.0008	0.0010	0.0007
	9,525	0/−0,127	0/−0,0635	15,646	0,381	0,406	22,6	0,0254	0,0127	0,0406	0,0203	0,0254	0,0178

Designation system

Examples: ZWMKP10ASK2CP55RP01
 KP 8AP

ZW M KP 10 A SK2 CP55 RP01

Material and surface treatment

No code Cadmium plated bearing steel
W¹⁾ Corrosion-resistant steel
S Zinc-nickel plated bearing steel
ZW¹⁾ Cadmium plated corrosion-resistant steel
SZW¹⁾ Zinc-nickel plated corrosion-resistant steel

Tolerances

No code Standard tolerances
M¹⁾ Reduced clearance and SKF super precision

Basic designation

Bore code (multiples of 1/16th inch)

Variation

	Lubricant	Version	Radial clearance KP..	MKP.. ¹⁾
SK2	G354	Sealed	Standard	Reduced
S281	G395	Sealed	Standard	Reduced
S281-R	G395	Sealed	Reduced	–
SK2-R	G354	Sealed	Reduced	–
P ¹⁾	G354	Shielded	Standard	Reduced
PG81 ¹⁾	G395	Shielded	Standard	Reduced
PG81-R ¹⁾	G395	Shielded	Reduced	–
P-R ¹⁾	G354	Shielded	Reduced	–

Passivation

No code Not treated
CP55²⁾ Passivated corrosion-resistant steel

Oversize

No code Standard outer diameter size
RP01¹⁾ 0.010 in/0,254 mm oversized outer diameter
RP02¹⁾ 0.020 in/0,508 mm oversized outer diameter

¹⁾ SKF option

²⁾ SKF option, available only for corrosion-resistant steel material without other surface treatment

Tolerances cont., loads, clearance and torque

Nominal bore code	Tolerances		Static limit loads		Radial dynamic load rating ³⁾⁴⁾		Radial clearance		Maximum starting torque ⁵⁾	
	Sea max Standard	SKF super precision	Radial C _s	Axial C _a	Load fixed with respect to outer ring inner ring		Standard	Reduced	Shielded	Sealed
–	in/mm		lbf/kN		lbf/kN		in/mm		oz-in/mNm	
3	0.0016 0,0406	0.0010 0,0254	1 560 6,94	700 3,11	1 500 6,67	1 250 5,56	0.0004/ 0.0010 0,0101/ 0,0254	0.0002/ 0.0005 0,0051/ 0,0127	0.67 4,73	1 7,06
4	0.0016 0,0406	0.0010 0,0254	1 880 8,36	900 4,00	1 690 7,52	1 450 6,45	0.0004/ 0.0010 0,0101/ 0,0254	0.0002/ 0.0005 0,0051/ 0,0127	1 7,06	1.5 10.59
5	0.0016 0,0406	0.0010 0,0254	2 190 9,74	1 000 4,45	1 820 8,10	1 600 7,12	0.0004/ 0.0010 0,0101/ 0,0254	0.0002/ 0.0005 0,0051/ 0,0127	1 7,06	1.5 10.59
6	0.0016 0,0406	0.0010 0,0254	2 500 11,12	1 100 4,89	1 920 8,54	1 710 7,61	0.0004/ 0.0010 0,0101/ 0,0254	0.0002/ 0.0005 0,0051/ 0,0127	1.33 9.41	2 14.12
8	0.0016 0,0406	0.0010 0,0254	3 910 17,39	1 700 7,56	2 870 12,77	2 550 11,34	0.0004/ 0.0010 0,0101/ 0,0254	0.0002/ 0.0005 0,0051/ 0,0127	1.67 11.77	2.5 17.65

³⁾ For average life of 10 000 cycles at $\theta = 90^\circ$ oscillation, see page 38

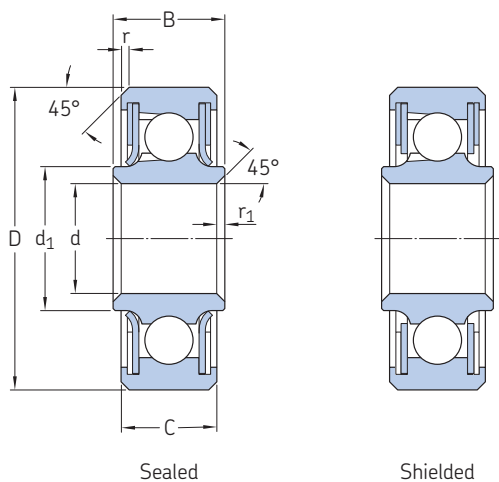
⁴⁾ If G395 load rating is 20% lower

⁵⁾ Values are valid for bearings with G395. When using G354, values are 20% higher

1.15 Deep groove ball bearing single row (inch dimensions)

KP..A bore code **10** to **20**

Technical specification	AS 7949
Product standard	AS 27641



Dimensions

Nominal bore code	Dimensions	Δd_{mp}	Δd_s	D	ΔD_{mp}	ΔD_s	C	ΔC_s
	d	Standard	SKF super precision		Standard	SKF super precision		Standard
–	in/mm							
10	0,6250 15,875	0/–0,0005 0/–0,0127	0/–0,0003 0/–0,0076	1,3750 34,925	0/–0,0005 0/–0,0127	0/–0,0004 0/–0,0101	0,344 8,737	0/–0,005 0/–0,127
12	0,7500 19,050	0/–0,0005 0/–0,0127	0/–0,0003 0/–0,0076	1,6250 41,275	0/–0,0005 0/–0,0127	0/–0,0004 0/–0,0101	0,375 9,525	0/–0,005 0/–0,127
16	1,0000 25,400	0/–0,0005 0/–0,0127	0/–0,0003 0/–0,0076	2,0000 50,800	0/–0,0005 0/–0,0127	0/–0,0004 0/–0,0101	0,438 11,125	0/–0,005 0/–0,127
20	1,2500 31,750	0/–0,0005 0/–0,0127	0/–0,0003 0/–0,0076	2,2500 57,150	0/–0,0005 0/–0,0127	0/–0,0004 0/–0,0101	0,438 11,125	0/–0,005 0/–0,127

Dimensions cont. and tolerances

Nominal bore code	Dimensions	ΔB_s	d_1	r_1	r	Mass	Tolerances	Kea max	Sia max
	B	Standard	SKF super precision	$\approx$	+0,015/0 +0,381/0	$\approx$	Kia max Standard	Standard	Standard
–	in/mm					lb/g	in/mm		
10	0,406 10,312	0/–0,005 0/–0,127	0/–0,0025 0/–0,0635	0,768 19,507	0,015 0,381	0,032 8,13	0,0010 0,0254	0,0016 0,0406	0,0008 0,0203
12	0,437 11,099	0/–0,005 0/–0,127	0/–0,0025 0/–0,0635	0,919 23,342	0,015 0,381	0,032 8,13	0,0010 0,0254	0,0016 0,0406	0,0008 0,0203
16	0,500 12,700	0/–0,005 0/–0,127	0/–0,0025 0/–0,0635	1,241 31,521	0,015 0,381	0,032 8,13	0,0010 0,0254	0,0016 0,0406	0,0008 0,0203
20	0,500 12,700	0/–0,005 0/–0,127	0/–0,0025 0/–0,0635	1,478 37,541	0,015 0,381	0,032 8,13	0,0010 0,0254	0,0016 0,0406	0,0008 0,0203

Designation system

Examples: ZWMKP10ASK2CP55RP01
 KP 8AP

ZW M KP 10 A SK2 CP55 RP01

Material and surface treatment

No code Cadmium plated bearing steel
W¹⁾ Corrosion-resistant steel
S Zinc-nickel plated bearing steel
ZW¹⁾ Cadmium plated corrosion-resistant steel
SZW¹⁾ Zinc-nickel plated corrosion-resistant steel

Tolerances

No code Standard tolerances
M¹⁾ Reduced clearance and SKF super precision

Basic designation

Bore code (multiples of 1/16th inch)

Variation

	Lubricant	Version	Radial clearance KP..	MKP.. ¹⁾
SK2	G354	Sealed	Standard	Reduced
S281	G395	Sealed	Standard	Reduced
S281-R	G395	Sealed	Reduced	–
SK2-R	G354	Sealed	Reduced	–
P ¹⁾	G354	Shielded	Standard	Reduced
PG81 ¹⁾	G395	Shielded	Standard	Reduced
PG81-R ¹⁾	G395	Shielded	Reduced	–
P-R ¹⁾	G354	Shielded	Reduced	–

Passivation

No code Not treated
CP55²⁾ Passivated corrosion-resistant steel

Oversize

No code Standard outer diameter size
RP01¹⁾ 0.010 in/0,254 mm oversized outer diameter
RP02¹⁾ 0.020 in/0,508 mm oversized outer diameter

¹⁾ SKF option

²⁾ SKF option, available only for corrosion-resistant steel material without other surface treatment

Tolerances cont., loads, clearance and torque

Nominal bore code	Tolerances		Static limit loads		Radial dynamic load rating ³⁾⁴⁾		Radial clearance		Maximum starting torque ⁵⁾	
	Sea max Standard	SKF super precision	Radial C _s	Axial C _a	Load fixed with respect to outer ring inner ring		Standard	Reduced	Shielded	Sealed
–	in/mm		lbf/kN		lbf/kN		in/mm		oz-in/mNm	
10	0.0016 0,0406	0.0010 0,0254	6 700 29,80	3 000 13,35	4 980 22,15	4 360 19,39	0.0004/ 0.0010 0,0101/ 0,0254	0.0002/ 0.0005 0,0051/ 0,0127	2 14.12	3 21,18
12	0.0016 0,0406	0.0010 0,0254	8 790 39,10	3 900 17,35	5 980 26,60	5 320 23,66	0.0004/ 0.0010 0,0101/ 0,0254	0.0002/ 0.0005 0,0051/ 0,0127	2 14.12	3 21,18
16	0.0016 0,0406	0.0010 0,0254	11 900 52,93	5 200 23,13	7 070 31,45	6 400 28,47	0.0004/ 0.0010 0,0101/ 0,0254	0.0002/ 0.0005 0,0051/ 0,0127	2.67 18.83	4 28.25
20	0.0016 0,0406	0.0010 0,0254	13 800 61,39	6 100 27,13	7 400 32,92	6 810 30,29	0.0004/ 0.0010 0,0101/ 0,0254	0.0002/ 0.0005 0,0051/ 0,0127	3.33 23.53	5 35.31

³⁾ For average life of 10 000 cycles at $\theta = 90^\circ$ oscillation, see page 38

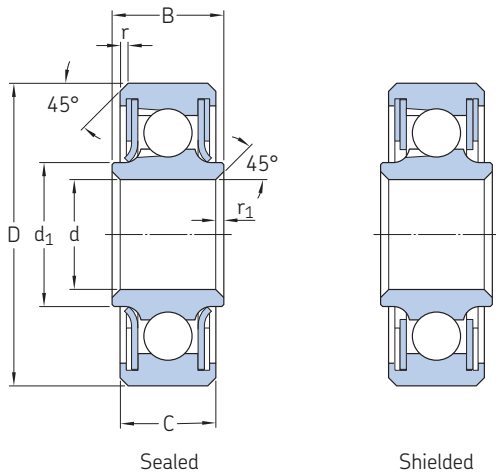
⁴⁾ If G395 load rating is 20% lower

⁵⁾ Values are valid for bearings with G395. When using G354, values are 20% higher

1.16 Deep groove ball bearing single row (inch dimensions)

KP..B bore code **16** to **37**

Technical specification	AS 7949
Product standard	AS 27642



Dimensions

Nominal bore code	Dimensions									
	d	Δd_{mp}	Precision	Δd_s	Precision	D	ΔD_{mp}	Precision	ΔD_s	
	Standard			Standard			Standard			
in/mm										
16	1.0000 25,400	0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127	+0.0002/-0.0007 +0,0051/-0,0178	+0.0003/-0.0008 +0,0076/-0,0203	1.7500 44,450	0/-0.0010 0/-0,0254	0/-0.0010 0/-0,0254	+0.0010/-0.0020 +0,0254/-0,0508	
21	1.3130 33,350	0/-0.0010 0/-0,0254	-0.0005/-0.0010 -0,0127/-0,0254	+0.0008/-0.0008 +0,0203/-0,0203	+0.0003/-0.0008 +0,0076/-0,0203	2.0625 52,387	0/-0.0010 0/-0,0254	0/-0.0010 0/-0,0254	+0.0010/-0.0020 +0,0254/-0,0508	
23	1.4380 36,525	0/-0.0010 0/-0,0254	-0.0005/-0.0010 -0,0127/-0,0254	+0.0008/-0.0008 +0,0203/-0,0203	+0.0003/-0.0008 +0,0076/-0,0203	2.1875 55,562	0/-0.0010 0/-0,0254	0/-0.0010 0/-0,0254	+0.0010/-0.0020 +0,0254/-0,0508	
25	1.5630 39,700	0/-0.0010 0/-0,0254	-0.0005/-0.0010 -0,0127/-0,0254	+0.0008/-0.0008 +0,0203/-0,0203	+0.0003/-0.0008 +0,0076/-0,0203	2.3125 58,737	0/-0.0010 0/-0,0254	0/-0.0010 0/-0,0254	+0.0010/-0.0020 +0,0254/-0,0508	
29	1.8130 46,050	0/-0.0010 0/-0,0254	-0.0005/-0.0010 -0,0127/-0,0254	+0.0008/-0.0008 +0,0203/-0,0203	+0.0003/-0.0008 +0,0076/-0,0203	2.5625 65,087	0/-0.0010 0/-0,0254	0/-0.0010 0/-0,0254	+0.0010/-0.0020 +0,0254/-0,0508	
33	2.0630 52,400	0/-0.0010 0/-0,0254	-0.0005/-0.0010 -0,0127/-0,0254	+0.0008/-0.0008 +0,0203/-0,0203	+0.0003/-0.0008 +0,0076/-0,0203	2.8125 71,437	0/-0.0010 0/-0,0254	0/-0.0010 0/-0,0254	+0.0010/-0.0020 +0,0254/-0,0508	
37	2.3130 58,750	0/-0.0010 0/-0,0254	-0.0005/-0.0010 -0,0127/-0,0254	+0.0008/-0.0008 +0,0203/-0,0203	+0.0003/-0.0008 +0,0076/-0,0203	3.0625 77,787	0/-0.0010 0/-0,0254	0/-0.0010 0/-0,0254	+0.0010/-0.0020 +0,0254/-0,0508	

Dimensions cont. and tolerances

Nominal bore code	Dimensions									Mass	Tolerances			
	C	ΔC_s	Precision	B	ΔB_s	Precision	d_1	r_1	r	$\approx$	Kia max	Precision	Kea max	Precision
	Standard				Standard		$\approx$	+0.015/0 +0,381/0	+0.015/0 +0,381/0		Standard		Standard	
in/mm											lb/g			
											in/mm			
16	0.375 9,525	0/-0.005 0/-0,127	0/-0.005 0/-0,127	0.437 11,099	0/-0.005 0/-0,127	0/-0.0025 0/-0,0635	1.141 28,981	0.0240 0,610	0.0240 0,610	0.14 64	0.0010 0,0254	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203
21	0.375 9,525	0/-0.005 0/-0,127	0/-0.005 0/-0,127	0.437 11,099	0/-0.005 0/-0,127	0/-0.0025 0/-0,0635	1.454 36,931	0.0240 0,610	0.0240 0,610	0.16 73	0.0010 0,0254	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203
23	0.375 9,525	0/-0.005 0/-0,127	0/-0.005 0/-0,127	0.437 11,099	0/-0.005 0/-0,127	0/-0.0025 0/-0,0635	1.574 39,979	0.0240 0,610	0.0240 0,610	0.17 77	0.0010 0,0254	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203
25	0.375 9,525	0/-0.005 0/-0,127	0/-0.005 0/-0,127	0.437 11,099	0/-0.005 0/-0,127	0/-0.0025 0/-0,0635	1.693 43,002	0.0240 0,838	0.0240 0,838	0.19 86	0.0010 0,0254	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203
29	0.375 9,525	0/-0.005 0/-0,127	0/-0.005 0/-0,127	0.437 11,099	0/-0.005 0/-0,127	0/-0.0025 0/-0,0635	1.931 49,047	0.0240 0,610	0.0240 0,610	0.21 95	0.0010 0,0254	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203
33	0.375 9,525	0/-0.005 0/-0,127	0/-0.005 0/-0,127	0.437 11,099	0/-0.005 0/-0,127	0/-0.0025 0/-0,0635	2.231 56,667	0.0240 0,610	0.0240 0,610	0.23 104	0.0010 0,0254	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203
37	0.375 9,525	0/-0.005 0/-0,127	0/-0.005 0/-0,127	0.437 11,099	0/-0.005 0/-0,127	0/-0.0025 0/-0,0635	2.468 62,687	0.0240 0,610	0.0240 0,610	0.26 118	0.0010 0,0254	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203



Designation system

Examples: ZWMKP16BSK2CP55RP01
KP37BP

ZW M KP 16 B SK2 CP55 RP01

Material and surface treatment

No code Cadmium plated bearing steel
W¹⁾ Corrosion-resistant steel
S Zinc-nickel plated bearing steel
ZW¹⁾ Cadmium plated corrosion-resistant steel
SZW¹⁾ Zinc-nickel plated corrosion-resistant steel

Tolerances

No code Standard tolerances
M Reduced clearance and precision

Basic designation

Bore code (multiples of 1/16th inch)

Variation

	Lubricant	Version	Radial clearance KP..	MKP..
SK2	G354	Sealed	Standard	Reduced
S281	G395	Sealed	Standard	Reduced
S281-R¹⁾	G395	Sealed	Reduced	–
SK2-R¹⁾	G354	Sealed	Reduced	–
P¹⁾	G354	Shielded	Standard	Reduced
PG81¹⁾	G395	Shielded	Standard	Reduced
PG81-R¹⁾	G395	Shielded	Reduced	–
P-R¹⁾	G354	Shielded	Reduced	–

Passivation

No code Not treated
CP55²⁾ Passivated corrosion-resistant steel

Oversize

No code Standard outer diameter size
RP01¹⁾ 0.010 in/0,254 mm oversized outer diameter
RP02¹⁾ 0.020 in/0,508 mm oversized outer diameter

¹⁾ SKF option

²⁾ SKF option, available only for corrosion-resistant steel material without other surface treatment

Tolerances cont., loads, clearance and torque

Nominal bore code	Tolerances				Static limit loads		Radial dynamic load rating ³⁾⁴⁾		Radial clearance		Maximum starting torque ⁵⁾	
	Sia max	Precision	Sea max	Precision	Radial C _s	Axial C _a	Load fixed with respect to outer ring	Load fixed with respect to inner ring	Standard	Reduced	Shielded	Sealed
–	in/mm				lbf/kN		lbf/kN		in/mm		oz-in/mNm	
16	0.0010	0.0008	0.0016	0.0010	8 090	3 600	4 260	3 960	0.0003/0.0010	0.0001/0.0005	3.33	5
	0,0254	0,0203	0,0406	0,0254	35,99	16,01	18,95	17,61	0,0076/0,0254	0,0025/0,0127	23,53	35,3
21	0.0010	0.0008	0.0016	0.0010	9 840	4 400	4 590	4 290	0.0003/0.0010	0.0001/0.0005	4.67	7
	0,0254	0,0203	0,0406	0,0254	43,77	19,57	20,42	19,08	0,0076/0,0254	0,0025/0,0127	32,95	49,42
23	0.0010	0.0008	0.0016	0.0010	10 500	4 700	4 650	4 360	0.0003/0.0010	0.0001/0.0005	5.33	9
	0,0254	0,0203	0,0406	0,0254	46,71	20,91	20,68	19,39	0,0076/0,0254	0,0025/0,0127	37,65	63,54
25	0.0010	0.0008	0.0016	0.0010	11 300	5 000	4 680	4 420	0.0003/0.0010	0.0001/0.0005	6	9
	0,0254	0,0203	0,0406	0,0254	50,27	22,24	20,82	19,66	0,0076/0,0254	0,0025/0,0127	42,36	63,54
29	0.0010	0.0008	0.0016	0.0010	12 700	5 600	4 760	4 530	0.0003/0.0010	0.0001/0.0005	8	14
	0,0254	0,0203	0,0406	0,0254	56,49	24,91	21,17	20,15	0,0076/0,0254	0,0025/0,0127	56,48	98,84
33	0.0010	0.0008	0.0016	0.0010	14 400	6 400	4 820	4 630	0.0003/0.0010	0.0001/0.0005	9.33	14
	0,0254	0,0203	0,0406	0,0254	64,05	28,47	21,44	20,60	0,0076/0,0254	0,0025/0,0127	65,89	98,84
37	0.0010	0.0008	0.0016	0.0010	15 800	7 000	4 880	4 690	0.0003/0.0010	0.0001/0.0005	11.33	20
	0,0254	0,0203	0,0406	0,0254	70,28	31,14	21,71	20,86	0,0076/0,0254	0,0025/0,0127	80,01	141,23

³⁾ For average life of 10 000 cycles at $\theta = 90^\circ$ oscillation, see page 38

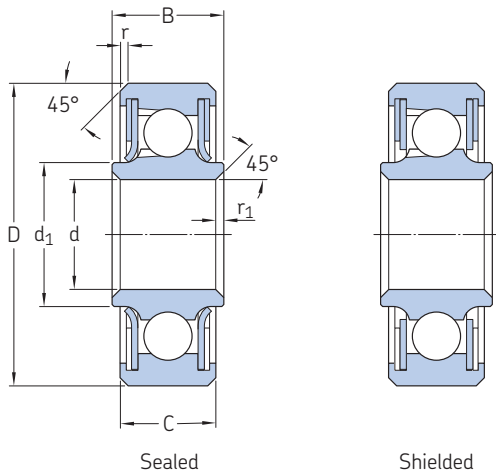
⁴⁾ If G395 load rating is 20% lower

⁵⁾ Values are valid for bearings with G395. When using G354, values are 20% higher

1.16 Deep groove ball bearing single row (inch dimensions)

KP..B bore code 47 to 68

Technical specification	AS 7949
Product standard	AS 27642



Dimensions

Nominal bore code	Dimensions									
	d	Δd_{mp}	Precision	Δd_s	Precision	D	ΔD_{mp}	Precision	ΔD_s	
	in/mm	Standard		Standard			Standard			
47	2.9380 74,625	0/-0.0010 0/-0,0254	-0.0005/-0.0010 -0,0127/-0,0254	+0.0008/-0.0008 +0,0203/-0,0203	+0.0003/-0.0008 +0,0076/-0,0203	3.8750 98,425	0/-0.0010 0/-0,0254	0/-0.0010 0/-0,0254	+0.0010/-0.0020 +0,0254/-0,0508	
49	3.0630 77,800	0/-0.0010 0/-0,0254	-0.0005/-0.0010 -0,0127/-0,0254	+0.0008/-0.0008 +0,0203/-0,0203	+0.0003/-0.0008 +0,0076/-0,0203	4.0000 101,600	0/-0.0010 0/-0,0254	0/-0.0010 0/-0,0254	+0.0010/-0.0020 +0,0254/-0,0508	
52	3.2500 82,550	0/-0.0010 0/-0,0254	0/-0.0010 0/-0,0254	+0.0005/-0.0015 +0,0127/-0,0381	+0.0003/-0.0013 +0,0076/-0,0330	4.1875 106,363	0/-0.0010 0/-0,0254	0/-0.0010 0/-0,0254	+0.0010/-0.0020 +0,0254/-0,0508	
56	3.5000 88,900	0/-0.0010 0/-0,0254	0/-0.0010 0/-0,0254	+0.0005/-0.0015 +0,0127/-0,0381	+0.0003/-0.0013 +0,0076/-0,0330	4.4375 112,713	0/-0.0010 0/-0,0254	0/-0.0010 0/-0,0254	+0.0010/-0.0020 +0,0254/-0,0508	
60	3.7500 95,250	0/-0.0010 0/-0,0254	0/-0.0010 0/-0,0254	+0.0005/-0.0015 +0,0127/-0,0381	+0.0003/-0.0013 +0,0076/-0,0330	4.6875 119,063	0/-0.0010 0/-0,0254	0/-0.0010 0/-0,0254	+0.0010/-0.0020 +0,0254/-0,0508	
64	4.0000 101,600	0/-0.0010 0/-0,0254	0/-0.0010 0/-0,0254	+0.0005/-0.0015 +0,0127/-0,0381	+0.0003/-0.0013 +0,0076/-0,0330	4.9375 125,413	0/-0.0010 0/-0,0254	0/-0.0010 0/-0,0254	+0.0010/-0.0020 +0,0254/-0,0508	
68	4.2500 107,950	0/-0.0010 0/-0,0254	0/-0.0010 0/-0,0254	+0.0005/-0.0015 +0,0127/-0,0381	+0.0003/-0.0013 +0,0076/-0,0330	5.3125 134,938	0/-0.0010 0/-0,0254	0/-0.0010 0/-0,0254	+0.0010/-0.0020 +0,0254/-0,0508	

Dimensions cont. and tolerances

Nominal bore code	Dimensions									Mass	Tolerances		
	C	ΔC_s	Precision	B	ΔB_s	Precision	d ₁	r ₁	r	≈	Kia max	Kea max	
	in/mm	Standard			Standard			+0.015/0 +0,381/0	+0.015/0 +0,381/0	lb/g	Standard	Standard	
47	0.469 11,912	0/-0.005 0/-0,127	0/-0.005 0/-0,127	0.531 13,487	0/-0.005 0/-0,127	0/-0.0025 0/-0,0635	3.093 78,562	0.039 0,991	0.039 0,991	0.49 222	0.0010 0,0254	0.0008 0,0203	0.0016 0,0406
49	0.469 11,913	0/-0.005 0/-0,127	0/-0.005 0/-0,127	0.531 13,487	0/-0.005 0/-0,127	0/-0.0025 0/-0,0635	3.222 81,838	0.039 0,991	0.039 0,991	0.53 240	0.0010 0,0254	0.0008 0,0203	0.0016 0,0406
52	0.469 11,913	0/-0.005 0/-0,127	0/-0.005 0/-0,127	0.531 13,487	0/-0.005 0/-0,127	0/-0.005 0/-0,127	3.479 88,367	0.039 0,991	0.039 0,991	0.55 249	0.0012 0,0305	0.0012 0,0305	0.0016 0,0406
56	0.469 11,913	0/-0.005 0/-0,127	0/-0.005 0/-0,127	0.531 13,487	0/-0.005 0/-0,127	0/-0.005 0/-0,127	3.775 95,885	0.039 0,991	0.039 0,991	0.58 263	0.0012 0,0305	0.0012 0,0305	0.0016 0,0406
60	0.469 11,913	0/-0.005 0/-0,127	0/-0.005 0/-0,127	0.531 13,487	0/-0.005 0/-0,127	0/-0.005 0/-0,127	4.014 101,956	0.039 0,991	0.039 0,991	0.61 277	0.0012 0,0305	0.0012 0,0305	0.0016 0,0406
64	0.469 11,913	0/-0.005 0/-0,127	0/-0.005 0/-0,127	0.531 13,487	0/-0.005 0/-0,127	0/-0.005 0/-0,127	4.253 108,026	0.039 0,991	0.039 0,991	0.64 290	0.0012 0,0305	0.0012 0,0305	0.0016 0,0406
68	0.531 13,487	0/-0.005 0/-0,127	0/-0.005 0/-0,127	0.593 15,062	0/-0.005 0/-0,127	0/-0.005 0/-0,127	4.517 114,732	0.039 0,991	0.039 0,991	0.73 331	0.0012 0,0305	0.0012 0,0305	0.0016 0,0406



Designation system

Examples: ZWMKP16BSK2CP55RP01
KP37BP

ZW M KP 16 B SK2 CP55 RP01

Material and surface treatment

No code Cadmium plated bearing steel
W¹⁾ Corrosion-resistant steel
S Zinc-nickel plated bearing steel
ZW¹⁾ Cadmium plated corrosion-resistant steel
SZW¹⁾ Zinc-nickel plated corrosion-resistant steel

Tolerances

No code Standard tolerances
M Reduced clearance and precision

Basic designation

Bore code (multiples of 1/16th inch)

Variation

	Lubricant	Version	Radial clearance KP..	MKP..
SK2	G354	Sealed	Standard	Reduced
S281	G395	Sealed	Standard	Reduced
S281-R¹⁾	G395	Sealed	Reduced	–
SK2-R¹⁾	G354	Sealed	Reduced	–
P¹⁾	G354	Shielded	Standard	Reduced
PG81¹⁾	G395	Shielded	Standard	Reduced
PG81-R¹⁾	G395	Shielded	Reduced	–
P-R¹⁾	G354	Shielded	Reduced	–

Passivation

No code Not treated
CP55²⁾ Passivated corrosion-resistant steel

Oversize

No code Standard outer diameter size
RP01¹⁾ 0.010 in/0,254 mm oversized outer diameter
RP02¹⁾ 0.020 in/0,508 mm oversized outer diameter

1) SKF option

2) SKF option, available only for corrosion-resistant steel material without other surface treatment

Tolerances cont., loads, clearance and torque

Nominal bore code	Tolerances				Static limit loads		Radial dynamic load rating ³⁾⁴⁾		Radial clearance		Maximum starting torque ⁵⁾	
	Sia max Standard	Precision	Sea max Standard	Precision	Radial C _s	Axial C _a	Load fixed with respect to outer ring	inner ring	Standard	Reduced	Shielded	Sealed
–	in/mm				lbf/kN				in/mm		oz-in/mNm	
47	0.0010 0,0254	0.0008 0,0203	0.0016 0,0406	0.0010 0,0254	24 700 109,87	10 900 48,49	6 600 29,36	6 390 28,42	0.0003/0.0010 0,0076/0,0254	0.0001/0.0005 0,0025/0,0127	16 112,96	30 211,85
49	0.0010 0,0254	0.0008 0,0203	0.0016 0,0406	0.0010 0,0254	27 500 122,33	12 100 53,82	8 150 36,25	7 840 34,87	0.0003/0.0010 0,0076/0,0254	0.0001/0.0005 0,0025/0,0127	16,67 117,67	32 225,97
52	0.0010 0,0254	0.0010 0,0254	0.0016 0,0406	0.0016 0,0406	28 700 127,66	12 600 56,05	8 210 36,52	7 880 35,05	0.0003/0.0015 0,0076/0,0381	0.0001/0.0005 0,0025/0,0127		
56	0.0010 0,0254	0.0010 0,0254	0.0016 0,0406	0.0016 0,0406	31 200 138,78	13 700 60,94	8 240 36,65	7 970 35,45	0.0003/0.0015 0,0076/0,0381	0.0001/0.0005 0,0025/0,0127	Value shall be specified in purchase orders	
60	0.0010 0,0254	0.0010 0,0254	0.0016 0,0406	0.0016 0,0406	33 100 147,24	14 600 64,94	8 290 36,88	8 010 35,63	0.0003/0.0015 0,0076/0,0381	0.0001/0.0005 0,0025/0,0127		
64	0.0010 0,0254	0.0010 0,0254	0.0016 0,0406	0.0016 0,0406	35 000 155,69	15 400 68,50	8 350 37,14	8 100 36,03	0.0003/0.0015 0,0076/0,0381	0.0001/0.0005 0,0025/0,0127		
68	0.0010 0,0254	0.0010 0,0254	0.0016 0,0406	0.0016 0,0406	41 900 186,38	18 400 81,85	10 280 45,73	9 900 44,04	0.0003/0.0015 0,0076/0,0381	0.0001/0.0005 0,0025/0,0127		

3) For average life of 10 000 cycles at $\theta = 90^\circ$ oscillation, see page 38

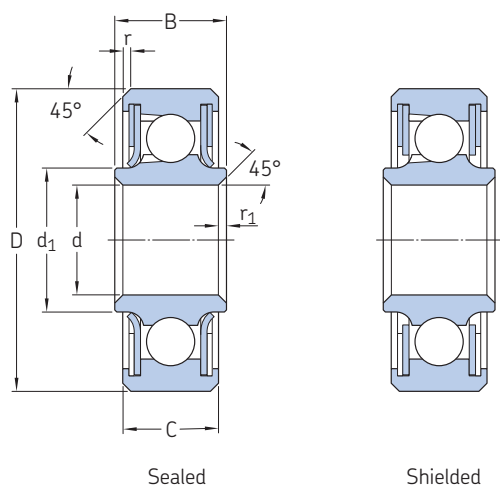
4) If G395 load rating is 20% lower

5) Values are valid for bearings with G395. When using G354, values are 20% higher

1.16 Deep groove ball bearing single row (inch dimensions)

KP.. B bore code 72 to 96

Technical specification AS 7949
Product standard AS 27642



Dimensions

Nominal bore code	Dimensions									
	d	Δdmp	Precision	Δds	Precision	D	ΔDmp	Precision	ΔDs	
	Standard			Standard			Standard			
–	in/mm									
72	4.5000 114,300	0/–0.0010 0/–0,0254	0/–0.0010 0/–0,0254	+0.0005/–0.0015 +0,0127/–0,0381	+0.0003/–0.0013 +0,0076/–0,0330	5.5625 141,288	0/–0.0010 0/–0,0254	0/–0.0010 0/–0,0254	+0.0010/–0.0020 +0,0254/–0,0508	
76	4.7500 120,650	0/–0.0010 0/–0,0254	0/–0.0010 0/–0,0254	+0.0005/–0.0015 +0,0127/–0,0381	+0.0003/–0.0013 +0,0076/–0,0330	5.8125 147,638	0/–0.0010 0/–0,0254	0/–0.0010 0/–0,0254	+0.0010/–0.0020 +0,0254/–0,0508	
80	5.0000 127,000	0/–0.0010 0/–0,0254	0/–0.0010 0/–0,0254	+0.0005/–0.0015 +0,0127/–0,0381	+0.0003/–0.0013 +0,0076/–0,0330	6.0625 153,988	0/–0.0010 0/–0,0254	0/–0.0010 0/–0,0254	+0.0010/–0.0020 +0,0254/–0,0508	
84	5.2500 133,350	0/–0.0010 0/–0,0254	0/–0.0010 0/–0,0254	+0.0005/–0.0015 +0,0127/–0,0381	+0.0003/–0.0013 +0,0076/–0,0330	6.3125 160,338	0/–0.0010 0/–0,0254	0/–0.0010 0/–0,0254	+0.0010/–0.0020 +0,0254/–0,0508	
88	5.5000 139,700	0/–0.0010 0/–0,0254	0/–0.0010 0/–0,0254	+0.0005/–0.0015 +0,0127/–0,0381	+0.0003/–0.0013 +0,0076/–0,0330	6.5625 166,687	0/–0.0010 0/–0,0254	0/–0.0010 0/–0,0254	+0.0010/–0.0020 +0,0254/–0,0508	
92	5.7500 146,050	0/–0.0010 0/–0,0254	0/–0.0010 0/–0,0254	+0.0005/–0.0015 +0,0127/–0,0381	+0.0003/–0.0013 +0,0076/–0,0330	6.8125 173,037	0/–0.0010 0/–0,0254	0/–0.0010 0/–0,0254	+0.0010/–0.0020 +0,0254/–0,0508	
96	6.0000 152,400	0/–0.0010 0/–0,0254	0/–0.0010 0/–0,0254	+0.0005/–0.0015 +0,0127/–0,0381	+0.0003/–0.0013 +0,0076/–0,0330	7.0625 179,387	0/–0.0010 0/–0,0254	0/–0.0010 0/–0,0254	+0.0010/–0.0020 +0,0254/–0,0508	

Dimensions cont. and tolerances

Nominal bore code	Dimensions									Mass	Tolerances			
	C	ΔCs	Precision	B	ΔBs	Precision	d ₁	r ₁	r	≈	Kia max	Precision	Kea max	Precision
	Standard				Standard		≈	+0.015/0 +0,381/0	+0.015/0 +0,381/0		Standard		Standard	
–	in/mm									lb/g	in/mm			
72	0.531 13,487	0/–0.005 0/–0,127	0/–0.005 0/–0,127	0.593 15,062	0/–0.005 0/–0,127	0/–0.005 0/–0,127	4.774 121,260	0.039 0,991	0.039 0,991	0.76 345	0.0012 0,0305	0.0012 0,0305	0.0016 0,0406	0.0016 0,0406
76	0.531 13,487	0/–0.005 0/–0,127	0/–0.005 0/–0,127	0.593 15,062	0/–0.005 0/–0,127	0/–0.005 0/–0,127	5.046 128,168	0.039 0,991	0.039 0,991	1.00 454	0.0014 0,0356	0.0014 0,0356	0.0018 0,0457	0.0018 0,0457
80	0.531 13,487	0/–0.005 0/–0,127	0/–0.005 0/–0,127	0.593 15,062	0/–0.005 0/–0,127	0/–0.005 0/–0,127	5.246 133,248	0.039 0,991	0.039 0,991	1.04 472	0.0014 0,0356	0.0014 0,0356	0.0018 0,0457	0.0018 0,0457
84	0.531 13,487	0/–0.005 0/–0,127	0/–0.005 0/–0,127	0.593 15,062	0/–0.005 0/–0,127	0/–0.005 0/–0,127	5.506 139,852	0.039 0,991	0.039 0,991	1.09 494	0.0014 0,0356	0.0014 0,0356	0.0018 0,0457	0.0018 0,0457
88	0.531 13,487	0/–0.005 0/–0,127	0/–0.005 0/–0,127	0.593 15,062	0/–0.005 0/–0,127	0/–0.005 0/–0,127	5.770 146,558	0.039 0,991	0.039 0,991	1.14 517	0.0014 0,0356	0.0014 0,0356	0.0018 0,0457	0.0018 0,0457
92	0.531 13,487	0/–0.005 0/–0,127	0/–0.005 0/–0,127	0.593 15,062	0/–0.005 0/–0,127	0/–0.005 0/–0,127	6.033 153,238	0.039 0,991	0.039 0,991	1.18 535	0.0014 0,0356	0.0014 0,0356	0.0018 0,0457	0.0018 0,0457
96	0.531 13,487	0/–0.005 0/–0,127	0/–0.005 0/–0,127	0.593 15,062	0/–0.005 0/–0,127	0/–0.005 0/–0,127	6.303 160,096	0.039 0,991	0.039 0,991	1.23 558	0.0014 0,0356	0.0014 0,0356	0.0020 0,0508	0.0020 0,0508

Designation system

Examples: ZWMKP16BSK2CP55RP01
KP37BP

ZW M KP 16 B SK2 CP55 RP01

Material and surface treatment

No code Cadmium plated bearing steel
W¹⁾ Corrosion-resistant steel
S Zinc-nickel plated bearing steel
ZW¹⁾ Cadmium plated corrosion-resistant steel
SZW¹⁾ Zinc-nickel plated corrosion-resistant steel

Tolerances

No code Standard tolerances
M Reduced clearance and precision

Basic designation

Bore code (multiples of 1/16th inch)

Variation

	Lubricant	Version	Radial clearance KP..	MKP..
SK2	G354	Sealed	Standard	Reduced
S281	G395	Sealed	Standard	Reduced
S281-R ¹⁾	G395	Sealed	Reduced	—
SK2-R ¹⁾	G354	Sealed	Reduced	—
P ¹⁾	G354	Shielded	Standard	Reduced
PG81 ¹⁾	G395	Shielded	Standard	Reduced
PG81-R ¹⁾	G395	Shielded	Reduced	—
P-R ¹⁾	G354	Shielded	Reduced	—

Passivation

No code Not treated
CP55²⁾ Passivated corrosion-resistant steel

Oversize

No code Standard outer diameter size
RP01¹⁾ 0.010 in/0,254 mm oversized outer diameter
RP02¹⁾ 0.020 in/0,508 mm oversized outer diameter

1) SKF option

2) SKF option, available only for corrosion-resistant steel material without other surface treatment

Tolerances cont., loads, clearance and torque

Nominal bore code	Tolerances				Static limit loads		Radial dynamic load rating ³⁾⁴⁾		Radial clearance		Maximum starting torque ⁵⁾	
	Sia max Standard	Precision	Sea max Standard	Precision	Radial C _s	Axial C _a	Load fixed with respect to outer ring	Load fixed with respect to inner ring	Standard	Reduced	Shielded	Sealed
—	in/mm				lbf/kN				in/mm		oz-in/mNm	
72	0.0010 0,0254	0.0010 0,0254	0.0016 0,0406	0.0016 0,0406	44 300 197,06	19 500 86,74	10 330 45,95	10 000 44,48	0.0003/0.0015 0,0076/0,0381	0.0001/0.0005 0,0025/0,0127	Value shall be specified in purchase orders	
76	0.0012 0,0305	0.0012 0,0305	0.0018 0,0457	0.0018 0,0457	46 700 207,73	20 500 91,19	10 350 46,04	10 050 44,70	0.0003/0.0015 0,0076/0,0381	0.0001/0.0005 0,0025/0,0127		
80	0.0012 0,0305	0.0012 0,0305	0.0018 0,0457	0.0018 0,0457	48 200 214,40	21 200 94,30	10 360 46,08	10 090 44,88	0.0003/0.0015 0,0076/0,0381	0.0001/0.0005 0,0025/0,0127		
84	0.0012 0,0305	0.0012 0,0305	0.0018 0,0457	0.0018 0,0457	50 600 225,08	22 300 99,20	10 420 46,35	10 120 45,02	0.0003/0.0015 0,0076/0,0381	0.0001/0.0005 0,0025/0,0127		
88	0.0012 0,0305	0.0012 0,0305	0.0018 0,0457	0.0018 0,0457	53 000 235,76	23 300 103,64	10 480 46,62	10 200 45,37	0.0003/0.0015 0,0076/0,0381	0.0001/0.0005 0,0025/0,0127		
92	0.0012 0,0305	0.0012 0,0305	0.0018 0,0457	0.0018 0,0457	55 400 246,43	24 400 108,54	10 550 46,93	10 240 45,55	0.0003/0.0015 0,0076/0,0381	0.0001/0.0005 0,0025/0,0127		
96	0.0016 0,0406	0.0016 0,0406	0.0020 0,0508	0.0020 0,0508	57 700 256,66	25 400 112,98	10 520 46,80	10 210 45,42	0.0003/0.0015 0,0076/0,0381	0.0001/0.0005 0,0025/0,0127		

3) For average life of 10 000 cycles at $\theta = 90^\circ$ oscillation, see page 38

4) If G395 load rating is 20% lower

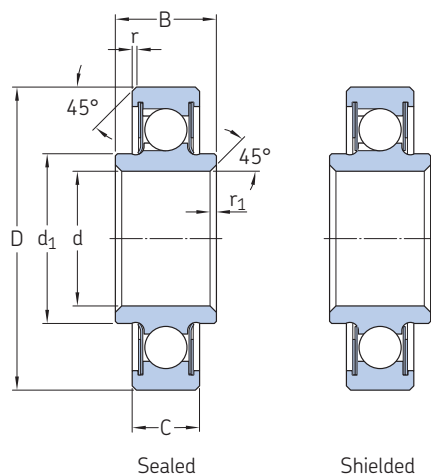
5) Values are valid for bearings with G395. When using G354, values are 20% higher

1.17 Deep groove ball bearing single row (inch dimensions)

KP..SP., KP..A..SP., KP..L..SP..

Technical specification –

Product standard –



Dimensions, loads and clearance

Nominal bore code	Dimensions		D	C	B	d ₁ ≈	r ₁ Min	r Min	Mass ≈	Static limit loads		Radial clearance
	d +0.0002/−0.0003 +0,005/−0,008	D −0.0003/−0.0008 −0,008/−0,020								C 0/−0.005 0/−0,127	Radial C _s	
–	in/mm								lb/g	lbf/kN	in/mm	
3L..SP1	0.1898 4,821	0.6250 15,875	0.2031 5,159	0.2500 6,350	0.282 7,163	0.016 0,406	0.016 0,406	0.011 5	1 560 6,94	700 3,11	0.0001/ 0.0005 0,0025/ 0,0127	
4A..SP3	0.2500 6,350	0.7500 19,050	0.2188 5,558	0.3125 7,938	0.356 9,042	0.025 0,635	0.016 0,406	0.022 10	1 870 8,32	840 3,74	0.0001/ 0.0005 0,0025/ 0,0127	
4A..SP4	0.2500 6,350	0.7500 19,050	0.2188 5,558	0.4375 11,113	0.356 9,042	0.025 0,635	0.016 0,406	0.024 11	1 870 8,32	840 3,74	0.0001/ 0.0005 0,0025/ 0,0127	
4A..SP5	0.2498 6,345	0.7503 19,058	0.2190 5,563	0.2810 7,137	0.346 8,788	0.015 0,381	0.015 0,381	0.018 8	1 870 8,32	840 3,74	0.0001/ 0.0005 0,0025/ 0,0127	
4..SP4	0.2498 6,345	0.9017 22,903	0.3350 8,509	0.4840 12,294	0.431 10,947	0.040 1,016	0.030 0,762	0.042 19	2 930 13,03	1 310 5,83	0.0001/ 0.0005 0,0025/ 0,0127	
6A..SP7	0.3750 9,525	0.8750 22,225	0.2188 5,558	0.3125 7,938	0.481 12,217	0.030 0,762	0.016 0,406	0.026 12	2 500 11,12	1 120 4,98	0.0001/ 0.0005 0,0025/ 0,0127	
6A..SP8	0.3750 9,525	0.8750 22,225	0.2188 5,558	0.4375 11,113	0.481 12,217	0.025 0,635	0.016 0,406	0.029 13	2 500 11,12	1 120 4,98	0.0001/ 0.0005 0,0025/ 0,0127	
6A..SP11	0.3750 9,525	0.8750 22,225	0.2188 5,558	0.5000 12,700	0.481 12,217	0.025 0,635	0.016 0,406	0.031 14	2 500 11,12	1 120 4,98	0.0001/ 0.0005 0,0025/ 0,0127	
8A..SP2	0.5000 12,700	1.1250 28,575	0.2500 6,350	0.3750 9,525	0.640 16,256	0.035 0,889	0.015 0,381	0.053 24	3 900 17,35	1 740 7,74	0.0001/ 0.0007 0,0025/ 0,0178	
8..SP2	0.4998 12,695	1.6878 42,870	0.5000 12,700	0.6200 15,748	0.750 19,050	0.035 0,889	0.035 0,889	0.218 99	11 800 52,49	5 270 23,44	0.0001/ 0.0007 0,0025/ 0,0178	
10A..SP6	0.6250 15,875	1.3750 34,925	0.2813 7,145	0.4063 10,320	0.810 20,574	0.033 0,838	0.031 0,787	0.088 40	5 970 26,56	2 670 11,88	0.0001/ 0.0007 0,0025/ 0,0178	

Designation system

Examples: ZWKP 8APSP2G81CP55RP01
KP 4SP4

ZW KP 8 A P SP2 G81 CP55 RP01

Material and surface treatment

No code Cadmium plated bearing steel
W Corrosion-resistant steel
S Zinc-nickel plated bearing steel
ZW Cadmium plated corrosion-resistant steel
SZW Zinc-nickel plated corrosion-resistant steel

Basic designation

Bore code (multiples of 1/16th inch)

Shield and seal

No code Sealed
P Shielded

Lubricant

No code Grease G354
G81 Grease G395

Passivation

No code Not treated
CP55¹⁾ Passivated corrosion-resistant steel

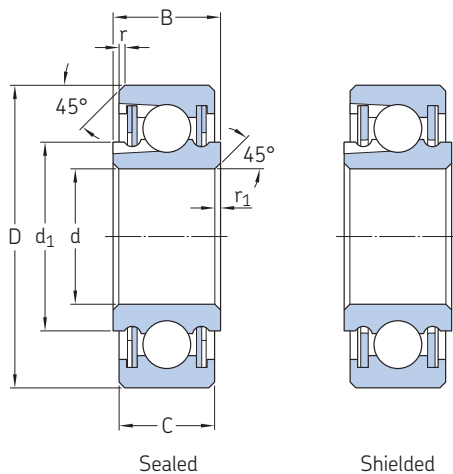
Oversize

No code Standard outer diameter size
RP01 0.010 in/0,254 mm oversized outer diameter
RP02 0.020 in/0,508 mm oversized outer diameter

¹⁾ Available only for corrosion-resistant steel material without other surface treatment

1.18 Deep groove ball bearing single row (inch dimensions)

B500.. bore code **538** to **542**



Technical specification

AS 7949

Product standard

Standard tolerances:

AS 27646

Reduced clearance and

AS 21428

precision:

Dimensions

Nominal bore code	Dimensions d	Δdmp Standard	Precision	Δds Standard	D	ΔDmp Standard	Precision	ΔDs
–	in/mm							
538	0.6250 15,875	+0.0007/–0.0007 +0,0178/–0,0178	0/–0.0005 0/–0,0127	+0.0010/–0.0010 +0,0254/–0,0254	1.0625 26,987	0/–0.0010 0/–0,0254	0/–0.0005 0/–0,0127	+0.0005/–0.0015 +0,0127/–0,0381
539	0.7500 19,050	+0.0007/–0.0007 +0,0178/–0,0178	0/–0.0005 0/–0,0127	+0.0010/–0.0010 +0,0254/–0,0254	1.1875 30,163	0/–0.0010 0/–0,0254	0/–0.0005 0/–0,0127	+0.0005/–0.0015 +0,0127/–0,0381
540	0.8750 22,225	+0.0007/–0.0007 +0,0178/–0,0178	0/–0.0005 0/–0,0127	+0.0010/–0.0010 +0,0254/–0,0254	1.3125 33,338	0/–0.0010 0/–0,0254	0/–0.0005 0/–0,0127	+0.0005/–0.0015 +0,0127/–0,0381
541	1.0625 26,987	+0.0007/–0.0007 +0,0178/–0,0178	0/–0.0005 0/–0,0127	+0.0010/–0.0010 +0,0254/–0,0254	1.5000 38,100	0/–0.0010 0/–0,0254	0/–0.0005 0/–0,0127	+0.0005/–0.0015 +0,0127/–0,0381
542	1.3125 33,338	+0.0007/–0.0007 +0,0178/–0,0178	0/–0.0005 0/–0,0127	+0.0010/–0.0010 +0,0254/–0,0254	1.7500 44,450	0/–0.0010 0/–0,0254	0/–0.0005 0/–0,0127	+0.0005/–0.0015 +0,0127/–0,0381

Dimensions cont. and tolerances

Nominal bore code	Dimensions C	ΔCs Standard	Precision	B	ΔBs Standard	Precision	d1 ≈	r1 +0.015/0 +0,381/0	r +0.015/0 +0,381/0	Mass ≈	Tolerances Kia max Standard	Precision	Kea max Standard	Precision
–	in/mm									lb/g	in/mm			
538	0.250 6,350	0/–0.005 0/–0,127	0/–0.005 0/–0,127	0.281 7,137	0/–0.005 0/–0,127	0/–0.0025 0/–0,0635	0.777 19,736	0.015 0,381	0.015 0,381	0.03 14	0.0020 0,0508	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203
539	0.250 6,350	0/–0.005 0/–0,127	0/–0.005 0/–0,127	0.281 7,137	0/–0.005 0/–0,127	0/–0.0025 0/–0,0635	0.895 22,733	0.015 0,381	0.015 0,381	0.04 18	0.0020 0,0508	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203
540	0.250 6,350	0/–0.005 0/–0,127	0/–0.005 0/–0,127	0.281 7,137	0/–0.005 0/–0,127	0/–0.0025 0/–0,0635	1.016 25,806	0.015 0,381	0.015 0,381	0.05 23	0.0020 0,0508	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203
541	0.250 6,350	0/–0.005 0/–0,127	0/–0.005 0/–0,127	0.281 7,137	0/–0.005 0/–0,127	0/–0.0025 0/–0,0635	1.216 30,886	0.015 0,381	0.015 0,381	0.06 27	0.0020 0,0508	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203
542	0.250 6,350	0/–0.005 0/–0,127	0/–0.005 0/–0,127	0.281 7,137	0/–0.005 0/–0,127	0/–0.0025 0/–0,0635	1.451 36,855	0.015 0,381	0.015 0,381	0.09 41	0.0020 0,0508	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203



Designation system

Examples: ZWMB540DDSK2CP55RP01
B538P

ZW M B 540 DDSK2 CP55 RP01

Material and surface treatment

No code Cadmium plated bearing steel
W¹⁾ Corrosion-resistant steel
S Zinc-nickel plated bearing steel
ZW¹⁾ Cadmium plated corrosion-resistant steel
SZW¹⁾ Zinc-nickel plated corrosion-resistant steel

Tolerances and radial clearance

No code Standard clearance and tolerances
M Reduced clearance and precision

Basic designation

Bore code (multiples of 1/16th inch)

Variation

	Lubricant	Version
DDSK2	G354	Sealed
DDS281	G395	Sealed
PG81¹⁾	G395	Shielded
P¹⁾	G354	Shielded

Passivation

No code Not treated
CP55²⁾ Passivated corrosion-resistant steel

Oversize

No code Standard outer diameter size
RP01¹⁾ 0.010 in/0,254 mm oversized outer diameter
RP02¹⁾ 0.020 in/0,508 mm oversized outer diameter

¹⁾ SKF option

²⁾ SKF option, available only for corrosion-resistant steel material without other surface treatment

Tolerances cont., loads, clearance and torque

Nominal bore code	Tolerances				Static limit loads		Radial dynamic load rating ³⁾⁴⁾		Radial clearance		Maximum starting torque ⁵⁾	
	Sia max	Sea max	Standard	Precision	Radial C _s	Axial C _a	Load fixed with respect to outer ring	Load fixed with respect to inner ring	Standard	Reduced	Shielded	Sealed
–	in/mm				lbf/kN				in/mm		oz-in/mNm	
538	0.0020 0,0508	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203	3 280 14,60	1 500 6,67	1 990 8,85	1 820 8,10	0.0008/0.0018 0,0203/0,0457	0.0001/0.0005 0,0025/0,0127	1.33 9,41	2 14,12
539	0.0020 0,0508	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203	3 750 16,68	1 700 7,56	2 050 9,12	1 900 8,45	0.0008/0.0018 0,0203/0,0457	0.0001/0.0005 0,0025/0,0127	1.33 9,41	2 14,12
540	0.0020 0,0508	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203	4 220 18,77	1 900 8,45	2 110 9,39	1 970 8,76	0.0008/0.0018 0,0203/0,0457	0.0001/0.0005 0,0025/0,0127	2 14,12	3 21,18
541	0.0020 0,0508	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203	5 000 22,24	2 200 9,79	2 170 9,65	2 020 8,99	0.0008/0.0018 0,0203/0,0457	0.0001/0.0005 0,0025/0,0127	2.67 18,83	4 28,25
542	0.0020 0,0508	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203	5 950 26,47	2 700 12,01	2 220 9,88	2 130 9,47	0.0008/0.0018 0,0203/0,0457	0.0001/0.0005 0,0025/0,0127	2.67 18,83	4 28,25

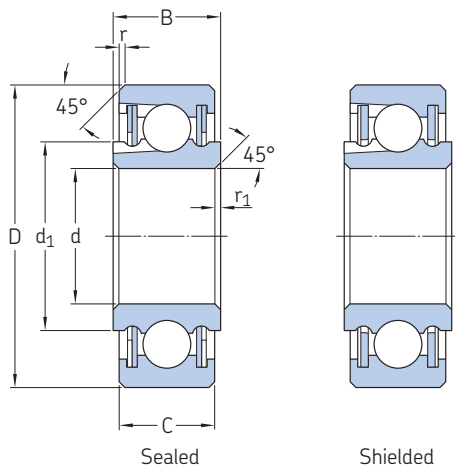
³⁾ For average life of 10 000 cycles at $\theta = 90^\circ$ oscillation, see page 38

⁴⁾ If G395 load rating is 20% lower

⁵⁾ Values are valid for bearings with G395. When using G354, values are 20% higher

1.18 Deep groove ball bearing single row (inch dimensions)

B500.. bore code **543** to **546**



Technical specification	AS 7949
Product standard	
Standard tolerances:	AS 27646
Reduced clearance and precision:	AS 21428

Dimensions

Nominal bore code	Dimensions		Precision	Δds Standard	D	ΔDmp Standard	Precision	ΔDs
	d	Δdmp Standard						
–	in/mm							
543	1.5625 39,687	+0.0007/–0.0007 +0,0178/–0,0178	0/–0.0005 0/–0,0127	+0.0010/–0.0010 +0,0254/–0,0254	2.0000 50,800	0/–0.0010 0/–0,0254	0/–0.0005 0/–0,0127	+0.0005/–0.0015 +0,0127/–0,0381
544	1.8125 46,037	+0.0010/–0.0010 +0,0254/–0,0254	0/–0.0008 0/–0,0203	+0.0016/–0.0016 +0,0406/–0,0406	2.2500 57,150	0/–0.0015 0/–0,0381	0/–0.0007 0/–0,0178	+0.0008/–0.0023 +0,0203/–0,0584
545	2.0625 52,387	+0.0010/–0.0010 +0,0254/–0,0254	0/–0.0008 0/–0,0203	+0.0016/–0.0016 +0,0406/–0,0406	2.6250 66,675	0/–0.0015 0/–0,0381	0/–0.0007 0/–0,0178	+0.0008/–0.0023 +0,0203/–0,0584
546	2.3125 58,737	+0.0010/–0.0010 +0,0254/–0,0254	0/–0.0008 0/–0,0203	+0.0016/–0.0016 +0,0406/–0,0406	2.8750 73,025	0/–0.0015 0/–0,0381	0/–0.0007 0/–0,0178	+0.0008/–0.0023 +0,0203/–0,0584

Dimensions cont. and tolerances

Nominal bore code	Dimensions		Precision	B	ΔBs Standard	Precision	d_1 ≈	r_1 +0.015/0 +0,381/0	r +0.015/0 +0,381/0	Mass ≈	Tolerances			
	C	ΔCs Standard									Kia max Standard	Precision	Kea max Standard	Precision
–	in/mm									lb/g	in/mm			
543	0.250 6,350	0/–0.005 0/–0,127	0/–0.005 0/–0,127	0.281 7,137	0/–0.005 0/–0,127	0/–0.0025 0/–0,0635	1.702 43,231	0.015 0,381	0.015 0,381	0.10 45	0.0020 0,0508	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203
544	0.250 6,350	0/–0.005 0/–0,127	0/–0.005 0/–0,127	0.281 7,137	0/–0.005 0/–0,127	0/–0.0025 0/–0,0635	1.970 50,038	0.015 0,381	0.015 0,381	0.11 50	0.0020 0,0508	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203
545	0.250 6,350	0/–0.005 0/–0,127	0/–0.005 0/–0,127	0.281 7,137	0/–0.005 0/–0,127	0/–0.0025 0/–0,0635	2.286 58,064	0.015 0,381	0.015 0,381	0.15 68	0.0020 0,0508	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203
546	0.250 6,350	0/–0.005 0/–0,127	0/–0.005 0/–0,127	0.281 7,137	0/–0.005 0/–0,127	0/–0.0025 0/–0,0635	2.527 64,186	0.015 0,381	0.015 0,381	0.17 77	0.0020 0,0508	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203

Designation system

Examples: ZWMB540DDSK2CP55RP01
B538P

ZW M B 540 DDSK2 CP55 RP01

Material and surface treatment

No code Cadmium plated bearing steel
W¹⁾ Corrosion-resistant steel
S Zinc-nickel plated bearing steel
ZW¹⁾ Cadmium plated corrosion-resistant steel
SZW¹⁾ Zinc-nickel plated corrosion-resistant steel

Tolerances and radial clearance

No code Standard clearance and tolerances
M Reduced clearance and precision

Basic designation

Bore code (multiples of 1/16th inch)

Variation

	Lubricant	Version
DDSK2	G354	Sealed
DDS281	G395	Sealed
PG81¹⁾	G395	Shielded
P¹⁾	G354	Shielded

Passivation

No code Not treated
CP55²⁾ Passivated corrosion-resistant steel

Oversize

No code Standard outer diameter size
RP01¹⁾ 0.010 in/0,254 mm oversized outer diameter
RP02¹⁾ 0.020 in/0,508 mm oversized outer diameter

¹⁾ SKF option

²⁾ SKF option, available only for corrosion-resistant steel material without other surface treatment

Tolerances cont., loads, clearance and torque

Nominal bore code	Tolerances				Static limit loads		Radial dynamic load rating ³⁾⁴⁾		Radial clearance		Maximum starting torque ⁵⁾	
	Sia max	Sea max	Standard	Precision	Radial C _s	Axial C _a	Load fixed with respect to outer ring	Load fixed with respect to inner ring	Standard	Reduced	Shielded	Sealed
–	in/mm				lbf/kN				in/mm		oz-in/mNm	
543	0.0020 0,0508	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203	6 880 30,60	3 200 14,23	2 260 10,05	2 180 9,70	0.0008/0.0018 0,0203/0,0457	0.0001/0.0005 0,0025/0,0127	3.33 23,53	5 35,31
544	0.0020 0,0508	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203	7 980 35,50	3 600 16,01	2 300 10,23	2 220 9,88	0.0008/0.0018 0,0203/0,0457	0.0001/0.0005 0,0025/0,0127	3.33 23,53	6 42,36
545	0.0020 0,0508	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203	9 220 41,01	4 000 17,79	2 340 10,41	2 260 10,05	0.0008/0.0018 0,0203/0,0457	0.0001/0.0005 0,0025/0,0127	4 28,25	7 49,42
546	0.0020 0,0508	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203	10 150 45,15	4 400 19,57	2 360 10,50	2 280 10,14	0.0008/0.0018 0,0203/0,0457	0.0001/0.0005 0,0025/0,0127	4 28,25	8 56,48

³⁾ For average life of 10 000 cycles at $\theta = 90^\circ$ oscillation, see page 38

⁴⁾ If G395 load rating is 20% lower

⁵⁾ Values are valid for bearings with G395. When using G354, values are 20% higher

1.19 Deep groove ball bearing double row (inch dimensions)

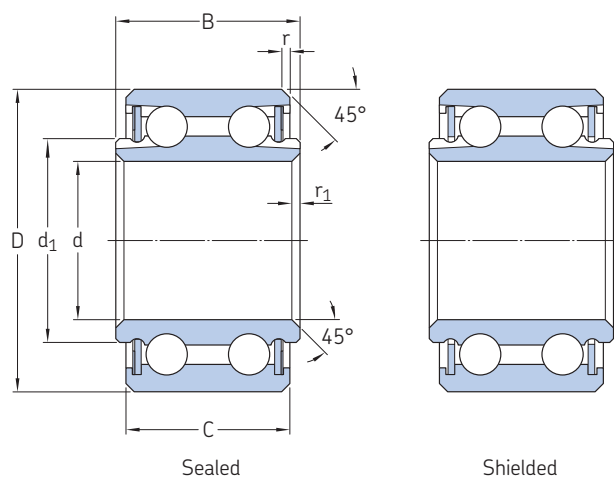
B5500..

Technical specification

–

Product standard

–



Dimensions

Nominal bore code	Dimensions										
	d	Δd_{mp}	D	ΔD_{mp}	C	ΔC_s	B	ΔB_s	$d_1 \approx$	r_1 +0,020/0 +0,508/0	r +0,020/0 +0,508/0
–	in/mm										
5538	0.6250 15,875	0/-0.0005 0/-0,0127	1.0625 26,987	0/-0.0005 0/-0,0127	0.500 12,700	0/-0.005 0/-0,127	0.562 14,270	0/-0.005 0/-0,127	0.740 18,796	0.015 0,381	0.015 0,381
5539	0.7500 19,050	0/-0.0005 0/-0,0127	1.1875 30,163	0/-0.0005 0/-0,0127	0.500 12,700	0/-0.005 0/-0,127	0.562 14,270	0/-0.0005 0/-0,127	0.858 21,793	0.015 0,381	0.015 0,381
5540	0.8750 22,225	0/-0.0005 0/-0,0127	1.3125 33,338	0/-0.0005 0/-0,0127	0.500 12,700	0/-0.005 0/-0,127	0.562 14,270	0/-0.005 0/-0,127	0.976 24,779	0.015 0,381	0.015 0,381
5541	1.0625 26,987	0/-0.0005 0/-0,0127	1.5000 38,100	0/-0.0005 0/-0,0127	0.500 12,700	0/-0.005 0/-0,127	0.562 14,270	0/-0.005 0/-0,127	1.173 29,794	0.015 0,381	0.015 0,381
5542	1.3125 33,338	0/-0.0005 0/-0,0127	1.7500 44,450	0/-0.0005 0/-0,0127	0.500 12,700	0/-0.005 0/-0,127	0.562 14,270	0/-0.005 0/-0,127	1.417 35,992	0.015 0,381	0.015 0,381
5543	1.5625 39,687	0/-0.0005 0/-0,0127	2.0000 50,800	0/-0.0005 0/-0,0127	0.500 12,700	0/-0.005 0/-0,127	0.562 14,270	0/-0.005 0/-0,127	1.673 42,494	0.015 0,381	0.015 0,381
5544	1.8125 46,037	0/-0.0008 0/-0,0203	2.2500 57,150	0/-0.0007 0/-0,0178	0.500 12,700	0/-0.005 0/-0,127	0.562 14,270	0/-0.005 0/-0,127	1.949 49,505	0.015 0,381	0.015 0,381
5545	2.0625 52,387	0/-0.0008 0/-0,0203	2.6250 66,675	0/-0.0007 0/-0,0178	0.500 12,700	0/-0.0005 0/-0,127	0.562 14,270	0/-0.0005 0/-0,127	2.264 57,506	0.015 0,381	0.015 0,381
5546	2.3125 58,737	0/-0.0008 0/-0,0203	2.8750 73,025	0/-0.0007 0/-0,0178	0.500 12,700	0/-0.005 0/-0,127	0.562 14,270	0/-0.005 0/-0,127	2.508 63,703	0.015 0,381	0.015 0,381



Designation system

Examples: ZWB5540DDSK2CP55RP01
B5538P

ZW B 5540 DDSK2 CP55 RP01

Material and surface treatment

No code Cadmium plated bearing steel
W Corrosion-resistant steel
S Zinc-nickel plated bearing steel
ZW Cadmium plated corrosion-resistant steel
SZW Zinc-nickel plated corrosion-resistant steel

Basic designation

Bore code (multiples of 1/16th inch)

Variation

	Lubricant	Version
DDSK2	G354	Sealed
DDS281	G395	Sealed
PG81	G395	Shielded
P	G354	Shielded

Passivation

No code Not treated
CP55¹⁾ Passivated corrosion-resistant steel

Oversize

No code Standard outer diameter size
RP01 0.010 in/0,254 mm oversized outer diameter
RP02 0.020 in/0,508 mm oversized outer diameter

¹⁾ SKF option, available only for corrosion-resistant steel material without other surface treatment

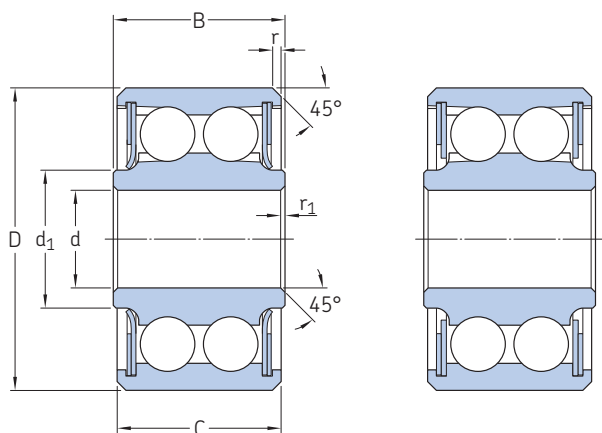
Tolerances, loads and clearance

Nominal bore code	Mass ≈	Tolerances		Static limit loads		Radial clearance		
		Kia max	Kea max	Sia max	Sea max	Radial C _s	Axial C _a	
–	lb/g	in/mm				lbf/kN	in/mm	
5538	0.04 18	0.0020 0,0508	0.0016 0,0406	0.0020 0,0508	0.0016 0,0406	6 250 27,80	2 060 9,16	0.0008/ 0.0018 0,0203/ 0,0457
5539	0.06 27	0.0020 0,0508	0.0016 0,0406	0.0020 0,0508	0.0016 0,0406	7 190 31,98	2 370 10,54	0.0008/ 0.0018 0,0203/ 0,0457
5540	0.08 36	0.0020 0,0508	0.0016 0,0406	0.0020 0,0508	0.0016 0,0406	8 120 36,12	2 680 11,92	0.0008/ 0.0018 0,0203/ 0,0457
5541	0.10 45	0.0020 0,0508	0.0016 0,0406	0.0020 0,0508	0.0016 0,0406	9 690 43,10	3 200 14,23	0.0008/ 0.0018 0,0203/ 0,0457
5542	0.14 64	0.0020 0,0508	0.0016 0,0406	0.0020 0,0508	0.0016 0,0406	11 600 52,00	3 820 16,99	0.0008/ 0.0018 0,0203/ 0,0457
5543	0.16 73	0.0020 0,0508	0.0016 0,0406	0.0020 0,0508	0.0016 0,0406	13 400 59,61	4 430 19,70	0.0008/ 0.0018 0,0203/ 0,0457
5544	0.18 82	0.0020 0,0508	0.0016 0,0406	0.0020 0,0508	0.0016 0,0406	15 600 69,39	5 160 22,95	0.0008/ 0.0018 0,0203/ 0,0457
5545	0.26 118	0.0020 0,0508	0.0016 0,0406	0.0020 0,0508	0.0016 0,0406	18 100 80,51	5 980 26,60	0.0008/ 0.0018 0,0203/ 0,0457
5546	0.30 136	0.0020 0,0508	0.0016 0,0406	0.0020 0,0508	0.0016 0,0406	20 000 88,96	6 600 29,36	0.0008/ 0.0018 0,0203/ 0,0457

1.20 Deep groove ball bearing double row (inch dimensions)

DPP..

Technical specification AS 7949
Product standard AS 27644



Dimensions

Nominal bore code	Dimensions			D	ΔDmp Standard	SKF super precision	ΔDs	C	ΔCs Standard	SKF super precision	
	d	Δdmp Standard	SKF super precision								
–	in/mm										
3	0.1900	0/-0.0005	0/-0.0003	+0.0002/-0.0007	0.7774	0/-0.0005	0/-0.0004	+0.0005/-0.0010	0.473	0/-0.005	0/-0.005
	4,826	0/-0,0127	0/-0,0076	+0,0050/-0,0178	19,745	0/-0,0127	0/-0,0101	+0,0127/-0,0254	12,014	0/-0,127	0/-0,127
4	0.2500	0/-0.0005	0/-0.0003	+0.0002/-0.0007	0.9014	0/-0.0005	0/-0.0004	+0.0005/-0.0010	0.491	0/-0.005	0/-0.005
	6,350	0/-0,0127	0/-0,0076	+0,0050/-0,0178	22,895	0/-0,0127	0/-0,0101	+0,0127/-0,0254	12,471	0/-0,127	0/-0,127
5	0.3125	0/-0.0005	0/-0.0003	+0.0002/-0.0007	1.2500	0/-0.0005	0/-0.0004	+0.0005/-0.0010	0.687	0/-0.005	0/-0.005
	7,938	0/-0,0127	0/-0,0076	+0,0050/-0,0178	31,750	0/-0,0127	0/-0,0101	+0,0127/-0,0254	17,449	0/-0,127	0/-0,127
6	0.3750	0/-0.0005	0/-0.0003	+0.0002/-0.0007	1.4375	0/-0.0005	0/-0.0004	+0.0005/-0.0010	0.794	0/-0.005	0/-0.005
	9,525	0/-0,0127	0/-0,0076	+0,0050/-0,0178	36,513	0/-0,0127	0/-0,0101	+0,0127/-0,0254	20,167	0/-0,127	0/-0,127
8	0.5000	0/-0.0005	0/-0.0003	+0.0002/-0.0007	1.6875	0/-0.0005	0/-0.0004	+0.0005/-0.0010	0.856	0/-0.005	0/-0.005
	12,700	0/-0,0127	0/-0,0076	+0,0050/-0,0178	42,862	0/-0,0127	0/-0,0101	+0,0127/-0,0254	21,742	0/-0,127	0/-0,127
10	0.6250	0/-0.0005	0/-0.0003	+0.0002/-0.0007	1.9375	0/-0.0005	0/-0.0004	+0.0005/-0.0010	0.920	0/-0.005	0/-0.005
	15,875	0/-0,0127	0/-0,0076	+0,0050/-0,0178	49,212	0/-0,0127	0/-0,0101	+0,0127/-0,0254	23,368	0/-0,127	0/-0,127

Dimensions cont. and tolerances

Nominal bore code	Dimensions			d ₁ ≈	r ₁ +0.015/0 +0,381/0	r +0.015/0 +0,381/0	Mass ≈	Tolerances					
	B	ΔBs Standard	SKF super precision					Kia max Standard	SKF super precision	Kea max Standard	SKF super precision	Sia max Standard	SKF super precision
–	in/mm						lb/g	in/mm					
3	0.495	0/−0.005	0/−0.0025	0.302	0.005	0.018	0.04	0.0010	0.0005	0.0016	0.0008	0.0010	0.0007
	12,573	0/−0,127	0/−0,0635	7,670	0,127	0,450	18	0,0254	0,0127	0,0406	0,0203	0,0254	0,0178
4	0.620	0/−0.005	0/−0.0025	0.410	0.005	0.032	0.06	0.0010	0.0005	0.0016	0.0008	0.0010	0.0007
	15,748	0/−0,127	0/−0,0635	10,414	0,127	0,813	27	0,0254	0,0127	0,0406	0,0203	0,0254	0,0178
5	0.745	0/−0.005	0/−0.0025	0.469	0.015	0.032	0.17	0.0010	0.0005	0.0016	0.0008	0.0010	0.0007
	18,923	0/−0,127	0/−0,0635	11,912	0,381	0,813	77	0,0254	0,0127	0,0406	0,0203	0,0254	0,0178
6	0.870	0/−0.005	0/−0.0025	0.551	0.015	0.032	0.26	0.0010	0.0005	0.0016	0.0008	0.0010	0.0007
	22,098	0/−0,127	0/−0,0635	13,995	0,381	0,813	118	0,0254	0,0127	0,0406	0,0203	0,0254	0,0178
8	0.932	0/−0.005	0/−0.0025	0.735	0.015	0.044	0.38	0.0010	0.0005	0.0016	0.0008	0.0010	0.0007
	23,672	0/−0,127	0/−0,0635	18,669	0,381	1,118	172	0,0254	0,0127	0,0406	0,0203	0,0254	0,0178
10	0.995	0/−0.005	0/−0.0025	0.890	0.015	0.044	0.53	0.0010	0.0005	0.0016	0.0008	0.0010	0.0007
	25,273	0/−0,127	0/−0,0635	22,606	0,381	1,118	240	0,0254	0,0127	0,0406	0,0203	0,0254	0,0178

Designation system

Examples: ZWMDPP10SK2CP55RP01
DPP 3P

ZW M DDP 10 SK2 CP55 RP01

Material and surface treatment

No code Cadmium plated bearing steel
W¹⁾ Corrosion-resistant steel
S Zinc-nickel plated bearing steel
ZW¹⁾ Cadmium plated corrosion-resistant steel
SZW¹⁾ Zinc-nickel plated corrosion-resistant steel

Tolerances

No code Standard tolerances
M¹⁾ Reduced clearance and SKF super precision

Basic designation

Bore code (multiples of 1/16th inch)

Variation

	Lubricant	Version	Radial clearance DPP..	MDPP.. ¹⁾
SK2	G354	Sealed	Standard	Reduced
S281	G395	Sealed	Standard	Reduced
S281-R ¹⁾	G395	Sealed	Reduced	–
SK2-R ¹⁾	G354	Sealed	Reduced	–
P ¹⁾	G354	Shielded	Standard	Reduced
PG81 ¹⁾	G395	Shielded	Standard	Reduced
PG81-R ¹⁾	G395	Shielded	Reduced	–
P-R ¹⁾	G354	Shielded	Reduced	–

Passivation

No code Not treated
CP55²⁾ Passivated corrosion-resistant steel

Oversize

No code Standard outer diameter size
RP01¹⁾ 0.010 in/0,254 mm oversized outer diameter
RP02¹⁾ 0.020 in/0,508 mm oversized outer diameter

¹⁾ SKF option

²⁾ SKF option, available only for corrosion-resistant steel material without other surface treatment

Tolerances cont., loads, clearance and torque

Nominal bore code	Tolerances		Static limit loads		Radial dynamic load rating ³⁾⁴⁾		Radial clearance		Maximum starting torque ⁵⁾	
	Sea max Standard	SKF super precision	Radial C _s	Axial C _a	Load fixed with respect to outer ring inner ring		Standard	Reduced	Shielded	Sealed
–	in/mm		lbf/kN				in/mm		oz-in/mNm	
3	0,0016	0,0010	2 950	1 700	2 950	2 830	0,0004/ 0,0010	0,0002/ 0,0005	0,67	1
	0,0406	0,0254	13,12	7,56	13,12	12,59	0,0101/ 0,0254	0,0051/ 0,0127	4,71	7,06
4	0,0016	0,0010	5 370	1 800	3 550	3 020	0,0004/ 0,0010	0,0002/ 0,0005	0,67	1
	0,0406	0,0254	23,89	8,01	15,79	13,43	0,0101/ 0,0254	0,0051/ 0,0127	4,71	7,06
5	0,0016	0,0010	11 000	4 000	7 360	6 250	0,0004/ 0,0010	0,0002/ 0,0005	0,67	1,5
	0,0406	0,0254	48,93	17,79	32,74	27,80	0,0101/ 0,0254	0,0051/ 0,0127	4,71	10,59
6	0,0016	0,0010	15 760	5 300	9 690	8 120	0,0004/ 0,0010	0,0002/ 0,0005	1,33	2
	0,0406	0,0254	70,10	23,58	43,10	36,12	0,0101/ 0,0254	0,0051/ 0,0127	9,41	14,12
8	0,0016	0,0010	23 600	7 800	14 100	11 600	0,0004/ 0,0010	0,0002/ 0,0005	1,33	3
	0,0406	0,0254	105,00	34,70	62,72	51,60	0,0101/ 0,0254	0,0051/ 0,0127	9,41	21,18
10	0,0016	0,0010	28 400	9 400	15 300	13 100	0,0004/ 0,0010	0,0002/ 0,0005	2	4,5
	0,0406	0,0254	126,33	41,81	68,06	58,27	0,0101/ 0,0254	0,0051/ 0,0127	14,12	31,78

³⁾ For average life of 10 000 cycles at $\theta = 90^\circ$ oscillation, see page 38

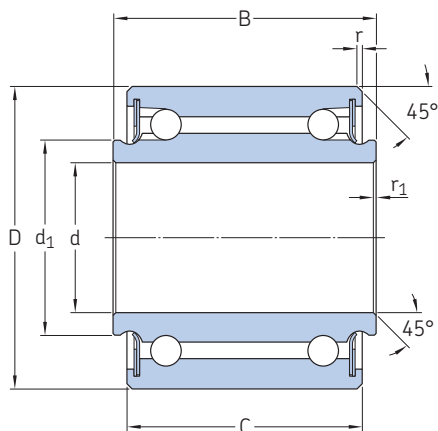
⁴⁾ If G395 load rating is 20% lower

⁵⁾ Values are valid for bearings with G395. When using G354, values are 20% higher

1.21 Deep groove ball bearing double row (inch dimensions)

DW., DW..K, DW..K2

Technical specification AS 7949
Product standard AS 27647



Dimensions

Nominal bore code	Dimensions	Δ mp Standard	SKF super precision	Δ ds	D	Δ Dmp Standard	SKF super precision	Δ Ds	C	Δ Cs Standard	SKF super precision
–	in/mm										
4K2	0.2500 6,350	0/-0.0005 0/-0,0127	0/-0.0003 0/-0,0076	+0.0002/-0.0007 +0,0050/-0,0178	0.6250 15,875	0/-0.0005 0/-0,0127	0/-0.0004 0/-0,0101	+0.0005/-0.0010 +0,0127/-0,0254	0.500 12,700	0/-0.005 0/-0,127	0/-0.005 0/-0,127
4K	0.2500 6,350	0/-0.0005 0/-0,0127	0/-0.0003 0/-0,0076	+0.0002/-0.0007 +0,0050/-0,0178	0.7500 19,050	0/-0.0005 0/-0,0127	0/-0.0004 0/-0,0101	+0.0005/-0.0010 +0,0127/-0,0254	0.750 19,050	0/-0.005 0/-0,127	0/-0.005 0/-0,127
41)	0.2500 6,350	0/-0.0005 0/-0,0127	0/-0.0003 0/-0,0076	+0.0002/-0.0007 +0,0050/-0,0178	0.7500 19,050	0/-0.0005 0/-0,0127	0/-0.0004 0/-0,0101	+0.0005/-0.0010 +0,0127/-0,0254	0.750 19,050	0/-0.005 0/-0,127	0/-0.005 0/-0,127
5	0.3125 7,938	0/-0.0005 0/-0,0127	0/-0.0003 0/-0,0076	+0.0002/-0.0007 +0,0050/-0,0178	0.8750 22,225	0/-0.0005 0/-0,0127	0/-0.0004 0/-0,0101	+0.0005/-0.0010 +0,0127/-0,0254	0.813 20,650	0/-0.005 0/-0,127	0/-0.005 0/-0,127
6	0.3750 9,525	0/-0.0005 0/-0,0127	0/-0.0003 0/-0,0076	+0.0002/-0.0007 +0,0050/-0,0178	1.0625 26,988	0/-0.0005 0/-0,0127	0/-0.0004 0/-0,0101	+0.0005/-0.0010 +0,0127/-0,0254	1.063 27,000	0/-0.005 0/-0,127	0/-0.005 0/-0,127
8	0.5000 12,700	0/-0.0005 0/-0,0127	0/-0.0003 0/-0,0076	+0.0002/-0.0007 +0,0050/-0,0178	1.4375 36,513	0/-0.0005 0/-0,0127	0/-0.0004 0/-0,0101	+0.0005/-0.0010 +0,0127/-0,0254	1.375 34,925	0/-0.005 0/-0,127	0/-0.005 0/-0,127

Dimensions cont. and tolerances

Nominal bore code	Dimensions	Δ Bs Standard	SKF super precision	d_1 ≈	r_1 +0.015/0 +0,381/0	r +0.015/0 +0,381/0	Mass ≈	Tolerances	Kea max Standard	SKF super precision	Sia max Standard	SKF super precision
–	in/mm						lb/g	in/mm				
4K2	0.562 14,275	0/-0.005 0/-0,0127	0/-0.0025 0/-0,00635	0.344 8,738	0.005 0,127	0.016 0,406	0.025 11	0.0010 0,0254	0.0005 0,0127	0.0016 0,0406	0.0008 0,0203	0.0010 0,0254
4K	0.875 22,225	0/-0.005 0/-0,0127	0/-0.0025 0/-0,00635	0.385 9,779	0.005 0,127	0.016 0,406	0.04 18	0.0010 0,0254	0.0005 0,0127	0.0016 0,0406	0.0008 0,0203	0.0010 0,0254
41)	0.875 22,225	0/-0.005 0/-0,0127	0/-0.0025 0/-0,00635	0.375 9,525	0.005 0,127	0.016 0,406	0.06 27	0.0010 0,0254	0.0005 0,0127	0.0016 0,0406	0.0008 0,0203	0.0010 0,0254
5	0.938 23,825	0/-0.005 0/-0,0127	0/-0.0025 0/-0,00635	0.472 11,989	0.005 0,127	0.016 0,406	0.07 32	0.0010 0,0254	0.0005 0,0127	0.0016 0,0406	0.0008 0,0203	0.0010 0,0254
6	1.188 30,175	0/-0.005 0/-0,0127	0/-0.0025 0/-0,00635	0.576 14,630	0.005 0,127	0.016 0,406	0.12 54	0.0010 0,0254	0.0005 0,0127	0.0016 0,0406	0.0008 0,0203	0.0010 0,0254
8	1.500 38,100	0/-0.005 0/-0,0127	0/-0.0025 0/-0,00635	0.715 18,161	0.005 0,127	0.032 0,813	0.29 132	0.0010 0,0254	0.0005 0,0127	0.0016 0,0406	0.0008 0,0203	0.0010 0,0254



Designation system

Examples: ZWMDW 6SK2CP55RP01
DW 4K2S281-R

ZW M DW 6 SK2 CP55 RP01

Material and surface treatment

No code Cadmium plated bearing steel
W¹⁾ Corrosion-resistant steel
S Zinc-nickel plated bearing steel
ZW¹⁾ Cadmium plated corrosion-resistant steel
SZW¹⁾ Zinc-nickel plated corrosion-resistant steel

Tolerances

No code Standard tolerances
M¹⁾ Reduced clearance and SKF super precision

Basic designation

Bore code (multiples of 1/16th inch)

Variation

	Lubricant	Version	Radial clearance DW..	MDW.. ¹⁾
SK2	G354	Sealed	Standard	Reduced
S281	G395	Sealed	Standard	Reduced
S281-R	G395	Sealed	Reduced	–
SK2-R	G354	Sealed	Reduced	–

Passivation

No code Not treated
CP55²⁾ Passivated corrosion-resistant steel

Oversize

No code Standard outer diameter size
RP01¹⁾ 0.010 in/0,254 mm oversized outer diameter
RP02¹⁾ 0.020 in/0,508 mm oversized outer diameter

¹⁾ SKF option

²⁾ SKF option, available only for corrosion-resistant steel material without other surface treatment

Tolerances cont., loads, clearance and torque

Nominal bore code	Tolerances		Static limit loads		Radial dynamic load rating ³⁾⁴⁾		Radial clearance		Maximum starting torque ⁵⁾
	Sea max Standard	SKF super precision	Radial C _s	Axial C _a	Load fixed with respect to outer ring inner ring		Standard	Reduced	
–	in/mm		lbf/kN				in/mm		oz-in/mNm
4K2	0.0016 0,0406	0.0010 0,0254	1 400 6,23	500 2,22	1 050 4,67	960 4,27	0/ 0.0010 0/ 0,0254	0.0002/ 0.0005 0,0051/ 0,0127	1 7,06
4K	0.0016 0,0406	0.0010 0,0254	2 770 12,32	900 4,00	2 070 9,21	1 850 8,23	0/ 0.0010 0/ 0,0254	0.0002/ 0.0005 0,0051/ 0,0127	1 7,06
4¹⁾	0.0016 0,0406	0.0010 0,0254	3 750 16,68	1 240 5,52	2 070 9,21	1 850 8,23	0/ 0.0010 0/ 0,0254	0.0002/ 0.0005 0,0051/ 0,0127	1 7,06
5	0.0016 0,0406	0.0010 0,0254	5 140 22,86	1 600 7,12	2 600 11,57	2 320 10,32	0/ 0.0010 0/ 0,0254	0.0002/ 0.0005 0,0051/ 0,0127	1.5 10,59
6	0.0016 0,0406	0.0010 0,0254	8 440 37,54	2 600 11,57	4 220 18,77	3 740 16,64	0/ 0.0010 0/ 0,0254	0.0002/ 0.0005 0,0051/ 0,0127	2.5 17,65
8	0.0016 0,0406	0.0010 0,0254	15 520 69,04	4 700 20,91	7 610 33,85	6 520 29,00	0/ 0.0010 0/ 0,0254	0.0002/ 0.0005 0,0051/ 0,0127	2.5 17,65

³⁾ For average life of 10 000 cycles at $\theta = 90^\circ$ oscillation, see page 38

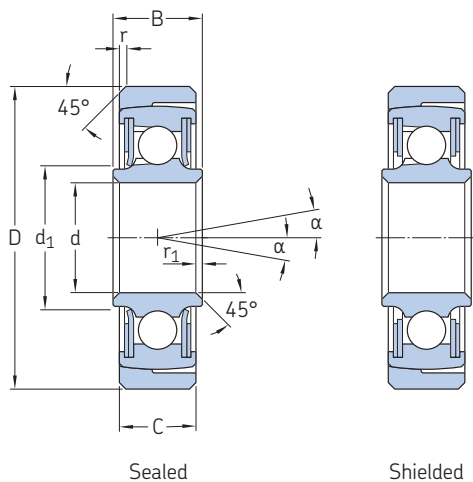
⁴⁾ If G395 load rating is 20% lower

⁵⁾ Values are valid for bearings with G354. When using G395, values are 20% higher

1.22 Deep groove ball bearing with self-aligning ring single row (inch dimensions)

KP..BS bore code **16** to **21**

Technical specification AS 7949
Product standard AS 27648



Dimensions

Nominal bore code	Dimensions	Δ mp Standard	SKF super precision	Δ ds	D	Δ Dmp Standard	SKF super precision	Δ Ds	C	Δ Cs Standard	SKF super precision
–	in/mm										
16	1.0000 25,400	0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127	+0.0003/-0.0008 +0,0076/-0,0203	1.9375 49,212	0/-0.0010 0/-0,0254	0/-0.0010 0/-0,0254	+0.0010/-0.0020 +0,0254/-0,0508	0.375 9,525	0/-0.005 0/-0,127	0/-0.005 0/-0,127
21	1.3130 33,350	0/-0.0010 0/-0,0254	-0.0005/-0.0010 -0,0127/-0,0254	+0.0008/-0.0008 +0,0203/-0,0203	2.2500 57,150	0/-0.0010 0/-0,0254	0/-0.0010 0/-0,0254	+0.0010/-0.0020 +0,0254/-0,0508	0.375 9,525	0/-0.005 0/-0,127	0/-0.005 0/-0,127
23	1.4380 36,525	0/-0.0010 0/-0,0254	-0.0005/-0.0010 -0,0127/-0,0254	+0.0008/-0.0008 +0,0203/-0,0203	2.3750 60,325	0/-0.0010 0/-0,0254	0/-0.0010 0/-0,0254	+0.0010/-0.0020 +0,0254/-0,0508	0.375 9,525	0/-0.005 0/-0,127	0/-0.005 0/-0,127
25	1.5630 39,700	0/-0.0010 0/-0,0254	-0.0005/-0.0010 -0,0127/-0,0254	+0.0008/-0.0008 +0,0203/-0,0203	2.5000 63,500	0/-0.0010 0/-0,0254	0/-0.0010 0/-0,0254	+0.0010/-0.0020 +0,0254/-0,0508	0.375 9,525	0/-0.005 0/-0,127	0/-0.005 0/-0,127
29	1.8130 46,050	0/-0.0010 0/-0,0254	-0.0005/-0.0010 -0,0127/-0,0254	+0.0008/-0.0008 +0,0203/-0,0203	2.7500 69,850	0/-0.0010 0/-0,0254	0/-0.0010 0/-0,0254	+0.0010/-0.0020 +0,0254/-0,0508	0.375 9,525	0/-0.005 0/-0,127	0/-0.005 0/-0,127

Dimensions cont. and tolerances

Nominal bore code	Dimensions	Δ Bs Standard	SKF super precision	d_1	r_1	r	α	Mass	Tolerances	Kea max	Kea max	SKF super precision
–	in/mm				+0.015/0 +0,381/0	+0.015/0 +0,381/0	°	lb/g	Kia max Standard	SKF super precision	Standard	SKF super precision
16	0.437 11,099	0/-0.005 0/-0,127	0/-0.0025 0/-0,0635	1.141 28,981	0.0240 0,610	0.0240 0,610	7°25'	0.18 82	0.0010 0,0254	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203
21	0.437 11,099	0/-0.005 0/-0,127	0/-0.0025 0/-0,0635	1.454 36,931	0.0240 0,610	0.0240 0,610	6°30'	0.20 90	0.0010 0,0254	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203
23	0.437 11,099	0/-0.005 0/-0,127	0/-0.0025 0/-0,0635	1.574 39,979	0.0240 0,610	0.0240 0,610	6°	0.22 99	0.0010 0,0254	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203
25	0.437 11,099	0/-0.005 0/-0,127	0/-0.0025 0/-0,0635	1.693 43,002	0.0240 0,838	0.0240 0,838	5°45'	0.25 113	0.0010 0,0254	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203
29	0.437 11,099	0/-0.005 0/-0,127	0/-0.0025 0/-0,0635	1.931 49,047	0.0240 0,610	0.0240 0,610	5°	0.27 122	0.0010 0,0254	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203



Designation system

Examples: ZWMKP16BSSK2CP55RP01
KP29BSP

ZW M KP 16 BS SK2 CP55 RP01

Material and surface treatment

No code Cadmium plated bearing steel
W¹⁾ Corrosion-resistant steel
S Zinc-nickel plated bearing steel
ZW¹⁾ Cadmium plated corrosion-resistant steel
SZW¹⁾ Zinc-nickel plated corrosion-resistant steel

Tolerances and radial clearance

No code Standard clearance and tolerances
M¹⁾ Reduced clearance and SKF super precision

Basic designation

Bore code (multiples of 1/16th inch)

Variation

	Lubricant	Version
SK2	G354	Sealed
S281	G395	Sealed
PG81¹⁾	G395	Shielded
P¹⁾	G354	Shielded

Passivation

No code Not treated
CP55²⁾ Passivated corrosion-resistant steel

Oversize

No code Standard outer diameter size
RP01¹⁾ 0.010 in/0,254 mm oversized outer diameter
RP02¹⁾ 0.020 in/0,508 mm oversized outer diameter

¹⁾ SKF option

²⁾ SKF option, available only for corrosion-resistant steel material without other surface treatment

Tolerances cont., loads, clearance and torque

Nominal bore code	Tolerances				Static limit loads		Radial dynamic load rating ³⁾⁴⁾		Radial clearance		Maximum starting torque ⁵⁾	
	Sia max Standard	SKF super precision	Sea max Standard	SKF super precision	Radial C _s	Axial C _a	Load fixed with respect to outer ring inner ring		Standard	Reduced	Shielded	Sealed
–	in/mm				lbf/kN				in/mm		oz-in/mNm	
16	0.0010 0,0254	0.0008 0,0203	0.0016 0,0406	0.0010 0,0254	8 085 35,96	1 600 7,12	4 260 18,95	3 960 17,61	0.0003/ 0.0010 0,0076/ 0,0254	0.0001/ 0.0005 0,0025/ 0,0127	3.33 23,53	5 35,3
21	0.0010 0,0254	0.0008 0,0203	0.0016 0,0406	0.0010 0,0254	9 840 43,77	2 000 8,90	4 590 20,42	4 290 19,08	0.0003/ 0.0010 0,0076/ 0,0254	0.0001/ 0.0005 0,0025/ 0,0127	4.67 32,95	7 49,42
23	0.0010 0,0254	0.0008 0,0203	0.0016 0,0406	0.0010 0,0254	10 500 46,71	2 200 9,79	4 650 20,68	4 360 19,39	0.0003/ 0.0010 0,0076/ 0,0254	0.0001/ 0.0005 0,0025/ 0,0127	5.33 37,65	9 63,54
25	0.0010 0,0254	0.0008 0,0203	0.0016 0,0406	0.0010 0,0254	11 300 50,27	2 300 10,23	4 680 20,82	4 420 19,66	0.0003/ 0.0010 0,0076/ 0,0254	0.0001/ 0.0005 0,0025/ 0,0127	6 42,37	9 63,54
29	0.0010 0,0254	0.0008 0,0203	0.0016 0,0406	0.0010 0,0254	12 700 56,49	2 600 11,57	4 760 21,17	4 530 20,15	0.0003/ 0.0010 0,0076/ 0,0254	0.0001/ 0.0005 0,0025/ 0,0127	8 56,48	14 98,84

³⁾ For average life of 10 000 cycles at $\theta = 90^\circ$ oscillation, see page 38

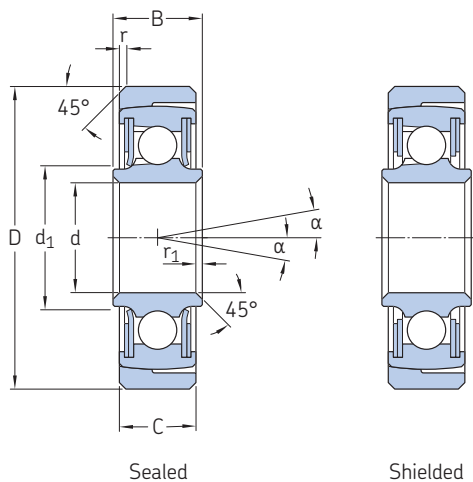
⁴⁾ If G395 load rating is 20% lower

⁵⁾ Values are valid for bearings with G395. When using G354, values are 20% higher

1.22 Deep groove ball bearing with self-aligning ring single row (inch dimensions)

KP..BS bore code 33 to 49

Technical specification	AS 7949
Product standard	AS 27648



Dimensions

Nominal bore code	Dimensions	Δ mp Standard	SKF super precision	Δ ds	D	Δ Dmp Standard	SKF super precision	Δ Ds	C	Δ Cs Standard	SKF super precision
–	in/mm										
33	2.0630 52,400	0/–0.0010 0/–0,0254	–0.0005/–0.0010 –0,0127/–0,0254	+0.0008/–0.0008 +0,0127/–0,0381	3.0000 76,200	0/–0.0010 0/–0,0254	0/–0.0010 0/–0,0254	+0.0010/–0.0020 +0,0254/–0,0508	0.375 9,525	0/–0.005 0/–0,127	0/–0.005 0/–0,127
37	2.3130 58,750	0/–0.0010 0/–0,0254	–0.0005/–0.0010 –0,0127/–0,0254	+0.0008/–0.0008 +0,0203/–0,0203	3.2500 82,550	0/–0.0010 0/–0,0254	0/–0.0010 0/–0,0254	+0.0010/–0.0020 +0,0254/–0,0508	0.375 9,525	0/–0.005 0/–0,127	0/–0.005 0/–0,127
47	2.9380 74,625	0/–0.0010 0/–0,0254	–0.0005/–0.0010 –0,0127/–0,0254	+0.0008/–0.0008 +0,0203/–0,0203	4.1250 104,775	0/–0.0010 0/–0,0254	0/–0.0010 0/–0,0254	+0.0010/–0.0020 +0,0254/–0,0508	0.469 11,912	0/–0.005 0/–0,127	0/–0.005 0/–0,127
48	3.0005 76,213	0/–0.0010 0/–0,0254	–0.0005/–0.0010 –0,0127/–0,0254	+0.0008/–0.0008 +0,0203/–0,0203	4.2500 107,950	0/–0.0010 0/–0,0254	0/–0.0010 0/–0,0254	+0.0010/–0.0020 +0,0254/–0,0508	0.469 11,912	0/–0.005 0/–0,127	0/–0.005 0/–0,127
49	3.0630 77,800	0/–0.0010 0/–0,0254	–0.0005/–0.0010 –0,0127/–0,0254	+0.0008/–0.0008 +0,0203/–0,0203	4.2500 107,950	0/–0.0010 0/–0,0254	0/–0.0010 0/–0,0254	+0.0010/–0.0020 +0,0254/–0,0508	0,469 11,912	0/–0.005 0/–0,127	0/–0.005 0/–0,127

Dimensions cont. and tolerances

Nominal bore code	Dimensions	Δ Bs Standard	SKF super precision	d_1	r_1	r	α	Mass	Tolerances	Kea max	Kea max	SKF super precision
–	in/mm				+0.015/0 +0,381/0	+0.015/0 +0,381/0	°	lb/g	Kia max Standard	SKF super precision	Standard	SKF super precision
33	0.437 11,099	0/–0.005 0/–0,127	0/–0.0025 0/–0,0635	2.231 56,667	0.0240 0,610	0.0240 0,610	5°	0,30 136	0.0010 0,0254	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203
37	0.437 11,099	0/–0.005 0/–0,127	0/–0.0025 0/–0,0635	2.468 62,687	0.0240 0,610	0.0240 0,610	4°30'	0,33 150	0.0010 0,0254	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203
47	0.531 13,487	0/–0.005 0/–0,127	0/–0.0025 0/–0,0635	3.093 78,562	0.0390 0,990	0.0390 0,990	4°30'	0,64 290	0.0010 0,0254	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203
48	0.531 13,487	0/–0.005 0/–0,127	0/–0.0025 0/–0,0635	3.222 81,838	0.0390 0,990	0.0390 0,990	4°	0,69 313	0.0010 0,0254	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203
49	0.531 13,487	0/–0.005 0/–0,127	0/–0.0025 0/–0,0635	3.222 81,838	0.0390 0,990	0.0390 0,990	4°	0,69 313	0.0010 0,0254	0.0008 0,0203	0.0016 0,0406	0.0008 0,0203



Designation system

Examples: ZWMKP16BSSK2CP55RP01
KP29BSP

ZW M KP 16 BS SK2 CP55 RP01

Material and surface treatment

No code Cadmium plated bearing steel
W¹⁾ Corrosion-resistant steel
S Zinc-nickel plated bearing steel
ZW¹⁾ Cadmium plated corrosion-resistant steel
SZW¹⁾ Zinc-nickel plated corrosion-resistant steel

Tolerances and radial clearance

No code Standard clearance and tolerances
M¹⁾ Reduced clearance and SKF super precision

Basic designation

Bore code (multiples of 1/16th inch)

Variation

	Lubricant	Version
SK2	G354	Sealed
S281	G395	Sealed
PG81¹⁾	G395	Shielded
P¹⁾	G354	Shielded

Passivation

No code Not treated
CP55²⁾ Passivated corrosion-resistant steel

Oversize

No code Standard outer diameter size
RP01¹⁾ 0.010 in/0,254 mm oversized outer diameter
RP02¹⁾ 0.020 in/0,508 mm oversized outer diameter

¹⁾ SKF option

²⁾ SKF option, available only for corrosion-resistant steel material without other surface treatment

Tolerances cont., loads, clearance and torque

Nominal bore code	Tolerances				Static limit loads		Radial dynamic load rating ³⁾⁴⁾		Radial clearance		Maximum starting torque ⁵⁾	
	Sia max Standard	SKF super precision	Sea max Standard	SKF super precision	Radial C _s	Axial C _a	Load fixed with respect to outer ring inner ring		Standard	Reduced	Shielded	Sealed
–	in/mm				lbf/kN				in/mm		oz-in/mNm	
33	0.0010 0,0254	0.0008 0,0203	0.0016 0,0406	0.0010 0,0254	14 400 64,05	2 900 12,90	4 820 21,44	4 630 20,60	0.0003/ 0.0010 0,0076/ 0,0254	0.0001/ 0.0005 0,0025/ 0,0127	9.33 65,89	14 98,84
37	0.0010 0,0254	0.0008 0,0203	0.0016 0,0406	0.0010 0,0254	15 800 70,28	3 200 14,23	4 880 21,71	4 690 20,86	0.0003/ 0.0010 0,0076/ 0,0254	0.0001/ 0.0005 0,0025/ 0,0127	11.33 80,01	20 141,23
47	0.0010 0,0254	0.0008 0,0203	0.0016 0,0406	0.0010 0,0254	24 700 109,87	5 000 22,24	6 600 29,36	6 390 28,42	0.0003/ 0.0010 0,0076/ 0,0254	0.0001/ 0.0005 0,0025/ 0,0127	16 112,96	30 211,85
48	0.0010 0,0254	0.0008 0,0203	0.0016 0,0406	0.0010 0,0254	27 500 122,33	5 500 24,47	8 150 36,25	7 840 34,87	0.0003/ 0.0010 0,0076/ 0,0254	0.0001/ 0.0005 0,0025/ 0,0127	16.67 117,67	30 211,85
49	0.0010 0,0254	0.0008 0,0203	0.0016 0,0406	0.0010 0,0254	27 500 122,33	5 500 24,47	8 150 36,25	7 840 34,87	0.0003/ 0.0010 0,0076/ 0,0254	0.0001/ 0.0005 0,0025/ 0,0127	17.33 122,37	32 225,97

³⁾ For average life of 10 000 cycles at $\theta = 90^\circ$ oscillation, see page 38

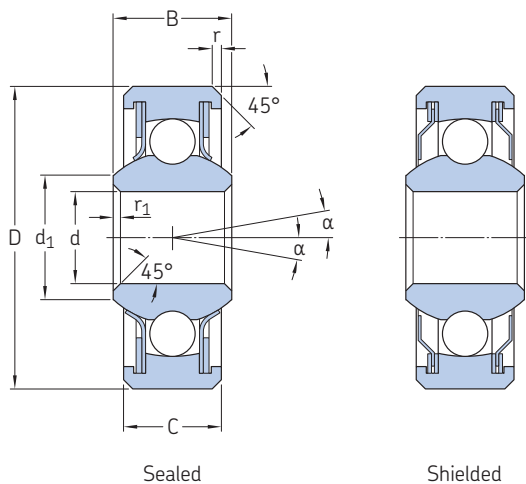
⁴⁾ If G395 load rating is 20% lower

⁵⁾ Values are valid for bearings with G395. When using G354, values are 20% higher

1.23 Self-aligning ball bearing single row (inch dimensions)

KSP., KSP..A, KSP..L bore code 3L to 5

Technical specification AS 7949
Product standard AS 27645



Dimensions

Nominal bore code	Dimensions		Δdmp Standard	SKF super precision	Δds	D	ΔDmp Standard	SKF super precision	ΔDs	C	ΔCs Standard	SKF super precision
	d											
–	in/mm											
3L	0.1900	0/-0.0005	0/-0.0003	+0.0002/-0.0007	0.6250	0/-0.0005	0/-0.0004	+0.0005/-0.0010	0.203	0/-0.005	0/-0.005	
	4,826	0/-0.0127	0/-0.0076	+0.0050/-0.0178	15,875	0/-0.0127	0/-0.0101	+0.0127/-0.0254	5.156	0/-0.127	0/-0.127	
3	0.1900	0/-0.0005	0/-0.0003	+0.0002/-0.0007	0.7774	0/-0.0005	0/-0.0004	+0.0005/-0.0010	0.270	0/-0.005	0/-0.005	
	4,826	0/-0.0127	0/-0.0076	+0.0050/-0.0178	19,746	0/-0.0127	0/-0.0101	+0.0127/-0.0254	6.858	0/-0.127	0/-0.127	
4A	0.2500	0/-0.0005	0/-0.0003	+0.0002/-0.0007	0.7500	0/-0.0005	0/-0.0004	+0.0005/-0.0010	0.219	0/-0.005	0/-0.005	
	6,350	0/-0.0127	0/-0.0076	+0.0050/-0.0178	19,050	0/-0.0127	0/-0.0101	+0.0127/-0.0254	5,562	0/-0.127	0/-0.127	
4	0.2500	0/-0.0005	0/-0.0003	+0.0002/-0.0007	0.9014	0/-0.0005	0/-0.0004	+0.0005/-0.0010	0.335	0/-0.005	0/-0.005	
	6,350	0/-0.0127	0/-0.0076	+0.0050/-0.0178	22,896	0/-0.0127	0/-0.0101	+0.0127/-0.0254	8,509	0/-0.127	0/-0.127	
5A	0.3125	0/-0.0005	0/-0.0003	+0.0002/-0.0007	0.8125	0/-0.0005	0/-0.0004	+0.0005/-0.0010	0.234	0/-0.005	0/-0.005	
	7,938	0/-0.0127	0/-0.0076	+0.0050/-0.0178	20,638	0/-0.0127	0/-0.0101	+0.0127/-0.0254	5,944	0/-0.127	0/-0.127	
5	0.3125	0/-0.0005	0/-0.0003	+0.0002/-0.0007	1.2500	0/-0.0005	0/-0.0004	+0.0005/-0.0010	0.375	0/-0.005	0/-0.005	
	7,938	0/-0.0127	0/-0.0076	+0.0050/-0.0178	31,750	0/-0.0127	0/-0.0101	+0.0127/-0.0254	9,525	0/-0.127	0/-0.127	

Dimensions cont. and tolerances

Nominal bore code	Dimensions		SKF super precision	d ₁ ≈	r ₁ +0.015/0 +0,381/0	r +0.015/0 +0,381/0	α	Mass ≈	Tolerances		Kea max Standard	SKF super precision
	B	ΔBs Standard							Kia max Standard	SKF super precision		
–	in/mm						°	lb/g	in/mm			
3L	0.245	0/−0.005	0/−0.0025	0.256	0.005	0.016	10	0,01	0.0010	0.0005	0.0016	0.0008
	6,223	0/−0,127	0/−0,0635	6,502	0,127	0,406		5	0,0254	0,0127	0,0406	0,0203
3	0.297	0/−0.005	0/−0.0025	0.297	0.005	0.022	10	0.03	0.0010	0.0005	0.0016	0.0008
	7,544	0/−0,127	0/−0,0635	7,544	0,127	0,559		14	0,0254	0,0127	0,0406	0,0203
4A	0.281	0/−0.005	0/−0.0025	0.328	0.005	0.016	8	0,02	0.0010	0.0005	0.0016	0.0008
	7,137	0/−0,127	0/−0,0635	8,331	0,127	0,406		9	0,0254	0,0127	0,0406	0,0203
4	0.484	0/−0.005	0/−0.0025	0.396	0.005	0.032	10	0.04	0.0010	0.0005	0.0016	0.0008
	12,294	0/−0,127	0/−0,0635	10,058	0,127	0,813		18	0,0254	0,0127	0,0406	0,0203
5A	0.297	0/−0.005	0/−0.0025	0.389	0.015	0.016	8	0,02	0.0010	0.0005	0.0016	0.0008
	7,544	0/−0,127	0/−0,0635	9,880	0,381	0,406		9	0,0254	0,0127	0,0406	0,0203
5	0.558	0/−0.005	0/−0.0025	0.567	0.015	0.032	10	0.10	0.0010	0.0005	0.0016	0.0008
	14,173	0/−0,127	0/−0,0635	14,402	0,381	0,813		45	0,0254	0,0127	0,0406	0,0203

Designation system

Examples: ZWMKSP 6ASK1CP55RP01
KSP 3P

ZW M KSP 6 A SK1 CP55 RP01

Material and surface treatment

No code Cadmium plated bearing steel
W¹⁾ Corrosion-resistant steel
S Zinc-nickel plated bearing steel
ZW¹⁾ Cadmium plated corrosion-resistant steel
SZW¹⁾ Zinc-nickel plated corrosion-resistant steel

Tolerances

No code Standard tolerances
M¹⁾ Reduced clearance and SKF super precision

Basic designation

Bore code (multiples of 1/16th inch)

Variation

	Lubricant	Shield and seal	Radial clearance KSP..	MKSP.. ¹⁾
SK1	G354	Sealed	Standard	Reduced
S181	G395	Sealed	Standard	Reduced
S181-R	G395	Sealed	Reduced	–
SK1-R	G354	Sealed	Reduced	–
P¹⁾	G354	Shielded	Standard	Reduced
PG81¹⁾	G395	Shielded	Standard	Reduced
PG81-R¹⁾	G395	Shielded	Reduced	–
P-R¹⁾	G354	Shielded	Reduced	–

Passivation

No code Not treated
CP55²⁾ Passivated corrosion-resistant steel

Oversize

No code Standard outer diameter size
RP01¹⁾ 0.010 in/0,254 mm oversized outer diameter
RP02¹⁾ 0.020 in/0,508 mm oversized outer diameter

¹⁾ SKF option

²⁾ SKF option, available only for corrosion-resistant steel material without other surface treatment

Loads, clearance and torque

Nominal bore code	Static limit loads		Radial dynamic load rating ³⁾⁴⁾		Radial clearance		Axial clearance max	Maximum starting torque ⁵⁾	
	Radial C _s	Axial C _a	Load fixed with respect to outer ring inner ring		Standard	Reduced		Shielded	Sealed
–	lbf/kN		lbf/kN		in/mm			oz-in/mNm	
3L	550 2,45	100 0,45	550 2,45	480 2,14	0/ 0,0010 0/ 0,0254	0,0001/ 0,0005 0,0025/ 0,0127	0,023 0,584	0,67 4,71	1 7,06
3	900 4,00	200 0,89	900 4,00	770 3,43	0/ 0,0010 0/ 0,0254	0,0001/ 0,0005 0,0025/ 0,0127	0,023 0,584	0,67 4,71	1 7,06
4A	900 4,00	200 0,89	900 4,00	770 3,43	0/ 0,0010 0/ 0,0254	0,0001/ 0,0005 0,0025/ 0,0127	0,025 0,635	0,67 4,71	1 7,06
4	1 410 6,27	300 1,33	1 230 5,47	1 230 5,47	0/ 0,0010 0/ 0,0254	0,0001/ 0,0005 0,0025/ 0,0127	0,025 0,635	0,67 4,71	1 7,06
5A	1 000 4,45	200 0,89	950 4,23	815 3,63	0/ 0,0010 0/ 0,0254	0,0001/ 0,0005 0,0025/ 0,0127	0,028 0,711	1,33 9,41	2 14,12
5	2 190 9,74	300 1,33	2 190 9,74	1 890 8,41	0/ 0,0010 0/ 0,0254	0,0001/ 0,0005 0,0025/ 0,0127	0,028 0,711	1,33 9,41	2 14,12

³⁾ For average life of 10 000 cycles at $\theta = 90^\circ$ oscillation, see page 38

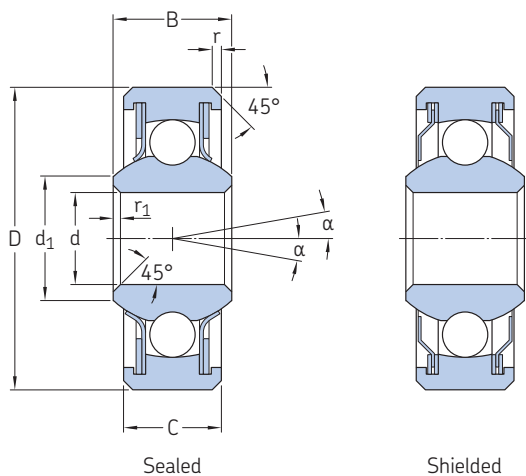
⁴⁾ If G395 load rating is 20% lower

⁵⁾ Values are valid for bearings with G395. When using G354, values are 20% higher.

1.23 Self-aligning ball bearing single row (inch dimensions)

KSP., KSP..A, KSP..L bore code 6A to 10

Technical specification AS 7949
Product standard AS 27645



Dimensions

Nominal bore code	Dimensions	Δ dmp Standard	SKF super precision	Δ ds	D	Δ Dmp Standard	SKF super precision	Δ Ds	C	Δ Cs Standard	SKF super precision
–	in/mm										
6A	0.3750 9,525	0/-0.0005 0/-0,0127	0/-0.0003 0/-0,0076	+0.0002/-0.0007 +0,0050/-0,0178	0.8750 22,225	0/-0.0005 0/-0,0127	0/-0.0004 0/-0,0101	+0.0005/-0.0010 +0,0127/-0,0254	0.250 6,350	0/-0.005 0/-0,127	0/-0.005 0/-0,127
6	0.3750 9,525	0/-0.0005 0/-0,0127	0/-0.0003 0/-0,0076	+0.0002/-0.0007 +0,0050/-0,0178	1.4375 36,513	0/-0.0005 0/-0,0127	0/-0.0004 0/-0,0101	+0.0005/-0.0010 +0,0127/-0,0254	0.469 11,913	0/-0.005 0/-0,127	0/-0.005 0/-0,127
8	0.5000 12,700	0/-0.0005 0/-0,0127	0/-0.0003 0/-0,0076	+0.0002/-0.0007 +0,0050/-0,0178	1.6875 42,862	0/-0.0005 0/-0,0127	0/-0.0004 0/-0,0101	+0.0005/-0.0010 +0,0127/-0,0254	0.500 12,700	0/-0.005 0/-0,127	0/-0.005 0/-0,127
10	0.6250 15,875	0/-0.0005 0/-0,0127	0/-0.0003 0/-0,0076	+0.0002/-0.0007 +0,0050/-0,0178	1.9375 49,212	0/-0.0005 0/-0,0127	0/-0.0004 0/-0,0101	+0.0005/-0.0010 +0,0127/-0,0254	0.625 15,875	0/-0.005 0/-0,127	0/-0.005 0/-0,127

Dimensions cont. and tolerances

Nominal bore code	Dimensions	Δ Bs Standard	SKF super precision	d_1	r_1	r	α	Mass	Tolerances	Kea max	Kea max	SKF super precision
–	in/mm			≈	+0.015/0 +0,381/0	+0.015/0 +0,381/0	°	lb/g	in/mm	Standard	Standard	SKF super precision
6A	0.313 7,950	0/-0.005 0/-0,127	0/-0.0025 0/-0,0635	0.462 11,735	0.016 0,406	0.016 0,406	8	0.03 14	0.0010 0,0254	0.0005 0,0127	0.0016 0,0406	0.0008 0,0203
6	0.620 15,748	0/-0.005 0/-0,127	0/-0.0025 0/-0,0635	0.612 15,545	0.015 0,381	0.032 0,813	10	0.15 68	0.0010 0,0254	0.0005 0,0127	0.0016 0,0406	0.0008 0,0203
8	0.620 15,748	0/-0.005 0/-0,127	0/-0.0025 0/-0,0635	0.796 20,218	0.015 0,381	0.044 1,118	10	0.23 104	0.0010 0,0254	0.0005 0,0127	0.0016 0,0406	0.0008 0,0203
10	0.813 20,650	0/-0.005 0/-0,127	0/-0.0025 0/-0,0635	0.922 23,418	0.015 0,381	0.044 1,118	10	0.37 168	0.0010 0,0254	0.0005 0,0127	0.0016 0,0406	0.0008 0,0203

Designation system

Examples: ZWMKSP 6ASK1CP55RP01
KSP 3P

ZW M KSP 6 A SK1 CP55 RP01

Material and surface treatment

No code Cadmium plated bearing steel
W¹⁾ Corrosion-resistant steel
S Zinc-nickel plated bearing steel
ZW¹⁾ Cadmium plated corrosion-resistant steel
SZW¹⁾ Zinc-nickel plated corrosion-resistant steel

Tolerances

No code Standard tolerances
M¹⁾ Reduced clearance and SKF super precision

Basic designation

Bore code (multiples of 1/16th inch)

Variation

	Lubricant	Shield and seal	Radial clearance KSP..	MKSP.. ¹⁾
SK1	G354	Sealed	Standard	Reduced
S181	G395	Sealed	Standard	Reduced
S181-R	G395	Sealed	Reduced	–
SK1-R	G354	Sealed	Reduced	–
P¹⁾	G354	Shielded	Standard	Reduced
PG81¹⁾	G395	Shielded	Standard	Reduced
PG81-R¹⁾	G395	Shielded	Reduced	–
P-R¹⁾	G354	Shielded	Reduced	–

Passivation

No code Not treated
CP55²⁾ Passivated corrosion-resistant steel

Oversize

No code Standard outer diameter size
RP01¹⁾ 0.010 in/0,254 mm oversized outer diameter
RP02¹⁾ 0.020 in/0,508 mm oversized outer diameter

¹⁾ SKF option

²⁾ SKF option, available only for corrosion-resistant steel material without other surface treatment

Loads, clearance and torque

Nominal bore code	Static limit loads		Radial dynamic load rating ³⁾⁴⁾		Radial clearance		Axial clearance max	Maximum starting torque ⁵⁾	
	Radial C _s	Axial C _a	Load fixed with respect to outer ring inner ring		Standard	Reduced		Shielded	Sealed
–	lbf/kN				in/mm			oz-in/mNm	
6A	1 120	200	1 120	990	0/ 0.0010	0.0001/ 0.0005	0,03	2	3
	4,98	0,89	4,98	4,40	0/ 0,0254	0,0025/ 0,0127	0,762	14.12	21.18
6	2 980	400	2 980	2 580	0/ 0.0010	0.0001/ 0.0005	0.03	2	3
	13,26	1,78	13,26	11,48	0/ 0,0254	0,0025/ 0,0127	0,762	14.12	21.18
8	3 670	500	3 670	3 290	0/ 0.0010	0.0001/ 0.0005	0.032	2.67	4
	16,32	2,22	16,32	14,63	0/ 0,0254	0,0025/ 0,0127	0,813	18.83	28.25
10	5 320	600	4 980	4 360	0/ 0.0010	0.0001/ 0.0005	0.034	4	5
	23,66	2,67	22,15	19,39	0/ 0,0254	0,0025/ 0,0127	0,864	28.25	35,31

³⁾ For average life of 10 000 cycles at $\theta = 90^\circ$ oscillation, see page 38

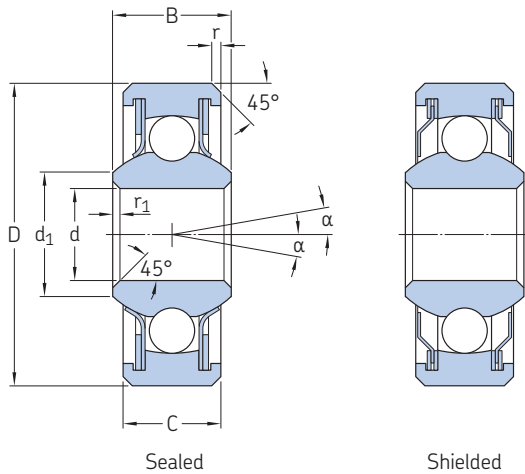
⁴⁾ If G395 load rating is 20% lower

⁵⁾ Values are valid for bearings with G395. When using G354, values are 20% higher

1.24 Self-aligning ball bearing single row (inch dimensions)

KSP..SP., KSP..A..SP..

Technical specification –
Product standard –



Dimensions, loads and clearance

Nominal bore code	Dimensions d +0.0002/-0.0003 +0.005/-0.008	D +0/-0.0005 +0/-0.013	C 0/-0.005 0/-0.127	B 0/-0.005 0/-0.127	d ₁ ≈	r ₁ Min	r Min	α	Mass ≈	Static limit load Radial C _s	Radial clearance
–	in/mm							°	lb/g	lbf/kN	in/mm
3..SP2	0.1898 4,821	0.7774 19,746	0.2700 6,858	0.2970 7,544	0.328 8,331	0.030 0,762	0.030 0,762	12	0.026 12	890 3,96	0/0.0005 0/0.0127
3A..SP3	0.1898 4,821	0.6250 15,875	0.2030 5,156	0.2450 6,223	0.257 6,528	0.015 0,381	0.015 0,381	10	0.011 5	540 2,40	0/0.0005 0/0.0127
3..SP4	0.1898 4,821	0.7774 19,746	0.2700 6,858	0.3750 9,525	0.298 7,569	0.005 0,127	0.022 0,559	7	0.026 12	890 3,96	0/0.0005 0/0.0127
4..SP1	0.2500 6,350	0.9014 22,896	0.3350 8,509	0.4840 12,294	0.410 10,414	0.040 1,016	0.040 1,016	12	0.042 19	1 390 6,18	0/0.0005 0/0.0127
5..SP3	0.3125 7,938	1.2500 31,750	0.3750 9,525	0.5575 14,160	0.563 14,300	0.040 1,016	0.040 1,016	10	0.104 47	2 170 9,65	0/0.0005 0/0.0127
5A..SP4	0.3125 7,938	0.8750 22,225	0.3125 7,938	0.6250 15,875	0.415 10,541	0.016 0,406	0.016 0,406	10	0.037 17	1 270 5,65	0/0.0005 0/0.0127
5A..SP5	0.3125 7,938	0.8750 22,225	0.3125 7,937	0.5200 13,208	0.415 10,541	0.016 0,406	0.016 0,406	10	0.035 16	1 270 5,65	0/0.0005 0/0.0127
6..SP1	0.3750 9,525	1.4375 36,513	0.4688 11,907	0.6200 15,748	0.688 17,475	0.040 1,016	0.040 1,016	10	0.156 71	3 550 15,79	0/0.0005 0/0.0127
6A..SP2	0.3748 9,520	0.8750 22,225	0.2500 6,350	0.3130 7,950	0.475 12,065	0.025 0,635	0.025 0,635	9	0.03 14	1 110 4,94	0/0.0007 0/0.0178
8..SP1	0.5000 12,700	1.6875 42,862	0.5000 12,700	0.6200 15,748	0.854 21,692	0.047 1,194	0.047 1,194	10	0.236 107	4 150 18,46	0/0.0007 0/0.0178
10..SP1	0.6250 15,875	1.9375 49,212	0.6250 15,875	0.8125 20,638	1.000 25,400	0.047 1,194	0.047 1,194	12	0.379 172	5 620 25,00	0/0.0007 0/0.0178

Designation system

Examples: ZWKSP 6APSP2G81CP55RP01 ZW KSP 6 A P SP2 G81 CP55 RP01
KSP10SP1

Material and surface treatment

No code Cadmium plated bearing steel
W Corrosion-resistant steel
S Zinc-nickel plated bearing steel
ZW Cadmium plated corrosion-resistant steel
SZW Zinc-nickel plated corrosion-resistant steel

Basic designation

Bore code (multiples of 1/16th inch)

Shield and seal

No code Sealed
P Shielded

Lubricant

No code Grease G354
G81 Grease G395

Passivation

No code Not treated
CP55¹⁾ Passivated corrosion-resistant steel

Oversize

No code Standard outer diameter size
RP01 0.010 in/0,254 mm oversized outer diameter
RP02 0.020 in/0,508 mm oversized outer diameter

¹⁾ Available only for corrosion-resistant steel material without other surface treatment

1.25 Self-aligning ball bearing double row (inch dimensions)

KN..

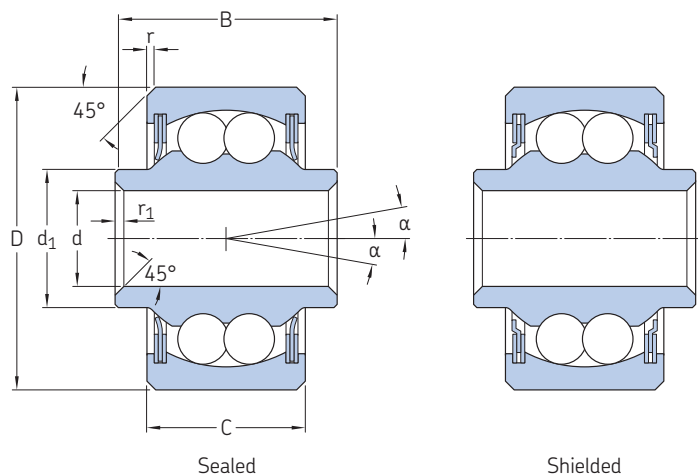
Technical specification

–

Product standard

–

1.25



Dimensions

Nominal Dimensions

bore code	d	Δd_{mp}	D	ΔD_{mp}	C	ΔC_s	B	ΔB_s	$d_1 \approx$	r_1 +0.012/-0.004 +0.300/-0.100	r +0.012/-0.004 +0.300/-0.100	α
–	in/mm											°
4,83	0.1900 4,826	0/-0.0005 0/-0.0127	0.6300 16,000	0/-0.0003 0/-0.0080	0.315 8,000	0/-0.0039 0/-0.1000	0.472 12,000	0/-0.0039 0/-0.1000	0.299 7,595	0.020 0,500	0.020 0,500	7
6,35	0.2500 6,350	0/-0.0005 0/-0.0127	0.7480 19,000	0/-0.00035 0/-0.0090	0.394 10,000	0/-0.0039 0/-0.1000	0.551 14,000	0/-0.0039 0/-0.1000	0.323 8,204	0.020 0,500	0.020 0,500	7
7,94	0.3125 7,938	0/-0.0005 0/-0.0127	0.9449 24,000	0/-0.00035 0/-0.0090	0.394 10,000	0/-0.0039 0/-0.1000	0.591 15,000	0/-0.0039 0/-0.1000	0.437 11,100	0.020 0,500	0.020 0,500	7
9,52	0.3750 9,525	0/-0.0005 0/-0.0127	1.1811 30,000	0/-0.00035 0/-0.0090	0.551 14,000	0/-0.0039 0/-0.1000	0.787 20,000	0/-0.0039 0/-0.1000	0.535 13,589	0.020 0,500	0.020 0,500	7
12,7	0.5000 12,700	0/-0.0005 0/-0.0127	1.2598 32,000	0/-0.00043 0/-0.0110	0.551 14,000	0/-0.0039 0/-0.1000	0.787 20,000	0/-0.0039 0/-0.1000	0.606 15,392	0.020 0,500	0.020 0,500	7
15,87	0.6250 15,875	0/-0.0005 0/-0.0127	1.3780 35,000	0/-0.00043 0/-0.0110	0.551 14,000	0/-0.0039 0/-0.1000	0.787 20,000	0/-0.0039 0/-0.1000	0.728 18,491	0.020 0,500	0.020 0,500	7

Tolerances, loads, clearance and torque

Nominal bore code	Mass $\approx$	Tolerances Kia max	Kea max	Static limit loads Radial C_s	Axial C_a	Clearances Axial Max	Radial Max	Maximum starting torque Shielded	Sealed	Max. swivelling torque
–	lb/g	in/mm		lbf/kN		in/mm		oz-in/mNm		
4,83	0.020 9	0.0010 0,025	0.0016 0,040	877 3,90	270 1,20	0.0028 0,0700	0.00024 0,0060	0.566 4,00	1.133 8,00	14.2 0,10
6,35	0.031 14	0.0010 0,025	0.0016 0,040	1 326 5,90	405 1,80	0.0028 0,0700	0.00024 0,0060	0.637 4,50	1.274 9,00	14.2 0,10
7,94	0.066 30	0.0010 0,025	0.0016 0,040	2 203 9,80	674 3,00	0.0031 0,0800	0.00028 0,0070	0.779 5,50	1.416 10,00	14.2 0,10
9,52	0.126 57	0.0010 0,025	0.0016 0,040	3 192 14,20	1 012 4,50	0.0031 0,0800	0.00028 0,0070	1.062 7,50	1.699 12,00	14.2 0,10
12,7	0.137 62	0.0010 0,025	0.0016 0,040	3 754 16,70	1 169 5,20	0.0031 0,0800	0.00035 0,0090	1.274 9,00	1.983 14,00	14.2 0,10
15,87	0.165 75	0.0010 0,025	0.0016 0,040	4 272 19,00	1 326 5,90	0.0031 0,0800	0.00035 0,0090	1.699 12,00	2.549 18,00	14.2 0,10

Designation system

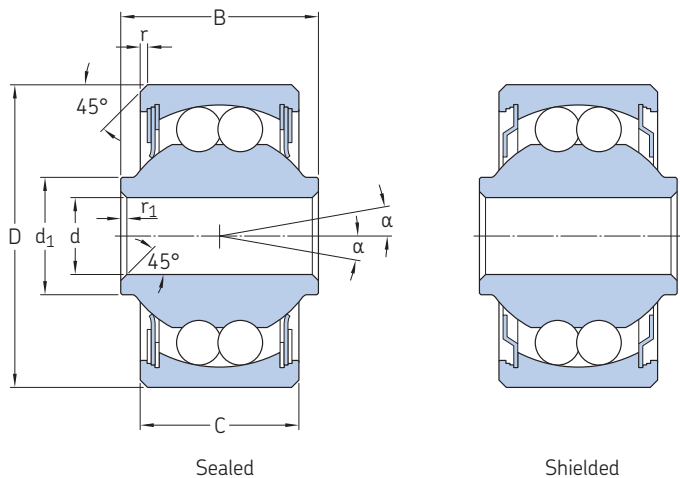
Examples:	ZWKN 6,35SK1CP55RP01 KN12,7	Z	W	KN	6,35	SK1	CP55	RP01
Surface treatment								
No code	Not plated steel							
Z	Cadmium plated steel							
SZ	Zinc-nickel plated steel							
Material								
No code	Bearing steel							
W	Corrosion-resistant steel							
Basic designation								
Bore code (multiples of 1/16 th inch)								
Variation								
	Lubricant							
No code	G354							
G81	G395							
S181	G395							
SK1	G354							
	Version							
	Shielded							
	Shielded							
	Sealed							
	Sealed							
Passivation								
No code	Not treated							
CP55¹⁾	Passivated corrosion-resistant steel							
Oversize								
No code	Standard outer diameter size							
RP01	0.010 in/0,254 mm oversized outer diameter							
RP02	0.020 in/0,508 mm oversized outer diameter							

¹⁾ Available only for corrosion-resistant steel material without other surface treatment

1.26 Self-aligning ball bearing double row (inch dimensions)

DSP..

Technical specification AS 7949
Product standard AS 27643



Dimensions

Nominal bore code	Dimensions											
	d	Δdmp Standard	SKF super precision	Δds	D	ΔDmp Standard	SKF super precision	ΔDs	C	ΔCs Standard	SKF super precision	
–	in/mm											
3	0.1900 4,826	0/–0.0005 0/–0,0127	0/–0.0003 0/–0,0076	+0.0002/–0.0007 +0,0050/–0,0178	0.7774 19,745	0/–0.0005 0/–0,0127	0/–0.0004 0/–0,0101	+0.0005/–0.0010 +0,0127/–0,0254	0.392 9,957	0/–0.005 0/–0,127	0/–0.005 0/–0,127	
4	0.2500 6,350	0/–0.0005 0/–0,0127	0/–0.0003 0/–0,0076	+0.0002/–0.0007 +0,0050/–0,0178	0.9014 22,895	0/–0.0005 0/–0,0127	0/–0.0004 0/–0,0101	+0.0005/–0.0010 +0,0127/–0,0254	0.464 11,785	0/–0.005 0/–0,127	0/–0.005 0/–0,127	
5	0.3125 7,938	0/–0.0005 0/–0,0127	0/–0.0003 0/–0,0076	+0.0002/–0.0007 +0,0050/–0,0178	1.2500 31,750	0/–0.0005 0/–0,0127	0/–0.0004 0/–0,0101	+0.0005/–0.0010 +0,0127/–0,0254	0.656 16,662	0/–0.005 0/–0,127	0/–0.005 0/–0,127	
6	0.3750 9,525	0/–0.0005 0/–0,0127	0/–0.0003 0/–0,0076	+0.0002/–0.0007 +0,0050/–0,0178	1.4375 36,513	0/–0.0005 0/–0,0127	0/–0.0004 0/–0,0101	+0.0005/–0.0010 +0,0127/–0,0254	0.750 19,050	0/–0.005 0/–0,127	0/–0.005 0/–0,127	
8	0.5000 12,700	0/–0.0005 0/–0,0127	0/–0.0003 0/–0,0076	+0.0002/–0.0007 +0,0050/–0,0178	1.6875 42,862	0/–0.0005 0/–0,0127	0/–0.0004 0/–0,0101	+0.0005/–0.0010 +0,0127/–0,0254	0.812 20,624	0/–0.005 0/–0,127	0/–0.005 0/–0,127	
10	0.6250 15,875	0/–0.0005 0/–0,0127	0/–0.0003 0/–0,0076	+0.0002/–0.0007 +0,0050/–0,0178	1.9375 49,212	0/–0.0005 0/–0,0127	0/–0.0004 0/–0,0101	+0.0005/–0.0010 +0,0127/–0,0254	0.937 23,799	0/–0.005 0/–0,127	0/–0.005 0/–0,127	

Dimensions cont. and tolerances

Nominal bore code	Dimensions								Mass	Tolerances			
	B	ΔBs Standard	SKF super precision	d ₁ ≈	r ₁ +0.015/0 +0,381/0	r +0.015/0 +0,381/0	α		≈	Kia max Standard	SKF super precision	Kea max Standard	SKF super precision
–	in/mm						°		lb/g	in/mm			
3	0.500 12,700	0/–0.005 0/–0,127	0/–0.0025 0/–0,0635	0.304 7,721	0.005 0,127	0.022 0,559	10		0,04 18	0.0010 0,0254	0.0005 0,0127	0.0016 0,0406	0.0008 0,0203
4	0.687 17,449	0/–0.005 0/–0,127	0/–0.0025 0/–0,0635	0.430 10,922	0.005 0,127	0.032 0,813	10		0,06 27	0.0010 0,0254	0.0005 0,0127	0.0016 0,0406	0.0008 0,0203
5	0.812 20,624	0/–0.005 0/–0,127	0/–0.0025 0/–0,0635	0.515 13,081	0.015 0,381	0.032 0,813	10		0,16 73	0.0010 0,0254	0.0005 0,0127	0.0016 0,0406	0.0008 0,0203
6	0.937 23,799	0/–0.005 0/–0,127	0/–0.0025 0/–0,0635	0.564 14,325	0.015 0,381	0.032 0,813	10		0,24 109	0.0010 0,0254	0.0005 0,0127	0.0016 0,0406	0.0008 0,0203
8	1.000 25,400	0/–0.005 0/–0,127	0/–0.0025 0/–0,0635	0.775 19,685	0.015 0,381	0.044 1,118	10		0,36 163	0.0010 0,0254	0.0005 0,0127	0.0016 0,0406	0.0008 0,0203
10	1.125 28,575	0/–0.005 0/–0,127	0/–0.0025 0/–0,0635	0.869 22,072	0.015 0,381	0.044 1,118	10		0,53 240	0.0010 0,0254	0.0005 0,0127	0.0016 0,0406	0.0008 0,0203



Designation system

Examples: ZWMDSP10SK1CP55RP01
DSP 4P

ZW M DSP 10 SK1 CP55 RP01

Material and surface treatment

No code Cadmium plated bearing steel
W¹⁾ Corrosion-resistant steel
S Zinc-nickel plated bearing steel
ZW¹⁾ Cadmium plated corrosion-resistant steel
SZW¹⁾ Zinc-nickel plated corrosion-resistant steel

Tolerances

No code Standard tolerances
M¹⁾ Reduced clearance and SKF super precision

Basic designation

Bore code (multiples of 1/16th inch)

Variation

	Lubricant	Version	Radial clearance DSP..	MDSP.. ¹⁾
SK1	G354	Sealed	Standard	Reduced
S181	G395	Sealed	Standard	Reduced
S181-R	G395	Sealed	Reduced	–
SK1-R	G354	Sealed	Reduced	–
P¹⁾	G354	Shielded	Standard	Reduced
PG81¹⁾	G395	Shielded	Standard	Reduced
PG81-R¹⁾	G395	Shielded	Reduced	–
P-R¹⁾	G354	Shielded	Reduced	–

Passivation

No code Not treated
CP55²⁾ Passivated corrosion-resistant steel

Oversize

No code Standard outer diameter size
RP01¹⁾ 0.010 in/0,254 mm oversized outer diameter
RP02¹⁾ 0.020 in/0,508 mm oversized outer diameter

¹⁾ SKF option

²⁾ SKF option, available only for corrosion-resistant steel material without other surface treatment

Tolerances cont., loads, clearance and torque

Nominal bore code	Static limit loads		Radial dynamic load rating ³⁾⁴⁾		Radial clearance		Axial clearance max	Maximum starting torque ⁵⁾	
	Radial C _s	Axial C _a	Load fixed with respect to outer ring inner ring		Standard	Reduced		Shielded	Sealed
–	lbf/kN		lbf/kN		in/mm			oz.in/mNm	
3	1 420 6,32	200 0,89	1 420 6,32	1 220 5,43	0/ 0,0010 0/ 0,0254	0,0002/ 0,0005 0,0051/ 0,0127	0,0055 0,140	0,67 4,71	1 7,06
4	1 780 7,92	300 1,33	1 780 7,92	1 600 7,12	0/ 0,0010 0/ 0,0254	0,0002/ 0,0005 0,0051/ 0,0127	0,0055 0,140	0,67 4,71	1 7,06
5	3 740 16,64	600 2,67	3 470 15,44	3 300 14,68	0/ 0,0010 0/ 0,0254	0,0002/ 0,0005 0,0051/ 0,0127	0,006 0,152	1,33 9,41	3 21,18
6	5 100 22,69	800 3,56	4 980 22,15	4 370 19,44	0/ 0,0010 0/ 0,0254	0,0002/ 0,0005 0,0051/ 0,0127	0,006 0,152	1,33 9,41	4 28,25
8	7 120 31,67	1 000 4,45	6 340 28,20	5 570 24,78	0/ 0,0010 0/ 0,0254	0,0002/ 0,0005 0,0051/ 0,0127	0,007 0,178	1,33 9,41	5 35,31
10	9 000 40,03	1 300 5,78	7 780 34,61	6 860 30,51	0/ 0,0010 0/ 0,0254	0,0002/ 0,0005 0,0051/ 0,0127	0,007 0,178	2 14,12	6 42,37

³⁾ For average life of 10 000 cycles at $\theta = 90^\circ$ oscillation, see page 38

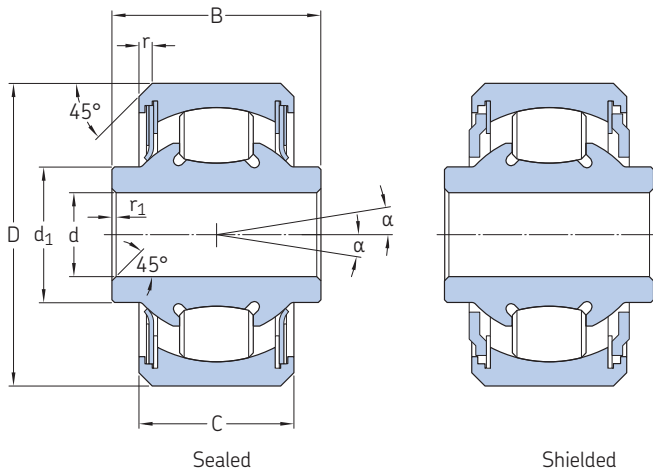
⁴⁾ If G395 load rating is 20% lower

⁵⁾ Values are valid for bearings with G395. When using G354, values are 20% higher

1.27 Spherical roller bearing single row (inch dimensions)

DSRP..

Technical specification –
Product standard –



Dimensions

Nominal Dimensions
bore code

	d	Δd_{mp}	D	ΔD_{mp}	C	ΔC_s	B	ΔB_s	d_1 ≈	r_1 +0.015/0 +0.381/0	r +0.015/0 +0.381/0	α
–	in/mm											°
4	0.2500 6,350	0/-0.0005 0/-0,0127	0.9014 22,895	0/-0.0005 0/-0,0127	0.464 11,785	0/-0.005 0/-0,127	0.625 15,875	0/-0.005 0/-0,127	0.404 10,260	0.005 0,127	0.032 0,813	10
5	0.3125 7,938	0/-0.0005 0/-0,0127	1.2500 31,750	0/-0.0005 0/-0,0127	0.656 16,662	0/-0.005 0/-0,127	0.812 20,624	0/-0.005 0/-0,127	0.515 13,081	0.015 0,381	0.032 0,813	10
6	0.3750 9,525	0/-0.0005 0/-0,0127	1.4375 36,513	0/-0.0005 0/-0,0127	0.750 19,050	0/-0.005 0/-0,127	0.937 23,799	0/-0.005 0/-0,127	0.564 14,325	0.015 0,381	0.032 0,813	10
8	0.5000 12,700	0/-0.0005 0/-0,0127	1.6875 42,862	0/-0.0005 0/-0,0127	0.812 20,624	0/-0.005 0/-0,127	1.000 25,400	0/-0.005 0/-0,127	0.775 19,685	0.015 0,381	0.044 1,118	10
10	0.6250 15,875	0/-0.0005 0/-0,0127	1.9375 49,212	0/-0.0005 0/-0,0127	0.937 23,799	0/-0.005 0/-0,127	1.125 28,575	0/-0.005 0/-0,127	0.869 22,072	0.015 0,381	0.044 1,118	10
12	0.7500 19,050	0/-0.0005 0/-0,0127	2.3750 60,325	0/-0.0005 0/-0,0127	1.125 28,580	0/-0.005 0/-0,127	1.312 33,325	0/-0.005 0/-0,127	1.150 29,210	0.015 0,381	0.044 1,118	10

Tolerances, loads and clearance

Nominal bore code	Mass ≈	Tolerances Kia max	Kea max	Static limit loads Radial C _s	Axial C _a	Radial clearance
–	lb/g	in/mm		lbf/kN		in/mm
4	0.06 27	0.0010 0,0254	0.0016 0,0406	3 025 13,46	907,50 4,04	0.0004/ 0.0010 0,0101/ 0,0254
5	0.16 73	0.0010 0,0254	0.0016 0,0406	7 350 32,69	2 205 9,81	0.0004/ 0.0010 0,0101/ 0,0254
6	0.24 109	0.0010 0,0254	0.0016 0,0406	9 600 42,70	2 880 12,81	0.0004/ 0.0010 0,0101/ 0,0254
8	0.36 163	0.0010 0,0254	0.0016 0,0406	12 500 55,60	3 750 16,68	0.0004/ 0.0010 0,0101/ 0,0254
10	0.55 249	0.0010 0,0254	0.0016 0,0406	17 700 78,73	5 310 23,62	0.0004/ 0.0010 0,0101/ 0,0254
12	1.05 476	0.0010 0,0254	0.0016 0,0460	26 900 119,67	8 070 35,90	0.0004/ 0.0010 0,0101/ 0,0254

Designation system

Examples: ZWDSRP10SK1CP55RP01
DSRP 4P

ZW DSRP 10 SK1 CP55 RP01

Material and surface treatment

No code	Cadmium plated bearing steel
W	Corrosion-resistant steel
S	Zinc-nickel plated bearing steel
ZW	Cadmium plated corrosion-resistant steel
SZW	Zinc-nickel plated corrosion-resistant steel

Basic designation

Bore code (multiples of 1/16th inch)

Variation

	Lubricant	Version
SK1	G354	Sealed
S181	G395	Sealed
PG81	G395	Shielded
P	G354	Shielded

Passivation

No code	Not treated
CP55 ¹⁾	Passivated corrosion-resistant steel

Oversize

No code	Standard outer diameter size
RP01	0.010 in/0,254 mm oversized outer diameter
RP02	0.020 in/0,508 mm oversized outer diameter

¹⁾ Available only for corrosion-resistant steel material without other surface treatment

Cross-reference

Metric bearings

1

EN part number	SKF designation
EN3045Ad'P	JNA d DN744
EN3045Ad'E	JNA d EDN744
EN3045Bd'P	JNA d DN814
EN3045Bd'E	JNA d EDN814
EN3046Ad'P	ZJNA d DN744
EN3046Ad'E	ZJNA d EDN744
EN3046Bd'P	ZJNA d DN814
EN3046Bd'E	ZJNA d EDN814
EN3047Ad'P	WJNA d DN744
EN3047Ad'E	WJNA d EDN744
EN3047Bd'P	WJNA d DN814
EN3047Bd'E	WJNA d EDN814
EN3284Ad'P	JNA d N743
EN3284Ad'E	JNA d EN743
EN3284Bd'P	JNA d N813
EN3284Bd'E	JNA d EN813
EN3285Ad'P	ZJNA d N743
EN3285Ad'E	ZJNA d EN743
EN3285Bd'P	ZJNA d N813
EN3285Bd'E	ZJNA d EN813
EN3286Ad'P	WJNA d N743
EN3286Ad'E	WJNA d EN743
EN3286Bd'P	WJNA d N813
EN3286Bd'E	WJNA d EN813

Where

d = Bore code**d'** = d with a 0 replacing the space for $d \leq 8$
d for $d \geq 10$

Example

EN part number	SKF designation
EN3045A 06 P	JNA 6 DN744
EN3046A 10 E	ZJNA 10 EDN744
EN3284B 15 P	JNA 15 N813
EN3286B 25 E	WJNA 25 EN813

EN part number	SKF designation
EN4033A d P	WATA d N745
EN4033A d E	WATA d EN745
EN4033B d P	WATA d N815
EN4033B d E	WATA d EN815
EN4033A d PT	WATA d N745CP55
EN4033A d ET	WATA d EN745CP55
EN4033B d PT	WATA d N815CP55
EN4033B d ET	WATA d EN815CP55
EN3281A d P	TA d N743
EN3281A d E	TA d EN743
EN3281B d P	TA d N813
EN3281B d E	TA d EN813
EN3282A d P	ZTA d N743
EN3282A d E	ZTA d EN743
EN3282B d P	ZTA d N813
EN3282B d E	ZTA d EN813
EN3283A d P	WATA d N743
EN3283A d E	WATA d EN743
EN3283B d P	WATA d N813
EN3283B d E	WATA d EN813

Where

d = Bore code

Example

EN part number	SKF designation
EN4033B 10 P	WATA 10 N815
EN4033B 17 PT	WATA 17 N815CP55
EN3281A 25 E	TA 25 EN743
EN3283B 40 E	WATA 40 EN813

EN part number	SKF designation
EN3056Ad'P	AGNd
EN3056Ad'E	AGNdE
EN3056Bd'P	AGNdG81
EN3056Bd'E	AGNdEG81
EN3057Ad'P	ZAGNd
EN3057Ad'E	ZAGNdE
EN3057Bd'P	ZAGNdG81
EN3057Bd'E	ZAGNdEG81
EN3058Ad'P	WAGNd
EN3058Ad'E	WAGNdE
EN3058Bd'P	WAGNdG81
EN3058Bd'E	WAGNdEG81

Where

d = Bore code

d' = d with a 0 replacing the space for d = 8
d for d ≥ 10

Example

EN part number	SKF designation
EN3056A 08 P	AGN 8
EN3057B 12 P	ZAGN 12 G81
EN3058B 20 E	WAGN 20 EG81

EN part number	SKF designation
EN3059AdPC	TRCE d TN741
EN3059AdPD	TRCE d TCN741
EN3059AdEC	TRCE d EN741
EN3059AdED	TRCE d ECN741
EN3059BdPC	TRCE d TN811
EN3059BdPD	TRCE d TCN811
EN3059BdEC	TRCE d EN811
EN3059BdED	TRCE d ECN811
EN3060AdPC	ZTRCE d TN741
EN3060AdPD	ZTRCE d TCN741
EN3060AdEC	ZTRCE d EN741
EN3060AdED	ZTRCE d ECN741
EN3060BdPC	ZTRCE d TN811
EN3060BdPD	ZTRCE d TCN811
EN3060BdEC	ZTRCE d EN811
EN3060BdED	ZTRCE d ECN811
EN3061AdPC	XTRCE d TN741
EN3061AdPD	XTRCE d TCN741
EN3061AdEC	XTRCE d EN741
EN3061AdED	XTRCE d ECN741
EN3061BdPC	XTRCE d TN811
EN3061BdPD	XTRCE d TCN811
EN3061BdEC	XTRCE d EN811
EN3061BdED	XTRCE d ECN811
EN3061AdPCT	XTRCE d TN741CP55
EN3061AdPDT	XTRCE d TCN741CP55
EN3061AdECT	XTRCE d EN741CP55
EN3061AdEDT	XTRCE d ECN741CP55
EN3061BdPCT	XTRCE d TN811CP55
EN3061BdPDT	XTRCE d TCN811CP55
EN3061BdECT	XTRCE d EN811CP55
EN3061BdEDT	XTRCE d ECN811CP55

Where

d = Bore code

Example

EN part number	SKF designation
EN3059A 16 PC	TRCE 16 TN741
EN3060A 25 ED	ZTRCE 25 ECN741
EN3061B 40 PD	XTRCE 40 TCN811
EN3061B 50 PDT	XTRCE 50 TCN811CP55

Metric bearings

1

EN part number	SKF designation
EN4041A d PC	XTRCEI d TN741
EN4041A d PD	XTRCEI d TCN741
EN4041A d EC	XTRCEI d EN741
EN4041A d ED	XTRCEI d ECN741
EN4041B d PC	XTRCEI d TN811
EN4041B d PD	XTRCEI d TCN811
EN4041B d EC	XTRCEI d EN811
EN4041B d ED	XTRCEI d ECN811
EN4041A d PCT	XTRCEI d TN741CP55
EN4041A d PDT	XTRCEI d TCN741CP55
EN4041A d ECT	XTRCEI d EN741CP55
EN4041A d EDT	XTRCEI d ECN741CP55
EN4041B d PCT	XTRCEI d TN811CP55
EN4041B d PDT	XTRCEI d TCN811CP55
EN4041B d ECT	XTRCEI d EN811CP55
EN4041B d EDT	XTRCEI d ECN811CP55
Where d = Bore code	
Example	
EN part number	SKF designation
EN4041A 35 PC	XTRCEI 35 TN741
EN4041A 45 PCT	XTRCEI 45 TN741CP55

EN part number	SKF designation
EN4034A d P	WKNRCE d N743 ¹⁾
EN4034A d E	WKNRCE d EN743 ¹⁾
EN4034B d P	WKNRCE d N813 ¹⁾
EN4034B d E	WKNRCE d EN813 ¹⁾
EN4034A d PT	WKNRCE d N743CP55 ¹⁾
EN4034A d ET	WKNRCE d EN743CP55 ¹⁾
EN4034B d PT	WKNRCE d N813CP55 ¹⁾
EN4034B d ET	WKNRCE d EN813CP55 ¹⁾
Where d = Bore code ¹⁾ Except for d = 35 and d = 40	
Example	
EN part number	SKF designation
EN4034A 16 P	WKNRCE 16 N743
EN4034A 16 PT	WKNRCE 16 N743CP55

EN part number	SKF designation
EN3287AR d P	KN d 'N745
EN3287AR d E	KN d EN745
EN3287AN d P	KN d 'N743
EN3287AN d E	KN d EN743
EN3287AL d P	KN d 'N746
EN3287AL d E	KN d EN746
EN3287BR d P	KN d 'N815
EN3287BR d E	KN d EN815
EN3287BN d P	KN d 'N813
EN3287BN d E	KN d EN813
EN3287BL d P	KN d 'N816
EN3287BL d E	KN d EN816
EN3288AR d P	ZKN d 'N745
EN3288AR d E	ZKN d EN745
EN3288AN d P	ZKN d 'N743
EN3288AN d E	ZKN d EN743
EN3288AL d P	ZKN d 'N746
EN3288AL d E	ZKN d EN746
EN3288BR d P	ZKN d 'N815
EN3288BR d E	ZKN d EN815
EN3288BN d P	ZKN d 'N813
EN3288BN d E	ZKN d EN813
EN3288BL d P	ZKN d 'N816
EN3288BL d E	ZKN d EN816
EN3289AR d P	WKN d 'N745
EN3289AR d E	WKN d EN745
EN3289AN d P	WKN d 'N743
EN3289AN d E	WKN d EN743
EN3289AL d P	WKN d 'N746
EN3289AL d E	WKN d EN746
EN3289BR d P	WKN d 'N815
EN3289BR d E	WKN d EN815
EN3289BN d P	WKN d 'N813
EN3289BN d E	WKN d EN813
EN3289BL d P	WKN d 'N816
EN3289BL d E	WKN d EN816
Where d = Bore code d' = d with a 0 replacing the space for d ≤ 6 8/24 for d = 8 d for d ≥ 10	
Example	
EN part number	SKF designation
EN3287AR 05 P	KN 5 N745
EN3288AL 10 E	ZKN 10 EN746
EN3289BN 17 P	WKN 17 N813

EN part number	SKF designation	
EN3053A d 'P	K d FN743	KN d FN743 (For d = 12 and d = 15)
EN3053A d 'P1	KN d FN743 (Except for d = 12 and d = 15)	
EN3053B d 'P	K d FN813	KN d FN813 (For d = 12 and d = 15)
EN3053B d 'P1	KN d FN813 (Except for d = 12 and d = 15)	
EN3054A d 'P	ZK d FN743	ZKN d FN743 (For d = 12 and d = 15)
EN3054A d 'P1	ZKN d FN743 (Except for d = 12 and d = 15)	
EN3054B d 'P	ZK d FN813	ZKN d FN813 (For d = 12 and d = 15)
EN3054B d 'P1	ZKN d FN813 (Except for d = 12 and d = 15)	
EN3055A d 'P	WK d FN743	WKN d FN743 (For d = 12 and d = 15)
EN3055A d 'P1	WKN d FN743 (Except for d = 12 and d = 15)	
EN3055B d 'P	WK d FN813	WKN d FN813 (For d = 12 and d = 15)
EN3055B d 'P1	WKN d FN813 (Except for d = 12 and d = 15)	

Where

d = Bore code**d'** = d with a 0 replacing the space for $d \leq 8$
d for $d \geq 10$ **Example**

EN part number	SKF designation
EN3053A 10 P	K 10 FN743
EN3053A 12 P	KN 12 FN743
EN3053A 10 P1	KN 10 FN743
EN3054B 06 P	ZK 6 FN813
EN3054B 15 P	ZKN 15 FN813
EN3054B 10 P1	ZKN 10 FN813
EN3055A 08 P	WK 8 FN743
EN3055A 12 P	WKN 12 FN743
EN3055A 10 P1	WKN 10 FN743

EN part number	SKF designation
EN3290AK d 'P	KNA d FN743
EN3290AK d 'E	KNA d FN743
EN3290AR d 'P	KNA d FN745
EN3290AR d 'E	KNA d FN745
EN3290BK d 'P	KNA d FN813
EN3290BK d 'E	KNA d FN813
EN3290BR d 'P	KNA d FN815
EN3290BR d 'E	KNA d FN815
EN3291AK d 'P	ZKNA d FN743
EN3291AK d 'E	ZKNA d FN743
EN3291AR d 'P	ZKNA d FN745
EN3291AR d 'E	ZKNA d FN745
EN3291BK d 'P	ZKNA d FN813
EN3291BK d 'E	ZKNA d FN813
EN3291BR d 'P	ZKNA d FN815
EN3291BR d 'E	ZKNA d FN815
EN3292AK d 'P	WKN d FN743
EN3292AK d 'E	WKN d FN743
EN3292AR d 'P	WKN d FN745
EN3292AR d 'E	WKN d FN745
EN3292BK d 'P	WKN d FN813
EN3292BK d 'E	WKN d FN813
EN3292BR d 'P	WKN d FN815
EN3292BR d 'E	WKN d FN815

Where

d = Bore code**d'** = d with a 0 replacing the space for $d = 8$
d for $d \geq 10$ **Example**

EN part number	SKF designation
EN3290AK 10 P	KNA 10 FN743
EN3291AR 17 P	ZKNA 17 FN745
EN3292BR 20 E	WKN 20 FN815

Inch bearings

1

AS part number	SKF designation
MS27640- d' GE	SKP d SK2
MS27640- d' G	KP d SK2
MS27640- d' E	SKP d S281
MS27640- d'	KP d S281
MS27640- d' RGE	SKP d SK2-R
MS27640- d' RG	KP d SK2-R
MS27640- d' RE	SKP d S281-R
MS27640- d' R	KP d S281-R
MS27640-3AGE	SKP 3LSK2
MS27640-3AG	KP 3LSK2
MS27640-3AE	SKP 3LS281
MS27640-3A	KP 3LS281
MS27640-3ARGE	SKP 3LSK2-R
MS27640-3ARG	KP 3LSK2-R
MS27640-3ARE	SKP 3LS281-R
MS27640-3AR	KP 3LS281-R

Where
d = Bore code
d' = d without space for $d \leq 8$
d for $d \geq 10$

Example

AS part number	SKF designation
MS27640- 5 GE	SKP 5 SK2
MS27640- 3 ARGE	SKP 3 LSK2-R

AS part number	SKF designation
MS27641- d' GE	SKP d ASK2
MS27641- d' G	KP d ASK2
MS27641- d' E	SKP d AS281
MS27641- d'	KP d AS281
MS27641- d' RGE	SKP d ASK2-R
MS27641- d' RG	KP d ASK2-R
MS27641- d' RE	SKP d AS281-R
MS27641- d' R	KP d AS281-R

Where
d = Bore code
d' = d without space for $d \leq 8$
d for $d \geq 10$

Example

AS part number	SKF designation
MS27641- 10 RGE	SKP 10 ASK2-R

AS part number	SKF designation
MS27642- d GE	SKP d BSK2
MS27642- d G	KP d BSK2
MS27642- d E	SKP d BS281
MS27642- d	KP d BS281
MS27642- d SGE	SMKP d BSK2
MS27642- d SG	MKP d BSK2
MS27642- d SE	SMKP d BS281
MS27642- d S	MKP d BS281

Where
d = Bore code

Example

AS part number	SKF designation
MS27642- 23 SGE	SMKP 23 BSK2

AS part number	SKF designation
MS27646- d GE	SB5 d DDSK2
MS27646- d G	B5 d DDSK2
MS27646- d E	SB5 d DDS281
MS27646- d	B5 d DDS281
MS21428- d GE	SMB5 d DDSK2
MS21428- d G	MB5 d DDSK2
MS21428- d E	SMB5 d DDS281
MS21428- d	MB5 d DDS281
Where	
5 d = Bore code from product B500 page 92	
Example	
AS part number	SKF designation
MS27646- 4 GE	SB5 4 DDSK2
MS21428- 44	MB5 44 DDS281

AS part number	SKF designation
MS27644- d 'GE	SDPP d SK2
MS27644- d 'G	DPP d SK2
MS27644- d 'E	SDPP d S281
MS27644- d '	DPP d S281
Where	
d = Bore code	
d ' = d without space for d ≤ 8	
d for d ≥ 10	
Example	
AS part number	SKF designation
MS27644- 6 GE	SDPP 6 SK2

AS part number	SKF designation
MS27647- d 'RLE ¹⁾	SDW d SK2-R ¹⁾
MS27647- d 'RL ¹⁾	DW d SK2-R ¹⁾
MS27647- d 'RE ¹⁾	SDW d S281-R ¹⁾
MS27647- d 'R ¹⁾	DW d S281-R ¹⁾
MS27647- d 'LE ¹⁾	SDW d SK2 ¹⁾
MS27647- d 'L ¹⁾	DW d SK2 ¹⁾
MS27647- d 'E ¹⁾	SDW d S281 ¹⁾
MS27647- d ' ¹⁾	DW d S281 ¹⁾
MS27647-4RLE	SDW 4KSK2-R
MS27647-4RL	DW 4KSK2-R
MS27647-4RE	SDW 4KS281-R
MS27647-4R	DW 4KS281-R
MS27647-4LE	SDW 4KSK2
MS27647-4L	DW 4KSK2
MS27647-4E	SDW 4KS281
MS27647-4	DW 4KS281
MS27647-4ARLE	SDW 4K2SK2-R
MS27647-4ARL	DW 4K2SK2-R
MS27647-4ARE	SDW 4K2S281-R
MS27647-4AR	DW 4K2S281-R
MS27647-4ALE	SDW 4K2SK2
MS27647-4AL	DW 4K2SK2
MS27647-4AE	SDW 4K2S281
MS27647-4A	DW 4K2S281
Where	
d = Bore code	
d ' = d without space	
¹⁾ Except for d = 4	
Example	
AS part number	SKF designation
MS27647- 5 RLE	SDW 5 SK2-R
MS27647- 4	DW 4 KS281
MS27647- 4 AE	SDW 4 K2S281

Inch bearings

1

AS part number	SKF designation
MS27648- d GE	SKP d BSSK2
MS27648- d G	KP d BSSK2
MS27648- d E	SKP d BSS281
MS27648- d	KP d BSS281
Where d = Bore code	
Example	
AS part number	SKF designation
MS27648- 21 GE	SKP 21 BSSK2

AS part number	SKF designation
MS27645- d 'RGE	SKSP d SK2-R
MS27645- d 'RG	KSP d SK2-R
MS27645- d 'RE	SKSP d S181-R
MS27645- d 'R	KSP d S181-R
MS27645- d 'GE	SKSP d SK2
MS27645- d 'G	KSP d SK2
MS27645- d 'E	SKSP d S181
MS27645- d '	KSP d S181
MS27645- d 'ARGE ¹⁾	SKSP d ASK2-R
MS27645- d 'ARG ¹⁾	KSP d ASK2-R
MS27645- d 'ARE ¹⁾	SKSP d AS181-R
MS27645- d 'AR ¹⁾	KSP d AS181-R
MS27645- d 'AGE ¹⁾	SKSP d ASK2
MS27645- d 'AG ¹⁾	KSP d ASK2
MS27645- d 'AE ¹⁾	SKSP d AS181
MS27645- d 'A ¹⁾	KSP d AS181
MS27645-3ARGE	SKSP 3LSK2-R
MS27645-3ARG	KSP 3LSK2-R
MS27645-3ARE	SKSP 3LS181-R
MS27645-3AR	KSP 3LS181-R
MS27645-3AGE	SKSP 3LSK2
MS27645-3AG	KSP 3LSK2
MS27645-3AE	SKSP 3LS181
MS27645-3A	KSP 3LS181
Where d = Bore code d ' = d without space for d ≤ 8 d for d ≥ 10 ¹⁾ Except for d = 3	
Example	
AS part number	SKF designation
MS27645- 8 RGE	SKSP 8 SK2-R
MS27645- 5 AGE	SKSP 5 ASK2
MS27645- 3 AG	KSP 3 LSK2

AS part number	SKF designation
MS27643- d 'RGE	SDSP d SK1-R
MS27643- d 'RG	DSP d SK1-R
MS27643- d 'RE	SDSP d S181-R
MS27643- d 'R	DSP d S181-R
MS27643- d 'GE	SDSP d SK1
MS27643- d 'G	DSP d SK1
MS27643- d 'E	SDSP d S181
MS27643- d '	DSP d S181

Where

d = Bore code

d' = d without space for $d \leq 8$
d for $d \geq 10$

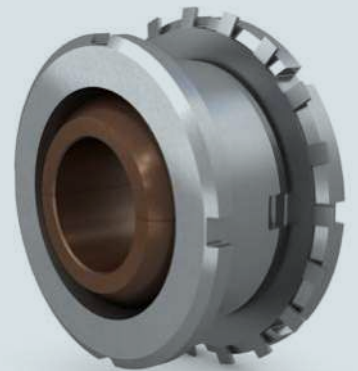
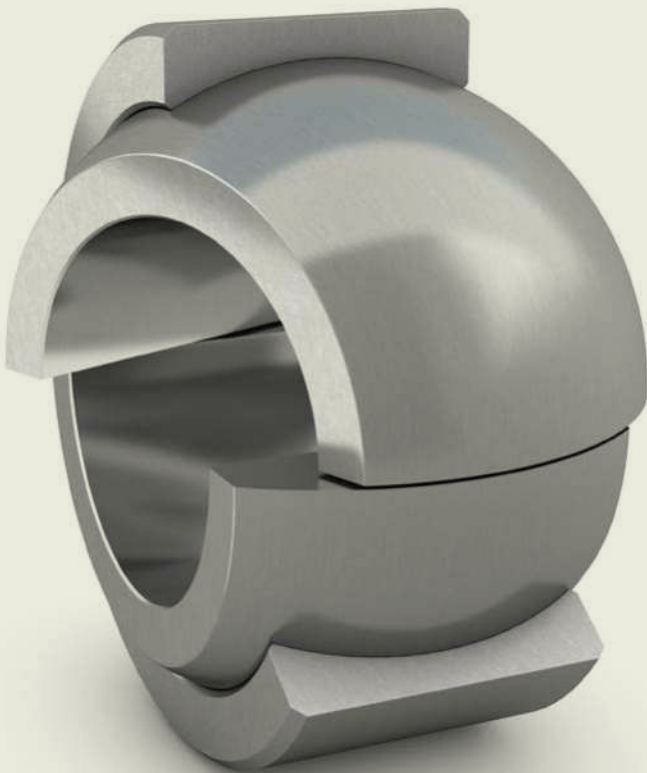
Example

AS part number	SKF designation
MS27643- 6 RGE	SDSP 6 SK1-R



2

Spherical plain bearings



2 Spherical plain bearings

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2 Spherical plain bearings

SKF spherical plain bearings provide a lubricated and wear-resistant joint, designed to support loads in radial and axial directions while enabling low friction multi-directional oscillation. When needed, they can also accommodate axial movements along the shaft. See **figures 2 and 3**.

The inner ring of these bearings have a spherical convex outside diameter, while the outer rings have a correspondingly concave inside diameter, see **figure 1**.

The standard range of SKF spherical plain bearings is tailored to meet a variety of operating conditions:

- Load – from low to high, for static or dynamic conditions
- Motion – from quasi-static to highly dynamic, including low to high frequency oscillation
- Environment – for a range of ambient temperatures and environmental conditions

SKF spherical plain bearings provide:

- Long service life
- Minimal maintenance requirements
- High operational reliability

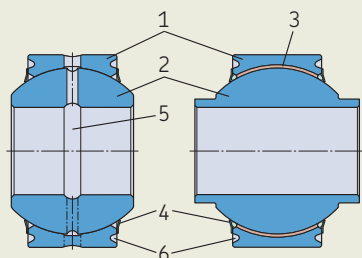
Spherical plain bearings are used widely in fixed wing and helicopter aircraft structures.

They can be found in many applications, including:

- Aerostructure
- Flight controls
- Rotors
- Actuators, attachment points and hinges
- Engine attachments
- Landing gears
- Doors

SKF Application Engineers can provide additional help to select the most suitable standard bearing solution or design a customized bearing to meet your application requirements.

Figure 1



Bearing terminology

(Figure 1)

- 1 Outer ring
- 2 Inner ring
- 3 Liner
- 4 Seal/shield
- 5 Lubrication groove
- 6 Staking groove

Figure 2

Bearing motion

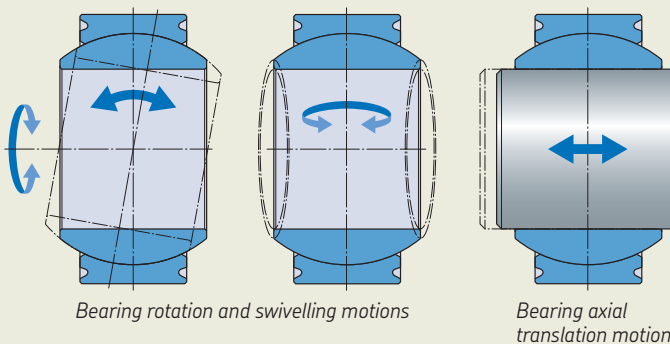
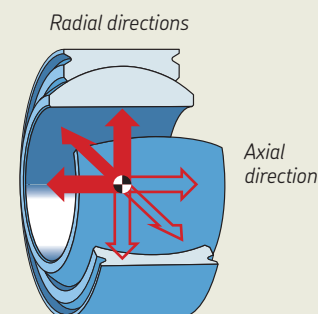


Figure 3

Bearing radial and axial directions



Bearing types

SKF supplies two types of spherical plain bearings (**figure 4**). The difference is in the sliding contact surface combination:

- Metal-to-metal
- Self-lubricating

Basic selection criteria

Metal-to-metal bearings are composed of two metallic rings that can slide directly on each other. These bearings require grease lubrication.

In self-lubricating bearings, the grease is replaced by a liner containing PTFE (polytetrafluoroethylene). The liner is bonded to the spherical contact surface in the outer ring.

To quickly determine what is suitable for your application, use **table 2, page 131**.

Metal-to-metal spherical plain bearings

Metal-to-metal spherical plain bearings use combinations of materials to accommodate different application conditions (such as static load, dynamic load, high temperature, liquid contamination) and corrosion resistance requirements, see **table 2, page 131**. Standard metal-to-metal spherical plain bearings use either steel for both the inner and outer rings or steel for one of the rings and bronze for the other (**table 1**).

Metal-to-metal bearings are supplied greased, ready for operation. Depending on application conditions, they may require periodic relubrication. Bearing variants with lubrication holes and grooves in the inner and/or outer rings are therefore available. Refer to *Lubrication* **page 137**.

Good lubrication is necessary for optimal bearing performance.

Metal-to-metal bearings are designed to operate with clearance in the spherical contact. For additional information, refer to *Internal clearance* **page 136**.

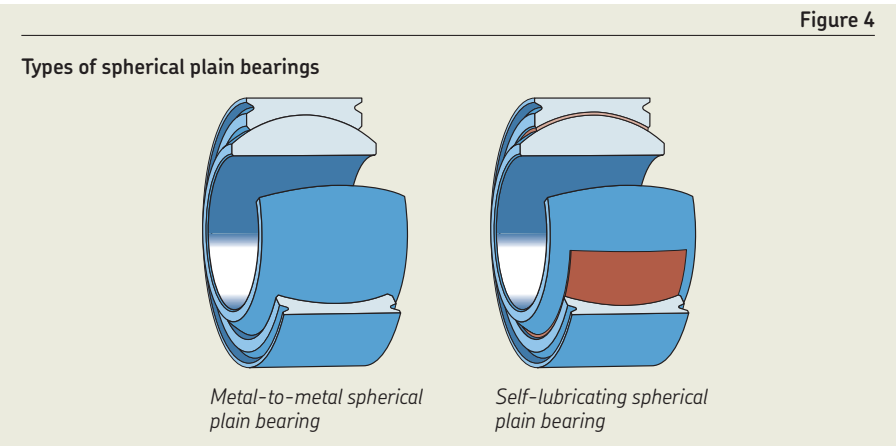


Table 1

Standard material combinations for metal-to-metal spherical plain bearings

Inner ring	Outer ring
Steel	Steel
Bronze	Steel
Steel	Bronze

Self-lubricating spherical plain bearings

Self-lubricating spherical plain bearings are “maintenance-free” and can accommodate relatively high loads.

“Maintenance-free” is an industry-wide term used to describe bearings with self-lubricating sliding contact surface combinations. The term “maintenance-free” does not imply that these bearings should not be inspected as part of a regularly scheduled maintenance programme, but that they offer a number of advantages including no need for relubrication.

As standard, inner and outer rings are manufactured from corrosion-resistant steel.

A liner containing PTFE is bonded to the spherical contact surface in the outer ring. It provides a low wear rate, relatively low friction, and a long bearing life especially under dynamic conditions. The bearing life under dynamic conditions can be further increased with SKF coating technologies applied on the spherical surfaces. Refer to *Surface coating* **page 148** and *Surface treatments* **page 149**.

For applications requiring axial movements along the shaft or when a secondary rotational motion in the bore is needed, self-lubricating bearings can be supplied with a liner in the bore of the inner ring. Refer to *Lined bore* **page 150**.

Self-lubricating bearings can be specified by their unloaded starting torque or supplied with controlled clearance in the spherical contact between the inner and outer rings. Refer to *Internal clearance* **page 147** and *Friction and torque* **page 146**.

Rod ends

Spherical plain bearings can be supplied as part of rod ends (**figure 5**). Rod ends are used for easy attachment of a bearing to the airframe structure. For information about these products, refer to *Rod Ends* **page 280**.

Common design features

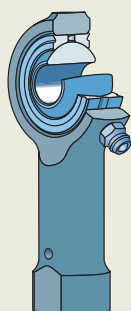
The standard assortment of SKF spherical plain bearings is comprised of a wide range of designs, dimension series and sizes. It also includes a large variety of optional features (lubrication, sealing, surface treatments, etc.) to meet specific application needs. The most important options are related to outer ring design, surface treatments and coatings, seals and shields.

Outer ring design

The outer ring design supports the desired mounting method, see **figure 6**:

- **Chamfered outer ring**
Bearings with this feature are typically used when easy replacement is required. A suitable axial retention solution should be selected, refer to *Threaded or bolted retention plate* **page 155**.
- **Staking groove**
This enables positive retention. Staking grooves are machined in the outer ring and can be deformed into the housing's chamfers as a non-dismountable locking feature. Bearings can also be supplied with a pre-staked lip on the outer ring.

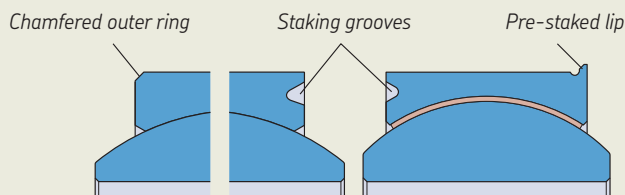
Figure 5



Rod end

Figure 6

Outer ring designs



Surface treatments or coatings

Surface treatments or coatings, including dry lubricants, can be used to adapt bearings to application requirements. The most common benefits of using surface treatments or coatings are:

- Prolonged bearing life
- Enhanced corrosion resistance
- Enhanced fretting resistance

Seals or shields

SKF spherical plain bearings can be provided with shields or seals. Shields and seals are used to keep contaminants away from the sliding contact surfaces and, in the case of metal-to-metal bearings, to retain the grease in the sliding contact. Both effects can contribute to enhanced bearing performance.

Customized bearings

SKF supplies customized bearings to meet specific airframe application requirements. These solutions are the result of SKF's extensive experience and close cooperation between SKF and the customer's application experts.

SKF provides total solutions over the full bearing life cycle, including design, testing and partnership.

For additional information, refer to *Customized products* **page 141** for metal-to-metal spherical plain bearings and **page 150** for self-lubricating spherical plain bearings

Contact your regional SKF partner via www.skf.com/go/aero.

Basic selection guidelines

Guidelines to select the most suitable bearing type are listed in **table 2**.

More detailed information about selecting spherical plain bearings is provided in *Metal-to-metal bearings* (**page 132**) and *Self-lubricating bearings* (**page 142**).

Table 2

Basic selection guidelines

Characteristic	Metal-to-metal (Inner ring/outer ring material)		Self-lubricating	
	Steel/steel	Bronze/steel	Steel/bronze	
Performance under static loading conditions	+++	++	+	++
Performance under dynamic loading condition	++	+++	+++	+++
Wear resistance	+++	++	++	+
Seizing resistance	+	++	++	+++
Corrosion resistance	++	+++	++	++
Performance in presence of contaminants with appropriate re-greasing	++	+++	+++	N/A
Performance in presence of contaminants in "maintenance-free" condition	+	+	+	++
High frequency oscillation and/or vibration	+	+	+	+++

Symbols: N/A = Not applicable + = Moderate performance ++ = Good performance +++ = Very good performance

Metal-to-metal spherical plain bearings

Designs and variants

2

Bearing designs

SKF can offer different designs of metal-to-metal spherical plain bearings, see **table 3**.

Key differences and selection criteria between the different metal-to-metal spherical plain bearing designs are listed in **table 4**.

Bearing variants

According to the bearing design, different variants are available. Variants can be characterized by:

- Geometry: "light" (thin section), "narrow", or "wide"
- Function: "high load" or "high misalignment"

These variants can be combined with other variations and optional design features, like standard or reduced internal clearance, lubrication, surface treatments, as well as staking grooves or chamfers on the outer ring.

This allows spherical plain bearings to accommodate a wide range of application requirements (compactness, load carrying capability, swivelling angle) without requesting a customized bearing.

Bearing series

Readily available bearing series are listed in **table 5** for metric dimensions and **table 6** for inch dimensions.

Table 3

Bearing designs	Figure	Description
Loader slot		• The first generation of metal-to-metal spherical plain bearings. • The outer ring has two slots in one side face. The slots are dimensioned larger than the inner ring. • The slots enable the inner ring to be easily mounted in the outer ring and to be easily dismounted. • The inner ring can also be mounted into a housing, such as a rod end body machined with slots. Refer to <i>Rod end</i> page 280. • Load carrying capability is reduced when load is applied in the direction of the slots.
Swaged		• Swaging gives a spherical form to the outer ring by using the inner ring as the template. The outside diameter and the side faces of the outer ring are then re-machined. • This design provides more sizes and variants (including high-misalignment) compared to loader slot bearings. • The baseline for most of the international standards. • Limited material combinations are possible due to the swaging process. The outer ring material's ductility must allow for the swaging deformation while the inner ring hardness must sustain the swaging pressure. Refer to <i>Material</i> page 138.
Split inner ring		• Both inner and outer rings are machined. The inner ring is split in two parts. When mounted in the outer ring, there is a small gap between the two inner ring halves. • Enables the inner ring to be easily mounted in the outer ring and to be easily dismounted. • It is also possible to mount the split inner ring in a machined housing, such as a rod end body, a fitting or a shackle. Refer to <i>Customized products</i> page 141.

Table 4

Design/properties	Loader slot	Swaged	Split inner ring
			
Load carrying capability	High but reduced in the direction of the slots	High	Very high
Material combination options	All	Limited by swaging process	All
Other capabilities	Easy mounting/dismounting of the inner ring	High misalignment variant	Easy mounting/dismounting of the inner ring

Table 5

SKF metal-to-metal spherical plain bearings, metric dimensions

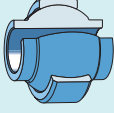
Design		Variant	Standard	SKF series	Table number	Page
Loader slot		EN	EN 2336, EN 2588	GE	2.1	156
		SKF	–	GL	2.2	160
		High load	–	GLS...RTG	2.3	164
		Wide	–	GT	2.4	166
Swaged		Light	EN 2335	MA	2.5	168
		Narrow	–	ME	2.6	172
		Wide	–	ML	2.7	176
		High misalignment	–	MT	2.8	180
Split inner ring		SKF	–	2 PL	2.9	182

Table 6

SKF metal-to-metal spherical plain bearings, inch dimensions

Design		Variant	Standard	SKF series	Table number	Page
Loader slot		Wide	–	GT	2.10	184
Swaged		Narrow	AS 21154, AS 21155	ME	2.11	186
		Narrow	EN 6046	ENE	2.12	190
		Wide	–	ML	2.13	194
		Wide	EN 4265, EN 4266	ENL	2.14	198
		High misalignment	–	MT	2.15	202
		AS	AS 81936/1, AS 81936/2	QXMB	2.16	206
Split inner ring		SKF	–	2 PL	2.17	210

Bearing selection process

Selecting bearing size and options

If you are looking for a known bearing, according to its standard for example, or if you are an experienced bearing expert, use **tables 5 and 6, page 133** to find the relevant bearing table.

For help in selecting the appropriate bearing size and options, follow these steps:

- 1 Determine the range of allowable interface dimensions for the bearing. Often the boundary dimensions are predetermined by the space available on the aircraft system. Typically, the shaft diameter determines the bearing's bore diameter.
- 2 Determine the static radial and axial loads requirements. For more information refer to **Load carrying capability page 134**.
- 3 Determine the required swivelling angle.
- 4 From the product tables find a bearing design and series with sufficient static load carrying capability and swivelling angle capability that best fits the required dimensions.

Example

An inch bearing for high misalignment is needed. **Table 6** suggests MT series on **page 202**. For a maximum outside diameter of 25,4 mm and a static radial load capacity of 55 kN, MT9.52 can be selected.

- 5 Depending on the operating and loading conditions (static or dynamic) select the appropriate material combination. As specified in **table 2** for metal-to-metal spherical plain bearings:
 - Bronze/steel or steel/bronze bearings are typically used for dynamic applications with rotational or swivelling movement. For motion in bore, select a bronze inner ring.
 - Steel/steel bearings are typically used for static or dynamic application with low rotational or swivelling motion during life.

For more information, refer to **Load carrying capability page 134**.

- 6 Choose all other required options, including **Lubrication (page 137)**, **Surface treatments (page 139)**, **Internal clearance (page 136)**, **Sealing and shielding (page 140)**, **Dismounting and Oversized dimensions (page 155)**, **Staking grooves and mounting condition (pages 130 and 154)**.

If the standard SKF range of metal-to-metal spherical plain bearings does not meet your specific needs, contact SKF for a customized design solution, as described in **Customized products page 141**

Load carrying capability

Radial and axial static limit load

The static limit load of a bearing is the maximum permissible static operational load that the bearing can withstand without permanent deformation and without loss of bearing functionality or performance.

The static limit loads listed in the product tables are valid for the steel/steel spherical plain bearings without lubrication groove. For other bearings, consider the following reductions:

- Bronze outer ring
 - Static limit loads are 60% of the equivalent steel/steel bearing
- Bronze inner ring
 - Static limit loads are 90% of the equivalent steel/steel bearing
- Lubrication grooves
 - The static limit loads are slightly reduced. Contact SKF for further information

In case of combined loads (both axial and radial), each component should be analyzed separately, see **figure 7**.

NOTE: For loader slot bearings, the static limit loads listed in the relevant product tables are only valid when the load is not applied in the direction of the slots, see **figure 8**.

Figure 7

Bearing radial and axial loads

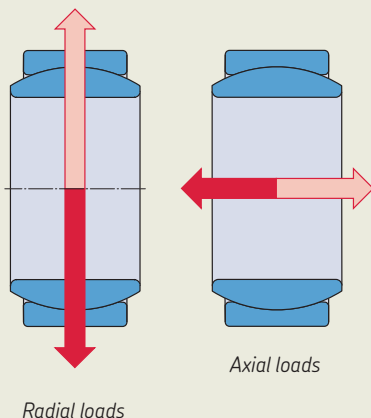
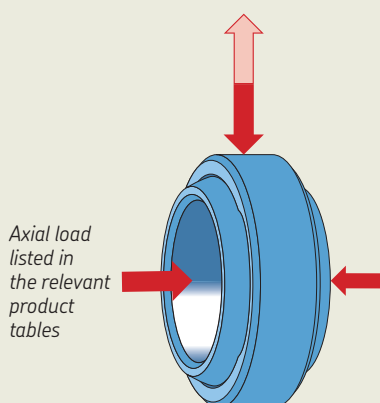


Figure 8

Loader slot bearing radial and axial loads



Ultimate static loads

The ultimate load is the highest load the bearing can support without any fracture, failure or inner ring push-out. It is defined as 1,5 times the corresponding radial or axial static limit load.

Spherical plain bearings exposed to this load level are no longer guaranteed to be fully functional and should be replaced.

Dynamic load rating

Metal-to-metal spherical plain bearings can support fatigue and endurance dynamic loading.

- Fatigue dynamic loading is when the load is alternating with no imposed swivelling or rotational movement
- Endurance dynamic loading is when the load is applied constantly or alternating with swivelling and/or rotational movement, see **figure 9**.

SKF's metal-to-metal spherical plain bearing can accommodate different dynamic loading conditions depending on the sliding contact surface combinations, as described in **table 7**.

Bearing end-of-life criteria can be:

- Seizing of the bearing
- The maximum allowable internal clearance limit for the application is reached due to wear

The bearing should be replaced when one of the above limits is reached.

For a unidirectionally loaded application, the wear on one bearing surface equates to bearing internal clearance. For a reversing load application, wear occurs on two surfaces and the sum equates to the bearing internal clearance. See **figure 10**.

Wear rate and risk of seizing depend on the lubrication and relubrication conditions, refer to *Lubrication* **page 137**. They can be increased due to operation in harsh environmental conditions such as exposure to solid contamination with sand and dust. In these cases, consider using sealing or shielding solutions (*Sealing and shielding* **page 140**).

SKF can also provide surface treatments to extend bearing dynamic life by improving contact conditions and thus delaying wear and seizing (*Surface treatments* **page 139**).

Figure 9

Bearing motion in endurance

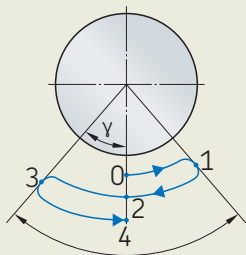
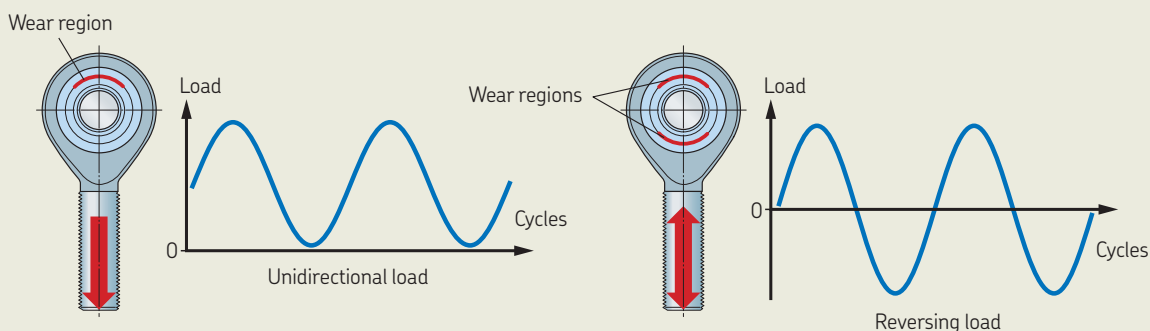


Table 7

Sliding contact surface combinations (Inner ring/outer ring)	Typical dynamic loading condition
Steel/steel	• Fatigue
Steel/bronze	• Fatigue • Endurance at low frequency
Bronze/steel	• Fatigue • Endurance at low frequency • Bore motion

Figure 10

Bearing loading condition and wear regions



Internal clearance

Bearing internal clearance is defined as the total distance through which one bearing ring can be moved relative to the other (**figure 11**) under a defined measuring load (**table 8**) according to the relevant standard. It can be measured in the radial direction (radial internal clearance) or in the axial direction (axial internal clearance).

NOTE: For loader slot bearings, radial internal clearance is not measured in the direction of the slots.

Internal clearance is needed for metal-to-metal spherical plain bearings to function properly and to enable a uniform lubrication film to be formed in the spherical contact.

Standard metal-to-metal spherical plain bearings can be supplied with standard or reduced internal clearance.

Reduced internal clearance is suitable when the following application requirements need to be fulfilled :

- Low noise and vibration level
- High stiffness of the system
- A low end-of-life clearance when operating under dynamic conditions

Radial and axial clearance values are listed in the relevant product tables.

The initial internal clearance can be impacted by:

- Mounting conditions. Refer to *Mounting* **page 153**
- Thermal expansion of the bearing rings and associated components

These effects must be considered when selecting the initial internal clearance.

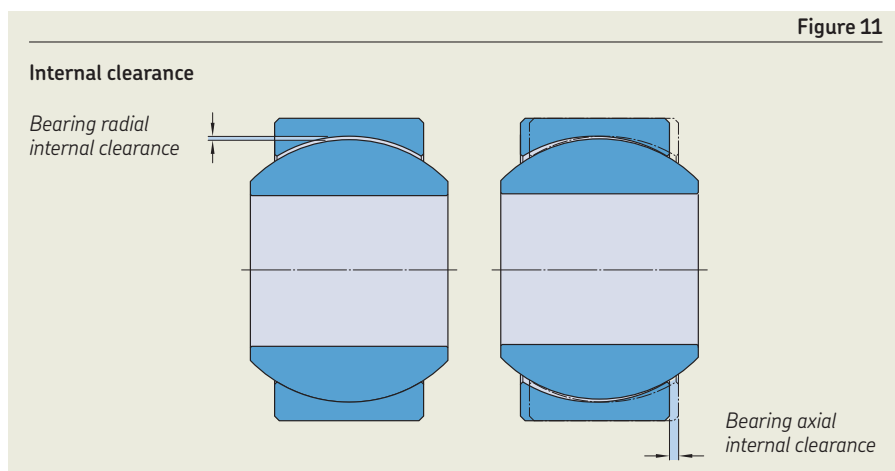


Table 8

Measuring loads for internal clearance measurements

Bearing series	d ≤ 20 mm	d > 20 mm
To AS standard	25 N	25 N
To EN standard	50 N	100 N
Other series	50 N	100 N

Table 9

Standard greases

NATO codes	Standard	Operating temperature
G395	MIL PRF 81322	−54 to +177 °C (−64 to +350 °F)
G354	MIL PRF 23827 type I	−73 to +121 °C (−100 to +250 °F)
G353	MIL G 21164	−73 to +121 °C (−100 to +250 °F)

Lubrication

Metal-to-metal spherical plain bearings are supplied greased, ready to be put into operation.

They can be:

- Greased-for-life
This is especially suitable for static and fatigue loading conditions.
- Relubricated periodically
This is especially suitable for endurance conditions. To facilitate this operation, lubrication holes and grooves can be provided, refer to *Lubrication grooves* **page 137**. For optimum bearing performance, relubrication should be performed frequently, for instance, during aircraft planned maintenance.

Refer to *Load carrying capability* **page 134** for more information about static, fatigue and endurance bearing performance with respect to lubrication.

Lubrication helps to:

- Reduce friction
- Reduce wear rate
- Reduce seizing risk
- Extend bearing service life
- Protect against corrosion
- Expel contaminants and wear debris

Lubricants

The greases used for standard metal-to-metal spherical plain bearings are listed in the relevant product tables. **Table 9** gives the different designations, reference standards and operating temperatures for these greases.

Lubrication is primarily chosen according to the operating temperature, refer to **table 9**, **page 136** for more information.

WARNING: To prevent risk of bearing failure, use the same lubricant as supplied when relubricating.

Lubrication grooves

To facilitate lubricant supply to the sliding surfaces, metal-to-metal spherical plain bearings requiring periodic relubrication are available with relubrication grooves and holes in either the inner ring, the outer ring, or both rings (**figure 12**). Available options are listed in the relevant product tables.

Selection should be made according to the grease input locations in the housing or shaft:

- For grease inputs in the housing, select code C or Y
- For grease inputs in the shaft, select code S or Y
- For grease inputs in both the shaft and housing, select code Y

Refer to **figures 13** and **14** for examples.

Figure 12

Lubrication grooves

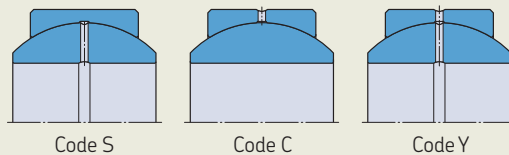


Figure 13

Relubrication via the outer ring

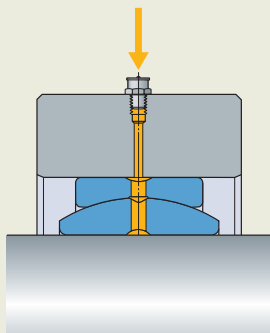
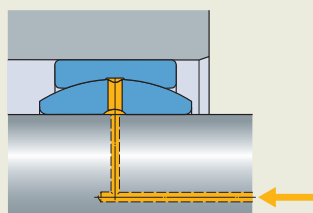


Figure 14

Relubrication via the inner ring



Operating temperature

The permissible operating temperature of standard metal-to-metal spherical plain bearings is limited by the grease capability (**table 9, page 136**).

For operation outside this temperature range, standard bearing life and performance may be reduced. Contact SKF for more information.

A wider operating temperature range can be achieved by using dry lubricants (refer to *Dry lubricants* **page 139**) or *Customized products* (refer to *Customized products* **page 141**).

go/aero and refer to *Customized products* **page 141**.

Loader slot spherical plain bearings

Standard loader slot spherical plain bearings can be made of :

- Bearing steel (No code)
- Corrosion-resistant steel (Code W)
- Bronze beryllium for the inner ring and bearing steel for the outer ring (Code Q)

Table 10 gives the different designations, reference standards and key characteristics for these materials.

Swaged spherical plain bearings and bearings with a split inner ring

The sliding contact surfaces of standard swaged spherical plain bearings and bearings with a split inner ring are manufactured in different material combinations as shown in **figure 15**.

Selection is to be made according to operating conditions, refer to *Bearing selection process* **page 134**.

- Inner ring: corrosion-resistant steel 440C (codes W and WQ) or bronze beryllium (code Q)
- Outer ring: corrosion-resistant steel 17-4PH (codes W and Q) or bronze aluminium (Code WQ)

Table 11 gives the different designations, reference standards and key characteristics for these materials.

Bearing data

Material

SKF metal-to-metal spherical plain bearings are primarily available in the following materials:

- Bearing steel, for high strength
- Corrosion-resistant steel, for high strength and good corrosion resistance
- Copper alloys (bronze materials), for good corrosion resistance and enhanced dynamic performance (refer to *Dynamic load rating* **page 135**)

Depending on bearing design, inner and outer rings can be selected in different material combinations, as follows.

SKF can offer many other material combinations. Contact SKF at www.skf.com/

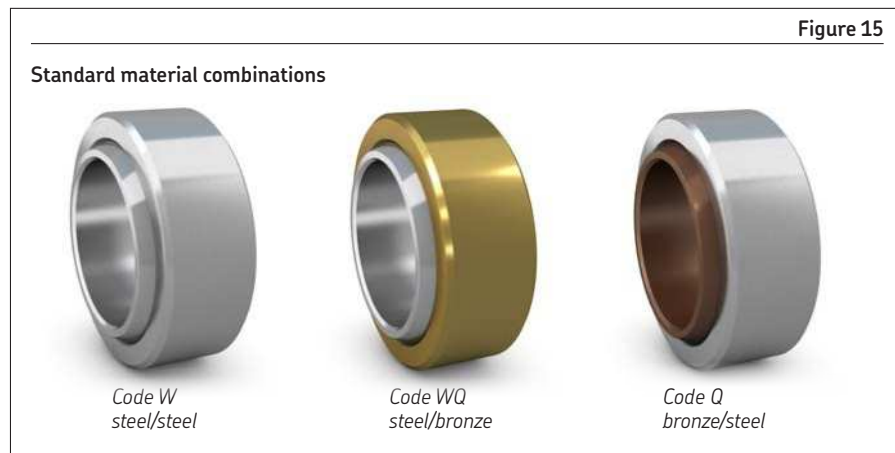


Table 10

Standard materials for loader slot bearings

Steel type	Corrosion resistance	Hardness HRC	Material designation	EN standards	AMS standards	Equivalent designation
Bearing steel	Moderate	For IR ¹⁾ = 60 to 63 For OR ²⁾ = 58 to 62	52100	EN 2031	AMS 6440 or AMS 6444	100Cr6 (100C6)
Corrosion-resistant steel	Good	For IR ¹⁾ = 55 to 62 For OR ²⁾ = 58 to 61	440C	EN 2030	AMS 5630 or AMS 5618	X105CrMo17 (Z100CD17)
Bronze beryllium	Very good	≥ 37	CuBe 1.9	–	AMS 4533 or AMS 4535	–

¹⁾ IR means inner ring

²⁾ OR means outer ring.

Surface treatments

Spherical plain bearings can be exposed to various environmental conditions including humidity, heat and contamination. These can increase the risk of corrosion, wear and seizing.

Therefore, SKF supplies spherical plain bearings with standard surface treatments including:

- Zinc-nickel or cadmium¹⁾ plating on the outer ring external surfaces, typically used to enhance corrosion resistance and/or fretting resistance
- Chromium plating¹⁾ or SKF's chromium replacement coating (XCR) in the spherical contact, typically used to enhance corrosion resistance and/or dynamic performance. SKF's XCR surface treatment is free from chromium 6 compounds and has equivalent performance in comparison to chromium plating

- Corrosion-resistant steel inner rings can be passivated as required per the relevant standards

Surface treatments for SKF metal-to-metal spherical plain bearings are applied according to the following standards:

- Passivation according to AMS 2700 or ISO 8075
- Cadmium plating¹⁾ according to AMS-QQ-P-416 or AMS03-19²⁾
- Zinc-nickel plating according to AMS 2417
- Hard chromium plating¹⁾ according to AMS 2460³⁾

The bearing interface dimensions and tolerances from product tables are not modified when surface treatments are used.

For specific surface treatments, refer to the *Customized products* **page 141**.

Dry lubricants

Dry lubricants such as MoS₂ or graphite lubricants can be used:

- When required by the relevant standards
- For improved fatigue performance including fretting resistance
- To extend the operating temperature range of SKF metal-to-metal spherical plain bearings. Dry lubricants can be used at temperatures above the range of standard greases. Depending on the dry lubricant, temperatures up to 260 °C (500 °F) can be accommodated. The bearing design and materials must be suitable for the temperature range of the application. For detailed information contact SKF and refer to *Customized products* **page 141**.

¹⁾ Treatment includes chromium 6 compounds and may be subject to environmental legislation

²⁾ Formerly DEF STAN 03-19

³⁾ Formerly AMS QQ-C-320

Table 11

Standard materials for swaged bearings and bearings with a split inner ring

Material type	Bearing type	Corrosion resistance	Hardness HRC	Material designation	EN standards	AMS standards	Equivalent designation
Corrosion-resistant steel	Swaged and split	Good	For EN series = 55 to 62 For AS series ≥ 56 For other series ≥ 58	440C	EN 2030	AMS 5630 or AMS 5618	X105CrMo17 (Z100CD17)
	Swaged	Very good	For AS 21154 and AS 21155 series = 27 to 36 For inch EN series = 28 to 38 For other series = 28 to 37	17-4PH H1150	EN 2539 or EN 3161	AMS 5643	Z6CNU17.04 H1150
	With split inner ring	Very good	34 to 42	17-4PH H1025	EN 2539 or EN 3161	AMS 5643	Z6CNU17.04 H1025
Bronze Beryllium	Swaged and split	Very good	≥ 37	CuBe 1.9	–	AMS 4533 or AMS 4535	–
Bronze aluminium	Swaged and split	Very good	No standard requirement	CuAl10Ni5Fe4	–	AMS 4640	–

Dimensions and tolerances

Relevant interface dimensions and tolerances are listed in the product tables.
Where:

Δd_{mp} = Single plane mean bore diameter deviation

ΔD_{mp} = Single plane mean outside diameter deviation

Figure 16, top figure, shows measurement definitions for a single plane mean diameter deviation.

And

Δd_s = Deviation of a single bore diameter

ΔD_s = Deviation of a single outside diameter

Figure 16, bottom figure, shows measurement definitions for the deviation of a single diameter.

For more information about the measurement principle of interface dimensions and tolerances, refer to ISO 1132.

Sealing and shielding

Most spherical plain bearings can be supplied with seals (codes TT, E or EE) or shields (code PP). Refer to the relevant product tables, see **figure 17**.

Seals and shields protect the spherical contact area against solid contaminants such as dust or sand. Seals should be considered in environments with high contamination. They can also protect against liquid contaminants such as hydraulic fluids or de-icing liquids.

The shields are fixed on the outer ring and are in close contact with the inner ring spherical surface. For sealed versions, seals are pressed between shields and the inner ring spherical surface.

For customized sealing and shielding solutions, refer to *Customized products* **page 141**.

The geometrical, physical and mechanical characteristics of the sealed and shielded spherical plain bearings are identical to those of non protected bearings, except:

- The life under dynamic load in contaminated environments can be increased significantly
- The torque, especially for sealed bearings, can be increased
- The swivelling angle is reduced by 2 to 4° depending on the bearing type

Figure 16

Dimensional tolerances measurement principle

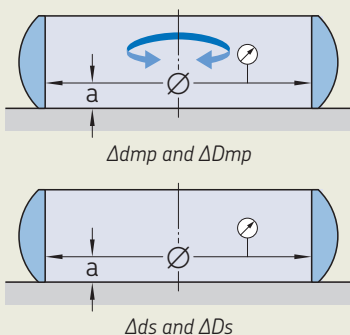
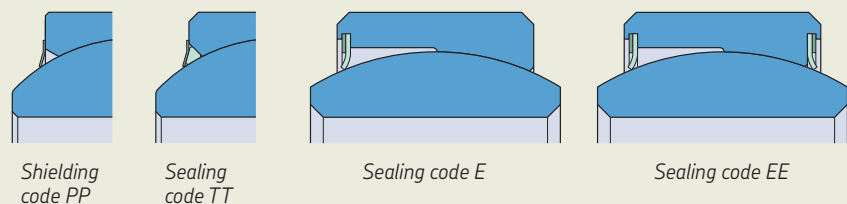


Figure 17

Standard sealing and shielding solutions



Customized products

SKF designs and manufactures customized metal-to-metal spherical plain bearings to meet customer-specific application requirements.

Examples can include, but are not limited to:

- **Specific dimensions, clearances and geometries**
- **Materials**
 - Alternative steel and corrosion-resistant steel alloys such as 15-5PH per AMS 5659 or other, or PH13.8 per AMS 5629 or other.
 - Alternative bronze alloys, especially for highly demanding dynamic operating conditions
 - High temperature materials such as nickel or cobalt alloys
 - Coated titanium alloys for lightweight solutions
- **Surface treatments**

Including:

 - Silver plating
 - PVD

Certain treatments include chromium 6 compounds and may be subject to environmental legislation
- **Alternative lubricants and dry lubricants**

Function Typical SKF customized solutions

Mounting and axial stops



Screwed flange



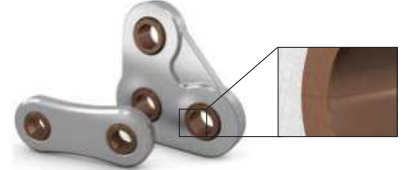
Nut and washer



Pre-staked



Fitting design



Shackle design. For multi bearing interfaces

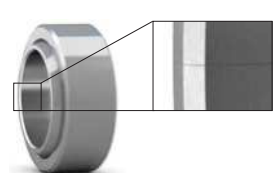
Geometries and designs



Split outer ring



Inner rings supplied on their own

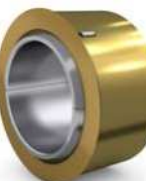


Split inner ring, no gap

Rotation and swivelling stops

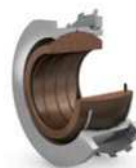


Bump stops



Pin

Sealing and lubrication



Specific lubrication groove designs and sealing features to optimize bearing protection, lubrication and relubrication, even under load:

- Extend bearing life
- Extend relubrication intervals
- Allow for larger motions
- Use of grease nipple solutions to allow relubrication without holes or grooves in housing and shaft

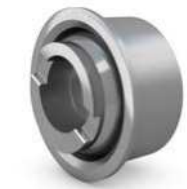
Improved motion in bore



Sleeve



Liner in bore



Counterbore, pockets, notches

Self-lubricating spherical plain bearings

2

SKF self-lubricating spherical plain bearings use a PTFE-based liner bonded to the outer ring spherical surface. The liner system provides lubrication for the lifetime of the bearing. No additional lubrication is used. This is why these bearings are often referred to as "maintenance-free".

WARNING: Self-lubricating spherical plain bearing must not be lubricated. This may result in damage to the liner and reduced bearing performance.

For self-lubricating spherical plain bearings operating under load and oscillation condition, some PTFE material is transferred from the liner to the inner ring surface creating a third body, enabling low wear and low friction sliding. The PTFE transfer results in a reduction in the thickness of the liner by wear and an increase in the bearing internal clearance. Refer to *Bearing life* **page 145**.

Designs and variants

The standard assortment of SKF self-lubricating spherical plain bearings comprises:

- Chamfered or grooved outer ring, depending on mounting conditions. Refer to *Mounting chapter* **page 153**. Grooved outer rings can have a pre-staked lip or not
- Variations in boundary dimensions: "light" (thin section), "narrow" and "wide" variants
- Variants with different functions: "high misalignment" and "controlled clearance" variants

Standard self-lubricating bearings are swaged. Swaging gives a spherical form to the outer ring by using the inner ring as the template. The outside diameter and the side faces of the outer ring are then re-machined. Material combination options are limited due to the swaging process. The outer ring material's ductility must allow for the swaging deformation while the inner ring hardness must sustain the swaging pressure. For more information, refer to *Material* **page 148**.

Bearing selection process

Selecting bearing size and options

If you are looking for a known bearing, according to its standard for example, or if you are an experienced bearing expert, use **tables 12** and **13** to find the relevant bearing.

For help in selecting the appropriate bearing size and options, follow these steps:

- 1 Determine the range of allowable interface dimensions for the bearing. Often the boundary dimensions are predetermined by the space available on the aircraft system. Typically, the shaft diameter determines the bearing bore diameter.
- 2 Determine the static radial and axial load requirements. For more information refer to *Load carrying capability* **page 144**.
- 3 Determine the required swivelling angle.

- 4 From the product tables, find a bearing design and series with sufficient static load carrying capability and swivelling angle capability that best fits the required dimensions.

– For example, for high misalignment bearings, select XRT series. For a maximum bearing size of 25,4 mm with a static radial load capacity of 55 kN, then XRT9,52 can be selected.

- 5 If the bearing operates under dynamic conditions, compare the application loading conditions to the bearing dynamic loads listed in the relevant product table to select the appropriate bearing series and size. Refer to *Dynamic load carrying capability and bearing life* **page 144**.
- 6 Choose all other required options, including Surface treatments (**page 149**), Friction and torque (**page 146**), Internal clearance (**page 147**), Sealing and shielding (**page 149**), Dismounting and Oversized dimensions (**page 155**), Staking groove and mounting condition (**pages 130** and **154**).

If the standard SKF range of self-lubricating spherical plain bearings does not meet your specific needs, contact SKF for a customized design solution, as described in *Customized products* **page 150**.

Table 12

Self-lubricating spherical plain bearings, metric dimensions

Figure	Variant	Standard	SKF series	Table number	Page
	Light	EN 3048, EN 4037	LEN..	2.18	214
	Narrow	EN 2584, EN 4038	NEN..	2.19	216
	Wide	EN 2585, EN 4039	WEN..	2.20	220
	High misalignment	EN 4040	HMEN..	2.21	224
	High misalignment	–	XRT..	2.22	226
	Pre-staked	–	XRL..FR	2.23	228

Table 13

Self-lubricating spherical plain bearings, inch dimensions

Figure	Variant	Standard	SKF series	Table number	Page
	Narrow controlled clearance	–	SN..ZT	2.24	230
	Narrow	NSA 8134, NSA 8136	SN..	2.25	232
	Narrow	AS 14101, AS 14104	NAS..	2.26	236
	Narrow lined bore	AS 81820/1, AS 81820/4	NAS..A..	2.27	240
	Wide	NSA 8135, NSA 8137	SW..	2.28	244
	Wide	AS 14102, AS 14103	WAS..	2.29	248
	Wide lined bore	AS 81820/2, AS 81820/3	WAS..A..	2.30	254
	High misalignment	–	SH..	2.31	256
	High misalignment	–	11..H..	2.32	258
	High misalignment	–	XRT..	2.33	260
	Pre-staked	–	XRL..FR	2.34	264

Load carrying capability

SKF bearings have been tested in accordance with AS 81820 (Technical specification for bearings, plain, self-aligning, self-lubricating, low speed oscillation) and EN 2755 (Aerospace series, bearings, spherical plain in corrosion-resisting steel with self-lubricating liner – elevated load at ambient temperature – technical specification). They meet the requirements of static load, deflection and permanent set, and all dynamic wear limits.

The ultimate stress levels of SKF lining materials in compression are greater than the yield stress of the corrosion-resistant steel normally used as inner and outer ring materials. Due to the strength of the inner ring material being higher than that of the outer ring material in standard swaged bearings, the static loads are determined by the strength of the outer ring material and liner contact area.

Static limit load

The static limit load of a bearing is the maximum permissible static operational load that the bearing can withstand without permanent deformation and loss of capability. The static limit loads as listed in the product tables are in conformance with the associated standard that they are designed to (AS or EN).

Static radial limit load

The approximate radial static limit load, C_s can be calculated using:

$$C_s = \frac{2}{3} \sigma_{\text{yield}} A_r$$

Where:

C_s Radial static limit load [N/lbf]
 σ_{yield} Outer ring yield stress [MPa/psi]
 A_r Radial projected area [mm²/in²]
 (table 14)

Static axial limit load

The approximate axial static limit load, C_a can be calculated using:

$$C_a = \frac{1}{3} \sigma_{\text{yield}} A_a$$

Where:

C_a Axial static limit load [N/lbf]
 σ_{yield} Outer ring yield stress [MPa/psi]
 A_a Axial projected area [mm²/in²]
 (table 14)

In case of combined loads (both axial and radial), each component should be analysed separately.

Ultimate static load

The ultimate static load is the highest load the bearing assembly can support without any fracture, failure or inner ring push-out. It is defined as 1,5 times the corresponding permissible radial or axial static limit load.

Spherical plain bearings loaded at this level are no longer guaranteed to be fully functional and should be replaced.

Dynamic load carrying capability and bearing life

Self-lubricating spherical plain bearings can support fatigue or endurance dynamic loading.

- Fatigue dynamic loading is when the load is alternating with no imposed swivelling or rotational movement
- Endurance dynamic loading is when the load is applied constantly or alternating, with swivelling and/or rotational movement

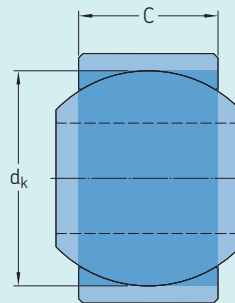
The dynamic load carrying capability listed in the relevant product tables corresponds to standard operational cases as defined in the aeronautical standards AS 81820 and EN 2755 with the following parameters:

- Unidirectional radial load
- Room temperature
- Rotation: $\pm 25^\circ$ (100° total per cycle). See figure 18, with $\gamma = 25^\circ$
- Duration: 25 000 cycles
- Speed: 10 cycles per minute

Table 14

Projected area Direction

Radial

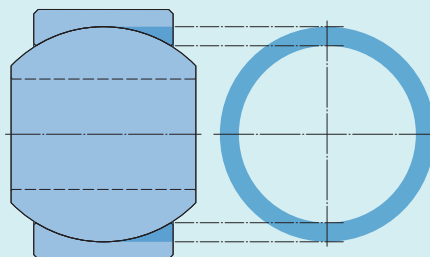


$$A_r = d_k(C - 1,6)$$

Where:

A_r Radial area [mm²]
 d_k Spherical diameter [mm]
 C Outer ring width [mm]

Axial



$$A_a = \pi \left(\left(\frac{d_k}{2} \right)^2 - \left(\left(\frac{d_k}{2} + t \right)^2 - \left(\frac{C}{2} - l_r \right)^2 \right) \right)$$

Where:

A_a Axial area [mm²]
 d_k Spherical diameter [mm]
 C Outer ring width [mm]
 t Liner thickness, typically 0,3 [mm]
 l_r Liner recess, typically 0,5 [mm]

The C25 dynamic load carrying capability is valid for bearings without inner ring surface coatings.

In most airframe applications, the operating dynamic load can be much lower than the bearing dynamic load carrying capability listed in the relevant product tables. This results in significantly lower operating bearing pressures than the standard C25 test case and therefore significantly increased expected bearing life.

Refer to *Bearing life* **page 145** and *Surface coating* **page 148** for more information about bearing end of life criteria and SKF coatings used for increased bearing life.

Bearing life

Typically, fatigue life is not the limiting factor for self-lubricating spherical plain bearings.

Self-lubricating spherical plain bearings operating under endurance loading conditions will have wear (**figure 19**) that increases the bearing internal clearance.

Bearing endurance life is determined by two criteria:

- The maximum allowable internal clearance limit
- The limit of usable liner thickness: a maximum wear depth per surface is used in life calculations

The bearing should be replaced when one of the above limits is reached.

For a unidirectionally loaded application, the wear on one liner surface equates to bearing internal clearance. For a reversing load application, wear occurs on two surfaces and the sum equates to the bearing internal clearance. See **figure 20**.

SKF can offer surface treatments applied to the inner ring spherical surface, adapted to enhance endurance life by improving contact conditions and thus reducing wear. For more information, refer to *Surface coating* **page 148**.

Influence of operational conditions

The bearing life of self-lubricating spherical plain bearings depends on many factors and can be reduced by:

- Increased operational load
- Increased angular oscillation and combination of rotation and swivelling
- Increased operational speed (frequency)
- Operating temperatures out of the range of -20 to $+80$ °C (-4 to $+176$ °F). Outside this range, the wear rate increases. For more information, refer to *Operating temperature* **page 147**.
- Environmental conditions including contamination such as exposure to liquid contaminants (fuel, hydraulic fluids or de-icing liquid)
- Excessive interference fitting conditions

Contact SKF for detailed calculations associated with specific operating conditions.

Figure 18

Oscillation angle γ

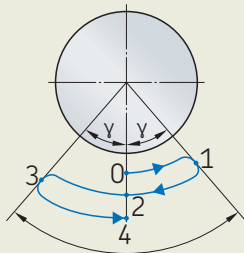
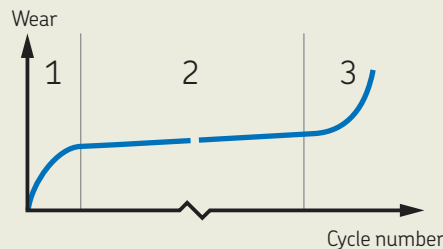


Figure 19

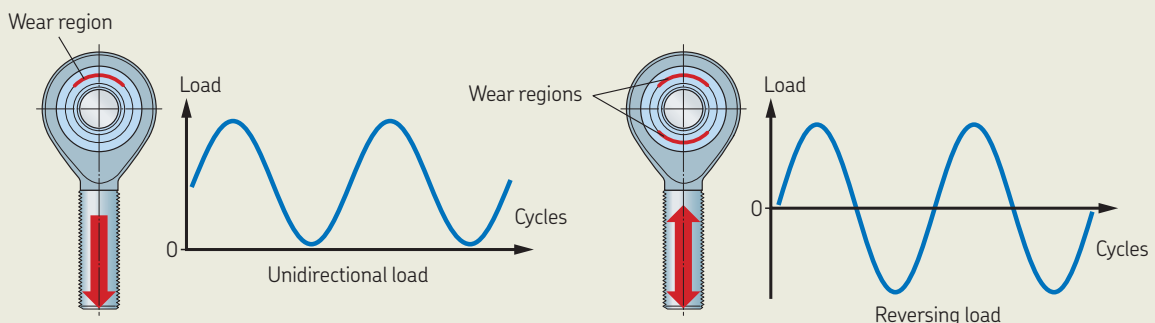
Bearing wear rate



- 1 Running-in phase
Decreasing wear rate
- 2 Normal operation
Low constant wear rate
- 3 Final wear phase
Accelerating wear rate

Figure 20

Bearing loading condition and wear regions



Friction and torque

Unloaded torque

Self-lubricating spherical plain bearings are designed and supplied with zero clearance and defined starting torques, except for the controlled clearance variant (in this case, refer to *Internal clearance* **page 147**).

For airframe self-lubricating spherical plain bearings, performing oscillation movements or a low number of complete rotations, the starting torque is a relevant design parameter. This is defined as the maximum torque required to start the rotation of one ring with the other one held stationary. This torque is measured without load applied on the bearing and after several rotational and swivelling motions have initially been made. For influence of load on torque, refer to *Loaded frictional moment* **page 146**.

SKF self-lubricating spherical plain bearings are produced with standard or reduced torques in accordance with the relevant product standards. The starting rotational torque or the rotational frictional moment for each bearing are defined in the relevant product tables.

The unloaded torque is not constant over time, with a starting torque higher than the bearing rotational frictional moment, also called dynamic rotational torque. This is due to the initial resistance to rotation that the bearing has to overcome before starting the rotation at the sliding contact interface (**figure 21**).

Sealing and shielding solutions increase the torque, as seals and shields make contact with the inner ring of the bearing. Refer to *Sealing and shielding* **page 149**.

The mounting conditions can influence the bearing unloaded torque. Refer to *Mounting* **page 153**.

Where specific installation requirements are necessary, it is possible to produce bearings with lower or higher starting torque than standard. Higher starting torques can be suitable for applications where greater operational stiffness is required.

Contact SKF for customized solutions and refer to *Customized products* **page 150**.

Loaded frictional moment

An estimate of the loaded rotational frictional moment at operational loads can be calculated using the following formula:

$$T = \mu F r$$

Where:

T = Loaded rotational frictional moment

[Nmm/lbin] 1 Nmm = 0,001 Nm

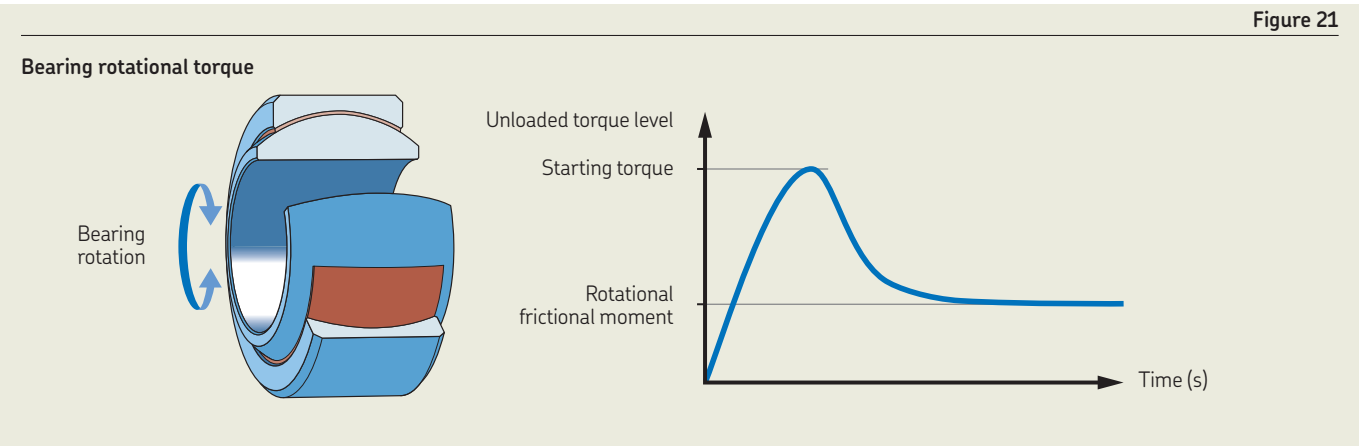
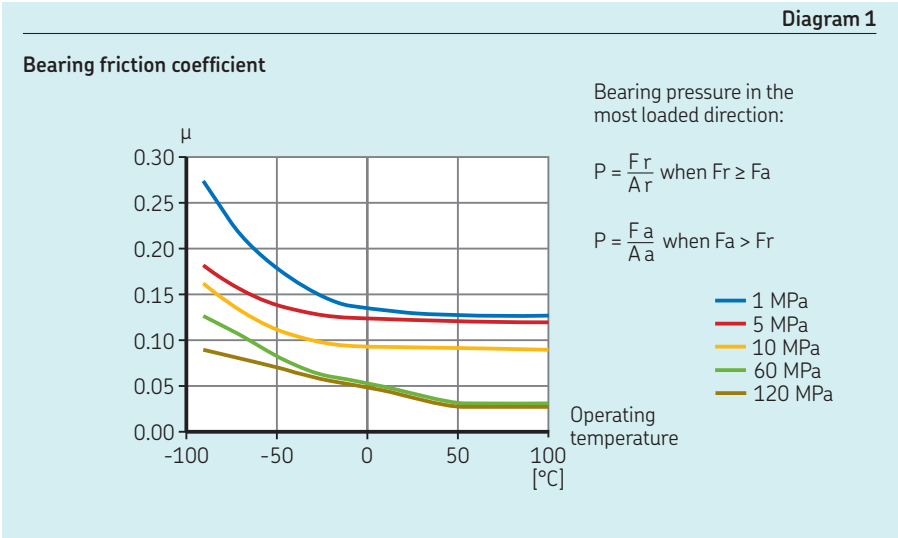
μ = Friction coefficient

F = Radial load [N/lb]

r = Half of the lined diameter, $d_k/2$ for spherical plain bearings [mm/in]

Approximate bearing friction coefficient as a function of operating conditions (temperature and pressure) can be estimated from **diagram 1**.

Frictional properties remain mostly constant over the operational wear thickness of the liner.



Internal clearance

SKF also supplies bearings with:

- Reduced torque resulting in a very small level of clearance within the bearing
- No torque and controlled clearance. This is typically used where specific installation requirements with high interference fit with the housing are necessary. This clearance will then be removed when under load or assembled into the application. Refer to *Controlled clearance bearing variants*. See **figure 22**.

Bearing clearance can be impacted by mounting conditions. Refer to *Mounting* **page 153**.

Operating temperature

Installation

For the purpose of installation by temperature difference, self-lubricating spherical plain bearings can be immersed in liquid nitrogen at $-193\text{ }^{\circ}\text{C}$ ($-315\text{ }^{\circ}\text{F}$). This is an established practice with no detrimental effect on the bearing.

Operation

Standard SKF self-lubricating spherical plain bearings are designed and tested to operate in the temperature range of -55 to $+163\text{ }^{\circ}\text{C}$ (-67 to $+325\text{ }^{\circ}\text{F}$), according to the requirements of AS 81820 and EN 2755.

The full operating temperature range of standard self-lubricating spherical plain bearings is -193 to $250\text{ }^{\circ}\text{C}$ (-315 to $+482\text{ }^{\circ}\text{F}$). Note that throughout the temperature range, due to the PTFE lubricant in the liner, temperature impacts the wear rate and therefore bearing life.

This impact must be assessed against the function of the bearing (contact SKF). Key parameters include:

- Oscillation type (rotation and/or swivelling).
- Large or small motion angle
- High or low speed
- Percentage time at temperature

Refer to *Bearing life* **page 145**. Contact SKF for operation outside these conditions or for customized bearings.

The relevant temperature ranges are shown in **figure 23** using the SKF traffic light concept.

Effect of thermal expansion

Due to the relatively thin layer of the liner, the coefficient of thermal expansion of the liner may be regarded as being identical to that of the bearing ring.

When selecting a bearing, the materials of the housing and shaft must also be considered as differing coefficients of thermal expansion can modify both assembled fit and bearing torque.

Figure 22

Bearing with controlled clearance

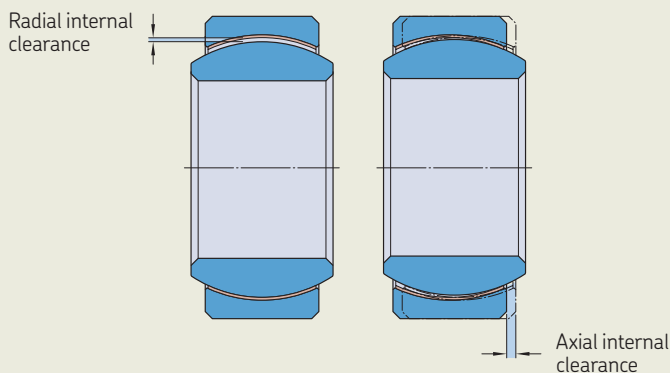


Figure 23

Bearing operating temperature range



Do not use

Operation permissible. Impact on bearing life, contact SKF.

Qualified range of operating temperature.



Bearing data

Material

SKF standard self-lubricating spherical plain bearings are primarily available in corrosion-resistant steel. Such materials have good mechanical and corrosion resistance properties.

The typical grades offered by SKF are:

Inner ring

Corrosion-resistant steel

- 440C per AMS 5630
- PH13.8 per AMS 5629 H1000

Outer ring

- Corrosion-resistant steel 17-4PH per AMS 5643 H1150

Table 15 gives the different designations, reference standards and key characteristics for these materials.

For specific materials, refer to *Customized products* **page 150**.

Liner

SKF standard high-performance liner type X1-40 consists of woven PTFE yarns reinforced with structural fibres (**figure 24**).

This liner has been qualified to AS 81820, AS 81934 and EN 2755 and meets all of their technical requirements.

Refer to *Customized products* **page 150** for other specific liner options

Surface coating

To enable improvement of endurance performance, SKF offers a range of surface coating technologies that can be applied to the inner ring spherical surface. Refer to the related product tables.

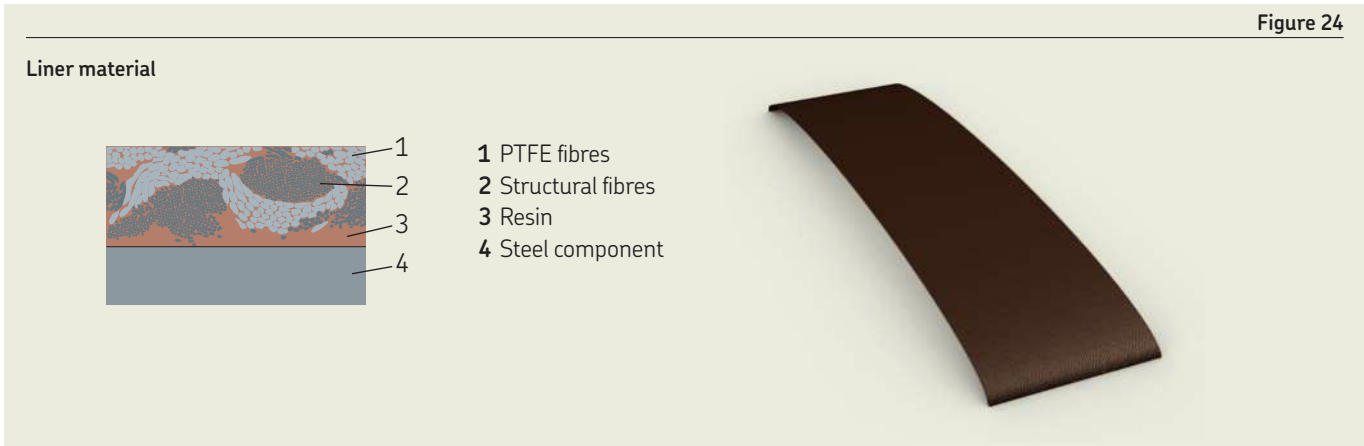
- XL
- XLHP
- XLNT

These coatings are tailored to extend life where the operating conditions are particularly demanding. Depending on operating conditions, bearing life can be improved by a factor in the order of 5 to 8 times.

These coatings enable bearing performance that meet and exceed the most demanding application requirements, such as those specified in AS 81819, AS 82819, AS 81820 Type A and ABS0576.

Contact SKF for further information and to select the most appropriate surface coating under specific application requirements.

Table 15						
Standard bearing materials						
Material type	Hardness HRC	Corrosion resistance	Material designation	EN	AMS	Equivalent designation
Corrosion-resistant steel	55 to 62	Good	440C	EN 2030	AMS 5630	X100CrMo17 (Z100CD17)
	28 to 37	Very good	17-4PH H1150	EN 2539 or EN 3161	AMS 5643	Z6CNU17.04 H1150
	≥ 43	Very good	PH13.8 H1000	–	AMS 5629	–



Surface treatments

Spherical plain bearings can be exposed to various environmental conditions including humidity, heat and contamination. These can increase the risk of corrosion and wear.

Therefore, SKF supplies spherical plain bearings with standard surface treatments including:

- Zinc-nickel or cadmium plating, on the outer ring external surfaces, typically to enhance corrosion resistance and/or fretting resistance
- Chromium plating¹⁾ or SKF's chromium replacement coating (XCR), in the spherical contact, typically used to enhance corrosion resistance and/or dynamic performance. SKF's XCR surface treatment is free from chromium 6 compounds and has equivalent performance in comparison to chromium plating

Corrosion-resistant steel inner rings can be passivated, as required by the relevant standards.

Surface treatments for SKF self-lubricating spherical plain bearings are applied according to the following standards:

- Passivation according to AMS 2700 or ISO 8075
- Cadmium plating¹⁾ according to AMS-QQ-P-416 or AMS03-19²⁾
- Zinc-nickel plating according to AMS 2417
- Hard chromium plating¹⁾ according to AMS 2460³⁾

The bearing interface dimensions and tolerances are not modified when surface treatments are used.

For specific surface treatments, please refer to *Customized products* **page 150**.

Dimensions and tolerances

Relevant interface dimensions and tolerances are listed in the product tables.

Where:

Δd_{mp} = Single plane mean bore diameter deviation

ΔD_{mp} = Single plane mean outside diameter deviation

Figure 25, top figure, shows a typical measurement method for a single plane mean diameter deviation.

And

Δd_s = Deviation of a single bore diameter

ΔD_s = Deviation of a single outside diameter

Figure 25, bottom figure, shows a typical measurement method for the deviation of a single diameter.

For more information about the measurement principle of interface dimensions and tolerances, refer to ISO 1132.

Sealing and shielding

Most spherical plain bearings can be supplied with seals or shields. Refer to the relevant product tables.

Seals and shields protect the spherical contact area against solid contaminants such as dust or sand. Seals should be considered in environments with high contamination. They can also protect against liquid contaminants such as hydraulic fluids or de-icing liquids.

The shields are fixed on the outer ring and are in close contact with the inner ring spherical surface. For sealed versions, seals are pressed between shields and the inner ring spherical surface (**figure 26**).

The geometrical, physical and mechanical characteristics of the sealed and shielded spherical plain bearings are identical to those of the unprotected bearings, except:

- The life under dynamic load in contaminated environments can be increased significantly
- The torque, especially for sealed bearings, can be increased
- The swivelling angle is reduced by 2 to 4° depending on the bearing type

Figure 25

Dimensional tolerances measurement principle

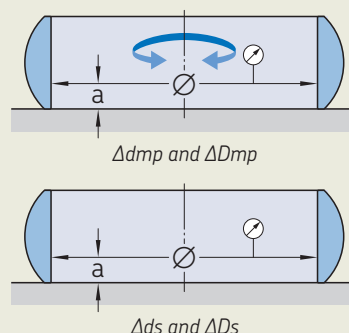
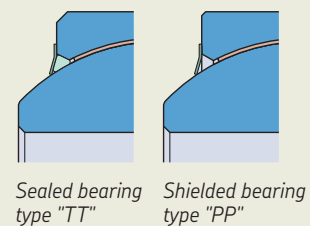


Figure 26

Bearing sealing and shielding solutions



¹⁾ Treatment includes chromium 6 compounds and may be subject to environmental legislation

²⁾ Formerly DEF STAN 03-19

³⁾ Formerly AMS QQ-C-320

Lined bore

Self-lubricating spherical plain bearings can be supplied with a self-lubricating liner in the bore (**figure 27**). This is suitable for applications requiring axial movements along the shaft or when a secondary rotational motion in the bore is needed.

The standard liner is the same as the one used on the spherical surface. For more information, refer to *Liner material* **page 148**.

The lined bore dimension, d_A and tolerance are listed in the relevant product tables.

Customized lined bore solutions can be supplied by SKF. Refer to *Customized products*.

Customized products

SKF designs and manufactures customized self-lubricating spherical plain bearings to meet specific application requirements.

Examples can include, but are not limited to:

- **Specific dimensions, clearances and geometries**
- **Materials**
 - Alternative steel and corrosion-resistant steel alloys
 - Coated titanium alloys and aluminium alloys for lightweight solutions
- **Surface treatments**
 - Including:
 - Silver plating
 - PVD

Certain treatments include chromium 6 compounds and may be subject to environmental legislation

- **Liners:**
 - Fiberslip
 - Textilub

Function

Typical SKF customized solutions

Axial stops



Screwed flange



Nut and washer

Geometries and designs



Special split longitudinal



Counterbore, pockets, notches



Ballpin

Rotation and swivelling stops



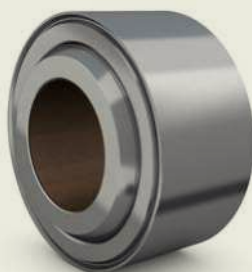
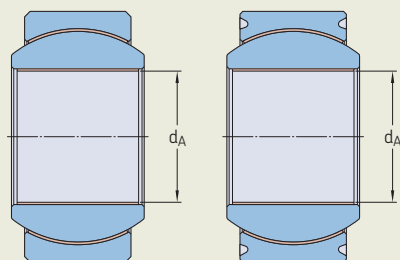
Bump stops



Pin

Figure 27

Lined bore bearing



Legacy products

The following legacy series can still be supplied:

- 11AN..
- 11AW..
- ..SN
- ..SW

The legacy series listed in **table 16** are delivered and marked according to the listed cross-reference designation system (see also the relevant product tables):

Legacy standards

SKF can supply bearings compliant to the following legacy standards:

- AS 21230 to AS 21233

Customer standards

SKF can supply bearings compliant to the following customer standards:

- ASNA2121 to ASNA2124
- NSA 8134 to NSA 8137

Table 16

Cross-reference to legacy products

Variant	Cross-reference designation system	SKF Aerospace France designation system Lons-le-Saunier (formerly known as SARMA)	SKF Aerospace U.K. Limited designation system Clevedon (formerly known as AMPEP)
Light metric	LEN..	XRA..	11C..N.. (not plated) 11F..N.. (chromium plated sphere)
Narrow metric	NEN..	XRE..	11C..W.. (not plated) or 11F..W.. (chromium plated sphere) for bore code 5 and 22 11C..N.. (not plated) or 11F..N.. (chromium plated sphere) for bore code 6 and 10 11C..E.. (not plated) or 11F..E.. (chromium plated sphere) for bore code 8 and ≥ 12 (except 22)
Wide metric	WEN..	XRL..	11C..E.. (not plated) or 11F..E.. (chromium plated sphere) for bore code 5 11C..W.. (not plated) or 11F..W.. (chromium plated sphere) for bore code ≥ 6 11E..H (blended design inner ring)
High misalignment metric	HMEN..	RL..SP.. (stepped design inner ring)	
Narrow inch	NAS..	XRE..	11HN.. (inner ring sphere surface coated) 11BN..
Narrow inch lined bore	NAS..A..	XRE..A..	11LHN.. (inner ring sphere surface coated) 11LBN..
Wide inch	WAS..	XRL..	11HW.. (inner ring sphere surface coated) 11BW..
Wide inch lined bore	WAS..A..	XRL..A..	11LHW.. (inner ring sphere surface coated) 11LBW..

Bearing interfaces

Fits and tolerances

Spherical plain bearings are mounted with different fits on the shaft and in the housing:

- Shaft: Loose fit, typically 0 to +0,020 mm (0 to +0.0008 in)
- Housing: Depending on application requirements, **table 17**

The fit selection can affect the selection of the clearance or torque variant (**table 17**).

For example, when mounting with interference fit:

- For metal-to-metal spherical plain bearings, to avoid the removal of all the bearing clearance and risk of blocking the bearing, sufficient initial internal clearance is needed. Using a reduced clearance variant is therefore not recommended
- For self-lubricating spherical plain bearings, to avoid high torque increase and risk of blocking the bearing, reduced torque or controlled clearance variants should be used

Refer to *Friction and torque* **page 146** and *Internal clearance* **page 147** for more information.

The required bearing fits and resulting operating clearance and torque are influenced by the coefficients of thermal expansion of the housing and shaft materials if different than the bearing material. This effect must be considered when selecting fits and bearing initial internal clearance and torque.

Table 17

Housing fits for spherical plain bearings

Application conditions	Recommended fit	Recommended bearing variant		Effect on internal clearance or torque
		Metal-to-metal bearings	Self-lubricating bearings	
Risk for push-out, heavy load, matched assembly required	Interference fit −0,002 to −0,012 mm −0.0001 to −0.0005 in	Standard clearance	Reduced torque or controlled clearance	Moderate internal clearance reduction or torque increase
Accurate torque or clearance needed, low push-out risk, easy axial positioning needed	Loose fit with small clearance +0,025 to +0,010 mm +0.0010 to +0.0004 in	Standard or reduced clearance	Standard or reduced torque	Not affecting internal clearance nor torque
Accurate torque or clearance needed, low push-out risk, adhesive must be applied in the housing bore	Loose fit with large clearance +0,100 to +0,050 mm +0.0040 to +0.0020 in	Standard or reduced clearance	Standard or reduced torque	Not affecting internal clearance nor torque
Enable re-use of housing, matched assembly required for larger bearing outer diameters	Transition fit +0,020 to −0,005 mm +0.0008 to −0.0002 in	Standard or reduced clearance	Standard or reduced torque	Small internal clearance reduction or torque increase

Mounting

Mount spherical plain bearings in a clean environment and with care to achieve maximum performance and service life. Leave the bearings in their original packages until immediately before mounting so they are not exposed to any contaminants. Also, make sure mating components are clean before mounting the bearings.

Bearings should be mounted onto their shaft seats with a loose fit, refer to *Fits and tolerances* **page 152**. High interference fit could damage the inner ring and subsequently affect bearing performance.

When mounting a bearing in a housing, use an assembly tool which pushes on the outer ring whilst supporting both the outer and inner ring (**figure 28**).

When mounting a bearing on a shaft, use an assembly tool pushing on the inner ring while supporting the outer ring.

This is to ensure that the mounting force never acts on the sliding contact surfaces which could damage the bearing (**figures 29 and 30**).

It is possible to use a mechanical press to mount a bearing (**figure 31**). To avoid damage to the bearing, under no circumstances should a method involving shock load or impact be used (**figure 32**).

Bearings mounted with an interference fit should be assembled using a temperature difference between the bearing and housing (e.g. cooling the bearing with liquid nitrogen or refrigeration unit, or heating the housing) to ease assembly. The temperature used must stay between the permissible bearing temperature limits (For more information, refer to *Operating temperature* **pages 138 and 147**).

Depending on bearing mounting conditions, a retaining or a jointing compound can be used at the interface between the housing and the bearing outer ring:

- A retaining compound between the outer ring and housing can be used to maintain the bearing position. This is typically required for bearings fitted with a clearance fit in the housing. The effectiveness of the compound used should be tested to confirm its suitability for the application requirements
- To counteract fretting or galvanic corrosion between the metallic surfaces of the housing and the bearing outer ring, a jointing compound can be applied

Do not allow the retaining or jointing compound to enter the bearing or to obstruct the lubrication groove and holes in the outer ring of metal-to-metal spherical plain bearings.

Figure 28

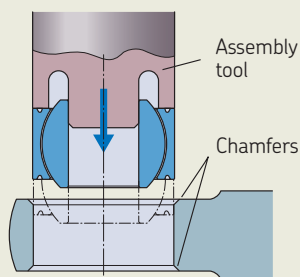


Figure 29

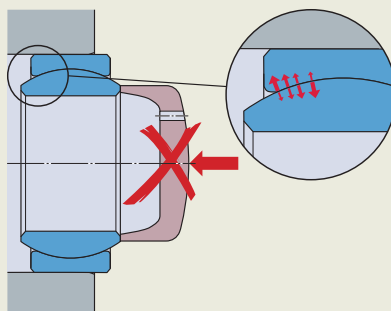


Figure 30

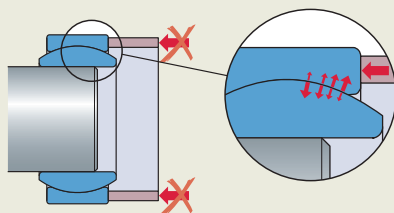


Figure 31

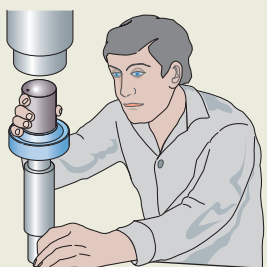
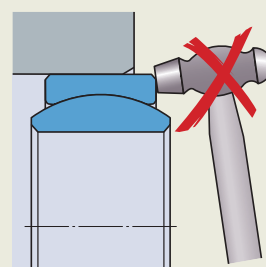


Figure 32



Bearing retention

Spherical plain bearings must be retained in the housing. Common solutions are described below.

The retention process can impact the bearing torque and/or internal clearance.

2

Anvil staking Process

- 1 Install bearing as detailed in *Mounting* **page 153**. Ensure the bearing is correctly axially centred in housing.
- 2 Determine the staking load required for bearing size and the housing material. Refer to *Staking and pushout load* **page 154**.
- 3 To confirm suitability of the staking loads, defined in step (2), slightly reduce the staking load and stake the first bearing from the batch using the following steps.
- 4 Position the bearing assembly on the location pin of the staking tool, as shown in **figure 33**. Apply the staking load and stake the first face.
- 5 Replace the lower anvil with a second staking head as shown in **figure 34**. Turn the bearing and housing over, locate the staked groove on the staking head and, applying the staking load, stake the second face.

- 6 Remove the bearing assembly, remove any surplus of retaining or jointing compound, and check rotational torque and axial retention.
- 7 If the staking acceptance criteria given in **page 154** are met, continue with the remaining components in the batch at the staking load established in step (3). If requirements are not met, adjust the staking load and repeat from step (4).

As an alternative to the above staking method, the staking of the two sides can be carried out in one step (omitting the staking anvil step in (4) above). This alternative should not be applied if a clearance fit is used.

Staking acceptance

After staking, the staked lip should be inspected for any damage, cracking or incomplete staking areas.

Two main criteria can be used to validate the staking:

- Check the retaining strength of the staked lip. The installed bearing can be axially proof loaded (For more information, refer to *Staking and pushout load* below). Loads must be applied through the outer ring of the bearing and not through the inner ring
- Check the gap between the lip and housing chamfer. This should be checked with a feeler gauge and should not exceed 0.127 mm (0.005 in) over 40% of the staking lip circumference. See **figure 35**.

Staking and pushout load

For additional information about staking of standard bearings, refer to the relevant standards, including TR 4541, MIL-HDBK-1599, NAS 0331, NFL 31-081 and NFL 31-083.

Figure 33

Tooling arrangement first stage stake

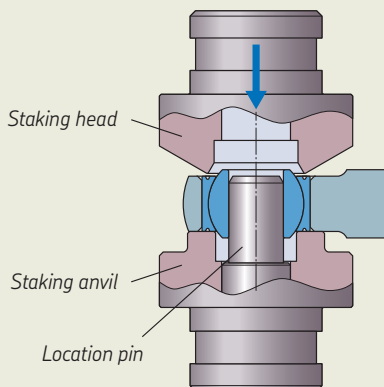


Figure 34

Tooling arrangement final stage stake

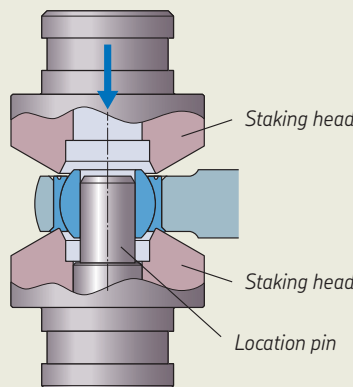
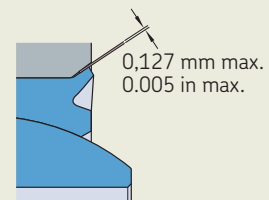


Figure 35

Staking gauge control



Roller staking

Roller staking is another lip deforming method. This is carried out using a rotating head with rotating discs or rollers running in the staking groove, which deform the outer ring lip.

Threaded or bolted retention plate

Spherical plain bearings with chamfered outer rings can be retained in the housing by using either a threaded or bolted plate (**figure 36**). This method improves axial load carrying capabilities and eases assembly and bearing replacement but increases weight and requires more space.

For mounting of customized designs, such as screwed flanges, refer to *Customized products* **page 141** and **150**.

Dismounting

Spherical plain bearings can be removed by pushing the bearing out of its housing.

The removal of bearings retained by staking can be facilitated if one retaining lip is machined away before pressing the bearing out. Care must be taken not to damage the housing.

A typical dismounting method is shown in **figure 37**.

A dismounted bearing should not be reused.

SKF supplies bearings with oversized outer diameters in a range of increments to allow bearing replacement in housings.

The housing should be thoroughly cleaned of any hardened retaining or jointing compound. The housing bore can also be re-machined and should be verified dimensionally before the new bearing is installed, especially if fretting damage is evident.

Storage

The conditions under which bearings, seals and lubricants are stored can have an adverse effect on their performance. Inventory control can also play an important role in performance, particularly for bearings having seals and lubricants. Therefore, SKF recommends a “first in, first out” inventory policy.

Storage conditions

To maintain the integrity of the product during storage, SKF recommends the following basic housekeeping practices (**table 18**):

- Store bearings in a stable, clean, vibration-free, and dry area with a cool, and steady temperature
- Control and limit relative humidity in the storage area
- Keep bearings in their original unopened packages until immediately prior to mounting to prevent risk of bearing deterioration such as the ingress of contaminants

After 5 years of storage, the grease in metal-to-metal bearings ages and must be changed by SKF.

For storage outside these conditions, the stated storage life is not guaranteed. Contact SKF for more information.

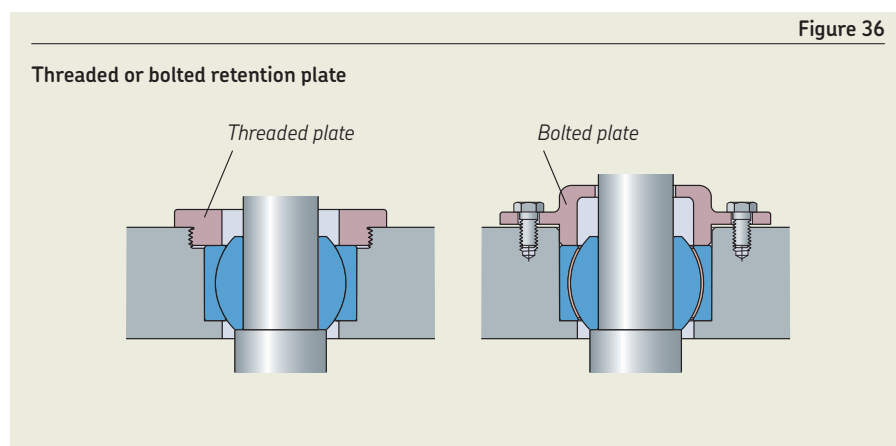
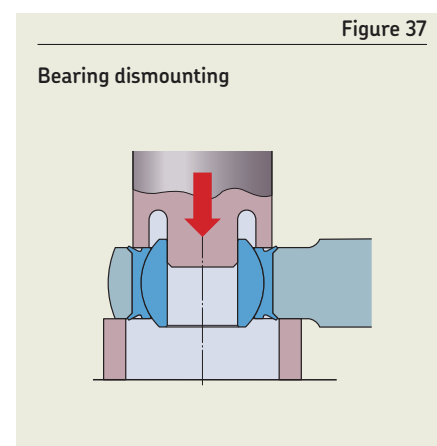


Table 18

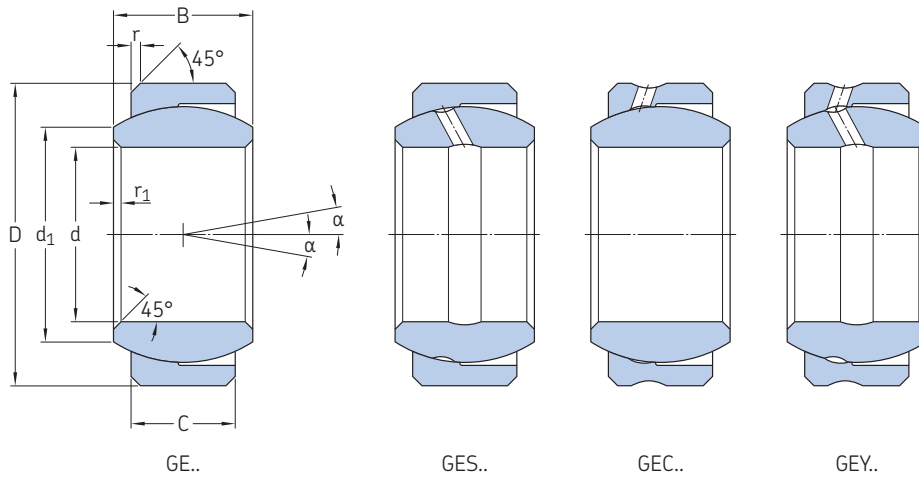
Bearing storage conditions		
Standard	Metal-to-metal bearings	Self-lubricating bearings
Storage life	5 years	15 years ¹⁾
Storage temperature	15 to 35 °C (55 to 95 °F)	15 to 25 °C (55 to 77 °F)
Relative humidity	50 to 70%	50 to 70%

¹⁾ Can be limited by specific combinations of surface treatment and marking technology. Always refer to the dates indicated on SKF's packaging. Contact SKF for more information.



2.1 Metal-to-metal loader slot (metric dimensions)

GE.. bore code 4 to 20



Technical specification	EN 2337
Product standards	EN 2336 (Bearing steel) EN 2588 (Corrosion-resistant steel)
Surface treatment	For products with inner and outer rings in bearing steel or corrosion-resistant steel, one of the spherical surfaces is treated with molybdenum disulfide

Dimensions

Nominal bore code	Dimensions d	Δd_{mp}	Δd_s	D	ΔD_{mp}	ΔD_s	C 0/-0,25	B 0/-0,06
–	mm	μm		mm	μm		mm	
4 ¹⁾	4	0/-8	+2/-10	12	0/-8	+5/-13	3	5
5	5	0/-8	+2/-10	14	0/-8	+5/-13	4	6
6	6	0/-8	+2/-10	14	0/-8	+5/-13	4	6
8	8	0/-8	+2/-10	16	0/-8	+5/-13	5	8
10	10	0/-8	+2/-10	19	0/-9	+6/-15	6	9
12	12	0/-8	+3/-11	22	0/-9	+6/-15	7	10
15	15	0/-8	+3/-11	26	0/-9	+6/-15	9	12
17	17	0/-8	+3/-11	30	0/-11	+8/-19	10	14
20	20	0/-10	+3/-13	35	0/-11	+8/-19	12	16

Dimensions cont., loads and clearance

Nominal bore code	Dimensions		r ₁	α ³⁾	Mass ≈	Static limit loads ²⁾		Axial clearance		Radial clearance max	
	d ₁ ≈	r				Radial C _s	Axial C _a	Standard	Reduced	Standard	Reduced
–	mm			°	g	kN		μm			
4 ¹⁾	6,2	0,4/0,7	0,3/0,6	16	3	7,7	0,45	30/60	1/30	15	8
5	8	0,4/0,7	0,3/0,6	13	4	14	0,8	30/60	1/30	15	8
6	8	0,4/0,7	0,3/0,6	13	4	17,5	1	30/60	1/30	15	8
8	10,2	0,5/0,8	0,5/0,8	15	8	27	1,8	30/60	1/30	15	8
10	13,2	0,5/0,8	0,5/0,8	12	12	44	2,5	30/60	1/30	15	8
12	16	0,6/1	0,5/0,8	11	17	57	3,5	30/60	1/30	15	8
15	18,5	0,6/1	0,5/0,8	9	32	87	5,3	30/60	1/30	15	8
17	20,7	0,9/1,3	0,7/1,1	10	54	112	6,7	30/60	1/30	15	8
20	24,1	0,9/1,3	0,7/1,1	9	65	162	9,8	30/60	1/30	15	8

¹⁾ SKF option

²⁾ Loads are given in the opposite direction to the slots and are valid for the steel/steel spherical plain bearings without lubrication groove. For other bearings, refer to page 134

³⁾ Values are given for non protected bearings. For sealed bearings, refer to page 140

Designation system

Examples:	ZWGES20D-C2A-2CP6R10 QGEC30EE	Z	W	GE	S	20	D-C2A	E	-2	CP6	R10
Surface treatment of outer ring											
No code	Not plated										
Z ¹⁾	Cadmium plated external dimensions										
SZ ¹⁾	Zinc-nickel plated external dimensions										
Material											
No code	Bearing steel inner ring and outer ring										
W	Corrosion-resistant steel inner ring and outer ring										
Q ¹⁾	Bronze beryllium inner ring and bearing steel outer ring										
Basic designation											
Lubrication grooves											
No code	Without lubrication groove										
S	Lubrication by inner ring										
C ³⁾	Lubrication by outer ring										
Y ¹⁾	Lubrication by inner and outer ring										
Bore code											
Clearance code											
Axial clearance		Radial clearance									
D-C2A	Standard	Standard									
No code ¹⁾	Reduced	No requirement									
D ¹⁾	Standard	No requirement									
D-C1A ¹⁾	No requirement	Reduced									
-C3A	Reduced	Reduced									
Seal											
No code	No seal										
E ⁴⁾	Sealed on the slot side										
EE ⁴⁾	Sealed on both sides										
Lubricant											
No code	Grease G354										
-2	Grease G395										
Surface treatment of inner ring sphere											
No code	Not plated										
CP6 ⁵⁾	Chromium plated sphere										
CP109 ⁵⁾	XCR plating on sphere (chromium 6 free replacement to chromium plating)										
CP55 ²⁾	Passivated corrosion-resistant steel inner ring										
Oversize											
No code	Standard outer diameter size										
R10 ¹⁾	0,1 mm oversized outer diameter										
R20 ¹⁾	0,2 mm oversized outer diameter										

1) SKF option

2) Available only for inner ring in corrosion-resistant steel

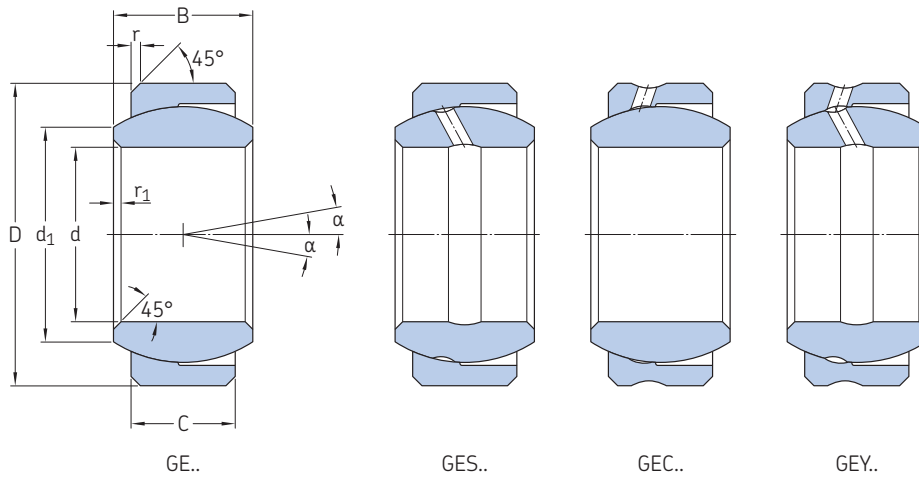
3) In the outer ring sphere, central lubrication groove only for $d \leq 6$

4) Only available for $d \geq 6$

5) SKF option, available only for inner ring in corrosion-resistant steel

2.1 Metal-to-metal loader slot (metric dimensions)

GE.. bore code 25 to 80



Technical specification	EN 2337
Product standards	EN 2336 (Bearing steel) EN 2588 (Corrosion-resistant steel)
Surface treatment	For products with inner and outer rings in bearing steel or corrosion-resistant steel, one of the spherical surfaces is treated with molybdenum disulfide

Dimensions

Nominal bore code	Dimensions d	Δd_{mp}	Δd_s	D	ΔD_{mp}	ΔD_s	C 0/-0,25	B 0/-0,06
—	mm	μm		mm	μm		mm	
25	25	0/-10	+3/-13	42	0/-11	+8/-19	16	20
30	30	0/-10	+3/-13	47	0/-11	+8/-19	18	22
35	35	0/-12	+3/-15	55	0/-13	+10/-23	20	25
40	40	0/-12	+3/-15	62	0/-13	+10/-23	22	28
45	45	0/-12	+3/-15	68	0/-13	+10/-23	25	32
50	50	0/-12	+3/-15	75	0/-13	+10/-23	28	35
60	60	0/-15	+4/-19	90	0/-15	+13/-28	36	44
70	70	0/-15	+4/-19	105	0/-15	+13/-28	40	49
80	80	0/-15	+4/-19	120	0/-15	+13/-28	45	55

Dimensions cont., loads and clearance

Nominal bore code	Dimensions d1	r	r1	$\alpha^2)$	Mass $\approx$	Static limit loads ¹⁾ Radial C _s	Axial C _a	Axial clearance Standard Reduced	Radial clearance max Standard Reduced
—	mm			°	g	kN		μm	
25	29,3	0,9/1,3	0,7/1,1	7	115	270	18	30/60 1/30	15 8
30	34,2	0,9/1,3	0,7/1,1	6	160	393	25	30/60 1/30	15 8
35	39,8	0,9/1,3	0,7/1,1	7	229	508	31	40/80 1/40	20 10
40	45	1,4/1,8	1,2/1,7	7	315	637	38	40/80 1/40	20 10
45	50,8	1,4/1,8	1,2/1,7	7	460	825	50	40/80 1/40	20 10
50	55,9	1,4/1,8	1,2/1,7	7	560	1 017	64	40/80 1/40	20 10
60	66,8	1,4/1,8	1,2/1,7	6	1 100	1 584	104	50/100 1/50	25 15
70	77,8	1,4/1,8	1,2/1,7	6	1 540	2 013	128	50/100 1/50	25 15
80	89,4	1,4/1,8	1,2/1,7	6	2 290	2 640	163	50/100 1/50	25 15

¹⁾ Loads are given in the opposite direction to the slots and are valid for the steel/steel spherical plain bearings without lubrication groove. For other bearings, refer to page 134

²⁾ Values are given for non protected bearings. For sealed bearings, refer to page 140



Designation system

Examples:	ZWGES20D-C2A-2CP6R10 QGEC30EE	Z	W	GE	S	20	D-C2A	E	-2	CP6	R10
Surface treatment of outer ring											
No code	Not plated										
Z ¹⁾	Cadmium plated external dimensions										
SZ ¹⁾	Zinc-nickel plated external dimensions										
Material											
No code	Bearing steel inner ring and outer ring										
W	Corrosion-resistant steel inner ring and outer ring										
Q ¹⁾	Bronze beryllium inner ring and bearing steel outer ring										
Basic designation											
Lubrication grooves											
No code	Without lubrication groove										
S	Lubrication by inner ring										
C ³⁾	Lubrication by outer ring										
Y ¹⁾	Lubrication by inner and outer ring										
Bore code											
Clearance code											
Axial clearance		Radial clearance									
D-C2A	Standard	Standard									
No code ¹⁾	Reduced	No requirement									
D ¹⁾	Standard	No requirement									
D-C1A ¹⁾	No requirement	Reduced									
-C3A	Reduced	Reduced									
Seal											
No code	No seal										
E ⁴⁾	Sealed on the slot side										
EE ⁴⁾	Sealed on both sides										
Lubricant											
No code	Grease G354										
-2	Grease G395										
Surface treatment of inner ring sphere											
No code	Not plated										
CP6 ⁵⁾	Chromium plated sphere										
CP109 ⁵⁾	XCR plating on sphere (chromium 6 free replacement to chromium plating)										
CP55 ²⁾	Passivated corrosion-resistant steel inner ring										
Oversize											
No code	Standard outer diameter size										
R10 ¹⁾	0,1 mm oversized outer diameter										
R20 ¹⁾	0,2 mm oversized outer diameter										

1) SKF option

2) Available only for inner ring in corrosion-resistant steel

3) In the outer ring sphere, central lubrication groove only for $d \leq 6$

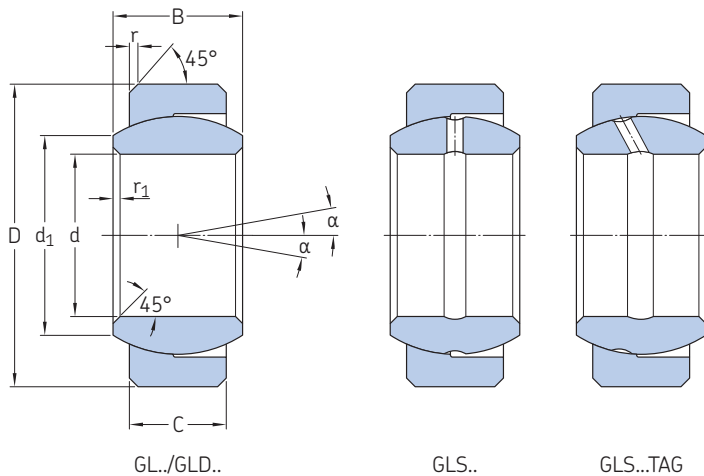
4) Only available for $d \geq 6$

5) SKF option, available only for inner ring in corrosion-resistant steel

2.2 Metal-to-metal loader slot normal (metric dimensions)

GL..., GLD..., GLS... and GLS..TAG bore code **4** to **17/30**

Technical specification –
Product standards –



Dimensions

Nominal bore code	Dimensions d	Δd_{mp} GL..., GLD... and GLS..	GLS..TAG only	D	ΔD_{mp} GL..., GLD... and GLS..	GLS..TAG only	C h11	B h11
–	mm	μm		mm	μm		mm	
4	4	0/-8	–	12	0/-8	–	3	5
5	5	0/-8	–	14	0/-8	–	4	6
6	6	0/-8	–	14	0/-8	–	4	6
8/16	8	0/-8	–	16	0/-8	–	5	8
8	8	0/-8	–	17	0/-8	–	5	8
10/19	10	0/-8	–	19	0/-9	–	6	9
10	10	0/-8	–	20	0/-9	–	6	9
12	12	0/-8	+11/0	22	0/-9	0/-9	7	10
14	14	0/-8	+11/0	25	0/-9	0/-9	8	11
15/26	15	0/-8	+11/0	26	0/-9	0/-9	9	12
15	15	0/-8	+11/0	28	0/-9	0/-9	9	12
16	16	0/-8	+11/0	28	0/-9	0/-9	9	12
17	17	0/-8	+11/0	32	0/-11	0/-11	10	14
17/30	17	0/-8	+11/0	30	0/-11	0/-11	10	14

Dimensions cont., loads and clearance

Nominal bore code	Dimensions d1	r	r1	r	r1	$\alpha^{2)}$	Mass	Static limit loads ¹⁾	Axial clearance			
–	mm	GL..., GLD... and GLS..	GLS..TAG only	GLS..TAG only	GLS..TAG only	°	g	Radial Cs	Axial Ca	GL...	GLD... and GLS..	GLS..TAG
–	mm					°	g	kN	μm			
4	6,2	0,4/0,8	0,4/0,7	–	–	16	3	7,7	0,45	0/30	30/60	–
5	8	0,4/0,8	0,4/0,7	–	–	13	4	14	0,8	0/30	30/60	–
6	8	0,4/0,8	0,4/0,7	–	–	13	4	17,5	1	0/30	30/60	–
8/16	10,2	0,4/0,8	0,4/0,7	–	–	15	8	27	1,8	0/30	30/60	–
8	10,2	0,4/0,8	0,4/0,7	–	–	15	10	27	1,8	0/30	30/60	–
10/19	13,2	0,4/0,8	0,5/0,8	–	–	12	12	44	2,5	0/30	30/60	–
10	13,2	0,4/0,8	0,5/0,8	–	–	12	13	44	2,5	0/30	30/60	–
12	14,9	0,7/1,2	0,5/0,8	0,7	0,5	11	17	57	3,5	0/30	30/60	5/15
14	16,7	0,7/1,2	0,5/0,8	0,7	0,5	10	22	60	4	0/30	30/60	5/15
15/26	18,5	0,7/1,2	0,5/0,8	0,7	0,5	9	32	87	5,3	0/30	30/60	5/15
15	18,5	0,7/1,2	0,5/0,8	0,7	0,5	9	34	87	5,3	0/30	30/60	5/15
16	18,5	0,7/1,2	0,5/0,8	0,7	0,5	9	33	87	5,3	0/30	30/60	5/15
17	20,7	0,9/1,3	0,7/1,1	1	0,5	10	52	112	6,7	0/30	30/60	5/15
17/30	20,7	0,9/1,3	0,7/1,1	1	0,5	10	54	112	6,7	0/30	30/60	5/15

¹⁾ Loads are given in the opposite direction to the slots and are valid for the steel/steel spherical plain bearings without lubrication groove. For other bearings, refer to page 134

²⁾ Values are given for non protected bearings. For sealed bearings, refer to page 140



Designation system

Examples:	ZWGLS20TAGE-2CP6R10	Z	W	GL	S	20	TAG	E	-2	CP6	R10
	QGLD15/26EE										
Surface treatment of outer ring											
No code	Not plated										
Z	Cadmium plated external dimensions										
SZ	Zinc-nickel plated external dimensions										
Material											
No code	Bearing steel inner ring and outer ring										
W	Corrosion-resistant steel inner ring and outer ring										
Q	Bronze beryllium inner ring and bearing steel outer ring										
Basic designation											
Lubrication grooves and axial clearance											
No code	Without lubrication groove and reduced axial clearance										
D	Without lubrication groove and standard axial clearance										
S	Lubrication by inner ring (vertical groove) and standard axial clearance										
S..TAG ¹⁾	Lubrication by inner ring (inclined groove) and reduced axial clearance										
Bore code											
Seal											
No code	No seal										
E ³⁾	Sealed on the slot side										
EE ³⁾	Sealed on both sides										
Lubricant											
No code	Grease G354										
-2	Grease G395										
Surface treatment of inner ring											
No code	Not plated										
CP6 ²⁾	Chromium plated sphere										
CP109 ²⁾	XCR plating on sphere (chromium 6 free replacement to chromium plating)										
CP55 ²⁾	Passivated corrosion-resistant steel inner ring										
Oversize											
No code	Standard outer diameter size										
R10	0,1 mm oversized outer diameter										
R20	0,2 mm oversized outer diameter										

¹⁾ Only available for bore code ≥ 12 and ≤ 50

²⁾ Available only for inner ring in corrosion-resistant steel material

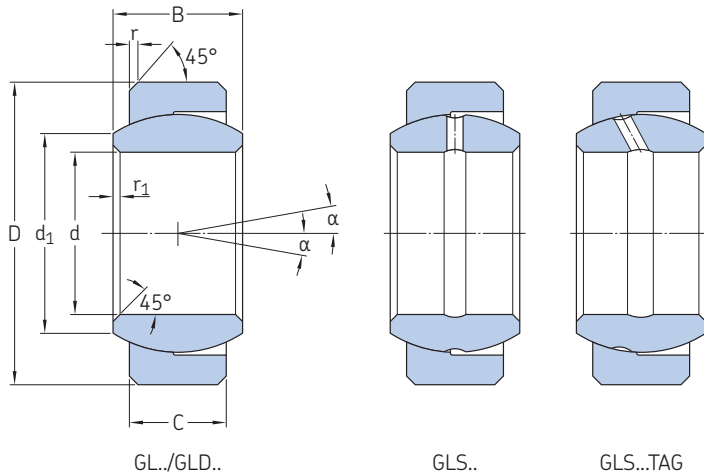
³⁾ Only available for $d \geq 6$

2.2 Metal-to-metal loader slot normal (metric dimensions)

GL..., GLD..., GLS... and GLS..TAG bore code **20 to 80**

Technical specification –

Product standards –



Dimensions

Nominal bore code	Dimensions d	Δdmp GL..., GLD... and GLS...	GLS..TAG only	D	ΔDmp GL..., GLD... and GLS...	GLS..TAG only	C h11	B h11
–	mm	μm		mm	μm		mm	
20	20	0/-10	+13/0	35	0/-11	0/-11	12	16
25	25	0/-10	+13/0	42	0/-11	0/-11	16	20
30/47	30	0/-10	+13/0	47	0/-11	0/-11	18	22
35	35	0/-12	+16/0	55	0/-13	0/-13	20	25
40	40	0/-12	+16/0	62	0/-13	0/-13	22	28
45/68	45	0/-12	+16/0	68	0/-13	0/-13	25	32
50	50	0/-12	+16/0	75	0/-13	0/-13	28	35
55	55	0/-15	–	85	0/-15	–	32	40
60	60	0/-15	–	90	0/-15	–	36	44
70	70	0/-15	–	105	0/-15	–	40	49
80	80	0/-15	–	120	0/-15	–	45	55

Dimensions cont., loads and clearance

Nominal bore code	Dimensions			r GLS..TAG only +0,3/0	r ₁ +0,3/0	α ²⁾	Mass ≈	Static limit loads ¹⁾		Axial clearance		
	d ₁ ≈	r GL..., GLD.. and GLS..	r ₁					Radial C _s	Axial C _a	GL...	GLD.. and GLS..	GLS..TAG
–	mm					°	g	kN		μm		
20	24,1	0,9/1,3	0,7/1,1	1	0,5	9	65	162	9,8	0/30	30/60	10/20
25	29,3	0,9/1,3	0,7/1,1	1	0,5	7	115	270	18	0/30	30/60	10/20
30/47	34,2	0,9/1,3	0,7/1,1	1	0,5	6	160	393	25	0/30	30/60	10/20
35	39,8	0,9/1,3	0,7/1,1	1	0,5	7	229	508	31	0/40	40/80	10/20
40	45	1,2/1,7	1,2/1,7	1,5	0,5	7	315	637	38	0/40	40/80	10/20
45/68	50,8	1,2/1,7	1,2/1,7	1,5	0,5	7	460	825	50	0/40	40/80	10/20
50	55,9	1,2/1,7	1,2/1,7	1,5	0,5	7	560	1 017	64	0/40	40/80	10/20
55	62,2	1,2/1,7	1,2/1,7	–	–	7	805	1 297	82	0/50	50/100	–
60	66,8	1,2/1,7	1,2/1,7	–	–	6	1 100	1 584	104	0/50	50/100	–
70	77,8	1,2/1,7	1,2/1,7	–	–	6	1 540	2 013	128	0/50	50/100	–
80	89,4	1,2/1,7	1,2/1,7	–	–	6	2 200	2 640	163	0/50	50/100	–

¹⁾ Loads are given in the opposite direction to the slots and are valid for the steel/steel spherical plain bearings without lubrication groove. For other bearings, refer to page 134

²⁾ Values are given for non protected bearings. For sealed bearings, refer to page 140



Designation system

Examples: ZWGLS20TAGE-2CP6R10
QGLD15/26EE

Surface treatment of outer ring

No code Not plated
Z Cadmium plated external dimensions
SZ Zinc-nickel plated external dimensions

Material

No code Bearing steel inner ring and outer ring
W Corrosion-resistant steel inner ring and outer ring
Q Bronze beryllium inner ring and bearing steel outer ring

Basic designation

Lubrication grooves and axial clearance

No code Without lubrication groove and reduced axial clearance
D Without lubrication groove and standard axial clearance
S Lubrication by inner ring (vertical groove) and standard axial clearance
S..TAG¹⁾ Lubrication by inner ring (inclined groove) and reduced axial clearance

Bore code

Seal

No code No seal
E³⁾ Sealed on the slot side
EE³⁾ Sealed on both sides

Lubricant

No code Grease G354
-2 Grease G395

Surface treatment of inner ring

No code Not plated
CP6²⁾ Chromium plated sphere
CP109²⁾ XCR plating on sphere (chromium 6 free replacement to chromium plating)
CP55²⁾ Passivated corrosion-resistant steel inner ring

Oversize

No code Standard outer diameter size
R10 0,1 mm oversized outer diameter
R20 0,2 mm oversized outer diameter

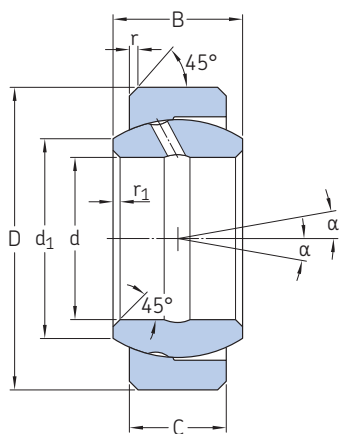
¹⁾ Only available for bore code ≥ 12 and ≤ 50

²⁾ Available only for inner ring in corrosion-resistant steel material

³⁾ Only available for $d \geq 6$

2.3 Metal-to-metal loader slot normal reinforced (metric dimensions)

GLS..RTG



GLS..RTG

Technical specification –

Product standards –

Dimensions

Nominal bore code	Dimensions d	Δd_{mp} H6	D	ΔD_{mp} h5	C h11	B 0/-0,05
–	mm	μm	mm	μm	mm	
12	12	+11/0	25	0/-9	9	12
14	14	+11/0	28	0/-9	9	13
15	15	+11/0	32	0/-11	10	14
16	16	+11/0	32	0/-11	10	14
17	17	+11/0	35	0/-11	13	17
20	20	+13/0	42	0/-11	16	20
25	25	+13/0	47	0/-11	18	22
30	30	+13/0	55	0/-13	20	25
35	35	+16/0	62	0/-13	22	28
40	40	+16/0	68	0/-13	25	32
45	45	+16/0	75	0/-13	28	35
50	50	+16/0	85	0/-15	32	40

Dimensions cont., loads and clearance

Nominal bore code	Dimensions d1	r	r1	$\alpha^{(2)}$	Mass $\approx$	Static limit loads ¹⁾ Radial C_s	Axial C_a	Axial clearance
–	mm	+0,3/0	+0,3/0	°	g	kN		μm
12	17,2	0,7	0,5	10	30	65	4,1	30/60
14	20,2	0,7	0,5	11	39	77	4,2	30/60
15	21,9	0,7	0,5	10	56	96	5,1	30/60
16	21,9	0,7	0,5	10	53	96	5,1	30/60
17	24,7	1	0,5	9	83	144	9	30/60
20	29,3	1	0,5	8	144	216	14,2	30/60
25	34,2	1	0,5	7	187	322	20,5	30/60
30	39,8	1	0,5	7	279	462	28	30/60
35	45,0	1	0,5	7°30	380	637	38	40/80
40	50,8	1,5	0,5	8	503	825	49,5	40/80
45	56,0	1,5	0,5	8	660	1 017	63,5	40/80
50	62,3	1,5	0,5	7	986	1 297	82	40/80

¹⁾ Loads are given in the opposite direction to the slots and are valid for the steel/steel spherical plain bearings. For other bearings, refer to page 134

²⁾ Values are given for non protected bearings. For sealed bearings, refer to page 140

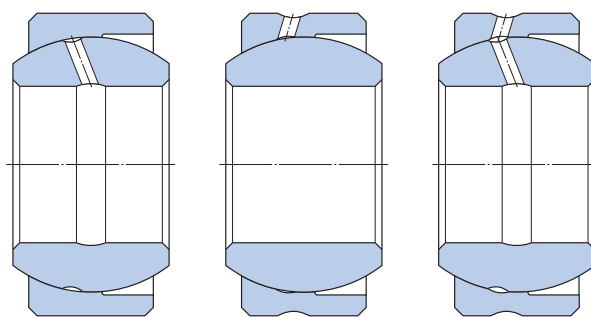
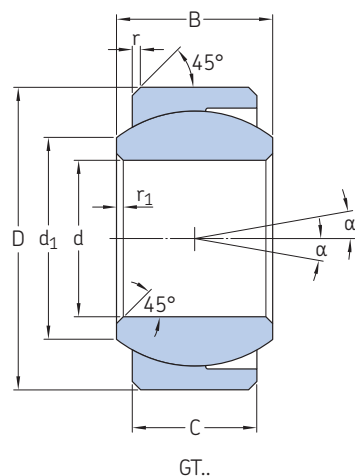
Designation system

Examples:	ZWGLS20MRTGE-2CP6R10	Z	W	GLS	20	M	RTG	E	-2	CP6	R10
	QGLS12RTGEE										
Surface treatment of outer ring											
No code	Not plated										
Z	Cadmium plated external dimensions										
SZ	Zinc-nickel plated external dimensions										
Material											
No code	Bearing steel inner ring and outer ring										
W	Corrosion-resistant steel inner ring and outer ring										
Q	Bronze beryllium inner ring and bearing steel outer ring										
Basic designation											
Bore code											
Dry-lubricant											
No code	No treatment										
M	With molybdenum disulfide										
Seal											
No code	No seal										
E	Sealed on the slot side										
EE	Sealed on both sides										
Lubricant											
No code	Grease G354										
-2	Grease G395										
Surface treatment of inner ring sphere											
No code	Not plated										
CP6 ¹⁾	Chromium plated sphere										
CP109 ¹⁾	XCR plating on sphere (chromium 6 free replacement to chromium plating)										
CP55 ¹⁾	Passivated corrosion-resistant steel inner ring										
Oversize											
No code	Standard outer diameter size										
R10	0,1 mm oversized outer diameter										
R20	0,2 mm oversized outer diameter										

¹⁾ Available only for inner ring in corrosion-resistant steel material

2.4 Metal-to-metal loader slot wide (metric dimensions)

GT



GT..

GTS..

GTC..

Technical specification

–

Product standards

–

Dimensions

Nominal bore code	Dimensions d	Δd_{mp}	D	ΔD_{mp}	C ± 1	B 0/-0,06
–	mm	μm	mm	μm	mm	
12	12	0/-8	25	0/-8	10	13
15	15	0/-8	29	0/-8	12	15
17	17	0/-8	31	0/-9	13,5	16
20	20	0/-9	40	0/-9	18	22
25	25	0/-9	45	0/-9	20	25
30	30	0/-9	51	0/-11	24	28
35	35	0/-11	57	0/-11	26	31
40	40	0/-11	64	0/-11	29	34
45	45	0/-11	72	0/-11	32	37
50	50	0/-11	80	0/-13	34	41

Dimensions cont., loads and clearance

Nominal bore code	Dimensions d1 $\approx$	r +0,3/0	r1 +0,3/0	$\alpha^{2)}$	Mass $\approx$	Static limit loads ¹⁾ Radial Cs	Axial Ca	Axial clearance GT	GTS GTC GTY
–	mm			°	g	kN		μm	
12	16,2	0,5	0,1	10	31	91,8	6,2	5/25	15/40
15	19,2	0,5	0,1	8	49	133,8	9,4	5/25	15/40
17	20,7	0,5	0,1	7	57	162,6	15,7	5/25	15/40
20	25,4	0,7	0,1	8	135	274,8	22,6	10/30	20/45
25	29,7	0,7	0,1	8	180	361,8	28,5	10/30	20/45
30	34,7	0,7	0,1	6	290	555	45,8	10/30	20/45
35	39,2	0,9	0,1	7	325	684,4	54	15/40	25/50
40	45,2	0,9	0,1	6	440	887	67,6	15/40	25/50
45	51,5	0,9	0,1	5	605	1 105	83,1	15/40	25/50
50	57	0,9	0,1	7	840	1 304	93,6	15/50	25/50

¹⁾ Loads are given in the opposite direction to the slots and are valid for the steel/steel spherical plain bearings without lubrication groove. For other bearings, refer to page 134

²⁾ Values are given for non protected bearings. For sealed bearings, refer to page 140

Designation system

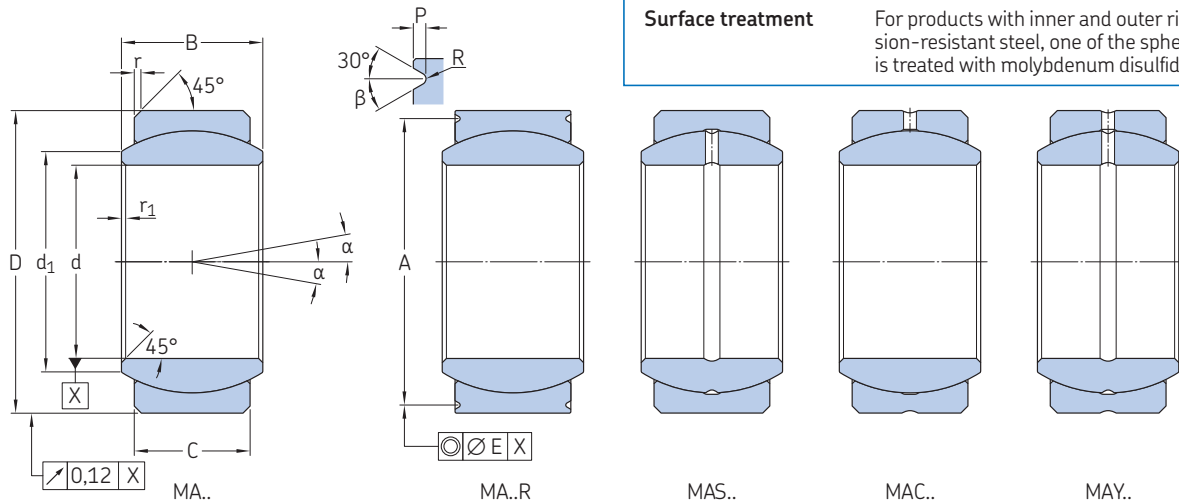
Examples:	ZWGT S20E-2CP6R10	Z	W	GT	S	20	E	-2	CP6	R10
	QGT C30EE									
Surface treatment of outer ring										
No code	Not plated									
Z	Cadmium plated external dimensions									
SZ	Zinc-nickel plated external dimensions									
Material										
No code	Bearing steel inner ring and outer ring									
W	Corrosion-resistant steel inner ring and outer ring									
Q	Bronze beryllium inner ring and bearing steel outer ring									
Basic designation										
Lubrication grooves and axial clearance										
No code	Without lubrication groove and reduced axial clearance									
Code S	Lubrication by inner ring and standard axial clearance									
Code C	Lubrication by outer ring and standard axial clearance									
Code Y	Lubrication by inner and outer ring and standard axial clearance									
Bore code										
Seal										
No code	No seal									
E	Sealed on the slot side									
EE	Sealed on both sides									
Lubricant										
No code	Grease G354									
-2	Grease G395									
Surface treatment of inner ring										
No code	Not plated									
CP6 ¹⁾	Chromium plated sphere									
CP109 ¹⁾	XCR plating on sphere (chromium 6 free replacement to chromium plating)									
CP55 ¹⁾	Passivated corrosion-resistant steel inner ring									
Oversize										
No code	Standard outer diameter size									
R10	0,1 mm oversized outer diameter									
R20	0,2 mm oversized outer diameter									

¹⁾ Available only for inner ring in corrosion-resistant steel material

2.5 Metal-to-metal swaged light (metric dimensions)

MA bore code 4 to 20

Technical specification	EN 2337
Product standards	EN 2335
Surface treatment	For products with inner and outer rings in corrosion-resistant steel, one of the spherical surfaces is treated with molybdenum disulfide



β	E
°	mm
30	0,12

Dimensions

Nominal bore code	Dimensions d	Δdmp	Δds	D	ΔDmp	ΔDs	C ±0.1	B 0/-0,06	d1 ≈	A +0,1/0 Code R	Code PR
–	mm	μm		mm	μm		mm				
4	4	0/-8	+3/-10	12	0/-8	+5/-13	3	5	6,2	–	–
5	5	0/-8	+3/-10	14	0/-8	+5/-13	4	6	8	–	–
6	6	0/-8	+3/-10	14	0/-8	+5/-13	4	6	8	–	–
8	8	0/-8	+3/-10	16	0/-8	+5/-13	5	8	10,2	14,2	–
10	10	0/-8	+3/-10	19	0/-9	+6/-15	6	9	13,2	17,2	–
12	12	0/-8	+3/-11	22	0/-9	+6/-15	7	10	15	20,2	–
15	15	0/-8	+3/-11	26	0/-9	+6/-15	9	12	18,7	24,2	24
17	17	0/-8	+3/-11	30	0/-11	+8/-19	10	14	21,2	28,2	28
20	20	0/-10	+3/-13	35	0/-11	+8/-19	12	16	24,9	33,2	33

Dimensions cont., loads and clearance

Nominal bore code	Dimensions						Mass ≈	Static limit loads ³⁾		Axial clearance		Radial clearance Max	
	P	R	r	r ₁	α ⁴⁾	Radial C _s		Axial C _a ²⁾	Reduced	Standard	Reduced	Standard	
	0/-0,2 Code R	+0,1/0 Code PR											
–	mm					°	g	kN	µm				
4	–	–	–	0,4/0,7	0,3/0,6	16	3	7,2	0,45	5/35	35/75	10	20
5	–	–	–	0,4/0,7	0,3/0,6	13	4	12,6	0,8	5/35	35/75	10	20
6	–	–	–	0,4/0,7	0,3/0,6	13	4	16	1	5/35	35/75	10	20
8	0,7	–	0,2	0,5/0,8	0,3/0,6	15	8	21	1,8	5/35	35/75	10	20
10	0,7	–	0,2	0,5/0,8	0,5/0,8	15	12	31	2,5	5/35	35/75	10	20
12	0,7	–	0,2	0,6/1	0,5/0,8	11	17	40,5	3,5	5/35	35/75	10	20
15	0,7	0,9	0,2	0,6/1	0,5/0,8	9	32	70	5,3	5/35	35/75	10	20
17	0,7	0,9	0,2	0,9/1.3	0,5/0,8	10	49	91,4	6,7	5/40	40/80	12	25
20	0,7	0,9	0,2	0,9/1.3	0,5/0,8	9	65	130	9,8	5/40	40/80	12	25

²⁾ These values can be limited by the unstaking load (contact SKF for more information)

³⁾ Loads are valid for the steel/steel spherical plain bearings without lubrication groove. For other bearings, refer to page 134

⁴⁾ Values are given for non protected bearings. For sealed and shielded bearings, refer to page 140

Designation system

Examples:	ZWQMAS20RXTT-2CP6R10											Z	WQ	MA	S	20	R	X	TT	-2	CP6	R10	
	QMAC15PPCP109																						
Surface treatment of outer ring																							
No code		Not plated																					
Z¹⁾		Cadmium plated external dimensions																					
SZ¹⁾		Zinc-nickel plated external dimensions																					
Material code		Inner ring material										Outer ring material											
W		Corrosion-resistant steel										Corrosion-resistant steel											
Q¹⁾		Bronze beryllium										Corrosion-resistant steel											
WQ¹⁾		Corrosion-resistant steel										Bronze aluminium											
Basic designation																							
Lubrication grooves																							
No code		Without lubrication groove																					
S³⁾		Lubrication by inner ring																					
C³⁾ 6)		Lubrication by outer ring																					
Y³⁾		Lubrication by inner and outer ring																					
Bore code																							
Chamfer and groove																							
No code		Chamfered outer ring																					
R or PR²⁾		Grooved outer ring																					
Clearances																							
No code		Standard clearances																					
X		Reduced clearances																					
Shield and seal																							
No code		No shield and seal																					
TT¹⁾ 7)		Sealed																					
PP¹⁾ 7)		Shielded																					
Lubricant																							
No code		Grease G354																					
-2		Grease G395																					
Surface treatment of inner ring																							
No code		Not plated																					
CP6⁵⁾		Chromium plated sphere																					
CP109⁵⁾		XCR plating on sphere (chromium 6 free replacement to chromium plating)																					
CP55⁴⁾		Passivated corrosion-resistant steel inner ring																					
Oversize																							
No code		Standard outer diameter size																					
R10¹⁾		0,1 mm oversized outer diameter																					
R20¹⁾		0,2 mm oversized outer diameter																					

¹⁾ SKF option

²⁾ SKF option for bore code ≥ 8 and ≤ 10

³⁾ SKF option for bore code ≤ 12

⁴⁾ Available only for inner ring in corrosion-resistant steel material

⁵⁾ SKF option, available only for inner ring in corrosion-resistant steel material

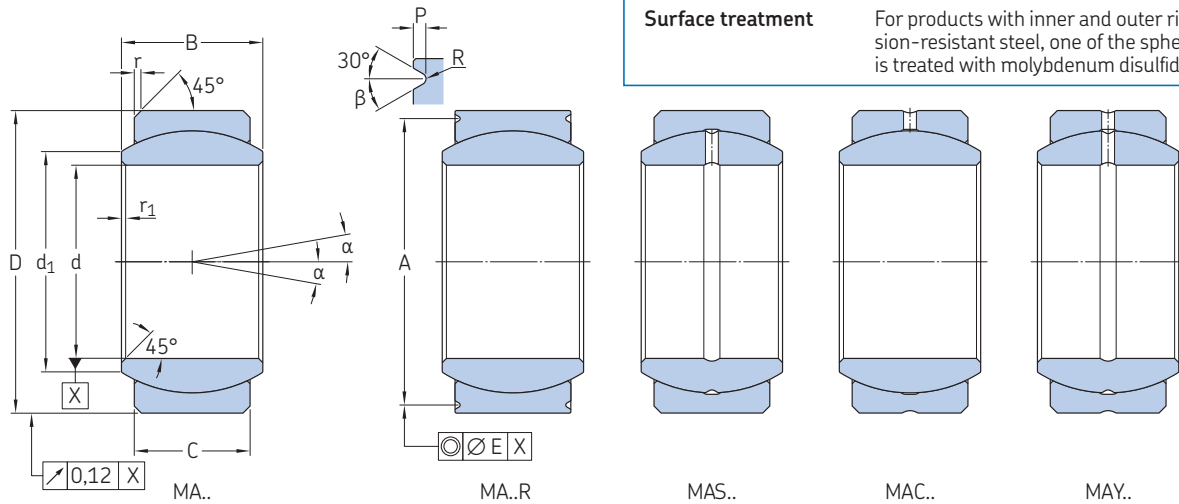
⁶⁾ In the outer ring sphere, central lubrication groove only for $d \leq 6$

⁷⁾ Only available for $d \geq 6$

2.5 Metal-to-metal swaged light (metric dimensions)

MA bore code 25 to 70

Technical specification EN 2337
Product standards EN 2335
Surface treatment For products with inner and outer rings in corrosion-resistant steel, one of the spherical surfaces is treated with molybdenum disulfide



β	E
°	mm
30	0,12

Dimensions

Nominal bore code	Dimensions d	Δd_{mp}	Δd_s	D	ΔD_{mp}	ΔD_s	C $\pm 0,1$	B 0/-0,06	$d_1 \approx$	A +0,1/0 Code R	Code PR
–	mm	μm		mm	μm		mm				
25	25	0/-10	+3/-13	42	0/-11	+8/-19	16	20	30	39,4	38,8
30	30	0/-10	+3/-13	47	0/-11	+8/-19	18	22	34,3	44,4	43,8
35	35	0/-12	+3/-15	55	0/-13	+10/-23	20	25	40,5	51,8	–
40	40	0/-12	+3/-15	62	0/-13	+10/-23	22	28	45	58,8	–
45	45	0/-12	+3/-15	68	0/-13	+10/-23	25	32	51,3	64,8	–
50	50	0/-12	+3/-15	75	0/-13	+10/-23	28	35	58,2	71,8	–
60	60	0/-15	+4/-19	90	0/-15	+13/-28	36	44	66,8	86,8	–
70 ¹⁾	70	0/-15	+4/-19	105	0/-15	+13/-28	40	49	77,8	101,8	–

Dimensions cont., loads and clearance

Nominal bore code	Dimensions						Mass ≈	Static limit loads ³⁾		Axial clearance		Radial clearance Max	
	P		R	r	r ₁	α ⁴⁾		Radial C _s	Axial C _a ²⁾	Reduced	Standard	Reduced	Standard
	0/-0,2 Code R	Code PR	+0,1/0										
–	mm						°	g	kN		μm		
25	0,9	1,4	0,3	0,9/1,3	0,5/0,8	7	115	216,7	18	5/50	50/100	15	30
30	0,9	1,4	0,3	0,9/1,3	0,5/0,8	6	160	277,5	25	5/50	50/100	15	30
35	1,4	–	0,3	0,9/1,3	0,6/1	7	229	359,9	31	5/50	50/100	15	30
40	1,4	–	0,3	1,4/1,8	0,6/1	7	315	428,8	38	5/50	50/100	15	30
45	1,4	–	0,3	1,4/1,8	0,6/1	7	460	558,4	50	5/60	60/120	20	35
50	1,4	–	0,3	1,4/1,8	1,2/1,7	7	560	760,1	64	5/60	60/120	20	35
60	1,4	–	0,3	1,4/1,8	1,2/1,7	6	1100	1056	104	5/60	60/120	20	35
70 ¹⁾	1,4	–	0,3	1,4/1,8	1,2/1,7	6	1540	1361,6	197,3	5/60	60/120	20	35

1) SKF option

2) These values can be limited by the unstaking load (contact SKF for more information)

3) Loads are valid for the steel/steel spherical plain bearings without lubrication groove. For other bearings, refer to page 134

4) Values are given for non protected bearings. For sealed and shielded bearings, refer to page 140

Designation system

Examples:	ZWQMAS20RXTT-2CP6R10											Z	WQ	MA	S	20	R	X	TT	-2	CP6	R10	
	QMAC15PPCP109																						
Surface treatment of outer ring																							
No code		Not plated																					
Z¹⁾		Cadmium plated external dimensions																					
SZ¹⁾		Zinc-nickel plated external dimensions																					
Material code		Inner ring material										Outer ring material											
W		Corrosion-resistant steel										Corrosion-resistant steel											
Q¹⁾		Bronze beryllium										Corrosion-resistant steel											
WQ¹⁾		Corrosion-resistant steel										Bronze aluminium											
Basic designation																							
Lubrication grooves																							
No code		Without lubrication groove																					
S³⁾		Lubrication by inner ring																					
C³⁾ 6)		Lubrication by outer ring																					
Y³⁾		Lubrication by inner and outer ring																					
Bore code																							
Chamfer and groove																							
No code		Chamfered outer ring																					
R or PR²⁾		Grooved outer ring																					
Clearances																							
No code		Standard clearances																					
X		Reduced clearances																					
Shield and seal																							
No code		No shield and seal																					
TT¹⁾ 7)		Sealed																					
PP¹⁾ 7)		Shielded																					
Lubricant																							
No code		Grease G354																					
-2		Grease G395																					
Surface treatment of inner ring																							
No code		Not plated																					
CP6⁵⁾		Chromium plated sphere																					
CP109⁵⁾		XCR plating on sphere (chromium 6 free replacement to chromium plating)																					
CP55⁴⁾		Passivated corrosion-resistant steel inner ring																					
Oversize																							
No code		Standard outer diameter size																					
R10¹⁾		0,1 mm oversized outer diameter																					
R20¹⁾		0,2 mm oversized outer diameter																					

¹⁾ SKF option

²⁾ SKF option for bore code ≥ 8 and ≤ 10

³⁾ SKF option for bore code ≤ 12

⁴⁾ Available only for inner ring in corrosion-resistant steel material

⁵⁾ SKF option, available only for inner ring in corrosion-resistant steel material

⁶⁾ In the outer ring sphere, central lubrication groove only for $d \leq 6$

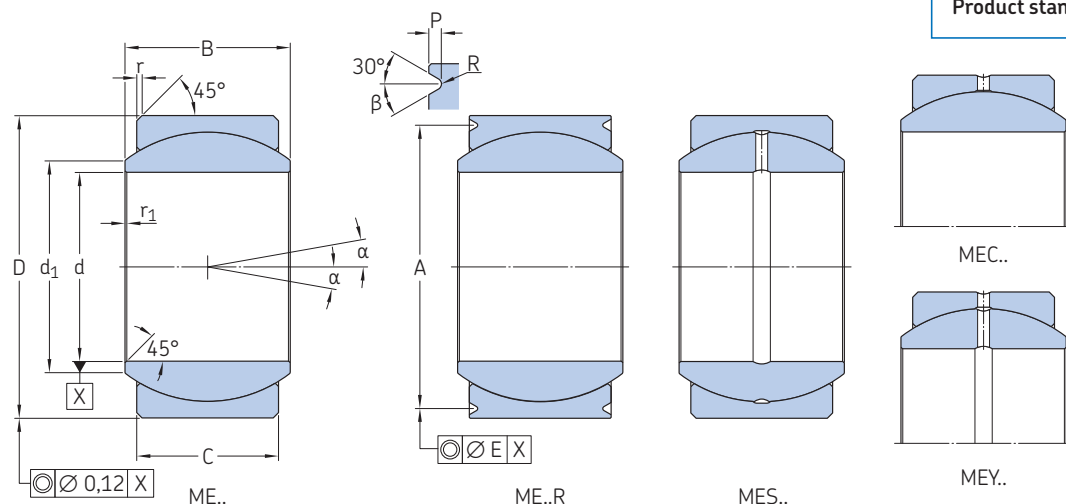
⁷⁾ Only available for $d \geq 6$

2.6 Metal-to-metal swaged narrow (metric dimensions)

ME bore code 5 to 20

Technical specification –

Product standards –



d	β	E
mm	°	mm
≤ 8	20	0,08
≥ 10	30	0,12

Dimensions

Nominal bore code	Dimensions d	Δdmp	D	ΔDmp	C ±0,1	B 0/-0,06
–	mm	μm	mm	μm	mm	
5	5	0/-8	14	0/-8	5,5	7
6	6	0/-8	16	0/-8	6,5	9
8	8	0/-8	18	0/-8	7	10
10	10	0/-8	21	0/-9	8	10,5
12	12	0/-8	25	0/-9	10	13
15	15	0/-8	29	0/-9	12	15
17	17	0/-8	31	0/-9	13,5	16
20	20	0/-10	40	0/-11	18	22

Dimensions cont., loads and clearance

Nominal bore code	Dimensions d1 ≈	A +0,1/0	P 0/-0,2	R +0,1/0	r	r1 +0,3/0	α ³⁾	Mass ≈	Static limit loads ²⁾ Radial Cs	Axial Ca ¹⁾	Axial clearance Reduced	Standard
–	mm						°	g	kN		μm	
5	8,6	12,2	0,7	0,2	0,5/0,8	0,1	9	7	20,5	1,9	5/35	35/75
6	9	14,2	0,7	0,2	0,5/0,8	0,1	14	9	29,2	3,5	5/35	35/75
8	10,2	16,2	0,7	0,2	0,5/0,8	0,1	15	12	37	3,9	5/35	35/75
10	11,9	18,4	0,9	0,3	0,5/0,8	0,1	11	20	47,2	6,5	5/35	35/75
12	15	22,4	0,9	0,3	0,5/0,8	0,1	10	32	78,1	11,7	5/35	35/75
15	20,5	26,4	0,9	0,3	0,5/0,8	0,1	8	50	121,9	18	5/35	35/75
17	21,7	28,4	0,9	0,3	0,5/0,8	0,1	7	59	148,3	24,3	5/40	40/80
20	27,1	36,8	1,4	0,3	0,6/1	0,1	8	135	268,6	45,5	5/40	40/80

¹⁾ These values can be limited by the unstaking load (contact SKF for more information)

²⁾ Loads are valid for the steel/steel spherical plain bearings without lubrication groove. For other bearings, refer to page 134

³⁾ Values are given for non protected bearings. For sealed and shielded bearings, refer to page 140

Designation system

Examples:	ZWQMES22RXTT-2CP6R10	Z	WQ	ME	S	22	R	X	TT	-2	CP6	R10
	QMEC30PPCP109											
Surface treatment of outer ring												
No code	Not plated											
Z	Cadmium plated external dimensions											
SZ	Zinc-nickel plated external dimensions											
Material code												
Inner ring material		Outer ring material										
W	Corrosion-resistant steel		Corrosion-resistant steel									
Q	Bronze beryllium		Corrosion-resistant steel									
WQ	Corrosion-resistant steel		Bronze aluminium									
Basic designation												
Lubrication grooves												
No code	Without lubrication groove											
S	Lubrication by inner ring											
C ³⁾	Lubrication by outer ring											
Y	Lubrication by inner and outer ring											
Bore code												
Chamfer and groove												
No code	Chamfered outer ring											
R	Grooved outer ring											
Axial clearance												
No code	Standard axial clearance											
X	Reduced axial clearance											
Shield and seal												
No code	No shield and seal											
TT ⁴⁾	Sealed											
PP ⁴⁾	Shielded											
Lubricant												
No code	Grease G354											
-2	Grease G395											
Surface treatment of inner ring												
No code	Not plated											
CP6 ²⁾	Chromium plated sphere											
CP109 ²⁾	XCR plating on sphere (chromium 6 free replacement to chromium plating)											
CP55 ²⁾	Passivated corrosion-resistant steel inner ring											
Oversize												
No code	Standard outer diameter size											
R10	0,1 mm oversized outer diameter											
R20	0,2 mm oversized outer diameter											

²⁾ Available only for inner ring in corrosion-resistant steel material

³⁾ In the outer ring sphere, central lubrication groove only for $d \leq 6$

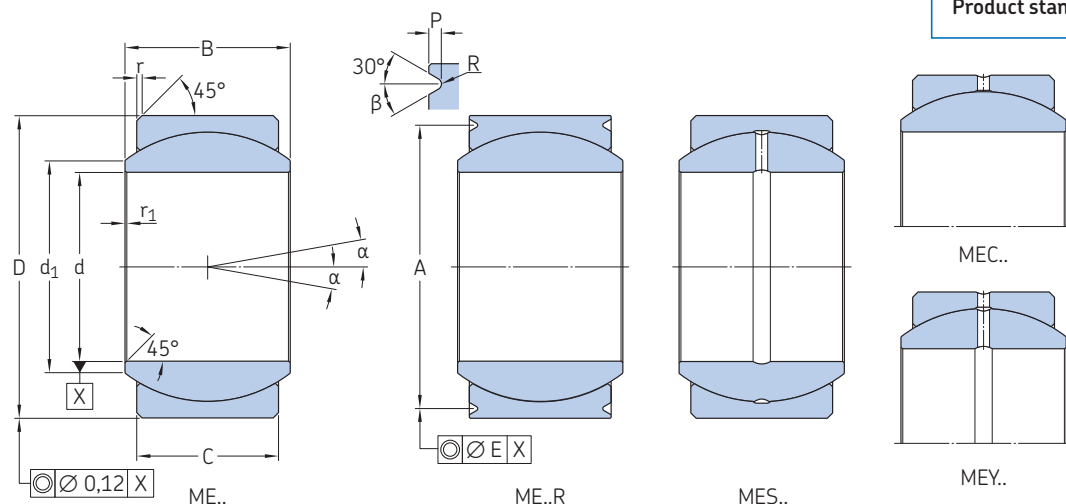
⁴⁾ Only available for $d \geq 6$

2.6 Metal-to-metal swaged narrow (metric dimensions)

ME bore code 22 to 50

Technical specification –

Product standards –



d	β	E
mm	°	mm
≤ 8	20	0,08
≥ 10	30	0,12

Dimensions

Nominal bore code	Dimensions d	Δdmp	D	ΔDmp	C ±0,1	B 0/-0,06
–	mm	μm	mm	μm	mm	
22	22	0/-10	40	0/-11	18	22
25	25	0/-10	45	0/-11	20	25
30	30	0/-10	51	0/-13	24	28
35	35	0/-12	57	0/-13	26	31
40	40	0/-12	64	0/-13	29	34
45	45	0/-12	72	0/-13	32	37
50	50	0/-12	80	0/-15	34	41

Dimensions cont., loads and clearance

Nominal bore code	Dimensions d1 ≈	A +0,1/0	P 0/-0,2	R +0,1/0	r	r1 +0,3/0	α ³⁾	Mass ≈	Static limit loads ²⁾ Radial Cs	Axial Ca ¹⁾	Axial clearance Reduced	Standard
–	mm						°	g	kN		μm	
22	27,1	36,8	1,4	0,3	0,6/1	0,1	8	126	268,6	45,5	5/40	40/80
25	29,6	41,8	1,4	0,3	0,6/1	0,1	8	185	324,7	55,9	5/50	50/100
30	35,5	47,8	1,4	0,3	0,6/1	0,1	6	300	433,4	77,8	5/50	50/100
35	41,7	53,8	1,4	0,3	0,8/1,2	0,1	7	340	543,4	92,2	5/50	50/100
40	47	60,8	1,4	0,3	0,8/1,2	0,1	6	460	680,9	113,4	5/50	50/100
45	52,2	68,8	1,4	0,3	0,8/1,2	0,1	5	630	833,9	135,9	5/60	60/120
50	59,2	76,8	1,4	0,3	0,8/1,2	0,1	7	870	981,4	154,2	5/60	60/120

¹⁾ These values can be limited by the unstaking load (contact SKF for more information)

²⁾ Loads are valid for the steel/steel spherical plain bearings without lubrication groove. For other bearings, refer to page 134

³⁾ Values are given for non protected bearings. For sealed and shielded bearings, refer to page 140

Designation system

Examples:	ZWQMES22RXTT-2CP6R10	Z	WQ	ME	S	22	R	X	TT	-2	CP6	R10
	QMEC30PPCP109											
Surface treatment of outer ring												
No code	Not plated											
Z	Cadmium plated external dimensions											
SZ	Zinc-nickel plated external dimensions											
Material code												
Inner ring material		Outer ring material										
W	Corrosion-resistant steel		Corrosion-resistant steel									
Q	Bronze beryllium		Corrosion-resistant steel									
WQ	Corrosion-resistant steel		Bronze aluminium									
Basic designation												
Lubrication grooves												
No code	Without lubrication groove											
S	Lubrication by inner ring											
C ³⁾	Lubrication by outer ring											
Y	Lubrication by inner and outer ring											
Bore code												
Chamfer and groove												
No code	Chamfered outer ring											
R	Grooved outer ring											
Axial clearance												
No code	Standard axial clearance											
X	Reduced axial clearance											
Shield and seal												
No code	No shield and seal											
TT ⁴⁾	Sealed											
PP ⁴⁾	Shielded											
Lubricant												
No code	Grease G354											
-2	Grease G395											
Surface treatment of inner ring												
No code	Not plated											
CP6 ²⁾	Chromium plated sphere											
CP109 ²⁾	XCR plating on sphere (chromium 6 free replacement to chromium plating)											
CP55 ²⁾	Passivated corrosion-resistant steel inner ring											
Oversize												
No code	Standard outer diameter size											
R10	0,1 mm oversized outer diameter											
R20	0,2 mm oversized outer diameter											

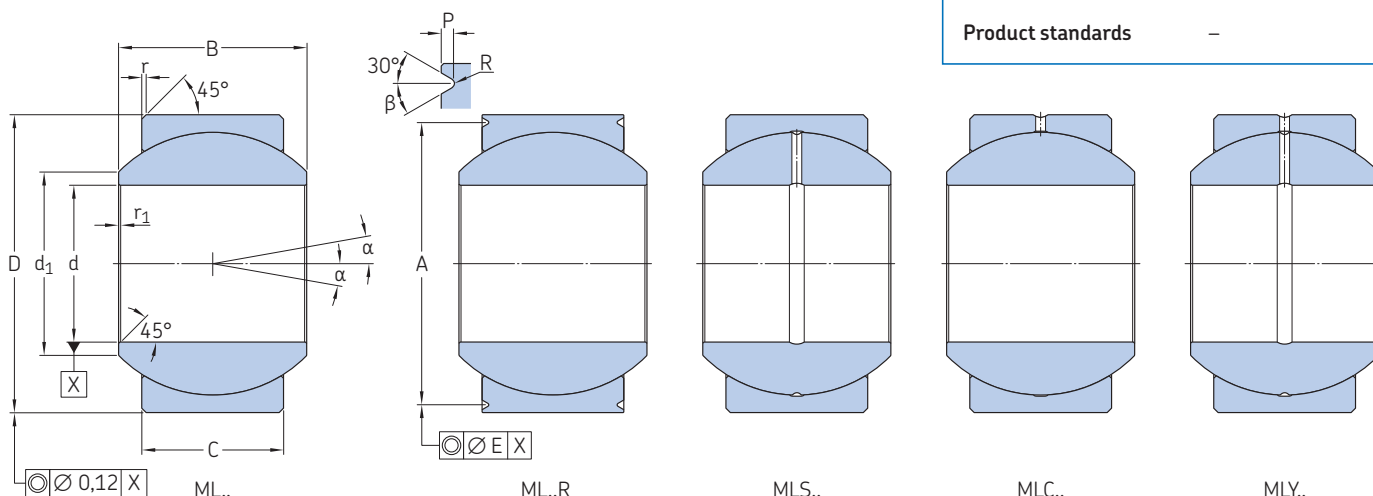
²⁾ Available only for inner ring in corrosion-resistant steel material

³⁾ In the outer ring sphere, central lubrication groove only for $d \leq 6$

⁴⁾ Only available for $d \geq 6$

2.7 Metal-to-metal swaged wide (metric dimensions)

ML bore code **5** to **20**



Technical specification –
Product standards –

d	β	E
mm	°	mm
≤ 6	20	0,08
= 8	30	0,08
≥ 10	30	0,12

Dimensions

Nominal bore code	Dimensions d	Δdmp	D	ΔDmp	C ±0,1	B 0/-0,06
–	mm	μm	mm	μm	mm	
5	5	0/-8	16	0/-8	8,5	11
6	6	0/-8	16	0/-8	8,5	11
8	8	0/-8	18	0/-8	8	11
10	10	0/-8	21	0/-9	10	12,5
12	12	0/-8	26	0/-9	13	16
15	15	0/-8	29	0/-9	13,5	17
17	17	0/-8	30	0/-9	14,5	18
20	20	0/-10	35	0/-11	16	20

Dimensions cont., loads and clearance

Nominal bore code	Dimensions d1 ≈	A +0,1/0	P 0/-0,2	R +0,1/0	r	r1 +0,3/0	α ³⁾	Mass ≈	Static limit loads ²⁾ Radial Cs	Axial Ca ¹⁾	Axial clearance Reduced	Standard
–	mm						°	g	kN		μm	
5	7,7	14,2	0,7	0,2	0,5/0,8	0,1	15	16	42,6	7,2	5/35	35/75
6	7,7	14,2	0,7	0,2	0,5/0,8	0,1	15	16	42,6	7,2	5/35	35/75
8	10,3	16,2	0,7	0,2	0,5/0,8	0,1	14	17	45,7	6,4	5/35	35/75
10	12,2	18,4	0,9	0,3	0,5/0,8	0,1	10	27	68,7	11,7	5/35	35/75
12	15,5	23,4	0,9	0,3	0,5/0,8	0,1	10	49	116,4	21,5	5/35	35/75
15	18,9	26,4	0,9	0,3	0,5/0,8	0,1	9	62	139	24,1	5/35	35/75
17	20,1	27,4	0,9	0,3	0,5/0,8	0,1	9	69	159,1	29	5/40	40/80
20	23,5	31,8	1,4	0,3	0,5/0,8	0,1	8	104	207,5	36	5/40	40/80

¹⁾ These values can be limited by the unstaking load (contact SKF for more information)

²⁾ Loads are valid for the steel/steel spherical plain bearings without lubrication groove. For other bearings, refer to page 134

³⁾ Values are given for non protected bearings. For sealed and shielded bearings, refer to page 140

Designation system

Examples: ZWQMLS20RXTT-2CP6R10
QMLC30PPCP109

Z WQ ML S 20 R X TT -2 CP6 R10

Surface treatment of outer ring

No code Not plated
Z Cadmium plated external dimensions
SZ Zinc-nickel plated external dimensions

Material code **Inner ring material** **Outer ring material**
W Corrosion-resistant steel Corrosion-resistant steel
Q Bronze beryllium Corrosion-resistant steel
WQ Corrosion-resistant steel Bronze aluminium

Basic designation

Lubrication grooves

No code Without lubrication groove
S Lubrication by inner ring
C³⁾ Lubrication by outer ring
Y Lubrication by inner and outer ring

Bore code

Chamfer and groove

No code Chamfered outer ring
R Grooved outer ring

Axial clearance

No code Standard axial clearance
X Reduced axial clearance

Shield and seal

No code No shield and seal
TT⁴⁾ Sealed
PP⁴⁾ Shielded

Lubricant

No code Grease G354
-2 Grease G395

Surface treatment of inner ring

No code Not plated
CP6²⁾ Chromium plated sphere
CP109²⁾ XCR plating on sphere (chromium 6 free replacement to chromium plating)
CP55²⁾ Passivated corrosion-resistant steel inner ring

Oversize

No code Standard outer diameter size
R10 0,1 mm oversized outer diameter
R20 0,2 mm oversized outer diameter

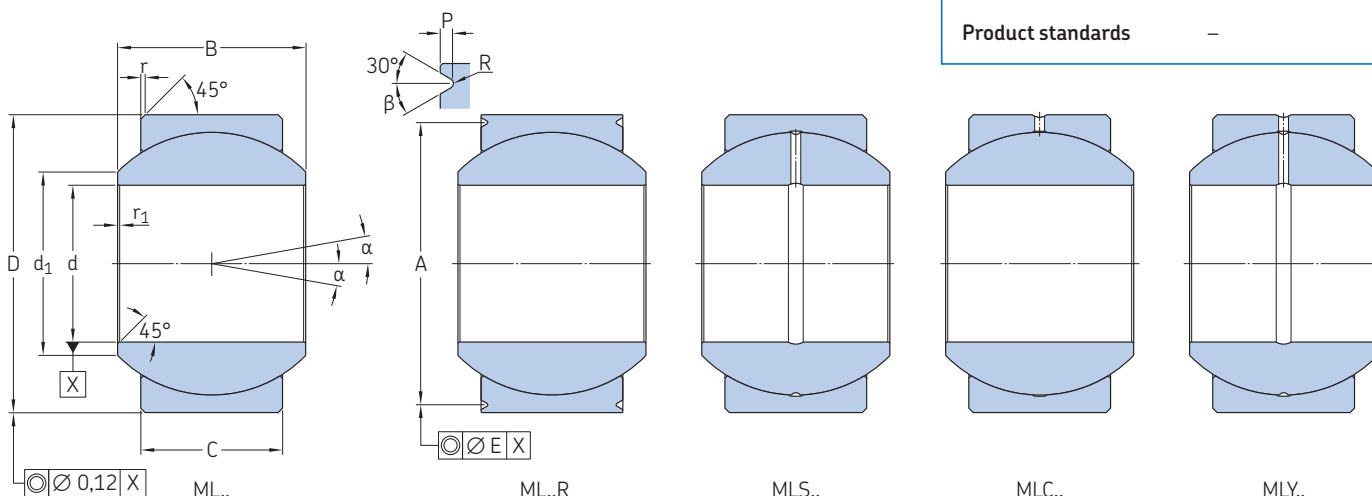
²⁾ Available only for inner ring in corrosion-resistant steel material

³⁾ In the outer ring sphere, central lubrication groove only for $d \leq 6$

⁴⁾ Only available for $d \geq 6$

2.7 Metal-to-metal swaged wide (metric dimensions)

ML bore code 25 to 60



Technical specification –
Product standards –

d	β	E
mm	°	mm
≤ 6	20	0,08
= 8	30	0,08
≥ 10	30	0,12

Dimensions

Nominal bore code	Dimensions d	Δdmp	D	ΔDmp	C ±0,1	B 0/-0,06
–	mm	μm	mm	μm	mm	
25	25	0/-10	54	0/-13	26	32
30	30	0/-10	60	0/-13	28	34
35	35	0/-12	65	0/-13	29	36
40	40	0/-12	68	0/-13	31	38
45	45	0/-12	76	0/-13	33	41
50	50	0/-12	82	0/-15	35	44
55	55	0/-12	96	0/-15	40	52
60	60	0/-12	105	0/-15	48	60

Dimensions cont., loads and clearance

Nominal bore code	Dimensions d1 ≈	A +0,1/0	P 0/-0,2	R +0,1/0	r	r1 +0,3/0	α ³⁾	Mass ≈	Static limit loads ²⁾ Radial Cs	Axial Ca ¹⁾	Axial clearance Reduced	Standard
–	mm						°	g	kN		μm	
25	35,3	50,8	1,4	0,3	0,6/1	0,1	9	445	496,6	93,2	5/50	50/100
30	40,9	56,8	1,4	0,3	0,8/1,2	0,1	8	480	587,5	109,6	5/50	50/100
35	45,5	61,8	1,4	0,3	0,8/1,2	0,1	8	565	666,0	117,6	5/50	50/100
40	47	64,8	1,4	0,3	0,8/1,2	0,1	8	600	745,6	136,6	5/50	50/100
45	54,1	72,8	1,4	0,3	0,8/1,2	0,1	8	800	895,9	155,6	5/60	60/120
50	60,3	78,8	1,4	0,3	0,8/1,2	0,1	8	970	1 024,7	176,2	5/60	60/120
55	63,4	92,8	1,5	0,3	0,8/1,2	0,1	10	1 580	1 298,7	221,2	5/60	60/120
60	69,7	101,8	1,5	0,3	0,8/1,2	0,1	9	2 250	1 681,8	243,7	5/60	60/120

¹⁾ These values can be limited by the unstaking load (contact SKF for more information)

²⁾ Loads are valid for the steel/steel spherical plain bearings without lubrication groove. For other bearings, refer to page 134

³⁾ Values are given for non protected bearings. For sealed and shielded bearings, refer to page 140

Designation system

Examples: ZWQMLS20RXTT-2CP6R10
QMLC30PPCP109

Z WQ ML S 20 R X TT -2 CP6 R10

Surface treatment of outer ring

No code Not plated
Z Cadmium plated external dimensions
SZ Zinc-nickel plated external dimensions

Material code **Inner ring material** **Outer ring material**
W Corrosion-resistant steel Corrosion-resistant steel
Q Bronze beryllium Corrosion-resistant steel
WQ Corrosion-resistant steel Bronze aluminium

Basic designation

Lubrication grooves

No code Without lubrication groove
S Lubrication by inner ring
C³⁾ Lubrication by outer ring
Y Lubrication by inner and outer ring

Bore code

Chamfer and groove

No code Chamfered outer ring
R Grooved outer ring

Axial clearance

No code Standard axial clearance
X Reduced axial clearance

Shield and seal

No code No shield and seal
TT⁴⁾ Sealed
PP⁴⁾ Shielded

Lubricant

No code Grease G354
-2 Grease G395

Surface treatment of inner ring

No code Not plated
CP6²⁾ Chromium plated sphere
CP109²⁾ XCR plating on sphere (chromium 6 free replacement to chromium plating)
CP55²⁾ Passivated corrosion-resistant steel inner ring

Oversize

No code Standard outer diameter size
R10 0,1 mm oversized outer diameter
R20 0,2 mm oversized outer diameter

²⁾ Available only for inner ring in corrosion-resistant steel material

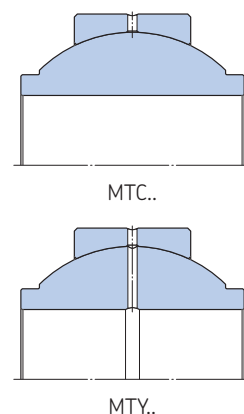
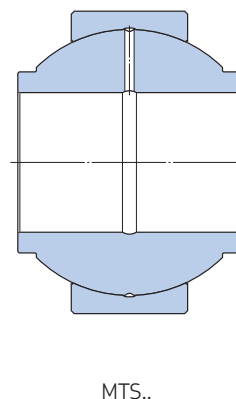
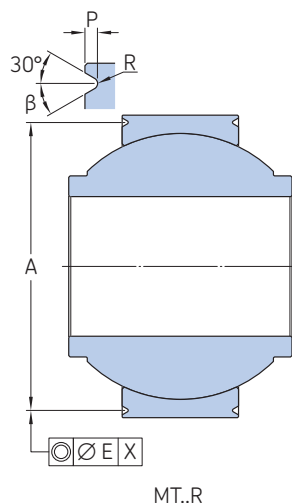
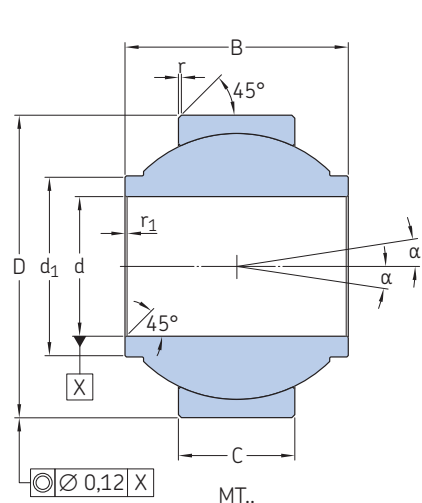
³⁾ In the outer ring sphere, central lubrication groove only for $d \leq 6$

⁴⁾ Only available for $d \geq 6$

2.8 Metal-to-metal swaged high misalignment (metric dimensions)

MT

Technical specification –
Product standards –



d	β	E
mm	°	mm
≤ 6	20	0,08
≥ 8	30	0,12

Dimensions

Nominal bore code	Dimensions d	Δdmp	D	ΔDmp	C ±0,1	B 0/-0,06
–	mm	μm	mm	μm	mm	
5	5	0/-8	14	0/-8	5	12,5
6	6	0/-8	19	0/-8	6	15
8	8	0/-8	25	0/-9	9	21
10	10	0/-8	25	0/-9	9	21
12	12	0/-8	30	0/-9	10	24
17	17	0/-8	36	0/-11	14	30
20	20	0/-10	40	0/-11	16	33
22	22	0/-10	45	0/-11	16	36
25	25	0/-10	54	0/-13	21	48
30	30	0/-10	65	0/-13	25	48

Dimensions cont., loads and clearance

Nominal bore code	Dimensions d1 ≈	A +0.15/0	P 0/-0,2	R +0,1/0	r +0,3/0	r1 +0,3/0	α ³⁾	Mass ≈	Static limit loads ²⁾ Radial Cs	Axial Ca ¹⁾	Axial clearance Reduced	Standard
–	mm						°	g	kN		μm	
5	7,8	12,2	0,7	0,2	0,5	0,1	15	8	16,5	0,7	5/35	35/75
6	9,6	17,2	0,7	0,2	0,5	0,1	24	17	30,5	1,3	5/35	35/75
8	13,3	22,4	0,9	0,3	0,5	0,1	20	39	70,4	8,4	5/35	35/75
10	13,3	22,4	0,9	0,3	0,5	0,1	20	34	70,4	8,4	5/35	35/75
12	17,7	27,4	0,9	0,3	0,5	0,1	20	65	95,8	10,3	5/35	35/75
17	21,8	33,4	0,9	0,3	0,5	0,1	20	110	174,6	25,8	5/40	40/80
20	24	36,8	1,4	0,3	0,5	0,1	19	142	234,4	33,3	5/40	40/80
22	28,3	41,8	1,4	0,3	0,5	0,1	19	194	266,3	33,3	5/40	40/80
25	32,2	50,8	1,4	0,3	0,5	0,1	21	401	391,8	55,9	5/50	50/100
30	38,8	61,8	1,4	0,3	0,5	0,1	21	600	583,7	75,9	5/50	50/100

¹⁾ These values can be limited by the unstaking load (contact SKF for more information)

²⁾ Loads are valid for the steel/steel spherical plain bearings without lubrication groove. For other bearings, refer to page 134

³⁾ Values are given for non protected bearings. For sealed and shielded bearings, refer to page 140

Designation system

Examples:	ZWQMTS20RXTT-2CP6R10											Z	WQ	MT	S	20	R	X	TT	-2	CP6	R10	
	QMT30PPCP109																						
Surface treatment of outer ring																							
No code		Not plated																					
Z		Cadmium plated external dimensions																					
SZ		Zinc-nickel plated external dimensions																					
Material code		Inner ring material										Outer ring material											
W		Corrosion-resistant steel										Corrosion-resistant steel											
Q		Bronze beryllium										Corrosion-resistant steel											
WQ		Corrosion-resistant steel										Bronze aluminium											
Basic designation																							
Lubrication grooves																							
No code		Without lubrication groove																					
S		Lubrication by inner ring																					
C³⁾		Lubrication by outer ring																					
Y		Lubrication by inner and outer ring																					
Bore code																							
Chamfer and groove																							
No code		Chamfered outer ring																					
R		Grooved outer ring																					
Axial clearance																							
No code		Standard axial clearance																					
X		Reduced axial clearance																					
Shield and seal																							
No code		No shield and seal																					
TT⁴⁾		Sealed																					
PP⁴⁾		Shielded																					
Lubricant																							
No code		Grease G354																					
-2		Grease G395																					
Surface treatment of inner ring																							
No code		Not plated																					
CP6²⁾		Chromium plated sphere																					
CP109²⁾		XCR plating on sphere (chromium 6 free replacement to chromium plating)																					
CP55²⁾		Passivated corrosion-resistant steel inner ring																					
Oversize																							
No code		Standard outer diameter size																					
R10		0,1 mm oversized outer diameter																					
R20		0,2 mm oversized outer diameter																					

²⁾ Available only for inner ring in corrosion-resistant steel material

³⁾ In the outer ring sphere, central lubrication groove only for $d \leq 6$

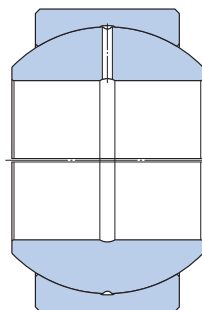
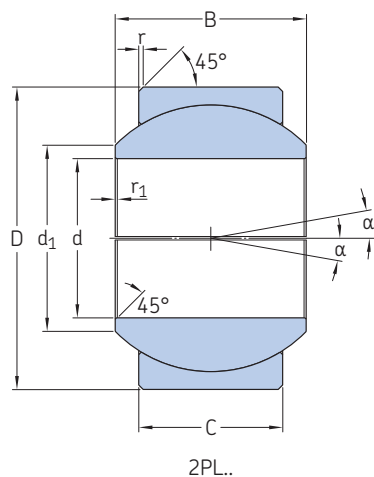
⁴⁾ Only available for $d \geq 6$

2.9 Metal-to-metal split (metric dimensions)

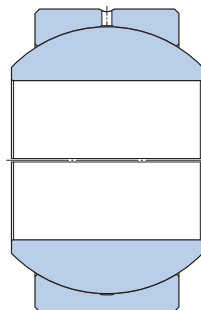
2PL..

Technical specification –

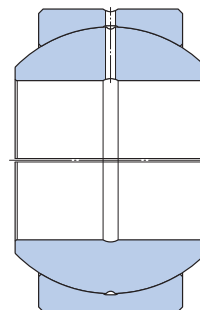
Product standards –



2PLS..



2PLC..



2PLY..

Dimensions

Nominal bore code	Dimensions d	Δd_{mp}	D	ΔD_{mp}	C ± 1	B 0/-0,06
–	mm	μm	mm	μm	mm	
10	10	0/-7	21	0/-8	10	12,5
12	12	0/-8	26	0/-8	13	16
15	15	0/-8	29	0/-8	13,5	17
17	17	0/-8	30	0/-8	14,5	18
20	20	0/-9	35	0/-9	16	20
25	25	0/-9	54	0/-11	26	32
30	30	0/-9	60	0/-11	28	34
35	35	0/-11	65	0/-11	29	36
40	40	0/-11	68	0/-11	31	38
45	45	0/-11	76	0/-11	33	41
50	50	0/-11	82	0/-13	35	44
55	55	0/-12	96	0/-13	40	52
60	60	0/-12	105	0/-13	48	60

Dimensions cont., loads and clearance

Nominal bore code	Dimensions d1 $\approx$	r +0,3/0	r1 +0,3/0	$\alpha^{(2)}$	Mass $\approx$	Static limit loads ¹⁾ Radial Cs	Axial Ca	Radial clearance
–	mm			°	g	kN		μm
10	12,2	0,5	0,1	10	27	94,3	21	10/20
12	15,5	0,5	0,1	10	49	160	37,3	10/20
15	18,9	0,5	0,1	9	62	190,5	40,5	10/30
17	20,1	0,5	0,1	9	69	218,5	47,2	10/30
20	23,5	0,5	0,1	8	104	278,1	58,3	10/30
25	35,3	0,7	0,1	9	445	702,9	156,8	10/30
30	40,9	0,9	0,1	8	480	861,2	188,9	10/30
35	45,5	0,9	0,1	8	565	974,6	203,2	10/40
40	47	0,9	0,1	8	600	1 080,3	230,2	10/40
45	54,1	0,9	0,1	8	800	1 286,8	258,8	10/40
50	60,3	0,9	0,1	8	970	1 504,2	292,6	10/40
55	63,4	0,9	0,1	10	1 580	1 991,8	386,2	10/40
60	69,7	0,9	0,1	9	2 250	2 572,3	562,8	10/40

¹⁾ Loads are valid for the steel/steel spherical plain bearings without lubrication groove. For other bearings, refer to page 134

²⁾ Values are given for non protected bearings. For sealed and shielded bearings, refer to page 140

Designation system

Examples:	ZW2PLS20TT-2CP6R10		Z	W	2PL	S	20	TT	-2	CP6	R10
	Q2PLC30PPCP109										
Surface treatment of outer ring											
No code	Not plated										
Z	Cadmium plated external dimensions										
SZ	Zinc-nickel plated external dimensions										
Material code											
Inner ring material		Outer ring material									
W	Corrosion-resistant steel	Corrosion-resistant steel									
Q	Bronze beryllium	Corrosion-resistant steel									
WQ	Corrosion-resistant steel	Bronze aluminium									
Basic designation											
Lubrication grooves											
No code	Without lubrication groove										
S	Lubrication by inner ring										
C	Lubrication by outer ring										
Y	Lubrication by inner and outer ring										
Bore code											
Shield and seal											
No code	No shield and seal										
TT	Sealed										
PP	Shielded										
Lubricant											
No code	Grease G354										
-2	Grease G395										
Surface treatment of inner ring											
No code	Not plated										
CP6 ¹⁾	Chromium plated										
CP109 ¹⁾	XCR plating on sphere (chromium 6 free replacement to chromium plating)										
CP55 ¹⁾	Passivated corrosion-resistant steel inner ring										
Oversize											
No code	Standard outer diameter size										
R10	0,1 mm oversized outer diameter										
R20	0,2 mm oversized outer diameter										

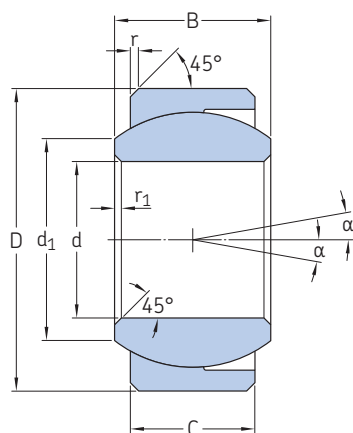
¹⁾ Available only for inner ring in corrosion-resistant steel material

2.10 Metal-to-metal loader slot wide (inch dimensions)

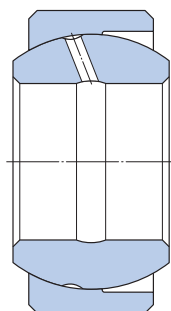
GT..

Technical specification –

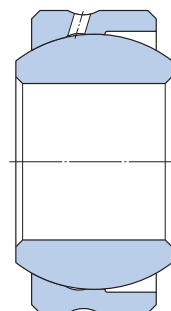
Product standards –



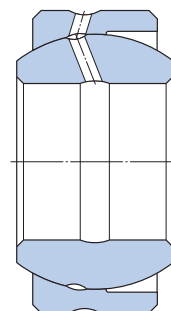
GT..



GTS..



GTC..



GTY..

Dimensions

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions d	D	C	B	d ₁ ≈	r ₁ ±0.005	r +0.010/0	α ¹⁾
		0/-0.0005	0/-0.0005	±0.005	0/-0.002				
		0/-0.0127	0/-0.0127	±0.127	0/-0.051		±0.127	+0.254/0	
–		in/mm							°
12,7	08	0.5000 12,700	1.0000 25,400	0.390 9,906	0.500 12,700	0.600 15,240	0.010 0,254	0.020 0,508	8
14,29	09	0.5625 14,288	1.0937 27,780	0.437 11,100	0.562 14,275	0.670 17,018	0.010 0,254	0.020 0,508	9
15,87	10	0.6250 15,875	1.1875 30,163	0.500 12,700	0.625 15,875	0.739 18,771	0.010 0,254	0.020 0,508	8
19,05	12	0.7500 19,050	1.4375 36,513	0.593 15,062	0.750 19,050	0.920 23,368	0.010 0,254	0.030 0,762	8
22,22	14	0.8750 22,225	1.5625 39,688	0.703 17,856	0.875 22,225	0.980 24,892	0.010 0,254	0.030 0,762	8
25,4	16	1.0000 25,400	1.7500 44,450	0.797 20,244	1.000 25,400	1.118 28,397	0.010 0,254	0.030 0,762	9
31,75	20	1.2500 31,750	2.0000 50,800	0.937 23,800	1.093 27,762	1.445 36,700	0.010 0,254	0.030 0,762	6
38,10	24	1.5000 38,100	2.4375 61,913	1.135 28,830	1.312 33,325	1.870 47,500	0.010 0,254	0.030 0,762	6
44,45	28	1.7500 44,450	2.8750 73,025	1.000 25,400	1.125 28,575	2.252 57,200	0.010 0,254	0.030 0,762	4

¹⁾ Values are given for non protected bearings. For sealed bearings, refer to page 140



Designation system

Examples:	ZWGT512,7E-2CP6RP01	Z	W	GT	S	12,7	E	-2	CP6	RP01
	QGTCT24,4EECP109									
Surface treatment of outer ring										
No code	Not plated									
Z	Cadmium plated external dimensions									
SZ	Zinc-nickel plated external dimensions									
Material										
No code	Bearing steel inner ring and outer ring									
W	Corrosion-resistant steel inner ring and outer ring									
Q	Bronze beryllium inner ring and bearing steel outer ring									
Basic designation										
Lubrication grooves and axial clearance										
No code	Without lubrication groove and reduced axial clearance									
S	Lubrication by inner ring and standard axial clearance									
C	Lubrication by outer ring and standard axial clearance									
Y	Lubrication by inner and outer ring and standard axial clearance									
Bore code										
Seal										
No code	No seal									
E	Sealed on the slot side									
EE	Sealed on both sides									
Lubricant										
No code	Grease G354									
-2	Grease G395									
Surface treatment of inner ring										
No code	Not plated									
CP6 ¹⁾	Chromium plated sphere									
CP109 ¹⁾	XCR plating on sphere (chromium 6 free replacement to chromium plating)									
CP55 ¹⁾	Passivated corrosion-resistant steel inner ring									
Oversize										
No code	Standard outer diameter size									
RP01	0.010 in/0,254 mm oversized outer diameter									
RP02	0.020 in/0,508 mm oversized outer diameter									

¹⁾ Available only for inner ring in corrosion-resistant steel material

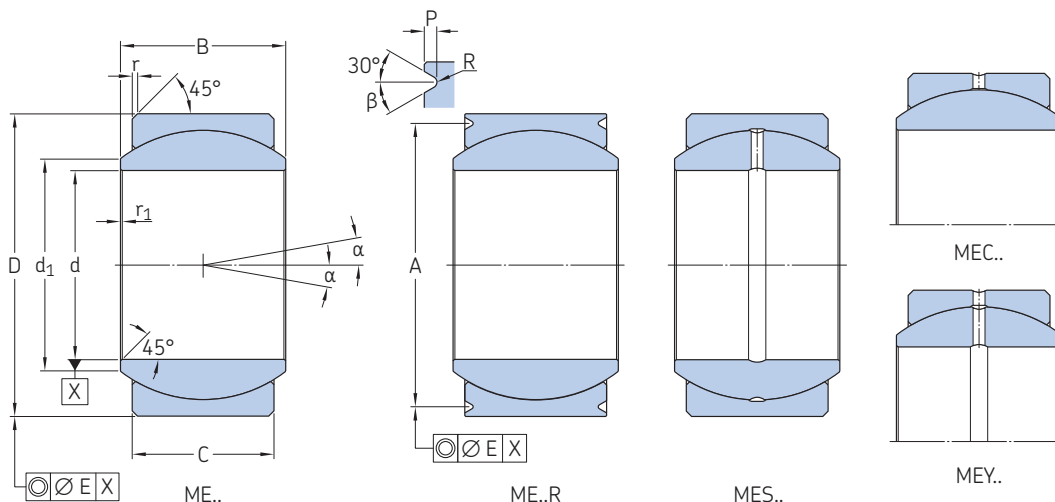
Loads and clearance

Nominal bore code	Dash number multiples of 1/16 inch	Mass ≈	Static limit loads ²⁾		Axial clearance	
			Radial C _s	Axial C _a	Standard GT	Reduced GTS GTC GTY
–		lb/g	lbf/kN		in/μm	
12,7	08	0.07 30	20 520 91,7	1 395 6,2	0.0002/0.0010 5/25	0.0006/0.0015 15/38
14,29	09	0.09 39	26 460 117,7	1 800 8,0	0.0002/0.0010 5/25	0.0006/0.0015 15/38
15,87	10	0.11 52	32 940 146,5	2 452 10,9	0.0002/0.0010 5/25	0.0006/0.0015 15/38
19,05	12	0.20 92	47 655 212,0	3 465 15,4	0.0004/0.0012 10/32	0.0007/0.0018 19/45
22,22	14	0.26 0,117	62 640 278,6	4 972 22,1	0.0004/0.0012 10/32	0.0007/0.0018 19/45
25,4	16	0.37 170	89 550 398,4	7 178 31,9	0.0004/0.0012 10/32	0.0007/0.0018 19/45
31,75	20	0.51 230	126 517 562,8	10 102 44,9	0.0006/0.0015 10/32	0.0010/0.0020 25/51
38,10	24	0.86 0,390	188 437 838,2	16 132 71,8	0.0006/0.0015 10/32	0.0010/0.0020 25/51
44,45	28	1.17 530	202 500 900,8	12 532 55,7	0.0006/0.0015 10/32	0.0010/0.0020 25/51

²⁾ Loads are given in the opposite direction to the slots and are valid for the steel/steel spherical plain bearings without lubrication groove. For other bearings, refer to page 134

2.11 Metal-to-metal swaged narrow (inch dimensions)

ME.. bore code 4,83 to 14,29



Technical specification	AS 8976
Product standards	AS 21154 (grooved) AS 21155 (chamfered)

d	β	E
in/mm	°	in/mm
0.1900/0.3125 4,826/7,938	20	0.003 0,076
0.3750/1.7500 9,525/44,450	30	0.005 0,127

Dimensions

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions d	D	C	B	d ₁	r ₁	r	A	P
		0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127	±0.005 ±0,127	0/-0.002 0/-0,051	≈	±0.005 ±0,127	+0.010/0 +0,254/0	0/-0.008 0/-0,203	0/-0.010 0/-0,254
in/mm										
4,83	03	0.1900 4,826	0.5625 14,288	0.218 5,537	0.281 7,137	0.293 7,442	0.010 0,254	0.010 0,254	0.502 12,751	0.030 0,762
6,35	04	0.2500 6,350	0.6562 16,667	0.250 6,350	0.343 8,712	0.364 9,246	0.010 0,254	0.010 0,254	0.596 15,140	0.030 0,762
7,94	05	0.3125 7,938	0.7500 19,050	0.281 7,137	0.375 9,525	0.419 10,643	0.010 0,254	0.010 0,254	0.662 16,815	0.040 1,016
9,52	06	0.3750 9,525	0.8125 20,638	0.312 7,925	0.406 10,312	0.475 12,065	0.010 0,254	0.020 0,508	0.714 18,136	0.040 1,016
11,11	07	0.4375 11,113	0.9062 23,017	0.343 8,712	0.437 11,100	0.530 13,462	0.010 0,254	0.020 0,508	0.808 20,523	0.040 1,016
12,7	08	0.5000 12,700	1.0000 25,400	0.390 9,906	0.500 12,700	0.600 15,240	0.010 0,254	0.020 0,508	0.878 22,301	0.060 1,524
14,29	09	0.5625 14,288	1.0937 27,780	0.437 11,100	0.562 14,275	0.670 17,018	0.010 0,254	0.020 0,508	0.972 24,689	0.060 1,524

Dimensions cont., loads and clearance

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions R	α ⁴⁾	Mass ≈	Static limit loads ³⁾	Radial clearance	Axial clearance	Max	Standard	Reduced
					Radial C _s	Axial C _a ¹⁾				
		in/mm	°	lb/g	lbf/kN		in/μm			
4,83	03	0.005/0.010 0.127/0.254	10	0.02 9	6 300 28	2 475 11	0.0005/0.0020 12,7/50	0.010 254	0.0020/0.0040 50/100	0.0002/0.0020 5/50
6,35	04	0.005/0.010 0.127/0.254	13	0.02 9	9 450 42	3 600 16	0.0005/0.0020 12,7/50	0.010 254	0.0020/0.0040 50/100	0.0002/0.0020 5/50
7,94	05	0.005/0.010 0.127/0.254	10	0.03 14	12 825 57	5 175 23	0.0005/0.0020 12,7/50	0.010 254	0.0020/0.0040 50/100	0.0002/0.0020 5/50
9,52	06	0.010/0.020 0.254/0.508	9	0.04 18	15 750 70	5 625 25	0.0005/0.0020 12,7/50	0.010 254	0.0020/0.0040 50/100	0.0002/0.0020 5/50
11,11	07	0.010/0.020 0.254/0.508	8	0.05 22	19 125 85	7 650 34	0.0005/0.0020 12,7/50	0.010 254	0.0020/0.0040 50/100	0.0002/0.0020 5/50
12,7	08	0.010/0.020 0.254/0.508	8	0.07 31	24 750 110	8 775 39	0.0005/0.0020 12,7/50	0.010 254	0.0020/0.0040 50/100	0.0002/0.0020 5/50
14,29	09	0.010/0.020 0.254/0.508	9	0.09 40	32 400 144	10 575 47	0.0005/0.0020 12,7/50	0.010 254	0.0020/0.0040 50/100	0.0002/0.0020 5/50

¹⁾ These values can be limited by the unstaking load (contact SKF for more information)

³⁾ Loads are valid for the steel/steel spherical plain bearings. For other bearings, refer to page 134

⁴⁾ Values are given for non protected bearings. For sealed and shielded bearings, refer to page 140

Designation system

Examples: ZWQMES12,7RXTT-2CP6RP01 Z WQ ME S 12,7 R X TT -2 CP6 RP01
 QME25,4PPCP109

Surface treatment of outer ring

No code¹⁾ Not plated
Z Cadmium plated external dimensions
SZ Zinc-nickel plated external dimensions

Material code	Inner ring material	External ring material
W	Corrosion-resistant steel	Corrosion-resistant steel
Q¹⁾	Bronze beryllium	Corrosion-resistant steel
WQ	Corrosion-resistant steel	Bronze aluminium

Basic designation

Lubrication grooves

No code¹⁾ Without lubrication groove
S¹⁾ Lubrication by inner ring
C^{1) 3)} Lubrication by outer ring
Y Lubrication by inner and outer ring

Bore code

Chamfer and groove

No code Chamfered outer ring
R Grooved outer ring

Axial clearance

No code Standard axial clearance
X¹⁾ Reduced axial clearance

Shield and seal

No code No shield and seal
TT^{1) 4)} Sealed
PP^{1) 4)} Shielded

Lubricant

No code¹⁾ Grease G354
-2¹⁾ Grease G395
-4 Grease G353

Surface treatment of inner ring

No code¹⁾ Not plated
CP6⁵⁾ Chromium plated sphere
CP109²⁾ XCR plating on sphere (chromium 6 free replacement to chromium plating)
CP55²⁾ Passivated corrosion-resistant steel inner ring

Oversize

No code Standard outer diameter size
RP01¹⁾ 0.010 in/0,254 mm oversized outer diameter
RP02¹⁾ 0.020 in/0,508 mm oversized outer diameter

1) SKF option

2) SKF option, available only for inner ring in corrosion-resistant steel material

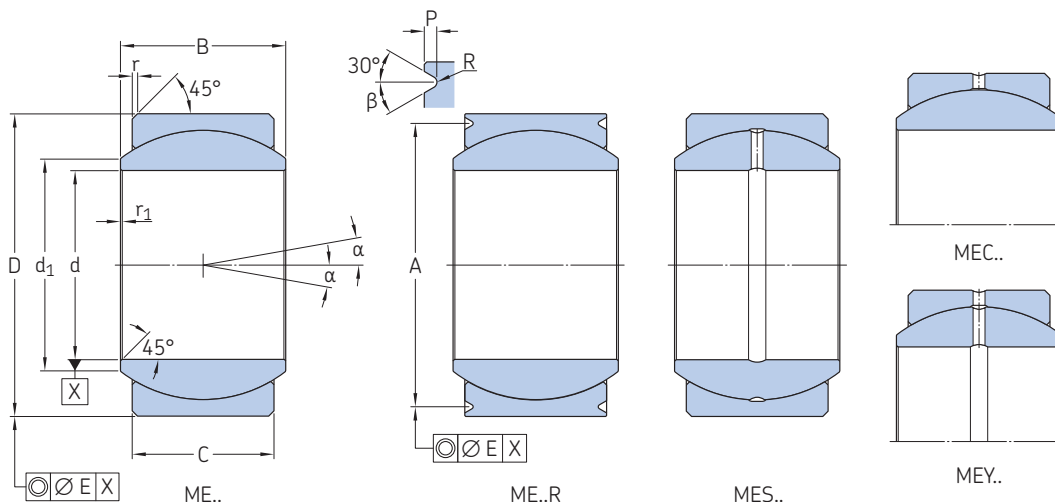
3) In the outer ring sphere, central lubrication groove only for $d \leq 7,94$

4) Only available for $d \geq 7,94$

5) Available only for inner ring in corrosion-resistant steel material

2.11 Metal-to-metal swaged narrow (inch dimensions)

ME.. bore code 15,87 to 44,4



Technical specification	AS 8976
Product standards	AS 21154 (grooved) AS 21155 (chamfered)

d	β	E
in/mm	°	in/mm
0.1900/0.3125 4,826/7,938	20	0.003 0,076
0.3750/1.7500 9,525/44,450	30	0.005 0,127

Dimensions

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions d	D	C	B	d ₁	r ₁	r	A	P
		0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127	±0.005 ±0,127	0/-0.002 0/-0,051	≈	±0.005 ±0,127	0/-0.010 0/-0,254	0/-0.008 0/-0,203	0/-0.010 0/-0,254
in/mm										
15,87	10	0.6250 15,875	1.1875 30,163	0.500 12,700	0.625 15,875	0.739 18,771	0.010 0,254	0.020 0,508	1.065 27,051	0.060 1,524
19,05	12	0.7500 19,050	1.4375 36,513	0.593 15,062	0.750 19,050	0.920 23,368	0.010 0,254	0.030 0,762	1.315 33,401	0.060 1,524
22,22	14	0.8750 22,225	1.5625 39,688	0.703 17,856	0.875 22,225	0.980 24,892	0.010 0,254	0.030 0,762	1.440 36,576	0.060 1,524
25,4	16	1.0000 25,400	1.7500 44,450	0.797 20,244	1.000 25,400	1.118 28,397	0.010 0,254	0.030 0,762	1.628 41,351	0.060 1,524
31,75 ²⁾	20	1.2500 31,750	2.0000 50,800	0.937 23,800	1.093 27,762	1.445 36,700	0.010 0,254	0.030 0,762	1.878 47,701	0.060 1,524
38,10 ²⁾	24	1.5000 38,100	2.4375 61,913	1.135 28,830	1.312 33,325	1.870 47,500	0.010 0,254	0.030 0,762	2.317 58,850	0.060 1,524
44,4 ²⁾	28	1.7500 44,450	2.8750 73,025	1.000 25,400	1.125 28,575	2.252 57,200	0.010 0,254	0.030 0,762	2.753 69,930	0.060 1,524

Dimensions cont., loads and clearance

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions	α ⁴⁾	Mass	Static limit load ³⁾		Radial clearance	Axial clearance		Reduced
		R		≈	Radial C _s	Axial C _a ¹⁾	For products per AS	Max standard For other products		
–		in/mm	°	lb/g	lbf/kN		in/μm			
15,87	10	0.010/0.020 0.254/0.508	8	0.12 54	41 175 183	14 175 63	0.0005/0.0020 12,7/50	0.010 254	0.0020/0.0040 50/100	0.0002/0.0020 5/50
19,05	12	0.010/0.020 0.254/0.508	8	0.21 95	59 850 266	19 125 85	0.0005/0.0020 12,7/50	0.010 254	0.0020/0.0040 50/100	0.0002/0.0020 5/50
22,22	14	0.010/0.020 0.254/0.508	8	0.27 122	78 750 350	27 900 124	0.0005/0.0020 12,7/50	0.010 254	0.0024/0.0047 60/120	0.0002/0.0024 5/60
25,4	16	0.010/0.020 0.254/0.508	9	0.39 176	101 700 452	35 550 158	0.0005/0.0020 12,7/50	0.010 254	0.0024/0.0047 60/120	0.0002/0.0024 5/60
31,75 ²⁾	20	0.010/0.020 0.254/0.508	6	0.53 240	142 875 636	52 875 235	0.0005/0.0020 12,7/50	0.010 254	0.0024/0.0047 60/120	0.0002/0.0024 5/60
38,10 ²⁾	24	0.010/0.020 0.254/0.508	6	0.89 405	216 675 964	81 675 363	0.0005/0.0020 12,7/50	0.010 254	0.0024/0.0047 60/120	0.0002/0.0024 5/60
44,45 ²⁾	28	0.010/0.020 0.254/0.508	4	1.20 545	216 675 964	50 829 226	0.0005/0.0020 12,7/50	0.010 254	0.0024/0.0047 60/120	0.0002/0.0024 5/60

¹⁾ These values can be limited by the unstaking load (contact SKF for more information)

²⁾ SKF option

³⁾ Loads are valid for the steel/steel spherical plain bearings. For other bearings, refer to page 134

⁴⁾ Values are given for non protected bearings. For sealed and shielded bearings, refer to page 140



Designation system

Examples: ZWQMES12,7RXTT-2CP6RP01 Z WQ ME S 12,7 R X TT -2 CP6 RP01
QME25,4PPCP109

Surface treatment of outer ring

No code¹⁾ Not plated
Z Cadmium plated external dimensions
SZ Zinc-nickel plated external dimensions

Material code **Inner ring material** **External ring material**
W Corrosion-resistant steel Corrosion-resistant steel
Q¹⁾ Bronze beryllium Corrosion-resistant steel
WQ Corrosion-resistant steel Bronze aluminium

Basic designation

Lubrication grooves

No code¹⁾ Without lubrication groove
S¹⁾ Lubrication by inner ring
C^{1) 3)} Lubrication by outer ring
Y Lubrication by inner and outer ring

Bore code

Chamfer and groove

No code Chamfered outer ring
R Grooved outer ring

Axial clearance

No code Standard axial clearance
X¹⁾ Reduced axial clearance

Shield and seal

No code No shield and seal
TT^{1) 4)} Sealed
PP^{1) 4)} Shielded

Lubricant

No code¹⁾ Grease G354
-2¹⁾ Grease G395
-4 Grease G353

Surface treatment of inner ring

No code¹⁾ Not plated
CP6⁵⁾ Chromium plated sphere
CP109²⁾ XCR plating on sphere (chromium 6 free replacement to chromium plating)
CP55²⁾ Passivated corrosion-resistant steel inner ring

Oversize

No code Standard outer diameter size
RP01¹⁾ 0.010 in/0,254 mm oversized outer diameter
RP02¹⁾ 0.020 in/0,508 mm oversized outer diameter

1) SKF option

2) SKF option, available only for inner ring in corrosion-resistant steel material

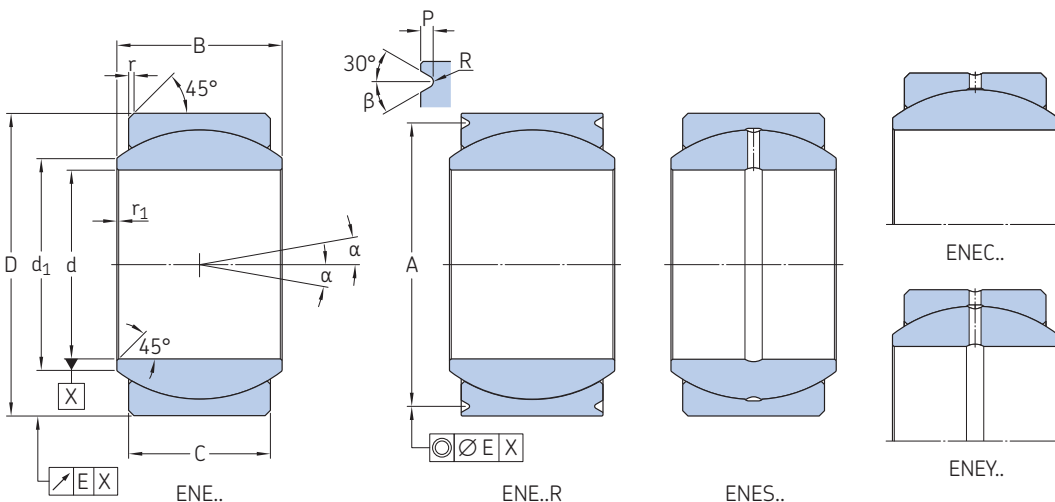
3) In the outer ring sphere, central lubrication groove only for $d \leq 7,94$

4) Only available for $d \geq 7,94$

5) Available only for inner ring in corrosion-resistant steel material

2.12 Metal-to-metal swaged narrow (inch dimensions)

ENE.. bore code **4,83** to **15,87**



Technical specification	EN 2337
Product standards	EN 6046
Materials	Corrosion-resistant steel inner ring and outer ring

d	β	E
in/mm	°	in/mm
0.1900/0.3125 4,826/7,938	20	0.003 0,076
0.3750/1.7500 9,525/44,450	30	0.005 0,127

Dimensions

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions d	Δdmp	Δds	D	ΔDmp	ΔDs	C +0.005/0 +0,127/0	B 0/-0.002 0/-0,051
–		in/mm							
4,83	03	0.1900 4,826	0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127	0.5625 14,288	0/-0.0003 0/-0,008	0/-0.0005 0/-0,0127	0.218 5,537	0.281 7,137
6,35	04	0.2500 6,350	0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127	0.6562 16,667	0/-0.0003 0/-0,008	0/-0.0005 0/-0,0127	0.250 6,350	0.343 8,712
7,94	05	0.3125 7,938	0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127	0.7500 19,050	0/-0.0003 0/-0,008	0/-0.0005 0/-0,0127	0.281 7,137	0.375 9,525
9,52	06	0.3750 9,525	0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127	0.8125 20,638	0/-0.0004 0/-0,009	0/-0.0005 0/-0,0127	0.312 7,925	0.406 10,312
11,11	07	0.4375 11,113	0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127	0.9062 23,017	0/-0.0004 0/-0,009	0/-0.0005 0/-0,0127	0.343 8,712	0.437 11,100
12,7	08	0.5000 12,700	0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127	1.0000 25,400	0/-0.0004 0/-0,009	0/-0.0005 0/-0,0127	0.390 9,906	0.500 12,700
14,29	09	0.5625 14,288	0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127	1.0937 27,780	0/-0.0004 0/-0,009	0/-0.0005 0/-0,0127	0.437 11,100	0.562 14,275
15,87	10	0.6250 15,875	0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127	1.1875 30,163	0/-0.0004 0/-0,009	0/-0.0005 0/-0,0127	0.500 12,700	0.625 15,875

Dimensions cont.

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions d1	r1 ±0.005 ±0,127	r 0/-0.010 0/-0,254	A 0/-0.008 0/-0,203	P 0/-0.010 0/-0,254	R	α ⁽⁶⁾	Mass ≈
–		in/mm						°	lb/g
4,83	03	0.293 7,442	0.010 0,254	0.025 0,635	0.500 12,700	0.025 0,640	0.005/0.010 0,127/0,254	10	0.02 7
6,35	04	0.364 9,246	0.010 0,254	0.025 0,635	0.594 15,088	0.025 0,640	0.005/0.010 0,127/0,254	13	0.02 11
7,94	05	0.419 10,643	0.010 0,254	0.025 0,635	0.660 16,764	0.035 0,890	0.005/0.010 0,127/0,254	11	0.03 14
9,52	06	0.475 12,065	0.010 0,254	0.030 0,762	0.712 18,085	0.035 0,890	0.010/0.017 0,254/0,432	9	0.04 18
11,11	07	0.530 13,462	0.010 0,254	0.030 0,762	0.808 20,523	0.035 0,890	0.010/0.017 0,254/0,432	9	0.05 23
12,7	08	0.600 15,24	0.010 0,254	0.030 0,762	0.876 22,250	0.055 1,400	0.010/0.017 0,254/0,432	9	0.07 32
14,29	09	0.670 17,018	0.010 0,254	0.030 0,762	0.970 24,638	0.055 1,400	0.010/0.017 0,254/0,432	10	0.09 41
15,87	10	0.739 18,771	0.010 0,254	0.030 0,762	1.063 27,000	0.055 1,400	0.010/0.017 0,254/0,432	9	0.12 54

Designation system

Examples:	ZENES12,7RXTT-2CP6RP01	Z	ENE	S	12,7	R	X	TT	-2	CP6	RP01
	ENEC25,4PPCP109										
Surface treatment of outer ring											
No code	Not plated										
Z	Cadmium plated external dimensions										
SZ ¹⁾	Zinc-nickel plated external dimensions										
Basic designation											
Lubrication grooves											
No code	Without lubrication groove										
S	Lubrication by inner ring										
C ²⁾	Lubrication by outer ring										
Y ¹⁾	Lubrication by inner and outer ring										
Bore code											
Chamfer and groove											
No code	Chamfered outer ring										
R	Grooved outer ring										
Clearances											
No code	Standard clearances										
X	Reduced clearances										
Shield and seal											
No code	No shield and seal										
TT ¹⁾ 3)	Sealed										
PP ¹⁾ 3)	shielded										
Lubricant											
No code	Grease G354										
-2	Grease G395										
Surface treatment of inner ring											
No code	Passivated inner ring										
CP6 ¹⁾	Chromium plated sphere										
CP109 ¹⁾	XCR plating on sphere (chromium 6 free replacement to chromium plating)										
Oversize											
No code	Standard outer diameter size										
RP01 ¹⁾	0.010 in/0,254 mm oversized outer diameter										
RP02 ¹⁾	0.020 in/0,508 mm oversized outer diameter										

1) SKF option

2) In the outer ring sphere, central lubrication groove only for $d \leq 7,94$ 3) Only available for $d \geq 7,94$ **Loads and clearance**

Nominal bore code	Dash number multiples of 1/16 inch	Static limit loads ⁵⁾		Standard clearances		Reduced clearances	
		Radial C _s	Axial C _a ⁴⁾	Radial	Axial max	Radial	Axial max
–		lbf/kN		in/μm			
4,83	03	6 300 28	2 475 11	0.0004/0.0012 10/30	0.0050 127	0.0001/0.0004 2/10	0.0014 35
6,35	04	9 450 42	3 600 16	0.0004/0.0012 10/30	0.0050 127	0.0001/0.0004 2/10	0.0014 35
7,94	05	12 825 57	5 175 23	0.0004/0.0012 10/30	0.0050 127	0.0001/0.0004 2/10	0.0014 35
9,52	06	15 750 70	5 625 25	0.0004/0.0012 10/30	0.0050 127	0.0001/0.0004 2/10	0.0014 35
11,11	07	19 125 85	7 650 34	0.0004/0.0012 10/30	0.0050 127	0.0001/0.0004 2/10	0.0014 35
12,7	08	24 750 110	8 775 39	0.0004/0.0020 10/50	0.0090 229	0.0001/0.0004 2/10	0.0014 35
14,29	09	32 400 144	10 575 47	0.0004/0.0020 10/50	0.0090 229	0.0001/0.0005 3/12	0.0016 40
15,87	10	41 175 183	14 175 63	0.0004/0.0020 10/50	0.0090 229	0.0001/0.0005 3/12	0.0016 40

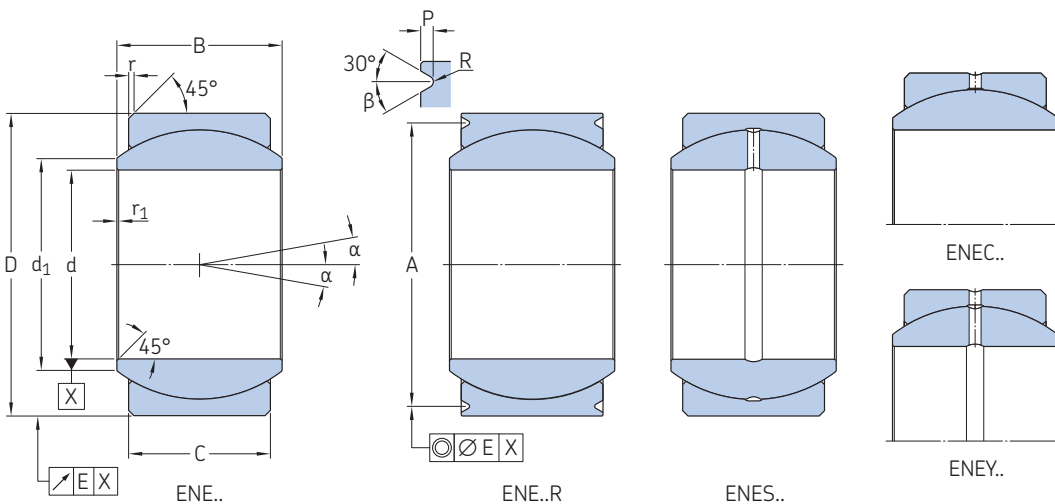
4) These values can be limited by unstaking load (contact SKF for more information)

5) Loads are valid for the spherical plain bearings without lubrication groove. For other bearings, refer to page 134

6) Values are given for non protected bearings. For sealed and shielded bearings, refer to page 140

2.12 Metal-to-metal swaged narrow (inch dimensions)

ENE.. bore code 19,05 to 50,8



Technical specification	EN 2337
Product standards	EN 6046
Materials	Corrosion-resistant steel inner ring and outer ring

d	β	E
in/mm	°	in/mm
0.1900/0.3125 4,826/7,938	20	0.003 0,076
0.3750/1.7500 9,525/44,450	30	0.005 0,127

Dimensions

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions d	Δdmp	Δds	D	ΔDmp	ΔDs	C +0.005/0 +0,127/0	B 0/-0.002 0/-0,051
		in/mm							
19,05	12	0.7500 19,050	0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127	1.4375 36,513	0/-0.0004 0/-0,011	0/-0.0005 0/-0,0127	0.593 15,062	0.750 19,050
22,22	14	0.8750 22,225	0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127	1.5625 39,688	0/-0.0004 0/-0,011	0/-0.0005 0/-0,0127	0.703 17,856	0.875 22,225
25,4	16	1.0000 25,400	0/-0.0005 0/-0,0127	+0.0001/-0.0006 +0,0025/-0,0152	1.7500 44,450	0/-0.0005 0/-0,013	+0.0001/-0.0006 +0,0025/-0,0152	0.797 20,244	1.000 25,400
31,75	20	1.2500 31,750	0/-0.0005 0/-0,0127	+0.0001/-0.0006 +0,0025/-0,0152	2.0000 50,800	0/-0.0005 0/-0,013	+0.0001/-0.0006 +0,0025/-0,0152	0.942 23,927	1.093 27,762
38,10	24	1.5000 38,100	0/-0.0005 0/-0,0127	+0.0001/-0.0006 +0,0025/-0,0152	2.4375 61,913	0/-0.0005 0/-0,013	+0.0001/-0.0006 +0,0025/-0,0152	1.130 28,702	1.312 33,325
44,45	28	1.7500 44,450	0/-0.0005 0/-0,0127	+0.0001/-0.0006 +0,0025/-0,0152	2.8125 71,438	0/-0.0005 0/-0,013	+0.0001/-0.0006 +0,0025/-0,0152	1.317 33,452	1.531 38,887
50,8	32	2.0000 50,800	0/-0.0005 0/-0,0127	+0.0001/-0.0006 +0,0025/-0,0152	3.1875 80,963	0/-0.0005 0/-0,013	+0.0001/-0.0006 +0,0025/-0,0152	1.505 38,227	1.750 44,450

Dimensions cont.

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions d1	r1 ±0.005 ±0,127	r 0/-0.010 0/-0,254	A 0/-0.008 0/-0,203	P 0/-0.010 0/-0,254	R	α ⁽⁶⁾	Mass ≈
		in/mm							lb/g
19,05	12	0.920 23,368	0.010 0,254	0.040 1,016	1.313 33,350	0.055 1,400	0.010/0.017 0,254/0,432	9	0.21 95
22,22	14	0.980 24,892	0.010 0,254	0.040 1,016	1.438 36,525	0.055 1,400	0.010/0.017 0,254/0,432	9	0.27 122
25,4	16	1.118 28,397	0.010 0,254	0.040 1,016	1.626 41,300	0.055 1,400	0.010/0.017 0,254/0,432	9	0.38 173
31,75	20	1.445 36,700	0.010 0,254	0.040 1,016	1.876 47,650	0.055 1,400	0.010/0.017 0,254/0,432	6	0.53 240
38,10	24	1.870 47,500	0.010 0,254	0.040 1,016	2.313 58,750	0.055 1,400	0.010/0.017 0,254/0,432	6	0.97 439
44,45	28	1.996 50,698	0.010 0,254	0.040 1,016	2.688 68,275	0.055 1,400	0.010/0.017 0,254/0,432	6	1.47 668
50,8	32	2.440 61,976	0.010 0,254	0.040 1,016	3.064 77,826	0.055 1,400	0.010/0.017 0,254/0,432	5	2.16 980

Designation system

Examples:	ZENES12,7RXTT-2CP6RP01	Z	ENE	S	12,7	R	X	TT	-2	CP6	RP01
	ENEC25,4PPCP109										
Surface treatment of outer ring											
No code	Not plated										
Z	Cadmium plated external dimensions										
SZ ¹⁾	Zinc-nickel plated external dimensions										
Basic designation											
Lubrication grooves											
No code	Without lubrication groove										
S	Lubrication by inner ring										
C ²⁾	Lubrication by outer ring										
Y ¹⁾	Lubrication by inner and outer ring										
Bore code											
Chamfer and groove											
No code	Chamfered outer ring										
R	Grooved outer ring										
Clearances											
No code	Standard clearances										
X	Reduced clearances										
Shield and seal											
No code	No shield and seal										
TT ^{1) 3)}	Sealed										
PP ^{1) 3)}	shielded										
Lubricant											
No code	Grease G354										
-2	Grease G395										
Surface treatment of inner ring											
No code	Passivated inner ring										
CP6 ¹⁾	Chromium plated sphere										
CP109 ¹⁾	XCR plating on sphere (chromium 6 free replacement to chromium plating)										
Oversize											
No code	Standard outer diameter size										
RP01 ¹⁾	0.010 in/0,254 mm oversized outer diameter										
RP02 ¹⁾	0.020 in/0,508 mm oversized outer diameter										

¹⁾ SKF option

²⁾ In the outer ring sphere, central lubrication groove only for $d \leq 7,94$

³⁾ Only available for $d \geq 7,94$

Loads and clearance

Nominal bore code	Dash number multiples of 1/16 inch	Static limit loads ⁵⁾		Standard clearances		Reduced clearances	
		Radial C _s	Axial C _a ⁴⁾	Radial	Axial max	Radial	Axial max
–		lbf/kN		in/μm			
19,05	12	59 850 266	19 125 85	0.0004/0.0020 10/50	0.0090 229	0.00015/0.0006 4/15	0.0020 50
22,22	14	78 750 350	27 900 124	0.0004/0.0020 10/50	0.0090 229	0.00015/0.0006 4/15	0.0020 50
25,4	16	101 700 452	35 550 158	0.0004/0.0020 10/50	0.0090 229	0.00015/0.0006 4/15	0.0020 50
31,75	20	142 875 636	52 875 235	0.0004/0.0020 10/50	0.0090 229	0.00015/0.0006 4/15	0.0020 50
38,10	24	216 675 964	81 675 363	0.0004/0.0020 10/50	0.0090 229	0.0001/0.0004 4/15	0.0020 50
44,45	28	282 375 1 256	108 000 480	0.0004/0.0020 10/50	0.0090 229	0.00015/0.0006 4/15	0.0020 50
50,8	32	387 000 1 721	148 725 662	0.0004/0.0020 10/50	0.0090 229	0.0002/0.0008 5/20	0.0024 60

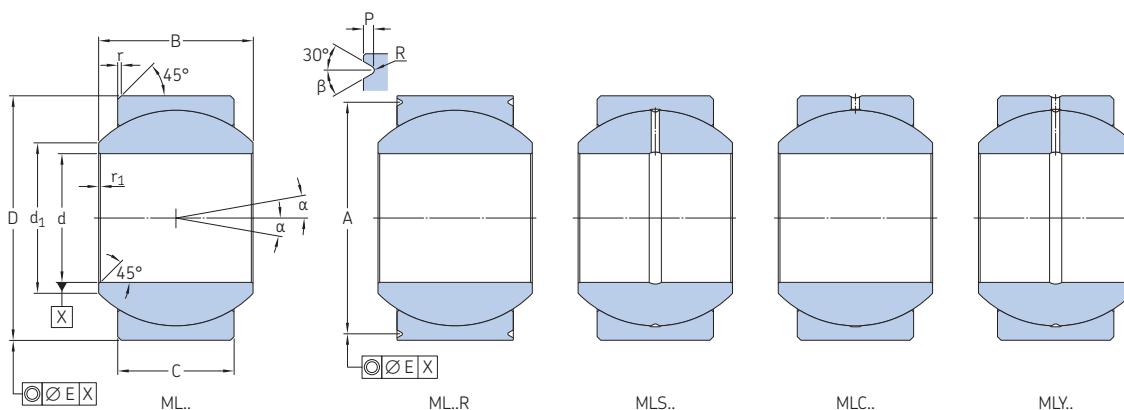
⁴⁾ These values can be limited by unstaking load (contact SKF for more information)

⁵⁾ Loads are valid for the spherical plain bearings without lubrication groove. For other bearings, refer to page 134

⁶⁾ Values are given for non protected bearings. For sealed and shielded bearings, refer to page 140

2.13 Metal-to-metal swaged wide (inch dimensions)

ML.. bore code 4,83 to 15,87



Technical specification –
Product standards –

d	β	E
in/mm	°	in/mm
0.1900/ 0.2500 4,826/ 6,35	20	0.003 0,076
0.3125 7,938	30	0.003 0,076
0.3750/ 2.0000 9,525/ 50,8	30	0.005 0,127

Dimensions

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions d	D	C	B	d ₁	r ₁	r	A	P
		0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127	±0.005 ±0,127	0/-0.002 0/-0,051	≈	±0.005 ±0,127	0.010/-0 0,254/-0	0/-0.008 0/-0,203	0/-0.010 0/-0,254
in/mm										
4,83	03	0.1900 4,826	0.6250 15,875	0.327 8,306	0.437 11,100	0.300 7,620	0.010 0,254	0.015 0,381	0.563 14,300	0.025 0,635
6,35	04	0.2500 6,350	0.6250 15,875	0.327 8,306	0.437 11,100	0.300 7,620	0.010 0,254	0.015 0,381	0.563 14,300	0.025 0,635
7,94	05	0.3125 7,938	0.6875 17,462	0.317 8,052	0.437 11,100	0.360 9,140	0.010 0,254	0.015 0,381	0.625 15,875	0.025 0,635
9,52	06	0.3750 9,525	0.8125 20,638	0.406 10,312	0.500 12,700	0.466 11,840	0.010 0,254	0.020 0,508	0.712 18,085	0.035 0,889
11,11	07	0.4375 11,113	0.9375 23,812	0.442 11,227	0.562 14,275	0.537 13,64	0.010 0,254	0.020 0,508	0.837 21,260	0.035 0,889
12,7	08	0.5000 12,700	1.0000 25,400	0.505 12,827	0.625 15,875	0.607 15,420	0.010 0,254	0.020 0,508	0.900 22,860	0.035 0,889
14,29	09	0.5625 14,288	1.1250 28,575	0.536 13,614	0.687 17,450	0.721 18,310	0.010 0,254	0.020 0,508	1.025 26,035	0.035 0,889
15,87	10	0.6250 15,875	1.1875 30,163	0.567 14,400	0.750 19,050	0.747 18,970	0.010 0,254	0.020 0,508	1.087 27,610	0.035 0,889

Dimensions cont., loads and clearance

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions R	α ³⁾	Mass ≈	Static limit loads ²⁾ Radial C _s	Axial C _a ¹⁾	Axial clearance Standard	Reduced
		in/mm	°	lb/g	lbf/kN		in/μm	
4,83	03	0.005/0.012 0,127/0,305	15	0.03 14	12 150 54	5 175 23	0.0020/0.0040 50/100	0.0002/0.0020 5/50
6,35	04	0.005/0.012 0,127/0,305	15	0.03 14	13 725 61	5 850 26	0.0020/0.0040 50/100	0.0002/0.0020 5/50
7,94	05	0.005/0.012 0,127/0,305	14	0.035 16	14 175 63	5 400 24	0.0020/0.0040 50/100	0.0002/0.0020 5/50
9,52	06	0.010/0.017 0,254/0,432	8	0.06 27	21 375 95	8 325 37	0.0020/0.0040 50/100	0.0002/0.0020 5/50
11,11	07	0.010/0.017 0,254/0,432	10	0.08 38	27 000 120	10 575 47	0.0020/0.0040 50/100	0.0002/0.0020 5/50
12,7	08	0.010/0.017 0,254/0,432	9	0.10 45	35 550 158	13 950 62	0.0020/0.0040 50/100	0.0002/0.0020 5/50
14,29	09	0.010/0.017 0,254/0,432	10	0.14 61	43 875 195	16 200 72	0.0020/0.0040 50/100	0.0002/0.0020 5/50
15,87	10	0.010/0.017 0,254/0,432	12	0.16 73	49 500 220	17 775 79	0.0020/0.0040 50/100	0.0002/0.0020 5/50

¹⁾ These values can be limited by the unstaking load (contact SKF for more information)

²⁾ Loads are valid for the steel/steel spherical plain bearings without lubrication groove. For other bearings, refer to page 134

³⁾ Values are given for non protected bearings. For sealed and shielded bearings, refer to page 140

Designation system

Examples:	ZWQMLS12,7RXTT-2CP6RP01		Z	WQ	ML	S	12,7	R	X	TT	-2	CP6	RP01
	QML25,4PPCP109												
Surface treatment of outer ring													
No code	Not plated												
Z	Cadmium plated external dimensions												
SZ	Zinc-nickel plated external dimensions												
Material code			Inner ring material		External ring material								
W	Corrosion-resistant steel		Corrosion-resistant steel										
Q	Bronze beryllium		Corrosion-resistant steel										
WQ	Corrosion-resistant steel		Bronze aluminium										
Basic designation													
Lubrication grooves													
No code	Without lubrication groove												
S	Lubrication by inner ring												
C ³⁾	Lubrication by outer ring												
Y	Lubrication by inner and outer ring												
Bore code													
Chamfer and groove													
No code	Chamfered outer ring												
R	Grooved outer ring												
Axial clearance													
No code	Standard axial clearance												
X	Reduced axial clearance												
Shield and seal													
No code	No shield and seal												
TT ⁴⁾	Sealed												
PP ⁴⁾	Shielded												
Lubricant													
No code	Grease G354												
-2	Grease G395												
Surface treatment of inner ring													
No code	Not plated												
CP6 ²⁾	Chromium plated												
CP109 ²⁾	XCR plating on sphere (chromium 6 free replacement to chromium plating)												
CP55 ²⁾	Passivated corrosion-resistant steel inner ring												
Oversize													
No code	Standard outer diameter size												
RP01	0.010 in/0,254 mm oversized outer diameter												
RP02	0.020 in/0,508 mm oversized outer diameter												

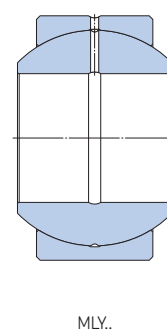
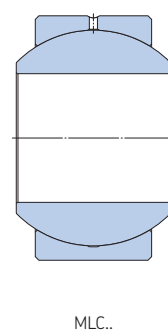
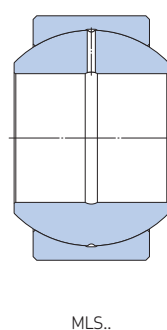
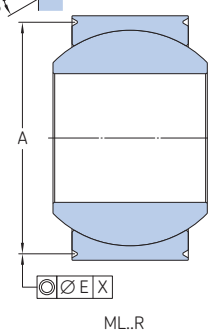
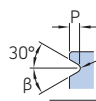
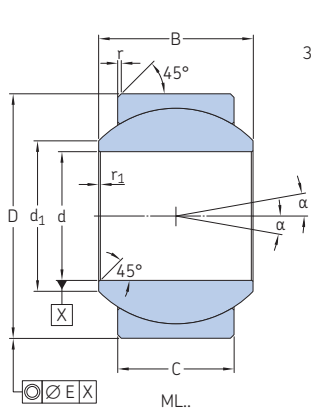
²⁾ Available only for inner ring in corrosion-resistant steel material

³⁾ In the outer ring sphere, central lubrication groove only for $d \leq 7,94$

⁴⁾ Only available for $d \geq 7,94$

2.13 Metal-to-metal swaged wide (inch dimensions)

ML.. bore code **19,05** to **50,8**



Technical specification –
Product standards –

d	β	E
in/mm	°	in/mm
0.1900/ 0.2500 4,826/ 6,35	20	0.003 0,076
0.3125/ 7,938	30	0.003 0,076
0.3750/ 2.0000 9,525/ 50,8	30	0.005 0,127

Dimensions

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions d	D	C	B	d ₁	r ₁	r	A	P
		0/–0.0005 0/–0,0127	0/–0.0005 0/–0,0127	±0.005 ±0,127	0/–0.002 0/–0,051	≈	±0.005 ±0,127	+0.010/0 +0,254/0	0/–0.008 0/–0,203	0/–0.010 0/–0,254
– in/mm										
19,05	12	0.7500 19,050	1.3750 34,925	0.630 16,002	0.875 22,225	0.845 21,460	0.010 0,254	0.030 0,762	1.251 31,775	0.055 1,397
22,22	14	0.8750 22,225	1.6250 41,275	0.755 19,177	0.875 22,225	0.995 25,270	0.010 0,254	0.030 0,762	1.501 38,125	0.055 1,397
25,4	16	1.0000 25,400	2.1250 53,975	1.005 25,527	1.375 34,925	1.269 32,230	0.010 0,254	0.030 0,762	2.001 50,825	0.055 1,397
31,75	20	1.2500 31,750	2.3750 60,325	1.130 28,702	1.500 38,100	1.462 37,150	0.010 0,254	0.030 0,762	2.253 57,230	0.060 1,524
38,10	24	1.5000 38,100	2.6875 68,260	1.223 31,064	1.687 42,850	1.697 43,100	0.010 0,254	0.030 0,762	2.565 65,160	0.060 1,524
44,45	28	1.7500 44,450	3.0000 76,200	1.317 33,452	1.812 46,020	1.965 49,900	0.010 0,254	0.030 0,762	2.878 73,100	0.060 1,524
50,8	32	2.0000 50,800	3.2500 82,550	1.380 35,050	1.937 49,190	2.209 56,100	0.010 0,254	0.030 0,762	3.128 79,451	0.060 1,524

Dimensions cont., loads and clearance

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions R	α ³⁾	Mass ≈	Static limit loads ²⁾ Radial C _s	Axial C _a ¹⁾	Axial clearance Standard	Reduced
		in/mm	°	lb/g	lbf/kN		in/μm	
19,05	12	0.010/0.017 0.254/0.432	13	0.24 109	64 125 285	20 925 93	0.0020/0.0040 50/100	0.0002/0.0020 5/50
22,22	14	0.010/0.017 0.254/0.432	6	0.35 159	83 250 370	31 725 141	0.0024/0.0047 60/120	0.0002/0.0024 5/60
25,4	16	0.010/0.017 0.254/0.432	12	0.97 440	158 625 706	59 625 265	0.0024/0.0047 60/120	0.0002/0.0024 5/60
31,75	20	0.010/0.020 0.254/0.508	12	1.10 500	200 250 891	76 500 340	0.0024/0.0047 60/120	0.0002/0.0024 5/60
38,10	24	0.010/0.020 0.254/0.508	13	1.54 700	247 500 1 101	92 250 410	0.0024/0.0047 60/120	0.0002/0.0024 5/60
44,45	28	0.010/0.020 0.254/0.508	12	1.99 900	299 250 1 331	108 000 480	0.0024/0.0047 60/120	0.0002/0.0024 5/60
50,8	32	0.010/0.020 0.254/0.508	12	2.31 1 050	344 250 1 531	117 000 520	0.0024/0.0047 60/120	0.0002/0.0024 5/60

¹⁾ These values can be limited by the unstaking load (contact SKF for more information)

²⁾ Loads are valid for the steel/steel spherical plain bearings without lubrication groove. For other bearings, refer to page 134

³⁾ Values are given for non protected bearings. For sealed and shielded bearings, refer to page 140

Designation system

Examples:	ZWQMLS12,7RXTT-2CP6RP01		Z	WQ	ML	S	12,7	R	X	TT	-2	CP6	RP01
	QML25,4PPCP109												
Surface treatment of outer ring													
No code	Not plated												
Z	Cadmium plated external dimensions												
SZ	Zinc-nickel plated external dimensions												
Material code													
Inner ring material		External ring material											
W	Corrosion-resistant steel	Corrosion-resistant steel											
Q	Bronze beryllium	Corrosion-resistant steel											
WQ	Corrosion-resistant steel	Bronze aluminium											
Basic designation													
Lubrication grooves													
No code	Without lubrication groove												
S	Lubrication by inner ring												
C ³⁾	Lubrication by outer ring												
Y	Lubrication by inner and outer ring												
Bore code													
Chamfer and groove													
No code	Chamfered outer ring												
R	Grooved outer ring												
Axial clearance													
No code	Standard axial clearance												
X	Reduced axial clearance												
Shield and seal													
No code	No shield and seal												
TT ⁴⁾	Sealed												
PP ⁴⁾	Shielded												
Lubricant													
No code	Grease G354												
-2	Grease G395												
Surface treatment of inner ring													
No code	Not plated												
CP6 ²⁾	Chromium plated												
CP109 ²⁾	XCR plating on sphere (chromium 6 free replacement to chromium plating)												
CP55 ²⁾	Passivated corrosion-resistant steel inner ring												
Oversize													
No code	Standard outer diameter size												
RP01	0.010 in/0,254 mm oversized outer diameter												
RP02	0.020 in/0,508 mm oversized outer diameter												

²⁾ Available only for inner ring in corrosion-resistant steel material

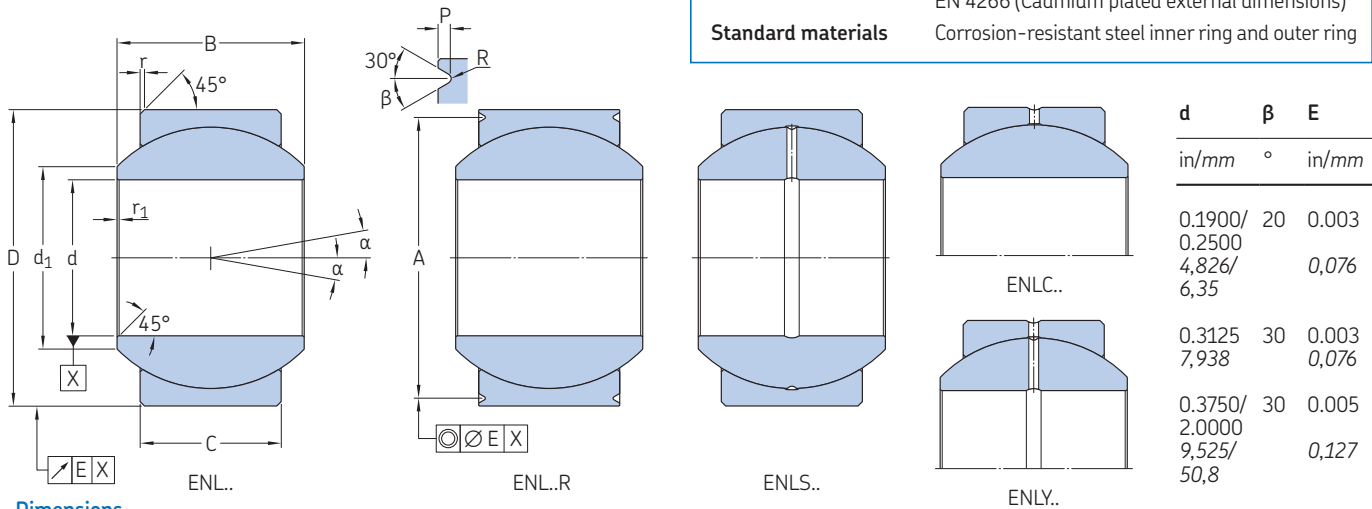
³⁾ In the outer ring sphere, central lubrication groove only for $d \leq 7,94$

⁴⁾ Only available for $d \geq 7,94$

2.14 Metal-to-metal swaged wide (inch dimensions)

ENL.. bore code 4,83 to 14,29

Technical specification	EN 2337
Product standards	EN 4265 (Not plated) EN 4266 (Cadmium plated external dimensions)
Standard materials	Corrosion-resistant steel inner ring and outer ring



Dimensions

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions d	Δdmp	Δds	D	ΔDmp	ΔDs	C +0.005/0 +0.127/0	B 0/-0.002 0/-0.051
in/mm									
4,83	03	0.1900 4,826	0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127	0.6250 15,875	0/-0.0003 0/-0,008	0/-0.0005 0/-0,0127	0.327 8,306	0.437 11,100
6,35	04	0.2500 6,350	0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127	0.6250 15,875	0/-0.0003 0/-0,008	0/-0.0005 0/-0,0127	0.327 8,306	0.437 11,100
7,94	05	0.3125 7,938	0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127	0.6875 17,462	0/-0.0003 0/-0,008	0/-0.0005 0/-0,0127	0.317 8,052	0.437 11,100
9,52	06	0.3750 9,525	0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127	0.8125 20,638	0/-0.0004 0/-0,009	0/-0.0005 0/-0,0127	0.405 10,287	0.500 12,700
11,11	07	0.4375 11,113	0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127	0.9375 23,812	0/-0.0004 0/-0,009	0/-0.0005 0/-0,0127	0.442 11,227	0.562 14,275
11,11..DS	07A	0.4375 11,113	0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127	0.9062 23,017	0/-0.0004 0/-0,009	0/-0.0005 0/-0,0127	0.442 11,227	0.562 14,275
12,7	08	0.5000 12,700	0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127	1.0000 25,400	0/-0.0004 0/-0,009	0/-0.0005 0/-0,0127	0.505 12,827	0.625 15,875
14,29	09	0.5625 14,288	0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127	1.1250 28,575	0/-0.0004 0/-0,009	0/-0.0005 0/-0,0127	0.536 13,614	0.687 17,450

Dimensions cont.

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions d1	r1 ±0.005 ±0,127	r +0.010/0 +0,254/0	A 0/-0.008 0/-0,203	P 0/-0.010 0/-0,250	R	α ⁷⁾	Mass ≈
in/mm									lb/g
4,83	03	0.300 7,62	0.010 0,254	0.015 0,381	0.563 14,300	0.025 0,640	0.005/0.010 0,127/0,254	16	0.03 13
6,35	04	0.300 7,62	0.010 0,254	0.015 0,381	0.563 14,300	0.025 0,640	0.005/0.010 0,127/0,254	16	0.03 12
7,94	05	0.360 9,14	0.010 0,254	0.015 0,381	0.625 15,875	0.025 0,640	0.005/0.010 0,127/0,254	16	0.03 13
9,52	06	0.466 11,84	0.010 0,254	0.015 0,381	0.712 18,085	0.035 0,890	0.010/0.017 0,254/0,432	10	0.05 23
11,11	07	0.537 13,64	0.010 0,254	0.020 0,508	0.837 21,260	0.035 0,890	0.010/0.017 0,254/0,432	11	0.07 33
11,11..DS	07A	0.537 13,64	0.010 0,254	—	0.808 20,520	0.035 0,890	0.010/0.017 0,254/0,432	11	0.07 30
12,7	08	0.607 15,42	0.010 0,254	0.020 0,508	0.900 22,860	0.035 0,890	0.010/0.017 0,254/0,432	10	0.09 40
14,29	09	0.721 18,31	0.010 0,254	0.020 0,508	1.025 26,035	0.035 0,890	0.010/0.017 0,254/0,432	11	0.12 56



Designation system

Examples:	ZENLS12,7RXTT-2CP6RP01	Z	ENL	S	12,7	R	X	TT	-2	CP6	RP01
	ENLC11,11RDSPPCP109										
Surface treatment of outer ring											
No code	Not plated										
Z	Cadmium plated external dimensions										
SZ ¹⁾	Zinc-nickel plated external dimensions										
Basic designation											
Lubrication grooves											
No code	Without lubrication groove										
S	Lubrication by inner ring										
C ³⁾	Lubrication by outer ring										
Y ¹⁾	Lubrication by inner and outer ring										
Bore code											
Chamfer and groove											
No code ²⁾	Chamfered outer ring										
R	Grooved outer ring										
Clearances											
No code	Standard clearances										
X	Reduced clearances										
Shield and seal											
No code	No shield and seal										
TT ^{1) 4)}	Sealed										
PP ^{1) 4)}	shielded										
Lubricant											
No code	Grease G354										
-2	Grease G395										
Surface treatment of inner ring											
No code	Passivated inner ring										
CP6 ¹⁾	Chromium plated sphere										
CP109 ¹⁾	XCR plating on sphere (chromium 6 free replacement to chromium plating)										
Over-size											
No code	Standard outer diameter size										
RP01 ¹⁾	0.010 in/0,254 mm oversized outer diameter										
RP02 ¹⁾	0.020 in/0,508 mm oversized outer diameter										

¹⁾ SKF option

²⁾ SKF option for bore code 11,11DS

³⁾ In the outer ring sphere, central lubrication groove only for $d \leq 7,94$

⁴⁾ Only available for $d \geq 7,94$

Loads and clearance

Nominal bore code	Dash number multiples of 1/16 inch	Static limit loads ⁶⁾		Standard clearances		Reduced clearances	
		Radial C _s	Axial C _a ⁵⁾	Radial	Axial max	Radial	Axial max
—		lbf/kN		in/μm			
4,83	03	12 150 54	5 175 23	0.0004/0.0012 10/30	0.0047 120	0.0001/0.0004 2/10	0.0014 35
6,35	04	13 725 61	5 850 26	0.0004/0.0012 10/30	0.0047 120	0.0001/0.0004 2/10	0.0014 35
7,94	05	14 175 63	5 400 24	0.0004/0.0012 10/30	0.0047 120	0.0001/0.0004 2/10	0.0014 35
9,52	06	21 375 95	8 325 37	0.0004/0.0012 10/30	0.0047 120	0.0001/0.0004 2/10	0.0014 35
11,11	07	27 000 120	10 575 47	0.0004/0.0012 10/30	0.0047 120	0.0001/0.0004 2/10	0.0014 35
11,11..DS	07A	27 000 120	10 575 47	0.0004/0.0012 10/30	0.0047 120	0.0001/0.0004 2/10	0.0014 35
12,7	08	35 550 158	13 950 62	0.0004/0.0020 10/50	0.0090 229	0.0001/0.0004 2/10	0.0014 35
14,29	09	43 875 195	16 200 72	0.0004/0.0020 10/50	0.0090 229	0.0001/0.0005 3/12	0.0016 40

⁵⁾ These values can be limited by the unstaking load (contact SKF for more information)

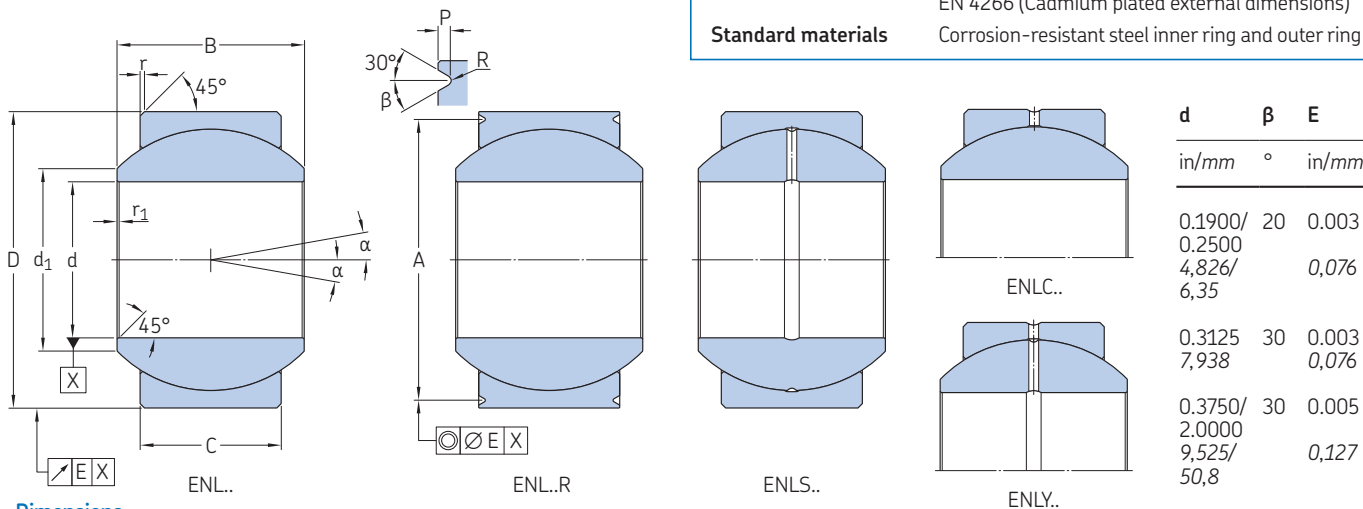
⁶⁾ Loads are valid for the spherical plain bearings without lubrication groove. For other bearings, refer to page 134

⁷⁾ Values are given for non protected bearings. For sealed and shielded bearings, refer to page 140

2.14 Metal-to-metal swaged wide (inch dimensions)

ENL.. bore code 15,87 to 50,8

Technical specification	EN 2337
Product standards	EN 4265 (Not plated) EN 4266 (Cadmium plated external dimensions)
Standard materials	Corrosion-resistant steel inner ring and outer ring



Dimensions

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions d	Δdmp	Δds	D	ΔDmp	ΔDs	C +0.005/0 +0,127/0	B 0/-0.002 0/-0,051
		in/mm							
15,87	10	0.6250 15,875	0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127	1.1875 30,163	0/-0.0004 0/-0,009	0/-0.0005 0/-0,0127	0.567 14,400	0.750 19,050
19,05	12	0.7500 19,050	0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127	1.3750 34,925	0/-0.0004 0/-0,011	0/-0.0005 0/-0,0127	0.630 16,002	0.875 22,225
22,22	14	0.8750 22,225	0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127	1.6250 41,275	0/-0.0004 0/-0,011	0/-0.0005 0/-0,0127	0.755 19,177	0.875 22,225
25,4	16	1.0000 25,400	0/-0.0005 0/-0,0127	+0.0001/-0.0006 +0,0025/-0,0152	2.1250 53,975	0/-0.0005 0/-0,013	+0.0001/-0.0006 +0,0025/-0,0152	1.005 25,527	1.375 34,925
31,75	20	1.2500 31,750	0/-0.0005 0/-0,0127	+0.0001/-0.0006 +0,0025/-0,0152	2.3750 60,325	0/-0.0005 0/-0,013	+0.0001/-0.0006 +0,0025/-0,0152	1.130 28,702	1.500 38,100
38,10	24	1.5000 38,100	0/-0.0005 0/-0,0127	+0.0001/-0.0006 +0,0025/-0,0152	2.6875 68,260	0/-0.0005 0/-0,013	+0.0001/-0.0006 +0,0025/-0,0152	1.223 31,064	1.687 42,850
44,45	28	1.7500 44,450	0/-0.0005 0/-0,0127	+0.0001/-0.0006 +0,0025/-0,0152	3.0000 76,200	0/-0.0005 0/-0,013	+0.0001/-0.0006 +0,0025/-0,0152	1.317 33,452	1.812 46,020
50,8	32	2.0000 50,800	0/-0.0005 0/-0,0127	+0.0001/-0.0006 +0,0025/-0,0152	3.2500 82,550	0/-0.0005 0/-0,013	+0.0001/-0.0006 +0,0025/-0,0152	1.380 35,050	1.937 49,190

Dimensions cont.

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions d1	r1 ±0.005 ±0,127	r +0.010/0 +0,254/0	A 0/-0.008 0/-0,203	P 0/-0.010 0/-0,250	R	α ⁷⁾	Mass ≈
		in/mm						°	lb/g
15,87	10	0.747 18,97	0.010 0,254	0.020 0,508	1.087 27,610	0.035 0,890	0.010/0.017 0.254/0.432	12	0.14 63
19,05	12	0.845 21,46	0.010 0,254	0.030 0,762	1.251 31,775	0.055 1,400	0.010/0.017 0.254/0.432	14	0.20 92
22,22	14	0.995 25,27	0.010 0,254	0.030 0,762	1.501 38,125	0.055 1,400	0.010/0.017 0.254/0.432	6	0.32 146
25,4	16	1.269 32,23	0.010 0,254	0.030 0,762	2.001 50,825	0.055 1,400	0.010/0.017 0.254/0.432	15	0.86 392
31,75	20	1.462 37,15	0.010 0,254	0.030 0,762	2.251 57,180	0.055 1,400	0.010/0.017 0.254/0.432	13	1.10 499
38,10	24	1.697 43,10	0.010 0,254	0.030 0,762	2.563 65,100	0.055 1,400	0.010/0.017 0.254/0.432	14	1.47 668
44,45	28	1.965 49,90	0.010 0,254	0.030 0,762	2.876 73,050	0.055 1,400	0.010/0.017 0.254/0.432	13	1.89 859
50,8	32	2.209 56,10	0.010 0,254	0.030 0,762	3.124 79,350	0.055 1,400	0.010/0.017 0.254/0.432	13	2.22 1 005

Designation system

Examples:	ZENLS12,7RXTT-2CP6RP01	Z	ENL	S	12,7	R	X	TT	-2	CP6	RP01
	ENLC11,11RDSPPCP109										
Surface treatment of outer ring											
No code	Not plated										
Z	Cadmium plated external dimensions										
SZ ¹⁾	Zinc-nickel plated external dimensions										
Basic designation											
Lubrication grooves											
No code	Without lubrication groove										
S	Lubrication by inner ring										
C ³⁾	Lubrication by outer ring										
Y ¹⁾	Lubrication by inner and outer ring										
Bore code											
Chamfer and groove											
No code ²⁾	Chamfered outer ring										
R	Grooved outer ring										
Clearances											
No code	Standard clearances										
X	Reduced clearances										
Shield and seal											
No code	No shield and seal										
TT ^{1) 4)}	Sealed										
PP ^{1) 4)}	shielded										
Lubricant											
No code	Grease G354										
-2	Grease G395										
Surface treatment of inner ring											
No code	Passivated inner ring										
CP6 ¹⁾	Chromium plated sphere										
CP109 ¹⁾	XCR plating on sphere (chromium 6 free replacement to chromium plating)										
Oversize											
No code	Standard outer diameter size										
RP01 ¹⁾	0.010 in/0,254 mm oversized outer diameter										
RP02 ¹⁾	0.020 in/0,508 mm oversized outer diameter										

1) SKF option

2) SKF option for bore code 11,11DS

3) In the outer ring sphere, central lubrication groove only for $d \leq 7,94$ 4) Only available for $d \geq 7,94$ **Loads and clearance**

Nominal bore code	Dash number multiples of 1/16 inch	Static limit loads ⁶⁾		Standard clearances		Reduced clearances	
		Radial C _s	Axial C _a ⁵⁾	Radial	Axial max	Radial	Axial max
—		lbf/kN		in/μm			
15,87	10	49 500 220	17 775 79	0.0004/0.0020 10/50	0.0090 229	0.0001/0.0005 3/12	0.0016 40
19,05	12	64 125 285	20 925 93	0.0004/0.0020 10/50	0.0090 229	0.0015/0.0006 4/15	0.0020 50
22,22	14	83 250 370	31 725 141	0.0004/0.0020 10/50	0.0090 229	0.0015/0.0006 4/15	0.0020 50
25,4	16	158 625 706	59 625 265	0.0004/0.0020 10/50	0.0090 229	0.0015/0.0006 4/15	0.0020 50
31,75	20	200 250 891	76 500 340	0.0004/0.0020 10/50	0.0090 229	0.0015/0.0006 4/15	0.0020 50
38,10	24	247 500 1 101	92 250 410	0.0004/0.0020 10/50	0.0090 229	0.0015/0.0006 4/15	0.0020 50
44,45	28	299 250 1 331	108 000 480	0.0004/0.0020 10/50	0.0090 229	0.0015/0.0006 4/15	0.0020 50
50,8	32	344 250 1 531	117 000 520	0.0004/0.0020 10/50	0.0090 229	0.0002/0.0008 5/20	0.0024 60

5) These values can be limited by the unstaking load (contact SKF for more information)

6) Loads are valid for the spherical plain bearings without lubrication groove. For other bearings, refer to page 134

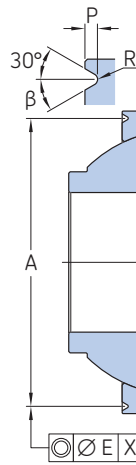
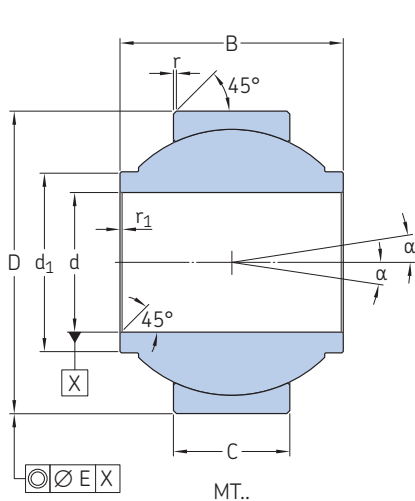
7) Values are given for non protected bearings. For sealed and shielded bearings, refer to page 140

2.15 Metal-to-metal swaged high misalignment (inch dimensions)

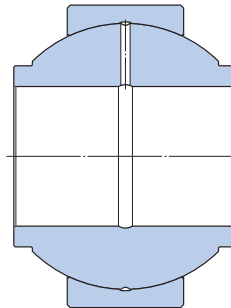
MT.. bore code 4,83 to 12,7

Technical specification –
Product standards –

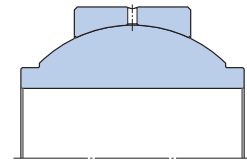
d	β	E
in/mm	°	in/mm
0.1900/0.4375 4,826/11,113	20	0.005 0,127
0.5000/1.2500 12,7/31,75	30	0.005 0,127



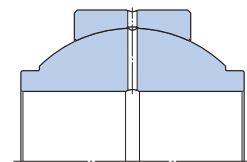
MT..R



MTS..



MTC..



MTY..

Dimensions

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions d	D	C	B	d ₁	r ₁	r	A	P
		0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127	±0.010 ±0,254	0/-0.005 0/-0,127	≈	+0.012/-0 +0,230/-0	+0.015/0 +0,381/-0	+0.010/0 +0,254/0	0/-0.254 0/-0,010
in/mm										
4,83	03	0.1900 4,826	0.5625 14,288	0.205 5,207	0.500 12,700	0.315 8,000	0.004 0,100	0.020 0,508	0.502 12,751	0.030 0,762
6,35	04	0.2500 6,350	0.7400 18,796	0.250 6,350	0.593 15,062	0.386 9,800	0.004 0,100	0.020 0,508	0.669 17,000	0.030 0,762
7,94	05	0.3125 7,938	0.9060 23,012	0.340 8,636	0.813 20,650	0.512 13,000	0.004 0,100	0.020 0,508	0.831 21,100	0.030 0,762
9,52	06	0.3750 9,525	0.9060 23,012	0.340 8,636	0.813 20,650	0.532 13,500	0.004 0,100	0.020 0,508	0.831 21,100	0.030 0,762
11,11	07	0.4375 11,113	1.0000 25,400	0.340 8,636	0.875 22,225	0.620 15,750	0.004 0,100	0.020 0,508	0.925 23,500	0.030 0,762
12,7	08	0.5000 12,700	1.1250 28,575	0.396 10,058	0.937 23,799	0.728 18,480	0.004 0,100	0.020 0,508	1.047 26,600	0.030 0,762

Dimensions cont., loads and clearance

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions R	α ³⁾	Mass ≈	Static limit loads ²⁾ Radial C _s	Axial C _a ¹⁾	Axial clearance Reduced	Standard
		in/mm	°	lb/g	lbf/kN		in/μm	
4,83	03	0.005/0.010 0.127/0.254	15	0.02 9	3 642 16,2	899 4,0	0.0002/0.0020 5/50	0.0020/0.0040 50/100
6,35	04	0.005/0.010 0.127/0.254	24	0.04 18	6 924 30,8	517 2,3	0.0002/0.0020 5/50	0.0020/0.0040 50/100
7,94	05	0.005/0.010 0.127/0.254	23	0.07 32	12 544 55,8	1 304 5,8	0.0002/0.0020 5/50	0.0020/0.0040 50/100
9,52	06	0.005/0.010 0.127/0.254	22	0.07 32	12 544 55,8	1 304 5,8	0.0002/0.0020 5/50	0.0020/0.0040 50/100
11,11	07	0.005/0.010 0.127/0.254	22	0.10 45	13 286 59,1	1 394 6,2	0.0002/0.0020 5/50	0.0020/0.0040 50/100
12,7	08	0.005/0.010 0.127/0.254	20	0.16 73	18 906 84,1	2 360 10,5	0.0002/0.0020 5/50	0.0020/0.0040 50/100

¹⁾ These values can be limited by the unstaking load (contact SKF for more information)

²⁾ Loads are valid for the steel/steel spherical plain bearings without lubrication groove. For other bearings, refer to page 134

³⁾ Values are given for non protected bearings. For sealed and shielded bearings, refer to page 140



Designation system

Examples: ZWQMTS12,7RXTT-2CP6RP01 Z WQ MT S 12,7 R X TT -2 CP6 RP01
QMT25,4PPCP109

Surface treatment of outer ring

No code Not plated
Z Cadmium plated external dimensions
SZ Zinc-nickel plated external dimensions

Material code **Inner ring material** **External ring material**
W Corrosion-resistant steel Corrosion-resistant steel
Q Bronze beryllium Corrosion-resistant steel
WQ Corrosion-resistant steel Bronze aluminium

Basic designation

Lubrication grooves

No code Without lubrication groove
S Lubrication by inner ring
C³⁾ Lubrication by outer ring
Y Lubrication by inner and outer ring

Bore code

Chamfer and groove

No code Chamfered outer ring
R Grooved outer ring

Axial clearance

No code Standard axial clearance
X Reduced axial clearance

Shield and seal

No code No shield and seal
TT⁴⁾ Sealed
PP⁴⁾ Shielded

Lubricant

No code Grease G354
-2 Grease G395

Surface treatment of inner ring

No code Not plated
CP6²⁾ Chromium plated sphere
CP109²⁾ XCR plating on sphere (chromium 6 free replacement to chromium plating)
CP55²⁾ Passivated corrosion-resistant steel inner ring

Oversize

No code Standard outer diameter size
RP01 0.010 in/0,254 mm oversized outer diameter
RP02 0.020 in/0,508 mm oversized outer diameter

²⁾ Available only for inner ring in corrosion-resistant steel material

³⁾ In the outer ring sphere, central lubrication groove only for $d \leq 7,94$

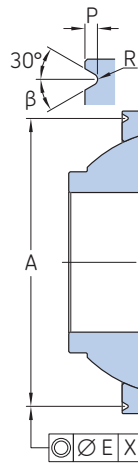
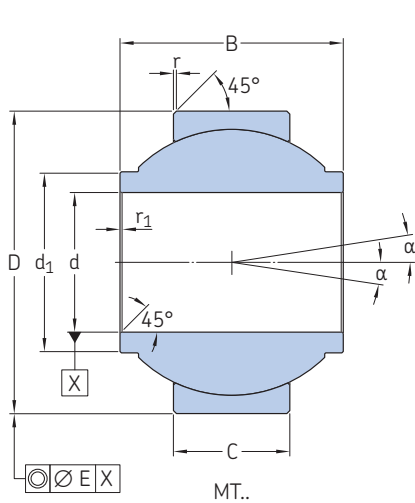
⁴⁾ Only available for $d \geq 7,94$

2.15 Metal-to-metal swaged high misalignment (inch dimensions)

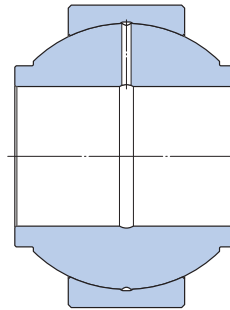
MT.. bore code 15,87 to 31,75

Technical specification –
Product standards –

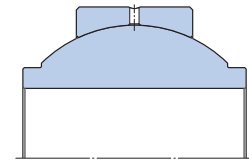
d	β	E
in/mm	°	in/mm
0.1900/0.4375 4,826/11,113	20	0.005 0,127
0.5000/1.2500 12,7/31,75	30	0.005 0,127



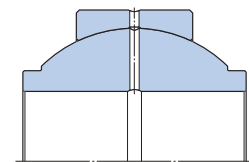
MT..R



MTS..



MTC..



MTY..

Dimensions

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions d	D	C	B	d ₁	r ₁	r	A	P
		0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127	±0.010 ±0,254	0/-0.005 0/-0,127	≈	+0.012/-0 +0,230/-0	+0.015/0 +0,381/-0	+0.010/0 +0,254/0	0/-0.254 0/-0,010
in/mm										
15,87	10	0.6250 15,875	1.3750 34,925	0.562 14,275	1.200 30,480	0.857 21,770	0.004 0,100	0.020 0,508	1.268 32,200	0.040 1,016
19,05	12	0.7500 19,050	1.5625 39,688	0.615 15,621	1.280 32,512	0.963 24,450	0.004 0,100	0.020 0,508	1.437 36,500	0.060 1,524
22,22	14	0.8750 22,225	1.7500 44,450	0.620 15,748	1.400 35,560	1.122 28,490	0.004 0,100	0.020 0,508	1.624 41,250	0.060 1,524
25,4	16	1.0000 25,400	2.1250 53,975	0.830 21,082	1.875 47,625	1.272 32,320	0.004 0,100	0.020 0,508	2.003 50,876	0.060 1,524
31,75	20	1.2500 31,750	2.5000 63,500	1.000 25,400	1.875 47,625	1.523 38,700	0.004 0,100	0.020 0,508	2.370 60,200	0.060 1,524

Dimensions cont., loads and clearance

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions R	α ³⁾	Mass ≈	Static limit loads ²⁾ Radial C _s	Axial C _a ¹⁾	Axial clearance Reduced	Standard
		in/mm	°	lb/g	lbf/kN		in/μm	
15,87	10	0.010/0.020 0,254/0,508	20	0.25 114	34 080 151,6	5 553 24,7	0.0002/0.0020 5/50	0.0020/0.0040 50/100
19,05	12	0.010/0.020 0,254/0,508	19	0.32 145	51 457 228,9	6 362 28,3	0.0002/0.0020 5/50	0.0020/0.0040 50/100
22,22	14	0.010/0.020 0,254/0,508	19	0.43 195	61 708 274,5	6 452 28,7	0.0002/0.0024 5/60	0.0024/0.0047 60/120
25,4	16	0.010/0.020 0,254/0,508	21	0.81 367	84 053 373,9	12 206 54,3	0.0002/0.0024 5/60	0.0024/0.0047 60/120
31,75	20	0.010/0.020 0,254/0,508	21	1.11 504	119 301 530,7	19 355 86,1	0.0002/0.0024 5/60	0.0024/0.0047 60/120

¹⁾ These values can be limited by the unstaking load (contact SKF for more information)

²⁾ Loads are valid for the steel/steel spherical plain bearings without lubrication groove. For other bearings, refer to page 134

³⁾ Values are given for non protected bearings. For sealed and shielded bearings, refer to page 140

Designation system

Examples: ZWQMTS12,7RXTT-2CP6RP01 Z WQ MT S 12,7 R X TT -2 CP6 RP01
 QMT25,4PPCP109

Surface treatment of outer ring

No code Not plated
Z Cadmium plated external dimensions
SZ Zinc-nickel plated external dimensions

Material code **Inner ring material** **External ring material**
W Corrosion-resistant steel Corrosion-resistant steel
Q Bronze beryllium Corrosion-resistant steel
WQ Corrosion-resistant steel Bronze aluminium

Basic designation

Lubrication grooves

No code Without lubrication groove
S Lubrication by inner ring
C³⁾ Lubrication by outer ring
Y Lubrication by inner and outer ring

Bore code

Chamfer and groove

No code Chamfered outer ring
R Grooved outer ring

Axial clearance

No code Standard axial clearance
X Reduced axial clearance

Shield and seal

No code No shield and seal
TT⁴⁾ Sealed
PP⁴⁾ Shielded

Lubricant

No code Grease G354
-2 Grease G395

Surface treatment of inner ring

No code Not plated
CP6²⁾ Chromium plated sphere
CP109²⁾ XCR plating on sphere (chromium 6 free replacement to chromium plating)
CP55²⁾ Passivated corrosion-resistant steel inner ring

Oversize

No code Standard outer diameter size
RP01 0.010 in/0,254 mm oversized outer diameter
RP02 0.020 in/0,508 mm oversized outer diameter

²⁾ Available only for inner ring in corrosion-resistant steel material

³⁾ In the outer ring sphere, central lubrication groove only for $d \leq 7,94$

⁴⁾ Only available for $d \geq 7,94$

2.16 Metal-to-metal swaged (inch dimensions)

QXMB.. bore code 6,35 to 19,05

Technical specification AS 81936

Product standards

AS 81936/1 (Grooved outer ring)

AS 81936/2 (Chamfered outer ring)

Materials

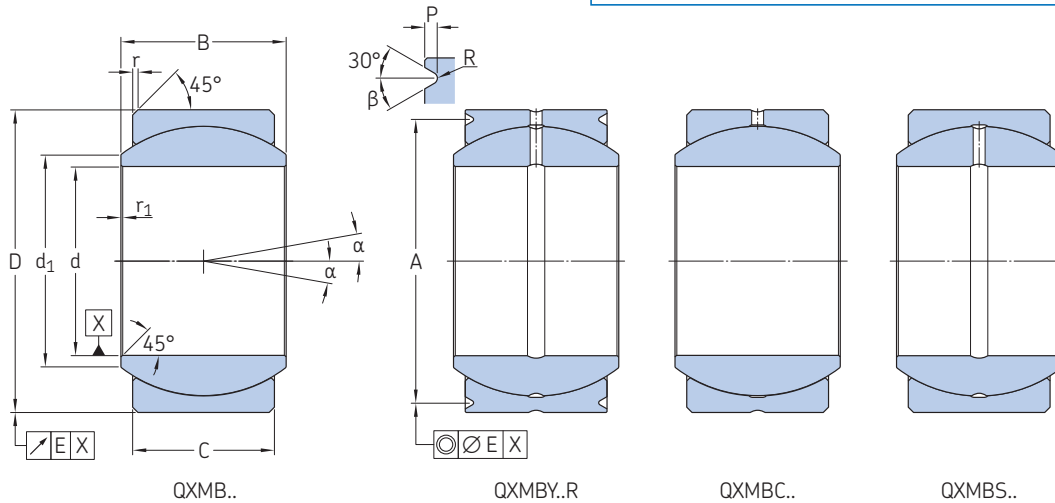
Inner ring: Bronze beryllium

External ring: Corrosion-resistant steel

Lubricant

Grease G395

d	β	E
in/mm	°	in/mm
0.2500 6,35	20	0.005 0,127
≥ 0.3125 ≥ 7,938	30	0.005 0,127



Dimensions

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions d	D	C	B	d ₁	r ₁	r	A	P
		0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127	0/-0.005 0/-0,127	0/-0.005 0/-0,127	≈	+0.010/-0 +0,254/-0	+0.030/-0 +0,762/-0	+0/-0.010 +0/-0,254	0/-0.015 0/-0,380
in/mm										
6,35	04	0.2500 6,350	0.6562 16,667	0.250 6,350	0.343 8,712	0.357 9,068	0.005 0,127	0.010 0,254	0.596 15,138	0.030 0,762
7,94	05	0.3125 7,938	0.7500 19,050	0.281 7,137	0.375 9,525	0.413 10,490	0.005 0,127	0.010 0,254	0.652 16,561	0.040 1,016
9,52	06	0.3750 9,525	0.8125 20,638	0.312 7,925	0.406 10,312	0.509 12,923	0.005 0,127	0.010 0,254	0.714 18,136	0.040 1,016
11,11	07	0.4375 11,113	0.9062 23,017	0.343 8,712	0.437 11,100	0.563 14,300	0.005 0,127	0.010 0,254	0.808 20,523	0.040 1,016
12,7	08	0.5000 12,700	1.0000 25,400	0.390 9,906	0.500 12,700	0.634 16,104	0.005 0,127	0.010 0,254	0.878 22,301	0.060 1,524
14,29	09	0.5625 14,288	1.0937 27,780	0.437 11,100	0.562 14,275	0.664 16,866	0.005 0,127	0.010 0,254	0.972 24,689	0.060 1,524
15,87	10	0.6250 15,875	1.1875 30,163	0.500 12,700	0.625 15,875	0.732 18,593	0.005 0,127	0.010 0,254	1.065 27,051	0.060 1,524
19,05	12	0.7500 19,050	1.4375 36,513	0.593 15,062	0.750 19,050	0.913 23,190	0.005 0,127	0.010 0,254	1.315 33,401	0.060 1,524



Designation system

Examples: ZQXMB12,7RTTRP01
QXMB25,4PP

Z QXMB C 12,7 R TT RP01

Surface treatment of outer ring

No code Not plated
Z¹⁾ Cadmium plated external dimensions
SZ¹⁾ Zinc-nickel plated external dimensions

Basic designation

Lubrication grooves

No code¹⁾ Without lubrication groove
S¹⁾ Lubrication by inner ring
C²⁾ Lubrication by outer ring
Y Lubrication by inner and outer ring

Bore code

Chamfer and groove

No code Chamfered outer ring
R Grooved outer ring

Shield and seal

No code No shield and seal
TT^{1), 3)} Sealed
PP^{1), 3)} Shielded

Over-size

No code Standard outer diameter size
RP01 0.010 in/0,254 mm oversized outer diameter
RP02 0.020 in/0,508 mm oversized outer diameter

¹⁾ SKF option

²⁾ In the outer ring sphere, central lubrication groove only for $d \leq 7,94$

³⁾ Only available for $d \geq 7,94$

Dimensions cont., loads and clearance

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions R	$\alpha^{(4)}$	Mass $\approx$	Static limit loads		Dynamic loads		Clearances max	
					Radial C_s	Axial ⁽¹⁾ C_a	Mode I ⁽²⁾	Mode II ⁽³⁾	Radial	Axial
–		in/mm	°	lb/g	lbf/kN				in/ μ m	
6,35	04	0.005/0.010 0,127/0,254	12	0.03 14	6 330 28,16	1 930 8,59	2 570 11,43	5 000 22,24	0.001 25	0.005 127
7,94	05	0.010/0.020 0,127/0,254	11	0.04 18	8 460 37,63	2 450 10,90	3 520 15,66	6 300 28,02	0.001 25	0.005 127
9,52	06	0.010/0.020 0,254/0,508	9	0.05 22	11 400 50,71	3 090 13,75	4 570 20,33	8 200 36,48	0.001 25	0.005 127
11,11	07	0.010/0.020 0,254/0,508	8	0.06 27	14 800 65,83	3 740 16,64	5 750 25,58	9 900 44,04	0.001 25	0.005 127
12,7	08	0.010/0.020 0,254/0,508	8	0.08 36	20 400 90,74	4 860 21,62	7 500 33,36	12 650 56,27	0.001 25	0.005 127
14,29	09	0.010/0.020 0,254/0,508	8	0.11 50	26 700 118,77	6 100 27,13	9 500 42,26	15 300 68,06	0.001 25	0.005 127
15,87	10	0.010/0.020 0,254/0,508	8	0.14 64	33 100 147,24	8 080 35,94	11 750 52,27	19 300 85,85	0.001 25	0.005 127
19,05	12	0.010/0.020 0,254/0,508	8	0.24 109	50 000 222,41	11 440 50,89	16 900 75,17	28 200 125,44	0.001 25	0.005 127

¹⁾ These values can be limited by the unstaking load (contact SKF for more information)

²⁾ Load fixed with respect to the outer ring

³⁾ Load fixed with respect to the inner ring

⁴⁾ Values are given for non protected bearings. For sealed and shielded bearings, refer to page 140

2.16 Metal-to-metal swaged (inch dimensions)

QXMB.. bore code 20,64 to 38,10

Technical specification AS 81936

Product standards

AS 81936/1 (Grooved outer ring)

AS 81936/2 (Chamfered outer ring)

Materials

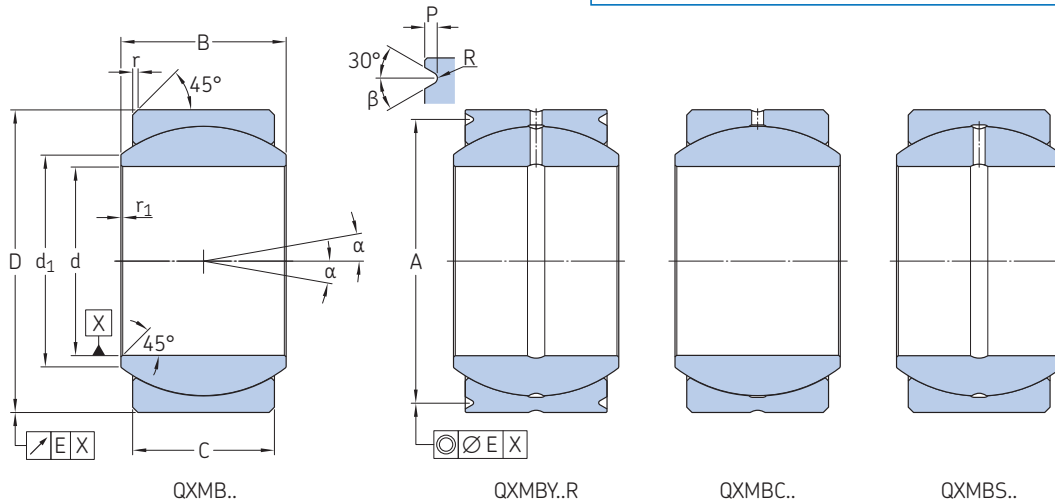
Inner ring: Bronze beryllium

External ring: Corrosion-resistant steel

Lubricant

Grease G395

d	β	E
in/mm	°	in/mm
0.2500 6,35	20	0.005 0,127
≥ 0.3125 ≥ 7,938	30	0.005 0,127



Dimensions

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions d	D	C	B	d ₁ ≈	r ₁ +0.010/-0 +0.254/-0	r +0.030/-0 +0.762/-0	A +0/-0.010 +0/-0.254	P 0/-0.015 0/-0.380
in/mm										
20,64	13	0.8125	1.5625	0.650	0.812	0.984	0.005	0.010	1.440	0.060
		20,638	39,688	16,510	20,625	24,994	0,127	0,254	36,576	1,524
		0.8750	1.6562	0.703	0.875	1.054	0.005	0.010	1.534	0.060
22,22	14	22,225	42,067	17,856	22,225	26,772	0,127	0,254	38,964	1,524
		1.0000	1.8750	0.797	1.000	1.193	0.005	0.010	1.753	0.060
		25,400	47,625	20,244	25,400	30,302	0,127	0,254	44,653	1,524
28,57	18	1.1250	2.1250	0.900	1.125	1.334	0.005	0.010	2.003	0.060
		28,575	53,975	22,860	28,575	33,884	0,127	0,254	50,876	1,524
		1.2500	2.3125	1.000	1.250	1.473	0.005	0.010	2.190	0.060
31,75	20	31,750	58,737	25,400	31,750	37,414	0,127	0,254	55,626	1,524
		1.3750	2.5625	1.100	1.375	1.654	0.005	0.010	2.440	0.060
		34,925	65,088	27,940	34,925	42,012	0,127	0,254	61,976	1,524
38,10	24	1.5000	2.8125	1.200	1.500	1.794	0.005	0.010	2.690	0.060
		38,100	71,437	30,480	38,100	45,568	0,127	0,254	68,326	1,524



Designation system

Examples: ZQXMB12,7RTTRP01
QXMB25,4PP

Surface treatment of outer ring

No code Not plated
Z¹⁾ Cadmium plated external dimensions
SZ¹⁾ Zinc-nickel plated external dimensions

Basic designation

Lubrication grooves

No code¹⁾ Without lubrication groove
S¹⁾ Lubrication by inner ring
C²⁾ Lubrication by outer ring
Y Lubrication by inner and outer ring

Bore code

Chamfer and groove

No code Chamfered outer ring
R Grooved outer ring

Shield and seal

No code No shield and seal
TT^{1), 3)} Sealed
PP^{1), 3)} Shielded

Oversize

No code Standard outer diameter size
RP01 0.010 in/0,254 mm oversized outer diameter
RP02 0.020 in/0,508 mm oversized outer diameter

¹⁾ SKF option

²⁾ In the outer ring sphere, central lubrication groove only for $d \leq 7,94$

³⁾ Only available for $d \geq 7,94$

Dimensions cont., loads and clearance

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions	$\alpha^{(4)}$	Mass	Static limit loads		Dynamic loads		Clearances max	
		R		$\approx$	Radial C _s	Axial ⁽¹⁾ C _a	Mode I ⁽²⁾	Mode II ⁽³⁾	Radial	Axial
–		in/mm	°	lb/g	lbf/kN				in/ μ m	
20,64	13	0.010/0.020 0,254/0,508	8	0.28 127	59 000 262,45	13 800 61,39	19 800 88,07	33 400 148,57	0.001 25	0.005 127
22,22	14	0.010/0.020 0,254/0,508	8	0.37 168	70 300 312,71	16 160 71,88	23 000 102,31	38 700 172,15	0.001 25	0.005 127
25,4	16	0.010/0.020 0,254/0,508	8	0.53 240	77 700 345,63	20 850 92,75	30 000 133,45	49 800 221,52	0.001 25	0.005 127
28,57	18	0.010/0.020 0,254/0,508	8	0.71 321	121 500 540,46	26 740 118,95	38 000 169,03	63 000 280,24	0.001 25	0.005 127
31,75	20	0.010/0.020 0,254/0,508	8	1.00 454	152 000 676,13	33 065 147,08	46 900 208,62	77 500 344,74	0.001 25	0.005 127
34,92	22	0.010/0.020 0,254/0,508	8	1.26 570	186 000 827,37	40 120 178,46	56 900 253,10	95 000 422,58	0.001 25	0.005 127
38,10	24	0.010/0.020 0,254/0,508	8	1.79 812	224 000 996,40	47 820 212,71	67 500 300,25	112 500 500,42	0.001 25	0.005 127

¹⁾ These values can be limited by the unstaking load (contact SKF for more information)

²⁾ Load fixed with respect to the outer ring

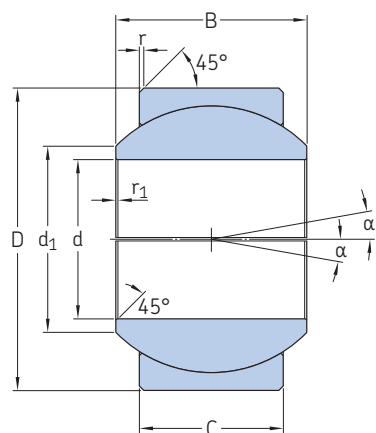
³⁾ Load fixed with respect to the inner ring

⁴⁾ Values are given for non protected bearings. For sealed and shielded bearings, refer to page 140

2.17 Metal-to-metal split (inch dimensions)

2PL.. bore code 4,83 to 15,87

Technical specification –
Product standards –



2PL..

2PLS..

2PLC..

2PLY..

Dimensions

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions d 0/-0,0005 0/-0,0127	D 0/-0,0005 0/-0,0127	C ±0,005 ±0,127	B 0/-0,002 0/-0,051	d ₁ ≈	r ₁ ±0,005 ±0,127	r +0,010/0 +0,254/0	α ²⁾
–		in/mm							°
4,83	03	0.1900 4,826	0.6250 15,875	0.327 8,306	0.437 11,100	0.300 7,620	0.010 0,254	0.015 0,381	15
6,35	04	0.2500 6,350	0.6250 15,875	0.327 8,306	0.437 11,100	0.300 7,620	0.010 0,254	0.015 0,381	15
7,94	05	0.3125 7,938	0.6875 17,462	0.317 8,052	0.437 11,100	0.360 9,140	0.010 0,254	0.015 0,381	14
9,52	06	0.3750 9,525	0.8125 20,638	0.406 10,312	0.500 12,700	0.466 11,840	0.010 0,254	0.020 0,508	8
11,11	07	0.4375 11,113	0.9375 23,812	0.442 11,227	0.562 14,275	0.537 13,640	0.010 0,254	0.020 0,508	10
12,7	08	0.5000 12,700	1.0000 25,400	0.505 12,827	0.625 15,875	0.607 15,420	0.010 0,254	0.020 0,508	9
14,29	09	0.5625 14,288	1.1250 28,575	0.536 13,614	0.687 17,450	0.721 18,310	0.010 0,254	0.020 0,508	10
15,87	10	0.6250 15,875	1.1875 30,163	0.567 14,400	0.750 19,050	0.747 18,970	0.010 0,254	0.020 0,508	12

Loads and clearance

Nominal bore code	Dash number multiples of 1/16 inch	Mass ≈	Static limit loads ¹⁾		Clearance Radial
–		lb/g	Radial C _s	Axial C _a	in/μm
4,83	03	0.03 14	12 150 54	5 175 23	0.0004/0.0008 10/20
6,35	04	0.03 14	13 725 61	5 850 26	0.0004/0.0008 10/20
7,94	05	0.035 16	14 175 63	5 400 24	0.0004/0.0008 10/20
9,52	06	0.06 27	21 375 95	8 325 37	0.0004/0.0008 10/20
11,11	07	0.08 38	27 000 120	10 575 47	0.0004/0.0008 10/20
12,7	08	0.10 45	35 550 158	13 950 62	0.0004/0.0008 10/20
14,29	09	0.14 61	43 875 195	16 200 72	0.0004/0.0012 10/30
15,87	10	0.16 73	49 500 220	17 775 79	0.0004/0.0012 10/30

¹⁾ Loads are valid for the steel/steel spherical plain bearings without lubrication groove. For other bearings, refer to page 134

²⁾ Values are given for non protected bearings. For sealed and shielded bearings, refer to page 140



Designation system

Examples:	ZW2PLS12,7TT-2CP6RP01		Z	W	2PL	S	12,7	TT	-2	CP6	RP01
	Q2PLC25,4PPCP109										
Surface treatment of outer ring											
No code	Not plated										
Z	Cadmium plated external dimensions										
SZ	Zinc-nickel plated external dimensions										
Material code											
Inner ring material		External ring material									
W	Corrosion-resistant steel	Corrosion-resistant steel									
Q	Bronze beryllium	Corrosion-resistant steel									
WQ	Corrosion-resistant steel	Bronze aluminium									
Basic designation											
Lubrication grooves											
No code	Without lubrication groove										
S	Lubrication by inner ring										
C²⁾	Lubrication by outer ring										
Y	Lubrication by inner and outer ring										
Bore code											
Shield and seal											
No code	No shield and seal										
TT³⁾	Sealed										
PP³⁾	Shielded										
Lubricant											
No code	Grease G354										
-2	Grease G395										
Surface treatment of inner ring											
No code	Not plated										
CP6¹⁾	Chromium plated sphere										
CP109¹⁾	XCR plating on sphere (chromium 6 free replacement to chromium plating)										
CP55¹⁾	Passivated corrosion-resistant steel inner ring										
Oversize											
No code	Standard outer diameter size										
RP01	0.010 in/0,254 mm oversized outer diameter										
RP02	0.020 in/0,508 mm oversized outer diameter										

1) Available only for inner ring in corrosion-resistant steel material

2) In the outer ring sphere, central lubrication groove only for $d \leq 7,94$

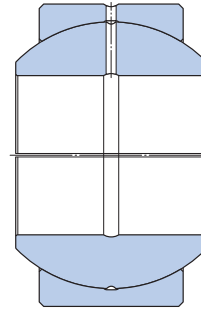
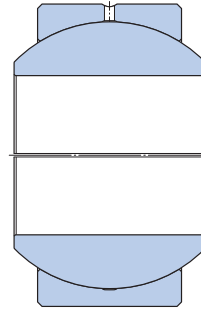
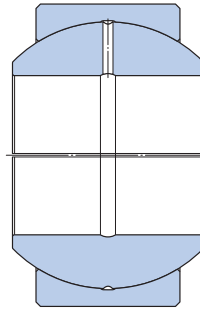
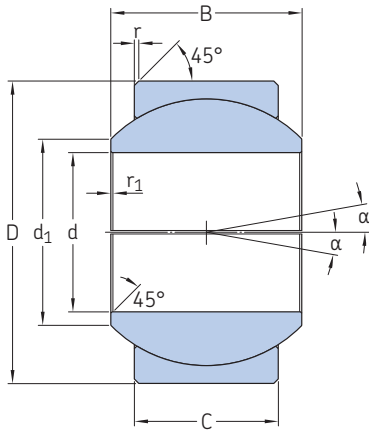
3) Only available for $d \geq 7,94$

2.17 Metal-to-metal split (inch dimensions)

2PL.. bore code **19,05** to **50,80**

Technical specification –

Product standards –



2PL..

2PLS..

2PLC..

2PLY..

Dimensions

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions d 0/-0,0005 0/-0,0127	D 0/-0,0005 0/-0,0127	C ±0,005 ±0,127	B 0/-0,002 0/-0,051	d ₁ ≈	r ₁ ±0,005 ±0,127	r +0,010/0 +0,254/0	α ²⁾
–		in/mm							°
19,05	12	0.7500 19,050	1.3750 34,925	0.630 16,002	0.875 22,225	0.845 21,460	0.010 0,254	0.030 0,762	13
22,22	14	0.8750 22,225	1.6250 41,275	0.755 19,177	0.875 22,225	0.995 25,270	0.010 0,254	0.030 0,762	6
25,4	16	1.0000 25,400	2.1250 53,975	1.005 25,527	1.375 34,925	1.269 32,230	0.010 0,254	0.030 0,762	12
31,75	20	1.2500 31,750	2.3750 60,325	1.130 28,702	1.500 38,100	1.462 37,150	0.010 0,254	0.030 0,762	12
38,10	24	1.5000 38,100	2.6875 68,260	1.223 31,064	1.687 42,850	1.697 43,100	0.010 0,254	0.030 0,762	13
44,45	28	1.7500 44,450	3.0000 76,200	1.317 33,452	1.812 46,020	1.965 49,900	0.010 0,254	0.030 0,762	12
50,80	32	2.0000 50,800	3.2500 82,550	1.380 35,050	1.937 49,190	2.209 56,100	0.010 0,254	0.030 0,762	12

Loads and clearance

Nominal bore code	Dash number multiples of 1/16 inch	Mass ≈	Static limit loads ¹⁾ Radial C _s	Axial C _a	Clearance Radial
–		lb/g	lbf/kN		in/μm
19,05	12	0.24 109	64 125 285	20 925 93	0.0004/0.0012 10/30
22,22	14	0.35 159	83 250 370	31 725 141	0.0004/0.0012 10/30
25,4	16	0.97 440	158 625 706	59 625 265	0.0004/0.0016 10/40
31,75	20	1.10 500	200 250 891	76 500 340	0.0004/0.0016 10/40
38,10	24	1.54 700	247 500 1 101	92 250 410	0.0004/0.0016 10/40
44,45	28	1.99 900	299 250 1 331	108 000 480	0.0004/0.0016 10/40
50,80	32	2.31 1 050	344 250 1 531	117 000 520	0.0004/0.0016 10/40

¹⁾ Loads are valid for the steel/steel spherical plain bearings without lubrication groove. For other bearings, refer to page 134

²⁾ Values are given for non protected bearings. For sealed and shielded bearings, refer to page 140



Designation system

Examples:	ZW2PLS12,7TT-2CP6RP01	Z	W	2PL	S	12,7	TT	-2	CP6	RP01
	Q2PLC25,4PPCP109									
Surface treatment of outer ring										
No code	Not plated									
Z	Cadmium plated external dimensions									
SZ	Zinc-nickel plated external dimensions									
Material code										
Inner ring material										
W	Corrosion-resistant steel									
Q	Bronze beryllium									
WQ	Corrosion-resistant steel									
External ring material										
	Corrosion-resistant steel									
	Corrosion-resistant steel									
	Bronze aluminium									
Basic designation										
Lubrication grooves										
No code	Without lubrication groove									
S	Lubrication by inner ring									
C²⁾	Lubrication by outer ring									
Y	Lubrication by inner and outer ring									
Bore code										
Shield and seal										
No code	No shield and seal									
TT³⁾	Sealed									
PP³⁾	Shielded									
Lubricant										
No code	Grease G354									
-2	Grease G395									
Surface treatment of inner ring										
No code	Not plated									
CP6¹⁾	Chromium plated sphere									
CP109¹⁾	XCR plating on sphere (chromium 6 free replacement to chromium plating)									
CP55¹⁾	Passivated corrosion-resistant steel inner ring									
Oversize										
No code	Standard outer diameter size									
RP01	0.010 in/0,254 mm oversized outer diameter									
RP02	0.020 in/0,508 mm oversized outer diameter									

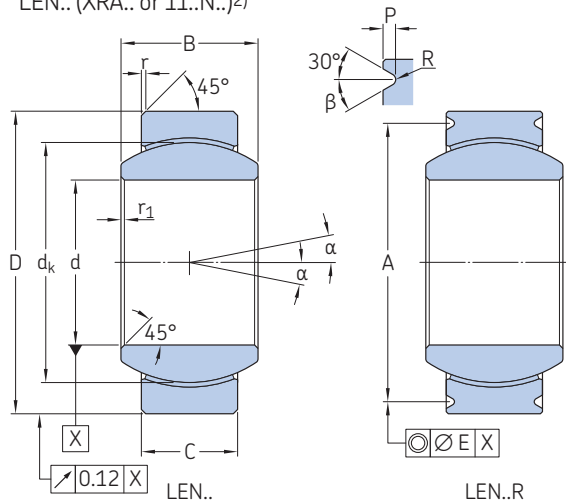
1) Available only for inner ring in corrosion-resistant steel material

2) In the outer ring sphere, central lubrication groove only for $d \leq 7,94$

3) Only available for $d \geq 7,94$

2.18 Self-lubricating light (metric dimensions)

LEN.. (XRA.. or 11..N..)²



Technical specification	EN 2755
Product standards	EN 3048 (standard starting torque) EN 4037 (reduced starting torque)
Materials	
Liner	X1
Inner ring	Corrosion-resistant steel 440C
Outer ring	Corrosion-resistant steel 17-4PH

β	E
°	mm
30	0,12

Dimensions

Nominal bore code	Dimensions d Bore without liner	Δdmp	Δds	da = d with lined bore H7	D	ΔDmp	ΔDs	C ±0,1	B 0/-0,06	dk ≈
–	mm	μm		mm		μm		mm		
12	12	0/-8	+3/-11	12	22	0/-9	+6/-15	7	10	17,4
15/26	15	0/-8	+3/-11	15	26	0/-9	+6/-15	9	12	22,2
15 ¹⁾	15	0/-8	+3/-11	15	28	0/-9	+6/-15	9	12	22,2
17/30	17	0/-8	+3/-11	17	30	0/-9	+6/-15	10	14	25,4
17 ¹⁾	17	0/-8	+3/-11	17	32	0/-9	+6/-15	10	14	25,4
20	20	0/-10	+3/-13	20	35	0/-11	+8/-19	12	16	29,6
25	25	0/-10	+3/-13	25	42	0/-11	+8/-19	16	20	36,1
30	30	0/-10	+3/-13	30	47	0/-11	+8/-19	18	22	40,7
35	35	0/-12	+3/-15	35	55	0/-13	+10/-23	20	25	47,6
40	40	0/-12	+3/-15	40	62	0/-13	+10/-23	22	28	53,0
45	45	0/-12	+3/-15	45	68	0/-13	+10/-23	25	32	60,5
50	50	0/-12	+3/-15	50	75	0/-13	+10/-23	28	35	67,9
60 ¹⁾	60	0/-12	+3/-15	60	90	0/-13	+10/-23	36	44	80,0
70 ¹⁾	70	0/-12	+3/-15	70	105	0/-13	+10/-23	40	49	91,9

Dimensions cont., loads and torque

Nominal bore code	Dimensions r1 +0,3/0	r	A +0,1/0 Code R	P 0/-0,2 Code PR	R +0,1/0	α ⁴⁾	Mass =	Static limit loads Radial Cs	Axial Ca ³⁾	Radial dynamic load C25	Starting torque ⁴⁾ Standard	Reduced
–	mm					°	g	kN			Nm	
12	0,1	0,5/0,8	20,2	–	0,7	0,2	11	17	46,4	3,7	0,12/0,8	0,008/0,1
15/26	0,1	0,5/0,8	24,2	24	0,7	0,2	9	30	79,5	8	0,12/0,8	0,01/0,12
15 ¹⁾	0,1	0,5/0,8	26,2	–	0,7	0,2	9	32	79,5	8	0,12/0,8	0,01/0,12
17/30	0,1	0,5/0,8	28,2	28	0,7	0,2	10	40	102,6	10,6	0,12/0,8	0,01/0,12
17 ¹⁾	0,1	0,5/0,8	30,2	–	0,7	0,2	10	49	102,6	10,6	0,12/0,8	0,01/0,12
20	0,1	0,6/1	33,2	33	0,7	0,2	9	65	147,4	17	0,12/0,8	0,01/0,12
25	0,1	0,6/1	39,4	38,8	0,9	0,3	7	115	221,7	28,7	0,25/1	0,015/0,25
30	0,1	0,6/1	44,4	43,8	0,9	0,3	6	160	285,6	38,2	0,4/2	0,02/0,4
35	0,1	0,8/1,2	51,8	–	1,4	0,3	7	229	374,5	48,7	0,4/2	0,02/0,4
40	0,1	0,8/1,2	58,8	–	1,4	0,3	7	315	462,7	60,7	0,6/2,7	0,025/0,5
45	0,1	0,8/1,2	64,8	–	1,4	0,3	7	460	605,8	81,6	0,6/2,7	0,03/0,6
50	0,1	0,8/1,2	71,8	–	1,4	0,3	7	560	770	105,6	0,6/2,7	0,03/0,6
60 ¹⁾	0,1	0,8/1,2	86,8	–	1,4	0,3	6	1 100	1 056	156,7	0,6/2,7	0,03/0,6
70 ¹⁾	0,1	0,8/1,2	101,8	–	1,4	0,3	6	1 540	1 361,6	197,3	0,6/2,7	0,03/0,6

1) SKF option 2) Parts are delivered and marked with XRA.., 11C..N.. (not plated) or 11F..N.. (chromium plated sphere) standard references

3) These values can be limited by the unstaking load (contact SKF for more information)

4) Values are given for non protected bearings. For sealed and shielded bearings, refer to page 149



Cross-reference designation system to XRA.. or 11..N..

Examples:	Z	LEN	17	A	R	X	TT	F	R10
ZLEN17ARXTTFR10									
LEN15/26PPD									
Surface treatment of outer ring									
No code									
Z¹⁾									
SZ¹⁾									
Basic designation									
Bore code									
Lined bore									
No code									
A¹⁾									
Chamfer and groove									
No code									
R and PR²⁾									
Starting torque									
No code									
X									
Shield and seal									
No code									
TT¹⁾									
PP¹⁾									
Surface treatment of inner ring									
No code									
F									
D¹⁾									
V									
K¹⁾ 3)									
N¹⁾ 3)									
H¹⁾ 3)									
Oversize									
No code									
R10¹⁾									
R20¹⁾									

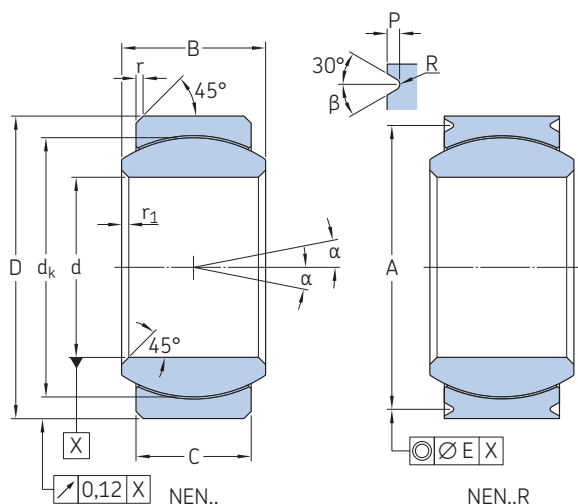
¹⁾ SKF option

²⁾ Available only for bore codes 15/26, 17/30, 20, 25 and 30

³⁾ For sealed (code TT) or shielded (code PP) bearings with XLHP, XLNT or XL coated sphere, contact SKF to check for availability and technical suitability

2.19 Self-lubricating narrow (metric dimensions)

NEN.. (XRE.., 11..W.., 11..N.. or 11..E..)¹ bore code **05** to **25**



Technical specification	EN 2755
Product standards	EN 2584 (standard starting torque) EN 4038 (reduced starting torque)
Materials	
Liner	X1
Inner ring	Corrosion-resistant steel 440C
Outer ring	Corrosion-resistant steel 17-4PH

d	β	E
mm	°	mm
≤ 8	20	0,08
≥ 10	30	0,12

Dimensions

Nominal bore code	Dimensions d Bore without liner	Δdmp	Δds	d _a = d with lined bore H7	D	ΔDmp	ΔDs	C ±0,1	B 0/-0,06	d _k ≈
–	mm	μm		mm		μm		mm		
05	5	0/-8	+2/-10	5	14	0/-8	+5/-13	5,5	7	11,1
06	6	0/-8	+2/-10	6	16	0/-8	+5/-13	6,5	9	12,7
08	8	0/-8	+2/-10	8	18	0/-8	+5/-13	7	10	14,3
10	10	0/-8	+2/-10	10	21	0/-9	+6/-15	8	10,5	15,9
12	12	0/-8	+3/-11	12	25	0/-9	+6/-15	10	13	19,8
15	15	0/-8	+3/-11	15	29	0/-9	+6/-15	12	15	25,4
17	17	0/-8	+3/-11	17	31	0/-9	+6/-15	13,5	16	27,0
22	22	0/-10	+3/-13	22	40	0/-11	+8/-19	18	22	34,9
25	25	0/-10	+3/-13	25	45	0/-11	+8/-19	20	25	38,7

Dimensions cont., loads and torque

Nominal bore code	Dimensions r ₁ +0,3/0	r	A +0,1/0	P 0/-0,2	R +0,1/0	α³)	Mass ≈	Static limit loads Radial C _s	Axial C _a ²)	Radial dynamic load C ₂₅	Starting torque³) Standard	Reduced
–	mm					°	g	kN			Nm	
05	0,1	0,5/0,8	12,2	0,7	0,2	9	7	20,5	1,9	12,3	0,08/0,5	0,005/0,06
06	0,1	0,5/0,8	14,2	0,7	0,2	14	9	29,2	3,5	17,5	0,08/0,5	0,005/0,06
08	0,1	0,5/0,8	16,2	0,7	0,2	15	12	37,0	3,9	22,2	0,08/0,5	0,005/0,06
10	0,1	0,5/0,8	18,4	0,9	0,3	11	20	47,2	6,5	28,3	0,12/0,8	0,008/0,10
12	0,1	0,5/0,8	22,4	0,9	0,3	10	32	78,1	11,7	43,0	0,12/0,8	0,008/0,10
15	0,1	0,5/0,8	26,4	0,9	0,3	8	50	121,9	18,0	67,0	0,12/0,8	0,008/0,10
17	0,1	0,5/0,8	28,4	0,9	0,3	7	59	148,3	24,3	81,0	0,12/0,8	0,008/0,10
22	0,1	0,6/1	36,8	1,4	0,3	8	126	268,6	45,5	147,7	0,25/1,0	0,015/0,25
25	0,1	0,6/1	41,8	1,4	0,3	8	185	324,7	55,9	162,4	0,25/1,0	0,015/0,25

¹) Parts are delivered and marked with the following standard references: XRE.., 11C..W.. (Not plated) or 11F..W.. (Chromium plated sphere) for bore codes 5 and 22, 11C..N.. (Not plated) or 11F..N.. (Chromium plated sphere) for bore code 6 and 10, 11C..E.. (Not plated) or 11F..E.. (Chromium plated sphere) for bore code 8 and ≥ 12 (except 22)

²) These values can be limited by the unstaking load (contact SKF for more information)

³) Values are given for non protected bearings. For sealed and shielded bearings, refer to page 149

Cross-reference designation system to XRE., 11..W., 11..N.. or 11..E..

Examples:	ZNEN17ARXTTFR10	Z	NEN	17	A	R	X	TT	F	R10
	NEN06PPD									
Surface treatment of outer ring										
No code	Not plated									
Z¹⁾	Cadmium plated external dimensions									
SZ¹⁾	Zinc-nickel plated external dimensions									
Basic designation										
Bore code										
Lined bore										
No code	Bore without liner									
A^{1) 2)}	Lined bore									
Chamfer and groove										
No code	Chamfered outer ring									
R	Grooved outer ring									
Starting torque										
No code	Standard									
X	Reduced									
Shield and seal										
No code	No shield and seal									
TT^{1) 2)}	Sealed									
PP^{1) 2)}	Shielded									
Surface treatment of inner ring										
No code	Not plated									
F	Chromium plated sphere									
D¹⁾	XCR plating on sphere (chromium 6 free replacement to chromium plating)									
V	Passivated inner ring									
K^{1) 3)}	XLHP coated sphere									
N^{1) 3)}	XLNT coated sphere									
H^{1) 3)}	XL coated sphere									
Oversize										
No code	Standard outer diameter size									
R10¹⁾	0,1 mm oversized outer diameter									
R20¹⁾	0,2 mm oversized outer diameter									

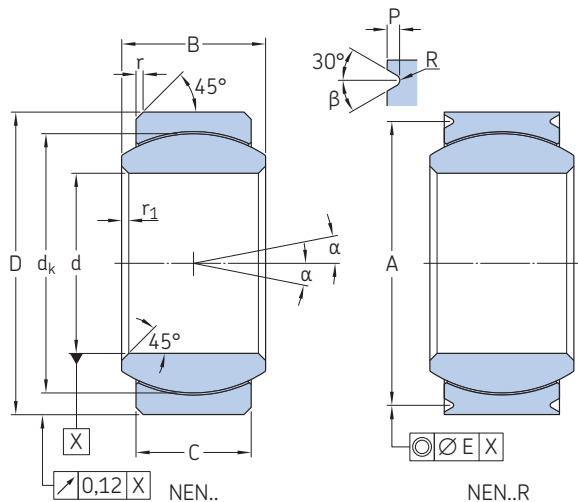
¹⁾ SKF option

²⁾ Only available for $d \geq 6$

³⁾ For sealed (code TT) or shielded (code PP) bearings with XLHP, XLNT or XL coated sphere, contact SKF to check for availability and technical suitability

2.19 Self-lubricating narrow (metric dimensions)

NEN.. (XRE.., 11..W.., 11..N.. or 11..E..) ¹⁾ bore code **30** to **55**



Technical specification	EN 2755
Product standards	EN 2584 (standard starting torque) EN 4038 (reduced starting torque)
Materials	
Liner	X1
Inner ring	Corrosion-resistant steel 440C
Outer ring	Corrosion-resistant steel 17-4PH

d	β	E
mm	°	mm
≤ 8	20	0,08
≥ 10	30	0,12

Dimensions

Nominal bore code	Dimensions d Bore without liner	Δdmp	Δds	d _a = d with lined bore H7	D	ΔDmp	ΔDs	C ±0,1	B 0/-0,06	d _k ≈
–	mm	μm		mm		μm		mm		
30	30	0/-10	+3/-13	30	51	0/-13	+10/-23	24	28	45,2
35	35	0/-12	+3/-15	35	57	0/-13	+10/-23	26	31	52,0
40	40	0/-12	+3/-15	40	64	0/-13	+10/-23	29	34	58,0
45	45	0/-12	+3/-15	45	72	0/-13	+10/-23	32	37	64,0
50	50	0/-12	+3/-15	50	80	0/-15	+13/-28	34	41	72,0

Dimensions cont., loads and torque

Nominal bore code	Dimensions r ₁ +0,3/0	r	A +0,1/0	P 0/-0,2	R +0,1/0	α ³⁾	Mass ≈	Static limit loads Radial C _s	Axial C _a ²⁾	Radial dynamic load C ₂₅	Starting torque ³⁾ Standard	Reduced
–	mm					°	g	kN			Nm	
30	0,1	0,6/1	47,8	1,4	0,3	6	300	433,4	77,8	216,7	0,4/2,0	0,02/0,4
35	0,1	0,8/1,2	53,8	1,4	0,3	7	340	543,4	92,2	271,7	0,4/2,0	0,02/0,4
40	0,1	0,8/1,2	60,8	1,4	0,3	6	460	680,9	113,4	340,3	0,6/2,7	0,03/0,6
45	0,1	0,8/1,2	68,8	1,4	0,3	5	630	833,9	135,4	416,9	0,6/2,7	0,03/0,6
50	0,1	0,8/1,2	76,8	1,4	0,3	7	870	981,4	154,2	490,7	0,6/2,7	0,03/0,6
55¹⁾	0,1	0,8/1,2	92,8	1,5	0,3	10	1 580	1 350,5	235,8	–	0,6/3,5	0,03/0,6

¹⁾ Parts are delivered and marked with the following standard references: XRE.., 11C..W.. (Not plated) or 11F..W.. (Chromium plated sphere) for bore codes 5 and 22, 11C..N.. (Not plated) or 11F..N.. (Chromium plated sphere) for bore code 6 and 10, 11C..E.. (Not plated) or 11F..E.. (Chromium plated sphere) for bore code 8 and ≥ 12 (except 22)

²⁾ These values can be limited by the unstaking load (contact SKF for more information)

³⁾ Values are given for non protected bearings. For sealed and shielded bearings, refer to page 149

Cross-reference designation system to XRE., 11..W., 11..N.. or 11..E..

Examples:	ZNEN17ARXTTFR10 NEN06PPD	Z	NEN	17	A	R	X	TT	F	R10
Surface treatment of outer ring										
No code	Not plated									
Z¹⁾	Cadmium plated external dimensions									
SZ¹⁾	Zinc-nickel plated external dimensions									
Basic designation										
Bore code										
Lined bore										
No code	Bore without liner									
A^{1) 2)}	Lined bore									
Chamfer and groove										
No code	Chamfered outer ring									
R	Grooved outer ring									
Starting torque										
No code	Standard									
X	Reduced									
Shield and seal										
No code	No shield and seal									
TT^{1) 2)}	Sealed									
PP^{1) 2)}	Shielded									
Surface treatment of inner ring										
No code	Not plated									
F	Chromium plated sphere									
D¹⁾	XCR plating on sphere (chromium 6 free replacement to chromium plating)									
V	Passivated inner ring									
K^{1) 3)}	XLHP coated sphere									
N^{1) 3)}	XLNT coated sphere									
H^{1) 3)}	XL coated sphere									
Oversize										
No code	Standard outer diameter size									
R10¹⁾	0,1 mm oversized outer diameter									
R20¹⁾	0,2 mm oversized outer diameter									

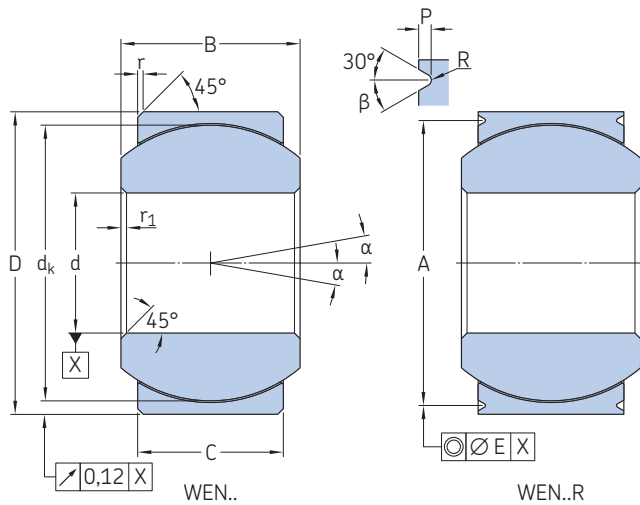
¹⁾ SKF option

²⁾ Only available for $d \geq 6$

³⁾ For sealed (code TT) or shielded (code PP) bearings with XLHP, XLNT or XL coated sphere, contact SKF to check for availability and technical suitability

2.20 Self-lubricating wide (metric dimensions)

WEN.. (XRL.., 11..E.. or 11..W..) bore code **05** to **17**



Technical specification	EN 2755
Product standards	EN 2585 (standard starting torque) EN 4039 (reduced starting torque)
Materials	
Liner	X1
Inner ring	Corrosion-resistant steel 440C
Outer ring	Corrosion-resistant steel 17-4PH

d	β	E
mm	°	mm
≤ 8	20	0,08
≥ 10	30	0,12

Dimensions

Nominal bore code	Dimensions d Bore without liner	Δdmp	Δds	d _a = d with lined bore H7	D	ΔDmp	ΔDs	C ±0,1	B 0/-0,06	d _k ≈
–	mm	μm		mm		μm		mm		
05 ⁵⁾	5	0/-8	+2/-10	5	16	0/-8	+5/-13	8,5	11	13,4
06	6	0/-8	+2/-10	6	16	0/-8	+5/-13	8,5	11	13,4
08	8	0/-8	+2/-10	8	18	0/-8	+5/-13	8	11	15,1
10	10	0/-8	+2/-10	10	21	0/-9	+6/-15	10	12,5	17,5
12	12	0/-8	+3/-11	12	26	0/-9	+6/-15	13	16	22,3
15	15	0/-8	+3/-11	15	29	0/-9	+6/-15	13,5	17	25,4
17	17	0/-8	+3/-11	17	30	0/-9	+6/-15	14,5	18	27,0

Dimensions cont., loads and torque

Nominal bore code	Dimensions r ₁ +0,3/0	r	A +0,1/0	P 0/-0,2	R +0,1/0	α ⁴⁾	Mass ≈	Static limit loads Radial C _s	Axial C _a ³⁾	Radial dynamic load C ₂₅	Starting torque ⁴⁾ Standard	Reduced
–	mm					°	g	kN			Nm	
05 ⁵⁾	0,1	0,5/0,8	14,2	0,7	0,2	15	16	42,6	7,2	25,6	0,08/0,5	0,005/0,06
06	0,1	0,5/0,8	14,2	0,7	0,2	15	16	42,6	7,2	25,6	0,08/0,5	0,005/0,06
08	0,1	0,5/0,8	16,2	0,7	0,2	14	17	45,7	6,4	27,4	0,12/0,8	0,006/0,08
10	0,1	0,5/0,8	18,4	0,9	0,3	10	27	68,7	11,7	41,2	0,12/0,8	0,008/0,1
12	0,1	0,5/0,8	23,4	0,9	0,3	10	49	116,4	21,5	64	0,12/0,8	0,008/0,1
15	0,1	0,5/0,8	26,4	0,9	0,3	9	62	139,0	24,1	76,5	0,12/0,8	0,01/0,12
17	0,1	0,5/0,8	27,4	0,9	0,3	9	69	159,1	29,0	87,5	0,12/0,8	0,01/0,12

1) SKF option

2) Parts are delivered and marked with the following standard references: XRL.., 11C..E.. (Not plated) or 11F..E.. (Chromium plated sphere) for bore code 5, 11C..W.. (Not plated) or 11F..W.. (Chromium plated sphere) for bore codes ≥ 6

3) These values can be limited by the unstaking load (contact SKF for more information)

4) Values are given for non protected bearings. For sealed and shielded bearings, refer to page 149

5) SKF option for reduced starting torque bearings



Cross-reference designation system to XRL..., 11..E.. or 11..W..

Examples:	ZWEN17ARXTTFR10	Z	WEN	17	A	R	X	TT	F	R10
	WEN05PPD									
Surface treatment of outer ring										
No code	Not plated									
Z¹⁾	Cadmium plated external dimensions									
SZ¹⁾	Zinc-nickel plated external dimensions									
Basic designation										
Bore code										
Lined bore										
No code	Bore without liner									
A^{1) 2)}	Lined bore									
Chamfer and groove										
No code	Chamfered outer ring									
R	Grooved outer ring									
Starting torque										
No code	Standard									
X³⁾	Reduced									
Shield and seal										
No code	No shield and seal									
TT^{1) 2)}	Sealed									
PP^{1) 2)}	Shielded									
Surface treatment of inner ring										
No code	Not plated									
F	Chromium plated sphere									
D¹⁾	XCR plating on sphere (chromium 6 free replacement to chromium plating)									
V	Passivated inner ring									
K^{1) 4)}	XLHP coated sphere									
N^{1) 4)}	XLNT coated sphere									
H^{1) 4)}	XL coated sphere									
Oversize										
No code	Standard outer diameter size									
R10¹⁾	0,1 mm oversized outer diameter									
R20¹⁾	0,2 mm oversized outer diameter									

¹⁾ SKF option

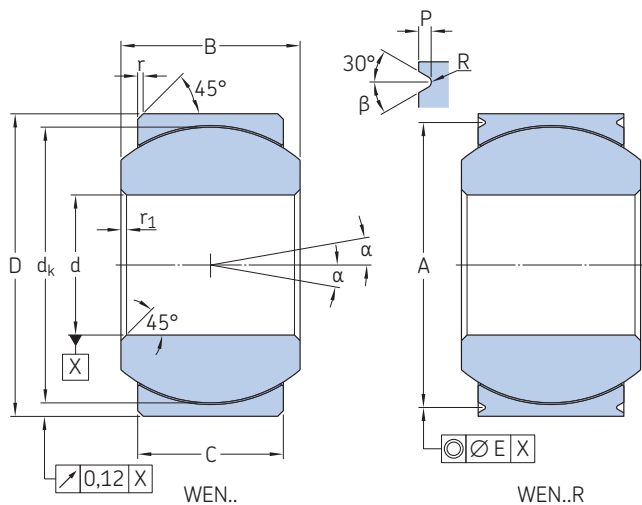
²⁾ Only available for $d \geq 6$

³⁾ SKF option for $d = 5$ and $d = 55$

⁴⁾ For sealed (code TT) or shielded (code PP) bearings with XLHP, XLNT or XL coated sphere, contact SKF to check for availability and technical suitability

2.20 Self-lubricating wide (metric dimensions)

WEN.. (XRL..., 11C..E.. or 11F..W..) bore code **20 to 60**



Technical specification	EN 2755
Product standards	EN 2585 (standard starting torque) EN 4039 (reduced starting torque)
Materials	
Liner	X1
Inner ring	Corrosion-resistant steel 440C
Outer ring	Corrosion-resistant steel 17-4PH

d	β	E
mm	°	mm
≤ 8	20	0,08
≥ 10	30	0,12

Dimensions

Nominal bore code	Dimensions d Bore without liner	Δdmp	Δds	d _a = d with lined bore H7	D	ΔDmp	ΔDs	C ±0,1	B 0/-0,06	d _k ≈
–	mm	μm		mm		μm		mm		
20	20	0/-10	+3/-13	20	35	0/-11	+8/-19	16	20	30,9
25	25	0/-10	+3/-13	25	54	0/-13	+10/-23	26	32	47,6
30	30	0/-10	+3/-13	30	60	0/-13	+10/-23	28	34	53,2
35	35	0/-12	+3/-15	35	65	0/-13	+10/-23	29	36	58,0
40	40	0/-12	+3/-15	40	68	0/-13	+10/-23	31	38	60,4
45	45	0/-12	+3/-15	45	76	0/-13	+10/-23	33	41	67,9
50	50	0/-12	+3/-15	50	82	0/-15	+13/-28	35	44	74,6
55⁵⁾	55	0/-12	+3/-15	55	96	0/-15	+13/-28	40	52	82,0
60¹⁾	60	0/-12	+3/-15	60	105	0/-15	+13/-28	48	60	92,0

Dimensions cont., loads and torque

Nominal bore code	Dimensions r ₁ +0,3/0	r	A +0,1/0	P 0/-0,2	R +0,1/0	α ⁴⁾	Mass ≈	Static limit loads Radial C _s	Axial C _a ³⁾	Radial dynamic load C ₂₅	Starting torque ⁴⁾ Standard	Reduced
–	mm					°	g	kN			Nm	
20	0,1	0,5/0,8	31,8	1,4	0,3	8	104	207,5	36,0	113,9	0,12/0,8	0,01/0,12
25	0,1	0,6/1	50,8	1,4	0,3	9	445	496,6	93,2	248,3	0,25/1	0,015/0,25
30	0,1	0,8/1,2	56,8	1,4	0,3	8	480	587,5	109,6	293,7	0,4/2	0,02/0,4
35	0,1	0,8/1,2	61,8	1,4	0,3	8	565	666,0	117,6	333	0,4/2	0,02/0,4
40	0,1	0,8/1,2	64,8	1,4	0,3	8	600	745,6	136,6	372,8	0,6/2,7	0,025/0,5
45	0,1	0,8/1,2	72,8	1,4	0,3	8	800	895,9	155,6	447,9	0,6/2,7	0,03/0,6
50	0,1	0,8/1,2	78,8	1,4	0,3	8	970	1 024,7	176,2	512,3	0,6/2,7	0,03/0,6
55⁵⁾	0,1	0,8/1,2	92,8	1,4	0,3	10	1 580	1 298,7	221,2	649,3	0,6/2,7	0,03/0,6
60¹⁾	0,1	0,8/1,2	101,8	1,5	0,3	9	2 250	1 681,8	243,7	864	0,6/2,7	0,03/0,6

1) SKF option

2) Parts are delivered and marked with the following standard references: XRL..., 11C..E.. (Not plated) or 11F..E.. (Chromium plated sphere) for bore code 5, 11C..W.. (Not plated) or 11F..W.. (Chromium plated sphere) for bore codes ≥ 6

3) These values can be limited by the unstaking load (contact SKF for more information)

4) Values are given for non protected bearings. For sealed and shielded bearings, refer to page 149

5) SKF option for reduced starting torque bearings



Cross-reference designation system to XRL..., 11..E.. or 11..W..

Examples:	ZWEN17ARXTTFR10	Z	WEN	17	A	R	X	TT	F	R10
	WEN05PPD									
Surface treatment of outer ring										
No code	Not plated									
Z¹⁾	Cadmium plated external dimensions									
SZ¹⁾	Zinc-nickel plated external dimensions									
Basic designation										
Bore code										
Lined bore										
No code	Bore without liner									
A^{1) 2)}	Lined bore									
Chamfer and groove										
No code	Chamfered outer ring									
R	Grooved outer ring									
Starting torque										
No code	Standard									
X³⁾	Reduced									
Shield and seal										
No code	No shield and seal									
TT^{1) 2)}	Sealed									
PP^{1) 2)}	Shielded									
Surface treatment of inner ring										
No code	Not plated									
F	Chromium plated sphere									
D¹⁾	XCR plating on sphere (chromium 6 free replacement to chromium plating)									
V	Passivated inner ring									
K^{1) 4)}	XLHP coated sphere									
N^{1) 4)}	XLNT coated sphere									
H^{1) 4)}	XL coated sphere									
Oversize										
No code	Standard outer diameter size									
R10¹⁾	0,1 mm oversized outer diameter									
R20¹⁾	0,2 mm oversized outer diameter									

¹⁾ SKF option

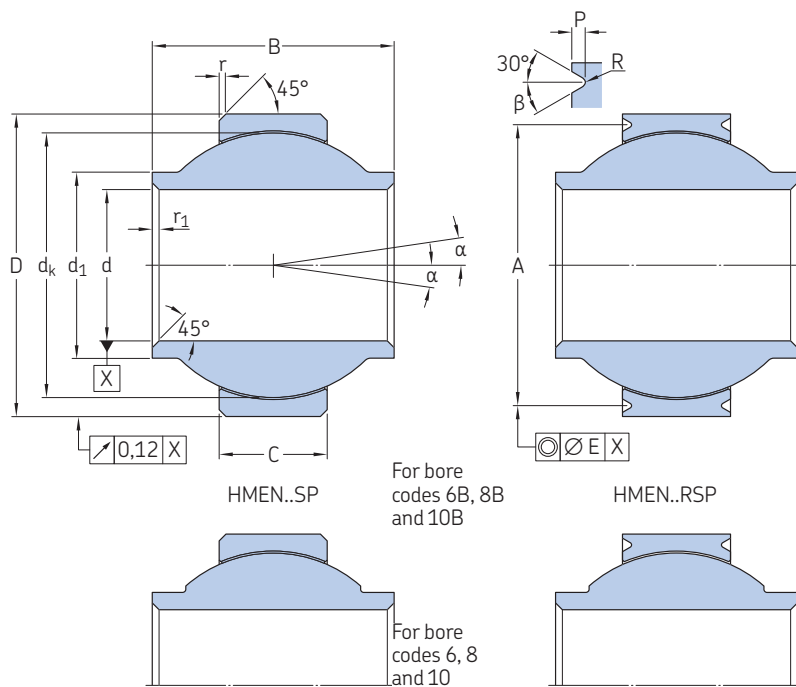
²⁾ Only available for $d \geq 6$

³⁾ SKF option for $d = 5$ and $d = 55$

⁴⁾ For sealed (code TT) or shielded (code PP) bearings with XLHP, XLNT or XL coated sphere, contact SKF to check for availability and technical suitability

2.21 Self-lubricating high-misalignment (metric dimensions)

HMEN... (RL..SP.. or 11E..H..)²⁾



Technical specification	EN 2755
Product standards	EN 4040
Materials	
Liner	X1
Inner ring	Corrosion-resistant steel 440C
Outer ring	Corrosion-resistant steel 17-4PH

d	β	E
mm	°	mm
6	20	0,08
8	30	0,08
10	30	0,12

Dimensions

Nominal bore code	Dimensions d Bore without liner	Δdmp	Δds	d _a = d with lined bore H7	D	ΔDmp	ΔDs	C ±0,1	B 0/-0,06	d _k ≈	d ₁ ≈
–	mm	μm		mm		μm		mm			
06 ¹⁾	6	0/-8	+5/-13	6	18	0/-8	+2/-10	8	14	15,0	9
06B	6	0/-8	+5/-13	6	18	0/-8	+2/-10	8	14	15,0	9
08 ¹⁾	8	0/-9	+6/-15	8	21	0/-8	+2/-10	10	15	17,5	11
08B	8	0/-9	+6/-15	8	21	0/-8	+2/-10	10	15	17,5	11
10 ¹⁾	10	0/-9	+6/-15	10	26	0/-8	+2/-10	13	20	22,2	13,5
10B	10	0/-9	+6/-15	10	26	0/-8	+2/-10	13	20	22,2	13,5

Dimensions cont., loads and torque

Nominal bore code	Dimensions r ₁ +0,5/0	r + 0,3/0	A +0,1/0	P 0/-0,2	R +0,1/0	α ⁴⁾	Mass ≈	Static limit loads Radial C _s	Axial C _a ³⁾	Radial dynamic load C ₂₅	Starting torque ⁴⁾ Standard	Reduced
–	mm					°	g	kN			Nm	
06 ¹⁾	0,3	0,5	16,2	0,7	0,2	9	15	41,5	5,1	16,6	0,12/0,8	0,01/0,2
06B	0,3	0,5	16,2	0,7	0,2	20	15	41,5	5,1	16,6	0,12/0,8	0,01/0,2
08 ¹⁾	0,3	0,5	18,4	0,9	0,3	8	22	63	9,5	25,2	0,12/0,8	0,02/0,4
08B	0,3	0,5	18,4	0,9	0,3	15	22	63	9,5	25,2	0,12/0,8	0,02/0,4
10 ¹⁾	0,3	0,5	23,4	0,9	0,3	10	48	105,1	18,6	42,2	0,12/0,8	0,02/0,4
10B	0,3	0,5	23,4	0,9	0,3	16	48	105,1	18,6	42,2	0,12/0,8	0,02/0,4

¹⁾ SKF option

²⁾ Parts are delivered and marked with RL..SP.. or 11E..H.. standard references

³⁾ These values can be limited by the unstaking load (contact SKF for more information)

⁴⁾ Values are given for non protected bearings. For sealed and shielded bearings, refer to page 149



Cross-reference designation system to RL..SP.. or 11E..H..

Examples:	ZHMEN06ARXTTFR10	Z	HMEN	06	A	R	X	TT	F	R10
	HMEN08PPD									
Surface treatment of outer ring										
No code	Not plated									
Z¹⁾	Cadmium plated external dimensions									
SZ¹⁾	Zinc-nickel plated external dimensions									
Basic designation										
Bore code										
Lined bore										
No code	Bore without liner									
A^{1) 2)}	Lined bore									
Chamfer and groove										
No code	Chamfered outer ring									
R	Grooved outer ring									
Starting torque										
No code	Standard									
X	Reduced									
Shield and seal										
No code	No shield and seal									
TT^{1) 2)}	Sealed									
PP^{1) 2)}	Shielded									
Surface treatment of inner ring										
No code	Not plated									
F¹⁾	Chromium plated sphere									
D¹⁾	XCR plating on sphere (chromium 6 free replacement to chromium plating)									
V	Passivated inner ring									
K^{1) 3)}	XLHP coated sphere									
N^{1) 3)}	XLNT coated sphere									
H^{1) 3)}	XL coated sphere									
Oversize										
No code	Standard outer diameter size									
R10¹⁾	0,1 mm oversized outer diameter									
R20¹⁾	0,2 mm oversized outer diameter									

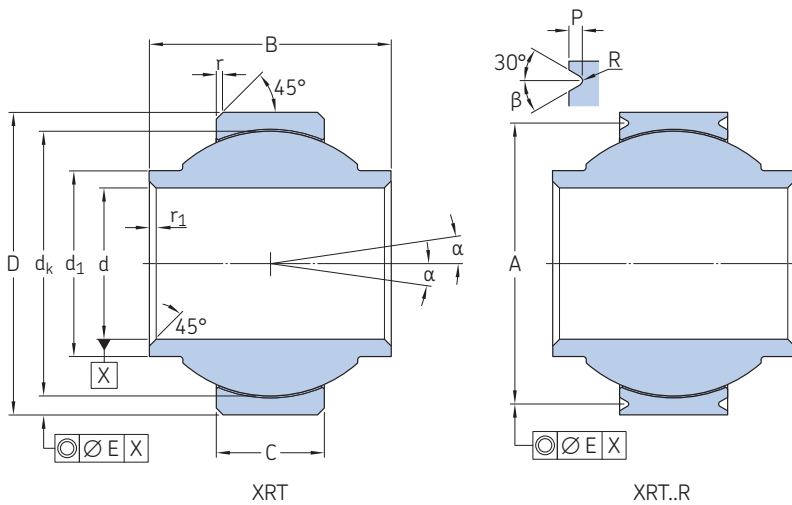
¹⁾ SKF option

²⁾ Only available for $d \geq 6$

³⁾ For sealed (code TT) or shielded (code PP) bearings with XLHP, XLNT or XL coated sphere, contact SKF to check for availability and technical suitability

2.22 Self-lubricating high misalignment (metric dimensions)

XRT...



Technical specification	–
Product standards	–
Materials	
Liner	X1
Inner ring	Corrosion-resistant steel 440C
Outer ring	Corrosion-resistant steel 17-4PH

d	β	E
mm	°	mm
≤ 6	20	0,08
≥ 8	30	0,12

Dimensions

Nominal bore code	Dimensions d Bore without liner	Δdmp	da = d with lined bore H7	D	ΔDmp	C ±0,1	B 0/-0,06	dk ≈	d1 ≈
–	mm	μm	mm		μm	mm			
5	5	0/-8	5	14	0/-8	5	12,5	11,1	7,8
6	6	0/-8	6	19	0/-8	6	15	15,1	9,6
8	8	0/-8	8	25	0/-9	9	21	19,8	13,3
10	10	0/-8	10	25	0/-9	9	21	19,8	13,3
12	12	0/-8	12	30	0/-9	10	24	25,0	17,7
17	17	0/-8	17	36	0/-11	14	30	31,5	21,8
20	20	0/-10	20	40	0/-11	16	33	34,0	24,0
22	22	0/-10	22	45	0/-11	16	36	38,9	28,3
25	25	0/-10	25	54	0/-13	21	48	47,6	32,2
30	30	0/-10	30	65	0/-13	25	48	57,1	38,8

Dimensions cont., loads and torque

Nominal bore code	Dimensions r1 +0,3/0	r +0,3/0	A +0,15/0	P 0/-0,2	R +0,1/0	α ²⁾	Mass ≈	Static limit loads Radial Cs	Axial Ca ¹⁾	Radial dynamic load C25	Starting torque ²⁾ Standard	Reduced
–	mm					°	g	kN			Nm	
5	0,1	0,5	12,2	0,7	0,2	15	8	16,5	0,7	6,6	0,06/0,3	0,005/0,06
6	0,1	0,5	17,2	0,7	0,2	24	17	30,5	1,3	12,2	0,06/0,3	0,005/0,06
8	0,1	0,5	22,4	0,9	0,3	20	39	70,4	8,4	28,2	0,08/0,4	0,005/0,06
10	0,1	0,5	22,4	0,9	0,3	20	34	70,4	8,4	28,2	0,1/0,5	0,008/0,1
12	0,1	0,5	27,4	0,9	0,3	20	65	95,8	10,3	38,3	0,1/0,5	0,008/0,1
17	0,1	0,5	33,4	0,9	0,3	20	110	174,6	25,8	69,8	0,12/0,7	0,008/0,1
20	0,1	0,5	36,8	1,4	0,3	19	142	234,4	33,3	93,8	0,12/0,7	0,008/0,1
22	0,1	0,5	41,8	1,4	0,3	19	194	266,3	33,3	106,5	0,25/1	0,015/0,25
25	0,1	0,5	50,8	1,4	0,3	21	401	391,8	55,9	156,7	0,25/1	0,015/0,25
30	0,1	0,5	61,8	1,4	0,3	21	600	583,7	75,9	233,5	0,4/1,8	0,02/0,4

¹⁾ These values can be limited by the unstaking load (contact SKF for more information)

²⁾ Values are given for non protected bearings. For sealed and shielded bearings, refer to page 149



Designation system

Examples: ZXRT17ARXTTCP6R10
XRT 5PPCP109

Z XRT 17 A R X TT CP6 R10

Surface treatment of outer ring

No code Not plated
Z Cadmium plated external dimensions
SZ Zinc-nickel plated external dimensions

Basic designation

Bore code

Lined bore

No code Bore without liner
A¹⁾ Lined bore

Chamfer and groove

No code Chamfered outer ring
R Grooved outer ring

Starting torque

No code Standard
X Reduced

Shield and seal

No code No shield and seal
TT¹⁾ Sealed
PP¹⁾ Shielded

Surface treatment of inner ring

No code Not plated
CP6 Chromium plated sphere
CP109 XCR plating on sphere (chromium 6 free replacement to chromium plating)
CP55 Passivated inner ring

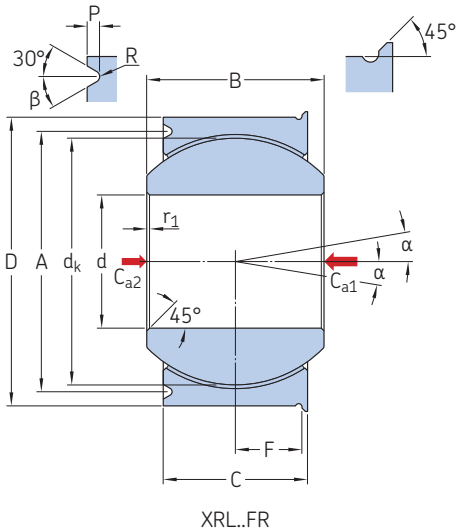
Oversize

No code Standard outer diameter size
R10 0,1 mm oversized outer diameter
R20 0,2 mm oversized outer diameter

¹⁾ Only available for $d \geq 6$

2.23 Self-lubricating pre-staked (metric dimensions)

XRL..FR



XRL..FR

Technical specification	–
Product standards	–
Materials	
Liner	X1
Inner ring	Corrosion-resistant steel 440C
Outer ring	Corrosion-resistant steel 17-4PH

d	β
mm	°
≤ 6	20
≥ 8	30

Dimensions

Nominal bore code	Dimensions d Bore without liner	Δdmp	d _a = d with lined bore H7	D	ΔDmp	C ±0,1	B 0/-0,06	d _k ≈
–	mm	μm	mm		μm	mm		
5	5	0/-8	5	16	0/-8	8,5	11	13,4
6	6	0/-8	6	16	0/-8	8,5	11	13,4
8	8	0/-8	8	18	0/-8	8	11	15,1
10	10	0/-8	10	21	0/-9	10	12,5	17,5
12	12	0/-8	12	26	0/-9	13	16	22,3
15	15	0/-8	15	29	0/-9	13,5	17	25,4
17	17	0/-8	17	30	0/-9	14,5	18	27,0
20	20	0/-10	20	35	0/-11	16	20	30,9
25	25	0/-10	25	54	0/-13	26	32	47,6
30	30	0/-10	30	60	0/-13	28	34	53,2
35	35	0/-12	35	65	0/-13	29	36	58,0
40	40	0/-12	40	68	0/-13	31	38	60,4
45	45	0/-12	45	76	0/-13	33	41	67,9
50	50	0/-12	50	82	0/-13	35	44	74,6

Dimensions cont., loads and torque

Nominal bore code	Dimensions r ₁ +0,3/0	F +0,1/0	A +0,1/0	P 0/-0,2	R +0,1/0	α ¹⁾	Mass ≈	Static limit loads Axial C _{a1}	Axial C _{a2}	Radial C _s	Radial dynamic load C ₂₅	Starting torque ¹⁾ Standard	Reduced
–	mm					°	g	kN				Nm	
5	0,1	3,7	14,2	0,7	0,2	15	16	7,2	5	42,6	25,6	0,08/0,5	0,005/0,06
6	0,1	3,7	14,2	0,7	0,2	15	16	7,2	5	42,6	25,6	0,08/0,5	0,005/0,06
8	0,1	3,45	16,2	0,7	0,2	14	17	6,4	5	45,7	27,4	0,12/0,8	0,006/0,08
10	0,1	4,25	18,4	0,9	0,3	10	27	11,7	9	68,7	41,2	0,12/0,8	0,008/0,1
12	0,1	5,75	23,4	0,9	0,3	10	49	21,5	14	116,4	64	0,12/0,8	0,008/0,1
15	0,1	6	26,4	0,9	0,3	9	62	24,1	16	139,0	76,5	0,12/0,8	0,01/0,12
17	0,1	6,5	27,4	0,9	0,3	9	69	29	18	59,1	87,5	0,12/0,8	0,01/0,12
20	0,1	6,75	31,8	1,4	0,3	8	104	36	23	207,5	113,9	0,12/0,8	0,01/0,12
25	0,1	11,75	50,8	1,4	0,3	9	445	93,2	40	496,6	248,3	0,25/1	0,015/0,25
30	0,1	12,75	56,8	1,4	0,3	8	480	109,6	45	745,6	293,7	0,4/2	0,02/0,4
35	0,1	13,25	61,8	1,4	0,3	8	565	117,6	50	895,9	333	0,4/2	0,02/0,4
40	0,1	14,25	64,8	1,4	0,3	8	600	136,6	53	1 024,7	372,8	0,6/2,7	0,025/0,5
45	0,1	15,25	72,8	1,4	0,3	8	800	155,6	60	1 298,7	447,9	0,6/2,7	0,03/0,6
50	0,1	16,25	78,8	1,4	0,3	8	970	176,2	65	1 681,8	512,3	0,6/2,7	0,03/0,6

¹⁾ Values are given for non protected bearings. For sealed and shielded bearings, refer to page 149



Designation system

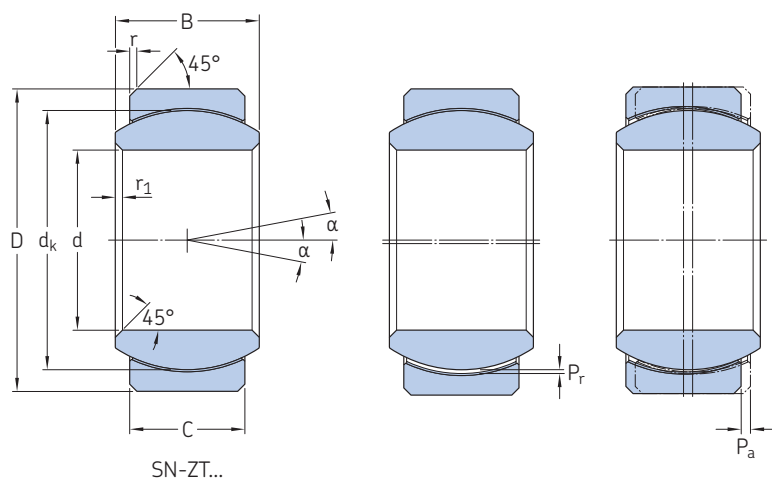
Examples: ZXRL17FRARXTTCP6R10
XRL 5FRPPCP109

	Z	XRL	17	FR	A	R	X	TT	CP6	R10
Surface treatment of outer ring										
No code										
Z										
SZ										
Basic designation										
Bore code										
Lined bore										
No code										
A¹⁾										
Chamfer and groove										
No code										
R										
Starting torque										
No code										
X										
Shield and seal										
No code										
TT¹⁾										
PP¹⁾										
Surface treatment of inner ring										
No code										
CP6										
CP109										
CP55										
Overdose										
No code										
R10										
R20										

¹⁾ Only available for $d \geq 6$

2.24 Self-lubricating narrow controlled clearance (inch dimensions)

SN..ZT...



Technical specification	—
Product standards	—
Materials	X1
Liner	Corrosion-resistant steel 440C
Inner ring	Corrosion-resistant steel 17-4PH
Outer ring	

Dimensions

Nominal bore code	Size	Dimensions d 0/-0.0005 0/-0.0127	D 0/-0.0005 0/-0.0127	C 0/-0.010 0/-0.254	B 0/-0.002 0/-0.051	d _k ≈	r 0/-0.010 0/-0.254	r ₁ +0.010/0 +0.254/0	α
—		in/mm							°
03	3/16	0.1900 4,8260	0.5625 14,2875	0.223 5,664	0.281 7,137	0.437 11,100	0.020 0,508	0.005 0,127	10
04	1/4	0.2500 6,3500	0.6562 16,6675	0.255 6,477	0.343 8,712	0.500 12,700	0.020 0,508	0.005 0,127	12
05	5/16	0.3125 7,9375	0.7500 19,0500	0.286 7,264	0.375 9,525	0.593 15,062	0.025 0,635	0.005 0,127	11
06	3/8	0.3750 9,5250	0.8125 20,6375	0.317 8,052	0.406 10,312	0.625 15,875	0.025 0,635	0.005 0,127	10
08	1/2	0.5000 12,7000	1.0000 25,4000	0.395 10,033	0.500 12,700	0.781 19,837	0.030 0,762	0.005 0,127	9°30'
10	5/8	0.6250 15,8750	1.1875 30,1625	0.505 12,827	0.625 15,875	1.000 25,400	0.030 0,762	0.005 0,127	8°30'
12	3/4	0.7500 19,0500	1.4375 36,5125	0.598 15,189	0.750 19,050	1.250 31,750	0.030 0,762	0.005 0,127	8°30'
14	7/8	0.8750 22,2250	1.5625 39,6875	0.708 17,983	0.875 22,225	1.375 34,925	0.040 1,016	0.005 0,127	9
16	1	1.0000 25,4000	1.7500 44,4500	0.802 20,371	1.000 25,400	1.562 39,675	0.040 1,016	0.005 0,127	9°30'



Designation system

Examples: SN04ZTCY2
SN12ZT

SN 04 ZT C Y2

Basic designation

Bore code (multiples of 1/16 inch)

Surface treatment of outer ring

No code Not plated
C Cadmium plated external dimensions
J Zinc-nickel plated external dimensions

Oversize

No code Standard outer diameter size
Y1 0.005 in/0,127 mm oversized outer diameter
Y2 0.010 in/0,254 mm oversized outer diameter
Y3 0.015 in/0,381 mm oversized outer diameter
Y4 0.020 in/0,508 mm oversized outer diameter

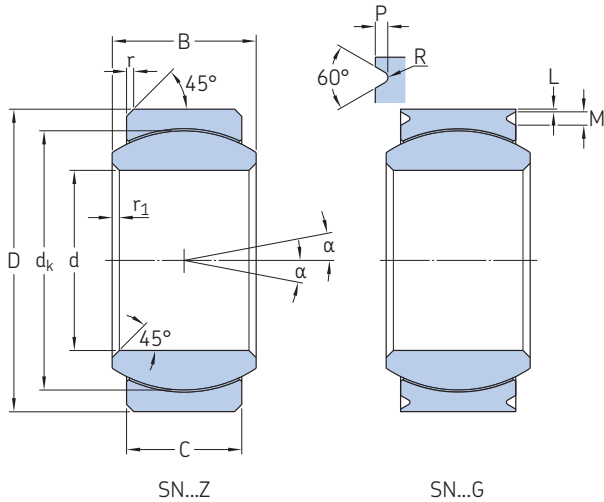
Loads, torque and clearance

Nominal bore code	Size	Mass ≈	Static limit loads		No load dynamic torque max	Clearances	
			Radial C _s	Axial C _a ¹⁾		Radial max	Axial max
–		lb/g	lbf/kN		lbf-in/Nm	in/mm	
03	3/16	0.02 9,1	4 270 18,99	500 2,22	0.06 0,007	0.0010 0,0254	0.0035 0,0889
04	1/4	0.02 9,1	5 910 26,29	750 3,34	0.06 0,007	0.0010 0,0254	0.0035 0,0889
05	5/16	0.03 13,6	8 110 36,08	1 000 4,45	0.06 0,007	0.0010 0,0254	0.0035 0,0889
06	3/8	0.04 18,1	9 714 43,21	1 400 6,23	0.08 0,009	0.0012 0,0305	0.0040 0,1016
08	1/2	0.07 31,8	16 360 72,77	2 700 12,01	0.08 0,009	0.0012 0,0305	0.0040 0,1016
10	5/8	0.12 54,4	27 540 122,50	4 750 21,13	0.12 0,014	0.0015 0,0381	0.0045 0,1143
12	3/4	0.21 95,3	41 400 184,16	6 900 30,69	0.12 0,014	0.0015 0,0381	0.0045 0,1143
14	7/8	0.27 122,5	50 990 226,81	7 900 35,14	0.18 0,020	0.0018 0,0457	0.0055 0,1397
16	1	0.39 176,9	66 730 296,83	10 700 47,60	0.25 0,028	0.0020 0,0508	0.0060 0,1524

¹⁾ These values can be limited by the unstaking load (contact SKF for more information)

2.25 Self-lubricating narrow (inch dimensions)

SN... bore code **03** to **10**



Technical specification	AS 8942
Product standards	NSA 8134 (chamfered outer ring) NSA 8136 (grooved outer ring)
Materials	
Liner	X1
Inner ring	Corrosion-resistant steel 440C
Outer ring	Corrosion-resistant steel 17-4PH

Nominal bore code	L +0.010/0 +0.254/0	M +0.010/0 +0.254/0
-	in/mm	
≤ 04	0.010/0.254	0.035/0.889
05 to 07	0.020/0.508	0.045/1.143
≥ 08	0.020/0.508	0.070/1.778

Dimensions

Nominal bore code	Size	Dimensions		C	B	d _k ≈	r	r ₁	P	R	α
		d	D								
		0/−0.0005 0/−0,0127	0/−0.0005 0/−0,0127								
–		in/mm									°
03	3/16	0.1900	0.5625	0.223	0.281	0.437	0.020	0.005	0.015	0.005	10
		4,8260	14,2875	5,664	7,137	11,100	0,508	0,127	0,381	0,127	
04	1/4	0.2500	0.6562	0.255	0.343	0.500	0.020	0.005	0.015	0.005	12
		6,3500	16,6675	6,477	8,712	12,703	0,508	0,127	0,381	0,127	
05	5/16	0.3125	0.7500	0.286	0.375	0.593	0.025	0.005	0.025	0.005	11
		7,9375	19,0500	7,264	9,525	15,062	0,635	0,127	0,635	0,127	
06	3/8	0.3750	0.8125	0.317	0.406	0.625	0.030	0.005	0.025	0.010	10
		9,5250	20,6375	8,052	10,312	15,875	0,762	0,127	0,635	0,254	
07	7/16	0.4375	0.9062	0.348	0.437	0.687	0.030	0.005	0.025	0.010	9
		11,1125	23,0175	8,839	11,100	17,450	0,762	0,127	0,635	0,254	
08	1/2	0.5000	1.0000	0.395	0.500	0.781	0.030	0.005	0.045	0.010	9°30'
		12,7000	25,4000	10,033	12,700	19,837	0,762	0,127	1,143	0,254	
09	9/16	0.5625	1.0937	0.442	0.562	0.875	0.030	0.005	0.045	0.010	10
		14,2875	27,7800	11,227	14,275	22,225	0,762	0,127	1,143	0,254	
10	5/8	0.6250	1.1875	0.505	0.625	1.000	0.030	0.005	0.045	0.010	8°30'
		15,8750	30,1625	12,827	15,875	25,400	0,762	0,127	1,143	0,254	

Designation system

Examples: SN04GXC Y2
SN10Z

SN 04 G X C Y2

Basic designation

Bore code (multiples of 1/16 inch)

Chamfer and groove

Z Chamfered outer ring
G Grooved outer ring

Starting torque

No code Standard
X²⁾ Reduced

Surface treatment of outer ring

No code Not plated
C¹⁾ Cadmium plated external dimensions
J¹⁾ Zinc-nickel plated external dimensions

Over-size

No code Standard outer diameter size
Y1¹⁾ 0.005 in/0,127 mm oversized outer diameter
Y2¹⁾ 0.010 in/0,254 mm oversized outer diameter
Y3¹⁾ 0.015 in/0,381 mm oversized outer diameter
Y4¹⁾ 0.020 in/0,508 mm oversized outer diameter

¹⁾ SKF option

²⁾ Available only for bore code ≤ 16

Loads and torques

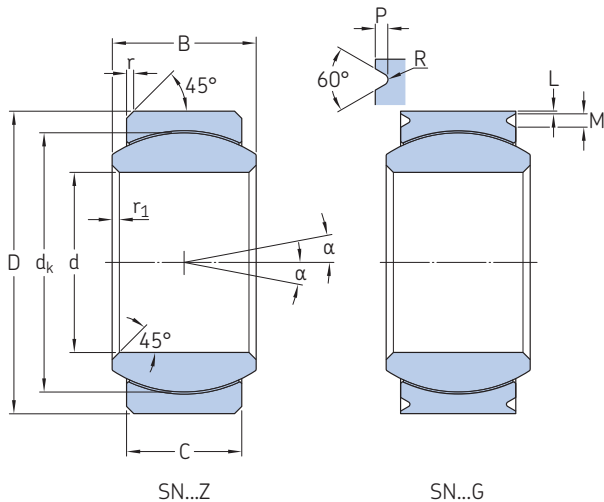
Nominal bore code	Size	Mass ≈	Static limit loads		Radial dynamic load C ₂₅	Starting torque Standard	Reduced starting torque ³⁾ Max
			Radial C _s	Axial C _a ⁴⁾			
–		lb/g	lbf/kN			lbf-in/Nm	
03	3/16	0.02	3 975	500	1 500	0.5/3	0.5
		9,1	17,68	2,22	6,67	0,06/0,34	0,06
04	1/4	0.02	6 040	750	2 320	1.0/5.0	1.0
		9,1	26,87	3,34	10,32	0,11/0,56	0,11
05	5/16	0.03	8 750	1 000	3 430	1.0/5.0	1.0
		13,6	38,92	4,45	15,25	0,11/0,56	0,11
06	3/8	0.04	10 540	1 400	4 200	1.0/5.0	1.0
		18,1	46,88	6,23	18,68	0,11/0,56	0,11
07	7/16	0.05	13 200	1 800	5 700	1.0/5.0	1.0
		22,7	58,72	8,01	25,35	0,11/0,56	0,11
08	1/2	0.07	17 900	2 700	7 900	1.0/5.0	1.0
		31,8	79,62	12,01	35,14	0,11/0,56	0,11
09	9/16	0.09	23 200	3 680	10 300	1.0/5.0	1.0
		40,8	103,20	16,37	45,81	0,11/0,56	0,11
10	5/8	0.12	30 500	4 750	13 400	1.0/5.0	1.0
		54,4	135,67	21,13	59,6	0,11/0,56	0,11

³⁾ The minimum starting torque is limited by zero radial and axial internal clearance

⁴⁾ These values can be limited by the unstaking load (contact SKF for more information)

2.25 Self-lubricating narrow (inch dimensions)

SN... bore code **12** to **32**



Technical specification	AS 8942
Product standards	NSA 8134 (chamfered outer ring) NSA 8136 (grooved outer ring)
Materials	
Liner	X1
Inner ring	Corrosion-resistant steel 440C
Outer ring	Corrosion-resistant steel 17-4PH

Nominal bore code	L +0.010/0 +0.254/0	M +0.010/0 +0.254/0
-	in/mm	
≤ 04	0.010/0.254	0.035/0.889
05 to 07	0.020/0.508	0.045/1.143
≥ 08	0.020/0.508	0.070/1.778

Dimensions

Nominal bore code	Size	Dimensions		C	B	d _k	r	r ₁	P	R	α
		d	D								
		0/-0.0005 0/-0.0127	0/-0.0005 0/-0.0127	0/-0.010 0/-0.254	0/-0.002 0/-0.051	≈	0/-0.010 0/-0.254	+0.010/0 +0.254/0	0.015/0 +0.381/0	0/0.010 0/0.254	°
-		in/mm									°
12	3/4	0.7500 19,0500	1.4375 36,5125	0.598 15,189	0.750 19,050	1.250 31,750	0.030 0,762	0.005 0,127	0.045 1,143	0.010 0,254	8°30'
14	7/8	0.8750 22,2250	1.5625 39,6875	0.708 17,983	0.875 22,225	1.375 34,925	0.040 1,016	0.005 0,127	0.045 1,143	0.010 0,254	9
16	1	1.0000 25,4000	1.7500 44,4500	0.802 20,371	1.000 25,400	1.562 39,675	0.040 1,016	0.005 0,127	0.045 1,143	0.010 0,254	9°30'
20	1 1/4	1.2500 31,7500	2.0000 50,8000	0.947 24,054	1.093 27,762	1.812 46,020	0.040 1,016	0.005 0,127	0.045 1,143	0.010 0,254	6
24¹⁾	1 1/2	1.5000 38,1000	2.4375 61,9125	1.135 28,829	1.312 33,325	2.250 57,150	0.040 1,016	0.005 0,127	0.045 1,143	0.010 0,254	6
28¹⁾	1 3/4	1.7500 44,4500	2.8125 71,4375	1.322 33,579	1.531 38,887	2.625 66,675	0.040 1,016	0.005 0,127	0.045 1,143	0.010 0,254	6
28PR	1 3/4	1.7500 44,4500	2.8750 73,0250	1.000 25,400	1.125 28,575	2.592 65,834	0.040 1,016	0.005 0,127	0.045 1,143	0.010 0,254	4
32¹⁾	2	2.0000 50,8000	3.1875 80,9625	1.510 38,354	1.750 44,450	3.000 76,200	0.040 1,016	0.005 0,127	0.045 1,143	0.010 0,254	6

¹⁾ SKF option

Designation system

Examples: SN04GXC Y2
SN10Z

SN 04 G X C Y2

Basic designation

Bore code (multiples of 1/16 inch)

Chamfer and groove

Z Chamfered outer ring
G Grooved outer ring

Starting torque

No code Standard
X²⁾ Reduced

Surface treatment of outer ring

No code Not plated
C¹⁾ Cadmium plated external dimensions
J¹⁾ Zinc-nickel plated external dimensions

Over-size

No code Standard outer diameter size
Y1¹⁾ 0.005 in/0,127 mm oversized outer diameter
Y2¹⁾ 0.010 in/0,254 mm oversized outer diameter
Y3¹⁾ 0.015 in/0,381 mm oversized outer diameter
Y4¹⁾ 0.020 in/0,508 mm oversized outer diameter

¹⁾ SKF option

²⁾ Available only for bore code ≤ 16

Loads and torques

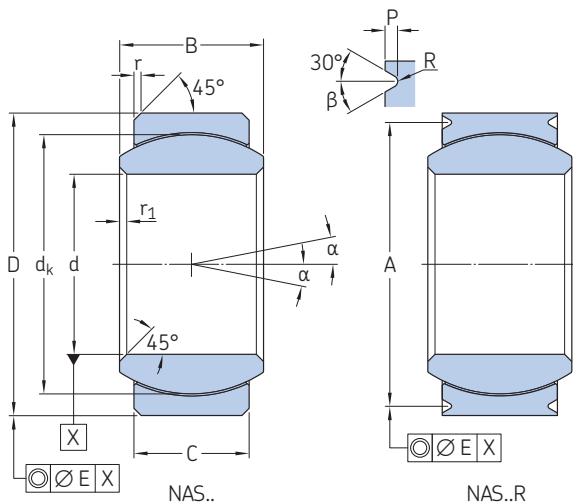
Nominal bore code	Size	Mass ≈	Static limit loads		Radial dynamic load C ₂₅	Starting torque Standard	Reduced starting torque ³⁾ Max
			Radial C _s	Axial C _a ⁴⁾			
–		lb/g	lbf/kN			lbf-in/Nm	
12	3/4	0.21 95,3	46 400 206,40	6 749 30,02	19 700 87,63	1.0/5.0 0,11/0,56	1.0 0,11
14	7/8	0.27 122,5	62 200 276,68	9 350 41,59	26 100 116,09	2.0/8.0 0,23/0,90	2.0 0,23
16	1	0.39 176,9	82 200 365,64	12 160 54,09	34 100 151,68	2.0/8.0 0,23/0,90	2.0 0,23
20	1 1/4	0.53 240,4	93 180 414,49	17 535 78,00	45 022 200,27	3.5/13.3 0,4/1,5	– –
24¹⁾	1 1/2	0.96 435,4	141 060 627,47	24 000 106,76	71 607 318,52	3.5/13.3 0,4/1,5	– –
28¹⁾	1 3/4	1.48 671,3	194 040 863,13	33 750 150,13	72 406 318,08	3.5/13.3 0,4/1,5	– –
28PR	1 3/4	1.20 545,0	286 478 1 274,32	19 906 88,55	65 120 289,67	3.5/13.3 0,4/1,5	– –
32¹⁾	2	2.10 952,5	255 600 1 136,97	44 500 197,95	129 751 577,16	3.5/13.3 0,4/1,5	– –

³⁾ The minimum starting torque is limited by zero radial and axial internal clearance

⁴⁾ These values can be limited by the unstaking load (contact SKF for more information)

2.26 Self-lubricating narrow (inch dimensions)

NAS.. (XRE.., 11HN.. or 11BN..) bore code **3** to **10**



Technical specification	AS 81820
Product standards	AS 14101 (grooved outer ring) AS 14104 (chamfered outer ring)
Materials	
Liner	X1
Inner ring	Corrosion-resistant steel 440C or PH13.8
Outer ring	Corrosion-resistant steel 17-4PH

Nominal bore code	β	E
-	°	in/mm
≤ 4	20	0.005/0,127
≥ 5	30	0.005/0,127

Dimensions

Nominal bore code	Size	Dimensions										
		d	D	C	B	d _k	r ₁	r	A	P	R	α ⁴⁾
		0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127	±0.005 ±0,127	0/-0.002 0/-0,051	≈	±0.005 ±0,127	+0.010/0 +0,254/0	0/-0.008 0/-0,203	0/-0.010 0/-0,254		
—		in/mm										°
3	3/16	0.1900	0.5625	0.218	0.281	0.406	0.010	0.010	0.500	0.025	0.005/0.010	10
		4,826	14,288	5,537	7,137	10,312	0,254	0,254	12,700	0,635	0,127/0,254	
4	1/4	0.2500	0.6562	0.250	0.343	0.500	0.010	0.010	0.594	0.025	0.005/0.010	10
		6,350	16,667	6,350	8,712	12,704	0,254	0,254	15,088	0,635	0,127/0,254	
5	5/16	0.3125	0.7500	0.281	0.375	0.562	0.010	0.010	0.660	0.035	0.005/0.010	10
		7,938	19,050	7,137	9,525	14,283	0,254	0,254	16,764	0,889	0,127/0,254	
6	3/8	0.3750	0.8125	0.312	0.406	0.625	0.010	0.020	0.712	0.035	0.010/0.017	9
		9,525	20,638	7,925	10,312	15,872	0,254	0,508	18,085	0,889	0,254/0,432	
7	7/16	0.4375	0.9062	0.343	0.437	0.687	0.010	0.020	0.806	0.035	0.010/0.017	8
		11,113	23,017	8,712	11,100	17,448	0,254	0,508	20,472	0,889	0,254/0,432	
8	1/2	0.5000	1.0000	0.390	0.500	0.781	0.010	0.020	0.876	0.055	0.010/0.017	8
		12,700	25,400	9,906	12,700	19,838	0,254	0,508	22,250	1,397	0,254/0,432	
9	9/16	0.5625	1.0937	0.437	0.562	0.874	0.010	0.020	0.970	0.055	0.010/0.017	8
		14,288	27,780	11,100	14,275	22,212	0,254	0,508	24,638	1,397	0,254/0,432	
10	5/8	0.6250	1.1875	0.500	0.625	0.968	0.010	0.020	1.063	0.055	0.010/0.017	8
		15,875	30,163	12,700	15,875	24,584	0,254	0,508	27,000	1,397	0,254/0,432	

Loads and torque

Nominal bore code	Size	Mass ≈	Static limit loads		Radial dynamic loads C ₂₅	Starting torque ⁴⁾		
			Radial C _s	Axial C _a ²⁾		Standard	Standard, SKF precision	Reduced ³⁾ max
–		lb/g	lbf/kN			lbf-in/Nm		
3	3/16	0.02	3 975	150	1 500	0.25/5	0.5/3	0.5
		9	17,69	0,67	6,67	0,03/0,56	0,06/0,34	0,06
4	1/4	0.02	6 040	430	3 320	0.25/5	1/5	0.5
		9	26,88	1,91	14,77	0,03/0,56	0,11/0,56	0,06
5	5/16	0.03	8 750	700	5 460	0.25/8	1/5	1
		14	38,94	3,11	24,30	0,03/0,90	0,11/0,56	0,11
6	3/8	0.04	10 540	1 100	6 600	0.25/8	1/5	1
		18	46,90	4,89	29,37	0,03/0,90	0,11/0,56	0,11
7	7/16	0.05	13 200	1 400	8 050	0.25/8	1/5	1
		22	58,74	6,23	35,82	0,03/0,90	0,11/0,56	0,11
8	1/2	0.07	17 900	2 100	10 400	0.25/8	1/5	1
		31	79,65	9,34	46,28	0,03/0,90	0,11/0,56	0,11
9	9/16	0.09	23 200	3 680	13 000	0.25/8	1/5	1
		40	103,24	16,38	57,85	0,03/0,90	0,11/0,56	0,11
10	5/8	0.12	30 500	4 720	16 450	0.25/8	1/5	1
		54	135,72	21,00	73,20	0,03/0,90	0,11/0,56	0,11

¹⁾ Parts are delivered and marked with SKF standard XRE.., 11HN.. (inner ring spherical surface coated) or 11BN.. references.

²⁾ These values can be limited by the unstaking load (contact SKF for more information)

⁴⁾ Values are given for non protected bearings. For sealed and shielded bearings, refer to page 149



Cross-reference designation system to XRE..., 11HN... or 11BN...

Examples:	ZNAS12RXTTFY2	Z	E	NAS	12	R	X	TT	F	Y2
	NAS 3PPD									
Surface treatment of outer ring										
No code	Not plated									
SZ	Zinc-nickel plated external dimensions									
Z	Cadmium plated external dimensions									
Inner ring material										
No code	440C									
E	PH13.8									
Basic designation										
Bore code (multiples of 1/16 inch)										
Chamfer and groove										
No code	Chamfered outer ring									
R	Grooved outer ring									
Starting torque										
No code	Standard									
XS¹⁾	Standard, SKF precision									
X	Reduced									
Shield and seal										
No code	No shield and seal									
TT²⁾	Sealed									
PP²⁾	Shielded									
Material and surface treatment of inner ring code										
No code	Passivated inner ring									
F¹⁾	Chromium plated sphere									
D¹⁾	XCR plating on sphere (chromium 6 free replacement to chromium plating)									
K¹⁾ 3)	XLHP coated sphere									
N¹⁾ 3)	XLNT coated sphere									
H¹⁾ 3)	XL coated sphere									
Oversize										
No code	Standard outer diameter size									
Y2	0.010 in/0,254 mm oversized outer diameter									
Y4	0.020 in/0,508 mm oversized outer diameter									

¹⁾ SKF option

²⁾ SKF option, only available for $d \geq 5$

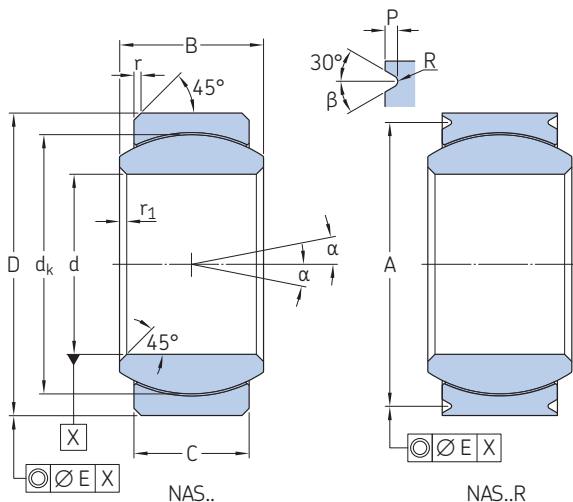
³⁾ For sealed (code TT) or shielded (code PP) bearings with XLHP, XLNT or XL coated sphere, contact SKF to check for availability and technical suitability

³⁾ If starting torque is ≤ 0.1 lbf-in (0,01 Nm), maximum internal clearance must be:

Nominal bore code	Maximum radial clearance	Maximum axial clearance
-	in/mm	
≤ 12	0.0007/0,0178	0.0028/0,0711
≥ 14	0.0010/0,0254	0.0040/0,1016

2.26 Self-lubricating narrow (inch dimensions)

NAS.. (XRE.., 11HN.. or 11BN..) bore code **12** to **32**



Technical specification	AS 81820
Product standards	AS 14101 (grooved outer ring) AS 14104 (chamfered outer ring)
Materials	
Liner	X1
Inner ring	Corrosion-resistant steel 440C or PH13.8
Outer ring	Corrosion-resistant steel 17-4PH

Nominal bore code	β	E
-	°	in/mm
≤ 4	20	0.005/0,127
≥ 5	30	0.005/0,127

Dimensions

Nominal bore code	Size	Dimensions		C	B	d _k ≈	r ₁ ±0.005 ±0,127	r +0.010/0 +0,254/0	A 0/-0.008 0/-0,203	P 0/-0.010 0/-0,254	R	α ⁴⁾
		d	D									
		0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127									
— in/mm °												
12	¾	0.7500	1.4375	0.593	0.750	1.187	0.010	0.030	1.313	0.055	0.010/0.017	8
		19,050	36,513	15,062	19,050	30,149	0,254	0,762	33,350	1,397	0,254/0,432	
14	7/8	0.8750	1.5625	0.703	0.875	1.314	0.010	0.030	1.438	0.055	0.010/0.017	8
		22,225	39,688	17,856	22,225	33,370	0,254	0,762	36,525	1,397	0,254/0,432	
16	1	1.0000	1.7500	0.797	1.000	1.500	0.010	0.030	1.626	0.055	0.010/0.017	9
		25,400	44,450	20,244	25,400	38,099	0,254	0,762	41,300	1,397	0,254/0,432	
20 ¹⁾	1 ¼	1.2500	2.0000	0.937	1.093	1.812	0.010	0.030	1.878	0.060	0.010/0.020	6
		31,750	50,800	23,800	27,762	46,020	0,254	0,762	47,701	1,524	0,254/0,508	
24 ¹⁾	1 ½	1.5000	2.4375	1.135	1.312	2.284	0.010	0.030	2.317	0.060	0.010/0.020	6
		38,100	61,913	28,830	33,325	58,022	0,254	0,762	58,850	1,524	0,254/0,508	
28 ¹⁾	1 ¾	1.7500	2.8750	1.000	1.125	2.517	0.010	0.030	2.753	0.060	0.010/0.020	4
		44,450	73,025	25,400	28,575	63,941	0,254	0,762	69,930	1,524	0,254/0,508	
32 ¹⁾	2	2.0000	3.1875	1.510	1.750	3.000	0.010	0.040	3.064	0.060	0.010/0.020	6
		50,800	80,963	38,354	44,450	76,200	0,254	1,016	77,826	1,524	0,254/0,508	

Loads and torque

Nominal bore code	Size	Mass ≈	Static limit loads	Axial C _a ³⁾	Radial dynamic load C ₂₅	Starting torque ⁴⁾	Standard, SKF precision	Reduced ⁴⁾ max
		lb/g	lbf/kN			lbf-in/Nm		
12	3/4	0.21 95	46 400 206,48	6 750 30,03	23 600 105,02	0.25/8 0,03/0,90	1/5 0,11/0,56	1 0,11
14	7/8	0.27 122	62 200 276,79	9 350 41,60	30 250 134,61	0.25/12 0,03/1,36	2/8 0,23/0,9	2 0,23
16	1	0.39 176	82 200 365,79	12 160 54,11	38 000 169,10	0.25/12 0,03/1,36	2/8 0,23/0,9	2 0,23
20¹⁾	1 1/4	0.53 240	91 011 405,00	17 528 78,00	45 025 200,27	2/20 0,23/2,26	2.5/13 0,28/1,47	2.2 0,25
24¹⁾	1 1/2	0.89 405	139 363 619,39	26 339 117,06	72 410 322,08	2/20 0,23/2,26	2.5/15.5 0,28/1,75	2.5 0,28
28¹⁾	1 3/4	1.20 545	127 432 567,07	19 924 88,55	65 124 289,67	10/35 1,3/3,9	4.5/19 0,5/2,15	4.5 0,5
32¹⁾	2	2.10 953	298 200 1 326,46	51 905 230,88	144 579 643,12	10/35 1,3/3,9	10.0/35.0 1,3/3,9	4.5 0,5

1) SKF option 2) Parts are delivered and marked with SKF standard XRE.., 11HN.. (inner ring spherical surface coated) or 11BN.. references.

3) These values can be limited by the unstaking load (contact SKF for more information)

4) Values are given for non protected bearings. For sealed and shielded bearings, refer to page 149

Cross-reference designation system to XRE.., 11HN.. or 11BN..

Examples:	ZNAS12RXTTFY2	Z	E	NAS	12	R	X	TT	F	Y2
	NAS 3PPD									
Surface treatment of outer ring										
No code	Not plated									
SZ	Zinc-nickel plated external dimensions									
Z	Cadmium plated external dimensions									
Inner ring material										
No code	440C									
E	PH13.8									
Basic designation										
Bore code (multiples of 1/16 inch)										
Chamfer and groove										
No code	Chamfered outer ring									
R	Grooved outer ring									
Starting torque										
No code	Standard									
XS¹⁾	Standard, SKF precision									
X	Reduced									
Shield and seal										
No code	No shield and seal									
TT²⁾	Sealed									
PP²⁾	Shielded									
Material and surface treatment of inner ring code										
No code	Passivated inner ring									
F¹⁾	Chromium plated sphere									
D¹⁾	XCR plating on sphere (chromium 6 free replacement to chromium plating)									
K^{1) 3)}	XLHP coated sphere									
N^{1) 3)}	XLNT coated sphere									
H^{1) 3)}	XL coated sphere									
Oversize										
No code	Standard outer diameter size									
Y2	0.010 in/0,254 mm oversized outer diameter									
Y4	0.020 in/0,508 mm oversized outer diameter									

¹⁾ SKF option

²⁾ SKF option, only available for d ≥ 5

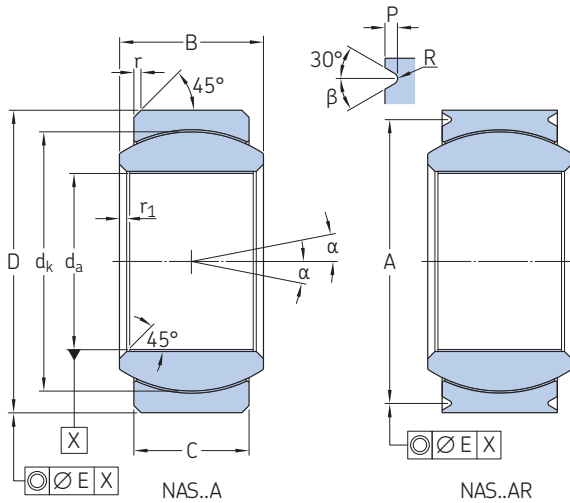
³⁾ For sealed (code TT) or shielded (code PP) bearings with XLHP, XLNT or XL coated sphere, contact SKF to check for availability and technical suitability

⁴⁾ If starting torque is ≤ 0.1 lbf-in (0,01 Nm), maximum internal clearance must be:

Nominal bore code	Maximum radial clearance	Maximum axial clearance
-	in/mm	
≤ 12	0.0007/0,0178	0.0028/0,0711
≥ 14	0.0010/0,0254	0.0040/0,1016

2.27 Self-lubricating narrow (inch dimensions)

NAS..A (XRE..A., 11LHN.. or 11LBN..) ²⁾ bore code 3 to 9



Technical specification	AS 81820
Product standards	AS 81820/1 (lined bore and grooved outer ring) AS 81820/4 (lined bore and chamfered outer ring)
Materials	
Liner	X1
Inner ring	Passivated corrosion-resistant steel 440C or PH13.8
Outer ring	Corrosion-resistant steel 17-4PH

Nominal bore code	β	E
-	°	in/mm
≤ 5	20°	0.006/0,152
≥ 6	30°	0.006/0,152

Dimensions

Nominal bore code	Size	Dimensions	D	C	B	d _k	r ₁	r	A	P	R	α ⁴⁾
		d _a	0/-0.0010 0/-0,0254	0/-0.0005 0/-0,0127	±0.005 ±0,127	0/-0.002 0/-0,051	≈	+0.010/0 +0,254/0	0/-0.008 0/-0,203	0/-0.010 0/-0,254		
-		in/mm										°
3 ¹⁾	3/16	0.1910 4,851	0.5625 14,288	0.218 5,537	0.281 7,137	0.406 10,312	0.005 0,127	0.010 0,254	0.500 12,700	0.025 0,635	0.005/0.010 0,127/0,254	10
4	1/4	0.2510 6,375	0.6562 16,667	0.250 6,350	0.343 8,712	0.500 12,704	0.005 0,127	0.010 0,254	0.594 15,088	0.025 0,635	0.005/0.010 0,127/0,254	10
5	5/16	0.3135 7,963	0.7500 19,050	0.281 7,137	0.375 9,525	0.562 14,283	0.005 0,127	0.010 0,254	0.660 16,764	0.035 0,889	0.005/0.010 0,127/0,254	10
6	3/8	0.3760 9,550	0.8125 20,638	0.312 7,925	0.406 10,312	0.625 15,872	0.005 0,127	0.020 0,508	0.712 18,085	0.035 0,889	0.010/0.017 0,254/0,432	9
7	7/16	0.4385 11,138	0.9062 23,017	0.343 8,712	0.437 11,100	0.687 17,448	0.005 0,127	0.020 0,508	0.806 20,472	0.035 0,889	0.010/0.017 0,254/0,432	8
8	1/2	0.5010 12,725	1.0000 25,400	0.390 9,906	0.500 12,700	0.781 19,838	0.005 0,127	0.020 0,508	0.876 22,250	0.055 1,397	0.010/0.017 0,254/0,432	8
9	9/16	0.5635 14,313	1.0937 27,780	0.437 11,100	0.562 14,275	0.874 22,212	0.005 0,127	0.020 0,508	0.970 24,638	0.055 1,397	0.010/0.017 0,254/0,432	8

Loads and torque

Nominal bore code	Size	Mass	Static limit loads	Radial dynamic load	Starting torque ⁴⁾	Standard, SKF precision	Reduced ⁴⁾ Max
		≈	Radial C _s	Axial C _a ³⁾	C25	Standard	
-		lb/g	lbf/kN			lbf-in/Nm	
3 ¹⁾	3/16	0.02 9	3 975 17,69	150 0,67	1 500 6,67	1/5 0,11/0,56	0.5 0,06
4	1/4	0.02 9	6 040 26,88	430 1,91	3 320 14,77	1/15 0,11/1,69	0.5 0,06
5	5/16	0.03 14	8 750 38,94	700 3,11	5 460 24,30	1/15 0,11/1,69	1 0,11
6	3/8	0.04 18	10 540 46,90	1 100 4,89	6 600 29,37	1/15 0,11/1,69	1 0,11
7	7/16	0.05 22	13 200 58,74	1 400 6,23	8 050 35,82	1/15 0,11/1,69	1 0,11
8	1/2	0.07 31	17 900 79,65	2 100 9,34	10 400 46,28	1/15 0,11/1,69	1 0,11
9	9/16	0.09 40	23 200 103,24	3 680 16,38	13 000 57,85	1/15 0,11/1,69	1 0,11

¹⁾ SKF option ²⁾ Parts are delivered and marked with SKF standard XRE..A., 11LHN (inner ring spherical surface coated) or 11LBN.. references.

³⁾ These values can be limited by the unstaking load (contact SKF for more information)

⁴⁾ Values are given for non protected bearings. For sealed and shielded bearings, refer to page 149

Cross-reference designation system to XRE..A, 11LHN.. or 11LBN..

Examples:	ZNAS12ARXTTFY2	Z	E	NAS	12	A	R	X	TT	F	Y2
	NAS 3APPD										
Surface treatment of outer ring											
No code	Not plated										
Z	Cadmium plated external dimensions										
SZ	Zinc-nickel plated external dimensions										
Inner ring material											
No code	440C										
E	PH13.8										
Basic designation											
Bore code (multiples of 1/16 inch)											
Chamfer and groove											
No code	Chamfered outer ring										
R	Grooved outer ring										
Starting torque											
No code	Standard										
XS¹⁾	Standard, SKF precision										
X	Reduced										
Shield and seal											
No code	No shield and seal										
TT²⁾	Sealed										
PP²⁾	Shielded										
Material and surface treatment of inner ring code											
No code	Passivated inner ring										
F¹⁾	Chromium plated sphere										
D¹⁾	XCR plating on sphere (chromium 6 free replacement to chromium plating)										
K^{1) 3)}	XLHP coated sphere										
N^{1) 3)}	XLNT coated sphere										
H^{1) 3)}	XL coated sphere										
Oversize											
No code	Standard outer diameter size										
Y2	0.010 in/0,254 mm oversized outer diameter										
Y4	0.020 in/0,508 mm oversized outer diameter										

¹⁾ SKF option

²⁾ SKF option, only available for d ≥ 5

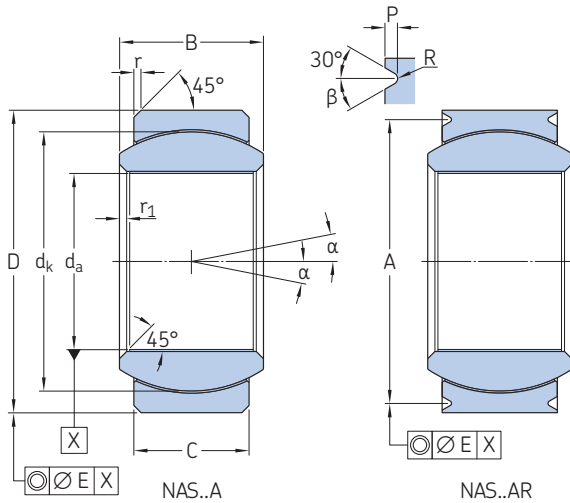
³⁾ For sealed (code TT) or shielded (code PP) bearings with XLHP, XLNT or XL coated sphere, contact SKF to check for availability and technical suitability

⁴⁾ If starting torque is ≤ 0.1 lbf-in (0,01 Nm), maximum internal clearance must be:

Nominal bore code	Maximum radial clearance	Maximum axial clearance
-	in/mm	
≤ 12	0,0007/0,0178	0,0028/0,0711
≥ 14	0,0010/0,0254	0,0040/0,1016

2.27 Self-lubricating narrow (inch dimensions)

NAS..A (XRE..A., 11LHN.. or 11LBN..) bore code **10** to **32**



Technical specification	AS 81820
Product standards	AS 81820/1 (lined bore and grooved outer ring) AS 81820/4 (lined bore and chamfered outer ring)
Materials	
Liner	X1
Inner ring	Passivated corrosion-resistant steel 440C or PH13.8
Outer ring	Corrosion-resistant steel 17-4PH

Nominal bore code	β	E
-	°	in/mm
≤ 5	20°	0.006/0,152
≥ 6	30°	0.006/0,152

Dimensions

Nominal bore code	Size	Dimensions										α ⁴⁾
		d _a	D	C	B	d _k	r ₁	r	A	P	R	
		0/−0.0010 0/−0,0254	0/−0.0005 0/−0,0127	±0.005 ±0,127	0/−0.002 0/−0,051	≈	max	+0.010/0 +0,254/0	0/−0.008 0/−0,203	0/−0.010 0/−0,254		
—		in/mm										°
10	5/8	0.6260 15,900	1.1875 30,163	0.500 12,700	0.625 15,875	0.968 24,584	0.005 0,127	0.020 0,508	1.063 27,000	0.055 1,397	0.010/0.017 0,254/0,432	8
12	3/4	0.7510 19,075	1.4375 36,513	0.593 15,062	0.750 19,050	1.187 30,149	0.005 0,127	0.030 0,762	1.313 33,350	0.055 1,397	0.010/0.017 0,254/0,432	8
14	7/8	0.8760 22,250	1.5625 39,688	0.703 17,856	0.875 22,225	1.314 33,370	0.005 0,127	0.030 0,762	1.438 36,525	0.055 1,397	0.010/0.017 0,254/0,432	8
16	1	1.0010 25,425	1.7500 44,450	0.797 20,244	1.000 25,400	1.500 38,099	0.005 0,127	0.030 0,762	1.626 41,300	0.055 1,397	0.010/0.017 0,254/0,432	9
20 ¹⁾	1 1/4	1.2510 31,775	2.0000 50,800	0.937 23,800	1.093 27,762	1.812 46,020	0.005 0,127	0.030 0,762	1.878 47,701	0.060 1,524	0.010/0.020 0,254/0,508	6
24 ¹⁾	1 1/2	1.5010 38,125	2.4375 61,913	1.135 28,830	1.312 33,325	2.284 58,022	0.005 0,127	0.030 0,762	2.317 58,850	0.060 1,524	0.010/0.020 0,254/0,508	6
28 ¹⁾	1 3/4	1.7510 44,475	2.8750 73,025	1.000 25,400	1.125 28,575	2.517 63,941	0.005 0,127	0.030 0,762	2.753 69,930	0.060 1,524	0.010/0.020 0,254/0,508	4
32 ¹⁾	2	2.0010 50,825	3.1875 80,963	1.510 38,354	1.750 44,450	3.000 76,200	0.005 0,127	0.040 1,016	3.064 77,826	0.060 1,524	0.010/0.020 0,254/0,508	6

Loads and torque

Nominal bore code	Size	Mass	Static limit loads	Radial dynamic load	Starting torque ⁴⁾		
		≈	Radial C _s	Axial C _a ³⁾	C25	Standard	Standard, SKF precision Reduced ⁴⁾ Max
-		lb/g	lbf/kN			lbf-in/Nm	
10	5/8	0.12 54	30 500 135,72	4 720 21,00	16 450 73,20	1/15 0,11/1,69	1/5 0,11/0,56
12	3/4	0.21 95	46 400 206,48	6 750 30,03	23 600 105,02	1/15 0,11/1,69	1/5 0,11/0,56
14	7/8	0.27 122	62 200 276,79	9 350 41,60	30 250 134,61	1/25 0,11/2,82	2/8 0,23/0,9
16	1	0.39 176	82 200 365,79	12 160 54,11	38 000 169,10	1/25 0,11/2,82	2/8 0,23/0,9
20¹⁾	1 1/4	0.53 240	91 011 405,00	17 528 78,00	45 025 200,27	2/20 0,23/2,26	2.5/13 0,28/1,47
24¹⁾	1 1/2	0.89 405	139 363 619,39	26 339 117,06	72 410 322,08	2/20 0,23/2,26	2.5/15.5 0,28/1,75
28¹⁾	1 3/4	1.20 545	127 432 567,07	19 924 88,55	65 124 289,67	10/35 1,3/3,9	4.5/19 0,5/2,15
32¹⁾	2	2.10 953	298 200 1 326,46	51 905 230,88	144 579 643,12	10/35 1,3/3,9	10.0/35.0 0,5/2,15

¹⁾ SKF option ²⁾ Parts are delivered and marked with SKF standard XRE..A., 11LHN (inner ring spherical surface coated) or 11LBN.. references.

³⁾ These values can be limited by the unstaking load (contact SKF for more information)

⁴⁾ Values are given for non protected bearings. For sealed and shielded bearings, refer to page 149

Cross-reference designation system to XRE..A, 11LHN.. or 11LBN..

Examples:	ZNAS12ARXTTFY2	Z	E	NAS	12	A	R	X	TT	F	Y2
	NAS 3APPD										
Surface treatment of outer ring _____											
No code	Not plated										
Z	Cadmium plated external dimensions										
SZ	Zinc-nickel plated external dimensions										
Inner ring material _____											
No code	440C										
E	PH13.8										
Basic designation _____											
Bore code (multiples of 1/16 inch) _____											
Chamfer and groove _____											
No code	Chamfered outer ring										
R	Grooved outer ring										
Starting torque _____											
No code	Standard										
XS ¹⁾	Standard, SKF precision										
X	Reduced										
Shield and seal _____											
No code	No shield and seal										
TT ²⁾	Sealed										
PP ²⁾	Shielded										
Material and surface treatment of inner ring code _____											
No code	Passivated inner ring										
F ¹⁾	Chromium plated sphere										
D ¹⁾	XCR plating on sphere (chromium 6 free replacement to chromium plating)										
K ^{1) 3)}	XLHP coated sphere										
N ^{1) 3)}	XLNT coated sphere										
H ^{1) 3)}	XL coated sphere										
Oversize _____											
No code	Standard outer diameter size										
Y2	0.010 in/0,254 mm oversized outer diameter										
Y4	0.020 in/0,508 mm oversized outer diameter										

1) SKF option

2) SKF option, only available for $d \geq 5$

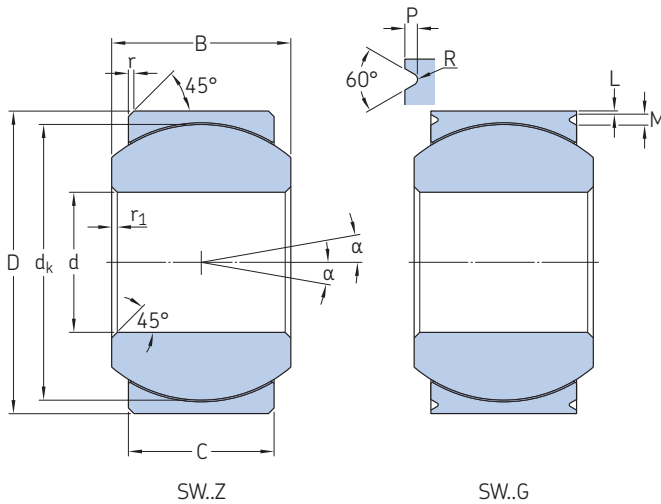
3) For sealed (code TT) or shielded (code PP) bearings with XLHP, XLNT or XL coated sphere, contact SKF to check for availability and technical suitability

4) If starting torque is ≤ 0.1 lbf-in (0,01 Nm), maximum internal clearance must be:

Nominal bore code	Maximum radial clearance	Maximum axial clearance
-	in/mm	
≤ 12	0,0007/0,0178	0,0028/0,0711
≥ 14	0,0010/0,0254	0,0040/0,1016

2.28 Self-lubricating wide (inch dimensions)

SW... bore code **03** to **10**



Technical specification	AS 8942
Product standards	NSA 8135 (chamfered outer ring) NSA 8137 (grooved outer ring)
Materials	
Liner	X1
Inner ring	Corrosion-resistant steel 440C
Outer ring	Corrosion-resistant steel 17-4PH

Nominal bore code	L	M
	+0.010/0 +0.254/0	+0.010/0 +0.254/0

in/mm

≤ 05	0.010/0,254	0.035/0,889
06 to 10	0.020/0,508	0.045/1,143
≥ 12	0.020/0,508	0.070/1,778

Dimensions

Nominal bore code	Size	Dimensions									
		d 0/-0.0005 0/-0,0127	D 0/-0.0005 0/-0,0127	C 0/-0.010 0/-0,254	B 0/-0.002 0/-0,051	d _k ≈	r +0.010/0 +0,254/0	r ₁ +0.010/0 +0,254/0	P +0.015/0 +0,381/0	R +0.010/0 +0,254/0	α
–		in/mm									
03	3/16	0.1900 4,8260	0.6250 15,8750	0.332 8,433	0.437 11,100	0.531 13,487	0.015 0,381	0.005 0,127	0.015 0,381	0.005 0,127	17
04	1/4	0.2500 6,3500	0.6250 15,8750	0.332 8,433	0.437 11,100	0.531 13,487	0.015 0,381	0.005 0,127	0.015 0,381	0.005 0,127	17
05	5/16	0.3125 7,9375	0.6875 17,4625	0.322 8,179	0.437 11,100	0.593 15,062	0.015 0,381	0.005 0,127	0.015 0,381	0.005 0,127	14
06	3/8	0.3750 9,5250	0.8125 20,6375	0.411 10,439	0.500 12,700	0.687 17,450	0.015 0,381	0.005 0,127	0.025 0,635	0.010 0,254	10
07	7/16	0.4375 11,1125	0.9375 23,8125	0.447 11,354	0.562 14,275	0.781 19,837	0.015 0,381	0.005 0,127	0.025 0,635	0.010 0,254	12
08	1/2	0.5000 12,7000	1.0000 25,4000	0.510 12,954	0.625 15,875	0.875 22,225	0.020 0,508	0.005 0,127	0.025 0,635	0.010 0,254	9
09	9/16	0.5625 14,2875	1.1250 28,5750	0.541 13,741	0.687 17,450	1.000 25,400	0.020 0,508	0.005 0,127	0.025 0,635	0.010 0,254	11
10	5/8	0.6250 15,8750	1.1875 30,1625	0.572 14,529	0.750 19,050	1.062 26,975	0.020 0,508	0.005 0,127	0.025 0,635	0.010 0,254	12



Designation system

Examples: SW03GXC2
SW10Z

SW 03 G X C Y2

Basic designation

Bore code (multiples of 1/16 inch)

Chamfer and groove

Z Chamfered outer ring
G Grooved outer ring

Starting torque

No code Standard
X Reduced

Surface treatment of outer ring

No code Not plated
C¹⁾ Cadmium plated external dimensions
J¹⁾ Zinc-nickel plated external dimensions

Oversize

No code Standard outer diameter size
Y1¹⁾ 0.005 in/0,127 mm oversized outer diameter
Y2¹⁾ 0.010 in/0,254 mm oversized outer diameter
Y3¹⁾ 0.015 in/0,381 mm oversized outer diameter
Y4¹⁾ 0.020 in/0,508 mm oversized outer diameter

¹⁾ SKF option

Loads and torque

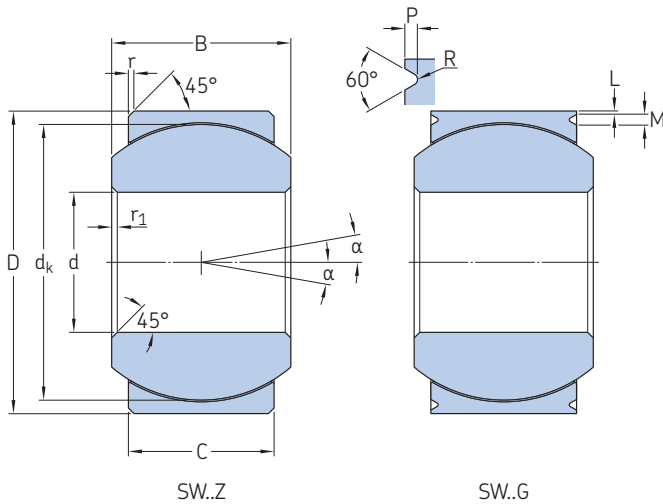
Nominal bore code	Size	Mass ≈	Static limit loads		Radial limit load C ₂₅	Starting torque Standard	Reduced starting torque ³⁾ Max
			Radial C _s	Axial C _a ²⁾			
–		lb/g	lbf/kN			lbf-in/Nm	
03	3/16	0.03	9 000	1 770	3 770	1.0/5.0	0.5
		13,6	40,03	7,87	16,77	0,11/0,56	0,06
04	1/4	0.03	9 000	1 770	3 770	1.0/5.0	1.0
		13,6	40,03	7,87	16,77	0,11/0,56	0,11
05	5/16	0.03	9 400	1 640	4 645	1.0/5.0	1.0
		13,6	41,81	7,29	20,66	0,11/0,56	0,11
06	3/8	0.05	13 700	2 628	6 389	1.0/5.0	1.0
		22,7	60,94	11,69	28,42	0,11/0,56	0,11
07	7/16	0.08	20 700	3 650	9 388	1.0/5.0	1.0
		36,3	92,07	16,23	41,76	0,11/0,56	0,11
08	1/2	0.10	27 500	4 989	12 149	1.0/5.0	1.0
		45,4	122,32	22,19	54,04	0,11/0,56	0,11
09	9/16	0.14	34 400	5 368	14 979	1.0/5.0	1.0
		63,5	153,01	23,88	66,63	0,11/0,56	0,11
10	5/8	0.16	39 000	6 128	16 688	1.0/5.0	1.0
		72,6	173,48	27,26	74,23	0,11/0,56	0,11

²⁾ These values can be limited by the unstaking load (contact SKF for more information)

³⁾ The minimum starting torque is limited by zero radial and axial internal clearance

2.28 Self-lubricating wide (inch dimensions)

SW... bore code **12** to **32**



Technical specification	AS 8942
Product standards	NSA 8135 (chamfered outer ring) NSA 8137 (grooved outer ring)
Materials	
Liner	X1
Inner ring	Corrosion-resistant steel 440C
Outer ring	Corrosion-resistant steel 17-4PH

Nominal bore code	L +0.010/0 +0.254/0	M +0.010/0 +0.254/0
-	in/mm	
≤ 05	0.010/0.254	0.035/0.889
06 to 10	0.020/0.508	0.045/1.143
≥ 12	0.020/0.508	0.070/1.778

Dimensions

Nominal bore code	Size	Dimensions		D	C	B	d _k ≈	r	r ₁	P	R	α
		d										
		0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127									
—		in/mm										°
12	¾	0.7500	1.3750	0.635	0.875	1.250	0.020	0.005	0.045	0.010	14	
		19,0500	34,9250	16,129	22,225	31,750	0,508	0,127	1,143	0,254		
14	7/8	0.8750	1.6250	0.760	0.875	1.375	0.020	0.005	0.045	0.010	7	
		22,2250	41,2750	19,304	22,225	34,925	0,508	0,127	1,143	0,254		
16	1	1.0000	2.1250	1.010	1.375	1.937	0.020	0.005	0.045	0.010	15	
		25,4000	53,9750	25,654	34,925	49,200	0,508	0,127	1,143	0,254		
20	1¼	1.2500	2.3750	1.135	1.500	2.156	0.030	0.005	0.045	0.010	12	
		31,7500	60,3250	28,829	38,100	54,762	0,763	0,127	1,143	0,254		
24	1½	1.5000	2.6875	1.228	1.687	2.437	0.040	0.005	0.045	0.010	12	
		38,1000	68,2625	31,191	42,850	61,900	1,016	0,127	1,143	0,254		
28	1¾	1.7500	3.0000	1.322	1.812	2.750	0.040	0.005	0.045	0.010	12	
		44,4500	76,2000	33,579	46,025	69,850	1,016	0,127	1,143	0,254		
32	2	2.0000	3.2500	1.385	1.937	3.000	0.040	0.005	0.045	0.010	12	
		50,8000	82,5500	35,179	49,200	76,200	1,016	0,127	1,143	0,254		

Designation system

Examples: SW03GXCX2
SW10Z

SW 03 G X C Y2

Basic designation

Bore code (multiples of 1/16 inch)

Chamfer and groove

Z Chamfered outer ring
G Grooved outer ring

Starting torque

No code Standard
X Reduced

Surface treatment of outer ring

No code Not plated
C¹⁾ Cadmium plated external dimensions
J¹⁾ Zinc-nickel plated external dimensions

Oversize

No code Standard outer diameter size
Y1¹⁾ 0.005 in/0,127 mm oversized outer diameter
Y2¹⁾ 0.010 in/0,254 mm oversized outer diameter
Y3¹⁾ 0.015 in/0,381 mm oversized outer diameter
Y4¹⁾ 0.020 in/0,508 mm oversized outer diameter

¹⁾ SKF option

Loads and torque

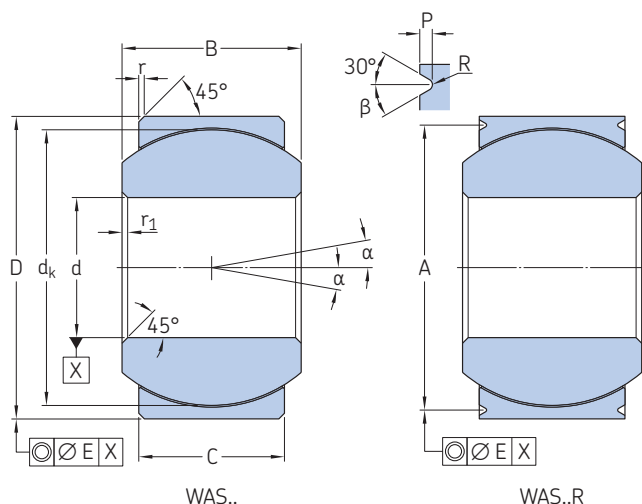
Nominal bore code	Size	Mass ≈	Static limit loads		Radial limit load C25	Starting torque	
			Radial C _s	Axial C _a ²⁾		Standard	Reduced starting torque ³⁾ Max
–		lb/g	lbf/kN			lbf-in/Nm	
12	3/4	0.23 104,3	52 300 232,64	7 730 34,38	22 101 98,31	1.0/5.0 0,11/0,56	1.0 0,11
14	7/8	0.35 158,8	67 300 299,36	10 800 48,04	28 198 125,43	2.0/8.0 0,23/0,90	2.0 0,23
16	1	0.97 440,0	137 000 609,40	19 300 85,85	53 698 238,86	2.0/8.0 0,23/0,90	2.0 0,23
20	1 1/4	1.10 500,0	127 781 568,40	26 058 115,91	66 447 295,57	2.0/16.0 0,23/1,81	2.2 0,25
24	1 1/2	1.54 700,0	158 715 706,00	30 963 137,73	82 532 367,12	2.0/16.0 0,23/1,81	2.2 0,25
28	1 3/4	1.98 900,0	193 210 859,44	36 363 161,75	100 175 445,60	2.0/16.0 0,23/1,81	2.2 0,25
32	2	2.31 1 050,0	223 946 996,16	40 466 180,00	116 451 518,00	2.0/16.0 0,23/1,81	2.2 0,25

²⁾ These values can be limited by the unstaking load (contact SKF for more information)

³⁾ The minimum starting torque is limited by zero radial and axial internal clearance

2.29 Self-lubricating wide (inch dimensions)

WAS.. (XRL..., 11HW.. or 11BW..) ¹⁾ bore code **3** to **9**



Technical specification	AS 81820
Product standards	AS 14102 (chamfered outer ring) AS 14103 (grooved outer ring)
Materials	
Liner	X1
Inner ring	Passivated corrosion-resistant steel 440C or PH13.8
Outer ring	Corrosion-resistant steel 17-4PH

Nominal bore code	β	E
-	°	in/mm
≤ 5	20	0.005/0,127
≥ 6	30	0.005/0,127

Dimensions

Nominal bore code	Size	Dimensions										α ⁴⁾
		d	D	C	B	d _k	r ₁	r	A	P	R	
		0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127	±0.005 ±0,127	0/-0.002 0/-0,051	≈	±0.005 ±0,127	+0.010/0 +0,254/0	0/-0.008 0/-0,203	0/-0.010 0/-0,254		
—		in/mm										°
3	3/16	0.1900	0.6250	0.327	0.437	0.530	0.010	0.010	0.563	0.025	0.005/0.010	15
		4,826	15,875	8,306	11,100	13,464	0,254	0,254	14,300	0,635	0,127/0,254	
4	1/4	0.2500	0.6250	0.327	0.437	0.530	0.010	0.010	0.563	0.025	0.005/0.010	15
		6,350	15,875	8,306	11,100	13,464	0,254	0,254	14,300	0,635	0,127/0,254	
5	5/16	0.3125	0.6875	0.317	0.437	0.566	0.010	0.010	0.625	0.025	0.005/0.010	14
		7,938	17,462	8,052	11,100	14,381	0,254	0,254	15,875	0,635	0,127/0,254	
6	3/8	0.3750	0.8125	0.406	0.500	0.683	0.010	0.020	0.712	0.035	0.010/0.017	8
		9,525	20,638	10,312	12,700	17,361	0,254	0,508	18,085	0,889	0,254/0,432	
7	7/16	0.4375	0.9375	0.442	0.562	0.777	0.010	0.020	0.837	0.035	0.010/0.017	10
		11,113	23,812	11,227	14,275	19,744	0,254	0,508	21,260	0,889	0,254/0,432	
7A	7/16	0.4375	0.9062	0.442	0.562	0.777	0.010	0.020	0.806	0.035	0.010/0.017	10
		11,113	23,017	11,227	14,275	19,744	0,254	0,508	20,472	0,889	0,254/0,432	
8	1/2	0.5000	1.0000	0.505	0.625	0.871	0.010	0.020	0.900	0.035	0.010/0.017	9
		12,700	25,400	12,827	15,875	22,130	0,254	0,508	22,860	0,889	0,254/0,432	
9	9/16	0.5625	1.1250	0.536	0.687	0.996	0.010	0.020	1.025	0.035	0.010/0.017	10
		14,288	28,575	13,614	17,450	25,296	0,254	0,508	26,035	0,889	0,254/0,432	

Loads and torque

Nominal bore code	Size	Mass ≈	Static limit loads		Radial dynamic load C ₂₅	Starting torque ⁴⁾		
			Radial C _s	Axial C _a ²⁾		Standard	Standard, SKF precision	Reduced ³⁾ max
–		lb/g	lbf/kN			lbf-in/Nm		
3	3/16	0.03	2 500	1 770	4 900	0.25/5	0.5/5	0.5
		14	11,12	7,88	21,80	0,03/0,56	0,06/0,56	0,06
4	1/4	0.03	5 500	1 770	4 900	0.25/5	1/5	0.5
		14	24,47	7,88	21,80	0,03/0,56	0,11/0,56	0,06
5	5/16	0.035	9 400	1 640	6 050	0.25/8	1/5	1
		16	41,83	7,30	26,88	0,03/0,90	0,11/0,56	0,11
6	3/8	0.06	13 700	2 630	8 310	0.25/8	1/5	1
		27	60,96	11,70	36,98	0,03/0,90	0,11/0,56	0,11
7	7/16	0.08	20 700	3 650	11 750	0.25/8	1/5	1
		38	92,11	16,24	52,29	0,03/0,90	0,11/0,56	0,11
7A	7/16	0.08	19 700	3 650	11 750	0.25/8	1/5	1
		38	87,63	16,24	52,29	0,03/0,90	0,11/0,56	0,11
8	1/2	0.10	21 400	4 970	14 950	0.25/8	1/5	1
		45	95,23	22,12	66,53	0,03/0,90	0,11/0,56	0,11
9	9/16	0.135	26 600	5 370	18 100	0.25/8	1/5	1
		61	118,37	23,90	80,54	0,03/0,90	0,11/0,56	0,11

¹⁾ Parts are delivered and marked with SKF standard XRL..., 11HW.. (inner ring spherical surface coated) or 11BW.. references.

²⁾ These values can be limited by the unstaking load (contact SKF for more information)

⁴⁾ Values are given for non protected bearings. For sealed and shielded bearings, refer to page 149

Cross-reference designation system to XRL..., 11HW.. or 11BW..

Examples:	ZWAS12RXTTFY2 WAS 3PPD	Z	E	WAS	12	R	X	TT	F	R
Surface treatment of outer ring										
No code	Not plated									
Z	Cadmium plated external dimensions									
SZ	Zinc-nickel plated external dimensions									
Inner ring material										
No code	440C									
E	PH13.8									
Basic designation										
Bore code (multiples of 1/16 inch)										
Chamfer and groove										
No code³⁾	Chamfered outer ring									
R	Grooved outer ring									
Starting torque										
No code	Standard									
XS¹⁾	Standard, SKF precision									
X	Reduced									
Shield and seal										
No code	No shield and seal									
TT²⁾	Sealed									
PP²⁾	Shielded									
Material and surface treatment of inner ring code										
No code	Passivated inner ring									
F¹⁾	Chromium plated sphere									
D¹⁾	XCR plating on sphere (chromium 6 free replacement to chromium plating)									
K¹⁾ 4)	XLHP coated sphere									
N¹⁾ 4)	XLNT coated sphere									
H¹⁾ 4)	XL coated sphere									
Oversize										
No code	Standard outer diameter size									
Y2	0.010 in/0,254 mm oversized outer diameter									
Y4	0.020 in/0,508 mm oversized outer diameter									

1) SKF option

2) SKF option, only available for $d \geq 5$

3) SKF option for code 7A

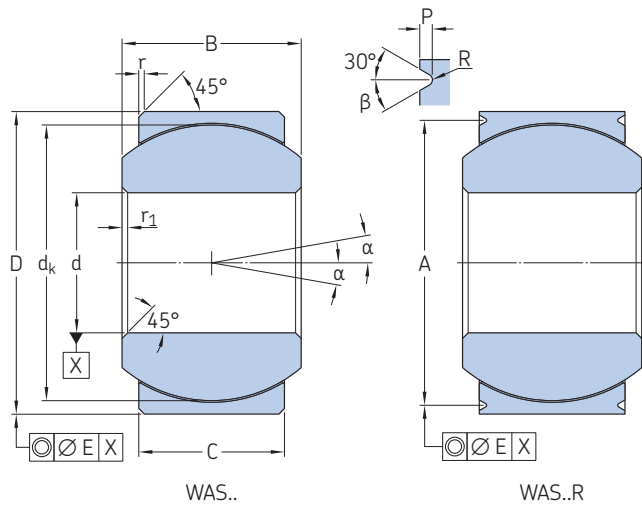
4) For sealed (code TT) or shielded (code PP) bearings with XLHP, XLNT or XL coated sphere, contact SKF to check for availability and technical suitability

³⁾ If starting torque is ≤ 0.1 lbf-in (0,01 Nm), maximum internal clearance must be:

Nominal bore code	Maximum radial clearance	Maximum axial clearance
-	in/mm	
≤ 12	0.0007/0,0178	0.0021/0,0533
≥ 14	0.0010/0,0254	0.0040/0,1016

2.29 Self-lubricating wide (inch dimensions)

WAS.. (XRL.., 11HW.. or 11BW..) ²⁾ bore code **10** to **32**



Technical specification	AS 81820
Product standards	AS 14102 (chamfered outer ring) AS 14103 (grooved outer ring)
Materials	
Liner	X1
Inner ring	Passivated corrosion-resistant steel 440C or PH13.8
Outer ring	Corrosion-resistant steel 17-4PH

Nominal bore code	β	E
-	°	in/mm
≤ 5	20	0.005/0,127
≥ 6	30	0.005/0,127

Dimensions

Nominal bore code	Size	Dimensions										
		d	D	C	B	d _k	r ₁	r	A	P	R	α ⁴⁾
		0/-0.0005 0/-0,0127	0/-0.0005 0/-0,0127	±0.005 ±0,127	0/-0.002 0/-0,051	≈	±0.005 ±0,127	+0.010/0 +0,254/0	0/-0.008 0/-0,203	0/-0.010 0/-0,254		
—		in/mm										°
10	5/8	0.6250	1.1875	0.567	0.750	1.059	0.010	0.020	1.087	0.035	0.010/0.017	12
		15,875	30,163	14,400	19,050	26,887	0,254	0,508	27,610	0,889	0,254/0,432	
12	3/4	0.7500	1.3750	0.630	0.875	1.216	0.010	0.030	1.251	0.055	0.010/0.017	13
		19,050	34,925	16,002	22,225	30,897	0,254	0,762	31,775	1,397	0,254/0,432	
14	7/8	0.8750	1.6250	0.755	0.875	1.325	0.010	0.030	1.501	0.055	0.010/0.017	6
		22,225	41,275	19,177	22,225	33,655	0,254	0,762	38,125	1,397	0,254/0,432	
16	1	1.0000	2.1250	1.005	1.375	1.871	0.010	0.030	2.001	0.055	0.010/0.017	12
		25,400	53,975	25,527	34,925	47,526	0,254	0,762	50,825	1,397	0,254/0,432	
20 ¹⁾	1 1/4	1.2500	2.3750	1.130	1.500	2.095	0.010	0.030	2.253	0.060	0.010/0.020	12
		31,750	60,325	28,702	38,100	53,203	0,254	0,762	57,230	1,524	0,254/0,508	
24 ¹⁾	1 1/2	1.5000	2.6875	1.223	1.687	2.393	0.010	0.030	2.565	0.060	0.010/0.020	12
		38,100	68,260	31,064	42,850	60,779	0,254	0,762	65,160	1,524	0,254/0,508	
28 ¹⁾	1 3/4	1.7500	3.0000	1.317	1.812	2.673	0.010	0.030	2.878	0.060	0.010/0.020	12
		44,450	76,200	33,452	46,020	67,892	0,254	0,762	73,100	1,524	0,254/0,508	
32 ¹⁾	2	2.0000	3.2500	1.380	1.937	2.938	0.010	0.030	3.128	0.060	0.010/0.020	12
		50,800	82,550	35,050	49,190	74,624	0,254	0,762	79,451	1,524	0,254/0,508	

Loads and torque

Nominal bore code	Size	Mass ≈	Static limit loads	Radial C _s	Axial C _a ³⁾	Radial dynamic load C ₂₅	Starting torque ⁴⁾	Standard	Standard, SKF precision	Reduced ⁴⁾ max
-		lb/g	lbf/kN				lbf-in/Nm			
10	5/8	0.16 73	29 000 129,00	6 130 27,28	20 250 90,11	0.25/8 0,03/0,90	1/5 0,11/0,56	1		0,11
12	3/4	0.24 109	37 000 164,65	7 730 34,40	26 200 116,59	0.25/8 0,03/0,90	1/5 0,11/0,56	1		0,11
14	7/8	0.35 159	65 200 290,14	10 800 48,06	33 600 149,52	0.25/12 0,03/1,36	2/8 0,23/0,9	2		0,23
16	1	0.97 440	104 000 462,80	19 300 85,88	56 250 250,31	0.25/12 0,03/1,36	2/8 0,23/0,9	2		0,23
20¹⁾	1 1/4	1.10 500	127 890 568,40	26 080 115,91	66 450 295,57	2/20 0,23/2,26	2.4/15.5 0,28/1,75	2.4		0,28
24¹⁾	1 1/2	1.54 700	158 850 706,00	30 989 137,73	82 536 367,12	2/20 0,23/2,26	2.4/15.5 0,28/1,75	2.4		0,28
28¹⁾	1 3/4	1.99 900	193 374 859,44	36 934 161,75	72 410 445,60	10/35 1,3/3,9	4.5/19 0,5/2,15	4.5		0,5
32¹⁾	2	2.31 1 050	224 136 996,16	40 449 180,00	116 457 518,00	10/35 1,3/3,9	4.5/19 0,5/2,15	4.5		0,5

¹⁾ SKF option ²⁾ Parts are delivered and marked with SKF standard XRL.., 11HW.. (inner ring spherical surface coated) or 11BW.. references.

³⁾ These values can be limited by the unstaking load (contact SKF for more information)

⁴⁾ Values are given for non protected bearings. For sealed and shielded bearings, refer to page 149

Cross-reference designation system to XRL..., 11HW.. or 11BW..

Examples:	ZWAS12RXTTFY2	Z	E	WAS	12	R	X	TT	F	R
	WAS 3PPD									
Surface treatment of outer ring										
No code	Not plated									
Z	Cadmium plated external dimensions									
SZ	Zinc-nickel plated external dimensions									
Inner ring material										
No code	440C									
E	PH13.8									
Basic designation										
Bore code (multiples of 1/16 inch)										
Chamfer and groove										
No code³⁾	Chamfered outer ring									
R	Grooved outer ring									
Starting torque										
No code	Standard									
XS¹⁾	Standard, SKF precision									
X	Reduced									
Shield and seal										
No code	No shield and seal									
TT²⁾	Sealed									
PP²⁾	Shielded									
Material and surface treatment of inner ring code										
No code	Passivated inner ring									
F¹⁾	Chromium plated sphere									
D¹⁾	XCR plating on sphere (chromium 6 free replacement to chromium plating)									
K¹⁾ 4)	XLHP coated sphere									
N¹⁾ 4)	XLNT coated sphere									
H¹⁾ 4)	XL coated sphere									
Oversize										
No code	Standard outer diameter size									
Y2	0.010 in/0,254 mm oversized outer diameter									
Y4	0.020 in/0,508 mm oversized outer diameter									

1) SKF option

2) SKF option, only available for $d \geq 5$

3) SKF option for code 7A

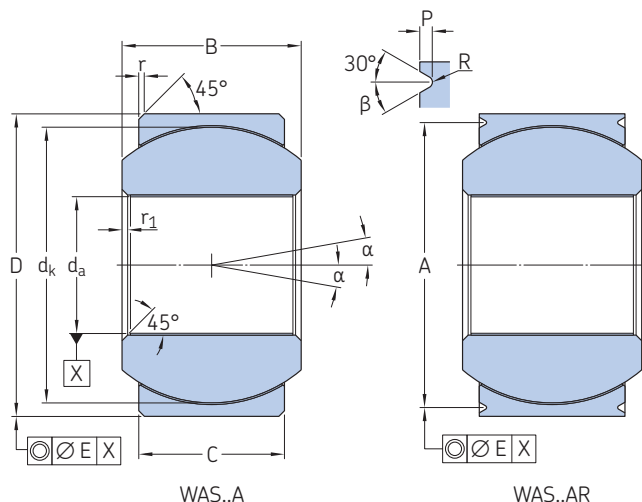
4) For sealed (code TT) or shielded (code PP) bearings with XLHP, XLNT or XL coated sphere, contact SKF to check for availability and technical suitability

4) If starting torque is ≤ 0.1 lbf-in (0,01 Nm), maximum internal clearance must be:

Nominal bore code	Maximum radial clearance	Maximum axial clearance
-	in/mm	
≤ 12	0.0007/0,0178	0.0021/0,0533
≥ 14	0.0010/0,0254	0.0040/0,1016

2.30 Self-lubricating wide (inch dimensions)

WAS..A (XRL..A., 11LHW.. or 11LBW..) ²⁾ bore code **3 to 9**



Technical specification	AS 81820
Product standards	AS 81820/2 (lined bore chamfered outer ring) AS 81820/3 (lined bore grooved outer ring)
Materials	
Liner	X1
Inner ring	Passivated corrosion-resistant steel 440C or PH13.8
Outer ring	Corrosion-resistant steel 17-4PH

β	E
°	in/mm
30	0.006/0,152

Dimensions

Nominal bore code	Size	Dimensions										$\alpha^{(4)}$
		d_a	D	C	B	d_k	r_1	r	A	P	R	
		0/-0.0010 0/-0,0254	0/-0.0005 0/-0,0127	± 0.005 $\pm 0,127$	0/-0.002 0/-0,051	$\approx$	max	+0.010/0 +0,254/0	0/-0.008 0/-0,203	0/-0.010 0/-0,254		
—		in/mm										°
3 ¹⁾	3/16	0.1910	0.6250	0.327	0.437	0.530	0.005	0.015	0.563	0.025	0.005/0.012	15
		4,851	15,875	8,306	11,100	13,464	0,127	0,381	14,300	0,635	0,127/0,305	
4 ¹⁾	1/4	0.2510	0.6250	0.327	0.437	0.530	0.005	0.015	0.563	0.025	0.005/0.012	15
		6,375	15,875	8,306	11,100	13,464	0,127	0,381	14,300	0,635	0,127/0,305	
5	5/16	0.3135	0.6875	0.317	0.437	0.566	0.005	0.015	0.625	0.025	0.005/0.012	14
		7,963	17,462	8,052	11,100	14,381	0,127	0,381	15,875	0,635	0,127/0,305	
6	3/8	0.3760	0.8125	0.406	0.500	0.683	0.005	0.020	0.712	0.035	0.010/0.017	8
		9,550	20,638	10,312	12,700	17,361	0,127	0,508	18,085	0,889	0,254/0,432	
7	7/16	0.4385	0.9375	0.442	0.562	0.777	0.005	0.020	0.837	0.035	0.010/0.017	10
		11,138	23,812	11,227	14,275	19,744	0,127	0,508	21,260	0,889	0,254/0,432	
7A	7/16	0.4385	0.9062	0.442	0.562	0.777	0.005	0.020	0.806	0.035	0.010/0.017	10
		11,138	23,017	11,227	14,275	19,744	0,127	0,508	20,472	0,889	0,254/0,432	
8	1/2	0.5010	1.0000	0.505	0.625	0.871	0.005	0.020	0.900	0.035	0.010/0.017	9
		12,725	25,400	12,827	15,875	22,130	0,127	0,508	22,860	0,889	0,254/0,432	
9	9/16	0.5635	1.1250	0.536	0.687	0.996	0.005	0.020	1.025	0.035	0.010/0.017	10
		14,313	28,575	13,614	17,450	25,296	0,127	0,508	26,035	0,889	0,254/0,432	

Loads and torque

Nominal bore code	Size	Mass ≈	Static limit loads		Radial dynamic load C25	Starting torque ⁴⁾		
			Radial C _s	Axial C _a ³⁾		Standard	Standard, SKF precision	Reduced ⁴⁾ max
–		lb/g	lbf/kN			lbf-in/Nm		
3 ¹⁾	3/16	0.03	2 500	1 770	4 900	0.25/5	0.5/5	0.5
		14	11,12	7,88	21,80	0,03/0,56	0,06/0,56	0,06
4 ¹⁾	1/4	0.03	5 500	1 770	4 900	0.25/5	1/5	0.5
		14	24,47	7,88	21,80	0,03/0,56	0,11/0,56	0,06
5	5/16	0.035	9 400	1 640	6 050	1/15	1/5	1
		16	41,83	7,30	26,88	0,11/1,69	0,11/0,56	0,11
6	3/8	0.06	13 700	2 630	8 310	1/15	1/5	1
		27	60,96	11,70	36,98	0,11/1,69	0,11/0,56	0,11
7	7/16	0.08	20 700	3 650	11 750	1/15	1/5	1
		38	92,11	16,24	52,29	0,11/1,69	0,11/0,56	0,11
7A	7/16	0.08	19 700	3 650	11 750	1/15	1/5	1
		38	87,63	16,24	52,29	0,11/1,69	0,11/0,56	0,11
8	1/2	0.10	21 400	4 970	14 950	1/15	1/5	1
		45	95,23	22,12	66,53	0,11/1,69	0,11/0,56	0,11
9	9/16	0.135	26 600	5 370	18 100	1/15	1/5	1
		61	118,37	23,90	80,54	0,11/1,69	0,11/0,56	0,11

1) SKF option 2) Parts are delivered and marked with SKF standard XRL..A., 11LHW (inner ring spherical surface coated) or 11LBW.. references.

3) These values can be limited by the unstaking load (contact SKF for more information)

4) Values are given for non protected bearings. For sealed and shielded bearings, refer to page 149

Cross-reference designation system to XRE..A, 11LHN.. or 11LBN..

Examples:	ZWAS12ARXTTFY2	Z	E	WAS	12	A	R	X	TT	F	Y2
	WAS 3APPD										
Surface treatment of outer ring _____											
No code	Not plated										
Z	Cadmium plated external dimensions										
SZ	Zinc-nickel plated external dimensions										
Inner ring material _____											
No code	440C										
E	PH13.8										
Basic designation _____											
Bore code (multiples of 1/16 inch) _____											
Chamfer and groove _____											
No code ³⁾	Chamfered outer ring										
R	Grooved outer ring										
Starting torque _____											
No code	Standard										
XS ¹⁾	Standard, SKF precision										
X	Reduced										
Shield and seal _____											
No code	No shield and seal										
TT ²⁾	Sealed										
PP ²⁾	Shielded										
Material and surface treatment of inner ring code _____											
No code	Passivated inner ring										
F ¹⁾	Chromium plated sphere										
D ¹⁾	XCR plating on sphere (chromium 6 free replacement to chromium plating)										
K ^{1) 4)}	XLHP coated sphere										
N ^{1) 4)}	XLNT coated sphere										
H ^{1) 4)}	XL coated sphere										
Oversize _____											
No code	Standard outer diameter size										
Y2	0.010 in/0,254 mm oversized outer diameter										
Y4	0.020 in/0,508 mm oversized outer diameter										

¹⁾ SKF option

²⁾ SKF option, only available for $d \geq 5$

³⁾ SKF option for code 7A

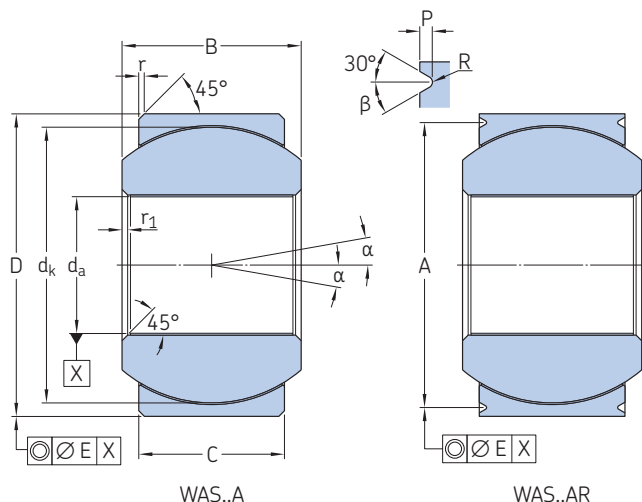
⁴⁾ For sealed (code TT) or shielded (code PP) bearings with XLHP, XLNT or XL coated sphere, contact SKF to check for availability and technical suitability

⁴⁾ If starting torque is ≤ 0.1 lbf-in (0,01 Nm), maximum internal clearance must be:

Nominal bore code	Maximum radial clearance	Maximum axial clearance
-	in/mm	
≤ 12	0.0007/0,0178	0.0021/0,0533
≥ 14	0.0010/0,0254	0.0030/0,0762

2.30 Self-lubricating wide (inch dimensions)

WAS..A (XRL..A., 11LHW.. or 11LBW..) bore code **10** to **32**



Technical specification	AS 81820
Product standards	AS 81820/2 (lined bore chamfered outer ring) AS 81820/3 (lined bore grooved outer ring)
Materials	
Liner	X1
Inner ring	Passivated corrosion-resistant steel 440C or PH13.8
Outer ring	Corrosion-resistant steel 17-4PH

β	E
°	in/mm
30	0.006/0,152

Dimensions

Nominal bore code	Size	Dimensions										
		d _a	D	C	B	d _k	r ₁	r	A	P	R	α ⁽⁴⁾
		0/-0.0010 0/-0,0254	0/-0.0005 0/-0,0127	±0.005 ±0,127	0/-0.002 0/-0,051	≈	max	+0.010/0 +0,254/0	0/-0.008 0/-0,203	0/-0.010 0/-0,254		
—		in/mm										°
10	5/8	0.6260 15,900	1.1875 30,163	0.567 14,400	0.750 19,050	1.059 26,887	0.010 0,254	0.020 0,508	1.087 27,610	0.035 0,889	0.010/0.017 0,254/0,432	12
12	3/4	0.7510 19,075	1.3750 34,925	0.630 16,002	0.875 22,225	1.216 30,897	0.005 0,127	0.030 0,762	1.251 31,775	0.055 1,397	0.010/0.017 0,254/0,432	13
14	7/8	0.8760 22,250	1.6250 41,275	0.755 19,177	0.875 22,225	1.325 33,655	0.005 0,127	0.030 0,762	1.501 38,125	0.055 1,397	0.010/0.017 0,254/0,432	6
16	1	1.0010 25,425	2.1250 53,975	1.005 25,527	1.375 34,925	1.871 47,526	0.005 0,127	0.030 0,762	2.001 50,825	0.055 1,397	0.010/0.017 0,254/0,432	12
20 ¹⁾	1 1/4	1.2510 31,775	2.3750 60,325	1.130 28,702	1.500 38,100	2.095 53,203	0.005 0,127	0.030 0,762	2.253 57,230	0.060 1,524	0.010/0.020 0,254/0,508	12
24 ¹⁾	1 1/2	1.5010 38,125	2.6875 68,260	1.223 31,064	1.687 42,850	2.393 60,779	0.005 0,127	0.030 0,762	2.565 65,160	0.060 1,524	0.010/0.020 0,254/0,508	12
28 ¹⁾	1 3/4	1.7510 44,475	3.0000 76,200	1.317 33,452	1.812 46,020	2.673 67,892	0.005 0,127	0.030 0,762	2.878 73,100	0.060 1,524	0.010/0.020 0,254/0,508	12
32 ¹⁾	2	2.0010 50,825	3.2500 82,550	1.380 35,050	1.937 49,190	2.938 74,624	0.005 0,127	0.030 0,762	3.128 79,451	0.060 1,524	0.010/0.020 0,254/0,508	12

Loads and torque

Nominal bore code	Size	Mass $\approx$	Static limit loads	Radial dynamic load	Starting torque ⁽⁴⁾		
			Radial C_s	Axial $C_a^{(3)}$	C25	Standard	Standard, SKF precision
		lb/g	lbf/kN			lbf-in/Nm	Reduced ⁽⁴⁾ max
10	5/8	0.16 73	29 000 129,00	6 130 27,28	20 250 90,11	1/15 0,11/1,69	1/5 0,11/0,56
12	3/4	0.24 109	37 000 164,65	7 730 34,40	26 200 116,59	1/15 0,11/1,69	1/5 0,11/0,56
14	7/8	0.35 159	65 200 290,14	10 800 48,06	33 600 149,52	1/25 0,11/2,82	2/8 0,23/0,9
16	1	0.97 440	104 000 462,80	19 300 85,88	56 250 250,31	1/25 0,11/2,82	2/8 0,23/0,9
20¹⁾	1 1/4	1.10 500	127 890 568,40	26 080 115,91	66 450 295,57	2/20 0,23/2,26	2.4/15.5 0,28/1,75
24¹⁾	1 1/2	1.54 700	158 850 706,00	30 989 137,73	82 536 367,12	2/20 0,23/2,26	2.4/15.5 0,28/1,75
28¹⁾	1 3/4	1.99 900	193 374 859,44	36 934 161,75	72 410 445,60	10/35 1,3/3,9	4.5/19 0,5/2,15
32¹⁾	2	2.31 1 050	224 136 996,16	40 449 180,00	116 457 518,00	10/35 1,3/3,9	4.5/19 0,5/2,15

¹⁾ SKF option ²⁾ Parts are delivered and marked with SKF standard XRL..A., 11LHW (inner ring spherical surface coated) or 11LBW.. references.

³⁾ These values can be limited by the unstaking load (contact SKF for more information)

⁴⁾ Values are given for non protected bearings. For sealed and shielded bearings, refer to page 149

Cross-reference designation system to XRE..A, 11LHN.. or 11LBN..

Examples:	ZWAS12ARXTTFY2	Z	E	WAS	12	A	R	X	TT	F	Y2
	WAS 3APPD										
Surface treatment of outer ring _____											
No code	Not plated										
Z	Cadmium plated external dimensions										
SZ	Zinc-nickel plated external dimensions										
Inner ring material _____											
No code	440C										
E	PH13.8										
Basic designation _____											
Bore code (multiples of 1/16 inch) _____											
Chamfer and groove _____											
No code ³⁾	Chamfered outer ring										
R	Grooved outer ring										
Starting torque _____											
No code	Standard										
XS ¹⁾	Standard, SKF precision										
X	Reduced										
Shield and seal _____											
No code	No shield and seal										
TT ²⁾	Sealed										
PP ²⁾	Shielded										
Material and surface treatment of inner ring code _____											
No code	Passivated inner ring										
F ¹⁾	Chromium plated sphere										
D ¹⁾	XCR plating on sphere (chromium 6 free replacement to chromium plating)										
K ^{1) 4)}	XLHP coated sphere										
N ^{1) 4)}	XLNT coated sphere										
H ^{1) 4)}	XL coated sphere										
Oversize _____											
No code	Standard outer diameter size										
Y2	0.010 in/0,254 mm oversized outer diameter										
Y4	0.020 in/0,508 mm oversized outer diameter										

¹⁾ SKF option

²⁾ SKF option, only available for $d \geq 5$

³⁾ SKF option for code 7A

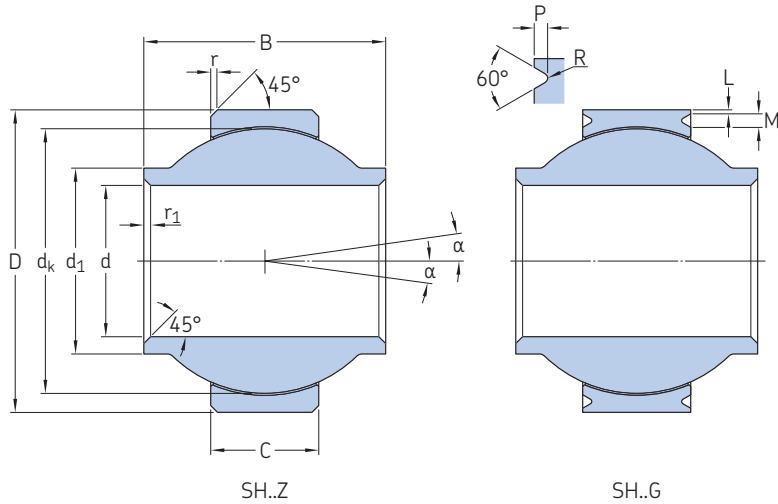
⁴⁾ For sealed (code TT) or shielded (code PP) bearings with XLHP, XLNT or XL coated sphere, contact SKF to check for availability and technical suitability

⁴⁾ If starting torque is ≤ 0.1 lbf-in (0,01 Nm), maximum internal clearance must be:

Nominal bore code	Maximum radial clearance	Maximum axial clearance
-	in/mm	
≤ 12	0.0007/0,0178	0.0021/0,0533
≥ 14	0.0010/0,0254	0.0030/0,0762

2.31 Self-lubricating high misalignment (inch dimensions)

SH..



Technical specification –

Product standards –

Materials

Liner X1
Inner ring Corrosion-resistant steel 440C
Outer ring Corrosion-resistant steel 17-4PH

Nominal bore code	L +0.010/0 +0.254/0	M +0.010/0 +0.254/0
–	in/mm	
≤ 04	0.010/0,254	0.035/0,889
05 to 08	0.020/0,508	0.045/1,143
≥ 10	0.020/0,508	0.070/1,778

Dimensions

Nominal bore code	Size	Dimensions										
		d 0/-0.0005 0/-0,0127	D 0/-0.0005 0/-0,0127	C 0/-0.010 0/-0,254	B 0/-0.002 0/-0,051	d _k ≈	d ₁ ≈	r 0/-0.010 0/-0,254	r ₁ +0.010/0 +0,254/0	P +0.015/0 +0,381/0	R 0/0.010 0/0,254	α °
–		in/mm										
03	3/16	0.1900 4,8260	0.6250 15,8750	0.332 8,433	0.560 14,224	0.531 13,487	0.28 7,112	0.035 0,889	0.005 0,127	0.015 0,381	0.005 0,127	15
04	1/4	0.2500 6,3500	0.7400 18,7960	0.260 6,604	0.593 15,062	0.593 15,062	0.35 8,890	0.035 0,889	0.005 0,127	0.015 0,381	0.005 0,127	24
05	5/16	0.3125 7,9375	0.9060 23,0124	0.350 8,890	0.813 20,650	0.781 19,837	0.48 12,192	0.035 0,889	0.005 0,127	0.025 0,635	0.010 0,254	22
06	3/8	0.3750 9,5250	0.9060 23,0124	0.350 8,890	0.813 20,650	0.781 19,837	0.48 12,192	0.035 0,889	0.005 0,127	0.025 0,635	0.010 0,254	22
07	7/16	0.4375 11,1125	1.0000 25,4000	0.350 8,890	0.875 22,225	0.875 22,225	0.57 14,478	0.035 0,889	0.005 0,127	0.025 0,635	0.010 0,254	22
08	1/2	0.5000 12,7000	1.1250 28,5750	0.406 10,312	0.937 23,800	1.000 25,400	0.68 17,272	0.035 0,889	0.005 0,127	0.025 0,635	0.010 0,254	20
10	5/8	0.6250 15,8750	1.3750 34,9250	0.572 14,529	1.200 30,480	1.250 31,750	0.81 20,574	0.035 0,889	0.005 0,127	0.045 1,143	0.010 0,254	20
12	3/4	0.7500 19,0500	1.5625 39,6875	0.625 15,875	1.280 32,512	1.375 34,925	0.92 23,368	0.035 0,889	0.005 0,127	0.045 1,143	0.010 0,254	19
14	7/8	0.8750 22,2250	1.7500 44,4500	0.630 16,002	1.400 35,560	1.531 38,887	1.08 27,432	0.035 0,889	0.005 0,127	0.045 1,143	0.010 0,254	19
16	1	1.0000 25,4000	2.1250 53,9750	0.840 21,336	1.875 47,625	1.875 47,625	1.22 30,988	0.035 0,889	0.005 0,127	0.045 1,143	0.010 0,254	21
20	1 1/4	1.2500 31,7500	2.5000 63,5000	1.010 25,654	1.875 47,625	2.250 57,150	1.50 38,100	0.035 0,889	0.005 0,127	0.045 1,143	0.010 0,254	21

Designation system

Examples: SH03GCY2
SH10Z

Basic designation

Bore code (multiples of 1/16 inch)

Chamfer and groove

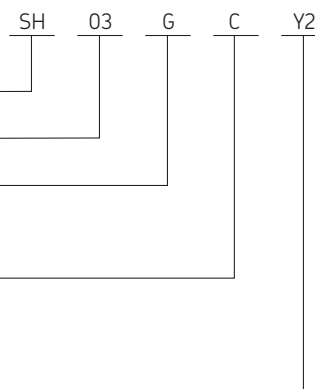
Z Chamfered outer ring
G Grooved outer ring

Surface treatment of outer ring

No code Not plated
C Cadmium plated external dimensions
J Zinc-nickel plated external dimensions

Oversize

No code Standard outer diameter size
Y1 0.005 in/0,127 mm oversized outer diameter
Y2 0.010 in/0,254 mm oversized outer diameter
Y3 0.015 in/0,381 mm oversized outer diameter
Y4 0.020 in/0,508 mm oversized outer diameter



Loads and torque

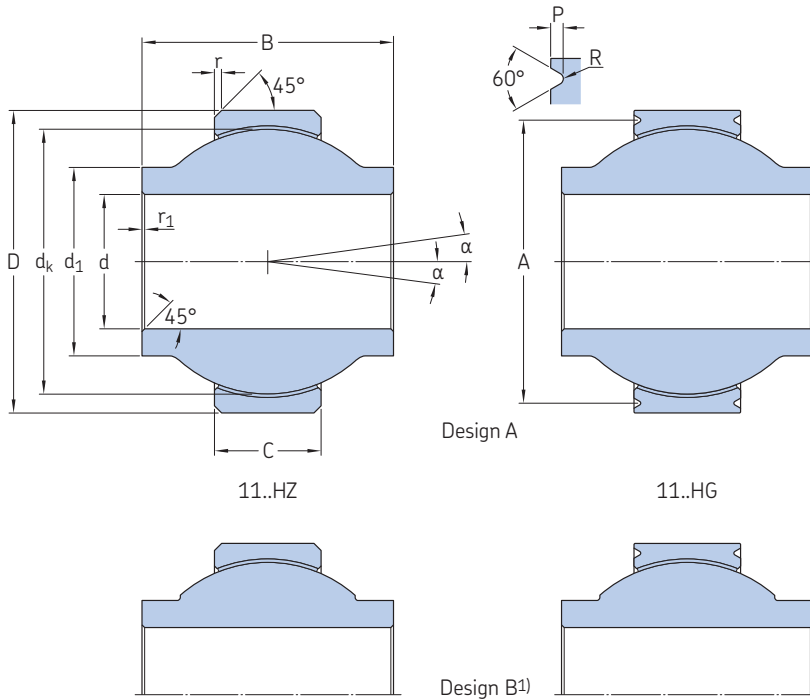
Nominal bore code	Size	Mass ≈	Static limit loads		No load dynamic torque ²⁾ Max
			Radial C _s	Axial C _a ¹⁾	
–		lb/g	lbf/kN		lbf-in/Nm
03	3/16	0,03 13,6	9 000 40,03	1 550 6,89	5 0,56
04	1/4	0,04 18,1	7 000 31,14	600 2,67	5 0,56
05	5/16	0,07 31,8	14 000 62,28	1 600 7,12	5 0,56
06	3/8	0,07 31,8	14 000 62,28	1 600 7,12	5 0,56
07	7/16	0,10 45,4	15 000 66,72	1 700 7,56	8 0,90
08	1/2	0,16 72,6	20 000 88,96	2 500 11,12	8 0,90
10	5/8	0,25 113,4	37 000 164,58	4 000 17,79	8 0,90
12	3/4	0,32 145,1	45 500 202,39	4 800 21,35	8 0,90
14	7/8	0,43 195,0	50 000 222,41	5 000 22,24	8 0,90
16	1	0,81 367,4	85 000 378,10	11 100 49,38	8 0,90
20	1 1/4	1,11 503,5	124 000 551,58	13 500 60,05	20 2,26

¹⁾ These values can be limited by the unstaking load (contact SKF for more information)

²⁾ The minimum starting torque is limited by zero radial and axial internal clearance

2.32 Self-lubricating high misalignment (inch dimensions)

11..H



Technical specification	–
Product standards	–
Materials	
Liner	X1
Inner ring	Corrosion-resistant steel 440C or PH13.8
Outer ring	Corrosion-resistant steel 17-4PH

Dimensions

Nominal bore code	Size	Dimensions		D	C	B	d _k	d ₁	r	r ₁	A
		d 0/-0,0005 0/-0,0127		0/-0,0005 0/-0,0127	0/-0,010 0/-0,254	0/-0,002 0/-0,051			+0,010/0 +0,254/0	+0,010/0 +0,254/0	0/-0,010 0/-0,254
in/mm											
03	3/16	0.1900 4,8260		0.5625 14,2875	0.215 5,461	0.500 12,700	0.437 11,100	0.312 7,925	0.025 0,635	0.005 0,127	0.502 12,751
031	3/16	0.1900 4,8260		0.6250 15,8750	0.332 8,433	0.560 14,224	0.531 13,487	0.280 7,112	0.025 0,635	0.005 0,127	0.560 14,224
04	1/4	0.2500 6,3500		0.7400 18,7960	0.260 6,604	0.593 15,062	0.593 15,062	0.350 8,890	0.025 0,635	0.005 0,127	0.675 17,145
05	5/16	0.3125 7,9375		0.9060 23,0124	0.350 8,890	0.813 20,650	0.781 19,837	0.480 12,192	0.025 0,635	0.005 0,127	0.811 20,599
051	5/16	0.3125 7,9375		0.6875 17,4625	0.245 6,223	0.625 15,875	0.593 15,062	0.420 10,668	0.025 0,635	0.005 0,127	0.637 16,180
06	3/8	0.3750 9,5250		0.9060 23,0124	0.350 8,890	0.813 20,650	0.781 19,837	0.480 12,192	0.025 0,635	0.005 0,127	0.811 20,599
07	7/16	0.4375 11,1125		1.0000 25,4000	0.350 8,890	0.875 22,225	0.875 22,225	0.570 14,478	0.025 0,635	0.005 0,127	0.905 22,987
08	1/2	0.5000 12,7000		1.1250 28,5750	0.406 10,312	0.937 23,800	1.000 25,400	0.680 17,272	0.025 0,635	0.005 0,127	1.030 26,162
10	5/8	0.6250 15,8750		1.3750 34,9250	0.572 14,529	1.200 30,480	1.250 31,750	0.810 20,574	0.025 0,635	0.005 0,127	1.255 31,877
12	3/4	0.7500 19,0500		1.5625 39,6875	0.625 15,875	1.280 32,512	1.375 34,925	0.920 23,368	0.025 0,635	0.005 0,127	1.442 36,627
14	7/8	0.8750 22,2250		1.7500 44,4500	0.630 16,002	1.400 35,560	1.531 38,887	1.080 27,432	0.025 0,635	0.005 0,127	1.630 41,402
16	1	1.0000 25,4000		2.1250 53,9750	0.840 21,336	1.875 47,625	1.875 47,625	1.220 30,988	0.025 0,635	0.005 0,127	2.005 50,927
20	1 1/4	1.2500 31,7500		2.5000 63,5000	1.010 25,654	1.875 47,625	2.250 57,150	1.500 38,100	0.025 0,635	0.005 0,127	2.380 60,452
24	1 1/2	1.5000 38,1000		3.0000 76,2000	1.180 29,972	2.250 57,150	2.672 67,869	1.802 45,771	0.025 0,635	0.005 0,127	2.880 73,152

1) Slight reduction of misalignment angle α (contact SKF for more information)



Designation system

Examples: 11BHGO3EXCY2
11HHZ10J

11 B H G 03 E X C Y2

Basic designation

Coating of inner ring

B Passivated (Design A)
H XL coated sphere (Design B)
K XLHP coated sphere (Design A)
N XLNT coated sphere (Design B)
D XCR plating on sphere (chromium 6 free replacement to chromium plating) (Design A)

Chamfer and groove

Z Chamfered outer ring
G Grooved outer ring

Bore code (multiples of 1/16 inch)

Inner ring material

No code 440C
E PH13.8

Starting torque

No code Standard
X Reduced

Surface treatment of outer ring

No code Not plated
C Cadmium plated external dimensions
J Zinc-nickel plated external dimensions

Over-size

No code Standard outer diameter size
Y1 0.005 in / 0.127 mm oversized outer diameter
Y2 0.010 in / 0.254 mm oversized outer diameter
Y3 0.015 in / 0.381 mm oversized outer diameter
Y4 0.020 in / 0.508 mm oversized outer diameter

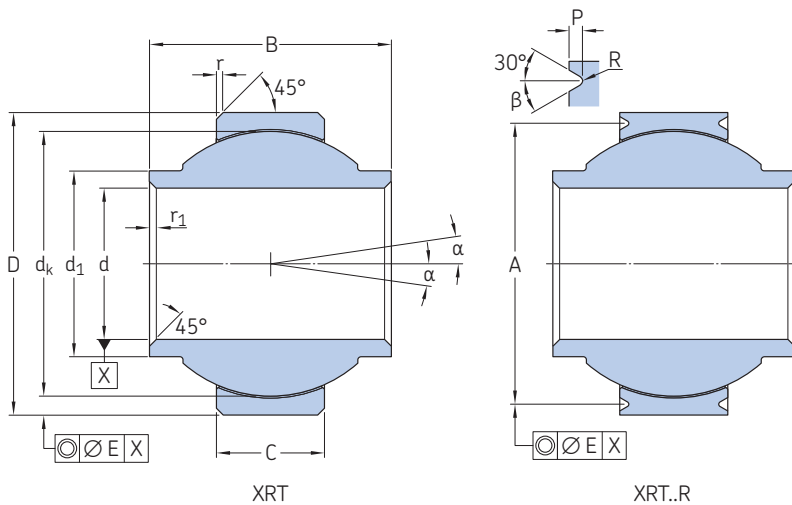
Dimensions cont., loads and torque

Nominal bore code	Size	Dimensions		$\alpha^{(1)}$	Mass ≈	Static limit loads		Starting torque	
		P 0/−0.015 0/−0,381	R 0/−0.010 0/−0,254			Radial C _s	Axial C _a ⁽²⁾	Standard	Reduced ⁽³⁾
–		in/mm		°	lb/g	lbf/kN		lbf-in/Nm	
03	3/16	0.030 0,762	0.015 0,381	15	0.02 9,1	4 970 22,11	315 1,40	0.25/5.0 0,03/0,56	0.5 0,06
031	3/16	0.030 0,762	0.015 0,381	15	0.03 13,6	10 500 46,71	1 785 7,94	0.25/5.0 0,03/0,56	0.5 0,06
04	1/4	0.030 0,762	0.015 0,381	24	0.04 18,1	8 120 36,12	700 3,11	0.25/5.0 0,03/0,56	0.5 0,06
05	5/16	0.040 1,016	0.020 0,508	22	0.07 31,8	16 310 72,55	1 855 8,25	0.25/5.0 0,03/0,56	1 0,11
051	5/16	0.030 0,762	0.015 0,381	20	0.03 13,6	7 910 35,19	525 2,34	0.25/5.0 0,03/0,56	1 0,11
06	3/8	0.040 1,016	0.020 0,508	22	0.07 31,8	16 310 72,55	1 855 8,25	0.25/5.0 0,03/0,56	1 0,11
07	7/16	0.040 1,016	0.020 0,508	22	0.10 45,4	17 500 77,84	1 960 8,72	0.50/8.0 0,06/0,9	1 0,11
08	1/2	0.040 1,016	0.020 0,508	20	0.16 72,6	23 310 103,69	2 905 12,92	0.50/8.0 0,06/0,9	1 0,11
10	5/8	0.060 1,524	0.020 0,508	20	0.25 113,4	43 120 191,81	6 600 29,36	1.0/8.0 0,11/0,90	1 0,11
12	3/4	0.060 1,524	0.020 0,508	19	0.32 145,1	53 060 236,02	7 700 34,25	1.0/8.0 0,11/0,90	1 0,11
14	7/8	0.060 1,524	0.020 0,508	19	0.43 195,0	58 310 259,38	7 700 34,25	1.0/8.0 0,11/0,90	2 0,23
16	1	0.060 1,524	0.020 0,508	21	0.81 367,4	99 120 440,91	15 400 68,50	2.0/12.0 0,23/1,36	2 0,23
20	1 1/4	0.060 1,524	0.020 0,508	21	1.11 503,5	144 620 643,30	23 100 102,75	2.0/20.0 0,23/2,26	2 0,23
24	1 1/2	0.060 1,524	0.020 0,508	21	2.22 1 007,0	211 330 940,04	27 930 124,24	2.0/20.0 0,23/2,26	2 0,23

¹⁾ Values are valid for design A. For design B, the misalignment angle α is slightly reduced (contact SKF for more information) ²⁾ These values can be limited by the unstaking load (contact SKF for more information) ³⁾ The minimum starting torque is limited by zero radial and axial internal clearance

2.33 Self-lubricating high misalignment (inch dimensions)

XRT.. bore code 4,83 to 12,7



Technical specification	–
Product standards	–
Materials	
Liner	X1
Inner ring	Corrosion-resistant steel 440C or PH13.8
Outer ring	Corrosion-resistant steel 17-4PH

d	β	E
in/mm	°	in/mm
0.1900/0.4375 4,826/11,113	20	0.005 0,127
0.5000/1.2500 12,7/31,75	30	0.005 0,127

Dimensions

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions d Bore without liner 0/-0.0005 0/-0,0127	d _a = d with lined bore + 0.0010/0 + 0,0250/0	D	C	B	d _k	d ₁	r ₁	r	A	P
–		in/mm										
4,83	03	0.1900 4,826	0.1900 4,826	0.5625 14,288	0.205 5,207	0.500 12,700	0.437 11,100	0.315 8,001	0.004 0,100	0.020 0,508	0.502 12,751	0.030 0,762
6,35	04	0.2500 6,350	0.2500 6,350	0.7400 18,796	0.250 6,350	0.593 15,062	0.594 15,080	0.386 9,804	0.004 0,100	0.020 0,508	0.669 17,000	0.030 0,762
7,94	05	0.3125 7,938	0.3125 7,938	0.9060 23,012	0.340 8,636	0.813 20,650	0.781 19,838	0.512 13,005	0.004 0,100	0.020 0,508	0.831 21,100	0.030 0,762
9,52	06	0.3750 9,525	0.3750 9,525	0.9060 23,012	0.340 8,636	0.813 20,650	0.781 19,838	0.532 13,513	0.004 0,100	0.020 0,508	0.831 21,100	0.030 0,762
11,11	07	0.4375 11,113	0.4375 11,113	1.0000 25,400	0.340 8,636	0.875 22,225	0.866 22,000	0.620 15,748	0.004 0,100	0.020 0,508	0.925 23,500	0.030 0,762
12,7	08	0.5000 12,700	0.5000 12,700	1.1250 28,575	0.396 10,058	0.937 23,799	0.984 25,000	0.728 18,491	0.004 0,100	0.020 0,508	1.047 26,600	0.030 0,762

Dimensions cont., loads and torque

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions R	α ²⁾	Mass ≈	Static limit loads Radial C _s	Axial C _a ¹⁾	Radial dynamic load C ₂₅	Starting torque ²⁾ Standard	Reduced Max
–		in/mm	°	lb/g	lbf/kN			lbf-in/Nm	
4,83	03	0.005/0.010 0,127/0,254	15	0.02 9	3 642 16,2	899 4,0	1 461 6,5	0.5/2.5 0,06/0,28	0.5 0,06
6,35	04	0.005/0.010 0,127/0,254	24	0.04 18	6 924 30,8	517 2,3	2 765 12,3	0.5/2.5 0,06/0,28	0.5 0,06
7,94	05	0.005/0.010 0,127/0,254	23	0.07 32	12 544 55,8	1 304 5,8	5 013 22,3	0.7/3.5 0,080/0,40	1 0,11
9,52	06	0.005/0.010 0,127/0,254	22	0.07 32	12 544 55,8	1 304 5,8	5 013 22,3	0.9/4.5 0,10/0,51	1 0,11
11,11	07	0.005/0.010 0,127/0,254	22	0.10 45	13 286 59,1	1 394 6,2	5 305 23,6	0.9/4.5 0,10/0,51	1 0,11
12,7	08	0.005/0.010 0,127/0,254	20	0.16 73	18 906 84,1	2 360 10,5	7 553 33,6	0.9/4.5 0,10/0,51	1 0,11

¹⁾ These values can be limited by the unstaking load (contact SKF for more information)

²⁾ Values are given for non protected bearings. For sealed and shielded bearings, refer to page 149



Designation system

Examples: ZXRT19,05ARXTTCP33RP01
XRT 4,83PPCP109

Z XRT 19,05 A R X TT CP33 RP01

Surface treatment of outer ring

No code Not plated
Z Cadmium plated external dimensions
SZ Zinc-nickel plated external dimensions

Basic designation

Bore code

Lined bore

No code Bore without liner
A¹⁾ Lined bore

Chamfer and groove

No code Chamfered outer ring
R Grooved outer ring

Starting torque

No code Standard
X Reduced

Shield and seal

No code No shield and seal
TT²⁾ Sealed
PP²⁾ Shielded

Material and surface treatment of inner ring

	Material	Surface treatment
No code	440C	–
CP6	440C	Chromium plated sphere
CP109	440C	XCR plating on sphere (chromium 6 free replacement to chromium plating)
CP55	440C	Passivated inner ring
CP33	PH13.8	–
CP194	PH13.8	Chromium plated sphere
CP195	PH13.8	XCR plating on sphere (chromium 6 free replacement to chromium plating)
CP196	PH13.8	Passivated inner ring

Oversize

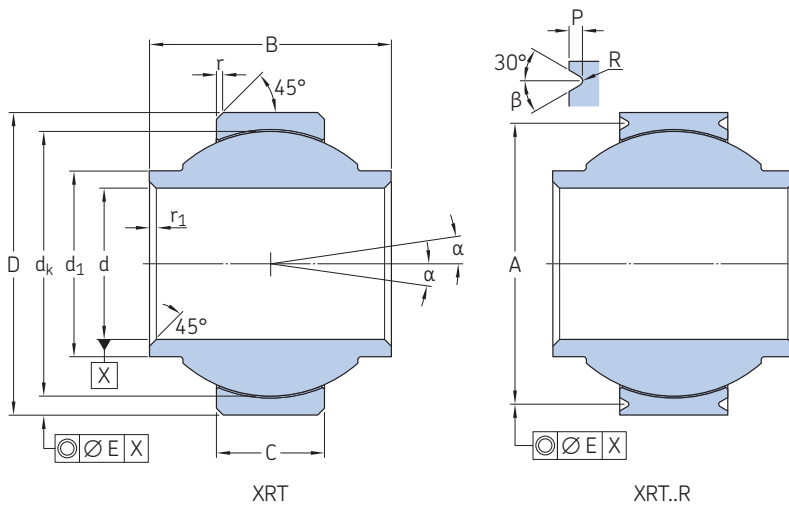
No code Standard outer diameter size
RP01 0.010 in/0,254 mm oversized outer diameter
RP02 0.020 in/0,508 mm oversized outer diameter

¹⁾ Only available for $d \geq 6$

²⁾ Only available for $d \geq 7,94$

2.33 Self-lubricating high misalignment (inch dimensions)

XRT.. bore code **15,87** to **31,75**



Technical specification	–
Product standards	–
Materials	
Liner	X1
Inner ring	Corrosion-resistant steel 440C or PH13.8
Outer ring	Corrosion-resistant steel 17-4PH

d	β	E
in/mm	°	in/mm
0.1900/0.4375 4,826/11,113	20	0.005 0,127
0.5000/1.2500 12,7/31,75	30	0.005 0,127

Dimensions

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions d Bore without liner 0/-0.0005 0/-0,0127	da = d with lined bore + 0.0010/0 + 0,0250/0	D	C	B	dk	d1	r1	r	A	P
–		in/mm										
15,87	10	0.6250 15,875	0.6250 15,875	1.3750 34,925	0.562 14,275	1.200 30,480	1.240 31,500	0.857 21,768	0.004 0,100	0.020 0,508	1.268 32,200	0.040 1,016
19,05	12	0.7500 19,050	0.7500 19,050	1.5625 39,688	0.615 15,621	1.280 32,512	1.339 34,000	0.963 24,460	0.004 0,100	0.020 0,508	1.437 36,500	0.060 1,524
22,22	14	0.8750 22,225	0.8750 22,225	1.7500 44,450	0.620 15,748	1.400 35,560	1.531 38,887	1.122 28,500	0.004 0,100	0.020 0,508	1.624 41,250	0.060 1,524
25,4	16	1.0000 25,400	1.0000 25,400	2.1250 53,975	0.830 21,082	1.875 47,625	1.875 47,625	1.272 32,309	0.004 0,100	0.020 0,508	2.003 50,876	0.060 1,524
31,75	20	1.2500 31,750	1.2500 31,750	2.5000 63,500	1.000 25,400	1.875 47,625	2.250 57,150	1.523 38,684	0.004 0,100	0.020 0,508	2.370 60,200	0.060 1,524

Dimensions cont., loads and torque

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions R	α ²⁾	Mass ≈	Static limit loads Radial Cs	Axial Ca ¹⁾	Radial dynamic load C25	Starting torque ²⁾ Standard	Reduced Max
–		in/mm	°	lb/g	lbf/kN			lbf-in/Nm	
15,87	10	0.010/0.020 0,254/0,508	20	0.25 114	34 080 151,6	5 553 24,7	13 622 60,6	1/6.2 0,11/0,70	1 0,11
19,05	12	0.010/0.020 0,254/0,508	19	0.32 145	51 457 228,9	6 362 28,3	20 592 91,6	1/6.2 0,11/0,70	1 0,11
22,22	14	0.010/0.020 0,254/0,508	19	0.43 195	61 708 274,5	6 452 28,7	24 683 109,8	2.2/9 0,25/1,02	2 0,23
25,4	16	0.010/0.020 0,254/0,508	21	0.81 367	84 053 373,9	12 206 54,3	33 608 149,5	2.2/9 0,25/1,02	2 0,23
31,75	20	0.010/0.020 0,254/0,508	21	1.11 504	119 301 530,7	19 355 86,1	47 703 212,2	3.5/16 0,395/1,808	2.2 0,25

¹⁾ These values can be limited by the unstaking load (contact SKF for more information)

²⁾ Values are given for non protected bearings. For sealed and shielded bearings, refer to page 149



Designation system

Examples: ZXRT19,05ARXTTCP33RP01
XRT 4,83PPCP109

Surface treatment of outer ring

No code Not plated
Z Cadmium plated external dimensions
SZ Zinc-nickel plated external dimensions

Basic designation

Bore code

Lined bore

No code Bore without liner
A¹⁾ Lined bore

Chamfer and groove

No code Chamfered outer ring
R Grooved outer ring

Starting torque

No code Standard
X Reduced

Shield and seal

No code No shield and seal
TT²⁾ Sealed
PP²⁾ Shielded

Material and surface treatment of inner ring

	Material	Surface treatment
No code	440C	–
CP6	440C	Chromium plated sphere
CP109	440C	XCR plating on sphere (chromium 6 free replacement to chromium plating)
CP55	440C	Passivated inner ring
CP33	PH13.8	–
CP194	PH13.8	Chromium plated sphere
CP195	PH13.8	XCR plating on sphere (chromium 6 free replacement to chromium plating)
CP196	PH13.8	Passivated inner ring

Oversize

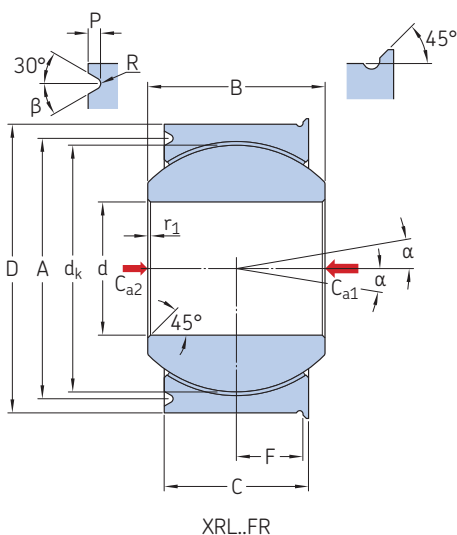
No code Standard outer diameter size
RP01 0.010 in/0,254 mm oversized outer diameter
RP02 0.020 in/0,508 mm oversized outer diameter

¹⁾ Only available for $d \geq 6$

²⁾ Only available for $d \geq 7,94$

2.34 Self-lubricating pre-staked (inch dimensions)

XRL..FR bore code 6,35 to 12,7



Technical specification	—
Product standards	—
Materials	
Liner	X1
Inner ring	Corrosion-resistant steel 440C or PH13.8
Outer ring	Corrosion-resistant steel 17-4PH

d	β
in/mm	°
0.2500 6,35	20
≥ 0.3125 ≥ 7,938	30

Dimensions

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions d Bore with-out liner 0/-0.0005 0/-0,0127	d _a = d with lined bore +0.0010/0 +0,0250/0	D 0/-0.0005 0/-0,0127	C ±0.005 ±0,127	B 0/-0.002 0/-0,051	d _k ≈	r ₁ ± 0.005 ± 0,127	A 0/-0.010 0/-0,254	P 0/-0.010 0/-0,254	R +0.007/0 +0,178/0
—	—	in/mm									
6,35	4	0.2500 6,350	0.2500 6,350	0.6250 15,875	0.327 8,306	0.437 11,100	0.391 9,919	0.010 0,254	0.563 14,300	0.025 0,635	0.005 0,127
7,94	5	0.3125 7,938	0.3125 7,938	0.6875 17,462	0.317 8,052	0.437 11,100	0.477 12,109	0.010 0,254	0.625 15,875	0.025 0,635	0.005 0,127
9,52	6	0.3750 9,525	0.3750 9,525	0.8125 20,638	0.406 10,312	0.500 12,700	0.598 15,193	0.010 0,254	0.712 18,085	0.035 0,889	0.010 0,254
11,11	7	0.4375 11,113	0.4375 11,113	0.9375 23,812	0.442 11,227	0.562 14,275	0.693 17,594	0.010 0,254	0.837 21,260	0.035 0,889	0.010 0,254
12,7	8	0.5000 12,700	0.5000 12,700	1.0000 25,400	0.505 12,827	0.625 15,875	0.786 19,975	0.010 0,254	0.900 22,860	0.035 0,889	0.010 0,254

Dimensions, loads and torque

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions F +0.004/0 +0,102/0	α ¹⁾	Mass ≈	Static limit loads Axial C _{a1}	C _{a2}	Radial C _s	Radial dynamic load C ₂₅	Starting torque ¹⁾ Standard	Reduced max
—	—	in/mm	°	lb/g	lbf/kN				lbf-in/Nm	
6,35	4	0.146 3,71	15	0.03 14	1 770 7,87	900 4,00	5 500 24,47	4 900 21,80	1/5 0,11/0,56	0,5 0,06
7,94	5	0.142 3,61	14	0.035 16	1 640 7,30	1 115 4,96	9 400 41,81	6 050 26,91	1/5 0,11/0,56	1 0,11
9,52	6	0.177 4,50	8	0.06 27	2 630 11,70	2 318 10,31	13 700 60,94	8 310 36,96	1/5 0,11/0,56	1 0,11
11,11	7	0.195 4,95	10	0.08 38	3 650 16,24	2 893 12,87	20 700 92,08	11 750 52,27	1/5 0,11/0,56	1 0,11
12,7	8	0.226 5,74	9	0.1 45	4 970 22,11	4 000 17,79	21 400 95,19	14 950 66,50	1/5 0,11/0,56	1 0,11

¹⁾ Values are given for non protected bearings. For sealed and shielded bearings, refer to page 149



Designation system

Examples: ZXRL19,05FRAXTTCP33RP01
XRL 9,52FRPPCP109

Z XRL 19,05 FR A X TT CP33 RP01

Surface treatment of outer ring

No code Not plated
Z Cadmium plated external dimensions
SZ Zinc-nickel plated external dimensions

Basic designation

Bore code

Lined bore

No code Bore without liner
A¹⁾ Lined bore

Starting torque

No code Standard
X Reduced

Shield and seal

No code No shield and seal
TT¹⁾ Sealed
PP¹⁾ Shielded

Material and surface treatment of inner ring

	Material	Surface treatment
No code	440C	Not plated
CP6	440C	Chromium plated sphere
CP109	440C	XCR plating on sphere (chromium 6 free replacement to chromium plating)
CP55	440C	Passivated inner ring
CP33	PH13.8	Not plated
CP194	PH13.8	Chromium plated sphere
CP195	PH13.8	XCR plating on sphere (chromium 6 free replacement to chromium plating)
CP196	PH13.8	Passivated inner ring

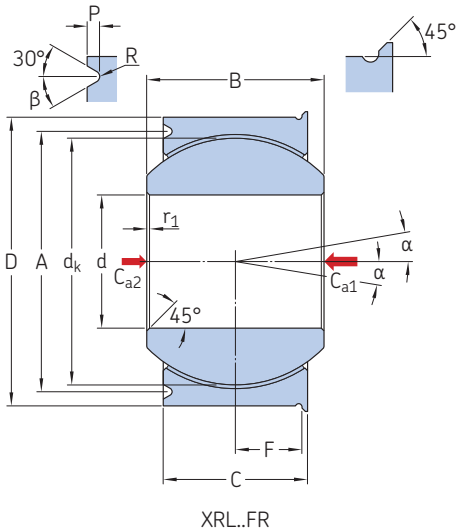
Oversize

No code Standard outer diameter size
RP01 0.010 in/0,254 mm oversized outer diameter
RP02 0.020 in/0,508 mm oversized outer diameter

¹⁾ Only available for $d \geq 7,94$

2.34 Self-lubricating pre-staked (inch dimensions)

XRL..FR bore code **14,29** to **25,4**



XRL..FR

Technical specification	–
Product standards	–
Materials	
Liner	X1
Inner ring	Corrosion-resistant steel 440C or PH13.8
Outer ring	Corrosion-resistant steel 17-4PH

d	β
in/mm	°
0.2500 6,35	20
≥ 0.3125 ≥ 7,938	30

Dimensions

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions d Bore with-out liner 0/-0.0005 0/-0,0127	d _a = d with lined bore +0.0010/0 +0,0250/0	D 0/-0.0005 0/-0,0127	C ±0.005 ±0,127	B 0/-0.002 0/-0,051	d _k ≈	r ₁ ± 0.005 ± 0,127	A 0/-0.010 0/-0,254	P 0/-0.010 0/-0,254	R +0.007/0 +0,178/0
–		in/mm									
14,29	9	0.5625 14,288	0.5625 14,288	1.1250 28,575	0.536 13,614	0.687 17,450	0.914 23,227	0.010 0,254	1.025 26,035	0.035 0,889	0.010 0,254
15,87	10	0.6250 15,875	0.6250 15,875	1.1875 30,163	0.567 14,400	0.750 19,050	0.974 24,739	0.010 0,254	1.087 27,610	0.035 0,889	0.010 0,254
19,05	12	0.7500 19,050	0.7500 19,050	1.3750 34,925	0.630 16,002	0.875 22,225	1.130 28,702	0.010 0,254	1.251 31,775	0.055 1,397	0.010 0,254
22,22	14	0.8750 22,225	0.8750 22,225	1.6250 41,275	0.755 19,177	0.875 22,225	1.325 33,655	0.010 0,254	1.501 38,125	0.055 1,397	0.010 0,254
25,4	16	1.0000 25,400	1.0000 25,400	2.1250 53,975	1.005 25,527	1.375 34,925	1.616 41,038	0.010 0,254	2.001 50,825	0.055 1,397	0.010 0,254

Dimensions, loads and torque

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions F +0.004/0 +0,102/0	α ¹⁾	Mass ≈	Static limit loads Axial C _{a1}	C _{a2}	Radial C _s	Radial dynamic load C ₂₅	Starting torque ¹⁾ Standard	Reduced max
–		in/mm	°	lb/g	lbf/kN				lbf-in/Nm	
14,29	9	0.242 6,15	10	0.14 61	5 370 23,89	4 678 20,81	26 600 118,32	18 100 80,51	1/5 0,11/0,56	1 0,11
15,87	10	0.258 6,55	12	0.16 73	6 130 27,27	6 130 27,27	29 000 129,00	20 250 90,08	1/5 0,11/0,56	1 0,11
19,05	12	0.27 6,86	13	0.24 109	7 730 34,38	6 700 29,80	37 000 164,58	26 200 116,54	1/5 0,11/0,56	1 0,11
22,22	14	0.333 8,46	6	0.35 159	10 800 48,04	8 150 36,25	65 200 290,02	33 600 149,46	2/8 0,23/0,9	2 0,23
25,4	16	0.457 11,61	12	0.97 440	19 300 85,85	11 198 49,81	104 000 462,62	56 250 250,21	2/8 0,23/0,9	2 0,23

¹⁾ Values are given for non protected bearings. For sealed and shielded bearings, refer to page 149

Designation system

Examples: ZXRL19,05FRAXTTCP33RP01
 XRL 9,52FRPPCP109

Z XRL 19,05 FR A X TT CP33 RP01

Surface treatment of outer ring

No code Not plated
Z Cadmium plated external dimensions
SZ Zinc-nickel plated external dimensions

Basic designation

Bore code

Lined bore

No code Bore without liner
A¹⁾ Lined bore

Starting torque

No code Standard
X Reduced

Shield and seal

No code No shield and seal
TT¹⁾ Sealed
PP¹⁾ Shielded

Material and surface treatment of inner ring

	Material	Surface treatment
No code	440C	Not plated
CP6	440C	Chromium plated sphere
CP109	440C	XCR plating on sphere (chromium 6 free replacement to chromium plating)
CP55	440C	Passivated inner ring
CP33	PH13.8	Not plated
CP194	PH13.8	Chromium plated sphere
CP195	PH13.8	XCR plating on sphere (chromium 6 free replacement to chromium plating)
CP196	PH13.8	Passivated inner ring

Oversize

No code Standard outer diameter size
RP01 0.010 in/0,254 mm oversized outer diameter
RP02 0.020 in/0,508 mm oversized outer diameter

¹⁾ Only available for d ≥ 7,94

Cross-reference

Metal-to-metal spherical plain bearings

Metric bearings

2

EN part number	SKF designation	EN part number	SKF designation
EN2335BPd'FR	WMASdRX-2 ²⁾	EN2335APd'FRT	WMASdRXC55 ²⁾
EN2335BPd'FR1	WMASdPRX-2 ²⁾	EN2335APd'FRT1	WMASdPRXC55 ²⁾
EN2335BPd'GR	WMACdRX-2 ²⁾	EN2335APd'GRT	WMACdRXC55 ²⁾
EN2335BPd'GR1	WMACdPRX-2 ²⁾	EN2335APd'GRT1	WMACdPRXC55 ²⁾
EN2335BPd'ER	WMAAdRX-2 ¹⁾	EN2335APd'ERT	WMAAdRXC55 ¹⁾
EN2335BPd'ER1	WMAAdPRX-2 ¹⁾	EN2335APd'ERT1	WMAAdPRXC55 ¹⁾
EN2335APd'FR	WMASdRX ²⁾	EN2335BPd'FST	WMASdX-2CP55 ²⁾
EN2335APd'FR1	WMASdPRX ²⁾	EN2335BPd'GST	WMACdX-2CP55 ²⁾
EN2335APd'GR	WMACdRX ²⁾	EN2335BPd'EST	WMAAdX-2CP55
EN2335APd'GR1	WMACdPRX ²⁾	EN2335APd'FST	WMASdXCP55 ²⁾
EN2335APd'ER	WMAAdRX ¹⁾	EN2335APd'GST	WMACdXCP55 ²⁾
EN2335APd'ER1	WMAAdPRX ¹⁾	EN2335APd'EST	WMAAdXCP55
EN2335BPd'FS	WMASdX-2 ²⁾	EN2335BNd'FRT	WMASdR-2CP55 ²⁾
EN2335BPd'GS	WMACdX-2 ²⁾	EN2335BNd'FRT1	WMASdPR-2CP55 ²⁾
EN2335BPd'ES	WMAAdX-2	EN2335BNd'GRT	WMACdR-2CP55 ²⁾
EN2335APd'FS	WMASdX ²⁾	EN2335BNd'GRT1	WMACdPR-2CP55 ²⁾
EN2335APd'GS	WMACdX ²⁾	EN2335BNd'ERT	WMAAdR-2CP55 ¹⁾
EN2335APd'ES	WMAAdX	EN2335BNd'ERT1	WMAAdPR-2CP55 ¹⁾
EN2335BNd'FR	WMASdR-2 ²⁾	EN2335ANd'FRT	WMASdRCP55 ²⁾
EN2335BNd'FR1	WMASdPR-2 ²⁾	EN2335ANd'FRT1	WMASdPRCP55 ²⁾
EN2335BNd'GR	WMACdR-2 ²⁾	EN2335ANd'GRT	WMACdRCP55 ²⁾
EN2335BNd'GR1	WMACdPR-2 ²⁾	EN2335ANd'GRT1	WMACdPRCP55 ²⁾
EN2335BNd'ER	WMAAdR-2 ¹⁾	EN2335ANd'ERT	WMAAdRCP55 ¹⁾
EN2335BNd'ER1	WMAAdPR-2 ¹⁾	EN2335ANd'ERT1	WMAAdPRCP55 ¹⁾
EN2335ANd'FR	WMASdR ²⁾	EN2335BNd'FST	WMASd-2CP55 ²⁾
EN2335ANd'FR1	WMASdPR ²⁾	EN2335BNd'GST	WMACd-2CP55 ²⁾
EN2335ANd'GR	WMACdR ²⁾	EN2335BNd'EST	WMAAd-2CP55
EN2335ANd'GR1	WMACdPR ²⁾	EN2335ANd'FST	WMASdCP55 ²⁾
EN2335ANd'ER	WMAAdR ¹⁾	EN2335ANd'GST	WMACdCP55 ²⁾
EN2335ANd'ER1	WMAAdPR ¹⁾	EN2335ANd'EST	WMAAdCP55
EN2335BNd'FS	WMASd-2 ²⁾	Where d = Bore code, with d ≤ 60 d' = with a 0 replacing the space for d ≤ 8 d for d ≥ 10	
EN2335BNd'GS	WMACd-2 ²⁾		
EN2335BNd'ES	WMAAd-2		
EN2335ANd'FS	WMASd ²⁾		
EN2335ANd'GS	WMACd ²⁾		
EN2335ANd'ES	WMAAd		
EN2335BPd'FRT	WMASdRX-2CP55 ²⁾		
EN2335BPd'FRT1	WMASdPRX-2CP55 ²⁾		
EN2335BPd'GRT	WMACdRX-2CP55 ²⁾		
EN2335BPd'GRT1	WMACdPRX-2CP55 ²⁾		
EN2335BPd'ERT	WMAAdRX-2CP55 ¹⁾		
EN2335BPd'ERT1	WMAAdPRX-2CP55 ¹⁾		

¹⁾ Except for d ≤ 10 ²⁾ Except for d ≤ 12

Example

EN part number	SKF designation
EN2335BP20FR	WMAS20RX-2
EN2335AN06ES	WMA 6

EN part number	SKF designation
EN2336APd'E	GE d -C3A
EN2336APd'F	GES d -C3A
EN2336APd'G	GEC d -C3A
EN2336ANd'E	GE d D-C2A
EN2336ANd'F	GES d D-C2A
EN2336ANd'G	GEC d D-C2A
EN2336BPd'E	GE d -C3A-2
EN2336BPd'F	GES d -C3A-2
EN2336BPd'G	GEC d -C3A-2
EN2336BNd'E	GE d D-C2A-2
EN2336BNd'F	GES d D-C2A-2
EN2336BNd'G	GEC d D-C2A-2
EN2588APd'E	WGE d -C3A
EN2588APd'F	WGES d -C3A
EN2588APd'G	WGE d -C3A
EN2588ANd'E	WGE d D-C2A
EN2588ANd'F	WGES d D-C2A
EN2588ANd'G	WGE d D-C2A
EN2588BPd'E	WGE d -C3A-2
EN2588BPd'F	WGES d -C3A-2
EN2588BPd'G	WGE d -C3A-2
EN2588BNd'E	WGE d D-C2A-2
EN2588BNd'F	WGES d D-C2A-2
EN2588BNd'G	WGE d D-C2A-2
EN2588APd'ET	WGE d -C3ACP55
EN2588APd'FT	WGES d -C3ACP55
EN2588APd'GT	WGE d -C3ACP55
EN2588ANd'ET	WGE d D-C2ACP55
EN2588ANd'FT	WGES d D-C2ACP55
EN2588ANd'GT	WGE d D-C2ACP55
EN2588BPd'ET	WGE d -C3A-2CP55
EN2588BPd'FT	WGES d -C3A-2CP55
EN2588BPd'GT	WGE d -C3A-2CP55

EN part number	SKF designation
EN2588BNd'ET	WGE d D-C2A-2CP55
EN2588BNd'FT	WGES d D-C2A-2CP55
EN2588BNd'GT	WGE d D-C2A-2CP55

Where

d = Bore code, with $d \geq 5$

d' = d with a 0 replacing the space for $d \leq 8$
 d for $d \geq 10$

Example

EN part number	SKF designation
EN2336AP05G	GEC 5-C3A
EN2588BN40FT	WGES40D-C2A-2CP55

Inch bearings

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EN part number	SKF designation
EN6046BNd'ERZ	ZENE d R-2
EN6046BNd'FRZ	ZENES d R-2
EN6046BNd'GRZ	ZENEC d R-2
EN6046BPd'ERZ	ZENE d RX-2
EN6046BPd'FRZ	ZENES d RX-2
EN6046BPd'GRZ	ZENEC d RX-2
EN6046ANd'ERZ	ZENE d R
EN6046ANd'FRZ	ZENES d R
EN6046ANd'GRZ	ZENEC d R
EN6046APd'ERZ	ZENE d RX
EN6046APd'FRZ	ZENES d RX
EN6046APd'GRZ	ZENEC d RX
EN6046BNd'ESZ	ZENE d -2
EN6046BNd'FSZ	ZENES d -2
EN6046BNd'GSZ	ZENEC d -2
EN6046BPd'ESZ	ZENE d X-2
EN6046BPd'FSZ	ZENES d X-2
EN6046BPd'GSZ	ZENEC d X-2
EN6046ANd'ESZ	ZENE d
EN6046ANd'FSZ	ZENES d
EN6046ANd'GSZ	ZENEC d
EN6046APd'ESZ	ZENE d X
EN6046APd'FSZ	ZENES d X
EN6046APd'GSZ	ZENEC d X
EN6046BNd'ER	ENE d R-2
EN6046BNd'FR	ENES d R-2
EN6046BNd'GR	ENEC d R-2
EN6046BPd'ER	ENE d RX-2
EN6046BPd'FR	ENES d RX-2
EN6046BPd'GR	ENEC d RX-2
EN6046ANd'ER	ENE d R
EN6046ANd'FR	ENES d R
EN6046ANd'GR	ENEC d R
EN6046APd'ER	ENE d RX
EN6046APd'FR	ENES d RX
EN6046APd'GR	ENEC d RX
EN6046BNd'ES	ENE d -2
EN6046BNd'FS	ENES d -2
EN6046BNd'GS	ENEC d -2

EN part number	SKF designation
EN6046BPd'ES	ENE d X-2
EN6046BPd'FS	ENES d X-2
EN6046BPd'GS	ENEC d X-2
EN6046ANd'ES	ENE d
EN6046ANd'FS	ENES d
EN6046ANd'GS	ENEC d
EN6046APd'ES	ENE d X
EN6046APd'FS	ENES d X
EN6046APd'GS	ENEC d X
Where	
d = Bore code	
d' = dash number (multiples of 1/16 inch)	
Example	
EN part number	SKF designation
EN6046BN 06 FRZ	ZENES 9,52 R-2
EN6046BP 14 GS	ENEC 22,22 X-2

EN part number	SKF designation
EN4265BPd'ER	ENL d RX-2
EN4265BPd'FR	ENLS d RX-2
EN4265BPd'GR	ENLC d RX-2
EN4265APd'ER	ENL d RX
EN4265APd'FR	ENLS d RX
EN4265APd'GR	ENLC d RX
EN4265BNd'ER	ENL d R-2
EN4265NPd'FR	ENLS d R-2
EN4265NPd'GR	ENLC d R-2
EN4265ANd'ER	ENL d R
EN4265ANd'FR	ENLS d R
EN4265ANd'GR	ENLC d R
EN4265BPd'ES	ENL d X-2
EN4265BPd'FS	ENLS d X-2
EN4265BPd'GS	ENLC d X-2
EN4265APd'ES	ENL d X
EN4265APd'FS	ENLS d X
EN4265APd'GS	ENLC d X

EN part number	SKF designation
EN4265BN d 'ES	ENL d -2
EN4265NP d 'FS	ENLS d -2
EN4265NP d 'GS	ENLC d -2
EN4265AN d 'ES	ENL d
EN4265AN d 'FS	ENLS d
EN4265AN d 'GS	ENLC d
EN4266BP d 'ER	ZENL d RX-2
EN4266BP d 'FR	ZENLS d RX-2
EN4266BP d 'GR	ZENLC d RX-2
EN4266AP d 'ER	ZENL d RX
EN4266AP d 'FR	ZENLS d RX
EN4266AP d 'GR	ZENLC d RX
EN4266BN d 'ER	ZENL d R-2
EN4266NP d 'FR	ZENLS d R-2
EN4266NP d 'GR	ZENLC d R-2
EN4266AN d 'ER	ZENL d R
EN4266AN d 'FR	ZENLS d R
EN4266AN d 'GR	ZENLC d R
EN4266BP d 'ES	ZENL d X-2
EN4266BP d 'FS	ZENLS d X-2
EN4266BP d 'GS	ZENLC d X-2
EN4266AP d 'ES	ZENL d X
EN4266AP d 'FS	ZENLS d X
EN4266AP d 'GS	ZENLC d X
EN4266BN d 'ES	ZENL d -2
EN4266NP d 'FS	ZENLS d -2
EN4266NP d 'GS	ZENLC d -2
EN4266AN d 'ES	ZENL d
EN4266AN d 'FS	ZENLS d
EN4266AN d 'GS	ZENLC d

Where
d = Bore code
d' = dash number (multiples of 1/16 inch)

Example

EN part number	SKF designation
EN4265BP 07 FR	ENLS 11,11 RX-2
EN4266AN 12 GS	ZENLC 19,05

AS part number	SKF designation
M81936/1- d 'RT	QXMBC d RRP01
M81936/1- d 'RU	QXMBC d RRP02
M81936/1- d 'R	QXMBC d R
M81936/1- d 'T	QXMBY d RRP01
M81936/1- d 'U	QXMBY d RRP02
M81936/1- d '	QXMBY d R
M81936/2- d 'RT	QXMBC d RP01
M81936/2- d 'RU	QXMBC d RP02
M81936/2- d 'R	QXMBC d
M81936/2- d 'T	QXMBY d RP01
M81936/2- d 'U	QXMBY d RP02
M81936/2- d '	QXMBY d

Where
d = Bore code
d' = dash number (multiples of 1/16 inch)

Example

AS part number	SKF designation
M81936/1- 4 RT	QXMBC 6,35 RRP01
M81936/2- 12	QXMBY 19,05

AS part number	SKF designation
MS21154 S d'E	SZWMEY d R-4CP6
MS21154 S d'	ZWMEY d R-4CP6
MS21154 B d'E	SZWQMEY d R-4CP6
MS21154 B d'	ZWQMEY d R-4CP6
MS21155 S d'E	SZWMEY d -4CP6
MS21155 S d'	ZWMEY d -4CP6
MS21155 B d'E	SZWQMEY d -4CP6
MS21155 B d'	ZWQMEY d -4CP6

Where
d = Bore code, with d ≤ 25,4
d' = dash number (multiples of 1/16 inch)

Example

AS part number	SKF designation
MS21154 S 03 E	SZWMEY 4,83 R-4CP6
MS21155 B 14	ZWQMEY 22,22 -4CP6

Self-lubricating spherical plain bearings

Metric bearings

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EN part number	SKF designation
EN3048S d PA ¹⁾	LEN d F
EN3048S d TA ¹⁾	LEN d V
EN3048S d A ¹⁾	LEN d
EN3048R d PA ¹⁾	LEN d RF
EN3048R d TA ¹⁾	LEN d RV
EN3048R d A ¹⁾	LEN d R
EN3048R d PA ¹⁾	LEN d PRF
EN3048R d TA ¹⁾	LEN d PRV
EN3048R d A ¹⁾	LEN d PR
EN 4037S d T ¹⁾	LEN d XV
EN 4037S d ¹⁾	LEN d X
EN 4037R d T ¹⁾	LEN d RXV
EN 4037R d ¹⁾	LEN d RX
EN3048S15PA	LEN15/26F
EN3048S15TA	LEN15/26V
EN3048S15A	LEN15/26
EN3048R15PA	LEN15/26RF
EN3048R15TA	LEN15/26RV
EN3048R15A	LEN15/26R
EN3048R15PA1	LEN15/26PRF
EN3048R15TA1	LEN15/26PRV
EN3048R15A1	LEN15/26PR
EN 4037S15T	LEN15/26XV
EN 4037S15	LEN15/26X
EN 4037R15T	LEN15/26RXV
EN 4037R15	LEN15/26RX
EN3048S17PA	LEN17/30F
EN3048S17TA	LEN17/30V
EN3048S17A	LEN17/30
EN3048R17PA	LEN17/30RF
EN3048R17TA	LEN17/30RV
EN3048R17A	LEN17/30R
EN3048R17PA1	LEN17/30PRF

EN part number	SKF designation
EN3048R17TA1	LEN17/30PRV
EN3048R17A1	LEN17/30PR
EN 4037S17T	LEN17/30XV
EN 4037S17	LEN17/30X
EN 4037R17T	LEN17/30RXV
EN 4037R17	LEN17/30RX
Where d = Bore code, with $d \leq 50$	
1) Except for $d = 15$ and $d = 17$.	
Example	
EN part number	SKF designation
EN3048S 12 PA	LEN 12 F
EN3048R 15 TA1	LEN 15/26 PRV
EN 4037R 35	LEN 35 RX

EN part number	SKF designation
EN2584S d PA	NEN d F
EN2584S d TA	NEN d V
EN2584S d A	NEN d
EN2584R d PA	NEN d RF
EN2584R d TA	NEN d RV
EN2584R d A	NEN d R
EN 4038S d T	NEN d XV
EN 4038S d	NEN d X
EN 4038R d T	NEN d RXV
EN 4038R d	NEN d RX
Where d = Bore code	
Example	
EN part number	SKF designation
EN2584S 05 PA	NEN 05 F
EN 4038S 12	NEN 12 X

EN part number	SKF designation
EN2585S d PA	WEN d F ¹⁾
EN2585S d TA	WEN d V ¹⁾
EN2585S d A	WEN d ¹⁾
EN2585R d PA	WEN d RF ¹⁾
EN2585R d TA	WEN d RV ¹⁾
EN2585R d A	WEN d R ¹⁾
EN 4039S d T	WEN d XV (For $d \geq 6$ and $d \leq 50$)
EN 4039S d	WEN d X (For $d \geq 6$ and $d \leq 50$)
EN 4039R d T	WEN d RXV (For $d \geq 6$ and $d \leq 50$)
EN 4039R d	WEN d RX (For $d \geq 6$ and $d \leq 50$)
Where d = Bore code	
¹⁾ For $d \leq 55$.	
Example	
EN part number	SKF designation
EN2585S 05 PA	WEN 05 F
EN 4039R 20	WEN 20 RX

EN part number	SKF designation
EN4040S d' TN	HMEN d V
EN4040S d' TL	HMEN d XV
EN4040S d' N	HMEN d
EN4040S d' L	HMEN d X
EN4040R d' TN	HMEN d RV
EN4040R d' TL	HMEN d RXV
EN4040R d' N	HMEN d R
EN4040R d' L	HMEN d RX
Where d' = 06 for bore code d = 06B 08 for bore code d = 08B 10 for bore code d = 10B	
Example	
EN part number	SKF designation
EN4040S 06 TN	HMEN 06 BV

Inch bearings

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AS part number		SKF designation	
MS14101-5ACEKT for d= 5	MS14101-dCEKT ¹⁾	SZENASdRXY2	
MS14101-5ACEKU for d= 5	MS14101-dCEKU ¹⁾	SZENASdRXY4	
MS14101-5ACEK for d= 5	MS14101-dCEK ¹⁾	SZENASdRX	
MS14101-5ACET for d= 5	MS14101-dCET ¹⁾	SZENASdRY2	
MS14101-5ACEU for d= 5	MS14101-dCEU ¹⁾	SZENASdRY4	
MS14101-5ACE for d= 5	MS14101-dCE ¹⁾	SZENASdR	
MS14101-5ACKT for d= 5	MS14101-dCKT ¹⁾	ENASdRXY2	
MS14101-5ACKU for d= 5	MS14101-dCKU ¹⁾	ENASdRXY4	
MS14101-5ACK for d= 5	MS14101-dCK ¹⁾	ENASdRX	
MS14101-5ACT for d= 5	MS14101-dCT ¹⁾	ENASdRY2	
MS14101-5ACU for d= 5	MS14101-dCU ¹⁾	ENASdRY4	
MS14101-5AC for d= 5	MS14101-dC ¹⁾	ENASdR	
MS14101-5ACPKT for d= 5	MS14101-dCPKT ¹⁾	ZENASdRXY2	SZENASdRXY2
MS14101-5ACP KU for d= 5	MS14101-dCPKU ¹⁾	ZENASdRXY4	SZENASdRXY4
MS14101-5ACP K for d= 5	MS14101-dCPK ¹⁾	ZENASdRX	SZENASdRX
MS14101-5ACPT for d= 5	MS14101-dCPT ¹⁾	ZENASdRY2	SZENASdRY2
MS14101-5ACPU for d= 5	MS14101-dCPU ¹⁾	ZENASdRY4	SZENASdRY4
MS14101-5ACP for d= 5	MS14101-dCP ¹⁾	ZENASdR	SZENASdR
MS14101-5AEKT for d= 5	MS14101-dEKT ¹⁾	SZNASdRXY2	
MS14101-5AEKU for d= 5	MS14101-dEKU ¹⁾	SZNASdRXY4	
MS14101-5AEK for d= 5	MS14101-dEK ¹⁾	SZNASdRX	
MS14101-5AET for d= 5	MS14101-dET ¹⁾	SZNASdRY2	
MS14101-5AEU for d= 5	MS14101-dEU ¹⁾	SZNASdRY4	
MS14101-5AE for d= 5	MS14101-dE ¹⁾	SZNASdR	
MS14101-5AKT for d= 5	MS14101-dKT ¹⁾	NASdRXY2	
MS14101-5AKU for d= 5	MS14101-dKU ¹⁾	NASdRXY4	
MS14101-5AK for d= 5	MS14101-dK ¹⁾	NASdRX	
MS14101-5AT for d= 5	MS14101-dT ¹⁾	NASdRY2	
MS14101-5AU for d= 5	MS14101-dU ¹⁾	NASdRY4	
MS14101-5A for d= 5	MS14101-d ¹⁾	NASdR	
MS14101-5APKT for d= 5	MS14101-dPKT ¹⁾	ZNASdRXY2	SZNASdRXY2
MS14101-5APKU for d= 5	MS14101-dPKU ¹⁾	ZNASdRXY4	SZNASdRXY4
MS14101-5APK for d= 5	MS14101-dPK ¹⁾	ZNASdRX	SZNASdRX
MS14101-5APT for d= 5	MS14101-dPT ¹⁾	ZNASdRY2	SZNASdRY2
MS14101-5APU for d= 5	MS14101-dPU ¹⁾	ZNASdRY4	SZNASdRY4
MS14101-5AP for d= 5	MS14101-dP ¹⁾	ZNASdR	SZNASdR
MS14104-dCEKT		SZENASdXY2	
MS14104-dCEKU		SZENASdXY4	
MS14104-dCEK		SZENASdX	
MS14104-dCET		SZENASdY2	
MS14104-dCEU		SZENASdY4	
MS14104-dCE		SZENASd	

AS part number	SKF designation	
MS14104- d CKT	ENAS d XY2	
MS14104- d CKU	ENAS d XY4	
MS14104- d CK	ENAS d X	
MS14104- d CT	ENAS d Y2	
MS14104- d CU	ENAS d Y4	
MS14104- d C	ENAS d	
MS14104- d CPKT	ZENAS d XY2	SZENAS d XY2
MS14104- d CPKU	ZENAS d XY4	SZENAS d XY4
MS14104- d CPK	ZENAS d X	SZENAS d X
MS14104- d CPT	ZENAS d Y2	SZENAS d Y2
MS14104- d CPU	ZENAS d Y4	SZENAS d Y4
MS14104- d CP	ZENAS d	SZENAS d
MS14104- d EKT	SZNAS d XY2	
MS14104- d EKU	SZNAS d XY4	
MS14104- d EK	SZNAS d X	
MS14104- d ET	SZNAS d Y2	
MS14104- d EU	SZNAS d Y4	
MS14104- d E	SZNAS d	
MS14104- d KT	NAS d XY2	
MS14104- d KU	NAS d XY4	
MS14104- d K	NAS d X	
MS14104- d T	NAS d Y2	
MS14104- d U	NAS d Y4	
MS14104- d	NAS d	
MS14104- d PKT	ZNAS d XY2	SZNAS d XY2
MS14104- d PKU	ZNAS d XY4	SZNAS d XY4
MS14104- d PK	ZNAS d X	SZNAS d X
MS14104- d P	ZNAS d Y2	SZNAS d Y2
MS14104- d PU	ZNAS d Y4	SZNAS d Y4
MS14104- d P	ZNAS d	SZNAS d

Where

d = Bore code, with $d \leq 16$

1) Except for $d = 5$

Example

AS part number	SKF designation	
MS14101- 3 CEKT	SZENAS 3 RXY2	
MS14101- 10 PK	ZNAS 10 RX	SZENAS 10 RX
MS14104- 6 KU	NAS 6 XY4	
MS14104- 12 P	ZNAS 12	SZENAS 12

2 Self-lubricating spherical plain bearings

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AS part number	SKF designation	
MS14103- d CEKT	SZEWA Sd RXY2	
MS14103- d CEKU	SZEWA Sd RXY4	
MS14103- d CEK	SZEWA Sd RX	
MS14103- d CET	SZEWA Sd RY2	
MS14103- d CEU	SZEWA Sd RY4	
MS14103- d CE	SZEWA Sd R	
MS14103- d CKT	EWAS d RXY2	
MS14103- d CKU	EWAS d RXY4	
MS14103- d CK	EWAS d RX	
MS14103- d CT	EWAS d RY2	
MS14103- d CU	EWAS d RY4	
MS14103- d C	EWAS d R	
MS14103- d CPKT	ZEWA Sd RXY2	SZEWA Sd RXY2
MS14103- d CPKU	ZEWA Sd RXY4	SZEWA Sd RXY4
MS14103- d CPK	ZEWA Sd RX	SZEWA Sd RX
MS14103- d CPT	ZEWA Sd RY2	SZEWA Sd RY2
MS14103- d CPU	ZEWA Sd RY4	SZEWA Sd RY4
MS14103- d CP	ZEWA Sd R	SZEWA Sd R
MS14103- d EKT	SZWAS d RXY2	
MS14103- d EKU	SZWAS d RXY4	
MS14103- d EK	SZWAS d RX	
MS14103- d ET	SZWAS d RY2	
MS14103- d EU	SZWAS d RY4	
MS14103- d E	SZWAS d R	
MS14103- d KT	WAS d RXY2	
MS14103- d KU	WAS d RXY4	
MS14103- d K	WAS d RX	
MS14103- d T	WAS d RY2	
MS14103- d U	WAS d RY4	
MS14103- d	WAS d R	
MS14103- d PKT	ZWAS d RXY2	SZWAS d RXY2
MS14103- d PKU	ZWAS d RXY4	SZWAS d RXY4
MS14103- d PK	ZWAS d RX	SZWAS d RX
MS14103- d PT	ZWAS d RY2	SZWAS d RY2
MS14103- d PU	ZWAS d RY4	SZWAS d RY4
MS14103- d P	ZWAS d R	SZWAS d R
MS14102- d CEKT	SZEWA Sd XY2	
MS14102- d 'CEKU	SZEWA Sd XY4	
MS14102- d CEK	SZEWA Sd X	
MS14102- d CET	SZEWA Sd Y2	
MS14102- d CEU	SZEWA Sd Y4	
MS14102- d CE	SZEWA Sd	

AS part number	SKF designation	
MS14102- d 'CKT	EWAS d XY2	
MS14102- d CKU	EWAS d XY4	
MS14102- d CK	EWAS d X	
MS14102- d CT	EWAS d Y2	
MS14102- d CU	EWAS d Y4	
MS14102- d C	EWAS d	
MS14102- d CPKT	ZEWA Sd XY2	SZEWA Sd XY2
MS14102- d CPKU	ZEWA Sd XY4	SZEWA Sd XY4
MS14102- d CPK	ZEWA Sd X	SZEWA Sd X
MS14102- d CPT	ZEWA Sd Y2	SZEWA Sd Y2
MS14102- d CPU	ZEWA Sd Y4	SZEWA Sd Y4
MS14102- d CP	ZEWA Sd	SZEWA Sd
MS14102- d EKT	SZWAS d XY2	
MS14102- d EKU	SZWAS d XY4	
MS14102- d EK	SZWAS d X	
MS14102- d ET	SZWAS d Y2	
MS14102- d EU	SZWAS d Y4	
MS14102- d E	SZWAS d	
MS14102- d KT	WAS d XY2	
MS14102- d KU	WAS d XY4	
MS14102- d K	WAS d X	
MS14102- d T	WAS d Y2	
MS14102- d U	WAS d Y4	
MS14102- d	WAS d	
MS14102- d PKT	ZWAS d XY2	SZWAS d XY2
MS14102- d PKU	ZWAS d XY4	SZWAS d XY4
MS14102- d PK	ZWAS d X	SZWAS d X
MS14102- d PT	ZWAS d Y2	SZWAS d Y2
MS14102- d PU	ZWAS d Y4	SZWAS d Y4
MS14102- d P	ZWAS d	SZWAS d

Where

d = Bore code, with $d \leq 16$

Example

AS part number	SKF designation	
MS14103- 3 CEKT	SZEWA S 3 RXY2	
MS14103- 10 CP	ZEWA S 10 R	SZEWA S 10 R
MS14102- 6 KU	WAS 6 XY4	
MS14102- 12 P	ZWAS 12	SZWAS 12

AS part number	SKF designation	
M81820/1- d EKT	SZENAS d ARXY2	
M81820/1- d EKU	SZENAS d ARXY4	
M81820/1- d EK	SZENAS d ARX	
M81820/1- d ET	SZENAS d ARY2	
M81820/1- d EU	SZENAS d ARY4	
M81820/1- d E	SZENAS d AR	
M81820/1- d KT	ENAS d ARXY2	
M81820/1- d KU	ENAS d ARXY4	
M81820/1- d K	ENAS d ARX	
M81820/1- d T	ENAS d ARY2	
M81820/1- d U	ENAS d ARY4	
M81820/1- d	ENAS d AR	
M81820/1- d PKT	ZENAS d ARXY2	SZENAS d ARXY2
M81820/1- d PKU	ZENAS d ARXY4	SZENAS d ARXY4
M81820/1- d PK	ZENAS d ARX	SZENAS d ARX
M81820/1- d PT	ZENAS d ARY2	SZENAS d ARY2
M81820/1- d PU	ZENAS d ARY4	SZENAS d ARY4
M81820/1- d P	ZENAS d AR	SZENAS d AR
M81820/1- d EKTD	SZNAS d ARXY2	
M81820/1- d EKUD	SZNAS d ARXY4	
M81820/1- d EKD	SZNAS d ARX	
M81820/1- d ETD	SZNAS d ARY2	
M81820/1- d EUD	SZNAS d ARY4	
M81820/1- d ED	SZNAS d AR	
M81820/1- d KTD	NAS d ARXY2	
M81820/1- d KUD	NAS d ARXY4	
M81820/1- d KD	NAS d ARX	
M81820/1- d TD	NAS d ARY2	
M81820/1- d UD	NAS d ARY4	
M81820/1- d D	NAS d AR	
M81820/1- d PKTD	ZNAS d ARXY2	SZNAS d ARXY2
M81820/1- d PKUD	ZNAS d ARXY4	SZNAS d ARXY4
M81820/1- d PKD	ZNAS d ARX	SZNAS d ARX
M81820/1- d PTD	ZNAS d ARY2	SZNAS d ARY2
M81820/1- d PUD	ZNAS d ARY4	SZNAS d ARY4
M81820/1- d PD	ZNAS d AR	SZNAS d AR
M81820/4- d EKT	SZENAS d AXY2	
M81820/4- d EKU	SZENAS d AXY4	
M81820/4- d EK	SZENAS d AX	
M81820/4- d ET	SZENAS d AY2	
M81820/4- d EU	SZENAS d AY4	
M81820/4- d E	SZENAS d A	

AS part number	SKF designation	
M81820/4- d KT	ENAS d AXY2	
M81820/4- d KU	ENAS d AXY4	
M81820/4- d K	ENAS d AX	
M81820/4- d T	ENAS d AY2	
M81820/4- d U	ENAS d AY4	
M81820/4- d	ENAS d A	
M81820/4- d PKT	ZENAS d AXY2	SZENAS d AXY2
M81820/4- d PKU	ZENAS d AXY4	SZENAS d AXY4
M81820/4- d PK	ZENAS d AX	SZENAS d AX
M81820/4- d PT	ZENAS d AY2	SZENAS d AY2
M81820/4- d PU	ZENAS d AY4	SZENAS d AY4
M81820/4- d P	ZENAS d A	SZENAS d A
M81820/4- d EKTD	SZNAS d AXY2	
M81820/4- d EKUD	SZNAS d AXY4	
M81820/4- d EKD	SZNAS d AX	
M81820/4- d ETD	SZNAS d AY2	
M81820/4- d EUD	SZNAS d AY4	
M81820/4- d ED	SZNAS d A	
M81820/4- d KTD	NAS d AXY2	
M81820/4- d KUD	NAS d AXY4	
M81820/4- d KD	NAS d AX	
M81820/4- d TD	NAS d AY2	
M81820/4- d UD	NAS d AY4	
M81820/4- d D	NAS d A	
M81820/4- d PKTD	ZNAS d AXY2	SZNAS d AXY2
M81820/4- d PKUD	ZNAS d AXY4	SZNAS d AXY4
M81820/4- d PKD	ZNAS d AX	SZNAS d AX
M81820/4- d PTD	ZNAS d AY2	SZNAS d AY2
M81820/4- d PUD	ZNAS d AY4	SZNAS d AY4
M81820/4- d PD	ZNAS d A	SZNAS d A

Where

d = Bore code, with $4 \leq d \leq 16$ **Example**

AS part number	SKF designation	
M81820/1- 5 EKT	SZENAS 5 ARXY2	
M81820/1- 10 PK	ZENAS 10 ARX	SZENAS 10 ARX
M81820/4- 6 UD	NAS 6 AY4	
M81820/4- 12 PD	ZNAS 12 A	SZNAS 12 A

2 Self-lubricating spherical plain bearings

2

AS part number	SKF designation	
M81820/3- d EKT	SZEWA Sd ARXY2	
M81820/3- d EKU	SZEWA Sd ARXY4	
M81820/3- d EK	SZEWA Sd ARX	
M81820/3- d ET	SZEWA Sd ARY2	
M81820/3- d EU	SZEWA Sd ARY4	
M81820/3- d E	SZEWA Sd AR	
M81820/3- d KT	EWAS d ARXY2	
M81820/3- d KU	EWAS d ARXY4	
M81820/3- d K	EWAS d ARX	
M81820/3- d T	EWAS d ARY2	
M81820/3- d U	EWAS d ARY4	
M81820/3- d	EWAS d AR	
M81820/3- d PKT	ZEWA Sd ARXY2	SZEWA Sd ARXY2
M81820/3- d PKU	ZEWA Sd ARXY4	SZEWA Sd ARXY4
M81820/3- d PK	ZEWA Sd ARX	SZEWA Sd ARX
M81820/3- d PT	ZEWA Sd ARY2	SZEWA Sd ARY2
M81820/3- d PU	ZEWA Sd ARY4	SZEWA Sd ARY4
M81820/3- d P	ZEWA Sd AR	SZEWA Sd AR
M81820/3- d EKTD	SZWAS d ARXY2	
M81820/3- d EKUD	SZWAS d ARXY4	
M81820/3- d EKD	SZWAS d ARX	
M81820/3- d ETD	SZWAS d ARY2	
M81820/3- d EUD	SZWAS d ARY4	
M81820/3- d ED	SZWAS d AR	
M81820/3- d KTD	WAS d ARXY2	
M81820/3- d KUD	WAS d ARXY4	
M81820/3- d KD	WAS d ARX	
M81820/3- d TD	WAS d ARY2	
M81820/3- d UD	WAS d ARY4	
M81820/3- d D	WAS d AR	
M81820/3- d PKTD	ZWAS d ARXY2	SZWAS d ARXY2
M81820/3- d PKUD	ZWAS d ARXY4	SZWAS d ARXY4
M81820/3- d PKD	ZWAS d ARX	SZWAS d ARX
M81820/3- d PTD	ZWAS d ARY2	SZWAS d ARY2
M81820/3- d PUD	ZWAS d ARY4	SZWAS d ARY4
M81820/3- d PD	ZWAS d AR	SZWAS d AR
M81820/2- d EKT	SZEWA Sd AXY2	
M81820/2- d EKU	SZEWA Sd AXY4	
M81820/2- d EK	SZEWA Sd AX	
M81820/2- d ET	SZEWA Sd AY2	
M81820/2- d EU	SZEWA Sd AY4	
M81820/2- d E	SZEWA Sd A	

AS part number	SKF designation	
M81820/2- d KT	EWAS d AXY2	
M81820/2- d KU	EWAS d AXY4	
M81820/2- d K	EWAS d AX	
M81820/2- d T	EWAS d AY2	
M81820/2- d U	EWAS d AY4	
M81820/2- d	EWAS d A	
M81820/2- d PKT	ZEWA Sd AXY2	SZEWA Sd AXY2
M81820/2- d PKU	ZEWA Sd AXY4	SZEWA Sd AXY4
M81820/2- d PK	ZEWA Sd AX	SZEWA Sd AX
M81820/2- d PT	ZEWA Sd AY2	SZEWA Sd AY2
M81820/2- d PU	ZEWA Sd AY4	SZEWA Sd AY4
M81820/2- d P	ZEWA Sd A	SZEWA Sd A
M81820/2- d EKTD	SZWAS d AXY2	
M81820/2- d EKUD	SZWAS d AXY4	
M81820/2- d EKD	SZWAS d AX	
M81820/2- d ETD	SZWAS d AY2	
M81820/2- d EUD	SZWAS d AY4	
M81820/2- d 'ED	SZWAS d A	
M81820/2- d KTD	WAS d AXY2	
M81820/2- d KUD	WAS d AXY4	
M81820/2- d KD	WAS d AX	
M81820/2- d TD	WAS d AY2	
M81820/2- d UD	WAS d AY4	
M81820/2- d D	WAS d A	
M81820/2- d PKTD	ZWAS d AXY2	SZWAS d AXY2
M81820/2- d PKUD	ZWAS d AXY4	SZWAS d AXY4
M81820/2- d PKD	ZWAS d AX	SZWAS d AX
M81820/2- d PTD	ZWAS d AY2	SZWAS d AY2
M81820/2- d PUD	ZWAS d AY4	SZWAS d AY4
M81820/2- d PD	ZWAS d A	SZWAS d A

Where

d = Bore code, with $5 \leq d \leq 16$

Example

AS part number	SKF designation	
M81820/3- 5 EKT	SZEWA 5 ARXY2	
M81820/3- 10 PKU	ZEWA 10 ARXY4	SZEWA 10 ARXY4
M81820/2- 6 EUD	SZWAS 6 AY4	
M81820/2- 12 PD	ZWAS 12 A	SZWAS 12 A

NSA part number	SKF designation
NSA8134- d 'X	SN d ZX ¹⁾
NSA8134- d '	SN d Z ¹⁾
NSA8136- d 'X	SN d GX ¹⁾
NSA8136- d '	SN d G ¹⁾

Where

d = Bore code (multiples of 1/16 inch)

d' = d for d ≤ 20

28 for d = 28PR

¹⁾ Except for d = 24, d = 28 and d = 32

Example

NSA part number	SKF designation
NSA8134- 04 X	SN 04 ZX
NSA8136- 10	SN 10 G

NSA part number	SKF designation
NSA8135- d X	SW d ZX
NSA8135- d	SW d Z
NSA8137- d X	SW d GX
NSA8137- d	SW d G

Where

d = Bore code (multiples of 1/16 inch)

Example

NSA part number	SKF designation
NSA8135- 04 X	SW 04 ZX
NSA8137- 10	SW 10 G



Rod ends



3 Rod ends

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Rod end data	286	3.20	Internal thread inserted wide metal-to-metal spherical plain bearing rod end.	340
Metal-to-metal spherical plain bearing rod ends	287	3.21	Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end.	342
Design	287	3.22	External thread inserted wide self-lubricating spherical plain bearing rod end, AS 81935/1	344
Selecting rod end size and options	287	3.23	External thread inserted wide self-lubricating spherical plain bearing rod end, AS 81935/4	346
Lubrication	288	3.24	External thread inserted narrow self-lubricating spherical plain bearing rod end, AS 81935/6	348
Internal clearance	289	3.25	External thread inserted narrow self-lubricating spherical plain bearing rod end, AS 81935/8	350
Operating temperature	289	3.26	External thread self-lubricating spherical plain bearing rod end, NSA 8143.	352
Rod end data	289	3.27	External thread inserted wide self-lubricating spherical plain bearing rod end.	354
Self-lubricating spherical plain bearing rod ends	291	3.28	External thread inserted self-lubricating spherical plain bearing rod end.	356
Design	291	3.29	Internal thread inserted wide self-lubricating spherical plain bearing rod end, AS 81935/2	358
Selecting rod end size and options	291	3.30	Internal thread inserted wide self-lubricating spherical plain bearing rod end, AS 81935/5	362
Friction and torque	291	3.31	Internal thread inserted narrow self-lubricating spherical plain bearing rod end, AS 81935/7.	366
Operating temperature	291	3.32	Internal thread inserted narrow self-lubricating spherical plain bearing rod end, AS 81935/9	370
Rod end data	291	3.33	Internal thread inserted self-lubricating spherical plain bearing rod end.	374
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Rod end body features	293	Ball bearing rod ends		382
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3.4	External thread inserted wide metal-to-metal spherical plain bearing rod end.	302		
3.5	External thread inserted high misalignment metal-to-metal spherical plain bearing rod end.	304		
3.6	Internal thread rod end with integrated metal-to-metal spherical plain bearing	306		
3.7	Internal thread inserted wide metal-to-metal spherical plain bearing rod end.	308		
3.8	Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end.	310		
3.9	External thread rod end with integrated rolling bearing.	312		

3 Rod ends

Rod ends are ready-to-mount airframe bearing solutions with threaded shanks. They provide the same functions as the bearing they use, together with an easy attachment and positioning solution to the application. Rod ends are available with spherical plain bearings or rolling bearings.

Refer to *Rod end bearing types selection criteria* **page 284**.

The standard range of SKF rod ends is tailored to meet a variety of operating conditions:

- Load: from low to high, for static or dynamic conditions
- Motion: from quasi-static to highly dynamic, including low to high frequency oscillation
- Environment: for a range of operating temperatures and environmental conditions

Airframe rod ends are used widely in aircraft structures and dynamic systems. They can be found in many applications including:

- Flight controls
- Actuators, attachment points and hinges
- Doors
- Helicopter rotors

SKF application engineers can provide additional help to select the most suitable standard rod end solution or design a customized rod end to meet your application requirements.

Designs and variants

The standard assortment of SKF rod ends is comprised of:

- Rod ends with integrated self-aligning ball bearings
- Rod ends with integrated metal-to-metal spherical plain bearings
- Rod ends with inserted metal-to-metal or self-lubricating spherical plain bearings

See **figure 1**.

For detailed information about which type of bearing is most suitable for a given application, refer to *Rod end bearing types selection criteria* **page 284**.

The SKF standard range of rod ends is listed in **table 1** for metric rod ends and in **table 2** for inch sizes.

Figure 1

Terminology

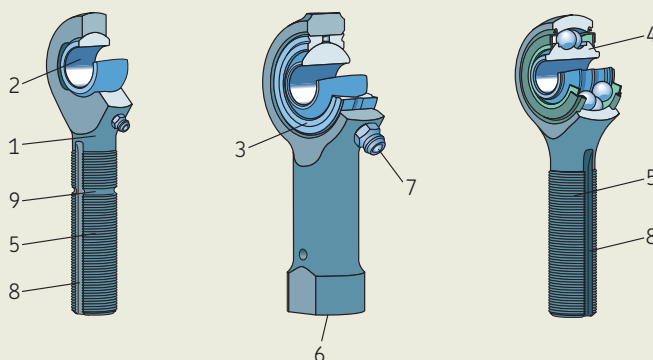


Table 1

SKF rod ends, metric dimensions

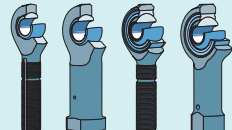
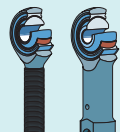
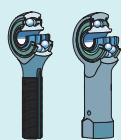
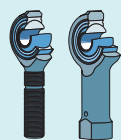
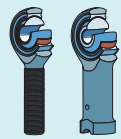
Type			Thread	Standard	SKF rod end series	SKF bearing series	Table number	Page
Ball bearing rod ends		Integrated	External	EN 3541, EN 4036	C..MJ, CN..MJ	N/A	3.1	296
		Integrated	External	–	C..M, CN..M, CN..M..SP1	N/A	3.2	298
Metal-to-metal rod ends		Integrated	External	–	EM..	N/A	3.3	300
		Inserted	External	–	EMJ/ML..	ML..R metric	3.4	302
		Inserted	External	–	EMJ/MT..	MT..R metric	3.5	304
		Integrated	Internal	–	EF..	N/A	3.6	306
		Inserted	Internal	–	EFJ/ML..	ML..R metric	3.7	308
		Inserted	Internal	–	EFJ/MT..	MT..R metric	3.8	310
Self-lubricating rod ends		Inserted	External	EN 2498, EN 4198	EMA..	HMEN..R metric	3.9	312
		Inserted	External	–	EMJ/RL..	WEN..R metric	3.10	314
		Inserted	External	–	EMJ/RT..	XRT..R metric	3.11	316
		Inserted	Internal	–	EFJ/RL..	WEN..R metric	3.12	318
		Inserted	Internal	–	EFJ/RT..	XRT..R metric	3.13	320

Table 2

SKF rod ends, inch dimensions

Type			Thread	Standard	SKF rod end series	SKF bearing series	Table number	Page
Ball bearing rod ends		Integrated	External	–	CN..SP	N/A	3.14	322
		Integrated	External	EN 4156, EN 4157	CN..	N/A	3.15	326
		Integrated	External	AS 21151	REP..M, RA..M, RAP..M	N/A	3.16	332
		Integrated	Internal	AS 21153	REP.., REP..F., REPB..N..	N/A	3.17	334
Metal-to-metal rod ends		Inserted	External	–	EMJ/..ML..R	ML..R inch	3.18	336
		Inserted	External	–	EMJ/..MT..R	MT..R inch	3.19	338
		Inserted	Internal	–	EFJ/..ML..R	ML..R inch	3.20	340
		Inserted	Internal	–	EFJ/..MT..R	MT..R inch	3.21	342
Self-lubricating rod ends		Inserted	External	AS 81935/1	MJ/WAS..	WAS..R inch, EWAS..R inch	3.22	344
		Inserted	External	AS 81935/4	MJ/NAS..	NAS..R inch, ENAS..R inch	3.23	346
		Inserted	External	AS 81935/6	PHMJ/WAS..	WAS..R inch, EWAS..R inch	3.24	348
		Inserted	External	AS 81935/8	PHMJ/NAS..	NAS..R inch, ENAS..R inch	3.25	350
		Inserted	External	NSA 8143	R..M..	SW..G inch	3.26	352
		Inserted	External	–	EMJ/RL..R	WAS..R inch	3.27	354
		Inserted	External	–	EMJ/RT..R	XRT..R inch	3.28	356
		Inserted	Internal	AS 81935/2	FJ/WAS..	WAS..R inch, EWAS..R inch	3.29	358
		Inserted	Internal	AS 81935/5	FJ/NAS..	NAS..R inch, ENAS..R inch	3.30	362
		Inserted	Internal	AS 81935/7	PHFJ/WAS..	WAS..R inch, EWAS..R inch	3.31	366
		Inserted	Internal	AS 81935/9	PHFJ/NAS..	NAS..R inch, ENAS..R inch	3.32	370
		Inserted	Internal	NSA 8149	R..F..	SW..G inch	3.33	374
		Inserted	Internal	–	EFJ/RL..R	WAS..R inch	3.34	378
		Inserted	Internal	–	EFJ/RT..R	XRT..R inch	3.35	380

Optional SKF design features

The standard assortment of SKF rod ends also includes a large variety of optional design features to meet specific application needs. The most common options are:

- Keyways or locating grooves in the rod end body for positioning, refer to **page 293**
- External (male) or internal (female) thread types to adapt to the application interface, refer to **page 293**
- Lubrication features, refer to **page 288**, Sealing solutions, refer to **pages 286, 290 and 292**, corrosion-resistant materials, refer to **pages 286, 289 and 291** and surface treatments, refer to **pages 286, 290 and 292** for optimal rod end performance in different operating conditions

Customized rod ends

SKF supplies customized and engineered rod ends to meet specific airframe application requirements. These solutions are the result of SKF's extensive experience and close cooperation between SKF and the customer's application experts.

SKF provides total solutions over the full bearing life cycle, including design, testing and partnership.

For additional information, refer to *Customized products* **page 295**.

Contact your regional SKF partner via: www.skf.com/go/aero.

Rod end bearing types selection criteria

The selection of the rod end type needed to meet the operating conditions depends mostly on the capabilities of the bearing type used in the rod end (rolling bearing, self-lubricating spherical plain bearing or metal-to-metal spherical plain bearing).

Refer to **table 11** in Airframe introduction **page 28** to select a bearing type (rolling or spherical plain bearing) that is suitable for the application requirements.

Then:

- For spherical plain bearings, refer to **table 2** in *Spherical plain bearings* **chapter page 131** for selection guidelines between metal-to-metal or self-lubricating bearing types
- For rolling bearings, refer to *Rolling bearings* **chapter page 30** for more information

With the selected bearing type, refer to the relevant rod end section for detailed information:

- *Ball bearing rod end* **page 285**
- *Metal-to-metal spherical plain bearing rod end* **page 287**
- *Self-lubricating spherical plain bearing rod end* **page 291**

General specifications

Ball bearing rod ends

Design

Ball bearing rod ends use an integrated self-aligning ball bearing. Where "integrated" means the balls run on a double row inner ring and a spherical raceway in the rod end head. For more information about self-aligning ball bearings, refer to *Rolling bearings* page 30.

Selecting rod end size and options

If you are looking for a known rod end, according to its standard for example, or if you are an experienced rod end and bearing expert, use **table 1** and **2** to find the relevant product table.

For help in selecting the appropriate rod end size and options, follow these steps:

- 1 Select external or internal thread type depending on the design of the application attachment point, refer to **page 293**
- 2 Determine the range of allowable interface dimensions for the rod end. Often the boundary dimensions are predetermined by the space available on the aircraft system. Typically, the shaft diameter determines the bore diameter.
- 3 Determine the static radial and axial loads *Rod end body load carrying capability* **page 292**.
- 4 Determine the swivelling angle capability required for the application.
- 5 From the product tables, find a rod end series with sufficient static load carrying capability and swivelling angle capability that best fits the required dimensions.

Example: When selecting a rod end with external thread, a maximum rod end length of 70 mm, a static radial limit load capacity of 3.5 kN and an axial static limit load capacity of 1 kN, then a C5MJ can be selected if the swivelling angle capability is sufficient.

- 6 Choose all other required options, including lubrication **page 285**, material **page 286** and surface treatment **page 286**.

If the standard SKF range of rolling bearing rod ends does not meet your specific needs, contact SKF for a customized products solution, as described in *Customized products* **page 295**.

Lubrication

Greases used in SKF ball bearing rod ends are listed in **table 3**. The standard grease options are listed in each relevant product table.

At least 80% of the free space in the bearing is filled with grease. The bearings are lubricated for life and cannot be relubricated.

Lubrication is primarily chosen according to the operating temperature.

For operation outside the allowable temperature range of the greases, the rod end and bearing life may be reduced. Contact SKF for more information.

Operating temperature

The permissible operating temperature of ball bearing rod ends is typically limited by the grease capability. Refer to *Lubrication* for more information about grease temperature limits.

Friction and torque

Values for rotational and swivelling starting torques, as defined in *Rolling bearings – Friction and torque* **page 41**, are listed in the relevant product tables.

3

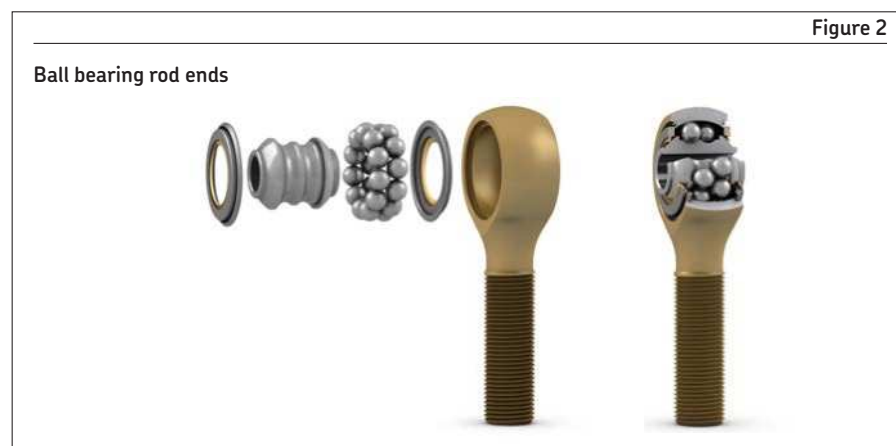


Table 3

Standard greases		
NATO codes	Standard	Operating temperature
G354	MIL PRF 23827 type I	–73 to +121 °C –100 to +250 °F
–	MIL PRF 23827 type II	–73 to +121 °C –100 to +250 °F
G395	MIL PRF 81322	–54 to +177 °C –64 to +350 °F

Rod end data

Material

The bodies of ball bearing rod ends use case hardening steel materials with a soft core and hard surface, providing increased mechanical resistance, see **table 4**.

Bearing inner ring and rolling elements use the standard materials defined in *Rolling bearings – Material* **page 45**: Bearing steel 100C6 or corrosion-resistant steel 440C.

The standard surface treatment options are zinc-nickel or cadmium plating. See the relevant product tables.

- Cadmium plating is applied according to AMS-QQ-P-416. This treatment can include chromium 6 compounds and may be subject to environmental legislation
- Zinc-nickel plating is a chromium 6 free alternative to cadmium plating, compliant to environmental legislation. Zinc-nickel plating is applied in accordance with AMS 2417

Surface treatment

Rod ends can be exposed to various environmental conditions including humidity, heat and fluids. These can limit the bearing life or performance by increasing the risk of contamination and corrosion.

Therefore, SKF supplies surface treatments for increased general corrosion resistance and increased fretting resistance.

These surface treatments are applied to the rod end body, but not to the raceways.

Rod end interface dimensions and tolerances from product tables are not modified when surface treatments are used.

For other surface treatments for specific purposes, refer to *Customized products* **page 295** and contact SKF.

Sealing solutions

Ball bearing rod ends are supplied as standard with shielding or sealing solutions as a protection against environmental conditions. For the design of the seal and shield, refer to *Rolling bearings – Sealing and shielding* **page 47**.

Table 4

Standard materials for ball bearing rod end bodies

Body material type	Raceway surface hardness HRC	Cross-sectional hardness HRC	Cross-sectional Rm MPa	Corrosion resistance	Material designation	EN	AMS	Equivalent designation
Case hardening alloy steel	For EN series ≥ 58 For AS series = 59 to 63 For other series ≥ 60	For AS series = 15 ¹⁾ to 45 for rod end shank and 32 to 48 for rod end head For other series = 20 to 40	For EN series > 830	Moderate	9315	EN 2099	AMS 6263	16NCD13
Case hardening corrosion-resistant steel	≥ 60	20 to 40	No standard requirement	Good	431	EN 3490	AMS 5628	Z15CN17.03

¹⁾ Equivalent to 92,5 HRB

Metal-to-metal spherical plain bearing rod ends

Design

Metal-to-metal rod ends consist of either:

- An integrated bearing, where "integrated" means the inner ring slides on a spherical surface machined in the rod end head. The rod end body serves as an outer ring (**figure 3**)
- A standard metal-to-metal spherical plain bearing inserted into a rod end body (**figure 4**)

Rod ends with integrated bearings have better fatigue resistance than the same size rod ends with inserted metal-to-metal spherical plain bearings. For more information refer to *Dynamic load for rod ends with inserted bearings* **page 292**.

Selecting rod end size and options

Integrated bearing

If you are looking for a known rod end or if you are an experienced rod end and bearing expert, use **table 1** and **2** to find the relevant product table.

For help in selecting the appropriate rod end size and options, follow these steps:

- 1 Select external or internal thread type depending on the design of the application attachment point, refer to **page 293**
- 2 Determine the range of allowable interface dimensions for the rod end. Often the boundary dimensions are predetermined by the space available on the aircraft system. Typically, the shaft diameter determines the bearing's bore diameter.
- 3 Determine the static radial and axial load requirements. For more information, refer to *Rod end body load carrying capability* **page 292**.
- 4 Determine the swivelling angle capability required for the application.
- 5 From the product tables, find a rod end series with sufficient static load carrying capability and swivelling angle capability that best fits the required dimensions.

Example

When selecting a rod end with external thread, a maximum rod end length of 160 mm and a static radial ultimate load capacity of 160 kN, then an EM20 can be selected if the swivelling angle capability is sufficient.

- 6 Depending on the operating and load conditions (static or dynamic), select an appropriate material and surface treatment combination. Integrated bearings with a bronze inner ring are typically used for endurance applications. Integrated bearings with a steel inner ring are typically used for static or fatigue applications. For more information, refer to *Metal-to-metal Spherical plain bearings – Dynamic load rating* **page 135**.
- 7 Choose all other options, including *Lubrication* **page 288** and *Sealing solutions* **page 290**.

If the standard SKF range of integrated metal-to-metal spherical plain bearing rod ends does not meet your specific needs, refer to the inserted *Metal-to-metal spherical plain bearing rod end* **chapter page 288** or contact SKF for a customized design solution as described in *Customized product* **page 295**.

Figure 3

Integrated metal-to-metal spherical plain bearing rod end



Figure 4

Inserted metal-to-metal spherical plain bearing rod end



Inserted bearing

If you are looking for a known rod end, or if you are an experienced rod end and bearing expert, use **table 1** and **2** to find the relevant product table.

For help in selecting the appropriate rod end size and options, follow these steps:

- 1 Select external or internal thread type depending on the design of the application attachment point, refer to **page 293**.
- 2 Use the metal-to-metal spherical plain bearing selection process **page 134** to select the most suitable bearing series and size required for the application.
- 3 Find the appropriate rod end series that uses the selected metal-to-metal bearing.
- 4 To select the rod end, confirm that the rod end load carrying capability is suitable for the application requirements. For more information, refer to *Rod end body load carrying capability* **page 292**.

- 5 If the rod end body's load carrying capability does not meet requirements, it is necessary to increase the bearing size and repeat the above steps.
- 6 Select all other options, including *Lubrication* **page 288**, *Materials* **page 289** and *Surface treatments* **page 290**.

If the standard SKF range of inserted metal-to-metal spherical plain bearing rod ends does not meet your specific needs, refer to the *Integrated metal-to-metal spherical plain bearing rod end* **chapter page 287** or contact SKF for a customized design solution as described in the *Customized products* **page 295**.

Lubrication

Metal-to-metal spherical plain bearing rod ends are supplied greased and ready to be put into operation.

They can be:

- Greased-for-life
 - This is especially suitable for static and fatigue loading conditions.
- Relubricated periodically
 - This is especially suitable for dynamic loading conditions such as endurance. To facilitate this operation, lubrication holes and grooves can be provided in the inner ring and/or in the outer ring and rod end body. Refer to *Lubrication grooves* **page 289**. For optimum bearing performance, relubrication should be performed frequently, for instance during planned aircraft maintenance.

Lubrication helps to:

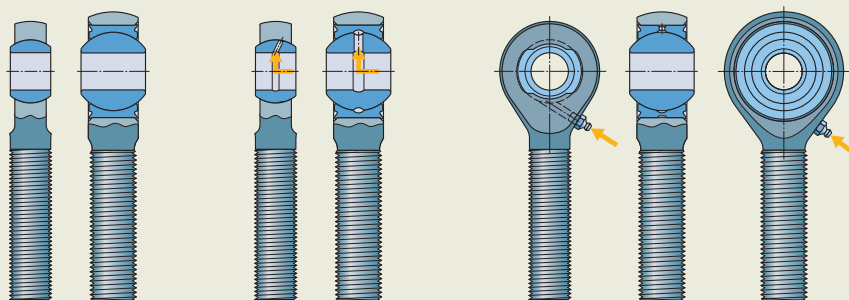
- Reduce friction
- Reduce wear rate
- Reduce seizing risk
- Extend bearing service life
- Protect against corrosion
- Expel contaminants and wear debris

Table 5

Standard greases		
NATO codes	Standard	Operating temperature
G354	MIL PRF 23827 type I	–73 to +121 °C –100 to +250 °F
G395	MIL PRF 81322	–54 to +177 °C –64 to +350 °F

Figure 5

Lubrication grooves



No code: Without lubrication groove

With system S:
Lubrication by
inner ring

With system C:
Lubrication by
rod end body

Lubricants

The greases used for standard metal-to-metal spherical plain bearing rod ends are listed in **table 5**.

Lubrication is primarily chosen according to the operating temperature.

WARNING: To prevent risk of bearing failure, use the same lubricant as supplied when relubricating.

Lubrication grooves

To facilitate lubricant supply to the sliding surfaces, metal-to-metal spherical plain bearing rod ends requiring periodic relubrication are available with relubrication grooves and holes in either the inner ring, the outer ring and rod end body, or both (**figure 5**). Available options are given in the relevant product tables.

Selection should be made according to the grease input locations:

- For grease inputs in the rod end head via a grease fitting, select code C. Standard grease fittings can be used such as AS 15001.
- For grease inputs in the shaft, select code S

Internal clearance

Inserted bearings are mounted and staked into the rod end body.

The staking can have an impact on the metal-to-metal spherical plain bearing clearance.

Internal clearances for the rod end assembly are listed in the relevant product tables.

For more information about metal-to-metal spherical plain bearing internal clearances, refer to *Internal clearance* **page 136**.

Operating temperature

The permissible operating temperature of standard metal-to-metal spherical plain bearing rod ends is limited by the grease capability, **table 5**.

For operation outside this temperature range, standard rod end and bearing life and performance may be reduced. Contact SKF for more information.

A wider operating temperature range can be achieved by using customized solutions (*Customized products* **page 295**).

Rod end data

Material

As specified in *Metal-to-metal spherical plain bearing – Material* **page 138**, inserted and integrated metal-to-metal spherical plain bearings are available in the following materials:

- Bearing steel for high strength
- Corrosion-resistant steel for high strength and good corrosion resistance
- Copper alloys for good corrosion resistance and enhanced dynamic performance (For more information, refer to *Metal-to-metal Spherical plain bearings – Dynamic load rating* **page 135**)

The material of the rod end body is listed in the relevant product tables.

The typical material grades used by SKF metal-to-metal spherical plain bearing rod ends are listed in **table 6**.

Masses listed in the product tables are for rod ends made of steel materials. Titanium alloy is typically used for lightweight applications. With titanium alloy, the rod end body masses can be reduced by typically 55%.

Other materials are available on request. Refer to *Customized products* **page 295**.

Table 6

Standard materials for metal-to-metal spherical plain bearing rod end bodies

Rod end bearing type	Material type	Hardness HRC	Rm MPa	Corrosion resistance	Material designation	EN	AMS	Equivalent designation
Inserted and integrated	Alloy steel	No standard requirement	≥ 1080	Moderate	30NCD16	EN 2137, EN 2475	–	S97
	Corrosion resistant steel	35 to 42	≥ 1080	Good	17-4PH H1025	EN 2539, EN 3161	AMS 5643	Z6CNU17.04 H1025
Inserted	Titanium alloy	No standard requirement	900 to 1160	Very good	Ti6Al4V	EN 3311	AMS 4928	TA6V

Surface treatments

Rod ends can be exposed to various environmental conditions including humidity, heat and fluids. These can limit the bearing life or performance by increasing the risk of contamination and corrosion.

Therefore, SKF provides surface treatments for increased general corrosion resistance and increased fretting resistance.

The rod end body surface treatments are listed in the relevant product tables.

Alloy steel rod ends are cadmium plated¹⁾ or zinc-nickel plated.

Titanium rod ends are anodized as standard.

Inserted metal-to-metal spherical plain bearings can be protected as specified in *Metal-to-metal spherical plain bearing – Surface treatments* **page 139**.

Cadmium plating¹⁾ is applied in accordance with AMS-QQ-P-416 or AMS03-19²⁾.

Zinc-nickel plating is applied in accordance with AMS 2417.

Anodizing is applied in accordance with MIL-A-8625.

¹⁾ Treatment includes chromium 6 compounds and may be subject to environmental legislation.

²⁾ Formerly DEF STAN 03-19

Rod end interface dimensions and tolerances from product tables are not modified when surface treatments are used.

For other surface treatments for specific purposes, refer to *Customized products* **page 295** and contact SKF.

Sealing solutions

Rod ends with inserted metal-to-metal spherical plain bearings can be supplied with shielding or sealing solutions as a protection against environmental conditions. For the design of the seal and shield, refer to *Spherical plain bearing – Sealing and shielding* **page 140**.

SKF also supplies special sealing solutions for integrated rod ends operating under specific application conditions. Refer to *Customized products* **page 295**.

Figure 6

Self-lubricating spherical plain bearing rod end



Self-lubricating spherical plain bearing rod ends

Design

Self-lubricating rod ends consist of a self-lubricating spherical plain bearing inserted into a rod end body.

Selecting rod end size and options

If you are looking for a known rod end, according to its standard for example, or if you are an experienced rod end and bearing expert, use **table 1** and **2 page 283** to find the relevant product table.

For help in selecting the appropriate rod end size and options, follow these steps:

- 1 Select external or internal thread type depending on the design of the application attachment point, refer to **page 293**.
- 2 Use the self-lubricating spherical plain bearing selection process **page 142** to select the most suitable self-lubricating bearing series and size required for the application.
- 3 Find the appropriate rod end series that uses the selected self-lubricating bearing.

4 To select the rod end, confirm that the rod end load carrying capability is suitable for the application requirements. Refer to *Rod end body* **page 292**.

5 If the rod end body's load carrying capability does not meet requirements, it is necessary to increase the bearing size and repeat the above steps.

If the standard SKF range of self-lubricating spherical plain bearing rod ends does not meet your specific needs, contact SKF for a customized design solution, as described in the *Customized products* **page 295**.

Friction and torque

Inserted self-lubricating spherical plain bearings are mounted and staked into the rod end body.

The staking can have an impact on the self-lubricating spherical plain bearing torque. The resulting torque is listed in the relevant product tables.

WARNING: Self-lubricating spherical plain bearing rod ends must not be lubricated. This may result in damage to the liner and reduced rod end and bearing performance.

Operating temperature

The SKF self-lubricating rod ends have the same operating temperature range as the self-lubricating spherical plain bearing they incorporate.

Refer to *Spherical plain bearing – Operating temperature* **page 147**.

Rod end data

Material

Self-lubricating plain bearing materials are as specified in *Self-lubricating spherical plain bearing – Material* **page 148**:

Inner ring in corrosion-resistant steel 440C or PH13.8 and outer ring in corrosion-resistant-steel 17-4PH.

The material of the rod end body is given in the relevant product tables.

The typical material grades used by SKF self-lubricating spherical plain bearing rod ends are listed in **table 7**.

Masses listed in the product tables are for rod ends made of steel materials. Titanium alloy is typically used for lightweight applications. With titanium alloy, the rod end body masses can be reduced by typically 55%.

Other materials are available on request. Refer to *Customized products* **page 295**.

Table 7

Standard materials for self-lubricating spherical plain bearing rod end bodies

Material type	Hardness HRC	Rm MPa	Corrosion resistance	Material designation	EN	AMS	Equivalent designation
Alloy steel	For EN series = 33 to 39	≥ 1080	Moderate	30NCD16	EN 2137/ EN 2475	–	S97
	For AS series = 39 to 42						
	For other series, no standard requirement						
Corrosion-resistant steel	39 to 42	≥ 1080	Moderate	4340	–	AMS 6415, AMS-S-5000	40NCD7
	35 to 42	≥ 1080	Good	17-4PH H1025	EN 2539/ EN 3161	AMS 5643	Z6CNU17.04 H1025
	40 to 44	No standard requirement	Good	PH13.8 H1050	–	AMS 5629	–
Titanium alloy	No standard requirement	900 to 1160	Very good	Ti6Al4V	EN 3311	AMS 4928	TA6V

Surface treatments

Rod ends can be exposed to various environmental conditions including humidity, heat and fluids. These can limit the bearing life or performance by increasing the risk of contamination and corrosion.

Therefore, SKF provides surface treatments for increased general corrosion resistance and increased fretting resistance.

The rod end body surface treatments are listed in the relevant product tables.

Alloy steel rod ends are cadmium plated¹⁾ or zinc-nickel plated.

Titanium rod ends are anodized as standard.

Corrosion-resistant steel rod ends can be passivated, as required by the relevant standards.

Passivation is applied in accordance with AMS 2700.

Cadmium plating¹⁾ is applied in accordance with AMS-QQ-P-416 or AMS03-19²⁾.

Zinc-nickel plating is applied in accordance with AMS 2417.

Self-lubricating spherical plain bearings can be protected as specified in *Self-lubricating spherical plain bearing – Surface treatment* **page 149**.

Rod end interface dimensions and tolerances from product tables are not modified when surface treatments are used.

For other surface treatments for specific purposes, refer to *Customized products* **page 295** and contact SKF.

¹⁾ Treatment includes chromium 6 compounds and may be subject to environmental legislation.

²⁾ Formerly DEF STAN 03-19

Sealing solutions

Rod ends with self-lubricating inserted spherical plain bearings can be supplied with shielding or sealing solutions as a protection against environmental conditions. For the design of the seal and shield, refer to the *Spherical plain bearing*, **chapter 2**.

Lined bore

SKF can supply self-lubricating rod ends with a self-lubricating liner in the bore. This is suitable for applications requiring axial movements along the shaft or when a secondary rotational motion in the bore is needed.

The considerations from *Spherical plain bearing – Lined Bore* **page 150**, are applicable.

Rod end bodies

Rod end body load carrying capability

Static load

The radial and axial static limit loads are listed in the relevant product tables for ball bearing rod ends.

The radial ultimate loads are listed in the relevant product tables for spherical plain bearing rod ends.

These values are valid for rod end bodies made of alloy steel or corrosion resistant steel.

For titanium rod end bodies, radial static ultimate loads are 70% of the equivalent steel rod end.

Dynamic load for rod ends with inserted bearings

Rod ends can support fatigue and endurance dynamic loading.

- Fatigue dynamic loading is when the load is alternating with no imposed swivelling or rotational movement.
- Endurance dynamic loading is when the load is applied constantly or alternating with swivelling and/or rotational movement. For rod ends with inserted bearings, it is the bearing that undergoes movement and withstands the endurance loading. The rod end itself only has to withstand a fatigue loading condition.

SKF standard rod ends are tested in fatigue dynamic loading conditions at a stress ratio, $R = 0,1$, see **diagram 1**. R is the ratio of the minimum applied load and the maximum applied load.

$$R = \frac{P_{\min}}{P_{\max}} = 0,1$$

Where:

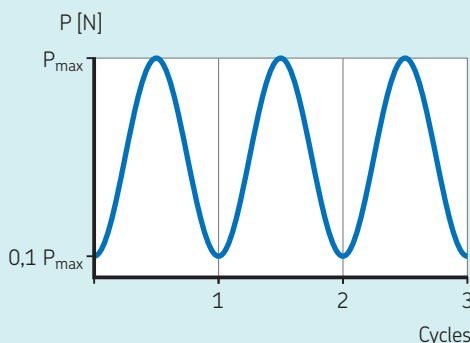
R = Stress ratio

$P_{\max}$ = Fatigue load carrying capability listed in the relevant product table [kN/lbf]

$P_{\min}$ = 10% of the fatigue load carrying capability [kN/lbf]

Diagram 1

Fatigue load



AS 81935³⁾ bearings are tested up to 50 000 load cycles. Other standard rod ends are tested up to 10^6 cycles.

NOTE: For a given bearing type, rod ends with integrated bearings typically show better dynamic performance than the same size rod ends with inserted bearings. Contact SKF for more information.

³⁾ Bearings, plain, rod end, self-aligning, self-lubricating, general specification for -54 to 163 °C (-65 to $+325$ °F)

Rod end head shape

Rod ends can have different head shapes in accordance with the relevant standard requirements (**figure 7**).

See the rod end head shape of each series in the relevant product tables.

For specific rod end head shapes, other than the ones specified in the product tables, refer to *Customized products* **page 295** and contact SKF.

Rod end body features

Thread type

SKF provides external or internal threads on rod end bodies (**figure 8**).

Rod end bodies with external thread have a rolled external thread to be screwed into a threaded housing.

Rod end bodies with internal thread have an internal thread to be mounted on a threaded shaft.

Threads are defined in accordance with international standards. External threads are rolled.

SKF supplies right-hand or left-hand threads. See the relevant product tables.

Groove and keyway

A locating groove is a horizontal groove in the shank used to indicate the minimum insertion length for the rod end. This enables correct rod end positioning and ensures that the thread is fully supported and that the rod end can sustain its full loading capacity.

A keyway is a vertical groove that can be used for rod end orientation or as an anti-rotation slot for tab washers.

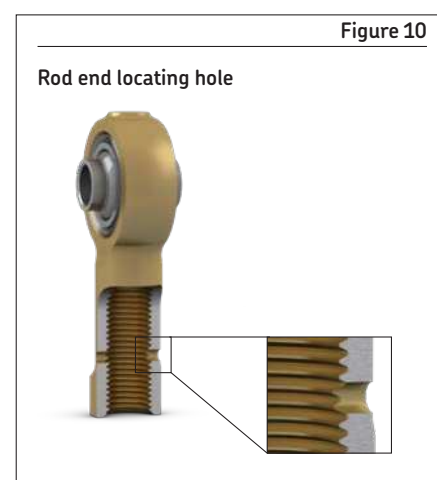
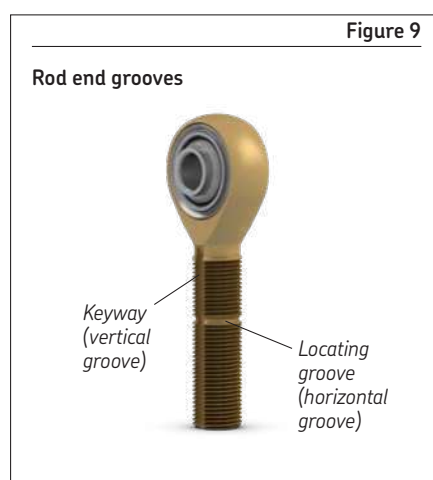
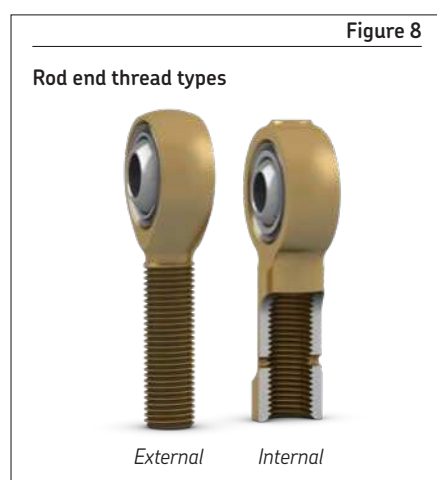
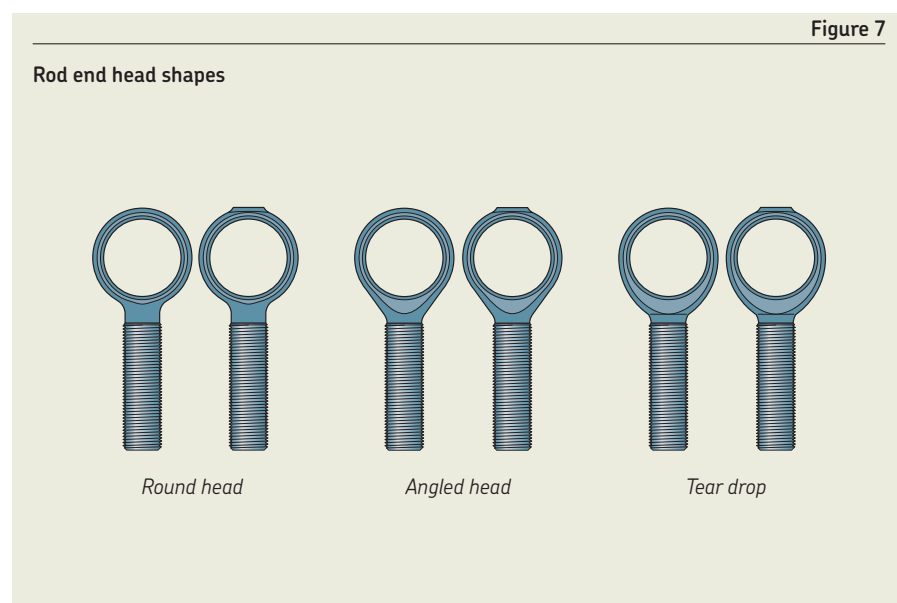
See **figure 9**.

In presence of a locating groove, both the locating groove and keyway (if present) are painted in red.

Locating locking hole

A hole can be integrated into the rod ends with internal thread to:

- Ensure the locking of the rod end by inserting a pin and prevent unscrewing
- Check that the insertion length for the rod end is above the minimum limit. See **figure 10**



Bearing handling

Mounting

Rod ends are fitted on pins and shafts in the same way as the bearing type they use. Refer to the relevant *Mounting section* **page 49** for rolling bearings and **page 153** for spherical plain bearings.

When attaching rod ends to threaded rods or extension tubes (**figure 11**), it is important to ensure that the insertion length is sufficient. When rod ends have a locating groove, ensure to screw the rod end in until the groove is covered.

Use a counter locking nut or a tab washer to retain the rod end.

These should be used on the external thread (rod or rod end body) and should be securely tightened against the abutment surface on the rod end or tube.

Dismounting

Rod end dismounting

To dismount rod ends, loosen the lock nut securing the shank and, if possible, unscrew the rod end from its rod or tube. Then remove the rod end from the pin or shaft the same way as for a bearing. Refer to the relevant *Dismounting section* **page 50** for rolling bearings and **page 155** for spherical plain bearings.

Bearing dismounting from rod end

It is not recommended to remove the bearing from the rod end body. If the bearing becomes damaged, or reaches its wear limit, it is necessary to replace the rod end assembly.

Storage

The performance of rod ends, bearings, seals and lubricants can be impacted by the rod end and bearing storage conditions and time in inventory. SKF recommends a “first in, first out” inventory policy and that the rod ends and bearings are stored under the storage conditions and storage time specified below.

Storage conditions

To maintain the integrity of the product during storage, SKF recommends the following basic housekeeping practices:

- Store rod ends in a stable, clean, vibration-free, and dry area with a cool and steady temperature. See temperature limits in **table 8**
- Control and limit relative humidity of the storage area, see limits in **table 8**
- Keep rod ends in their original individual unopened packages until immediately prior to mounting in application in order to prevent risk of bearing deterioration such as corrosion or the ingress of contaminants.

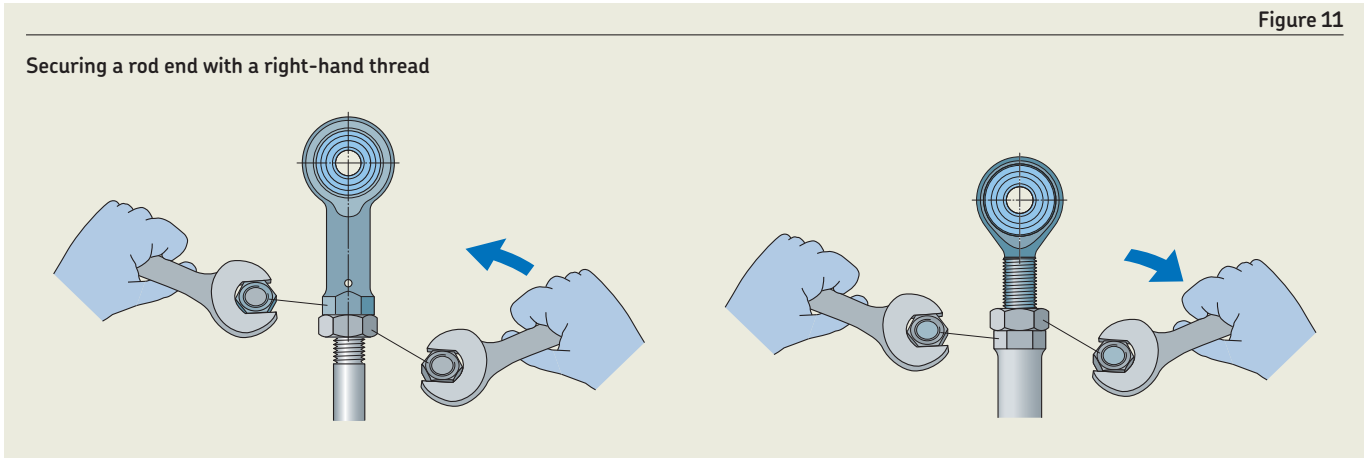
Beyond the limit storage time for metal-to-metal spherical plain bearings and ball bearings, the ageing of grease and degradation of grease properties can lead to a reduction of bearing performance. Therefore, after five years of storage, the grease in the bearings must be replaced by SKF.

For storage outside these conditions, the stated storage life is not guaranteed. Contact SKF for more information.

Table 8

Storage life	Ball bearing rod end	Metal-to-metal rod end	Self-lubricating rod end
Storage life	5 years	5 years	15 years ¹⁾
Storage temperature	15 to 35 °C (59 to 95 °F)	15 to 35 °C (59 to 95 °F)	15 to 25 °C (59 to 77 °F)
Relative humidity	50 to 70%	50 to 70%	50 to 70%

¹⁾ Can be limited by specific combinations of surface treatment and marking technology. Always refer to the dates indicated on SKF's packaging. Contact SKF for more information



Customized products

SKF designs and manufactures customized rod ends to meet specific application requirements.

Examples can include, but are not limited to:

- **Specific geometries and dimensions**
- **Materials, including:**
 - Alternative steel alloys and corrosion-resistant steel
 - Titanium alloys
- **Surface treatments**, including chemical passivation, cadmium plating or zinc-nickel plating. Certain treatments include chromium 6 compounds and may be subject to environmental legislation
- **Lubricants** as specified in the rolling bearing and metal-to-metal spherical plain bearing sections or **liners** as specified in the spherical plain bearing section
- **Greasing solutions** as specified in the rolling bearing and metal-to-metal spherical plain bearing sections
- **Sealing solutions** as specified in the relevant product sections

Legacy products

The legacy series listed in **table 9** are delivered and marked according to the listed cross-reference designation system (see also the relevant product tables).

Legacy standards

SKF can supply bearings compliant to the following legacy standards :

– EN 4351

Function Typical SKF customized solutions

Rod end head and shank shapes



Including alternative head shapes (round, angled, tear drop ...), bump stops, locking features or angle between shank and head ...

Geometries and designs



Split metal-to-metal bearing inner ring rod ends

Double ended links

Inserted rolling bearing rod ends

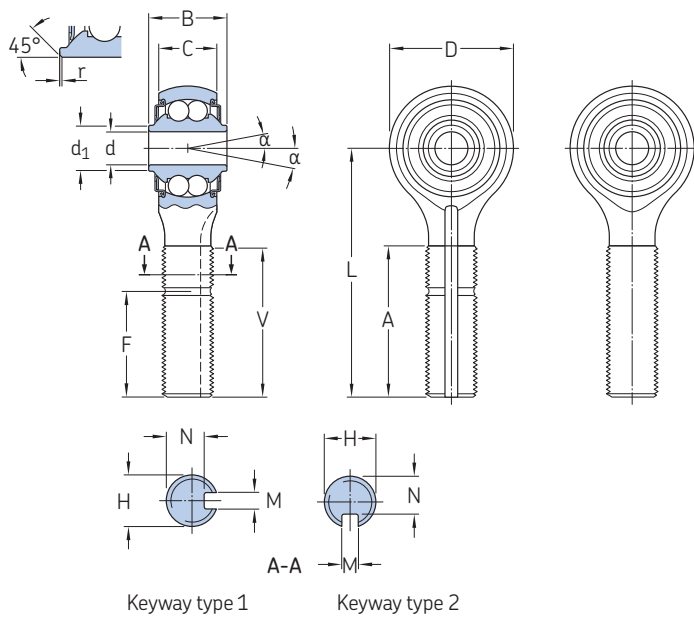
Table 9

Cross-reference to legacy products

Variant	Cross-reference designation system	SKF Aerospace France designation system Lons-le-Saunier (formerly known as SARMA)	SKF Aerospace U.K. Limited designation system Clevedon (formerly known as AMPEP)
Wide inch external thread	MJ/WAS..	UMJ/XRL..	12BM..
Narrow inch external thread	MJ/NAS..	UMJ/XRE..	12BNM..
Wide inch external thread with PH13.8 body	PHMJ/WAS..	PHUMJ/XRL..	12CM..
Narrow inch external thread with PH13.8 body	PHMJ/NAS..	PHUMJ/XRE..	12CNM..
Wide inch internal thread	FJ/WAS..	UFJ/XRL..	12BF..
Narrow inch internal thread	FJ/NAS..	UFJ/XRE..	12BNF..
Wide inch internal thread with PH13.8 body	PHFJ/WAS..	PHUFJ/XRL..	12CF..
Narrow inch internal thread with PH13.8 body	PHFJ/NAS..	PHUFJ/XRE..	12CNF..

3.1 External thread rod end with integrated rolling bearing (metric dimensions)

C..MJ, CN..MJ



Technical specification	EN 2067
Product standard	EN 3541 (bearing in bearing steel)
	EN 4036 (bearing in corrosion-resistant steel)

Dimensions

Nominal bore code	Dimensions d 0/-0,008	D +0,2/0	B 0/-0,12	C +0,1/0	A Min	V +0,5/0	d ₁ ≈	H 4h 6h	L ±0,5	F Min	M +0,1/0	N 0/-0,1
–	mm							–	mm			
5	5	20,5	12	8,5	33	33	7,6	MJ8 × 1	48	18	1,6	6,6
N 6	6	22,5	14	10	37	37	8,6	MJ10 × 1,25	54	23	2,4	8,0
N 8	8	28,5	15	10	42	42	11,1	MJ12 × 1,25	62	27	2,4	10,2
N10	10	32	20	14	48	48	13,6	MJ14 × 1,5	73	31	3,2	12,2

Dimensions cont., loads, torque and clearance

Nominal bore code	Dimensions		Mass ≈	Limit static loads		Max. starting torque		Max. swivel- ling torque	Max. axial clearance	Radial clearance	
	r +0,3/−0,2	α		Radial C _s	Axial C _a	Shielded	Sealed			EN 4036 (bearing in corrosion- resistant steel)	EN 3541 (bearing in bearing steel) Maximum
–	mm	°	g	kN		mNm			μm		
5	0,5	8	35	4,7	1,5	1	2	150	80	1/5	20
N 6	0,5	8	60	6,8	2,11	2	4	150	80	1/5	20
N 8	0,5	8	85	8,9	2,8	5	10	200	80	1/5	20
N10	0,5	8	130	14	4,4	7	12	200	80	1/5	20



Designation system

Example: ZXCN 6MJEGRKN811
WC 5MJN741

ZX CN 6 MJ E G R K N811

Material and surface treatment

	Inner ring and balls	Rod end body
No code	Bearing steel	Cadmium plated steel
S ¹⁾	Bearing steel	Zinc-nickel plated steel
W ¹⁾	Corrosion-resistant steel	Cadmium plated steel
SW ¹⁾	Corrosion-resistant steel	Zinc-nickel plated steel
X	Corrosion-resistant steel	Corrosion-resistant steel
ZX ¹⁾	Corrosion-resistant steel	Cadmium plated corrosion-resistant steel
SZX ¹⁾	Corrosion-resistant steel	Zinc-nickel plated corrosion-resistant steel

Basic designation

Bore code

Shield and seal

No code	Shielded
E	Sealed

Thread direction

No code	Right-hand thread
G	Left-hand thread

Locating groove

No code	Without locating groove ¹⁾
R	With locating groove

Keyway

No code	Without keyway
K	With keyway type 1
K2 ²⁾	With keyway type 2

Lubricant

N741	Grease G354
N811	Grease G395

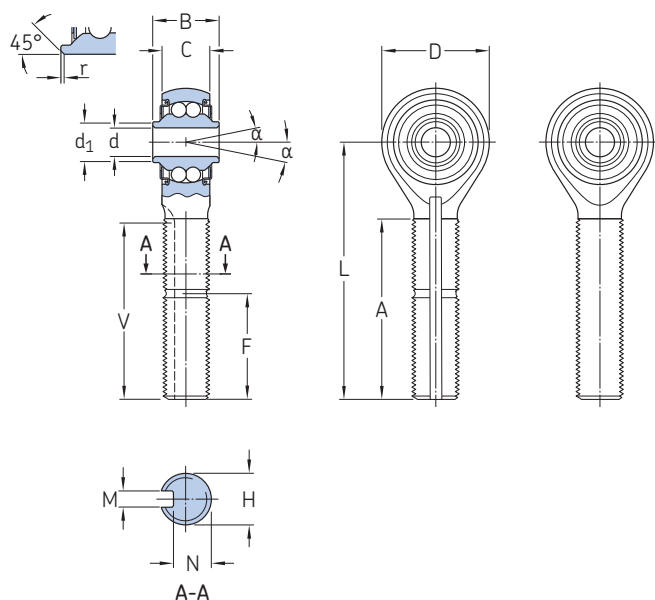
¹⁾ SKF option

²⁾ SKF option for bearing in bearing steel

3.2 External thread rod end with integrated rolling bearing (metric dimensions)

C..M, CN..M, CN..M..SP1

Technical specification –
Product standard –



Dimensions

Nominal bore code	Dimensions d 0/-0,008	D +0,2/0	B 0/-0,12	C +0,1/0	A Min	V +0,5/0	d ₁ ≈	H 4h	L ±0,5	F Min	M +0,1/0	N 0/-0,1
–	mm							–	mm			
5	5	20,5	12	8,5	33	33	7,6	M8 × 1	48	18	1,6	6,6
N 6	6	22,5	14	10	37	37	8,6	M10 × 1	54	22	2,4	8
N 8	8	28,5	15	10	42	42	11,1	M12 × 1	62	25	2,4	10,2
N 8..SP1	8	28,5	15	10	42	42	11,1	M12 × 1,5	62	25	2,4	10,2
N10	10	32	20	14	48	48	13,6	M14 × 1,5	73	31	3,2	12,2
N10..SP1	10	32	20	14	48	48	13,6	M14 × 1	73	31	3,2	12,2

Dimensions cont, loads, torque and clearance

Nominal bore code	Dimensions r +0,3/-0,2	α	Mass ≈	Static limit loads Radial C _s	Axial C _a	Max. starting torque Shielded	Max. starting torque Sealed	Max. swivelling torque	Max. axial clearance
–	mm	°	g	kN		mNm			μm
5	0,5	8	35	4,7	1,5	1	2	150	80
N 6	0,5	8	50	6,8	2,1	2	4	150	80
N 8	0,5	8	80	8,9	2,8	5	10	200	80
N 8..SP1	0,5	8	80	8,9	2,8	5	10	200	80
N10	0,5	8	130	14	4,4	7	12	200	80
N10..SP1	0,5	8	130	14	4,4	7	12	200	80



Designation system

Example: ZXCN 8MESP1GRKG81
C 5M

ZX CN 8 M E SP1 G R K G81

Material and surface treatment

Inner ring and balls

No code Bearing steel
S Bearing steel
W Corrosion-resistant steel
SW Corrosion-resistant steel
X Corrosion-resistant steel
ZX Corrosion-resistant steel
SZX Corrosion-resistant steel

Rod end body

Cadmium plated steel
Zinc-nickel plated steel
Cadmium plated steel
Zinc-nickel plated steel
Corrosion-resistant steel
Cadmium plated corrosion-resistant steel
Zinc-nickel plated corrosion-resistant steel

Basic designation

Bore code

Shield and seal

No code Shielded
E Sealed

Thread direction

No code Right-hand thread
G Left-hand thread

Locating groove

No code Without locating groove
R With locating groove

Keyway

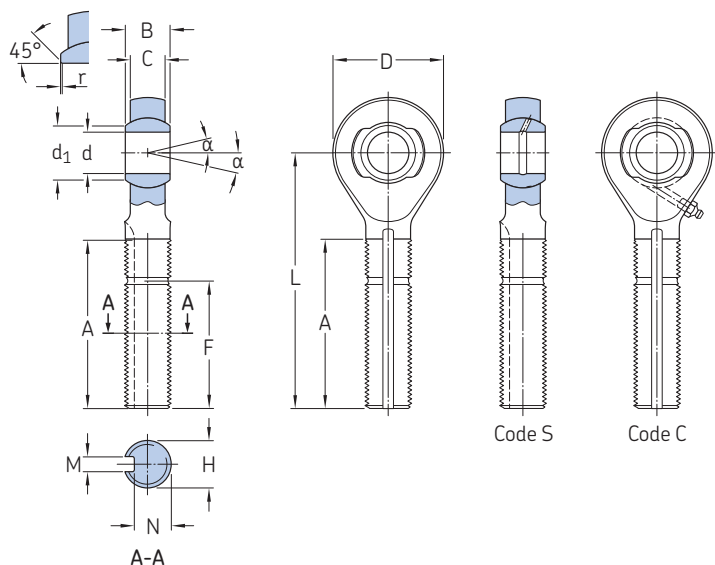
No code Without keyway
K With keyway

Lubricant

No code Grease G354
G81 Grease G395

3.3 External thread integrated metal-to-metal spherical plain bearing rod end (metric dimensions)

EM..



Technical specification –
Product standard –

3.3

Dimensions

Nominal bore code	Dimensions d	Tolerances Δdmp	D	B	C	A	V	H MJ 4h 6h	L	d ₁
–	mm	μm	mm	mm	mm	mm	mm	mm	mm	mm
12	12	0/–8	32	13	10	48	48	14 × 1,5	74	12,6
15	15	0/–8	40	15	12	56	56	16 × 1,5	85	15,6
17	17	0/–8	42	16	13,5	63	63	18 × 1,5	93	17,6
20	20	0/–9	51	22	18	78	78	22 × 1,5	115	20,6
25	25	0/–9	62	25	20	85	85	24 × 2	130	25,6
30	30	0/–9	70	28	24	93	93	27 × 2	145	30,6
35	35	0/–11	80	31	26	100	100	33 × 2	155	35,6
40	40	0/–11	88	34	29	125	125	36 × 2	190	40,6

Dimensions cont., loads and clearance

Nominal bore code	Dimensions F Min	M +0,1/0	N 0/–0,1	r +0,3/0	α	Mass ≈	Ultimate radial load ¹⁾	Axial clearance EM	EMS/EMC
–	mm	mm	mm	mm	°	g	kN	μm	mm
12	37	3,2	12,2	0,1	10	120	65	5/25	15/40
15	43	3,2	13,7	0,1	8	200	95	5/25	15/40
17	48	3,2	15,8	0,1	7	250	120	5/25	15/40
20	59	4	19,4	0,1	8	490	170	10/30	20/45
25	65	4	21,4	0,1	8	720	210	10/30	20/45
30	73	4,8	24,3	0,1	6	1 030	270	10/30	20/45
35	89	4,8	30	0,1	7	1 540	400	15/40	25/50
40	97	6,4	32,5	0,1	6	2 190	475	15/40	25/50

¹⁾ Loads are valid for rod end bodies made of alloy steel or corrosion resistant steel. For other rod ends, refer to page 292

Designation system

Examples: XEMS20G-2
EM12

X EM S 20 G -2

Material and surface treatment

	Inner ring	Rod end body
No code	Cadmium plated steel	Cadmium plated steel
S	Zinc-nickel plated steel	Zinc-nickel plated steel
W	Corrosion-resistant steel	Cadmium plated steel
SW	Corrosion-resistant steel	Zinc-nickel plated steel
X	Corrosion-resistant steel	Corrosion-resistant steel
Q	Bronze beryllium	Corrosion-resistant steel

Basic designation

Lubrication grooves

No code	Without lubrication groove
S	Lubrication by inner ring
C	Lubrication by rod end body

Bore code

Thread direction

No code	Right-hand thread
G	Left-hand thread

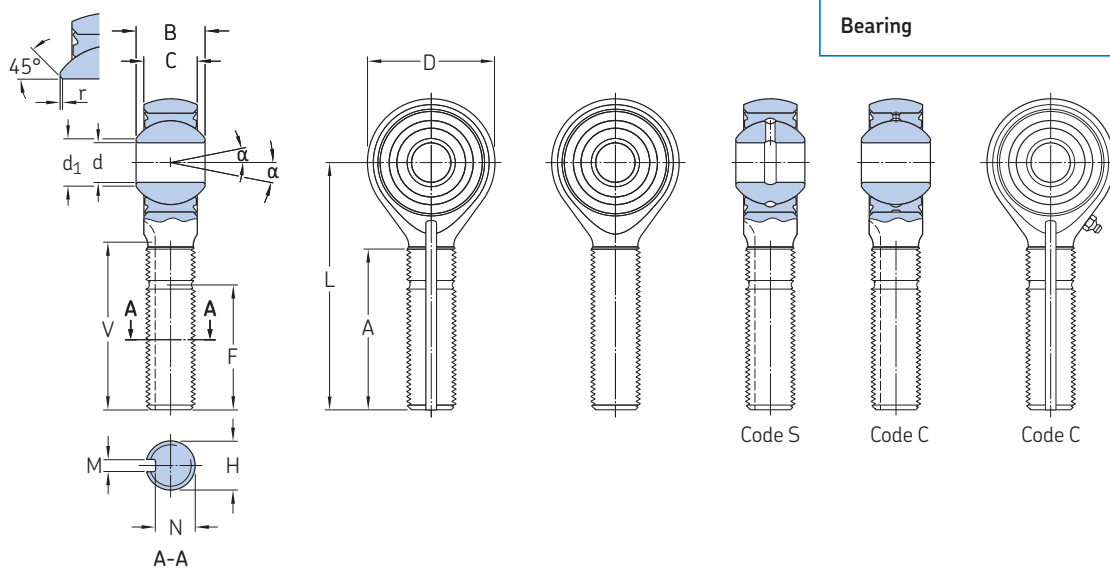
Lubricant

No code	Grease G354
-2	Grease G395

3.4 External thread inserted wide metal-to-metal spherical plain bearing rod end (metric dimensions)

EMJ/..ML

Technical specification	–
Product standard	–
Bearing	ML..R



Dimensions

Nominal bore code	Dimensions d	Tolerances Δdmp	D	B	C	A	V	H MJ 4h 6h	L	d ₁	F Min
–	mm	μm	mm			Min	+0,5/0	–	mm	≈	
5	5	0/-8	21	11	8,7	28	28	8 × 1	46	7,7	18
6	6	0/-8	22,5	11	8,7	37	37	10 × 1,25	54	7,7	22
8	8	0/-8	26	11	8,2	42	42	12 × 1,25	62	10,3	25
10	10	0/-8	32	12,5	10,2	48	48	14 × 1,5	73	12,2	31
12	12	0/-8	37	16	13,2	56	56	16 × 1,5	85	15,5	34
15	15	0/-8	41,5	17	13,7	70	70	20 × 1,5	100	18,9	41
17	17	0/-8	43	18	14,7	78	78	22 × 1,5	107	20,1	46
20	20	0/-10	50	20	16,2	85	85	24 × 2	121	23,5	50
25	25	0/-10	77	32	26,2	100	100	33 × 2	154	35,3	65

Dimensions cont., loads and clearance

Nominal bore code	Dimensions M +0,1/0	Dimensions N 0/-0,1	r +0,3/0	α	Mass ≈	Radial load Ultimate ¹⁾	Fatigue 10 ⁶ cycles	Axial clearance Standard	Reduced
–	mm			°	g	kN		μm	
5	1,6	6,6	0,1	15	40	30	5	17/75	35 max
6	2,4	8	0,1	15	55	40	7,1	17/75	35 max
8	2,4	10,2	0,1	14	75	50	8,6	17/75	35 max
10	3,2	12,2	0,1	10	125	90	14,8	17/75	35 max
12	3,2	13,7	0,1	10	195	110	18,7	17/75	35 max
15	4	17,4	0,1	9	285	130	22,3	17/75	35 max
17	4	19,4	0,1	9	340	150	24,8	20/80	40 max
20	4	21,4	0,1	8	490	190	31,6	20/80	40 max
25	4,8	30	0,1	9	1 590	475	78,4	25/100	50 max

¹⁾ Loads are valid for rod end bodies made of alloy steel or corrosion resistant steel. For other rod ends, refer to page 292

Designation system

Examples: XEMJ/WQMLS 6GRKX-2
EMJ/WML20

Rod end body material

No code Cadmium plated steel
S Zinc-nickel plated steel
X Corrosion-resistant steel
T¹⁾ Anodized titanium

Basic designation

Bearing material

	Inner ring	Outer ring
W	Corrosion-resistant steel	Corrosion-resistant steel
Q	Bronze beryllium	Corrosion-resistant steel
WQ	Corrosion-resistant steel	Bronze aluminium

Lubrication grooves

No code Without lubrication groove
S Lubrication by inner ring
C Lubrication by rod end body

Bore code

Thread direction

No code Right-hand thread
G Left-hand thread

Locating groove

No code Without locating groove
R With locating groove

Keyway

No code Without keyway
K With keyway

Internal clearance

No code Standard clearance
X Reduced clearance

Lubricant

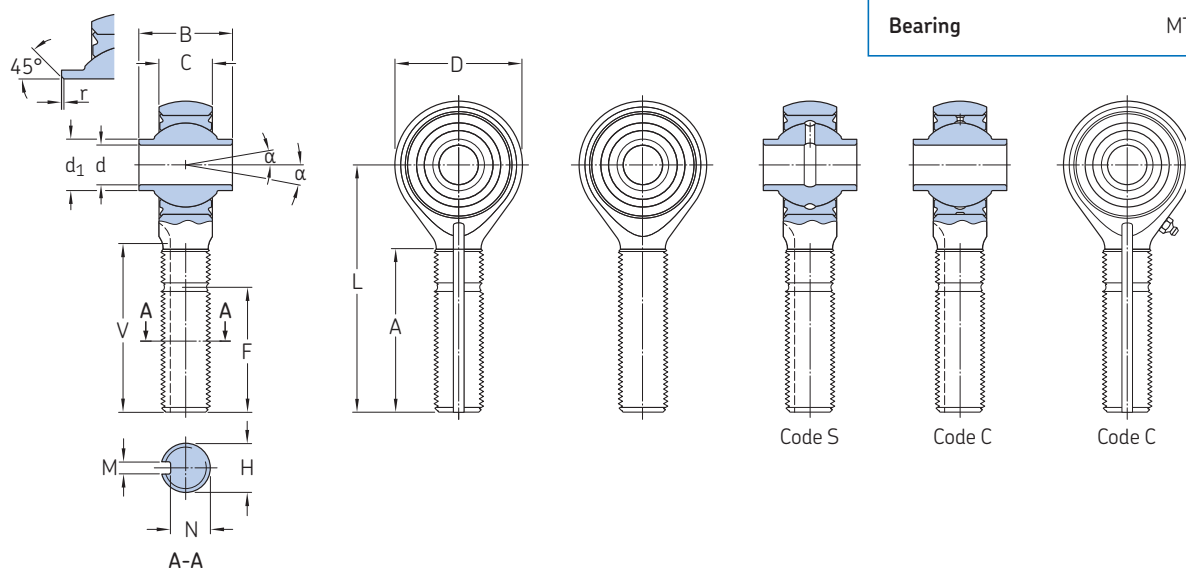
No code Grease G354
-2 Grease G395

¹⁾ SKF option, masses and load carrying capability reduced compared to steel rod end body.

3.5 External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (metric dimensions)

EMJ/..MT

Technical specification	–
Product standard	–
Bearing	MT..R



Dimensions

Nominal bore code	Dimensions d	Tolerances Δdmp	D	B	C	A	V	H MJ 4h 6h	L	d ₁	F Min
–	mm	μm	mm	mm	mm	mm	mm	mm	mm	mm	mm
5	5	0/-8	19	12,5	5,2	28	28	8 × 1	45	7,8	18
6	6	0/-8	25	15	6,2	37	37	10 × 1,25	58	9,6	22
8	8	0/-8	35	21	9,2	42	42	12 × 1,25	71	13,3	25
10	10	0/-8	35	21,0	9,2	48	48	14 × 1,5	77	13,3	31
12	12	0/-8	42	24	10,2	56	56	16 × 1,5	89	17,7	34
17	17	0/-8	51	30	14,2	78	78	22 × 1,5	115	21,8	46
20	20	0/-10	58	33	16,2	85	85	24 × 2	128	24	50
22	22	0/-10	65	36	16,2	93	93	27 × 2	140	28,3	55
25	25	0/-10	77	48	21,2	100	100	33 × 2	154	32,2	65

Dimensions cont., loads and clearance

Nominal bore code	Dimensions M	Dimensions N	r	α	Mass ≈	Radial loads Ultimate ¹⁾	Fatigue 10 ⁶ cycles	Axial clearance Standard	Reduced
–	mm	mm	mm	°	g	kN		μm	
5	1,6	6,6	0,1	15	30	21,2	3,4	17/75	35 max
6	2,4	8	0,1	24	55	30,6	4,9	17/75	35 max
8	2,4	10,2	0,1	20	115	76	12	17/75	35 max
10	3,2	12,2	0,1	20	135	76	12,2	17/75	35 max
12	3,2	13,7	0,1	20	225	102,1	16,4	17/75	35 max
17	4	19,4	0,1	20	440	174,8	28,3	20/80	40 max
20	4	21,4	0,1	19	610	240,1	38,7	20/80	40 max
22	4,8	24,3	0,1	19	810	270,5	43,4	20/80	40 max
25	4,8	30	0,1	21	1 460	401,3	64,9	25/100	50 max

¹⁾ Loads are valid for rod end bodies made of alloy steel or corrosion resistant steel. For other rod ends, refer to page 292

Designation system

Examples: XEMJ/WQMTS 6GRKX-2
EMJ/WMT20

Rod end body material

No code Cadmium plated steel
S Zinc-nickel plated steel
X Corrosion-resistant steel
T¹⁾ Anodized titanium

Basic designation

Bearing material

	Inner ring	Outer ring
W	Corrosion-resistant steel	Corrosion-resistant steel
Q	Bronze beryllium	Corrosion-resistant steel
WQ	Corrosion-resistant steel	Bronze aluminium

Lubrication grooves

No code Without lubrication groove
S Lubrication by inner ring
C Lubrication by rod end body

Bore code

Thread direction

No code Right-hand thread
G Left-hand thread

Locating groove

No code Without locating groove
R With locating groove

Keyway

No code Without keyway
K With keyway

Internal clearance

No code Standard clearance
X Reduced clearance

Lubricant

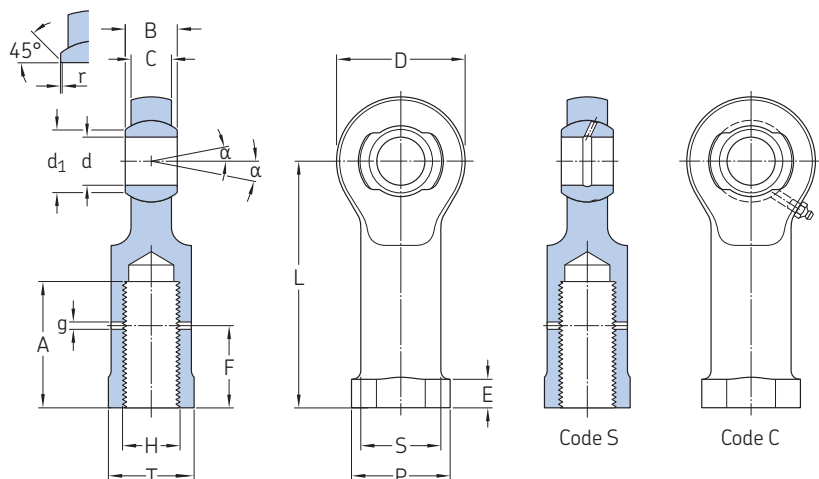
No code Grease G354
-2 Grease G395

¹⁾ SKF option, masses and load carrying capability reduced compared to steel rod end body.

3.6 Internal thread rod end with integrated metal-to-metal spherical plain bearing (metric dimensions)

EF

Technical specification –
Product standard –



Dimensions

Nominal bore code	Dimensions d	Tolerances Δd_{mp}	D	B	C	A	H MJ 4H 5H	L	P	d ₁	g
–	mm	μm	mm			Min	–	mm		$\approx$	$\approx$
12	12	0/–8	32	13	10	31	14 × 1,5	60	24	12,6	1,8
15	15	0/–8	40	15	12	35	16 × 1,5	70	26	15,6	1,8
17	17	0/–8	42	16,0	13,5	40	18 × 1,5	76	31	17,6	1,8
20	20	0/–9	51	22	18	49	22 × 1,5	90	34	20,6	1,8
25	25	0/–9	62	25	20	53	24 × 2	105	37	25,6	1,8
30	30	0/–9	70	28	24	60	27 × 2	120	42	30,6	1,8
35	35	0/–11	80	31	26	66	33 × 2	140	53	35,6	1,8
40	40	0/–11	88	34	29	72	36 × 2	145	58	40,6	1,8

Dimensions cont., loads and clearance

Nominal bore code	Dimensions F +0.5/0	S ±0.1	T 0/–0.25	E $\approx$	r +0,3/0	α	Mass $\approx$	Ultimate radial load	Axial clearance EF	EFS/EFC
–	mm					°	g	kN	μm	
12	20	19,5	21	7	0,1	10	120	65	5/25	15/40
15	24	22	23	7	0,1	8	190	95	5/25	15/40
17	26	24	27	8	0,1	7	240	120	5/25	15/40
20	33	29	30	8	0,1	8	430	170	10/30	20/45
25	36	32	33	8	0,1	8	680	210	10/30	20/45
30	40	36	37	8	0,1	6	990	270	10/30	20/45
35	50	44	46	9	0,1	7	1 570	400	15/40	25/50
40	54	48	50	9	0,1	6	1 940	475	15/40	25/50



Designation system

Examples: XEFS20G-2
EF12

X EF S 20 G -2

Material and surface treatment

	Inner ring	Rod end body
No code	Bearing steel	Cadmium plated steel
S	Bearing steel	Zinc-nickel plated steel
W	Corrosion-resistant steel	Cadmium plated steel
SW	Corrosion-resistant steel	Zinc-nickel plated steel
X	Corrosion-resistant steel	Corrosion-resistant steel
Q	Bronze beryllium	Corrosion-resistant steel

Basic designation

Lubrication grooves

No code	Without lubrication groove
S	Lubrication by inner ring
C	Lubrication by rod end body

Bore code

Thread direction

No code	Right-hand thread
G	Left-hand thread

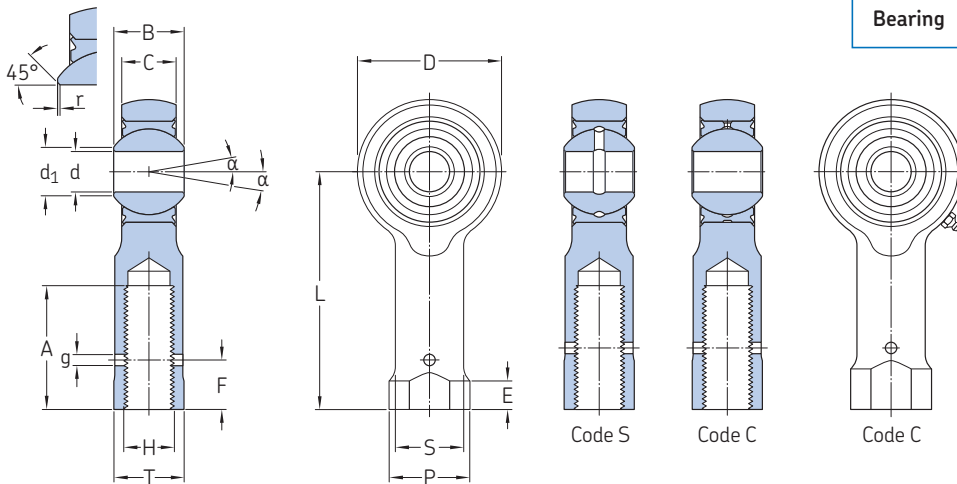
Lubricant

No code	Grease G354
-2	Grease G395

3.7 Internal thread inserted wide metal-to-metal spherical plain bearing rod end (metric dimensions)

EFJ/..ML

Technical specification	–
Product standard	–
Bearing	ML..R



Dimensions

Nominal bore code	Dimensions d	Tolerances Δdmp	D	B	C	A	H MJ 4H 5H	L	P	d ₁	g
–	mm	μm	mm	mm	mm	mm	–	mm	mm	mm	mm
5	5	0/-8	21	11	8,7	20	8 × 1	42	15	7,7	1,8
6	6	0/-8	22,5	11	8,7	25	10 × 1,25	48	17	7,7	1,8
8	8	0/-8	26	11	8,2	30	12 × 1,25	56	21	10,3	1,8
10	10	0/-8	32	12,5	10,2	31	14 × 1,5	62	24	12,2	1,8
12	12	0/-8	37	16	13,2	35	16 × 1,5	68	26	15,5	1,8
15	15	0/-8	41,5	17	13,7	44	20 × 1,5	82	31	18,9	1,8
17	17	0/-8	43	18	14,7	49	22 × 1,5	95	34	20,1	1,8
20	20	0/-10	50	20	16,2	53	24 × 2	100	37	23,5	1,8
25	25	0/-10	77	32	26,2	66	33 × 2	131	53	35,3	1,8

Dimensions cont., loads and clearance

Nominal bore code	Dimensions F +0.5/0	S ±0.1	T 0/-0.25	E ≈	r +0,3/0	α	Mass ≈	Radial loads Ultimate ¹⁾	Fatigue 10 ⁶ cycles	Axial clearance Standard	Reduced
–	mm	mm	mm	mm	mm	°	g	kN		μm	
5	10	12	13	5	0,1	15	50	30	5	17/75	35 max
6	12	14	15	6	0,1	15	60	40	7,1	17/75	35 max
8	14	17	18	6	0,1	14	85	50	8,6	17/75	35 max
10	16	19,5	21	7	0,1	10	135	90	14,8	17/75	35 max
12	18	22	23	7	0,1	10	195	110	18,7	17/75	35 max
15	22	26	27	8	0,1	9	275	130	22,3	17/75	35 max
17	24	29	30	8	0,1	9	350	150	24,8	20/80	40 max
20	26	32	33	8	0,1	8	500	190	31,6	20/80	40 max
25	35	44	46	9	0,1	8	1 520	475	78,4	25/100	50 max

¹⁾ Loads are valid for rod end bodies made of alloy steel or corrosion resistant steel. For other rod ends, refer to page 292



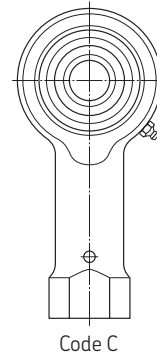
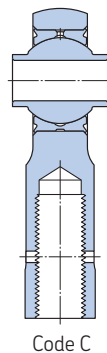
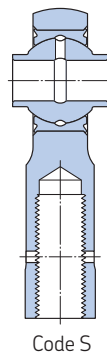
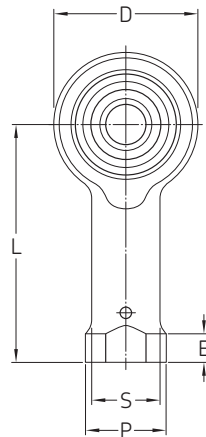
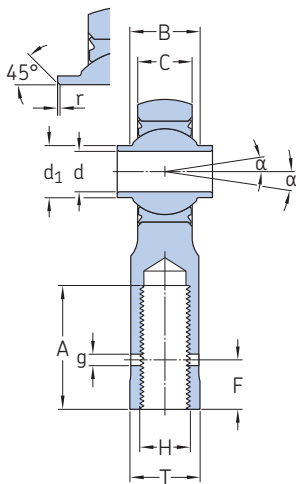
Designation system

Examples:	XEFJ/WQMLS 6GX-2	X	EFJ/	WQ	ML	S	6	G	X	-2
	EFJ/WML20									
Rod end body material										
No code	Cadmium plated steel									
S	Zinc-nickel plated steel									
X	Corrosion-resistant steel									
T ¹⁾	Anodized titanium									
Basic designation										
Bearing material										
	Inner ring	Outer ring								
W	Corrosion-resistant steel	Corrosion-resistant steel								
Q	Bronze beryllium	Corrosion-resistant steel								
WQ	Corrosion-resistant steel	Bronze aluminium								
Lubrication grooves										
No code	Without lubrication groove									
S	Lubrication by inner ring									
C	Lubrication by rod end body									
Bore code										
Thread direction										
No code	Right-hand thread									
G	Left-hand thread									
Internal clearance										
No code	Standard clearance									
X	Reduced clearance									
Lubricant										
No code	Grease G354									
-2	Grease G395									

¹⁾ SKF option, masses and load carrying capability reduced compared to steel rod end body.

3.8 Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (metric dimensions)

EFJ/..MT



Technical specification	–
Product standard	–
Bearing	MT..R

3.8



Dimensions

Nominal bore code	Dimensions d	Tolerances Δdmp	D	B	C	A	H MJ 4H 5H	L	P	d ₁	F
–	mm	μm	mm	mm	mm	mm	–	mm	mm	mm	mm
5	5	0/–8	19	12,5	5,2	20	8 × 1	41	15	7,8	10
6	6	0/–8	25	15	6,2	25	10 × 1,25	50	17	9,6	12
8	8	0/–8	35	21	9,2	30	12 × 1,25	60	21	13,3	14
10	10	0/–8	35	21,0	9,2	31	14 × 1,5	63	24	13,3	16
12	12	0/–8	42	24	10,2	35	16 × 1,5	72	26	17,7	18
17	17	0/–8	51	30	14,2	49	22 × 1,5	94	34	21,8	22
20	20	0/–10	58	33	16,2	53	24 × 2	104	37	24	26
22	22	0/–10	65	36	16,2	54	27 × 2	112	42	28,3	29
25	25	0/–10	77	48	21,2	66	33 × 2	133	53	32,2	35

Dimensions cont., loads and clearance

Nominal bore code	Dimensions S ±0.1	Dimensions T 0/–0.25	E ≈	r +0,3/0	g ≈	α	Mass ≈	Radial loads Ultimate ¹⁾	Fatigue 10 ⁶ cycles	Axial clearance Standard	Reduced
–	mm	mm	mm	mm	mm	°	g	kN		μm	
5	12	13	5	0,1	1,8	15	35	21,2	3,4	17/75	35 max
6	14	15	6	0,1	1,8	24	60	30,6	4,9	17/75	35 max
8	17	18	6	0,1	1,8	20	125	76	12	17/75	35 max
10	19,5	21	7	0,1	1,8	20	140	76	12,2	17/75	35 max
12	22	23	7	0,1	1,8	20	220	102,1	16,4	17/75	35 max
17	29	30	8	0,1	1,8	20°	430	174,8	28,3	17/75	35 max
20	32	33	8	0,1	1,8	19	600	240,1	38,7	20/80	40 max
22	36	37	8	0,1	1,8	19	750	270,5	43,4	20/80	40 max
25	44	46	9	0,1	1,8	21	1 410	401,3	64,9	25/100	50 max

¹⁾ Loads are valid for rod end bodies made of alloy steel or corrosion resistant steel. For other rod ends, refer to page 292



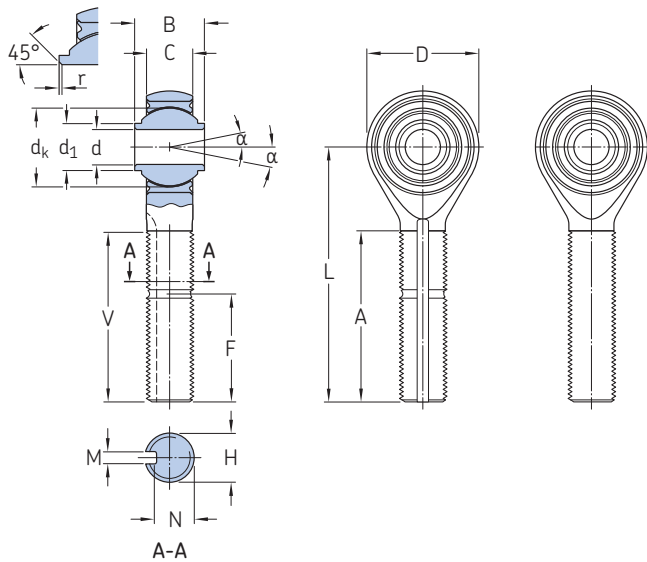
Designation system

Examples:	XEFJ/WQMTS 6GX-2	X	EFJ/	WQ	MT	S	6	G	X	-2
	EFJ/WMT20									
Rod end body material										
No code	Cadmium plated steel									
S	Zinc-nickel plated steel									
X	Corrosion-resistant steel									
T ¹⁾	Anodized titanium									
Basic designation										
Bearing material										
	Inner ring									
W	Corrosion-resistant steel									
Q	Bronze beryllium									
WQ	Corrosion-resistant steel									
	Outer ring									
	Corrosion-resistant steel									
	Corrosion-resistant steel									
	Bronze aluminium									
Lubrication grooves										
No code	Without lubrication groove									
S	Lubrication by inner ring									
C	Lubrication by rod end body									
Bore code										
Thread direction										
No code	Right-hand thread									
G	Left-hand thread									
Internal clearance										
No code	Standard clearance									
X	Reduced clearance									
Lubricant										
No code	Grease G354									
-2	Grease G395									

¹⁾ SKF option, masses and load carrying capability reduced compared to steel rod end body.

3.9 External thread inserted self-lubricating spherical plain bearing rod end (metric dimensions)

EMA..., EMA...SP1A...



Technical specification	EN 2068
Product standard	EN 2498 (Cadmium plated steel 30NCD16 rod end) EN 4198 (Corrosion-resistant steel 17-4PH H1025 rod end)
Bearing	HMEN..R metric

Dimensions

Nominal bore code	Dimensions d Δd_{mp} 0/-0,008	D +0,2/0	B 0/-0,06	C +0,1/0	A Min	V +0,5/-1	H ISO M thread ¹⁾ 4h 6h	ISO MJ thread (code J) 4h 6h	L $\pm 0,5$	dk $\approx$	d1 $\approx$
–	mm						–		mm		
6	6	22,5	14	8,2	37	37	M10 × 1	MJ10 × 1,25	54	15,0	9
8	8	26	15	10,2	42	42	–	MJ12 × 1,25	62	17,5	11
8SP1A¹⁾	8	26	15	10,2	42	42	M12 × 1,5	–	62	17,5	11
10²⁾	10	32	20	13,2	48	48	M14 × 1,5	MJ14 × 1,5	73	22,2	13,5

Dimensions cont., loads, torque and clearance

Nominal bore code	Dimensions F Min	M +0,1/0	N 0/-0,1	r +0,3/-0,2	α	Mass $\approx$	Radial loads Ultimate ³⁾	Fatigue 10 ⁶ cycles	Starting torque
–	mm				°	g	kN		Nm
6	23	2,4	8	0,5	9	46	27,0	4,5	0,45/1,3
8	27	2,4	10,2	0,5	8	76	39,0	6,0	0,7/2
8SP1A¹⁾	27	2,4	10,2	0,5	8	76	39,0	6,0	0,7/2
10²⁾	31	3,2	12,2	0,5	10	135	58,0	9,2	0,7/2

¹⁾ SKF option

²⁾ The radial dynamic load is limited by the rod end load carrying capability. The C25 value from RL..SP bearing is reduced to 38,6 kN.

³⁾ Loads are valid for rod end bodies made of alloy steel or corrosion resistant steel. For other rod ends, refer to page 292

Designation system

Example: XEMAJ 6GRK
TEMA 8SP1A

X EMA J 6 G R K

Rod end body material and surface treatment

No code Cadmium plated steel
S¹⁾ Zinc-nickel plated steel
X Corrosion resistant steel
T²⁾ Anodized titanium

Basic designation

Thread profile

No code¹⁾ ISO M Profile thread
J ISO MJ Profile thread

Bore code

Thread direction

No code Right-hand thread
G Left-hand thread

Locating groove

No code Without locating groove
R With locating groove

Keyway

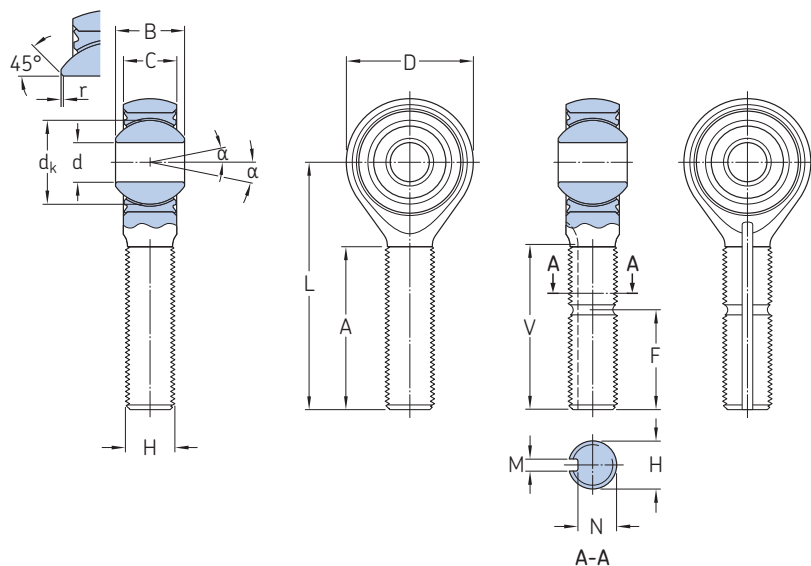
No code Without keyway
K With keyway

¹⁾ SKF option

²⁾ SKF option, masses and load carrying capability reduced compared to steel rod end body.

3.10 External thread inserted wide self-lubricating spherical plain bearing rod end (metric dimensions)

EMJ/RL..



Technical specification	EN 2755 for the bearing
Product standard	–
Bearing	WEN ..R metric

Dimensions

Nominal bore code	Dimensions d	Tolerances Δdmp	D	B	C	A	V	H MJ 4h 6h	L	d _k
–	mm	μm	+0,2/0	0/–0,06	+0,1/0	Min	+0,5/0	–	mm	≈
5	5	0/–8	21	11	8,7	28	28	8 × 1	46	13,4
6	6	0/–8	22,5	11	8,7	37	37	10 × 1,25	54	13,4
8	8	0/–8	26	11	8,2	42	42	12 × 1,25	62	15,1
10	10	0/–8	32	12,5	10,2	48	48	14 × 1,5	73	17,5
12	12	0/–8	37	16	13,2	56	56	16 × 1,5	85	22,3
15	15	0/–8	41,5	17	13,7	70	70	20 × 1,5	100	25,4
17	17	0/–8	43	18	14,7	78	78	22 × 1,5	107	27,0
20	20	0/–10	50	20	16,2	85	85	24 × 2	121	30,9
25	25	0/–10	77	32	26,2	100	100	33 × 2	154	47,6

Dimensions cont, loads and torque

Nominal bore code	Dimensions F Min	M +0,1/0	N 0/–0,1	r +0,3/0	α	Mass ≈	Radial loads Ultimate ¹⁾	Fatigue 10 ⁶ cycles	Starting torque Standard	Reduced
–	mm				°	g	kN		Nm	
5	18	1,6	6,6	0,1	15	40	30	5	0,08/1	0,005/0,12
6	22	2,4	8	0,1	15	55	40	7,1	0,08/1	0,005/0,12
8	25	2,4	10,2	0,1	14	75	50	8,6	0,12/1,6	0,006/0,16
10	31	3,2	12,2	0,1	10	125	90	14,8	0,12/1,6	0,008/0,2
12	34	3,2	13,7	0,1	10	195	110	18,7	0,12/1,6	0,008/0,2
15	41	4	17,4	0,1	9	285	130	22,3	0,12/1,6	0,01/0,24
17	46	4	19,4	0,1	9	340	150	24,8	0,12/1,6	0,01/0,24
20	50	4	21,4	0,1	8	490	190	31,6	0,12/1,6	0,01/0,24
25	65	4,8	30	0,1	9	1 590	475	78,4	0,25/2	0,015/0,5

¹⁾ Loads are valid for rod end bodies made of alloy steel or corrosion resistant steel. For other rod ends, refer to page 292

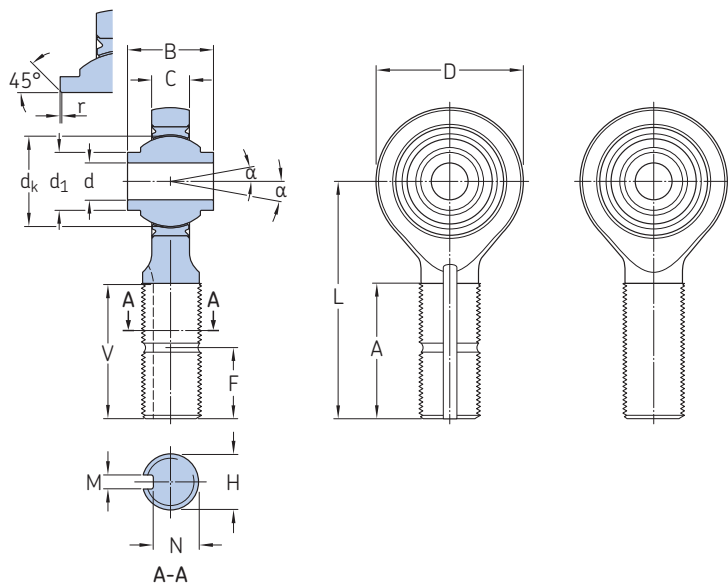
Designation system

Example:	XEMJ/RL 6GRKX	X	EMJ/RL	6	G	R	K	X
	EMJ/RL12							
Rod end body material								
No code	Cadmium plated 30NCD16 steel							
S	Zinc-nickel plated 30NCD16 steel							
X	Corrosion resistant steel 17-4PH H1025							
T¹⁾	Anodized titanium							
Basic designation								
Bore code								
Thread direction								
No code	Right-hand thread							
G	Left-hand thread							
Locating groove								
No code	Without locating groove							
R	With locating groove							
Keyway								
No code	Without keyway							
K	With keyway							
Starting torque								
No code	Standard							
X	Reduced							

1) SKF option, masses and load carrying capability reduced compared to steel rod end body.

3.11 External thread inserted high-misalignment self-lubricating spherical plain bearing rod end (metric dimensions)

EMJ/RT..



Technical specification	–
Product standard	–
Bearing	XRT..R metric

3.11

Dimensions

Nominal bore code	Dimensions d	Tolerances Δdmp	D	B	C	A	V	H MJ 4h 6h	L	d _k	d ₁
–	mm	μm	mm	mm	mm	mm	mm	mm	mm	mm	mm
5	5	0/–8	19	12,5	5,2	28	28	8 × 1	45	11,1	7,8
6	6	0/–8	25	15	6,2	37	37	10 × 1,25	58	15,1	9,6
8	8	0/–8	35	21	9,2	42	42	12 × 1,25	71	19,8	13,3
10	10	0/–8	35	21	9,2	48	48	14 × 1,5	77	19,8	13,3
12	12	0/–8	42	24	10,2	56	56	16 × 1,5	89	25,0	17,7
17	17	0/–8	51	30	14,2	78	78	22 × 1,5	115	31,5	21,8
20	20	0/–10	58	33	16,2	85	85	24 × 2	128	34,0	24,0
22	22	0/–10	65	36	16,2	93	93	27 × 2	140	38,9	28,3
25	25	0/–10	77	48	21,2	100	100	33 × 2	154	47,6	32,2

Dimensions cont, loads and torque

Nominal bore code	Dimensions F Min	M +0,1/0	N 0/–0,1	r +0,3/0	α	Mass ≈	Radial loads Ultimate ¹⁾	Fatigue 10 ⁶ cycles	Starting torque Standard	Reduced
–	mm	mm	mm	mm	°	g	kN	Nm	Nm	Nm
5	18	1,6	6,6	0,1	15	30	21,2	3,4	0,06/0,6	0,005/0,12
6	22	2,4	8	0,1	24	55	30,6	4,9	0,06/0,6	0,005/0,12
8	25	2,4	10,2	0,1	20	115	76	12	0,08/0,8	0,005/0,12
10	31	3,2	12,2	0,1	20	135	76	12,2	0,1/1	0,008/0,2
12	34	3,2	13,7	0,1	20	225	102,1	16,4	0,1/1	0,008/0,2
17	46	4	19,4	0,1	20	440	174,8	28,3	0,12/1,4	0,008/0,2
20	50	4	21,4	0,1	19	610	240,1	38,7	0,12/1,4	0,008/0,2
22	55	4,8	24,3	0,1	19	810	270,5	43,4	0,25/2	0,015/0,5
25	65	4,8	30	0,1	21	1 460	401,3	64,9	0,25/2	0,015/0,5

¹⁾ Loads are valid for rod end bodies made of alloy steel or corrosion resistant steel. For other rod ends, refer to page 292

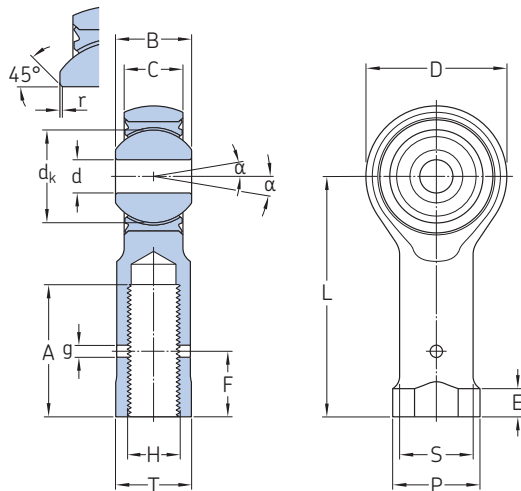
Designation system

Example:	XEMJ/RT 6GRKX	X	EMJ/RT	6	G	R	K	X
	EMJ/RT22							
Rod end body material								
No code	Cadmium plated 30NCD16 steel							
S	Zinc-nickel plated 30NCD16 steel							
X	Corrosion resistant steel 17-4PH H1025							
T ¹⁾	Anodized titanium							
Basic designation								
Bore code								
Thread direction								
No code	Right-hand thread							
G	Left-hand thread							
Locating groove								
No code	Without locating groove							
R	With locating groove							
Keyway								
No code	Without keyway							
K	With keyway							
Starting torque								
No code	Standard							
X	Reduced							

1) SKF option, masses and load carrying capability reduced compared to steel rod end body.

3.12 Internal thread inserted wide self-lubricating spherical plain bearing rod end (metric dimensions)

EFJ/RL..



Technical specification	EN 2755 for the bearing
Product standard	–
Bearing	WEN..R metric

3.12

Dimensions

Nominal bore code	Dimensions d	Tolerances Δdmp	D	B	C	A	H MJ 4H 5H	L	P	dk
–	mm	μm	mm	mm	mm	mm	–	mm	mm	mm
5	5	0/–8	21	11	8,7	20	8 × 1	42	15	13,4
6	6	0/–8	22,5	11	8,7	25	10 × 1,25	48	17	13,4
8	8	0/–8	26	11	8,2	30	12 × 1,25	56	21	15,1
10	10	0/–8	32	12,5	10,2	31	14 × 1,5	62	24	17,5
12	12	0/–8	37	16	13,2	35	16 × 1,5	68	26	22,3
15	15	0/–8	41,5	17	13,7	44	20 × 1,5	82	31	25,4
17	17	0/–8	43	18	14,7	49	22 × 1,5	95	34	27,0
20	20	0/–10	50	20	16,2	53	24 × 2	100	37	30,9
25	25	0/–10	77	32	26,2	66	33 × 2	131	53	47,6

Dimensions cont, loads and torque

Nominal bore code	Dimensions F	S	T	E	r	g	α	Mass	Radial loads Ultimate ¹⁾	Fatigue 10 ⁶ cycles	Starting torque Standard	Reduced
–	mm	mm	mm	mm	mm	mm	°	g	kN	Nm	Nm	Nm
5	10	12	13	5	0,1	1,8	15	50	30	5	0,08/1	0,005/0,12
6	12	14	15	6	0,1	1,8	15	60	40	7,1	0,08/1	0,005/0,12
8	14	17	18	6	0,1	1,8	14	85	50	8,6	0,12/1,6	0,006/0,16
10	16	19,5	21	7	0,1	1,8	10	135	90	14,8	0,12/1,6	0,008/0,2
12	18	22	23	7	0,1	1,8	10	195	110	18,7	0,12/1,6	0,008/0,2
15	22	26	27	8	0,1	1,8	9	275	130	22,3	0,12/1,6	0,01/0,24
17	24	29	30	8	0,1	1,8	9	350	150	24,8	0,12/1,6	0,01/0,24
20	26	32	33	8	0,1	1,8	8	500	190	31,6	0,12/1,6	0,01/0,24
25	35	44	46	9	0,1	1,8	8	1 520	475	78,4	0,25/2	0,015/0,5

¹⁾ Loads are valid for rod end bodies made of alloy steel or corrosion resistant steel. For other rod ends, refer to page 292

Designation system

Example: XEFJ/RL 6GX
EFJ/RL25

X EFJ/RL 6 G X

Rod end body material and surface treatment

No code Cadmium plated 30NCD16 steel
S Zinc-nickel plated 30NCD16 steel
X Corrosion resistant steel 17-4PH H1025
T¹⁾ Anodized titanium

Basic designation

Bore code

Thread direction

No code Right-hand thread
G Left-hand thread

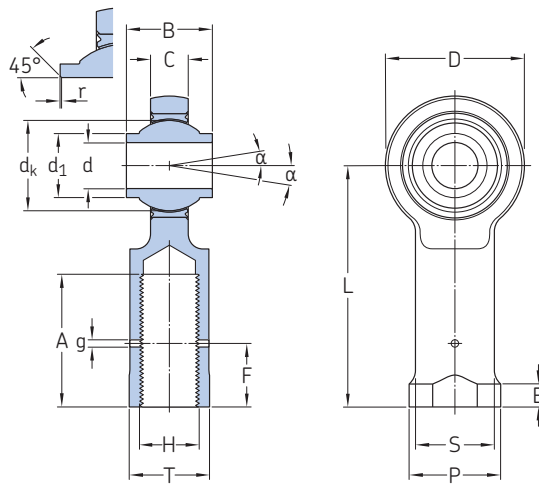
Starting torque

No code Standard
X Reduced

¹⁾ SKF option, masses and load carrying capability reduced compared to steel rod end body.

3.13 Internal thread inserted high misalignment self-lubricating spherical plain bearing rod end (metric dimensions)

EFJ/RT..



Technical specification	–
Product standard	–
Bearing	XRT..R

3.13

Dimensions

Nominal bore code	Dimensions d	Tolerances Δdmp	D	B	C	A	H MJ 4H 5H	L	P	dk	d1	g	F +0.5/0
–	mm	μm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
5	5	0/–8	19	12,5	5,2	20	8 × 1	41	15	11,1	7,8	1,8	10
6	6	0/–8	25	15	6,2	25	10 × 1,25	50	17	15,1	9,6	1,8	12
8	8	0/–8	35	21	9,2	30	12 × 1,25	60	21	19,8	13,3	1,8	14
10	10	0/–8	35	21	9,2	31	14 × 1,5	63	24	19,8	13,3	1,8	16
12	12	0/–8	42	24	10,2	35	16 × 1,5	72	26	25,0	17,7	1,8	18
17	17	0/–8	51	30	14,2	49	22 × 1,5	94	34	31,5	21,8	1,8	22
20	20	0/–10	58	33	16,2	53	24 × 2	104	37	34,0	24,0	1,8	26
22	22	0/–10	65	36	16,2	54	27 × 2	112	42	38,9	28,3	1,8	29
25	25	0/–10	77	48	21,2	66	33 × 2	133	53	47,6	32,2	1,8	35

Dimensions cont., loads and torque

Nominal bore code	Dimensions S ±0.1	T 0/–0.25	E ≈	r +0,3/0	α	Mass ≈	Radial loads Ultimate ¹⁾	Fatigue 10 ⁶ cycles	Starting torque Standard	Reduced
–	mm	mm	mm	mm	°	g	kN	Nm	Nm	Nm
5	12	13	5	0,1	15	35	21,2	3,4	0,06/0,6	0,005/0,12
6	14	15	6	0,1	24	60	30,6	4,9	0,06/0,6	0,005/0,12
8	17	18	6	0,1	20	125	76	12	0,08/0,8	0,005/0,12
10	19,5	21	7	0,1	20	140	76	12,2	0,1/1	0,0008/0,2
12	22	23	7	0,1	20	220	102,1	16,4	0,1/1	0,0008/0,2
17	29	30	8	0,1	20	430	174,8	28,3	0,12/1,4	0,0008/0,2
20	32	33	8	0,1	19	600	240,1	38,7	0,12/1,4	0,0008/0,2
22	36	37	8	0,1	19	750	270,5	43,4	0,25/2	0,015/0,5
25	44	46	9	0,1	21	1 410	401,3	64,9	0,25/2	0,015/0,5

¹⁾ Loads are valid for rod end bodies made of alloy steel or corrosion resistant steel. For other rod ends, refer to page 292

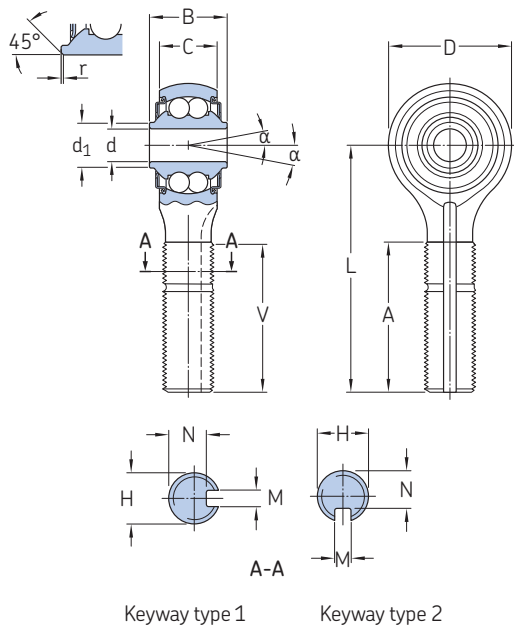
Designation system

Examples:	XEFJ/RT 6GX EFJ/RT22	X	EFJ/RT	6	G	X
Rod end body material						
No code	Cadmium plated 30NCD16 steel					
S	Zinc-nickel plated 30NCD16 steel					
X	Corrosion-resistant steel 17-4PH H1025					
T¹⁾	Anodized titanium					
Basic designation						
Bore code						
Thread direction						
No code	Right-hand thread					
G	Left-hand thread					
Starting torque						
No code	Standard					
X	Reduced					

1) SKF option, masses and load carrying capability reduced compared to steel rod end body.

3.14 External thread rod end with integrated rolling bearing (inch dimensions)

CN..SP bore code 6,35..SP24 to 7,94..SP4 and 6,35..SP18 to 7,94..SP11



Technical specification	–
Product standard	–
Grease	G354

3.14

Dimensions

Nominal bore code	Keyway type	Dimensions									
		d 0/-0.0005 0/-0,13	D ±0.010 ±0,254	B 0/-0.005 0/-0,127	C ±0.005 ±0,127	A ≈	V +0.02/0 +0,5/0	d ₁ ≈	H 3A	L ≈	M +0.005/0 +0,127/0
–		in/mm							–	mm	
6,35..SP24 ¹⁾ 6,35..SP18 ²⁾	1	0.2500 6,350	0.886 22,5	0.551 14	0.394 10	1.063 27	1.063 27	0.335 8,500	1/4-28 6,35-28	2.126 54	0.063 1,6
6,35..SP6 ¹⁾ 6,35..SP23 ²⁾	1	0.2500 6,350	0.886 22,5	0.551 14	0.394 10	1.457 37	1.457 37	0.335 8,500	5/16-24 7,94-24	2.126 54	0.063 1,6
6,35..SP21 ¹⁾ 6,35..SP8 ²⁾	2	0.2500 6,350	0.886 22,5	0.551 14	0.394 10	1.457 37	1.457 37	0.335 8,500	3/8-24 9,52-24	2.126 54	0.095 2,4
6,35..SP19 ¹⁾ 6,35..SP19 ²⁾	1	0.2500 6,350	0.886 22,5	0.551 14	0.394 10	1.654 42	1.654 42	0.335 8,500	7/16-20 11,11-20	2.362 60	0.095 2,4
6,35..SP20 ¹⁾ 6,35..SP20 ²⁾	1	0.2500 6,350	0.886 22,5	0.551 14	0.394 10	2.047 52	2.047 52	0.335 8,500	1/2-20 12,7-20	3.051 77,5	0.095 2,4
6,35..SP21 ¹⁾ 6,35..SP21 ²⁾	1	0.2500 6,350	0.886 22,5	0.551 14	0.394 10	2.323 59	2.323 59	0.335 8,500	9/16-18 14,29-18	3.346 85	0.126 3,2
6,35..SP22 ¹⁾ 6,35..SP22 ²⁾	1	0.2500 6,350	0.886 22,5	0.551 14	0.394 10	2.480 63	2.480 63	0.335 8,500	5/8-18 15,87-18	3.150 80	0.126 3
7,94..SP7 ¹⁾ 7,94..SP7 ²⁾	1	0.3125 7,938	1.122 28,5	0.591 15	0.394 10	1.457 37	1.457 37	0.449 11,400	5/16-24 7,94-24	2.362 60	0.063 1,6
7,94..SP4 ¹⁾ 7,94..SP11 ²⁾	1	0.3125 7,938	1.122 28,5	0.591 15	0.394 10	1.457 37	1.457 37	0.449 11,400	3/8-24 9,52-24	2.362 60	0.095 2,4

¹⁾ For bearing steel bearing and cadmium plated steel rod end body (No code), or for bearing steel bearing and zinc-nickel plated steel rod end body (Code S)

²⁾ For other materials/surface treatments (codes W, SW, X, ZX and SZX)

Designation system

Examples: ZXCN 6,35MESP24GRF
WCN 6,35SP23

Material and surface treatment

Inner ring and ball		Rod end body
No code	Bearing steel	Cadmium plated steel
S	Bearing steel	Zinc-nickel plated steel
W	Corrosion-resistant steel	Cadmium plated steel
SW	Corrosion-resistant steel	Zinc-nickel plated steel
X	Corrosion-resistant steel	Corrosion-resistant steel
ZX	Corrosion-resistant steel	Cadmium plated corrosion-resistant steel
SZX	Corrosion-resistant steel	Zinc-nickel plated corrosion-resistant steel

Basic designation

Bore code

Thread profile

M	UNF profile thread
J	UNJF profile thread

Shield and seal

No code	Shielded
E	Sealed

Thread direction

No code	Right-hand thread
G	Left-hand thread

Locating groove

No code	Without locating groove
R	With locating groove

Keyway

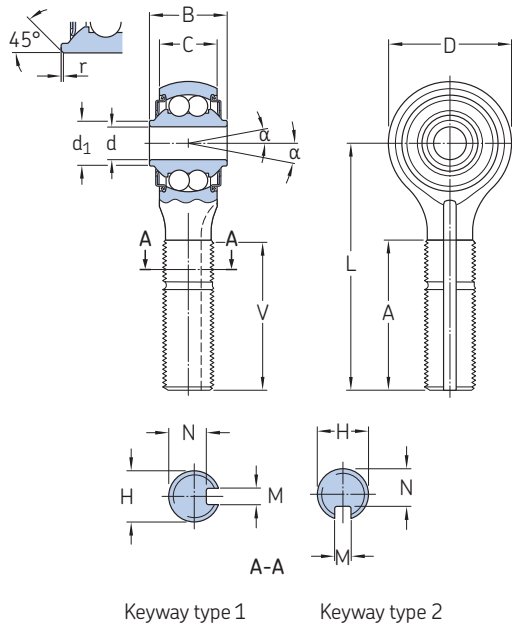
No code	With keyway
F	Without keyway

Dimensions cont. loads, torque and clearance

Nominal bore code	Keyway type	Dimensions		α	Mass $\approx$	Limit static loads		Axial clearance Max	Swivelling torque Max
		N +0.005/0 +0.127/0	r +0.014/0 +0.35/0			Radial C_s	Axial C_a		
—		in/mm		°	lb/g	lbf/kN		in/mm	oz.in/mN.
6,35..SP24 ¹⁾ 6,35..SP18 ²⁾ 1		0.202 5,11	0.006 0,15	8	0.08 37	1 529 6,8	472 2,1	0.003 0,080	21.242 150
6,35..SP6 ¹⁾ 6,35..SP23 ²⁾ 1		0.260 6,6	0.006 0,15	8	0.09 41	1 529 6,8	472 2,1	0.003 0,080	21.242 150
6,35..SP2 ¹⁾ 6,35..SP8 ²⁾ 2		0.311 7,9	0.006 0,15	8	0.10 46	1 529 6,8	472 2,1	0.003 0,080	21.242 150
6,35..SP19 ¹⁾ 6,35..SP19 ²⁾ 1		0.370 9,4	0.006 0,15	8	0.12 56	1 529 6,8	472 2,1	0.003 0,080	21.242 150
6,35..SP20 ¹⁾ 6,35..SP20 ²⁾ 1		0.436 11,07	0.006 0,15	8	0.16 73	1 529 6,8	472 2,1	0.003 0,080	21.242 150
6,35..SP21 ¹⁾ 6,35..SP21 ²⁾ 1		0.478 12,14	0.006 0,15	8	0.17 77	1 529 6,8	472 2,1	0.003 0,080	21.242 150
6,35..SP22 ¹⁾ 6,35..SP22 ²⁾ 1		0.539 13,7	0.006 0,15	8	0.22 98	1 529 6,8	472 2,1	0.003 0,080	21.242 150
7,94..SP7 ¹⁾ 7,94..SP7 ²⁾ 1		0.260 6,6	0.006 0,15	8	0.13 60	2 424 10,8	764 3,4	0.003 0,080	28.322 200
7,94..SP4 ¹⁾ 7,94..SP11 ²⁾ 1		0.311 7,9	0.006 0,15	8	0.14 64	2 424 10,8	764 3,4	0.003 0,080	28.322 200

3.14 External thread rod end with integrated rolling bearing (inch dimensions)

CN..SP bore code 7,94..SP5 to 9,52..SP7 and 7,94..SP2 to 9,52..SP7



Technical specification	–
Product standard	–
Grease	G354

3.14

Dimensions

Nominal bore code		Keyway type	Dimensions		D	B	C	A	V	d ₁	H	L	M
			d										
			0/–0.0005		±0.010	0/–0.005	±0.005	≈	+0.02/0	≈	3A	≈	+0.005/0
			0/–0.13		±0.254	0/–0.127	±0.127		+0.5/0				+0.127/0
–			in/mm								–	in/mm	
7,94..SP5 ¹⁾	7,94..SP2 ²⁾	2	0.3125	1.122	0.591	0.394	1.654	1.654	0.449	7/16-20	2.441	0.095	
			7,938	28,5	15	10	42	42	11,400	11,11-20	62	2,4	
7,94..SP8 ¹⁾	7,94..SP8 ²⁾	1	0.3125	1.122	0.591	0.394	2.047	2.047	0.449	1/2-20	2.913	0.095	
			7,938	28,5	15	10	52	52	11,400	12,7-20	74	2,4	
7,94..SP12 ¹⁾	7,94..SP9 ²⁾	1	0.3125	1.122	0.591	0.394	2.323	2.323	0.449	9/16-18	3.150	0.126	
			7,938	28,5	15	10	59	59	11,400	14,29-18	80	3,2	
7,94..SP10 ¹⁾	7,94..SP10 ²⁾	1	0.3125	1.122	0.591	0.394	2.480	2.480	0.449	5/8-18	3.268	0.126	
			7,938	28,5	15	10	63	63	11,400	15,87-18	83	3,2	
9,52..SP4 ¹⁾	9,52..SP4 ²⁾	1	0.3750	1.260	0.787	0.551	1.457	1.457	0.535	3/8-24	2.441	0.095	
			9,525	32	20	14	37	37	13,589	9,52-24	62	2,4	
9,52..SP5 ¹⁾	9,52..SP5 ²⁾	1	0.3750	1.260	0.787	0.551	1.654	1.654	0.535	7/16-20	2.638	0.095	
			9,525	32	20	14	42	42	13,589	11,11-20	67	2,4	
9,52..SP6 ¹⁾	9,52..SP6 ²⁾	1	0.3750	1.260	0.787	0.551	2.047	2.047	0.535	1/2-20	2.953	0.095	
			9,525	32	20	14	52	52	13,589	12,7-20	75	2,4	
9,52..SP2 ¹⁾	9,52..SP3 ²⁾	2	0.3750	1.260	0.787	0.551	1.890	1.890	0.535	9/16-18	2.874	0.126	
			9,525	32	20	14	48	48	13,589	14,29-18	73	3,2	
9,52..SP7 ¹⁾	9,52..SP7 ²⁾	1	0.3750	1.260	0.787	0.551	2.480	2.480	0.535	5/8-18	3.346	0.126	
			9,525	32	20	14	63	63	13,589	15,87-18	85	3,2	

¹⁾ For bearing steel bearing and cadmium plated steel rod end body (No code), or for bearing steel bearing and zinc-nickel plated steel rod end body (Code S)

²⁾ For other materials/surface treatments (codes W, SW, X, ZX and SZX)

Designation system

Examples: ZXCN 6,35MESP24GRF
WCN 6,35SP23

ZX CN 6,35 M E SP24 G R F

Material and surface treatment

Inner ring and ball		Rod end body
No code	Bearing steel	Cadmium plated steel
S	Bearing steel	Zinc-nickel plated steel
W	Corrosion-resistant steel	Cadmium plated steel
SW	Corrosion-resistant steel	Zinc-nickel plated steel
X	Corrosion-resistant steel	Corrosion-resistant steel
ZX	Corrosion-resistant steel	Cadmium plated corrosion-resistant steel
SZX	Corrosion-resistant steel	Zinc-nickel plated corrosion-resistant steel

Basic designation

Bore code

Thread profile

M	UNF profile thread
J	UNJF profile thread

Shield and seal

No code	Shielded
E	Sealed

Thread direction

No code	Right-hand thread
G	Left-hand thread

Locating groove

No code	Without locating groove
R	With locating groove

Keyway

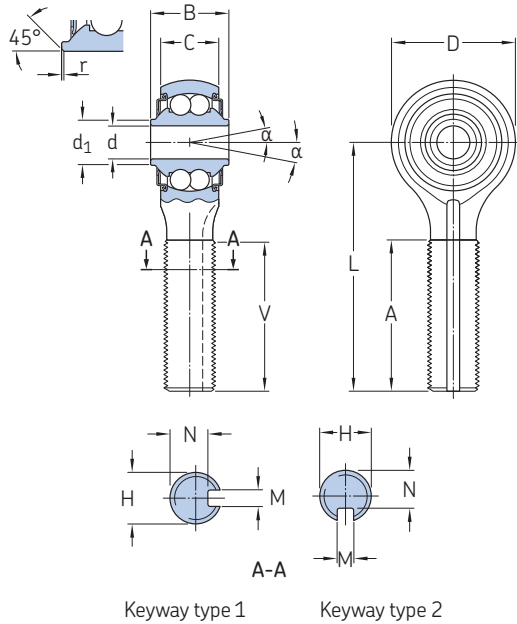
No code	With keyway
F	Without keyway

Dimensions cont. loads, torque and clearance

Nominal bore code		Keyway type	Dimensions		α	Mass $\approx$	Limit static loads		Axial clearance Max	Swivelling torque Max
			N +0.005/0 +0.127/0	r +0.014/0 +0.35/0			Radial C_s	Axial C_a		
–			in/mm		°	lb/g	lbf/kN		in/mm	oz.in/mN.
7,94..SP5 ¹⁾	7,94..SP2 ²⁾	2	0.370 9,4	0.006 0,15	8	0.08 37	2 424 10,8	764 3,4	0.003 0,080	28.322 200
7,94..SP8 ¹⁾	7,94..SP8 ²⁾	1	0.436 11,07	0.006 0,15	8	0.09 41	2 424 10,8	764 3,4	0.003 0,080	28.322 200
7,94..SP12 ¹⁾	7,94..SP9 ²⁾	1	0.478 12,14	0.006 0,15	8	0.10 46	2 424 10,8	764 3,4	0.003 0,080	28.322 200
7,94..SP10 ¹⁾	7,94..SP10 ²⁾	1	0.539 13,7	0.006 0,15	8	0.12 56	2 424 10,8	764 3,4	0.003 0,080	28.322 200
9,52..SP4 ¹⁾	9,52..SP4 ²⁾	1	0.311 7,9	0.006 0,15	8	0.16 73	3 147 14,0	989 4,4	0.003 0,080	28.322 200
9,52..SP5 ¹⁾	9,52..SP5 ²⁾	1	0.370 9,4	0.006 0,15	8	0.17 77	3 147 14,0	989 4,4	0.003 0,080	28.322 200
9,52..SP6 ¹⁾	9,52..SP6 ²⁾	1	0.436 11,07	0.006 0,15	8	0.22 98	3 147 14,0	989 4,4	0.003 0,080	28.322 200
9,52..SP2 ¹⁾	9,52..SP3 ²⁾	2	0.478 12,14	0.006 0,15	8	0.13 60	3 147 14,0	989 4,4	0.003 0,080	28.322 200
9,52..SP7 ¹⁾	9,52..SP7 ²⁾	1	0.539 13,7	0.006 0,15	8	0.14 64	3 147 14,0	989 4,4	0.003 0,080	28.322 200

3.15 External thread rod end with integrated rolling bearing (inch dimensions)

CN.. bore code 6,35..4 to 6,35..10



Technical specification	EN 2067
Product standard	EN 4156 (bearing in corrosion-resistant steel) EN 4157 (bearing in bearing steel)

Dimensions

Nominal bore code	Dimensions d	Δd_{mp}	Δd_s	D ± 0.010 $\pm 0,254$	B 0/-0.005 0/-0,127	C ± 0.005 $\pm 0,127$	A Min	d_1 $\approx$
—	in/mm							
6,35..4	0.2500 6,350	0/-0.003 0/-0,008	0/-0.005 0/-0,013	0.886 22,5	0.551 14	0.394 10	1.063 27	0.33 8,4
6,35..5	0.2500 6,350	0/-0.003 0/-0,008	0/-0.005 0/-0,013	0.886 22,5	0.551 14	0.394 10	1.457 37	0.33 8,4
6,35..6	0.2500 6,350	0/-0.003 0/-0,008	0/-0.005 0/-0,013	0.886 22,5	0.551 14	0.394 10	1.457 37	0.33 8,4
6,35..7	0.2500 6,350	0/-0.003 0/-0,008	0/-0.005 0/-0,013	0.886 22,5	0.551 14	0.394 10	1.654 42	0.33 8,4
6,35..8	0.2500 6,350	0/-0.003 0/-0,008	0/-0.005 0/-0,013	0.886 22,5	0.551 14	0.394 10	2.047 52	0.33 8,4
6,35..9	0.2500 6,350	0/-0.003 0/-0,008	0/-0.005 0/-0,013	0.886 22,5	0.551 14	0.394 10	2.323 59	0.33 8,4
6,35..10	0.2500 6,350	0/-0.003 0/-0,008	0/-0.005 0/-0,013	0.886 22,5	0.551 14	0.394 10	2.480 63	0.33 8,4

Dimensions cont.

Nominal bore code	Dimensions H UNJF-3A	V ± 0.02 $\pm 0,5$	L ± 0.010 $\pm 0,25$	M $+0.005/0$ $+0,127/0$	N $+0.005/0$ $+0,127/0$	r	α	Mass $\approx$
—	—	in/mm					°	lb/g
6,35..4	1/4-28 6,35-28	1.15 29,3	2.126 54	0.063 1,6	0.202 5,11	0.01/0.02 0,3/0,5	8	0.08 37
6,35..5	5/16-24 7,94-24	1.55 39,3	2.126 54	0.063 1,6	0.260 6,6	0.01/0.02 0,3/0,5	8	0.09 41
6,35..6	3/8-24 9,52-24	1.55 39,3	2.126 54	0.095 2,4	0.311 7,9	0.01/0.02 0,3/0,5	8	0.10 46
6,35..7	7/16-20 11,11-20	1.74 44,3	2.362 60	0.095 2,4	0.370 9,4	0.01/0.02 0,3/0,5	8	0.12 56
6,35..8	1/2-20 12,7-20	2.14 54,3	3.051 77,5	0.095 2,4	0.436 11,07	0.01/0.02 0,3/0,5	8	0.16 73
6,35..9	9/16-18 14,29-18	2.41 61,3	3.346 85	0.126 3,2	0.478 12,14	0.01/0.02 0,3/0,5	8	0.17 77
6,35..10	5/8-18 15,87-18	2.57 65,3	3.150 80	0.126 3,2	0.539 13,7	0.01/0.02 0,3/0,5	8	0.22 98

Designation system

Examples:	ZXCN 6,35-6GKG81 CN 6,35E10	ZX	CN	6,35	-	6	G	K	G81
Material and surface treatment									
	Inner ring and ball	Rod end body							
No code	Bearing steel	Cadmium plated steel							
S ¹⁾	Bearing steel	Zinc-nickel plated steel							
W	Corrosion-resistant steel	Cadmium plated steel							
SW ¹⁾	Corrosion-resistant steel	Zinc-nickel plated steel							
X ¹⁾	Corrosion-resistant steel	Corrosion-resistant steel							
ZX ¹⁾	Corrosion-resistant steel	Cadmium plated corrosion-resistant steel							
SZX ¹⁾	Corrosion-resistant steel	Zinc-nickel plated corrosion-resistant steel							
Basic designation									
Bore code									
Shield and seal									
-	Shielded								
E	Sealed								
Thread direction									
No code	Right-hand thread								
G	Left-hand thread								
Keyway									
No code ¹⁾	Without keyway								
K	With keyway type 1, except for bore code 6,35..6 / 7,94..7 and 9,52..9, with keyway type 2								
K2	With keyway type 2, except for bore code 6,35..6 / 7,94..7 and 9,52..9, with keyway type 1								
Lubricant									
No code	Grease G354								
G74	Grease MIL PRF 23827 type II								
G81	Grease G395								

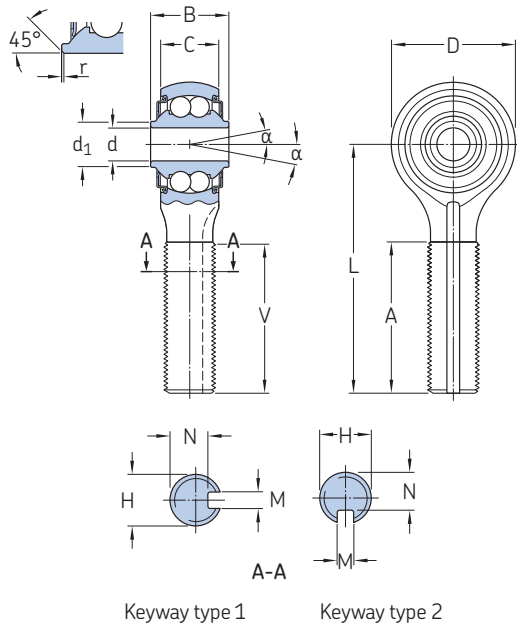
¹⁾ SKF option

Loads, torque and clearance

Nominal bore code	Limit static loads		Max. starting torque		Swivelling torque max	Internal Clearances	
	Radial C _s	Axial C _a	Shielded	Sealed		Radial	Axial max
–	lbf/kN		oz.in/mN.m			in/mm	
6,35..4	1 531 6,810	478 2,126	0.283 2,0	0.566 4,0	21.242 150	0.00004/0.0002 0,001/0,005	0.003 0,080
6,35..5	1 531 6,810	478 2,126	0.283 2,0	0.566 4,0	21.242 150	0.00004/0.0002 0,001/0,005	0.003 0,080
6,35..6	1 531 6,810	478 2,126	0.283 2,0	0.566 4,0	21.242 150	0.00004/0.0002 0,001/0,005	0.003 0,080
6,35..7	1 531 6,810	478 2,126	0.283 2,0	0.566 4,0	21.242 150	0.00004/0.0002 0,001/0,005	0.003 0,080
6,35..8	1 531 6,810	478 2,126	0.283 2,0	0.566 4,0	21.242 150	0.00004/0.0002 0,001/0,005	0.003 0,080
6,35..9	1 531 6,810	478 2,126	0.283 2,0	0.566 4,0	21.242 150	0.00004/0.0002 0,001/0,005	0.003 0,080
6,35..10	1 531 6,810	478 2,126	0.283 2,0	0.566 4,0	21.242 150	0.00004/0.0002 0,001/0,005	0.003 0,080

3.15 External thread rod end with integrated rolling bearing (inch dimensions)

CN.. bore code 7,94..5 to 7,94..10



Technical specification	EN 2067
Product standard	EN 4156 (bearing in corrosion-resistant steel) EN 4157 (bearing in bearing steel)

Dimensions

Nominal bore code	Dimensions d	Δd_{mp}	Δd_s	D ± 0.010 $\pm 0,254$	B 0/-0.005 0/-0,127	C ± 0.005 $\pm 0,127$	A Min	d_1 $\approx$
–	in/mm							
7,94..5	0.3125 7,938	0/-0.003 0/-0,008	0/-0.005 0/-0,013	1.122 28,5	0.591 15	0.394 10	1.457 37	0.43 10,8
7,94..6	0.3125 7,938	0/-0.003 0/-0,008	0/-0.005 0/-0,013	1.122 28,5	0.591 15	0.394 10	1.457 37	0.43 10,8
7,94..7	0.3125 7,938	0/-0.003 0/-0,008	0/-0.005 0/-0,013	1.122 28,5	0.591 15	0.394 10	1.654 42	0.43 10,8
7,94..8	0.3125 7,938	0/-0.003 0/-0,008	0/-0.005 0/-0,013	1.122 28,5	0.591 15	0.394 10	2.047 52	0.43 10,8
7,94..9	0.3125 7,938	0/-0.003 0/-0,008	0/-0.005 0/-0,013	1.122 28,5	0.591 15	0.394 10	2.323 59	0.43 10,8
7,94..10	0.3125 7,938	0/-0.003 0/-0,008	0/-0.005 0/-0,013	1.122 28,5	0.591 15	0.394 10	2.480 63	0.54 13,8

Dimensions cont.

Nominal bore code	Dimensions H UNJF-3A	V ± 0.02 $\pm 0,5$	L ± 0.010 $\pm 0,25$	M $+0.005/0$ $+0,127/0$	N $+0.005/0$ $+0,127/0$	r	α	Mass $\approx$
–	–	in/mm					°	lb/g
7,94..5	5/16-24 7,94-24	1.55 39,3	2.362 60	0.063 1,6	0.260 6,6	0.01/0.03 0,3/0,8	8	0.13 60
7,94..6	3/8-24 9,52-24	1.55 39,3	2.362 60	0.095 2,4	0.311 7,9	0.01/0.03 0,3/0,8	8	0.14 64
7,94..7	7/16-20 11,11-20	1.74 44,3	2.441 62	0.095 2,4	0.370 9,4	0.01/0.03 0,3/0,8	8	0.16 71
7,94..8	1/2-20 12,7-20	2.14 54,3	2.913 74	0.095 2,4	0.436 11,07	0.01/0.03 0,3/0,8	8	0.19 86
7,94..9	9/16-18 14,29-18	2.41 61,3	3.150 80	0.126 3,2	0.478 12,14	0.01/0.03 0,3/0,8	8	0.23 103
7,94..10	5/8-18 15,87-18	2.57 65,3	3.268 83	0.126 3,2	0.539 13,7	0.01/0.03 0,3/0,8	8	0.25 114

Designation system

Examples:	ZXCN 6,35-6GKG81 CN 6,35E10	ZX	CN	6,35	-	6	G	K	G81
Material and surface treatment									
	Inner ring and ball	Rod end body							
No code	Bearing steel	Cadmium plated steel							
S ¹⁾	Bearing steel	Zinc-nickel plated steel							
W	Corrosion-resistant steel	Cadmium plated steel							
SW ¹⁾	Corrosion-resistant steel	Zinc-nickel plated steel							
X ¹⁾	Corrosion-resistant steel	Corrosion-resistant steel							
ZX ¹⁾	Corrosion-resistant steel	Cadmium plated corrosion-resistant steel							
SZX ¹⁾	Corrosion-resistant steel	Zinc-nickel plated corrosion-resistant steel							
Basic designation									
Bore code									
Shield and seal									
-	Shielded								
E	Sealed								
Thread direction									
No code	Right-hand thread								
G	Left-hand thread								
Keyway									
No code ¹⁾	Without keyway								
K	With keyway type 1, except for bore code 6,35..6 / 7,94..7 and 9,52..9, with keyway type 2								
K2	With keyway type 2, except for bore code 6,35..6 / 7,94..7 and 9,52..9, with keyway type 1								
Lubricant									
No code	Grease G354								
G74	Grease MIL PRF 23827 type II								
G81	Grease G395								

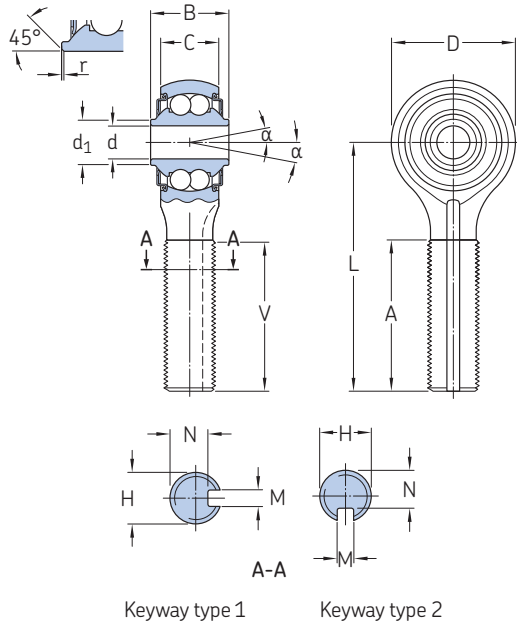
¹⁾ SKF option

Loads, torque and clearance

Nominal bore code	Limit static loads		Max. starting torque		Swivelling torque max	Internal Clearances	
	Radial C _s	Axial C _a	Shielded	Sealed		Radial	Axial max
–	lbf/kN		oz.in/mN.m			in/mm	
7,94..5	2 424 10,8	764 3,4	0.708 5,0	1.416 10,0	28.322 200	0.00004/0.0002 0,001/0,005	0.003 0,080
7,94..6	2 424 10,8	764 3,4	0.708 5,0	1.416 10,0	28.322 200	0.00004/0.0002 0,001/0,005	0.003 0,080
7,94..7	2 424 10,8	764 3,4	0.708 5,0	1.416 10,0	28.322 200	0.00004/0.0002 0,001/0,005	0.003 0,080
7,94..8	2 424 10,8	764 3,4	0.708 5,0	1.416 10,0	28.322 200	0.00004/0.0002 0,001/0,005	0.003 0,080
7,94..9	2 424 10,8	764 3,4	0.708 5,0	1.416 10,0	28.322 200	0.00004/0.0002 0,001/0,005	0.003 0,080
7,94..10	2 424 10,8	764 3,4	0.708 5,0	1.416 10,0	28.322 200	0.00004/0.0002 0,001/0,005	0.003 0,080

3.15 External thread rod end with integrated rolling bearing (inch dimensions)

CN.. bore code 9,52..6 to 9,52..10



Technical specification	EN 2067
Product standard	EN 4156 (bearing in corrosion-resistant steel) EN 4157 (bearing in bearing steel)

Dimensions

Nominal bore code	Dimensions d	Δd_{mp}	Δd_s	D ± 0.010 ± 0.254	B $0/-0.005$ $0/-0.127$	C ± 0.005 ± 0.127	A Min	d_1 $\approx$
–	in/mm							
9,52..6	0.3750 9,525	0/-0.003 0/-0.008	0/-0.005 0/-0.013	1.260 32	0.787 20	0.551 14	1.457 37	0.54 13,8
9,52..7	0.3750 9,525	0/-0.003 0/-0.008	0/-0.005 0/-0.013	1.260 32	0.787 20	0.551 14	1.654 42	0.54 13,8
9,52..8	0.3750 9,525	0/-0.003 0/-0.008	0/-0.005 0/-0.013	1.260 32	0.787 20	0.551 14	2.047 52	0.54 13,8
9,52..9	0.3750 9,525	0/-0.003 0/-0.008	0/-0.005 0/-0.013	1.260 32	0.787 20	0.551 14	1.890 48	0.54 13,8
9,52..10	0.3750 9,525	0/-0.003 0/-0.008	0/-0.005 0/-0.013	1.260 32	0.787 20	0.551 14	2.480 63	0.54 13,8

Dimensions cont.

Nominal bore code	Dimensions H UNJF-3A	V ± 0.02 ± 0.5	L ± 0.010 ± 0.25	M $+0.005/0$ $+0.127/0$	N $+0.005/0$ $+0.127/0$	r	α	Mass $\approx$
–	–	in/mm					°	lb/g
9,52..6	3/8-24 9,52-24	1.55 39,3	2.441 62	0.095 2,4	0.311 7,9	0.01/0.03 0,3/0,8	8	0.21 94
9,52..7	7/16-20 11,11-20	1.74 44,3	2.638 67	0.095 2,4	0.370 9,4	0.01/0.03 0,3/0,8	8	0.23 106
9,52..8	1/2-20 12,7-20	2.14 54,3	2.953 75	0.095 2,4	0.436 11,07	0.01/0.03 0,3/0,8	8	0.27 122
9,52..9	9/16-18 14,29-18	1.98 50,3	2.874 73	0.126 3,2	0.478 12,14	0.01/0.03 0,3/0,8	8	0.29 132
9,52..10	5/8-18 15,87-18	2.57 65,3	3.346 85	0.126 3,2	0.539 13,7	0.01/0.03 0,3/0,8	8	0.317 144

Designation system

Examples:	ZXCN 6,35-6GKG81 CN 6,35E10	ZX	CN	6,35	-	6	G	K	G81
Material and surface treatment									
Inner ring and ball			Rod end body						
No code	Bearing steel		Cadmium plated steel						
S¹⁾	Bearing steel		Zinc-nickel plated steel						
W	Corrosion-resistant steel		Cadmium plated steel						
SW¹⁾	Corrosion-resistant steel		Zinc-nickel plated steel						
X¹⁾	Corrosion-resistant steel		Corrosion-resistant steel						
ZX¹⁾	Corrosion-resistant steel		Cadmium plated corrosion-resistant steel						
SZX¹⁾	Corrosion-resistant steel		Zinc-nickel plated corrosion-resistant steel						
Basic designation									
Bore code									
Shield and seal									
-	Shielded								
E	Sealed								
Thread direction									
No code	Right-hand thread								
G	Left-hand thread								
Keyway									
No code¹⁾	Without keyway								
K	With keyway type 1, except for bore code 6,35..6 / 7,94..7 and 9,52..9, with keyway type 2								
K2	With keyway type 2, except for bore code 6,35..6 / 7,94..7 and 9,52..9, with keyway type 1								
Lubricant									
No code	Grease G354								
G74	Grease MIL PRF 23827 type II								
G81	Grease G395								

¹⁾ SKF option

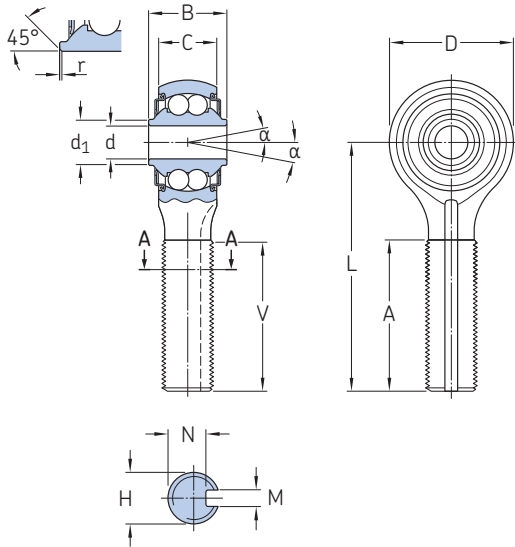
Loads, torque and clearance

Nominal bore code	Limit static loads		Max. starting torque		Swivelling torque max	Internal Clearances	
	Radial C _s	Axial C _a	Shielded	Sealed		Radial	Axial max
-	lbf/kN		oz.in/mN.m			in/mm	
9,52..6	3 147 14,0	989 4,4	0,991 7,0	1,699 12,0	28.322 200	0.00004/0.0002 0,001/0,005	0.003 0,080
9,52..7	3 147 14,0	989 4,4	0,991 7,0	1,699 12,0	28.322 200	0.00004/0.0002 0,001/0,005	0.003 0,080
9,52..8	3 147 14,0	989 4,4	0,991 7,0	1,699 12,0	28.322 200	0.00004/0.0002 0,001/0,005	0.003 0,080
9,52..9	3 147 14,0	989 4,4	0,991 7,0	1,699 12,0	28.322 200	0.00004/0.0002 0,001/0,005	0.003 0,080
9,52..10	3 147 14,0	989 4,4	0,991 7,0	1,699 12,0	28.322 200	0.00004/0.0002 0,001/0,005	0.003 0,080

3.16 External thread rod end with integrated rolling bearing (inch dimensions)

REP..M, RA..M, RAP..M

Technical specification	AS 6039
Product standard	AS 21151



3.16



Dimensions

Nominal bore code		Dimensions								
Without keyway	With keyway	d 0/-0.0003 0/-0.008	D ±0.010 ±0.254	B 0/-0.005 0/-0.127	C ±0.010 ±0.254	A ±0.031 ±0.787	V +0.02/0 +0.5/0	d ₁ ≈	r +0.015/0 + 0.381/0	H UNJF-3A
–		in/mm								
REP 3M..3	–	0.1900 4,826	0.781 19,837	0.437 11,100	0.328 8,331	0.750 19,05	0.750 19,05	0.276 7,01	0.005 0,127	10-32
REP 3M..5	–	0.1900 4,826	0.781 19,837	0.437 11,100	0.328 8,331	0.750 19,05	0.750 19,05	0.276 7,01	0.005 0,127	3/16-32
REP 3M..4-6	REP 3M..S4-6	0.1900 4,826	0.781 19,837	0.437 11,100	0.328 8,331	1.000 25,40	1.000 25,40	0.276 7,01	0.005 0,127	1/4-28
REP 3M..6-2N	REP 3MS..6-2N ²⁾ REP 3M..S6 ³⁾	0.1900 4,826	0.781 19,837	0.437 11,100	0.328 8,331	0.750 19,05	0.750 19,05	0.276 7,01	0.005 0,127	3/8-24
RAP 3M..4-2	RAP 3M..S4-2	0.1900 4,826	0.781 19,837	0.500 12,700	0.438 11,125	0.938 23,825	0.938 23,825	0.307 7,80	0.005 0,127	1/4-28
–	RA 3M..5 ¹⁾	0.1900 4,826	0.781 19,837	0.562 14,275	0.438 11,125	1.375 34,925	1.375 34,925	0.307 7,80	0.005 0,127	5/16-24
REP 3M..6A	REP 3M..S6A	0.1900 4,826	0.969 24,613	0.500 12,700	0.407 10,338	1.313 33,350	1.313 33,350	0.299 7,59	0.005 0,127	3/8-24
REP 4M..6	REP 4M..6-4	0.2500 6,350	0.938 23,825	0.593 15,062	0.438 11,125	1.125 28,575	1.125 28,575	0.340 8,64	0.005 0,127	3/8-24
–	RA 4M..7 ¹⁾	0.2500 6,350	0.938 23,825	0.687 17,450	0.531 13,487	1.625 41,275	1.625 41,275	0.430 10,92	0.005 0,127	7/16-20
REP 5M..6	REP 5M..6-2	0.3125 7,938	1.250 31,750	0.870 22,100	0.656 16,662	1.563 39,700	1.563 39,700	0.501 12,73	0.015 0,381	3/8-24
REP 5M..7	REP 5M..S7	0.3125 7,938	1.250 31,750	0.870 22,100	0.656 16,662	1.563 39,700	1.563 39,700	0.501 12,73	0.015 0,381	7/16-20
REP 5M..10	REP 5M..S10	0.3125 7,938	1.250 31,750	0.870 22,100	0.656 16,662	1.563 39,700	1.563 39,700	0.501 12,73	0.015 0,381	5/8-18
REP 8M..10 ¹⁾	–	0.5000 12,700	1.875 47,625	1.000 25,400	0.844 21,438	1.750 44,450	1.750 44,450	0.775 19,68	0.015 0,381	5/8-18
RAP10M..10	RAP10M..S10	0.6250 0,6250	2.000 2,000	1.125 1,125	0.938 0,938	1.500 1,500	1.500 1,500	0.875 22,23	0.015 0,381	5/8-18

¹⁾ SKF option ²⁾ For right-hand thread ³⁾ For left-hand thread

Designation system

Examples: XREP 4ML6-4S181CP199
RA 3M5SK1

X REP 4M L 6-4 S181 CP199

Material and surface treatment

No code	Inner ring and ball	Rod end body
S	Bearing steel	Cadmium plated steel
W ¹⁾	Bearing steel	Zinc-nickel plated steel
SW ¹⁾	Corrosion-resistant steel	Cadmium plated steel
X ¹⁾	Corrosion-resistant steel	Zinc-nickel plated steel
		Corrosion-resistant steel

Basic designation

Thread direction

No code ²⁾	Right-hand thread
R ³⁾	Right-hand thread
L	Left-hand thread

Lubricant

SK1	Grease G354
S181	Grease G395

Shield and seal

No code	Sealed
CP199 ¹⁾	Shielded

¹⁾ SKF option

²⁾ For bore codes other than REP3..3

³⁾ For bore code REP3..3

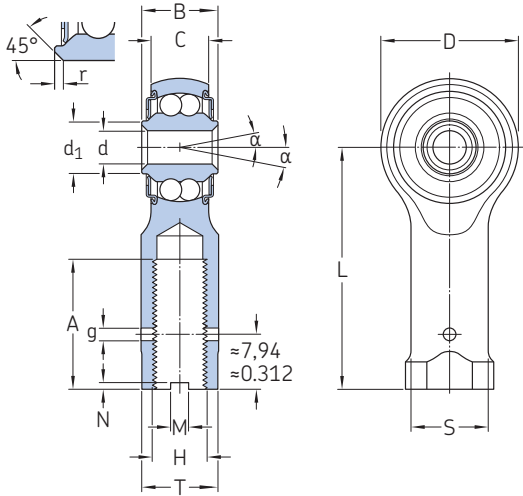
Dimensions cont. loads, torque and clearance

Nominal bore code		Dimensions			α	Mass ≈	Limit static loads		Max internal Clearances		Max. starting torque
Without keyway	With keyway	L ±0,010 ±0,254	M +0,005/0 + 0,127/0	N 0/-0,005 0/-0,127			Radial C _s	Axial C _a	Radial	Axial	
–	–	in/mm			°	lb/g	lbf/kN		in/mm		oz.in/mN.m
REP 3M..3	–	1.375 34,925	–	–	10	0.04 18	1 000 4,4	200 0,89	0.0004 0,0101	0.003 0,0762	3 21,18
REP 3M..5	–	1.375 34,925	–	–	10	0.04 18	1 000 4,4	200 0,89	0.0004 0,0101	0.003 0,0762	3 21,18
REP 3M..4-6	REP 3M..S4-6	1.563 39,700	0.062 1,574	0.20 5,105	10	0.05 23	1 000 4,4	200 0,89	0.0004 0,0101	0.003 0,0762	3 21,18
REP 3M..6-2N	REP 3MS..6-2N ²⁾ REP 3M..S6 ³⁾	1.375 34,925	0.093 2,362	0.311 7,89	10	0.05 23	1 000 4,4	200 0,89	0.0004 0,0101	0.003 0,0762	3 21,18
RAP 3M..4-2	RAP 3M..S4-2	1.812 46,025	0.062 1,574	0.20 5,105	10	0.10 45	1 000 4,4	200 0,89	0.0004 0,0101	0.003 0,0762	3 21,18
–	RA 3M..5 ¹⁾	1.938 49,225	0.062 1,574	0.260 6,60	10	0.07 32	1 000 4,4	240 1,07	0.0004 0,0101	0.003 0,0762	3 21,18
REP 3M..6A	REP 3M..S6A	2.031 51,587	0.093 2,362	0.311 7,899	10	0.115 52	1 200 5,3	240 1,07	0.0004 0,0101	0.003 0,0762	3 21,18
REP 4M..6	REP 4M..6-4	1.875 47,625	0.093 2,362	0.311 7,899	10	0.10 45	1 720 7,65	345 1,53	0.0004 0,0101	0.003 0,0762	4 28,24
–	RA 4M..7 ¹⁾	2.250 57,150	0.093 2,362	0.370 9,328	10	0.13 59	1 720 7,65	345 1,53	0.0004 0,0101	0.003 0,0762	4 28,24
REP 5M..6	REP 5M..6-2	2.438 61,925	0.093 2,362	0.311 7,899	10	0.24 109	2 920 12,99	585 2,60	0.0004 0,0101	0.003 0,0762	6 42,36
REP 5M..7	REP 5M..S7	2.438 61,925	0.093 2,362	0.370 9,328	10	0.24 109	2 920 12,99	585 2,60	0.0004 0,0101	0.003 0,0762	6 42,36
REP 5M..10	REP 5M..S10	2.438 61,925	0.125 3,175	0.541 13,741	10	0.24 109	2 920 12,99	585 2,60	0.0004 0,0101	0.003 0,0762	6 42,36
REP 8M..10 ¹⁾	–	3.031 76,987	–	–	10	0.55 249	6 900 30,69	1 380 6,14	0.0004 0,0101	0.003 0,0762	8 56,48
RAP10M..10	RAP10M..S10	2.750 2,750	0.125 3,175	0.541 13,741	10	0.71 0,71	7 090 31,54	1 420 6,32	0.0004 0,0101	0.003 0,0762	8 56,48

3.17 Internal thread rod end with integrated rolling bearing (inch dimensions)

REP, REP..F., REPB..N..

Technical specification	AS 6039
Product standard	AS 21153



Dimensions

Nominal bore code	Dimensions										
	d 0/-0.0003 0/-0,008	D ±0.010 ±0,254	B 0/-0.005 0/-0,127	C ±0.010 ±0,254	A ±0.031 ±0,79	r +0.015/0 +0,381/0	g ≈	d ₁ ≈	H UNJF-3B	L ±0.010 ±0,254	S ±0.010 ±0,254
–	in/mm										–
											in/mm
B 3N¹⁾ 3F...4-3²⁾	0.1900 4,826	0.781 19,837	0.437 11,100	0.328 8,331	0.812 20,625	0.005 0,127	0.07 1,778	0.276 7,01	1/4-28	1.375 34,925	0.375 9,525
B 3N-2	0.1900 4,826	0.781 19,837	0.437 11,100	0.328 8,331	0.812 20,625	0.005 0,127	0.07 1,778	0.276 7,01	5/16-24	1.375 34,925	0.438 11,125
3F..4	0.1900 4,826	0.781 19,837	0.500 12,700	0.328 8,331	0.812 20,625	0.005 0,127	0.07 1,778	0.276 7,01	1/4-28	1.375 34,925	0.375 9,525
4F..5	0.2500 6,350	0.938 23,825	0.593 15,062	0.438 11,125	0.812 20,625	0.005 0,127	0.07 1,778	0.340 8,63	5/16-24	1.469 37,313	0.438 11,125
4F..7	0.2500 6,350	0.938 23,825	0.593 15,062	0.438 11,125	1.125 28,575	0.015 0,381	0.07 1,778	0.340 8,63	7/16-20	1.875 47,625	0.625 15,875
5F..5	0.3125 7,938	1.250 31,750	0.870 22,100	0.656 16,662	1.000 25,400	0.015 0,381	0.07 1,778	0.501 12,72	5/16-24	1.875 47,625	0.438 11,125

¹⁾ For right-hand thread

²⁾ For left-hand thread

Designation system

Examples: XREP 4FL5KS181CP199
 REPB 3NSK1

Material and surface treatment

No code	Inner ring and ball	Rod end body
S	Bearing steel	Cadmium plated steel
W ³⁾	Bearing steel	Zinc-nickel plated steel
SW ³⁾	Corrosion-resistant steel	Cadmium plated steel
X ³⁾	Corrosion-resistant steel	Zinc-nickel plated steel
		Corrosion-resistant steel

Basic designation

Bore code

Thread direction

No code	Right-hand thread
L ⁵⁾	Left-hand thread

Keyway

No code	Without keyway
K ⁴⁾	With keyway

Lubricant

SK1	Grease G354
S181	Grease G395

Shield and seal

No code	Sealed
CP199 ³⁾	Shielded

³⁾ SKF option

⁴⁾ Only available for bore code 4..5

⁵⁾ Not available for bore code B3N-2

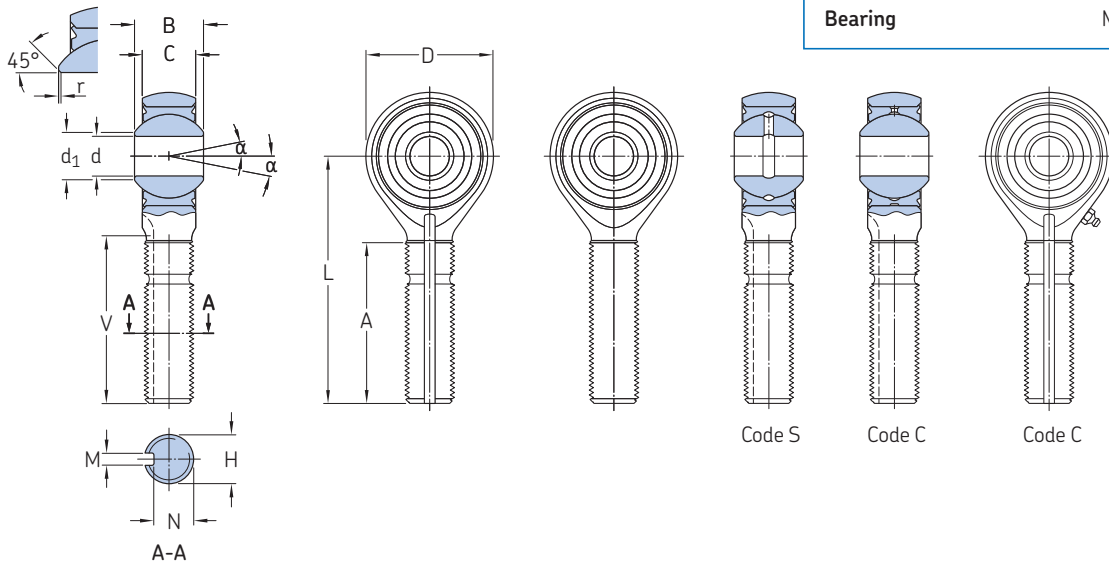
Dimensions cont. loads, torque and clearance

Nominal bore code	Dimensions			α	Mass $\approx$	Limit static loads		Maximum Starting Torque	Max internal Clearances	
	T $\pm 0,010$ $\pm 0,254$	M $+0,005/0$ $+ 0,127/0$	N $0/-0,005$ $0/-0,127$			Radial C_s	Axial C_a		Radial	Axial
–	in/mm			°	lb/g	lbf/kN		oz.in/mN.m	in/mm	
B 3N ²⁾	0.438	–	–	10	0.05	1 000	200	3	0.0004	0.003
3F...4-3 ³⁾	11,125	–	–		23	4,45	0,89	21,18	0,010	0,076
B 3N-2	0.438	–	–	10	0.06	1 000	200	3	0.0004	0.003
	11,125	–	–		27	4,45	0,89	21,18	0,010	0,076
3F..4	0.438	–	–	10	0.06	1 000	200	3	0.0004	0.003
	11,125	–	–		27	4,45	0,89	21,18	0,010	0,076
4F..5	0.438	0.062	0.056	10	0.07	1 720	345	4	0.0004	0.003
	11,125	1,57	1,42		32	7,65	1,53	28,24	0,010	0,076
4F..7	0.625	–	–	10	0.08	1 720	345	4	0.0004	0.003
	15,875	–	–		36	7,65	1,53	28,24	0,010	0,076
5F..5	0.438	–	–	10	0.10	2 920	585	6	0.0004	0.003
	11,125	–	–		45	12,99	2,60	42,36	0,010	0,076

3.18 External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions)

EMJ/..ML..R

Technical specification	–
Product standard	–
Bearing	ML..R



Dimensions

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions d	D	B	C	A	V	d ₁	r	H
		0/-0.0005 0/-0.0127	±0.010 ±0.254	0/-0.002 0/-0.051	±0.005 ±0.127	+0.06/-0.03 +1.524/-0.762	0/-0.020 0/-0.508	=	±0.005 ±0.127	UNJF-3A
in/mm										
4,83	03	0.1900 4,826	0.806 20,472	0.437 11,100	0.337 8,56	1.000 25,400	1.000 25,400	0.300 7,620	0.010 0,254	5/16-24 7,94-24
6,35	04	0.2500 6,350	0.806 20,472	0.437 11,100	0.337 8,56	1.000 25,400	1.000 25,400	0.300 7,620	0.010 0,254	5/16-24 7,94-24
7,94	05	0.3125 7,938	0.900 22,860	0.437 11,100	0.327 8,306	1.062 26,975	1.062 26,975	0.360 9,140	0.010 0,254	5/16-24 7,94-24
9,52	06	0.3750 9,525	1.025 26,035	0.500 12,700	0.416 10,566	1.250 31,750	1.250 31,750	0.466 11,840	0.010 0,254	3/8-24 9,52-24
11,11	07	0.4375 11,113	1.150 29,210	0.562 14,275	0.452 11,481	1.375 34,925	1.375 34,925	0.537 13,64	0.010 0,254	7/16-20 11,11-20
12,7	08	0.5000 12,700	1.337 33,960	0.625 15,875	0.515 13,081	1.500 38,100	1.500 38,100	0.607 15,420	0.010 0,254	1/2-20 12,7-20
15,87	10	0.6250 15,875	1.525 38,735	0.750 19,050	0.577 14,656	1.625 41,275	1.625 41,275	0.747 18,970	0.010 0,254	5/8-18 15,87-18
19,05	12	0.7500 19,050	1.775 45,085	0.875 22,225	0.640 16,256	1.750 44,450	1.750 44,450	0.845 21,460	0.010 0,254	3/4-16 19,05-16
22,22	14	0.8750 22,225	2.025 51,435	0.875 22,225	0.765 19,431	1.875 47,625	1.875 47,625	0.995 25,270	0.010 0,254	7/8-14 22,22-14
25,4	16	1.0000 25,400	2.775 70,485	1.375 34,925	1.015 25,781	2.125 53,975	2.125 53,975	1.269 32,230	0.010 0,254	1 1/4-12 31,75-12

Designation system

Example:	XEMJ/WQMLS 6,35RGZKX-2	X	EMJ/	WQ	ML	S	6,35	R	G	Z	K	X	-2
	EMJ/WML22,22												
Rod end body material													
No code	Cadmium plated steel												
S	Zinc-nickel plated steel												
X	Corrosion-resistant steel												
T ¹⁾	Anodized titanium												
Basic designation													
Bearing material													
	Inner ring		Outer ring										
W	Corrosion-resistant steel		Corrosion-resistant steel										
Q	Bronze beryllium		Corrosion-resistant steel										
WQ	Corrosion-resistant steel		Bronze aluminium										
Lubrication grooves													
No code	Without lubrication groove												
S	Lubrication by inner ring												
C	Lubrication by rod end body												
Bore code													
Thread direction													
No code	Right-hand thread												
G	Left-hand thread												
Locating groove													
No code	Without locating groove												
Z	With locating groove												
Keyway													
No code	Without keyway												
K	With keyway												
Internal clearance													
No code	Standard clearance												
X	Reduced clearance												
Lubricant													
No code	Grease G354												
-2	Grease G395												

1) SKF option, masses and load carrying capability reduced compared to steel rod end body

Dimensions cont., loads and clearance

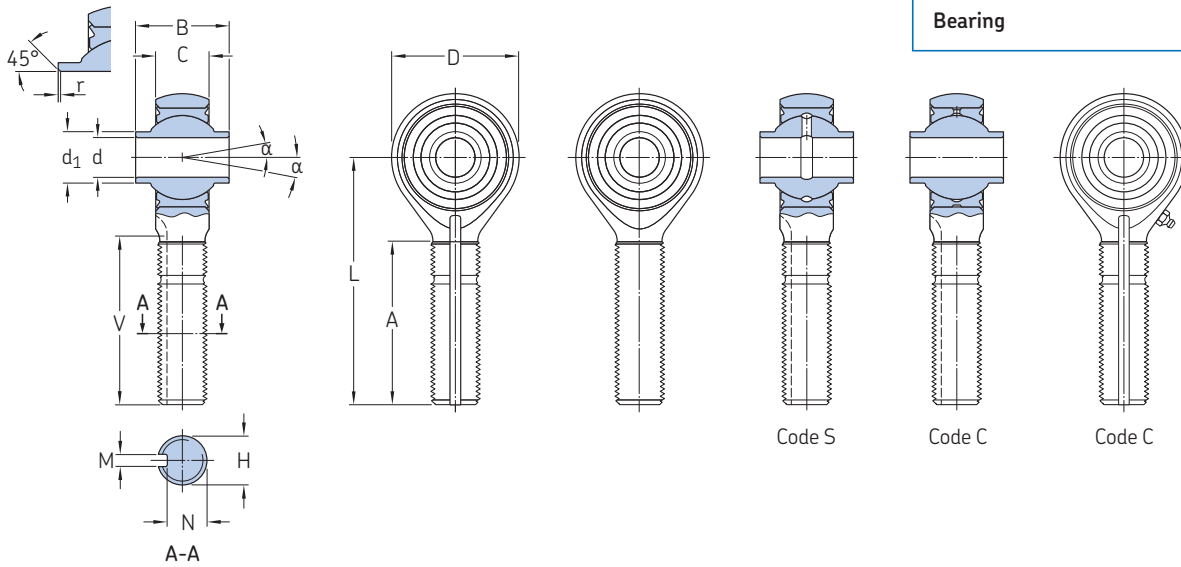
Nominal bore code	Dash number multiples of 1/16 inch	Dimensions		N	α	Mass ≈	Radial loads Ultimate ¹⁾	Fatigue 10 ⁶ cycles	Axial clearance	
		L ±0.010 ±0,254	M +0.005/0 +0,127/0						Standard	Reduced
—		in/mm			°	lb/g	lbf/kN		in/μm	
4,83	03	1.562 39,675	0.062 1,575	0.260 6,604	16	0.07 30	6 195 27,56	1 052 4,68	0.0010/0.0040 25/100	0.0020 max 50 max
6,35	04	1.562 39,675	0.062 1,575	0.260 6,604	16	0.07 30	6 195 27,56	1 052 4,68	0.0010/0.0040 25/100	0.0020 max 50 max
7,94	05	1.875 47,625	0.062 1,575	0.260 6,604	15	0.08 35	7 585 33,74	1 090 4,85	0.0010/0.0040 25/100	0.0020 max 50 max
9,52	06	1.938 49,225	0.093 2,362	0.311 7,90	9	0.12 55	8 940 39,78	1 513 6,73	0.0010/0.0040 25/100	0.0020 max 50 max
11,11	07	2.125 53,975	0.093 2,362	0.370 9,40	11	0.17 75	9 595 42,68	1 920 8,54	0.0010/0.0040 25/100	0.0020 max 50 max
12,7	08	2.438 61,925	0.093 2,362	0.436 11,074	9	0.28 127	18 750 83,40	3 069 13,65	0.0010/0.0040 25/100	0.0020 max 50 max
15,87	10	2.625 66,675	0.125 3,175	0.541 13,741	12	0.38 172	20 680 91,99	3 480 15,48	0.0010/0.0040 25/100	0.0020 max 50 max
19,05	12	2.875 73,025	0.125 3,175	0.663 16,840	13	0.58 263	27 795 123,64	4 586 20,40	0.0010/0.0040 25/100	0.0020 max 50 max
22,22	14	3.375 85,725	0.156 3,962	0.777 19,735	6	0.81 370	31 725 141,12	5 348 23,79	0.0012/0.0047 30/120	0.0024 max 60 max
25,4	16	4.125 104,775	0.187 4,750	1.136 28,854	12	2.40 1 100	71 745 319,14	11 990 53,33	0.0012/0.0047 30/120	0.0024 max 60 max

1) Loads are valid for rod end bodies made of alloy steel or corrosion resistant steel. For other rod ends, refer to page 292

3.19 External thread rod end with inserted metal-to-metal high misalignment spherical plain bearing (inch dimensions)

EMJ/..MT..R

Technical specification	—
Product standard	—
Bearing	MT..R inch



Dimensions

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions d	D	B	C	A	V	d ₁	r	H
		0/-0.0005 0/-0,0127	+0.035/-0.010 +0,889/-0,254	0/-0.005 0/-0,127	±0.005 ±0,127	+0.06/-0.03 +1,524/-0,762	0/-0.020 0/-0,508	≈	+0.012/0 +0,230/0	UNJF-3A
in/mm										
4,83	03	0.1900 4,826	0.750 19,050	0.500 12,700	0.220 5,588	1.000 25,400	1.000 25,400	0.315 8,000	0.004 0,100	5/16-24 7,94-24
6,35	04	0.2500 6,350	1.000 25,400	0.593 15,062	0.265 6,731	1.250 31,750	1.250 31,750	0.386 9,800	0.004 0,100	3/8-24 9,52-24
7,94	05	0.3125 7,938	1.125 28,575	0.813 20,650	0.355 9,017	1.375 34,925	1.375 34,925	0.512 13,000	0.004 0,100	7/16-20 11,11-20
9,52	06	0.3750 9,525	1.125 28,575	0.813 20,650	0.355 9,017	1.375 34,925	1.375 34,925	0.532 13,500	0.004 0,100	7/16-20 11,11-20
11,11	07	0.4375 11,113	1.312 33,325	0.875 22,225	0.355 9,017	1.500 38,100	1.500 38,100	0.620 15,750	0.004 0,100	1/2-20 12,7-20
12,7	08	0.5000 12,700	1.500 38,100	0.937 23,799	0.411 10,439	1.625 41,275	1.625 41,275	0.728 18,480	0.004 0,100	5/8-18 15,87-18
15,87	10	0.6250 15,875	1.750 44,450	1.200 30,480	0.577 14,656	1.750 44,450	1.750 44,450	0.857 21,770	0.004 0,100	3/4-16 19,05-16
19,05	12	0.7500 19,050	2.000 50,800	1.280 32,512	0.630 16,002	1.875 47,625	1.875 47,625	0.963 24,450	0.004 0,100	7/8-14 22,22-14
22,22	14	0.8750 22,225	2.200 55,880	1.400 35,560	0.635 16,129	2.000 50,800	2.000 50,800	1.122 28,490	0.004 0,100	7/8-14 22,22-14
25,4	16	1.0000 25,400	2.750 69,850	1.875 47,625	0.845 21,463	2.125 53,975	2.125 53,975	1.272 32,320	0.004 0,100	1 1/4-12 31,75-12

Designation system

Example:	XEMJ/WQMLS 6,35RGZKX-2	X	EMJ/	WQ	ML	S	6,35	R	G	Z	K	X	-2
	EMJ/WML22,22												
Rod end body material													
No code	Cadmium plated steel												
S	Zinc-nickel plated steel												
X	Corrosion-resistant steel												
T ¹⁾	Anodized titanium												
Basic designation													
Bearing material													
	Inner ring		Outer ring										
W	Corrosion-resistant steel		Corrosion-resistant steel										
Q	Bronze beryllium		Corrosion-resistant steel										
WQ	Corrosion-resistant steel		Bronze aluminium										
Lubrication grooves													
No code	Without lubrication groove												
S	Lubrication by inner ring												
C	Lubrication by rod end body												
Bore code													
Thread direction													
No code	Right-hand thread												
G	Left-hand thread												
Locating groove													
No code	Without locating groove												
Z	With locating groove												
Keyway													
No code	Without keyway												
K	With keyway												
Internal clearance													
No code	Standard clearance												
X	Reduced clearance												
Lubricant													
No code	Grease G354												
-2	Grease G395												

1) SKF option, masses and load carrying capability reduced compared to steel rod end body

Dimensions cont., loads and clearance

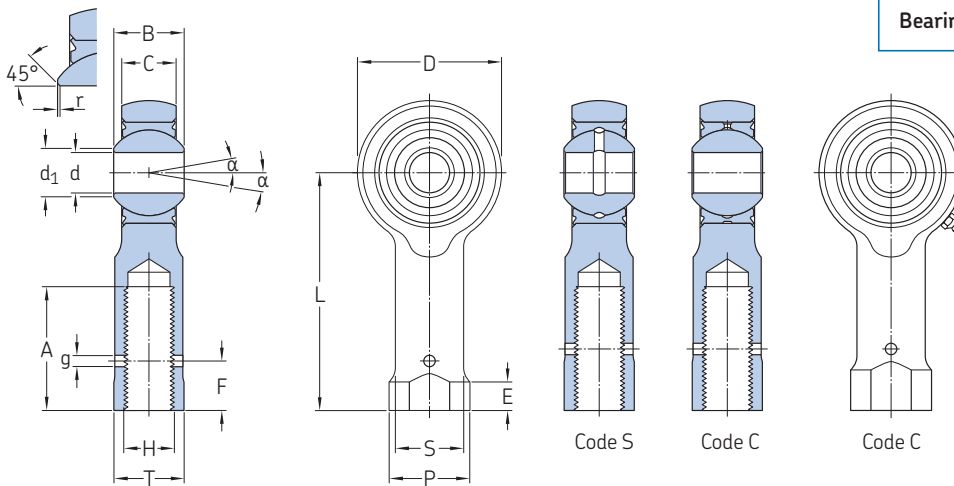
Nominal bore code	Dash number multiples of 1/16 inch	Dimensions		N	α	Mass ≈	Radial loads Ultimate ¹⁾	Fatigue 10 ⁶ cycles	Axial clearance	
		L ±0.010 ±0,254	M +0.005/0 +0,127/0						Standard	Reduced
		in/mm			°	lb/g	lbf/kN		in/μm	
4,83	03	1.500 38,100	0.062 1,575	0.260 6,604	15	0.06 27	4 800 21,35	762 3,39	0.0010/0.0040 25/100	0.0020 max 50 max
6,35	04	1.938 49,225	0.093 2,362	0.311 7,899	24	0.11 50	8 185 36,41	1 311 5,83	0.0010/0.0040 25/100	0.0020 max 50 max
7,94	05	2.125 53,975	0.093 2,362	0.370 9,400	23	0.16 73	8 620 38,34	1 414 6,29	0.0010/0.0040 25/100	0.0020 max 50 max
9,52	06	2.125 53,975	0.093 2,362	0.370 9,40	22	0.16 73	8 620 38,34	1 414 6,29	0.0010/0.0040 25/100	0.0020 max 50 max
11,11	07	2.438 61,925	0.093 2,362	0.436 11,07	22	0.25 114	13 025 57,94	2 104 9,36	0.0010/0.0040 25/100	0.0020 max 50 max
12,7	08	2.625 66,675	0.125 3,175	0.541 13,741	20	0.41 186	18 165 80,80	2 947 13,11	0.0010/0.0040 25/100	0.0020 max 50 max
15,87	10	2.875 73,025	0.125 3,175	0.663 16,840	20	0.64 290	24 010 106,80	3 973 17,67	0.0010/0.0040 25/100	0.0020 max 50 max
19,05	12	3.375 85,725	0.156 3,962	0.777 19,735	19	0.92 417	26 990 120,06	5 052 22,47	0.0010/0.0040 25/100	0.0020 max 50 max
22,22	14	3.750 95,250	0.156 3,962	0.777 19,735	19	1.11 508	28 880 128,46	5 295 23,55	0.0012/0.0047 30/120	0.0024 max 60 max
25,4	16	4.125 104,775	0.187 4,750	1.136 28,854	21	2.14 970	60 230 267,92	9 858 43,85	0.0012/0.0047 30/120	0.0024 max 60 max

1) Loads are valid for rod end bodies made of alloy steel or corrosion resistant steel. For other rod ends, refer to page 292

3.20 Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions)

EFJ/..ML..R

Technical specification	–
Product standard	–
Bearing	ML..R



Dimensions

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions d	D	B	C	A	d ₁	r	g	H	L
		0/-0.0005 0/-0.0127	±0.010 ±0.254	0/-0.002 0/-0.051	±0.005 ±0.127	+0.06/-0.03 +1.524/-0.762	≈	±0.005 ±0.127	≈	UNJF-3B	±0.010 ±0.254
–		in/mm									– in/mm
4,83	03	0.1900 4,826	0.806 20,472	0.437 11,100	0.337 8,56	0.750 19,050	0.300 7,620	0.010 0,254	0.07 1,778	5/16-24 7,94-24	1.375 34,925
6,35	04	0.2500 6,350	0.806 20,472	0.437 11,100	0.337 8,56	0.750 19,050	0.300 7,620	0.010 0,254	0.07 1,778	5/16-24 7,94-24	1.469 37,312
7,94	05	0.3125 7,938	0.900 22,860	0.437 11,100	0.327 8,306	0.750 19,050	0.360 9,140	0.010 0,254	0.07 1,778	5/16-24 7,94-24	1.375 34,925
9,52	06	0.3750 9,525	1.025 26,035	0.500 12,700	0.416 10,566	0.937 23,780	0.466 11,840	0.010 0,254	0.07 1,778	3/8-24 9,52-24	1.625 41,275
11,11	07	0.4375 11,113	1.150 29,210	0.562 14,275	0.452 11,481	1.062 26,975	0.537 13,64	0.010 0,254	0.07 1,778	7/16-20 11,11-20	1.812 46,025
12,7	08	0.5000 12,700	1.337 33,960	0.625 15,875	0.515 13,081	1.125 28,575	0.607 15,420	0.010 0,254	0.07 1,778	1/2-20 12,7-20	2.125 53,975
15,87	10	0.6250 15,875	1.525 38,735	0.750 19,050	0.577 14,656	1.500 38,100	0.747 18,970	0.010 0,254	0.07 1,778	5/8-18 15,87-18	2.625 66,675
19,05	12	0.7500 19,050	1.775 45,085	0.875 22,225	0.640 16,256	1.620 41,148	0.845 21,460	0.010 0,254	0.07 1,778	3/4-16 19,05-16	2.875 73,025
22,22	14	0.8750 22,225	2.025 51,435	0.875 22,225	0.765 19,431	1.875 47,625	0.995 25,270	0.010 0,254	0.07 1,778	7/8-14 22,22-14	3.375 85,725
25,4	16	1.0000 25,400	2.775 70,485	1.375 34,925	1.015 25,781	2.125 53,975	1.269 32,230	0.010 0,254	0.07 1,778	1-12 25,4-12	4.125 104,775

Designation system

Examples: XEFJ/WQMLS 6,35RGX-2
XEFJ/WML22,22

X EFJ/ WQ ML S 6,35 R G X -2

Rod end body material

No code Cadmium plated steel
S Zinc-nickel plated steel
X Corrosion-resistant steel
T¹⁾ Anodized titanium

Basic designation

Bearing material

	Inner ring	Outer ring
W	Corrosion-resistant steel	Corrosion-resistant steel
Q	Bronze beryllium	Corrosion-resistant steel
WQ	Corrosion-resistant steel	Bronze aluminium

Lubrication grooves

No code Without lubrication groove
S Lubrication by inner ring
C Lubrication by rod end body

Bore code

Thread direction

No code Right-hand thread
G Left-hand thread

Internal clearance

No code Standard clearance
X Reduced clearance

Lubricant

No code Grease G354
-2 Grease G395

¹⁾ SKF option, masses and load carrying capability reduced compared to steel rod end body

Dimensions cont., loads and clearance

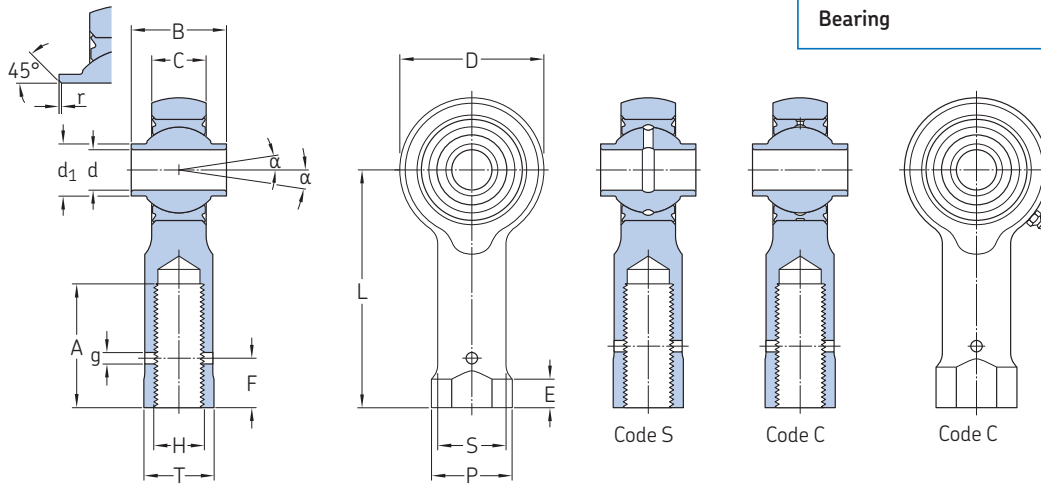
Nominal bore code	Dash number multiples of 1/16 inch	Dimensions		E	S	T	α	Mass	Radial loads		Axial clearance	
		P	F	≈	±0.005 ±0,127	+0.03/-0.010 +0,076/-0,254		≈	Ultimate ¹⁾	Fatigue 10 ⁶ cycles	Standard	Reduced
		in/mm					°	lb/g	lbf/kN		in/μm	
4,83	03	0.500 12,700	0.380 9,652	0.25 6,35	0.422 10,719	0.437 11,100	16	0.07 32	6 195 27,56	1 052 4,68	0.0010/0.0040 25/100	0.0020 max 50 max
6,35	04	0.500 12,700	0.380 9,652	0.25 6,35	0.422 10,719	0.437 11,100	16	0.07 32	6 195 27,56	1 052 4,68	0.0010/0.0040 25/100	0.0020 max 50 max
7,94	05	0.500 12,700	0.380 9,652	0.25 6,35	0.422 10,719	0.437 11,100	15	0.10 45	7 585 33,74	1 090 4,85	0.0010/0.0040 25/100	0.0020 max 50 max
9,52	06	0.625 15,875	0.440 11,176	0.25 6,35	0.567 14,402	0.582 14,782	9	0.12 55	8 940 39,77	1 513 6,73	0.0010/0.0040 25/100	0.0020 max 50 max
11,11	07	0.687 17,450	0.500 12,700	0.25 6,35	0.610 15,494	0.625 15,875	11	0.20 92	9 595 42,68	1 920 8,54	0.0010/0.0040 25/100	0.0020 max 50 max
12,7	08	0.812 20,625	0.560 14,224	0.25 6,35	0.735 18,669	0.750 19,050	9	0.28 140	18 750 83,40	3 069 13,65	0.0010/0.0040 25/100	0.0020 max 50 max
15,87	10	1.000 25,400	0.690 17,526	0.25 6,35	0.860 21,844	0.875 22,225	12	0.45 205	20 680 91,99	3 480 15,48	0.0010/0.0040 25/100	0.0020 max 50 max
19,05	12	1.060 26,924	0.820 20,828	0.25 6,35	0.985 25,019	1.000 25,400	13	0.55 250	27 795 123,64	4 586 20,40	0.0010/0.0040 25/100	0.0020 max 50 max
22,22	14	1.187 30,150	0.940 23,876	0.25 6,35	1.110 28,194	1.125 28,575	6	1.00 450	31 725 141,12	5 348 23,79	0.0012/0.0047 30/120	0.0024 max 60 max
25,4	16	1.312 33,325	1.070 27,178	0.25 6,35	1,235 31,369	1,250 31,750	12	1,45 660	71 745 319,14	8 377 37,26	0.0012/0.0047 30/120	0.0024 max 60 max

¹⁾ Loads are valid for rod end bodies made of alloy steel or corrosion resistant steel. For other rod ends, refer to page 292

3.21 Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions)

EFJ/..MT..R

Technical specification	–
Product standard	–
Bearing	MT..R inch



Dimensions

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions		B	C	A	d ₁	r	g	H	L
		d	D	0/–0.005 0/–0,127	±0.005 ±0,127	+0.06/–0.03 +1,524/–0,762	≈	+0.012/0 +0,230/0	≈	UNJF-3B	±0.010 ±0,254
–		in/mm								–	in/mm
4,83	03	0.1900 4,826	0.750 19,050	0.500 12,700	0.220 5,588	0.750 19,050	0.315 8,000	0.004 0,100	0.07 1,778	5/16-24 7,94-24	1.375 34,925
6,35	04	0.2500 6,350	1.000 25,400	0.593 15,062	0.265 6,731	0.937 23,780	0.386 9,800	0.004 0,100	0.07 1,778	3/8-24 9,52-24	1.625 41,275
7,94	05	0.3125 7,938	1.125 28,575	0.813 20,650	0.355 9,017	1.062 26,975	0.512 13,000	0.004 0,100	0.07 1,778	7/16-20 11,11-20	1.812 46,025
9,52	06	0.3750 9,525	1.125 28,575	0.813 20,650	0.355 9,017	1.062 26,975	0.532 13,500	0.004 0,100	0.07 1,778	7/16-20 11,11-20	1.812 46,025
11,11	07	0.4375 11,113	1.312 33,325	0.875 22,225	0.355 9,017	1.125 28,575	0.620 15,750	0.004 0,100	0.07 1,778	1/2-20 12,7-20	2.125 53,975
12,7	08	0.5000 12,700	1.500 38,100	0.937 23,799	0.411 10,439	1.500 38,100	0.728 18,480	0.004 0,100	0.07 1,778	5/8-18 15,87-18	2.625 66,675
15,87	10	0.6250 15,875	1.750 44,450	1.200 30,480	0.577 14,656	1.750 44,450	0.857 21,770	0.004 0,100	0.07 1,778	3/4-16 19,05-16	2.875 73,025
19,05	12	0.7500 19,050	2.000 50,800	1.280 32,512	0.630 16,002	1.875 47,625	0.963 24,450	0.004 0,100	0.07 1,778	7/8-14 22,22-14	2.875 73,025
22,22	14	0.8750 22,225	2.200 55,880	1.400 35,560	0.635 16,129	2.000 50,800	1.122 28,490	0.004 0,100	0.07 1,778	7/8-14 22,22-14	3.375 85,725
25,4	16	1.0000 25,400	2.750 69,850	1.875 47,625	0.845 21,463	2.125 53,975	1.272 32,320	0.004 0,100	0.07 1,778	1 1/4-12 31,75-12	4.125 104,775

Designation system

Examples: XEFJ/WQMTS 6,35RGX-2
XEFJ/WMT22,22

X EFJ/ WQ MT S 6,35 R G X -2

Rod end body material

No code Cadmium plated steel
S Zinc-nickel plated steel
X Corrosion-resistant steel
T¹⁾ Anodized titanium

Basic designation

Bearing material

	Inner ring	Outer ring
W	Corrosion-resistant steel	Corrosion-resistant steel
Q	Bronze beryllium	Corrosion-resistant steel
WQ	Corrosion-resistant steel	Bronze aluminium

Lubrication grooves

No code Without lubrication groove
S Lubrication by inner ring
C Lubrication by rod end body

Bore code

Thread direction

No code Right-hand thread
G Left-hand thread

Internal clearance

No code Standard clearance
X Reduced clearance

Lubricant

No code Grease G354
-2 Grease G395

¹⁾ SKF option, masses and load carrying capability reduced compared to steel rod end body

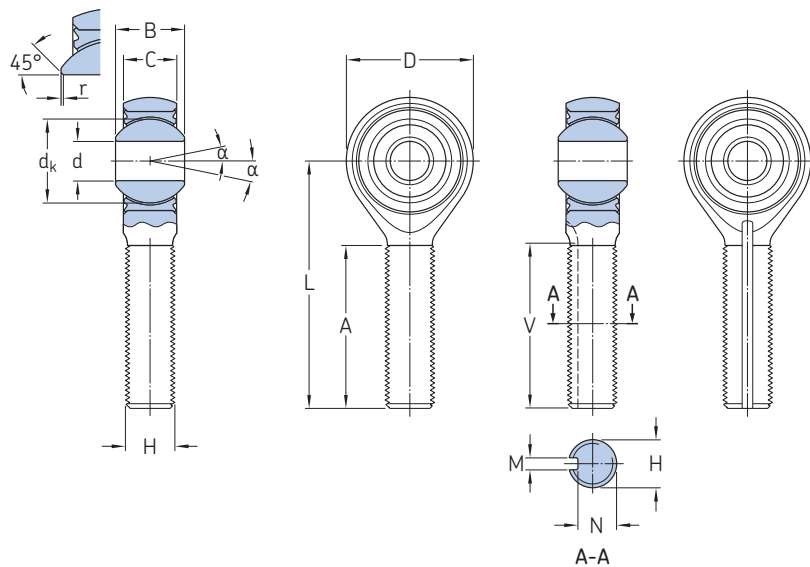
Dimensions cont., loads and clearance

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions		E	S	T	α	Mass	Radial loads		Axial clearance	
		P	F	≈	±0,005 ±0,127	±0,010 ±0,254		≈	Ultimate ¹⁾	Fatigue 10 ⁶ cycles	Standard	Reduced
		in/mm					°	lb/g	lbf/kN		in/μm	
4,83	03	0.500 12,700	0.380 9,652	0.25 6,35	0.422 10,719	0.437 11,100	15	0.07 31	4 800 21,35	762 3,39	0.0010/0.0040 25/100	0.0020 max 50 max
6,35	04	0.625 15,875	0.440 11,176	0.25 6,35	0.567 14,402	0.582 14,782	24	0.13 60	8 185 36,41	1 311 5,83	0.0010/0.0040 25/100	0.0020 max 50 max
7,94	05	0.687 17,450	0.500 12,700	0.25 6,35	0.610 15,494	0.625 15,875	23	0.19 85	8 620 38,34	1 414 6,29	0.0010/0.0040 25/100	0.0020 max 50 max
9,52	06	0.687 17,450	0.500 12,700	0.25 6,35	0.610 15,494	0.625 15,875	22	0.19 85	8 620 38,34	1 414 6,29	0.0010/0.0040 25/100	0.0020 max 50 max
11,11	07	0.812 20,625	0.560 14,224	0.25 6,35	0.735 18,669	0.750 19,050	22	0.31 140	13 025 57,94	2 104 9,36	0.0010/0.0040 25/100	0.0020 max 50 max
12,7	08	1.000 25,400	0.690 17,526	0.25 6,35	0.860 21,844	0.875 22,225	20	0.49 220	18 165 80,80	2 947 13,11	0.0010/0.0040 25/100	0.0020 max 50 max
15,87	10	1.060 26,924	0.820 20,828	0.25 6,35	0.985 25,019	1.000 25,400	20	0.71 321	24 010 106,80	3 973 17,67	0.0010/0.0040 25/100	0.0020 max 50 max
19,05	12	1.187 30,150	0.940 23,876	0.25 6,35	1.110 28,194	1.125 28,575	19	0.97 440	26 990 120,06	5 052 22,47	0.0010/0.0040 25/100	0.0020 max 50 max
22,22	14	1.187 30,150	0.940 23,876	0.25 6,35	1.110 28,194	1.125 28,575	19	1.11 501	28 880 128,46	5 295 23,55	0.0012/0.0047 30/120	0.0024 max 60 max
25,4	16	2.020 51,308	1.070 27,178	0.25 6,35	1.688 42,875	1.250 31,750	21	2.00 908	60 230 267,92	9 858 43,85	0.0012/0.0047 30/120	0.0024 max 60 max

¹⁾ Loads are valid for rod end bodies made of alloy steel or corrosion resistant steel. For other rod ends, refer to page 292

3.22 External thread inserted wide self-lubricating spherical plain bearing rod end (inch dimensions)

MJ/WAS.. (UMJ/XRL.. or 12BM..)¹



Technical specification	AS 81935
Product standard	AS 81935/1
Bearing	WAS..R inch (440C inner ring) EWAS..R inch (PH13.8 inner ring)

3.22

Dimensions

Nominal bore code	Dimensions d	D	B	C	A	d _k	r	H	L
	0/-0.0005 0/-0.0127	±0.010 ±0.254	0/-0.002 0/-0.051	±0.005 ±0.127	±0.031 ±0.79	≈	±0.005 ±0.127	UNJF-3A	±0.010 ±0.254
–	in/mm							–	in/mm
03	0.1900 4,826	0.806 20,472	0.437 11,100	0.337 8,56	0.968 24,587	0.530 13,464	0.010 0,254	5/16-24 7,94-24	1.562 39,675
04	0.2500 6,350	0.806 20,472	0.437 11,100	0.337 8,56	0.968 24,587	0.530 13,464	0.010 0,254	5/16-24 7,94-24	1.562 39,675
05	0.3125 7,938	0.900 22,860	0.437 11,100	0.327 8,306	1.187 30,150	0.566 14,381	0.010 0,254	5/16-24 7,94-24	1.875 47,625
06	0.3750 9,525	1.025 26,035	0.500 12,700	0.416 10,566	1.187 30,150	0.683 17,361	0.010 0,254	3/8-24 9,52-24	1.938 49,225
07	0.4375 11,113	1.150 29,210	0.562 14,275	0.452 11,481	1.281 32,537	0.777 19,744	0.010 0,254	7/16-20 11,11-20	2.125 53,975
08	0.5000 12,700	1.337 33,960	0.625 15,875	0.515 13,081	1.468 37,287	0.871 22,130	0.010 0,254	1/2-20 12,7-20	2.438 61,925
10	0.6250 15,875	1.525 38,735	0.750 19,050	0.577 14,656	1.562 39,675	1.059 26,887	0.010 0,254	5/8-18 15,87-18	2.625 66,675
12	0.7500 19,050	1.775 45,085	0.875 22,225	0.640 16,256	1.687 42,850	1.216 30,897	0.010 0,254	3/4-16 19,05-16	2.875 73,025
14	0.8750 22,225	2.025 51,435	0.875 22,225	0.765 19,431	2.000 50,800	1.325 33,655	0.010 0,254	7/8-14 22,22-14	3.375 85,725
16	1.0000 25,400	2.775 70,485	1.375 34,925	1.015 25,781	2.343 59,512	1.871 47,526	0.010 0,254	1 1/4-12 31,75-12	4.125 104,775

¹) Parts are delivered and marked with UMJ/XRL.. and 12BM.. standard references



Cross-reference designation system to UMJ/XRL.. or 12BM..

Examples: SEMJ/WAS04GK
MJ/WAS14

Rod end body material and surface treatment

No code Cadmium plated 4340 steel
S²⁾ Zinc-nickel plated 4340 steel

Inner ring material

No code 440C (WAS..R bearing)
E PH13.8 (EWAS..R bearing)

Basic designation

Bore code (multiples of 1/16 inch)

Thread direction

No code Right-hand thread
G Left-hand thread

Keyway

No code Without keyway
K With keyway

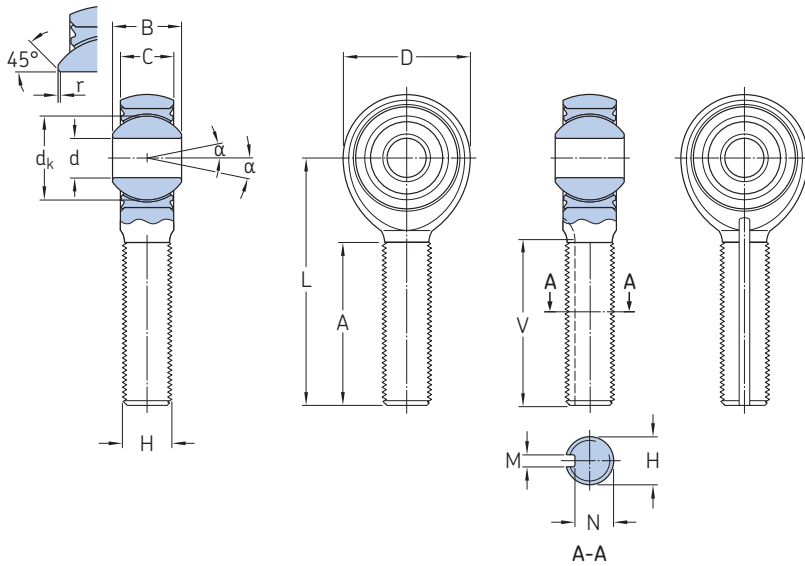
²⁾ SKF option

Dimensions cont., loads and torque

Nominal bore code	Dimensions				Mass	Radial loads	Fatigue	Starting torque
	M	N	V	α	$\approx$	Ultimate	50 000 cycles	
	+0,005/0 +0,127/0	0/-0,005 0/-0,127	0/-0,020 0/-0,508					
–	in/mm			°	lb/g	lbf/kN		lbf-in/Nm
03	0.062 1,575	0.268 6,807	0.980 24,892	15	0.072 33	2 360 10,50	1 470 6,54	0.5/6 0,056/0,678
04	0.062 1,575	0.268 6,807	0.980 24,892	15	0.072 33	4 860 21,62	2 380 10,59	0.5/6 0,056/0,678
05	0.062 1,575	0.268 6,807	1.270 32,258	14	0.087 39	7 180 31,95	2 770 12,32	1/15 0,113/1,695
06	0.093 2,362	0.319 8,103	1.235 31,369	8	0.136 62	8 550 38,05	3 570 15,88	1/15 0,113/1,695
07	0.093 2,362	0.383 9,728	1.402 35,611	10	0.188 83	12 000 53,4	4 800 21,35	1/15 0,113/1,695
08	0.093 2,362	0.445 11,303	1.589 40,361	9	0.278 126	19 500 86,70	7 680 34,16	1/15 0,113/1,695
10	0.125 3,175	0.541 13,741	1.683 42,748	12	0.424 192	21 900 97,45	9 180 40,83	1/15 0,113/1,695
12	0.125 3,175	0.663 16,840	1.808 45,923	13	0.639 290	29 300 130,38	11 600 51,60	1/15 0,113/1,695
14	0.156 3,962	0.777 19,736	2.121 53,873	6	0.963 437	34 500 153,52	13 100 58,27	1/24 0,113/2,712
16	0.187 4,750	1.136 28,854	2.464 62,586	12	2.546 1 150	80 300 357,31	30 400 135,22	1/24 0,113/2,712

3.23 External thread inserted wide self-lubricating spherical plain bearing rod end (inch dimensions)

PHMJ/WAS.. (PHUMJ/XRL.. or 12CM..)¹



Technical specification	AS 81935
Product standard	AS 81935/6
Rod end material	PH13.8 passivated
Bearing	WAS..R inch (440C inner ring) EWAS..R inch (PH13.8 inner ring)

Dimensions

Nominal bore code	Dimensions d	D	B	C	A	d _k	r	H	L
	0/-0.0005 0/-0,0127	±0.010 ±0.254	0/-0.002 0/-0,051	±0.005 ±0,127	±0.031 ±0.79	≈	±0.005 ±0,127	UNJF-3A	±0.010 ±0.254
–	in/mm							–	in/mm
03	0.1900 4,826	0.806 20,472	0.437 11,100	0.337 8,56	0.968 24,587	0.530 13,464	0.010 0,254	5/16-24 7,94-24	1.562 39,675
04	0.2500 6,350	0.806 20,472	0.437 11,100	0.337 8,56	0.968 24,587	0.530 13,464	0.010 0,254	5/16-24 7,94-24	1.562 39,675
05	0.3125 7,938	0.900 22,860	0.437 11,100	0.327 8,306	1.187 30,150	0.566 14,381	0.010 0,254	5/16-24 7,94-24	1.875 47,625
06	0.3750 9,525	1.025 26,035	0.500 12,700	0.416 10,566	1.187 30,150	0.683 17,361	0.010 0,254	3/8-24 9,52-24	1.938 49,225
07	0.4375 11,113	1.150 29,210	0.562 14,275	0.452 11,481	1.281 32,537	0.777 19,744	0.010 0,254	7/16-20 11,11-20	2.125 53,975
08	0.5000 12,700	1.337 33,960	0.625 15,875	0.515 13,081	1.468 37,287	0.871 22,130	0.010 0,254	1/2-20 12,7-20	2.438 61,925
10	0.6250 15,875	1.525 38,735	0.750 19,050	0.577 14,656	1.562 39,675	1.059 26,887	0.010 0,254	5/8-18 15,87-18	2.625 66,675
12	0.7500 19,050	1.775 45,085	0.875 22,225	0.640 16,256	1.687 42,850	1.216 30,897	0.010 0,254	3/4-16 19,05-16	2.875 73,025
14	0.8750 22,225	2.025 51,435	0.875 22,225	0.765 19,431	2.000 50,800	1.325 33,655	0.010 0,254	7/8-14 22,22-14	3.375 85,725
16	1.0000 25,400	2.775 70,485	1.375 34,925	1.015 25,781	2.343 59,512	1.871 47,526	0.010 0,254	1 1/4-12 31,75-12	4.125 104,775

¹) Parts are delivered and marked with PHUMJ/XRL.. or 12CM.. standard references

Cross-reference designation system to PHUMJ/XRL.. or 12CM..

Examples:	EPH MJ/WAS04GK PH MJ/WAS14	E	PH MJ/WAS	04	G	K
Inner ring material						
No code	440C (WAS..R bearing)					
E	PH13.8 (EWAS..R.. bearing)					
Basic designation						
Bore code (multiples of 1/16 inch)						
Thread direction						
No code	Right-hand thread					
G	Left-hand thread					
Keyway						
No code	Without keyway					
K	With keyway					

3.23

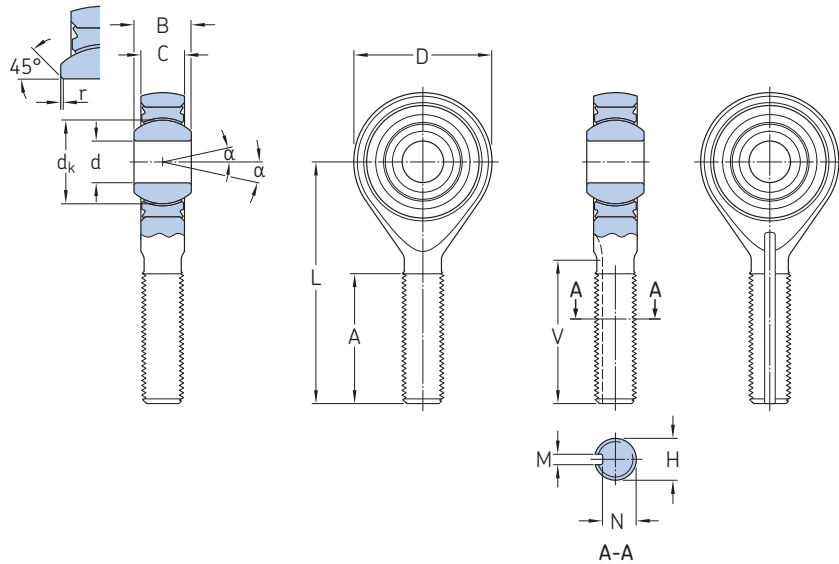


Dimensions cont., loads and torque

Nominal bore code	Dimensions				Mass	Radial loads	Fatigue	Starting torque
	M	N	V	α	$\approx$	Ultimate	50 000 cycles	
	+0.005/0 +0.127/0	0/-0.005 0/-0.127	0/-0.020 0/-0.508					
—	in/mm			°	lb/g	lbf/kN		lbf-in/Nm
03	0.062 1,575	0.268 6,807	0.980 24,892	15	0.072 33	2 360 10,50	1 470 6,54	0.5/6 0,056/0,678
04	0.062 1,575	0.268 6,807	0.980 24,892	15	0.072 33	4 860 21,62	2 380 10,59	0.5/6 0,056/0,678
05	0.062 1,575	0.268 6,807	1.270 32,258	14	0.087 39	7 180 31,95	2 770 12,32	1/15 0,113/1,695
06	0.093 2,362	0.319 8,103	1.235 31,369	8	0.136 62	8 550 38,05	3 570 15,88	1/15 0,113/1,695
07	0.093 2,362	0.383 9,728	1.402 35,611	10	0.188 83	12 000 53,4	4 800 21,35	1/15 0,113/1,695
08	0.093 2,362	0.445 11,303	1.589 40,361	9	0.278 126	19 500 86,70	7 680 34,16	1/15 0,113/1,695
10	0.125 3,175	0.541 13,741	1.683 42,748	12	0.424 192	21 900 97,45	9 180 40,83	1/15 0,113/1,695
12	0.125 3,175	0.663 16,840	1.808 45,923	13	0.639 290	29 300 130,38	11 600 51,60	1/15 0,113/1,695
14	0.156 3,962	0.777 19,736	2.121 53,873	6	0.963 437	34 500 153,52	13 100 58,27	1/24 0,113/2,712
16	1.187 30,150	1.136 28,854	2.464 62,586	12	2.546 1 150	80 300 357,31	30 400 135,22	1/24 0,113/2,712

3.24 External thread inserted narrow self-lubricating spherical plain bearing rod end (inch dimensions)

MJ/NAS.. (UMJ/XRE.. or 12BNM..)¹



Technical specification	AS 81935
Product standard	AS 81935/4
Bearing	NAS..R inch (440C inner ring) ENAS..R inch (PH13.8 inner ring)

Dimensions

Nominal Dimensions									
bore code	d	D	B	C	A	d _k	r	H	L
	0/-0.0005 0/-0.0127	±0.010 ±0.254	0/-0.002 0/-0.051	±0.005 ±0.127	±0.031 ±0.79	≈	±0.005 ±0.127	UNJF-3A	±0.010 ±0.254
–	in/mm							–	in/mm
03	0.1900 4,826	0.680 17,272	0.281 7,137	0.228 5,791	0.775 19,685	0.406 10,312	0.010 0,254	1/4-28 6,35-28	1.315 33,401
03B	0.1900 4,826	0.680 17,272	0.281 7,137	0.228 5,791	0.775 19,685	0.406 10,312	0.010 0,254	1/4-28 6,35-28	1.315 33,401
04	0.2500 6,350	0.827 21,006	0.343 8,712	0.260 6,604	0.775 19,685	0.500 12,704	0.010 0,254	1/4-28 6,35-28	1.443 36,652
05	0.3125 7,938	0.984 24,994	0.375 9,525	0.291 7,391	1.187 30,150	0.562 14,283	0.010 0,254	5/16-24 7,94-24	1.948 49,479
06	0.3750 9,525	1.131 28,727	0.406 10,312	0.322 8,179	1.187 30,150	0.625 15,872	0.010 0,254	3/8-24 9,52-24	2.030 51,562
07	0.4375 11,113	1.294 32,868	0.437 11,100	0.353 8,966	1.281 32,537	0.687 17,448	0.010 0,254	7/16-20 11,11-20	2.250 57,150
08	0.5000 12,700	1.459 37,059	0.500 12,700	0.400 10,160	1.468 37,287	0.781 19,838	0.010 0,254	1/2-20 12,7-20	2.544 64,618
10	0.6250 15,875	1.763 44,780	0.625 15,875	0.510 12,954	1.562 39,675	0.978 24,584	0.010 0,254	5/8-18 15,87-18	2.832 71,933
12	0.7500 19,050	2.140 54,356	0.750 19,050	0.603 15,316	1.687 42,850	1.187 30,149	0.010 0,254	3/4-16 19,05-16	3.193 81,102
14	0.8750 22,225	2.372 60,249	0.875 22,225	0.713 18,110	2.000 50,800	1.314 33,370	0.010 0,254	7/8-14 22,22-14	3.677 93,396
16	1.0000 25,400	2.681 68,097	1.000 25,400	0.807 20,498	2.100 53,340	1.500 38,099	0.010 0,254	1-12 25,4-12	3.968 100,787

¹ Parts are delivered and marked with UMJ/XRE.. and 12BNM.. standard references

Cross-reference designation system to UMJ/XRE.. or 12BNM..

Examples:	SEMJ/NAS04GK	S	E	MJ/NAS	04	G	K
	MJ/NAS14						
Rod end body material and surface treatment							
No code	Cadmium plated 4340 steel						
S²⁾	Zinc-nickel plated 4340 steel						
Inner ring material							
No code	440C (NAS..R bearing)						
E	PH13.8 (ENAS..R.. bearing)						
Basic designation							
Bore code (multiples of 1/16 inch)							
Thread direction							
No code	Right-hand thread						
G	Left-hand thread						
Keyway							
No code	Without keyway						
K	With keyway						

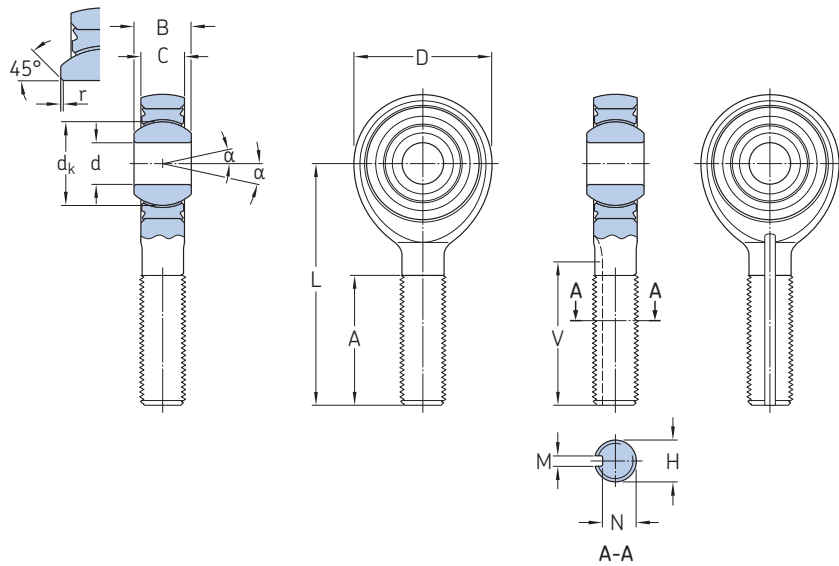
2) SKF option

Dimensions cont., loads and torque

Nominal bore code	Dimensions M +0.005/0 +0.127/0	N 0/-0.005 0/-0.127	V Min	max	α	Mass ≈	Radial loads Ultimate	Fatigue 50 000 cycles	Starting torque
–	in/mm				°	lb/g	lbf/kN		lbf-in/Nm
03	0.062	0.207	0.876	0.896	10	0.038	3 000	1 100	0.5/6
	1,575	5,258	22,250	22,758		17	13,34	4,89	0,056/0,678
03B	0.062	0.207	0.836	0.876	10	0.038	3 000	1 100	0.5/6
	1,575	5,258	21,234	22,250		17	13,34	4,89	0,056/0,678
04	0.062	0.207	0.876	0.896	10	0.045	5 300	1 500	0.5/6
	1,575	2,258	22,250	22,758		20	23,6	6,67	0,056/0,678
05	0.062	0.268	1.288	1.308	10	0.081	8 600	2 400	1/15
	1,575	6,807	32,715	33,223		37	38,25	10,67	0,113/1,695
06	0.093	0.319	1.288	1.308	9	0.120	13 000	3 600	1/15
	2,362	8,103	32,715	33,223		54	57,82	16,01	0,113/1,695
07	0.093	0.383	1.382	1.402	8	0.172	17 800	5 000	1/15
	2,362	9,728	35,103	35,611		78	79,17	22,24	0,113/1,695
08	0.093	0.445	1.569	1.589	8	0.254	24 200	6 800	1/15
	2,362	11,303	39,853	40,361		115	107,64	30,25	0,113/1,695
10	0.125	0.541	1.663	1.683	8	0.455	38 500	10 800	1/15
	3,175	13,741	42,240	42,748		206	171,25	48,04	0,113/1,695
12	0.125	0.663	1.788	1.808	8	0.774	56 600	16 000	1/15
	3,175	16,840	45,415	45,923		351	251,76	71,17	0,113/1,695
14	0.156	0.777	2.101	2.121	8	1.141	77 400	21 900	1/24
	3,962	19,736	53,365	53,873		518	344,27	97,41	0,113/2,712
16	0.156	0.900	2.201	2.221	9	1.646	101 400	28 600	1/24
	3,962	22,860	55,905	56,413		747	451,03	127,21	0,113/2,712

3.25 External thread inserted narrow self-lubricating spherical plain bearing rod end (inch dimensions)

PHMJ/NAS.. (PHUMJ/XRE.. or 12CNM..)¹)



Technical specification	AS 81935
Product standard	AS 81935/8
Rod end material	PH13.8 passivated
Bearing	NAS..R inch (440C inner ring) ENAS..R inch (PH13.8 inner ring)

Dimensions

Nominal bore code	Dimensions d	D	B	C	A	d _k	r	H	L
	0/-0.0005 0/-0.0127	±0.010 ±0.254	0/-0.002 0/-0.051	±0.005 ±0.127	±0.031 ±0.79	≈	±0.005 ±0.127	UNJF-3A	±0.010 ±0.254
–	in/mm							–	in/mm
03	0.1900 4,826	0.680 17,272	0.281 7,137	0.228 5,791	0.775 19,685	0.406 10,312	0.010 0,254	1/4-28 6,35-28	1.315 33,401
04	0.2500 6,350	0.827 21,006	0.343 8,712	0.260 6,604	0.775 19,685	0.500 12,704	0.010 0,254	1/4-28 6,35-28	1.443 36,652
05	0.3125 7,938	0.984 24,994	0.375 9,525	0.291 7,391	1.187 30,150	0.562 14,283	0.010 0,254	5/16-24 7,94-24	1.948 49,479
06	0.3750 9,525	1.131 28,727	0.406 10,312	0.322 8,179	1.187 30,150	0.625 15,872	0.010 0,254	3/8-24 9,52-24	2.030 51,562
07	0.4375 11,113	1.294 32,868	0.437 11,100	0.353 8,966	1.281 32,537	0.687 17,448	0.010 0,254	7/16-20 11,11-20	2.250 57,150
08	0.5000 12,700	1.459 37,059	0.500 12,700	0.400 10,160	1.468 37,287	0.781 19,838	0.010 0,254	1/2-20 12,7-20	2.544 64,618
10	0.6250 15,875	1.763 44,780	0.625 15,875	0.510 12,954	1.562 39,675	0.968 24,584	0.010 0,254	5/8-18 15,87-18	2.832 71,933
12	0.7500 19,050	2.140 54,356	0.750 19,050	0.603 15,316	1.687 42,850	1.187 30,149	0.010 0,254	3/4-16 19,05-16	3.193 81,102
14	0.8750 22,225	2.372 60,249	0.875 22,225	0.713 18,110	2.000 50,800	1.314 33,370	0.010 0,254	7/8-14 22,22-14	3.677 93,396
16	1.0000 25,400	2.681 68,097	1.000 25,400	0.807 20,498	2.100 53,340	1.500 38,099	0.010 0,254	1-12 25,4-12	3.968 100,787

¹) Parts are delivered and marked with PHUMJ/XRE.. or 12CNM.. standard references

Cross-reference designation system to PHMJ/XRE.. or 12CNM..

Examples: EPHMJ/NAS03GK
PHMJ/NAS14

Inner ring material

No code 440C (NAS..R bearing)
E PH13.8 (ENAS..R.. bearing)

Basic designation

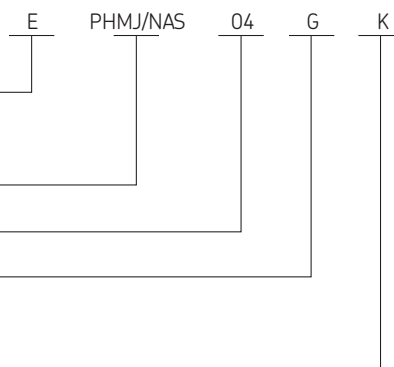
Bore code (multiples of 1/16 inch)

Thread direction

No code Right-hand thread
G Left-hand thread

Keyway

No code Without keyway
K With keyway



3.25

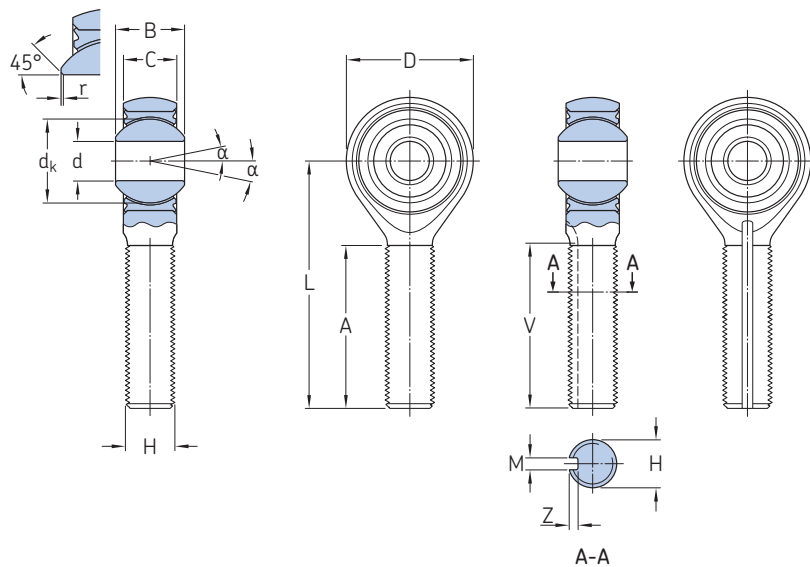


Dimensions cont., loads and torque

Nominal bore code	Dimensions		N	V	α	Mass	Radial loads	Fatigue	Starting torque
	M								
	+0.005/0		0/-0.005	Min					
	+0,127/0		0/-0,127		max				
–	in/mm				°	lb/g	lbf/kN		lbf-in/Nm
03	0.062	0.207	0.836	0.896	10	0.038	3 000	1 100	0.5/6
	1,575	5,258	21,234	22,758		17	13,34	4,89	0,056/0,678
04	0.062	0.207	0.876	0.896	10	0.045	5 300	1 500	0.5/6
	1,575	2,258	22,250	22,758		20	23,6	6,67	0,056/0,678
05	0.062	0.268	1.288	1.308	10	0.081	8 600	2 400	1/15
	1,575	6,807	32,715	33,223		37	38,25	10,67	0,113/1,695
06	0.093	0.319	1.288	1.308	9	0.120	13 000	3 600	1/15
	2,362	8,103	32,715	33,223		54	57,82	16,01	0,113/1,695
07	0.093	0.383	1.382	1.402	8	0.172	17 800	5 000	1/15
	2,362	9,728	35,103	35,611		78	79,17	22,24	0,113/1,695
08	0.093	0.445	1.569	1.589	8	0.254	24 200	6 800	1/15
	2,362	11,303	39,853	40,361		115	107,64	30,25	0,113/1,695
10	0.125	0.541	1.663	1.683	8	0.455	38 500	10 800	1/15
	3,175	13,741	42,240	42,748		206	171,25	48,04	0,113/1,695
12	0.125	0.663	1.788	1.808	8	0.774	56 600	16 000	1/15
	3,175	16,840	45,415	45,923		351	251,76	71,17	0,113/1,695
14	0.156	0.777	2.101	2.121	8	1.141	77 400	21 900	1/24
	3,962	19,736	53,365	53,873		518	344,27	97,41	0,113/2,712
16	0.156	0.900	2.201	2.221	9	1.646	101 400	28 600	1/24
	3,962	22,860	55,905	56,413		747	451,03	127,21	0,113/2,712

3.26 External thread self-lubricating spherical plain bearing rod end (inch dimensions)

R..M..



Technical specification	AS 81935
Product standard	NSA 8143
Liner	X1
Inner ring	Corrosion-resistant steel 440C
Outer ring	Corrosion-resistant steel 17-4PH H1150
Rod end body	Corrosion-resistant steel 17-4PH H1025
Bearing	SW..G inch

Dimensions

Nominal bore code	Dimensions								d _k ≈
	d 0/−0.0005 0/−0,0127	B 0/−0.002 0/−0,051	D ±0.010 ±0,254	C ±0.005 ±0,127	L ±0.010 ±0,254	r +0.010/0 +0,254/0	H UNJF-3A	A +0.060/−0.030 +1,524/−0,762	
–	in/mm						–	in/mm	
03	0.1900	0.437	0.806	0.337	1.562	0.005	5/16-24	1.000	0.531
	4,826	11,100	20,472	8,560	39,675	0,127		25,400	13,487
04	0.2500	0.437	0.806	0.337	1.562	0.005	5/16-24	1.000	0.531
	6,350	11,100	20,472	8,560	39,675	0,127		25,400	13,487
05	0.3125	0.437	0.900	0.327	1.875	0.005	5/16-24	1.062	0.593
	7,938	11,100	22,860	8,306	47,625	0,127		26,974	15,062
051	0.3125	0.437	0.900	0.327	2.270	0.005	5/16-24	1.457	0.593
	7,938	11,100	22,860	8,306	57,655	0,127		37,000	15,062
06	0.3750	0.500	1.025	0.416	1.938	0.005	3/16-24	1.250	0.687
	9,525	12,700	26,035	10,566	49,225	0,127		31,750	17,449
061	0.3750	0.500	1.025	0.416	2.341	0.005	3/16-24	1.653	0.687
	9,525	12,700	26,035	10,566	59,475	0,127		42,000	17,449
07	0.4375	0.562	1.150	0.452	2.125	0.005	7/16-20	1.375	0.781
	11,113	14,274	29,210	11,481	53,975	0,127		34,925	19,837
08	0.5000	0.625	1.337	0.515	2.438	0.005	1/2-20	1.500	0.875
	12,700	15,875	33,960	13,081	61,925	0,127		38,100	22,225
081	0.5000	0.625	1.337	0.515	3.044	0.005	1/2-20	2.126	0.875
	12,700	15,875	33,960	13,081	77,325	0,127		54,000	22,225
10	0.6250	0.750	1.525	0.577	2.625	0.005	5/8-20	1.625	1.062
	15,875	19,050	38,735	14,656	66,675	0,127		41,275	26,974
12	0.7500	0.875	1.775	0.640	2.875	0.005	3/4-16	1.750	1.250
	19,050	22,225	45,085	16,256	73,025	0,127		44,450	31,750
14	0.8750	0.875	2.025	0.765	3.375	0.005	7/8-14	1.875	1.375
	22,225	22,225	51,435	19,431	85,725	0,127		47,625	34,925
16	1.0000	1.375	2.775	1.015	4.125	0.005	1 1/4-12	2.123	1.937
	25,400	34,925	70,485	25,781	104,775	0,127		53,915	49,200

Designation system

Examples: R03MLCK
R12MR

R 03 M L C K

Basic designation

Bore code (multiples of 1/16 inch)

Thread direction

R Right-hand thread
L Left-hand thread

Surface treatment of rod end body

No code No treatment
C¹⁾ Cadmium plated
J¹⁾ Zinc-nickel plated

Keyway

No code Without keyway
K With keyway

¹⁾ SKF option

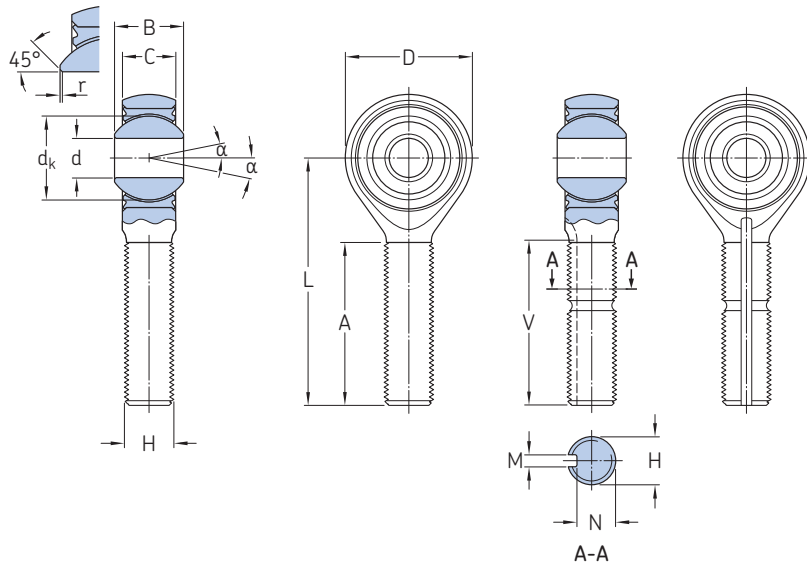
Dimensions cont., loads and torque

Nominal bore code	Dimensions Z +0.005/0 +0.127/0	M +0.005/0 +0.127/0	V +0.010/-0.030 +0.254/-0.762	α	Mass ≈	Radial loads Ultimate	Fatigue 50 000 cycles	Starting torque
–	in/mm			°	lb/g	lbf/kN		lbf-in/Nm
03	0.052 1,320	0.062 1,575	0.920 23,368	17	0.06 27,21	4 800 21,35	1470.25 6,54	0.5/6 0,056/0,678
04	0.052 1,320	0.062 1,575	0.920 23,368	17	0.06 27,21	4 800 21,35	2380.73 10,59	0.5/6 0,056/0,678
05	0.052 1,320	0.062 1,575	0.980 24,892	14	0.07 31,75	5 500 24,47	2769.65 12,32	1/10 0,113/1,129
051	0.052 1,320	0.062 1,575	0.980 24,892	14	0.07 31,75	5 500 24,47	2769.65 12,32	1/10 0,113/1,129
06	0.064 1,625	0.093 2,362	1.170 29,718	10	0.11 49,89	7 000 31,14	3569.97 15,88	1/10 0,113/1,129
061	0.064 1,625	0.093 2,362	1.170 29,718	10	0.11 49,89	7 000 31,14	3569.97 15,88	1/10 0,113/1,129
07	0.067 1,701	0.093 2,362	1.275 32,385	12	0.15 68,03	8 100 36,03	4799.67 21,35	1/10 0,113/1,129
08	0.064 1,625	0.093 2,362	1.400 35,560	9	0.25 113,39	14 200 63,16	7679.48 34,16	1/10 0,113/1,129
081	0.064 1,625	0.093 2,362	1.400 35,560	9	0.25 113,39	14 200 63,16	7679.48 34,16	1/10 0,113/1,129
10	0.084 2,133	0.125 3,175	1.515 38,481	12	0.37 167,82	16 150 71,84	9178.95 40,83	1/10 0,113/1,129
12	0.087 2,209	0.125 3,175	1.625 41,275	14	0.58 263,08	21 000 93,41	11 600,14 51,60	1/10 0,113/1,129
14	0.098 2,489	0.156 3,962	1.730 43,942	7	0.79 358,33	26 000 115,65	13099.62 58,27	2/16 0,226/1,807
16	0.114 2,895	0.187 4,750	1.960 49,784	15	2.30 1 043,26	55 500 246,88	30400.92 135,23	2/16 0,226/1,807

3.27 External thread inserted wide self-lubricating spherical plain bearing rod end (inch dimensions)

EMJ/RL..R

Technical specification	AS 81820 for the bearing
Product standard	–
Bearing	WAS..R inch



3.27

Dimensions

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions d 0/-0.0005 0/-0.0127	D ±0.010 ±0.254	B 0/-0.002 0/-0.051	C ±0.005 ±0.127	A +0.06/-0.03 +1.524/-0.762	V 0/-0.020 0/-0.508	d _k ≈	r ±0.005 ±0.127	H UNJF-3A
–		in/mm								–
4,83	03	0.1900 4,826	0.806 20,472	0.437 11,100	0.337 8,56	1.000 25,400	1.000 25,400	0.530 13,464	0.010 0,254	5/16-24 7,94-24
6,35	04	0.2500 6,350	0.806 20,472	0.437 11,100	0.337 8,56	1.000 25,400	1.000 25,400	0.530 13,464	0.010 0,254	5/16-24 7,94-24
7,94	05	0.3125 7,938	0.900 22,860	0.437 11,100	0.327 8,306	1.062 26,975	1.062 26,975	0.566 14,381	0.010 0,254	5/16-24 7,94-24
9,52	06	0.3750 9,525	1.025 26,035	0.500 12,700	0.416 10,566	1.250 31,750	1.250 31,750	0.683 17,361	0.010 0,254	3/8-24 9,52-24
11,11	07	0.4375 11,113	1.150 29,210	0.562 14,275	0.452 11,481	1.375 34,925	1.375 34,925	0.777 19,744	0.010 0,254	7/16-20 11,11-20
12,7	08	0.5000 12,700	1.337 33,960	0.625 15,875	0.515 13,081	1.500 38,100	1.500 38,100	0.871 22,130	0.010 0,254	1/2-20 12,7-20
15,87	10	0.6250 15,875	1.525 38,735	0.750 19,050	0.577 14,656	1.625 41,275	1.625 41,275	1.059 26,887	0.010 0,254	5/8-18 15,87-18
19,05	12	0.7500 19,050	1.775 45,085	0.875 22,225	0.640 16,256	1.750 44,450	1.750 44,450	1.216 30,897	0.010 0,254	3/4-16 19,05-16
22,22	14	0.8750 22,225	2.025 51,435	0.875 22,225	0.765 19,431	1.875 47,625	1.875 47,625	1.325 33,655	0.010 0,254	7/8-14 22,22-14
25,4	16	1.0000 25,400	2.775 70,485	1.375 34,925	1.015 25,781	2.125 53,975	2.125 53,975	1.871 47,526	0.010 0,254	1 1/4-12 31,75-12

Designation system

Examples:	XEMJ/RL 6,35RGZKX EMJ/RL22,22	X	EMJ/RL	6,35	R	G	Z	K	X
Rod end body material and surface treatment									
No code	Cadmium plated 30NCD16 steel								
S	Zinc-nickel plated 30NCD16 steel								
X	Corrosion-resistant steel 17-4PH H1025								
T¹⁾	Anodized titanium								
Basic designation									
Bore code									
Thread direction									
No code	Right-hand thread								
G	Left-hand thread								
Locating groove									
No code	Without locating groove								
Z	With locating groove								
Keyway									
No code	Without keyway								
K	With keyway								
Starting torque									
No code	Standard								
X	Reduced								

¹⁾ SKF option, masses and load carrying capability reduced compared to steel rod end body

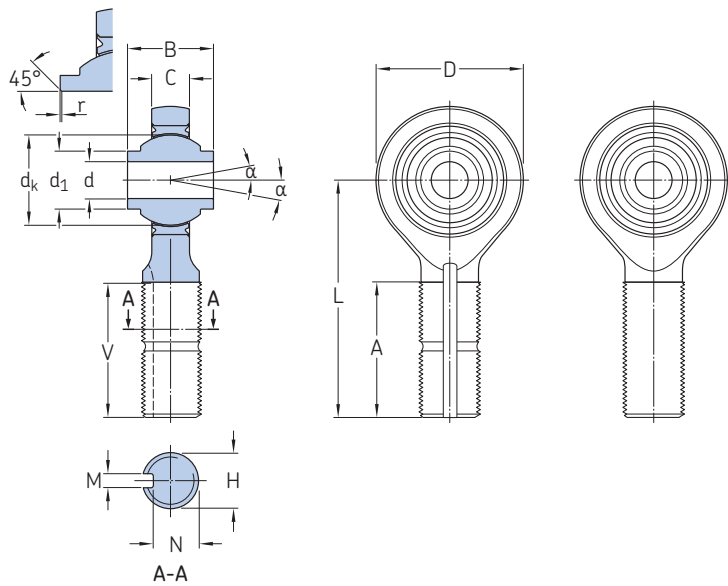
Dimensions cont., loads and torque

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions				Mass	Radial loads	Fatigue	Starting torque	
		L	M	N	α	≈	Ultimate ¹⁾	10 ⁶ cycles	Standard	Reduced
		±0.010 ±0,254	+0.005/0 +0,127/0	0/-0.005 0/-0,127						
–		in/mm			°	lb/g	lbf/kN		lbf-in/Nm	
4,83	03	1.562 39,675	0.062 1,575	0.260 6,604	16	0.07 30	6 195 27,56	1 052 4,68	0.53/10 0,06/1,12	1.1 max 0,12 max
6,35	04	1.562 39,675	0.062 1,575	0.260 6,604	16	0.07 30	6 195 27,56	1 052 4,68	0.53/10 0,06/1,12	1.1 max 0,12 max
7,94	05	1.875 47,625	0.062 1,575	0.260 6,604	15	0.08 35	7 585 33,74	1 090 4,85	1/10 0,11/1,12	2 max 0,22 max
9,52	06	1.938 49,225	0.093 2,362	0.311 7,900	9	0.12 55	8 940 39,77	1 513 6,73	1/10 0,11/1,12	2 max 0,22 max
11,11	07	2.125 53,975	0.093 2,362	0.370 9,400	11	0.17 75	9 595 42,68	1 920 8,54	1/10 0,11/1,12	2 max 0,22 max
12,7	08	2.438 61,925	0.093 2,362	0.436 11,074	9	0.28 127	18 750 83,40	3 069 13,65	1/10 0,11/1,12	2 max 0,22 max
15,87	10	2.625 66,675	0.125 3,175	0.541 13,741	12	0.38 172	20 680 91,99	3 480 15,48	1/10 0,11/1,12	2 max 0,22 max
19,05	12	2.875 73,025	0.125 3,175	0.663 16,840	13	0.58 263	27 795 123,64	4 586 20,40	1/10 0,11/1,12	2 max 0,22 max
22,22	14	3.375 85,725	0.156 3,962	0.777 19,735	6	0.81 370	31 725 141,12	5 348 23,79	2/15.9 0,23/1,8	4.1 max 0,46 max
25,4	16	4.125 104,775	0.187 4,750	1.136 28,854	12	2.40 1 100	71 745 319,14	11 990 53,33	2/15.9 0,23/1,8	4.1 max 0,46 max

¹⁾ Loads are valid for rod end bodies made of alloy steel or corrosion resistant steel. For other rod ends, refer to page 292

3.28 External thread inserted self-lubricating spherical plain bearing rod end (inch dimensions)

EMJ/RT..R



Technical specification	–
Product standard	–
Bearing	XRT..R inch

Dimensions

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions d	D	B	C	A	V	d _k	d ₁	r	H
		0/–0.0005 0/–0.0127	+0.035/–0.010 +0.889/–0.254	0/–0.005 0/–0.127	±0.005 ±0.127	+0.06/–0.03 +1.524/–0.762	0/–0.020 0/–0.508	d _k ≈	d ₁ ≈	+0.012/0 +0.3/0	UNJF-3A
–		in/mm									–
4,83	03	0.1900 4,826	0.750 19,050	0.500 12,700	0.220 5,588	1.000 25,400	1.000 25,400	0.437 11,100	0.315 8,001	0.004 0,100	5/16-24 7,94-24
6,35	04	0.2500 6,350	1.000 25,400	0.593 15,062	0.265 6,731	1.250 31,750	1.250 31,750	0.594 15,080	0.386 9,804	0.004 0,100	3/8-24 9,52-24
7,94	05	0.3125 7,938	1.125 28,575	0.813 20,650	0.355 9,017	1.375 34,925	1.375 34,925	0.781 19,838	0.512 13,005	0.004 0,100	7/16-20 11,11-20
9,52	06	0.3750 9,525	1.125 28,575	0.813 20,650	0.355 9,017	1.375 34,925	1.375 34,925	0.781 19,838	0.532 13,513	0.004 0,100	7/16-20 11,11-20
11,11	07	0.4375 11,113	1.312 33,325	0.875 22,225	0.355 9,017	1.500 38,100	1.500 38,100	0.866 22,000	0.620 15,748	0.004 0,100	1/2-20 12,7-20
12,7	08	0.5000 12,700	1.500 38,100	0.937 23,799	0.411 10,439	1.625 41,275	1.625 41,275	0.984 25,000	0.728 18,491	0.004 0,100	5/8-18 15,87-18
15,87	10	0.6250 15,875	1.750 44,450	1.200 30,480	0.577 14,656	1.750 44,45	1.750 44,45	1.240 31,500	0.857 21,768	0.004 0,100	3/4-16 19,05-16
19,05	12	0.7500 19,050	2.000 50,800	1.280 32,512	0.630 16,002	1.875 47,625	1.875 47,625	1.339 34,000	0.963 24,460	0.004 0,100	7/8-14 22,22-14
22,22	14	0.8750 22,225	2.200 55,880	1.400 35,560	0.635 16,129	2.000 50,800	2.000 50,800	1.531 38,887	1.122 28,500	0.004 0,100	7/8-14 22,22-14
25,4	16	1.0000 25,400	2.750 69,850	1.875 47,625	0.845 21,463	2.125 53,975	2.125 53,975	1.875 47,625	1.272 32,309	0.004 0,100	1 1/4-12 31,75-12

Designation system

Examples:	XEMJ/RT 6,35RGZKX EMJ/RT11,11R	X	EMJ/RT	6,35	R	G	Z	K	X
Rod end body material and surface treatment									
No code	Cadmium plated 30NCD16 steel								
S	Zinc-nickel plated 30NCD16 steel								
X	Corrosion-resistant steel 17-4PH H1025								
T¹⁾	Anodized titanium								
Basic designation									
Bore code									
Thread direction									
No code	Right-hand thread								
G	Left-hand thread								
Locating groove									
No code	Without locating groove								
Z	With locating groove								
Keyway									
No code	Without keyway								
K	With keyway								
Starting torque									
No code	Standard								
X	Reduced								

¹⁾ SKF option, masses and load carrying capability reduced compared to steel rod end body

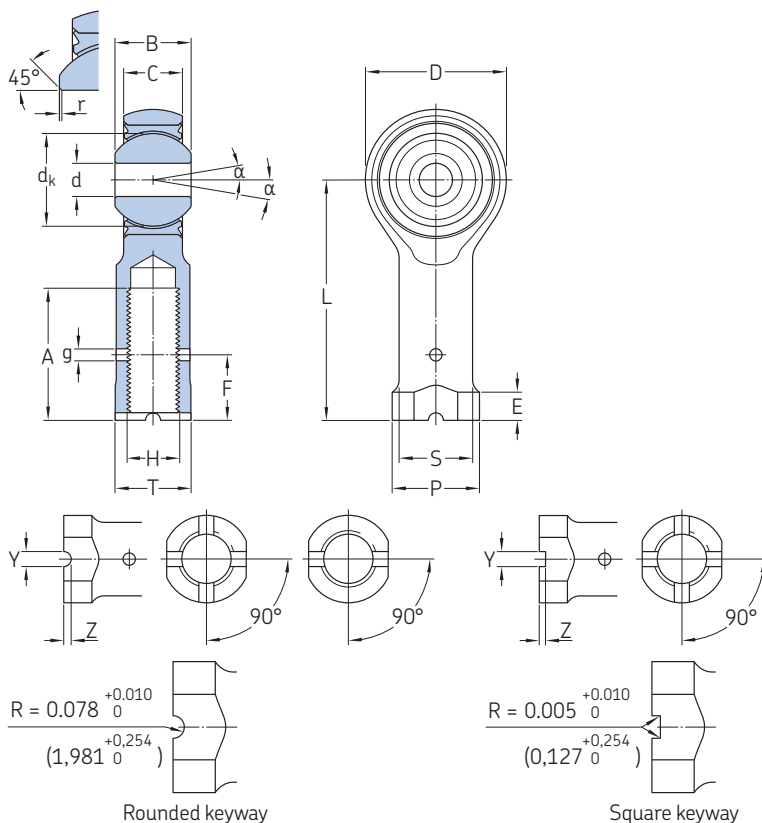
Dimensions cont., loads and torque

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions L ±0.010 ±0,254	M ±0.005/0 +0,127/0	N 0/-0.005 0/-0,127	α	Mass ≈	Radial loads Ultimate ¹⁾	Fatigue 10 ⁶ cycles	Starting torque Standard	Reduced
–		in/mm			°	lb/g	lbf/kN		lbf-in/Nm	
4,83	03	1.500 38,100	0.062 1,575	0.260 6,604	15	0.06 27	4 800 21,35	762 3,39	0.53/5 0,06/0,56	1 max 0,12 max
6,35	04	1.938 49,225	0.093 2,362	0.311 7,899	24	0.11 50	8 185 36,41	1 311 5,83	0.53/5 0,06/0,56	1 max 0,12 max
7,94	05	2.125 53,975	0.093 2,362	0.370 9,400	23	0.16 73	8 620 38,34	1 414 6,29	0.7/7 0,08/0,8	2 max 0,22 max
9,52	06	2.125 53,975	0.093 2,362	0.370 9,400	22	0.16 73	8 620 38,34	1 414 6,29	0.88/9 0,10/1,02	2 max 0,22 max
11,11	07	2.438 61,925	0.093 2,362	0.436 11,074	22	0.25 114	13 025 57,94	2 104 9,36	0.88/9 0,10/1,02	2 max 0,22 max
12,7	08	2.625 66,675	0.125 3,175	0.541 13,741	20	0.41 186	18 165 80,80	2 947 13,11	0.88/9 0,10/1,02	2 max 0,22 max
15,87	10	2.875 73,025	0.125 3,175	0.663 16,840	20	0.64 290	24 010 106,80	3 973 17,67	1/12,4 0,11/1,4	2 max 0,22 max
19,05	12	3.375 85,725	0.156 3,962	0.777 19,735	19	0.92 417	26 990 120,06	5 052 22,47	1/12,4 0,11/1,4	2 max 0,22 max
22,22	14	3.750 95,250	0.156 3,962	0.777 19,735	19	1.11 508	28 880 128,46	5 295 23,55	2.21/18 0,25/2,04	4 max 0,46 max
25,4	16	4.125 104,775	0.187 4,750	1.136 28,854	21	2.14 970	60 230 267,92	9 858 43,85	2.21/18 0,25/2,04	4 max 0,46 max

¹⁾ Loads are valid for rod end bodies made of alloy steel or corrosion resistant steel. For other rod ends, refer to page 292

3.29 Internal thread inserted wide self-lubricating spherical plain bearing rod end (inch dimensions)

FJ/WAS.. (UFJ/XRL.. or 12BF..) ¹⁾ bore code **03** to **07**



Technical specification	AS 81935
Product standard	AS 81935/2
Bearing	WAS..R inch (440C inner ring) EWAS..R inch (PH13.8 inner ring)

Keyway type	Bore code	Keyway shape	Number of slots
K	≤ 06	Rounded	2
	07 to 08	Rounded	4
	≥ 10	Square	4
W	All	Square	4

Dimensions

Nominal bore code	Dimensions d 0/-0.0005 0/-0.0127	D ±0.010 ±0,254	B 0/-0.002 0/-0,051	C ±0.005 ±0,127	A Min	d _k ≈	r ±0.005 ±0,127	H UNJF-3B
–	in/mm	–						–
03	0.1900 4,826	0.806 20,472	0.437 11,100	0.337 8,56	0.750 19,050	0.530 13,464	0.010 0,254	5/16-24 7,94-24
04	0.2500 6,350	0.806 20,472	0.437 11,100	0.337 8,56	0.750 19,050	0.530 13,464	0.010 0,254	5/16-24 7,94-24
05	0.3125 7,938	0.900 22,860	0.437 11,100	0.327 8,306	0.875 22,225	0.566 14,381	0.010 0,254	3/8-24 9,52-24
06	0.3750 9,525	1.025 26,035	0.500 12,700	0.416 10,566	1.000 25,400	0.683 17,361	0.010 0,254	3/8-24 9,52-24
07	0.4375 11,113	1.150 29,210	0.562 14,275	0.452 11,481	1.125 28,575	0.777 19,744	0.010 0,254	7/16-20 11,11-20

Dimensions cont.

Nominal bore code	Dimensions g ≈	L ±0.010 ±0,254	P ≈	F ±0.020 ±0,508	S ±0.010 ±0,254	T +0.002/-0.010 +0,051/-0,254	E +0.010/-0.062 +0,254/-1,575	Z ²⁾ +0.005/0 +0,127/0	Y ²⁾ +0.005/0 +0,127/0
–	in/mm								
03	0.07 1,778	1.375 34,925	0.500 12,700	0.375 9,525	0.422 10,719	0.437 11,100	0.188 4,775	–	–
04	0.07 1,778	1.469 37,313	0.500 12,700	0.375 9,525	0.422 10,719	0.437 11,100	0.188 4,775	–	–
05	0.07 1,778	1.625 41,275	0.580 14,732	0.437 11,100	0.485 12,319	0.500 12,700	0.250 6,350	–	–
06	0.07 1,778	1.812 46,025	0.660 16,764	0.437 11,100	0.547 13,894	0.562 14,275	0.250 6,350	–	–
07	0.07 1,778	2.000 50,800	0.720 18,288	0.500 12,687	0.610 15,494	0.625 15,875	0.250 6,350	–	–

¹⁾ Parts are delivered and marked with UFJ/XRL.. and 12BF.. standard references

²⁾ K version



Cross-reference designation system to UFJ/XRL.. or 12BF..

Examples: SEFJ/WAS04GK
FJ/WAS14

Rod end body material and surface treatment

No code Cadmium plated 4340 steel
S³⁾ Zinc-nickel plated 4340 steel

Inner ring material

No code 440C (WAS..R bearing)
E PH13.8 (EWAS..R.. bearing)

Basic designation

Bore code (multiples of 1/16 inch)

Thread direction

No code Right-hand thread
G Left-hand thread

Keyway

No code Without keyway
K With keyway type K
W With deep keyway type W

³⁾ SKF option

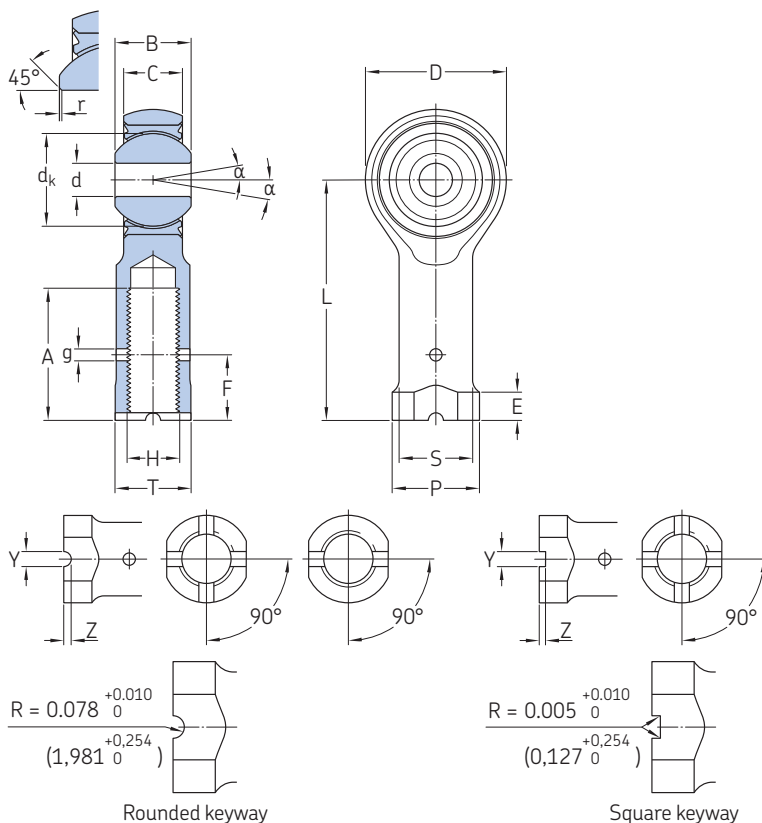
Dimensions cont., loads and torque

Nominal bore code	Dimensions Z ⁴⁾		α	Mass ≈	Radial loads Ultimate	Fatigue 50 000 cycles	Starting torque
	+0,005/0 +0,127/0	Y ⁴⁾ +0,005/0 +0,127/0					
–	in/mm		°	lb/g	lbf/kN		lbf-in/Nm
03	0.110 2,794	0.062 1,575	15	0.080 36	2 360 10,50	1 470 6,54	0.5/6 0,056/0,678
04	0.110 2,794	0.062 1,575	15	0.084 38	4 860 21,62	2 380 10,59	0.5/6 0,056/0,678
05	0.110 2,794	0.093 2,362	14	0.102 46	7 180 31,95	3 020 13,43	1/15 0,113/1,695
06	0.110 2,794	0.093 2,362	8	0.161 73	8 550 38,05	3 570 15,88	1/15 0,113/1,695
07	0.110 2,794	0.093 2,362	10	0.212 96	12 000 53,40	4 800 21,35	1/15 0,113/1,695

⁴⁾ W version

3.29 Internal inserted wide self-lubricating spherical plain bearing rod end (inch dimensions)

FJ/WAS.. (UFJ/XRL.. or 12BF..) bore code **08** to **16**



Technical specification	AS 81935
Product standard	AS 81935/2
Bearing	WAS..R inch (440C inner ring) EWAS..R inch (PH13.8 inner ring)

Keyway type	Bore code	Keyway shape	Number of slots
K	≤ 06	Rounded	2
	07 to 08	Rounded	4
	≥ 10	Square	4
W	All	Square	4

Dimensions

Nominal bore code	Dimensions d 0/-0.0005 0/-0.0127	D ±0.010 ±0.254	B 0/-0.002 0/-0.051	C ±0.005 ±0.127	A Min	d _k ≈	r ±0.005 ±0.127	H UNJF-3B
–	in/mm							–
08	0.5000 12,700	1.337 33,960	0.625 15,875	0.515 13,081	1.250 31,750	0.871 22,130	0.010 0,254	1/2-20 12,7-20
10	0.6250 15,875	1.525 38,735	0.750 19,050	0.577 14,656	1.375 34,925	1.059 26,887	0.254 0,010	5/8-18 15,87-18
12	0.7500 19,050	1.775 45,085	0.875 22,225	0.640 16,256	1.625 41,275	1.216 30,897	0.010 0,254	3/4-16 19,05-16
14	0.8750 22,225	2.025 51,435	0.875 22,225	0.765 19,431	1.875 47,625	1.325 33,655	0.010 0,254	7/8-14 22,22-14
16	1.0000 25,400	2.775 70,485	1.375 34,925	1.015 25,781	2.125 53,975	1.871 47,526	0.010 0,254	1 1/4-12 31,75-12

Dimensions cont.

Nominal bore code	Dimensions g ≈	L ±0.010 ±0.254	P ≈	F ±0.020 ±0.508	S ±0.010 ±0.254	T +0.002/-0.010 +0.051/-0.254	E +0.010/-0.062 +0.254/-1.575	Z ²⁾ +0.005/0 +0.127/0	Y ²⁾ +0.005/0 +0.127/0
–	in/mm								
08	0.07 1,778	2.250 57,150	0.880 22,352	0.562 14,275	0.735 18,669	0.750 19,050	0.250 6,350	– –	– –
10	0.07 1,778	2.500 63,500	1.020 25,908	0.687 17,450	0.860 21,844	0.875 22,225	0.375 9,525	0.077 1,956	0.125 3,175
12	0.07 1,778	2.875 73,025	1.160 29,464	0.812 20,625	0.985 25,019	1.000 25,400	0.375 9,525	0.077 1,956	0.125 3,175
14	0.07 1,778	3.375 85,725	1.300 33,020	0.937 23,800	1.110 28,194	1.125 28,575	0.500 12,700	0.086 2,184	0.156 3,962
16	0.07 1,778	4.125 104,775	2.020 51,308	1.312 33,325	1.688 42,875	1.750 44,450	0.563 14,300	0.116 2,946	0.187 4,750

1) Parts are delivered and marked with UFJ/XRL.. and 12BF.. standard references

2) K version



Cross-reference designation system to UFJ/XRL.. or 12BF..

Examples: SEFJ/WAS04GK
FJ/WAS14

S E FJ/WAS 04 G K

Rod end body material and surface treatment

No code Cadmium plated 4340 steel
S³⁾ Zinc-nickel plated 4340 steel

Inner ring material

No code 440C (WAS..R bearing)
E PH13.8 (EWAS..R.. bearing)

Basic designation

Bore code (multiples of 1/16 inch)

Thread direction

No code Right-hand thread
G Left-hand thread

Keyway

No code Without keyway
K With keyway type K
W With deep keyway type W

³⁾ SKF option

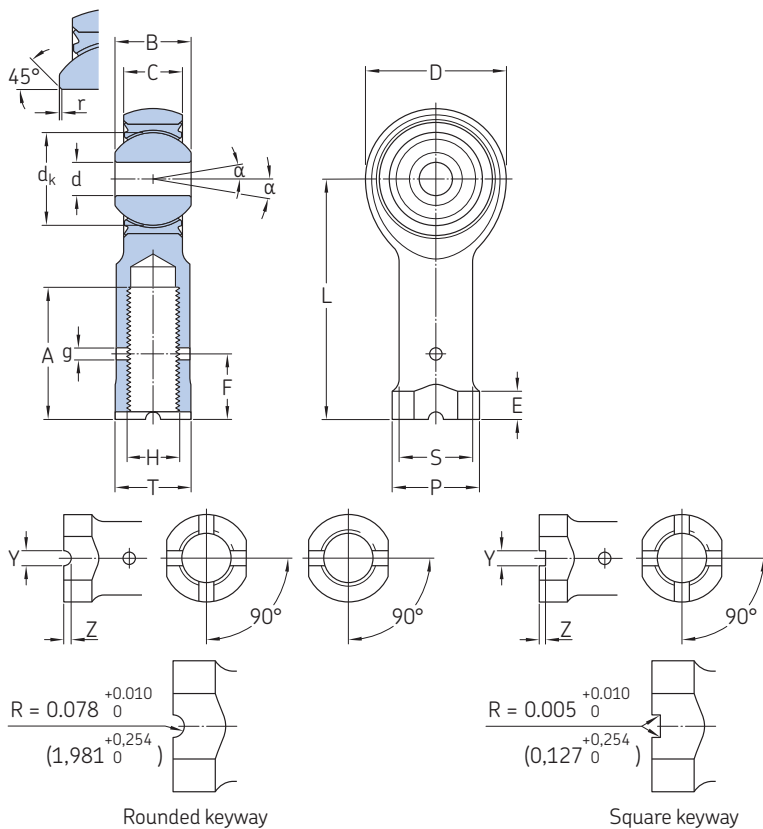
Dimensions cont., loads and torque

Nominal bore code	Dimensions Z ⁴⁾		Y ⁴⁾	α	Mass ≈	Radial loads Ultimate	Fatigue 50 000 cycles	Starting torque
	+0.005/0 +0.127/0	+0.005/0 +0.127/0						
–	in/mm		°	lb/g	lbf/kN		lbf-in/Nm	
08	0.110 2,794	0.093 2,362	9	0.325 147	19 500 86,70	8 260 36,74	1/15 0.113/1.695	
10	0.110 2,794	0.125 3,175	12	0.481 218	21 900 97,45	9 180 40,83	1/15 0.113/1.695	
12	0.110 2,794	0.125 3,175	13	0.673 305	29 300 130,38	11 600 51,60	1/15 0.113/1.695	
14	0.110 2,794	0.156 3,962	6	0.959 435	34 500 153,52	13 100 58,27	1/24 0.113/2.712	
16	0.116 2,946	0.187 4,750	12	2.717 1 232	80 300 357,31	30 400 135,22	1/24 0.113/2.712	

⁴⁾ W version

3.30 Internal thread inserted wide self-lubricating spherical plain bearing rod end (inch dimensions)

PHUFJ/WAS.. (PHUFJ/XRL.. or 12CF..) ¹⁾ bore code **03** to **07**



Technical specification	AS 81935
Product standard	AS 81935/7
Rod end body	PH13.8 passivated
Bearing	WAS..R inch (440C inner ring) EWAS..R inch (PH13.8 inner ring)

Keyway type	Bore code	Keyway shape	Number of slots
K	≤ 06	Rounded	2
	07 to 08	Rounded	4
	≥ 10	Square	4
W	All	Square	4

Dimensions

Nominal bore code	Dimensions d	D	B	C	A	d _k	r	H
	0/-0.0005 0/-0.0127	±0.010 ±0.254	0/-0.002 0/-0.051	±0.005 ±0.127	Min	≈	±0.005 ±0.127	UNJF-3B
in/mm								
03	0.1900 4,826	0.806 20,472	0.437 11,100	0.337 8,56	0.750 19,050	0.530 13,464	0.010 0,254	5/16-24 7,94-24
04	0.2500 6,350	0.806 20,472	0.437 11,100	0.337 8,56	0.750 19,050	0.530 13,464	0.010 0,254	5/16-24 7,94-24
05	0.3125 7,938	0.900 22,860	0.437 11,100	0.327 8,306	0.875 22,225	0.566 14,381	0.010 0,254	3/8-24 9,52-24
06	0.3750 9,525	1.025 26,035	0.500 12,700	0.416 10,566	1.000 25,400	0.683 17,361	0.010 0,254	3/8-24 9,52-24
07	0.4375 11,113	1.150 29,210	0.562 14,275	0.452 11,481	1.125 28,575	0.777 19,744	0.010 0,254	7/16-20 11,11-20

Dimensions cont.

Nominal bore code	Dimensions g	L	P	F	S	T	E	Z ²⁾	Y ²⁾
	≈	±0.010 ±0.254	≈	±0.020 ±0.508	±0.010 ±0.254	+0.002/-0.010 +0.051/-0.254	+0.010/-0.062 +0.254/-1.575	+0.005/0 +0.127/0	+0.005/0 +0.127/0
in/mm									
03	0.07 1,778	1.375 34,925	0.500 12,700	0.375 9,525	0.422 10,719	0.437 11,100	0.188 4,775	-	-
04	0.07 1,778	1.469 37,313	0.500 12,700	0.375 9,525	0.422 10,719	0.437 11,100	0.188 4,775	-	-
05	0.07 1,778	1.625 41,275	0.580 14,732	0.437 11,100	0.485 12,319	0.500 12,700	0.250 6,350	-	-
06	0.07 1,778	1.812 46,025	0.660 16,764	0.437 11,100	0.547 13,894	0.562 14,275	0.250 6,350	-	-
07	0.07 1,778	2.000 50,800	0.720 18,288	0.500 12,687	0.610 15,494	0.625 15,875	0.250 6,350	-	-

¹⁾ Parts are delivered and marked with PHUFJ/XRL.. or 12CF.. standard references

²⁾ K version

Cross-reference designation system to PHUFJ/XRL.. or 12CF..



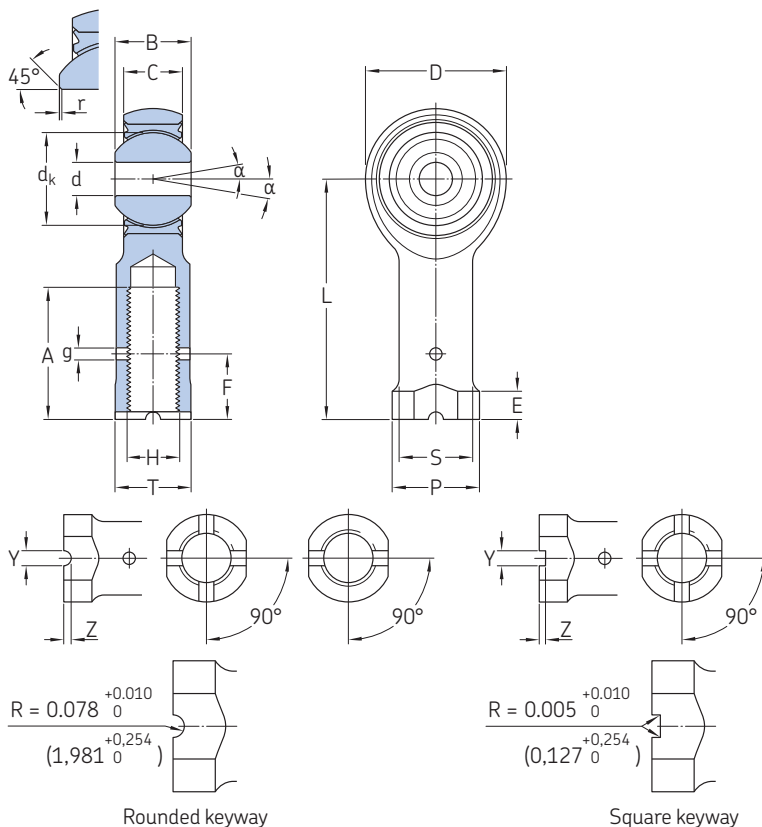
Dimensions cont., loads and torque

Nominal bore code	Dimensions		α	Mass $\approx$	Radial loads Ultimate	Fatigue 50 000 cycles	Starting torque
	Z ²⁾ +0,005/0 +0,127/0	Y ²⁾ +0,005/0 +0,127/0					
—	in/mm		°	lb/g	lbf/kN		lbf-in/Nm
03	0.110 2,794	0.062 1,575	15	0.080 36	2 360 10,50	1 470 6,54	0.5/6 0,056/0,678
04	0.110 2,794	0.062 1,575	15	0.084 38	4 860 21,62	2 380 10,59	0.5/6 0,056/0,678
05	0.110 2,794	0.093 2,362	14	0.102 46	7 180 31,95	3 020 13,43	1/15 0,113/1,695
06	0.110 2,794	0.093 2,362	8	0.161 73	8 550 38,05	3 570 15,88	1/15 0,113/1,695
07	0.110 2,794	0.093 2,362	10	0.212 96	12 000 53,40	4 800 21,35	1/15 0,113/1,695

²⁾ W version

3.30 Internal thread inserted wide self-lubricating spherical plain bearing rod end (inch dimensions)

PHUFJ/WAS.. (PHUFJ/XRL.. or 12CF..) ¹⁾ bore code **08** to **16**



Technical specification	AS 81935
Product standard	AS 81935/7
Rod end body	PH13.8 passivated
Bearing	WAS..R inch (440C inner ring) EWAS..R inch (PH13.8 inner ring)

Keyway type	Bore code	Keyway shape	Number of slots
K	≤ 06	Rounded	2
	07 to 08	Rounded	4
	≥ 10	Square	4
W	All	Square	4

Dimensions

Nominal bore code	Dimensions d 0/-0.0005 0/-0.0127	D ±0.010 ±0.254	B 0/-0.002 0/-0.051	C ±0.005 ±0.127	A Min	d _k ≈	r ±0.005 ±0.127	H UNJF-3B
–	in/mm							–
08	0.5000 12,700	1.337 33,960	0.625 15,875	0.515 13,081	1.250 31,750	0.871 22,130	0.010 0,254	1/2-20 12,7-20
10	0.6250 15,875	1.525 38,735	0.750 19,050	0.577 14,656	1.375 34,925	1.059 26,887	0.254 0,010	5/8-18 15,87-18
12	0.7500 19,050	1.775 45,085	0.875 22,225	0.640 16,256	1.625 41,275	1.216 30,897	0.010 0,254	3/4-16 19,05-16
14	0.8750 22,225	2.025 51,435	0.875 22,225	0.765 19,431	1.875 47,625	1.325 33,655	0.010 0,254	7/8-14 22,22-14
16	1.0000 25,400	2.775 70,485	1.375 34,925	1.015 25,781	2.125 53,975	1.871 47,526	0.010 0,254	1 1/4-12 31,75-12

Dimensions cont.

Nominal bore code	Dimensions g ≈	L ±0.010 ±0.254	P ≈	F ±0.020 ±0.508	S ±0.010 ±0.254	T +0.002/-0.010 +0.051/-0.254	E +0.010/-0.062 +0.254/-1.575	Z ²⁾ +0.005/0 +0.127/0	Y ¹⁾ +0.005/0 +0.127/0
–	in/mm								
08	0.07 1,778	2.250 57,150	0.880 22,352	0.562 14,275	0.735 18,669	0.750 19,050	0.250 6,350	– –	– –
10	0.07 1,778	2.500 63,500	1.020 25,908	0.687 17,450	0.860 21,844	0.875 22,225	0.375 9,525	0.077 1,956	0.125 3,175
12	0.07 1,778	2.875 73,025	1.160 29,464	0.812 20,625	0.985 25,019	1.000 25,400	0.375 9,525	0.077 1,956	0.125 3,175
14	0.07 1,778	3.375 85,725	1.300 33,020	0.937 23,800	1.110 28,194	1.125 28,575	0.500 12,700	0.086 2,184	0.156 3,962
16	0.07 1,778	4.125 104,775	2.020 51,308	1.312 33,325	1.688 42,875	1.750 44,450	0.563 14,300	0.116 2,946	0.187 4,750

¹⁾ Parts are delivered and marked with PHUFJ/XRL.. or 12CF.. standard references

²⁾ K version

Cross-reference designation system to PHUFJ/XRL.. or 12CF..

Examples:	EPHFJ/WAS04GK PHFJ/WAS14	E	PHFJ/WAS	04	G	K
Inner ring material						
No code	440C (WAS..R bearing)					
E	PH13.8 (EWAS..R.. bearing)					
Basic designation						
Bore code (multiples of 1/16 inch)						
Thread direction						
No code	Right-hand thread					
G	Left-hand thread					
Keyway						
No code	Without keyway					
K	With keyway type K					
W	With deep keyway type W					

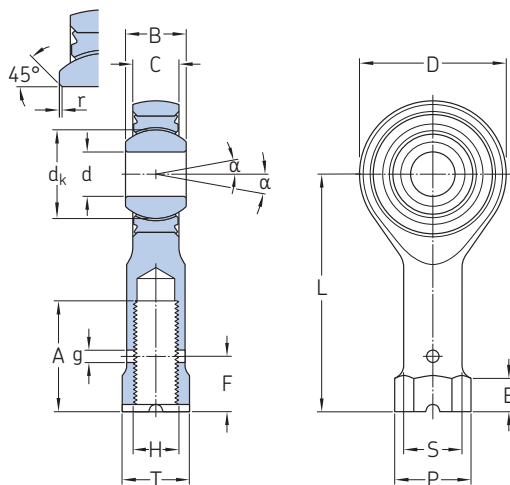
Dimensions cont., loads and torque

Nominal bore code	Dimensions Z ²⁾ +0,005/0 +0,127/0	Y ²⁾ +0,005/0 +0,127/0	α	Mass $\approx$	Radial loads Ultimate	Fatigue 50 000 cycles	Starting torque
–	in/mm		°	lb/g	lbf/kN		lbf-in/Nm
08	0.110 2,794	0.093 2,362	9	0.325 147	19 500 86,70	8 260 36,74	1/15 0,113/1,695
10	0.110 2,794	0.125 3,175	12	0.481 218	21 900 97,45	9 180 40,83	1/15 0,113/1,695
12	0.110 2,794	0.125 3,175	13	0.673 305	29 300 130,38	11 600 51,60	1/15 0,113/1,695
14	0.110 2,794	0.156 3,962	6	0.959 435	34 500 153,52	13 100 58,27	1/24 0,113/2,712
16	0.116 2,946	0.187 4,750	12	2.717 1 232	80 300 357,31	30 400 135,22	1/24 0,113/2,712

²⁾ W version

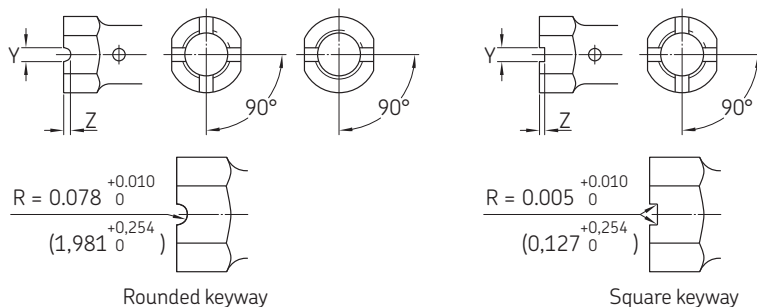
3.31 Internal thread inserted narrow self-lubricating spherical plain bearing rod end (inch dimensions)

FJ/NAS.. (UFJ/XRE.. or 12BNF..) ¹⁾ bore code **03** to **07**



Technical specification	AS 81935
Product standard	AS 81935/5
Bearing	NAS..R inch (440C inner ring) ENAS..R inch (PH13.8 inner ring)

Keyway type	Bore code	Keyway shape	Number of slots
K	≤ 06	Rounded	2
	07 to 08	Rounded	4
	≥ 10	Square	4
W	All	Square	4



Dimensions

Nominal bore code	Dimensions							
	d	D	B	C	A	d _k	r	g
	0/-0.0005 0/-0,0127	±0.010 ±0,254	0/-0.002 0/-0,051	±0.005 ±0,127	Min	≈	±0.005 ±0,127	≈
–	in/mm							
03	0.1900	0.680	0.281	0.228	0.625	0.406	0.010	0.07
	4,826	17,272	7,137	5,791	15,875	10,312	0,254	1,778
04	0.2500	0.827	0.343	0.260	0.625	0.500	0.010	0.07
	6,350	21,006	8,712	6,604	15,875	12,704	0,254	1,778
05	0.3125	0.984	0.375	0.291	0.750	0.562	0.010	0.07
	7,938	24,994	9,525	7,391	19,050	14,283	0,254	1,778
06	0.3750	1.131	0.406	0.322	1.000	0.625	0.010	0.07
	9,525	28,727	10,312	8,179	25,400	15,872	0,254	1,778
07	0.4375	1.294	0.437	0.353	1.125	0.687	0.010	0.07
	11,113	32,868	11,100	8,966	28,575	17,448	0,254	1,778

Dimensions cont.

Nominal bore code	Dimensions		H	L	P	F	S	T	E	Z ²⁾	Y ²⁾
	UNJF-3B										
		±0.010 ±0,254			≈	±0.020 ±0,508	±0.010 ±0,254	+0.002/−0.010 +0,051/−0,254	+0.010/−0.062 +0,254/−1,575	+0.005/0 +0,127/0	+0.005/0 +0,127/0
–	–	in/mm									
03	1/4-28	1.210	0.430	0.312	0.329	0.375	0.188	–	–		
	6,35-28	30,734	10,922	7,925	8,357	9,525	4,775	–	–		
04	1/4-28	1.338	0.430	0.312	0.329	0.375	0.188	–	–		
	6,35-28	33,985	10,922	7,925	8,357	9,525	4,775	–	–		
05	5/16-24	1.566	0.500	0.375	0.413	0.437	0.188	–	–		
	7,94-24	39,774	12,700	9,525	10,490	11,100	4,775	–	–		
06	3/8-24	1.908	0.720	0.437	0.501	0.625	0.250	–	–		
	9,52-24	48,463	18,288	11,100	12,725	15,875	6,350	–	–		
07	7/16-20	2.125	0.720	0.500	0.584	0.625	0.250	–	–		
	11,11-20	53,975	18,288	12,700	14,834	15,875	6,350	–	–		

¹⁾ Parts are delivered and marked with UFJ/XRE.. and 12BNF.. standard references

²⁾ K version



Cross-reference designation system to UFJ/XRE.. or 12BNF..

Examples:	SEFJ/NAS04GK FJ/NAS14	S	E	FJ/NAS	04	G	K
Rod end body material and surface treatment							
No code	Cadmium plated 4340 steel						
S³⁾	Zinc-nickel plated 4340 steel						
Inner ring material							
No code	440C (NAS..R bearing)						
E	PH13.8 (ENAS..R.. bearing)						
Basic designation							
Bore code (multiples of 1/16 inch)							
Thread direction							
No code	Right-hand thread						
G	Left-hand thread						
Keyway							
No code	Without keyway						
K	With keyway type K						
W	With deep keyway type W						

³⁾ SKF option

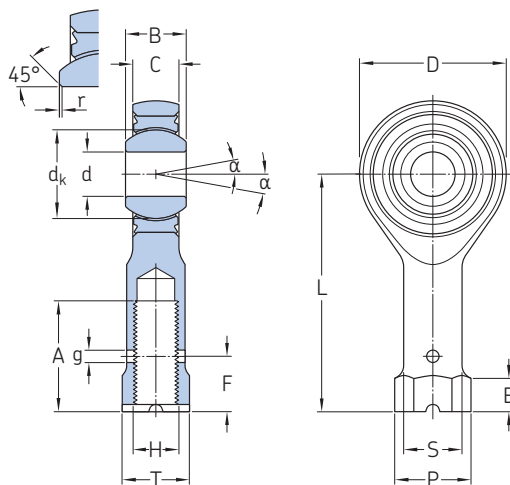
Dimensions cont., loads and torque

Nominal bore code	Dimensions Z ⁴⁾ +0.005/0 +0.127/0	Y ⁴⁾ +0.005/0 +0.127/0	α	Mass $\approx$	Radial loads Ultimate	Fatigue 50 000 cycles	Starting torque
–	in/mm		°	lb/g	lbf/kN		lbf-in/Nm
03	0.110 2,794	0.062 1,575	10	0.044 20	3 000 13,34	1 100 4,89	0.5/6 0,056/0,678
04	0.110 2,794	0.093 2,362	10	0.052 24	5 500 24,46	1 300 5,78	0.5/6 0,056/0,678
05	0.110 2,794	0.093 2,362	10	0.087 40	8 900 39,59	2 000 8,90	1/15 0,113/1,695
06	0.110 2,794	0.093 2,362	9	0.137 62	13 400 59,60	3 100 13,79	1/15 0,113/1,695
07	0.110 2,794	0.093 2,362	8	0.193 88	18 200 80,95	4 200 18,68	1/15 0,113/1,695

⁴⁾ W version

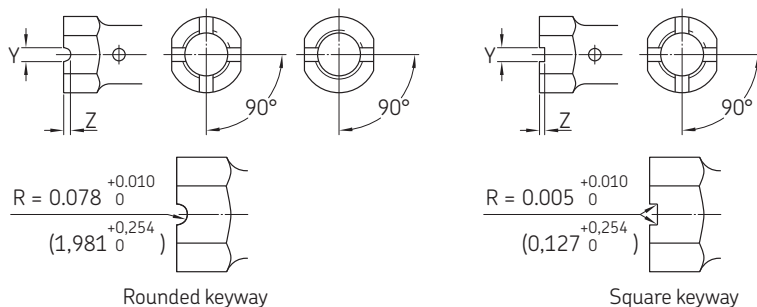
3.31 Internal thread inserted narrow self-lubricating spherical plain bearing rod end (inch dimensions)

FJ/NAS.. (UFJ/XRE.. or 12BNF..) ¹⁾ bore 08 to 16



Technical specification	AS 81935
Product standard	AS 81935/5
Bearing	NAS..R inch (440C inner ring) ENAS..R inch (PH13.8 inner ring)

Keyway type	Bore code	Keyway shape	Number of slots
K	≤ 06	Rounded	2
	07 to 08	Rounded	4
	≥ 10	Square	4
W	All	Square	4



Dimensions

Nominal bore code	Dimensions	d	D	B	C	A	d _k	r	g
		0/-0.0005 0/-0,0127	±0.010 ±0,254	0/-0.002 0/-0,051	±0.005 ±0,127	Min	≈	±0.005 ±0,127	≈
in/mm									
08	0.5000 12,700	1.459 37,059	0.500 12,700	0.400 10,160	1.250 31,750	0.781 19,838	0.010 0,254	0.07 1,778	
10	0.6250 15,875	1.763 44,780	0.625 15,875	0.510 12,954	1.375 34,925	0.968 24,583	0.010 0,254	0.07 1,778	
12	0.7500 19,050	2.140 54,356	0.750 19,050	0.603 15,316	1.625 41,275	1.187 30,149	0.010 0,254	0.07 1,778	
14	0.8750 22,225	2.372 60,249	0.875 22,225	0.713 18,110	1.875 47,625	1.314 33,370	0.010 0,254	0.07 1,778	
16	1.0000 25,400	2.681 68,097	1.000 25,400	0.807 20,498	2.125 53,975	1.500 38,099	0.010 0,254	0.07 1,778	

Dimensions cont.

Nominal bore code	Dimensions	H	L	P	F	S	T	E	Z ²⁾	Y ²⁾
		UNJF-3B	±0.010 ±0,254	≈	±0.020 ±0,508	±0.010 ±0,254	+0.002/-0.010 +0,051/-0,254	+0.010/-0.062 +0,254/-1,575	+0.005/0 +0,127/0	+0.005/0 +0,127/0
in/mm										
08	1/2-20 12,7-20	2.356 59,842	1.020 25,908	0.562 14,275	0.672 17,069	0.875 22,225	0.375 9,525	-	-	-
10	5/8-18 15,87-18	2.707 68,758	1.020 25,908	0.687 17,450	0.845 21,463	0.875 22,225	0.375 9,525	0.077 1,956	0.125 3,175	0.125 3,175
12	3/4-16 19,05-16	3.193 81,102	1.300 33,020	0.812 20,625	1.017 25,832	1.125 28,575	0.500 12,700	0.077 1,956	0.125 3,175	0.125 3,175
14	7/8-14 22,22-14	3.677 93,396	1.375 34,925	0.937 23,800	1.187 30,150	1.250 31,750	0.500 12,700	0.086 2,184	0.156 3,962	0.156 3,962
16	1-12 25,4-12	4.101 104,165	1.590 40,386	1.062 26,975	1.356 34,442	1.375 34,925	0.500 12,700	0.094 2,388	0.156 3,962	0.156 3,962

¹⁾ Parts are delivered and marked with UFJ/XRE.. and 12BNF.. standard references

²⁾ K version



Cross-reference designation system to UFJ/XRE.. or 12BNF..

Examples:	SEFJ/NAS04GK FJ/NAS14	S	E	FJ/NAS	04	G	K
Rod end body material and surface treatment							
No code	Cadmium plated 4340 steel						
S³⁾	Zinc-nickel plated 4340 steel						
Inner ring material							
No code	440C (NAS..R bearing)						
E	PH13.8 (ENAS..R.. bearing)						
Basic designation							
Bore code (multiples of 1/16 inch)							
Thread direction							
No code	Right-hand thread						
G	Left-hand thread						
Keyway							
No code	Without keyway						
K	With keyway type K						
W	With deep keyway type W						

³⁾ SKF option

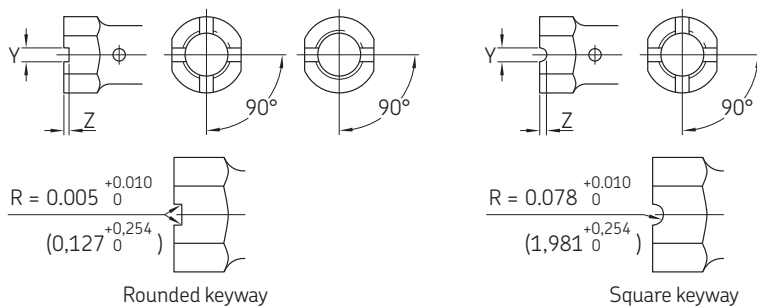
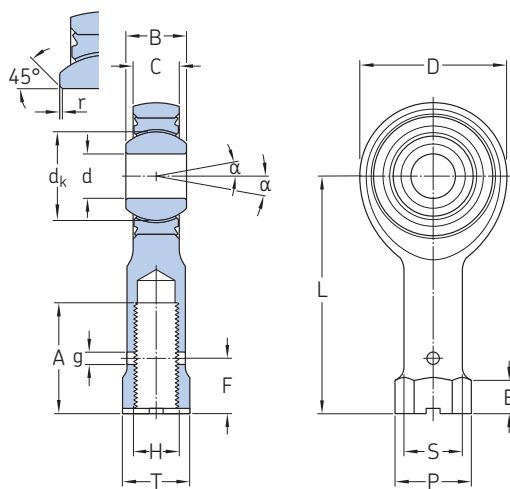
Dimensions cont., loads and torque

Nominal bore code	Dimensions Z ⁴⁾ +0.005/0 +0.127/0	Y ⁴⁾ +0.005/0 +0.127/0	α	Mass $\approx$	Radial loads Ultimate	Fatigue 50 000 cycles	Starting torque
—	in/mm		°	lb/g	lbf/kN		lbf-in/Nm
08	0.110 2,794	0.093 2,362	8	0.279 127	24 600 109,42	5 700 25,35	1/15 0,113/1,695
10	0.110 2,794	0.125 3,175	8	0.504 229	39 500 175,70	9 200 40,92	1/15 0,113/1,695
12	0.110 2,794	0.125 3,175	8	0.860 390	57 200 254,43	13 500 60,05	1/15 0,113/1,695
14	0.110 2,794	0.125 3,175	8	1.266 574	77 800 346,05	18 400 81,85	1/24 0,113/2,712
16	0.110 2,794	0.125 3,175	9	1.814 823	101 000 449,25	24 000 106,75	1/24 0,113/2,712

⁴⁾ W version

3.32 Internal thread inserted narrow self-lubricating spherical plain bearing rod end (inch dimensions)

PHFJ/NAS.. (PHUFJ/XRE.. or 12CNF..)² bore code **03** to **07**



Technical specification	AS 81935
Product standard	AS 81935/9
Rod end body	PH13.8 passivated
Bearing	NAS..R inch (440C inner ring) ENAS..R inch (PH13.8 inner ring)

Keyway type	Bore code	Keyway shape	Number of slots
K	≤ 06	Rounded	2
	07 to 08	Rounded	4
W	≥ 10	Square	4
	All	Square	4

Dimensions

Nominal bore code	Dimensions d 0/-0.0005 0/-0.0127	D ±0.010 ±0.254	B 0/-0.002 0/-0.051	C ±0.005 ±0.127	A Min	d _k ≈	r ±0.005 ±0.127	g ≈
–	in/mm							
03	0.1900 4,826	0.680 17,272	0.281 7,137	0.228 5,791	0.625 15,875	0.406 10,312	0.010 0,254	0.07 1,778
04	0.2500 6,350	0.827 21,006	0.343 8,712	0.260 6,604	0.625 15,875	0.500 12,704	0.010 0,254	0.07 1,778
05	0.3125 7,938	0.984 24,994	0.375 9,525	0.291 7,391	0.750 19,050	0.562 14,283	0.010 0,254	0.07 1,778
06	0.3750 9,525	1.131 28,727	0.406 10,312	0.322 8,179	1.000 25,400	0.625 15,872	0.010 0,254	0.07 1,778
07	0.4375 11,113	1.294 32,868	0.437 11,100	0.353 8,966	1.125 28,575	0.687 17,448	0.010 0,254	0.07 1,778

Dimensions cont.

Nominal bore code	Dimensions H UNJF-3B	L ±0.010 ±0.254	P ≈	F ±0.020 ±0.508	S ±0.010 ±0.254	T +0.002/-0.010 +0.051/-0.254	E +0.010/-0.062 +0.254/-1.575	Z¹) +0.005/0 +0.127/0	Y¹) +0.005/0 +0.127/0
–	in/mm								
03	1/4-28 6,35-28	1.210 30,734	0.430 10,922	0.312 7,925	0.329 8,357	0.375 9,525	0.188 4,775	–	–
04	1/4-28 6,35-28	1.338 33,985	0.430 10,922	0.312 7,925	0.329 8,357	0.375 9,525	0.188 4,775	–	–
05	5/16-24 7,94-24	1.566 39,774	0.500 12,700	0.375 9,525	0.413 10,490	0.437 11,100	0.188 4,775	–	–
06	3/8-24 9,52-24	1.908 48,463	0.720 18,288	0.437 11,100	0.501 12,725	0.625 15,875	0.250 6,350	–	–
07	7/16-20 11,11-20	2.125 53,975	0.720 18,288	0.500 12,700	0.584 14,834	0.625 15,875	0.250 6,350	–	–

¹) K version ²) Parts are delivered and marked with PHUFJ/XRE.. or 12CNF.. standard references

Cross-reference designation system to PHUFJ/XRE.. or 12CNF..

Examples:	EPHFJ/NAS04GK PHFJ/NAS14	E	PHFJ/NAS	04	G	K
Inner ring material						
No code	440C (NAS..R bearing)					
E	PH13.8 (ENAS..R.. bearing)					
Basic designation						
Bore code (multiples of 1/16 inch)						
Thread direction						
No code	Right-hand thread					
G	Left-hand thread					
Keyway						
No code	Without keyway					
K	With keyway type K					
W	With deep keyway type W					

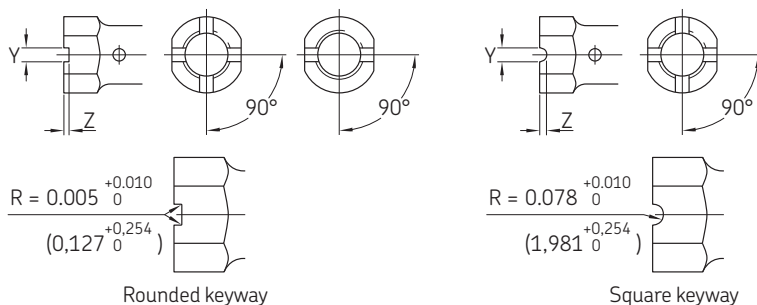
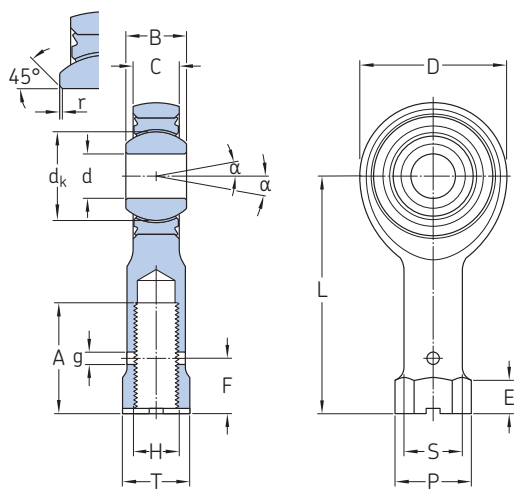
Dimensions cont., loads and torque

Nominal bore code	Dimensions Z ³⁾ +0.005/0 +0,127/0	Y ³⁾ +0.005/0 +0,127/0	α	Mass ≈	Radial loads Ultimate	Fatigue 50 000 cycles	Starting torque
–	in/mm		°	lb/g	lbf/kN		lbf-in/Nm
03	0.110 2,794	0.062 1,575	10	0.044 20	3 000 13,34	1 100 4,89	0.5/6 0,056/0,678
04	0.110 2,794	0.093 2,362	10	0.052 24	5 500 24,46	1 300 5,78	0.5/6 0,056/0,678
05	0.110 2,794	0.093 2,362	10	0.087 40	8 900 39,59	2 000 8,9	1/15 0,113/1,695
06	0.110 2,794	0.093 2,362	9	0.137 62	13 400 59,60	3 100 13,79	1/15 0,113/1,695
07	0.110 2,794	0.093 2,362	8	0.193 88	18 200 80,95	4 200 18,68	1/15 0,113/1,695

³⁾ W version

3.32 Internal thread inserted narrow self-lubricating spherical plain bearing rod end (inch dimensions)

PHFJ/NAS.. (PHUFJ/XRE.. or 12CNF..) bore code **08** to **16**



Technical specification	AS 81935
Product standard	AS 81935/9
Rod end body	PH13.8 passivated
Bearing	NAS..R inch (440C inner ring) ENAS..R inch (PH13.8 inner ring)

Keyway type	Bore code	Keyway shape	Number of slots
K	≤ 06	Rounded	2
	07 to 08	Rounded	4
	≥ 10	Square	4
W	All	Square	4

Dimensions

Nominal bore code	Dimensions							
	d	D	B	C	A	d _k	r	g
	0/-0.0005 0/-0,0127	±0.010 ±0,254	0/-0.002 0/-0,051	±0.005 ±0,127	Min	≈	±0.005 ±0,127	≈
–	in/mm							
08	0.5000	1.459	0.500	0.400	1.250	0.781	0.010	0.07
	12,700	37,059	12,700	10,160	31,750	19,838	0,254	1,778
10	0.6250	1.763	0.625	0.510	1.375	0.968	0.010	0.07
	15,875	44,780	15,875	12,954	34,925	24,583	0,254	1,778
12	0.7500	2.140	0.750	0.603	1.625	1.187	0.010	0.07
	19,050	54,356	19,050	15,316	41,275	30,149	0,254	1,778
14	0.8750	2.372	0.875	0.713	1.875	1.314	0.010	0.07
	22,225	60,249	22,225	18,110	47,625	33,370	0,254	1,778
16	1.0000	2.681	1.000	0.807	2.125	1.500	0.010	0.07
	25,400	68,097	25,400	20,498	53,975	38,099	0,254	1,778

Dimensions cont.

Nominal bore code	Dimensions	H	L	P	F	S	T	E	Z ¹⁾	Y ¹⁾
		UNJF-3B	±0.010 ±0.254	≈	±0.020 ±0.508	±0.010 ±0.254	+0.002/-0.010 +0.051/-0.254	+0.010/-0.062 +0.254/-1.575	+0.005/0 +0.127/0	+0.005/0 +0.127/0
in/mm										
08	1/2-20 12,7-20	2.356 59,842	1.020 25,908	0.562 14,275	0.672 17,069	0.875 22,225	0.375 9,525	— —	— —	— —
10	5/8-18 15,87-18	2.707 68,758	1.020 25,908	0.687 17,450	0.845 21,463	0.875 22,225	0.375 9,525	0.077 1,956	0.125 3,175	0.125 3,175
12	3/4-16 19,05-16	3.193 81,102	1.300 33,020	0.812 20,625	1.017 25,832	1.125 28,575	0.500 12,700	0.077 1,956	0.125 3,175	0.125 3,175
14	7/8-14 22,22-14	3.677 93,396	1.375 34,925	0.937 23,800	1.187 30,150	1.250 31,750	0.500 12,700	0.086 2,184	0.156 3,962	0.156 3,962
16	1-12 25,4-12	4.101 104,165	1.590 40,386	1.062 26,975	1.356 34,442	1.375 34,925	0.500 12,700	0.094 2,388	0.156 3,962	0.156 3,962

¹⁾ K version ²⁾ Parts are delivered and marked with PHUFJ/XRE.. or 12CNF.. standard references

Cross-reference designation system to PHUFJ/XRE.. or 12CNF..

Examples:	EPHFJ/NAS04GK PHFJ/NAS14	E	PHFJ/NAS	04	G	K
Inner ring material						
No code	440C (NAS..R bearing)					
E	PH13.8 (ENAS..R.. bearing)					
Basic designation						
Bore code (multiples of 1/16 inch)						
Thread direction						
No code	Right-hand thread					
G	Left-hand thread					
Keyway						
No code	Without keyway					
K	With keyway type K					
W	With deep keyway type W					

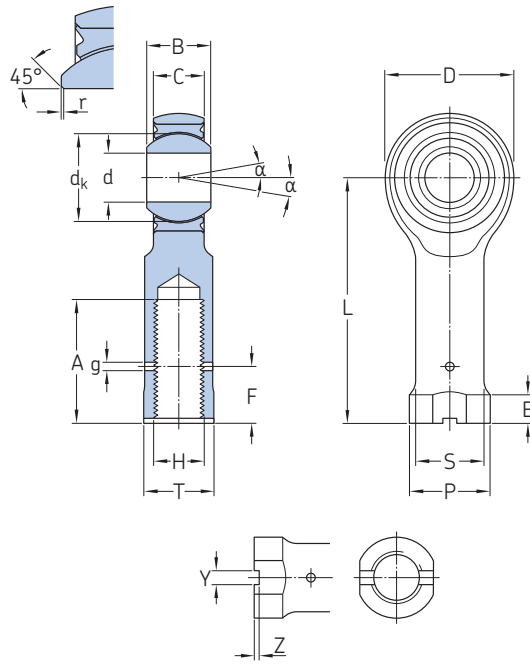
Dimensions cont., loads and torque

Nominal bore code	Dimensions Z ³⁾ +0.005/0 +0,127/0	Y ³⁾ +0.005/0 +0,127/0	α	Mass ≈	Radial loads Ultimate	Fatigue 50 000 cycles	Starting torque
–	in/mm		°	lb/g	lbf/kN		lbf-in/Nm
08	0.110	0.093	8	0.279	24 600	5 700	1/15
	2,794	2,362		127	109,42	25,35	0,113/1,695
10	0.110	0.125	8	0.504	39 500	9 200	1/15
	2,794	3,175		229	175,70	40,92	0,113/1,695
12	0.110	0.125	8	0.860	57 200	13 500	1/15
	2,794	3,175		390	254,43	60,05	0,113/1,695
14	0.110	0.156	8	1.266	77 800	18 400	1/24
	2,794	3,962		574	346,05	81,85	0,113/2,712
16	0.110	0.156	9	1.814	101 000	24 000	1/24
	2,794	3,962		823	449,25	106,75	0,113/2,712

³⁾ W version

3.33 Internal thread inserted self-lubricating spherical plain bearing rod end (inch dimensions)

R..F.. bore code **03** to **08**



Technical specification	AS 81935
Product standard	NSA 8149
Liner	X1
Inner ring	Corrosion-resistant steel 440C
Outer ring	Corrosion-resistant steel 17-4PH H1150
Rod end body	Corrosion-resistant steel or alloy steel
Bearing	SW..G inch

Dimensions

Nominal bore code	Dimensions d	B	D	C	L	r	T	P
	0/-0.0005 0/-0,0127	0/-0.002 0/-0,051	±0.010 ±0,254	±0.005 ±0,127	±0.010 ±0,254		±0.010 ±0,254	±0.010 ±0,254
–	in/mm							
03	0.1900 4,826	0.437 11,099	0.806 20,472	0.337 8,560	1.375 34,925	0.005/0.015 0,127/0,381	0.437 11,099	0.500 12,700
04	0.2500 6,350	0.437 11,099	0.806 20,472	0.337 8,560	1.469 37,312	0.005/0.015 0,127/0,381	0.437 11,099	0.500 12,700
05	0.3125 7,938	0.437 11,099	0.900 22,860	0.327 8,306	1.375 34,925	0.005/0.015 0,127/0,381	0.437 11,099	0.500 12,700
06	0.3750 9,525	0.500 12,700	1.025 26,035	0.416 10,566	1.625 41,275	0.005/0.015 0,127/0,381	0.582 14,782	0.625 15,875
07	0.4375 11,113	0.562 14,274	1.150 29,210	0.452 11,481	1.812 46,024	0.005/0.015 0,127/0,381	0.625 15,875	0.687 17,449
08	0.5000 12,700	0.625 15,875	1.337 33,960	0.515 13,081	2.125 53,975	0.005/0.015 0,127/0,381	0.750 19,050	0.812 20,624

Dimensions cont.

Nominal bore code	Dimensions F	E	H UNJF-3B	A	S	d _k ≈	Z	Y
	±0.015 ±0,381	±0.010 ±0,254		+0.060/-0.030 +1,524/-0,762	+0.005/-0.005 +0,127/-0,127		+0.005/0 +0,127/0	+0.005/0 +0,127/0
–	in/mm		–	in/mm				
03	0.380 9,652	0.250 6,350	5/16-24	0.750 19,050	0.422 10,718	0.531 13,487	0.056 1,422	0.062 1,574
04	0.380 9,652	0.250 6,350	5/16-24	0.750 19,050	0.422 10,718	0.531 13,487	0.056 1,422	0.062 1,574
05	0.380 9,652	0.250 6,350	5/16-24	0.750 19,050	0.422 10,718	0.593 15,062	0.056 1,422	0.062 1,574
06	0.440 11,176	0.250 6,350	3/16-24	0.937 23,799	0.567 14,401	0.687 17,449	0.056 1,422	0.093 2,362
07	0.500 12,700	0.250 6,350	7/16-20	1.062 26,975	0.610 15,494	0.781 19,837	0.069 1,752	0.093 2,362
08	0.560 14,224	0.250 6,350	1/2-20	1.125 28,575	0.735 18,669	0.875 22,225	0.069 1,752	0.093 2,362



Designation system

Examples: R03FLCKS
R12FR

R

03

F

L

C

K

S

Basic designation

Bore code (multiples of 1/16 inch)

Thread direction

R Right-hand thread
L Left-hand thread

Surface treatment of rod end body

No code¹⁾ No treatment
C Cadmium plated
J¹⁾ Zinc-nickel plated

Keyway

No code Without keyway
K¹⁾ With keyway

Rod end body material

No code¹⁾ Corrosion-resistant steel 17-4PH H1025
S Alloy steel

¹⁾ SKF option

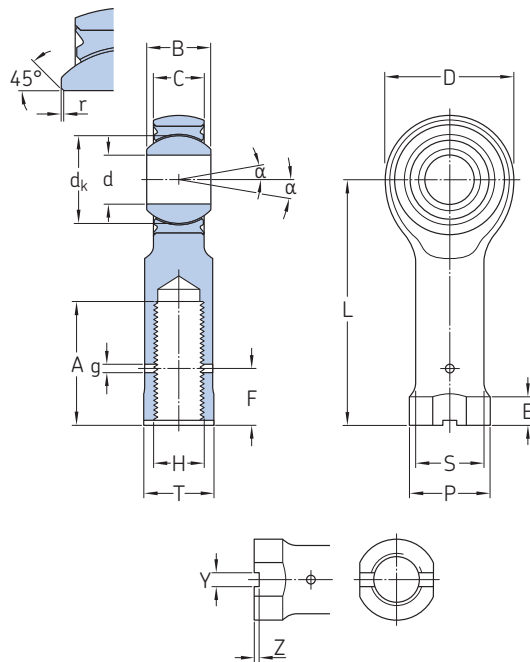
Dimensions cont., loads and torque

Nominal bore code	Dimensions g ≈	α	Mass ≈	Radial loads Ultimate	Fatigue 50 000 cycles	Starting torque ²⁾ Max
–	in/mm	°	lb/g	lbf/kN		lbf-in/Nm
03	0.07 1,778	17	0.06 27,21	4 800 21,35	1 470,25 6,54	6 0,677
04	0.07 1,778	17	0.06 27,21	4 800 21,35	2 380,73 10,59	6 0,677
05	0.07 1,778	14	0.07 31,75	5 500 24,47	2 769,65 12,32	10 1,129
06	0.07 1,778	10	0.11 49,89	7 000 31,14	3 569,97 15,88	10 1,129
07	0.07 1,778	12	0.18 81,64	8 100 36,03	4 799,67 21,35	10 1,129
08	0.07 1,778	9	0.28 127	14 200 63,16	7 679,48 34,16	10 1,129

²⁾ Minimum starting torque limited by zero radial and axial clearance.

3.33 Internal thread inserted self-lubricating spherical plain bearing rod end (inch dimensions)

R..F.. bore code **10** to **16B**



Technical specification	AS 81935
Product standard	NSA 8149
Liner	X1
Inner ring	Corrosion-resistant steel 440C
Outer ring	Corrosion-resistant steel 17-4PH H1150
Rod end body	Corrosion-resistant steel or alloy steel
Bearing	SW..G inch

Dimensions

Nominal bore code	Dimensions d	B	D	C	L	r	T	P
	0/-0.0005 0/-0.0127	0/-0.002 0/-0.051	±0.010 ±0.254	±0.005 ±0.127	±0.010 ±0.254		±0.010 ±0.254	±0.010 ±0.254
–	in/mm							
10	0.6250 15,875	0.750 19,050	1.525 38,735	0.577 14,656	2.625 66,675	0.005/0.015 0,127/0,381	0.875 22,225	1.000 25,400
12	0.7500 19,050	0.875 22,225	1.775 45,085	0.640 16,256	2.875 73,025	0.005/0.015 0,127/0,381	1.000 25,400	1.060 26,924
14	0.8750 22,225	0.875 22,225	2.025 51,435	0.765 19,431	3.375 85,725	0.005/0.015 0,127/0,381	1.125 28,575	1.187 30,150
16¹⁾	1.0000 25,400	1.375 34,925	2.775 70,485	1.015 25,781	4.125 104,775	0.005/0.015 0,127/0,381	1.500 38,100	1.625 41,275
16B	1.0000 25,400	1.375 34,925	2.775 70,485	1.015 25,781	4.125 104,775	0.005/0.015 0,127/0,381	1.250 31,750	1.312 33,325

Dimensions cont.

Nominal bore code	Dimensions F	E	H UNJF-3B	A +0.060/-0.030 +1,524/-0,762	S +0.005/-0.005 +0,127/-0,127	d _k ≈	Z +0.005/0 +0,127/0	Y +0.005/0 +0,127/0
–	in/mm		–	in/mm				
10	0.690 17,526	0.250 6,350	5/8-20	1.500 38,100	0.860 21,844	1.062 26,974	0.077 1,955	0.125 3,175
12	0.820 20,828	0.250 6,350	3/4-16	1.620 41,148	0.985 25,019	1.250 31,750	0.077 1,955	0.125 3,175
14	0.940 23,876	0.250 6,350	7/8-14	1.875 47,625	1.110 28,194	1.375 34,925	0.086 2,184	0.156 3,962
16¹⁾	1.070 27,178	0.250 6,350	1 1/4-12	2.125 53,975	1.485 37,719	1.937 49,200	0.094 2,387	0.156 3,962
16B	1.070 27,178	0.250 6,350	1-12	2.125 53,975	1.485 37,719	1.937 49,200	0.094 2,387	0.156 3,962

¹⁾ SKF option



Designation system

Examples: R03FLCKS
R12FR

Basic designation

Bore code (multiples of 1/16 inch)

Thread direction

R Right-hand thread
L Left-hand thread

Surface treatment of rod end body

No code¹⁾ No treatment
C Cadmium plated
J¹⁾ Zinc-nickel plated

Keyway

No code Without keyway
K¹⁾ With keyway

Rod end body material

No code¹⁾ Corrosion-resistant steel 17-4PH H1025
S Alloy steel

¹⁾ SKF option

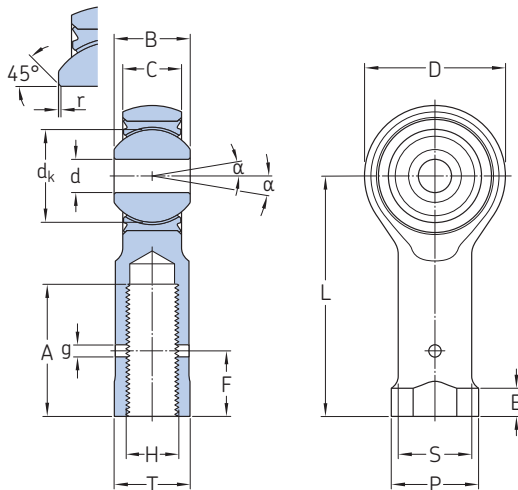
Dimensions cont., loads and torque

Nominal bore code	Dimensions g ≈	α	Mass ≈	Radial loads Ultimate	Fatigue 50 000 cycles	Starting torque ²⁾ Max
–	in/mm	°	lb/g	lbf/kN		lbf-in/Nm
10	0.07 1,778	12	0.42 190,50	16 150 71,84	9 178,95 40,83	10 1,129
12	0.07 1,778	14	0.51 231,33	21 000 93,41	11 600,14 51,6	10 1,129
14	0.07 1,778	7	0.94 426,37	26 000 115,65	13 099,62 58,27	16 1,807
16¹⁾	0.07 1,778	15	1.35 612,34	55 500 246,88	30 400,92 135,23	16 1,807
16B	0.07 1,778	15	1.35 612,34	55 500 246,88	30 400,92 135,23	16 1,807

²⁾ Minimum starting torque limited by zero radial and axial clearance.

3.34 Internal thread inserted wide self-lubricating spherical plain bearing rod end (inch dimensions)

EFJ/RL..R



Technical specification	AS 81820 for the bearing
Product standard	–
Bearing	WAS..R inch

3.34

Dimensions

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions d 0/-0,0005 0/-0,0127	D ±0.010 ±0,254	B 0/-0,002 0/-0,051	C ±0.005 ±0,127	A +0.06/-0.03 +1,524/-0,762	d _k ≈	r ±0.005 ±0,127	H UNJF-3B	L ±0.010 ±0,254	P ±0.010 ±0,254
–		in/mm							–	in/mm	
4,83	03	0.1900 4,826	0.806 20,472	0.437 11,100	0.337 8,56	0.750 19,050	0.530 13,464	0.010 0,254	5/16-24 7,94-24	1.375 34,925	0.500 12,700
6,35	04	0.2500 6,350	0.806 20,472	0.437 11,100	0.337 8,56	0.750 19,050	0.530 13,464	0.010 0,254	5/16-24 7,94-24	1.469 37,312	0.500 12,700
7,94	05	0.3125 7,938	0.900 22,860	0.437 11,100	0.327 8,306	0.750 19,050	0.566 14,381	0.010 0,254	5/16-24 7,94-24	1.375 34,925	0.500 12,700
9,52	06	0.3750 9,525	1.025 26,035	0.500 12,700	0.416 10,566	0.937 23,780	0.683 17,361	0.010 0,254	3/8-24 9,52-24	1.625 41,275	0.625 15,875
11,11	07	0.4375 11,113	1.150 29,210	0.562 14,275	0.452 11,481	1.062 26,975	0.777 19,744	0.010 0,254	7/16-20 11,11-20	1.812 46,025	0.687 17,450
12,7	08	0.5000 12,700	1.337 33,960	0.625 15,875	0.515 13,081	1.125 28,575	0.871 22,130	0.010 0,254	1/2-20 12,7-20	2.125 53,975	0.812 20,625
15,87	10	0.6250 15,875	1.525 38,735	0.750 19,050	0.577 14,656	1.500 38,100	1.059 26,887	0.010 0,254	5/8-18 15,87-18	2.625 66,675	1.000 25,400
19,05	12	0.7500 19,050	1.775 45,085	0.875 22,225	0.640 16,256	1.620 41,148	1.216 30,897	0.010 0,254	3/4-16 19,05-16	2.875 73,025	1.060 26,924
22,22	14	0.8750 22,225	2.025 51,435	0.875 22,225	0.765 19,431	1.875 47,625	1.325 33,655	0.010 0,254	7/8-14 22,22-14	3.375 85,725	1.187 30,150
25,4	16	1.0000 25,400	2.775 70,485	1.375 34,925	1.015 25,781	2.125 53,975	1.871 47,526	0.010 0,254	1-12 25,4-12	4.125 104,775	1.312 33,325

Designation system

Examples: XEFJ/RL 6,35RGX
EFJ/RL22,22

Rod end body material

No code Cadmium plated 30NCD16 steel
S Zinc-nickel plated 30NCD16 steel
X Corrosion-resistant steel 17-4PH H1025
T¹⁾ Anodized titanium

Basic designation

Bore code

Thread direction

No code Right-hand thread
G Left-hand thread

Starting torque

No code Standard
X Reduced

¹⁾ SKF option, masses and load carrying capability reduced compared to steel rod end body

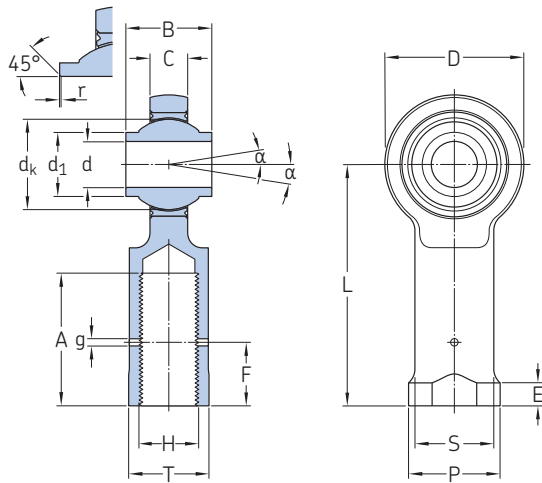
Dimensions cont., loads and torque

Nominal bore code	Dash number	Dimensions		S	T	g	α	Mass	Radial loads		Starting torque	
		F	E	±0,005	+0,003/-0,010	≈		≈	Ultimate ¹⁾	Fatigue 10 ⁶ cycles	Standard	Reduced
		±0,381	≈	±0,127	+1,524/-0,762							
		in/mm					°	lb/g	lbf/kN		lbf-in/Nm	
4,83	03	0,380	0,25	0,422	0,437	0,07	16	0,07	6 195	1 052	0,53/10	1,1 max
		9,652	6,35	10,719	11,100	1,778		32	27,56	4,68	0,06/1,12	0,12 max
6,35	04	0,380	0,25	0,422	0,437	0,07	16	0,07	6 195	1 052	0,53/10	1,1 max
		9,652	6,35	10,719	11,100	1,778		32	27,56	4,68	0,06/1,12	0,12 max
7,94	05	0,380	0,25	0,422	0,437	0,07	15	0,10	7 585	1 090	1/10	2 max
		9,652	6,35	10,719	11,100	1,778		45	33,74	4,85	0,11/1,12	0,22 max
9,52	06	0,440	0,25	0,567	0,582	0,07	9	0,12	8 940	1 513	1/10	2 max
		11,176	6,35	14,402	14,782	1,778		55	39,77	6,73	0,11/1,12	0,22 max
11,11	07	0,500	0,25	0,610	0,625	0,07	11	0,20	9 595	1 920	1/10	2 max
		12,700	6,35	15,494	15,875	1,778		92	42,68	8,54	0,11/1,12	0,22 max
12,7	08	0,560	0,25	0,735	0,750	0,07	9	0,28	18 750	3 069	1/10	2 max
		14,224	6,35	18,669	19,050	1,778		140	83,40	13,65	0,11/1,12	0,22 max
15,87	10	0,690	0,25	0,860	0,875	0,07	12	0,45	20 680	3 480	1/10	2 max
		17,526	6,35	21,844	22,225	1,778		205	91,99	15,48	0,11/1,12	0,22 max
19,05	12	0,820	0,25	0,985	1,000	0,07	13	0,55	27 795	4 586	1/10	2 max
		20,828	6,35	25,019	25,400	1,778		250	123,64	20,40	0,11/1,12	0,22 max
22,22	14	0,940	0,25	1,110	1,125	0,07	6	1,00	31 725	5 348	2/15,9	4,1 max
		23,876	6,35	28,194	28,575	1,778		450	141,12	23,79	0,23/1,8	0,46 max
25,4	16	1,070	0,25	1,235	1,250	0,07	12	1,45	71 745	8 377	2/15,9	4,1 max
		27,178	6,35	31,369	31,750	1,778		660	319,14	37,26	0,23/1,8	0,46 max

¹⁾ Loads are valid for rod end bodies made of alloy steel or corrosion resistant steel. For other rod ends, refer to page 292

3.35 Internal thread inserted high misalignment self-lubricating spherical plain bearing rod end (inch dimensions)

EFJ/RT..R



Technical specification	–
Product standard	–
Bearing	XRT..R inch

Dimensions

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions d	D	B	C	A	H	d _k	d ₁	r	L	P
		0/–0.0005 0/–0,0127	+0.035/–0.010 +889/–0.254	0/–0.005 0/–0,127	±0.005 ±0,127	+0.06/–0.03 +1,524/–0,762	UNJF-3B	≈	≈	+0.012/0 +0,3/0	±0.010 ±0,254	±0.010 ±0,254
–		in/mm		–	in/mm		–	in/mm		–	in/mm	
4,83	03	0.1900 4,826	0.750 19,050	0.500 12,700	0.220 5,588	0.750 19,050	5/16–24 7,94–24	0.437 11,100	0.315 8,001	0.004 0,100	1.375 34,925	0.500 12,700
6,35	04	0.2500 6,350	1.000 25,400	0.593 15,062	0.265 6,731	0.937 23,780	3/8–24 9,52–24	0.594 15,080	0.386 9,804	0.004 0,100	1.625 41,275	0.625 15,875
7,94	05	0.3125 7,938	1.125 28,575	0.813 20,650	0.355 9,017	1.062 26,975	7/16–20 11,11–20	0.781 19,838	0.512 13,005	0.004 0,100	1.812 46,025	0.687 17,450
9,52	06	0.3750 9,525	1.125 28,575	0.813 20,650	0.355 9,017	1.062 26,975	7/16–20 11,11–20	0.781 19,838	0.532 13,513	0.004 0,100	1.812 46,025	0.687 17,450
11,11	07	0.4375 11,113	1.312 33,325	0.875 22,225	0.355 9,017	1.125 28,575	1/2–20 12,7–20	0.866 22,000	0.620 15,748	0.004 0,100	2.125 53,975	0.812 20,625
12,7	08	0.5000 12,700	1.500 38,100	0.937 23,799	0.411 10,439	1.500 38,100	5/8–18 15,87–18	0.984 25,000	0.728 18,491	0.004 0,100	2.625 66,675	1.000 25,400
15,87	10	0.6250 15,875	1.750 44,450	1.200 30,480	0.577 14,656	1.750 44,450	3/4–16 19,05–16	1.240 31,500	0.857 21,768	0.004 0,100	2.875 73,025	1.060 26,924
19,05	12	0.7500 19,050	2.000 50,800	1.280 32,512	0.630 16,002	1.875 47,625	7/8–14 22,22–14	1.339 34,000	0.963 24,460	0.004 0,100	3.375 85,725	1.187 30,150
22,22	14	0.8750 22,225	2.200 55,880	1.400 35,560	0.635 16,219	2.000 50,800	7/8–14 22,22–14	1.531 38,887	1.122 28,500	0.004 0,100	3.375 85,725	1.187 30,150
25,4	16	1.0000 25,400	2.750 69,850	1.875 47,625	0.845 21,463	2.125 53,975	1 1/4–12 31,75–12	1.875 47,625	1.272 32,309	0.004 0,100	4.125 104,775	2.020 51,308

Designation system

Examples: XEFJ/RT 6,35RGX
EFJ/RT22,22

Rod end body material

No code Cadmium plated 30NCD16 steel
S Zinc-nickel plated 30NCD16 steel
X Corrosion-resistant steel 17-4PH H1025
T¹⁾ Anodized titanium

Basic designation

Bore code

Thread direction

No code Right-hand thread
G Left-hand thread

Starting torque

No code Standard
X Reduced

1) SKF option, masses and load carrying capability reduced compared to steel rod end body

Dimensions cont., loads and torque

Nominal bore code	Dash number multiples of 1/16 inch	Dimensions		E ≈	S ±0.005 ±0,127	T ±0.010 ±0,254	α	Mass ≈	Radial loads		Starting torque	
		g ≈	F ±0.015 ±0,381						Ultimate ¹⁾	Fatigue 10 ⁶ cycles	Standard	Reduced
–		in/mm					°	lb/g	lbf/kN		lbf-in/Nm	
4,83	03	0.07 1,778	0.380 9,652	0.25 6,35	0.422 10,719	0.437 11,100	15	0.07 31	4800 21,35	762 3,39	0.53/5 0,06/0,56	1 max 0,12 max
6,35	04	0.07 1,778	0.440 11,176	0.25 6,35	0.567 14,402	0.582 14,782	24	0.13 60	8185 36,41	1 311 5,83	0.53/5 0,06/0,56	1 max 0,12 max
7,94	05	0.07 1,778	0.500 12,700	0.25 6,35	0.610 15,494	0.625 15,875	23	0.19 85	8620 38,34	1 414 6,29	0.7/7 0,08/0,8	2 max 0,22 max
9,52	06	0.07 1,778	0.500 12,700	0.25 6,35	0.610 15,494	0.625 15,875	22	0.19 85	8620 38,34	1 414 6,29	0.88/9 0,10/1,02	2 max 0,22 max
11,11	07	0.07 1,778	0.560 14,224	0.25 6,35	0.735 18,669	0.750 19,050	22	0.31 140	13025 57,94	2 104 9,36	0.88/9 0,10/1,02	2 max 0,22 max
12,7	08	0.07 1,778	0.690 17,526	0.25 6,35	0.860 21,844	0.875 22,225	20	0.49 220	18165 80,80	2 947 13,11	0.88/9 0,10/1,02	2 max 0,22 max
15,87	10	0.07 1,778	0.820 20,828	0.25 6,35	0.985 25,019	1.000 25,400	20	0.71 321	24010 106,80	3 973 17,67	1/12.4 0,11/1,4	2 max 0,22 max
19,05	12	0.07 1,778	0.940 23,876	0.25 6,35	1.110 28,194	1.125 28,575	19	0.97 440	26990 120,06	5 052 22,47	1/12.4 0,11/1,4	2 max 0,22 max
22,22	14	0.07 1,778	0.940 23,876	0.25 6,35	1.110 28,194	1.125 28,575	19	1.11 501	28880 128,46	5 295 23,55	2.21/18 0,25/2,04	4 max 0,46 max
25,4	16	0.07 1,778	1.070 27,178	0.25 6,35	1.688 42,875	1.250 31,750	21	2.00 908	60230 267,92	9 858 43,85	2.21/18 0,25/2,04	4 max 0,46 max

1) Loads are valid for rod end bodies made of alloy steel or corrosion resistant steel. For other rod ends, refer to page 292

Cross-reference

Ball bearing rod ends

Metric bearings

3

EN part number	SKF designation
EN3541Ld'EKA	CdMJEGRN741
EN3541Ld'EKB	CdMJEGRN811
EN3541Ld'ETA	CdMJEGRN741
EN3541Ld'ETB	CdMJEGRN811
EN3541Ld'PKA	CdMJGRKN741
EN3541Ld'PKB	CdMJGRKN811
EN3541Ld'PTA	CdMJGRN741
EN3541Ld'PTB	CdMJGRN811
EN3541Rd'EKA	CdMJERKN741
EN3541Rd'EKB	CdMJERKN811
EN3541Rd'ETA	CdMJERN741
EN3541Rd'ETB	CdMJERN811
EN3541Rd'PKA	CdMJRKN741
EN3541Rd'PKB	CdMJRKN811
EN3541Rd'PTA	CdMJRN741
EN3541Rd'PTB	CdMJRN811
EN4036Ld'EKA	XCdMJEGRN741
EN4036Ld'EKB	XCdMJEGRN811
EN4036Ld'ENA	XCdMJEGRN741
EN4036Ld'ENB	XCdMJEGRN811
EN4036Ld'EMA	XCdMJEGRK2N741
EN4036Ld'EMB	XCdMJEGRK2N811
EN4036Ld'PKA	XCdMJGRKN741
EN4036Ld'PKB	XCdMJGRKN811
EN4036Ld'PNA	XCdMJGRN741
EN4036Ld'PNB	XCdMJGRN811
EN4036Ld'PMA	XCdMJGRK2N741

EN part number		SKF designation
EN4036L d 'PMB	EN4036L d 'PMBT	XC d MJGRK2N811
EN4036R d 'EKA	EN4036R d 'EKAT	XC d MJERKN741
EN4036R d 'EKB	EN4036R d 'EKBT	XC d MJERKN811
EN4036R d 'ENA	EN4036R d 'ENAT	XC d MJERN741
EN4036R d 'ENB	EN4036R d 'ENBT	XC d MJERN811
EN4036R d 'EMA	EN4036R d 'EMAT	XC d MJERK2N741
EN4036R d 'EMB	EN4036R d 'EMBT	XC d MJERK2N811
EN4036R d 'PKA	EN4036R d 'PKAT	XC d MJRKN741
EN4036R d 'PKB	EN4036R d 'PKBT	XC d MJRKN811
EN4036R d 'PNA	EN4036R d 'PNAT	XC d MJRN741
EN4036R d 'PNB	EN4036R d 'PNBT	XC d MJRN811
EN4036R d 'PMA	EN4036R d 'PMAT	XC d MJRK2N741
EN4036R d 'PMB	EN4036R d 'PMBT	XC d MJRK2N811

Where

d = Bore code

d' = 05 for bore code = 5, 06 for bore code = N 6,
08 for bore code = N 8, 10 for bore code = N10

Example

EN part number		SKF designation
EN3541L 05 EKA		C 5 MJEGRN741
EN4036R 08 PMB	EN4036R 08 PMBT	XCN 8 MJRK2N811
EN4036L 10 EMB	EN4036L 10 EMBT	XCN 10 MJEGRK2N811

Inch bearings

EN part number	SKF designation	
EN4156Ld'EK1AR	WCNdExGKG74	WCNdEx'GK2G74
EN4156Ld'EK2AR	WCNdExGK2G74	WCNdEx'GKG74
EN4156Ld'PK1AR	WCNd-xGKG74	WCNd-x'GK2G74
EN4156Ld'PK2AR	WCNd-xGK2G74	WCNd-x'GKG74
EN4156Rd'EK1AR	WCNdExKG74	WCNdEx'K2G74
EN4156Rd'EK2AR	WCNdExK2G74	WCNdEx'KG74
EN4156Rd'PK1AR	WCNd-xKG74	WCNd-x'K2G74
EN4156Rd'PK2AR	WCNd-xK2G74	WCNd-x'KG74
EN4156Ld'EK1BR	WCNdExGKG81	WCNdEx'GK2G81
EN4156Ld'EK2BR	WCNdExGK2G81	WCNdEx'GKG81
EN4156Ld'PK1BR	WCNd-xGKG81	WCNd-x'GK2G81
EN4156Ld'PK2BR	WCNd-xGK2G81	WCNd-x'GKG81
EN4156Rd'EK1BR	WCNdExKG81	WCNdEx'K2G81
EN4156Rd'EK2BR	WCNdExK2G81	WCNdEx'KG81
EN4156Rd'PK1BR	WCNd-xKG81	WCNd-x'K2G81
EN4156Rd'PK2BR	WCNd-xK2G81	WCNd-x'KG81
EN4156Ld'EK1CR	WCNdExGK	WCNdEx'GK2
EN4156Ld'EK2CR	WCNdExGK2	WCNdEx'GK
EN4156Ld'PK1CR	WCNd-xGK	WCNd-x'GK2
EN4156Ld'PK2CR	WCNd-xGK2	WCNd-x'GK
EN4156Rd'EK1CR	WCNdExK	WCNdEx'K2
EN4156Rd'EK2CR	WCNdExK2	WCNdEx'K
EN4156Rd'PK1CR	WCNd-xK	WCNd-x'K2
EN4156Rd'PK2CR	WCNd-xK2	WCNd-x'K
EN4157Ld'EK1AR	CNdExGK	CNdEx'GK2
EN4157Ld'EK2AR	CNdExGK2	CNdEx'GK
EN4157Ld'PK1AR	CNd-xGK	CNd-x'GK2

EN part number	SKF designation	
EN4157Ld'PK2AR	CNd-xGK2	CNd-x'GK
EN4157Rd'EK1AR	CNdExK	CNdEx'K2
EN4157Rd'EK2AR	CNdExK2	CNdEx'K
EN4157Rd'PK1AR	CNd-xK	CNd-x'K2
EN4157Rd'PK2AR	CNd-xK2	CNd-x'K
EN4157Ld'EK1BR	CNdExGKG81	CNdEx'GK2G81
EN4157Ld'EK2BR	CNdExGK2G81	CNdEx'GKG81
EN4157Ld'PK1BR	CNd-xGKG81	CNd-x'GK2G81
EN4157Ld'PK2BR	CNd-xGK2G81	CNd-x'GKG81
EN4157Rd'EK1BR	CNdExKG81	CNdEx'K2G81
EN4157Rd'EK2BR	CNdExK2G81	CNdEx'KG81
EN4157Rd'PK1BR	CNd-xKG81	CNd-x'K2G81
EN4157Rd'PK2BR	CNd-xK2G81	CNd-x'KG81

Where

d..x = Bore code, except for d..x = 6,35..6 / 7,94..7 and 9,52..9

d..x' = Bore code with d..x' = 6,35..6 / 7,94..7 or 9,52..9

d' = Incremental number from 01 to 07, 10 to 15 and 20 to 24 in the order of bore codes given pages 57 to 62

Example

EN part number	SKF designation
EN4156L01EK1AR	WCN 6,35E4 GKG74
EN4157R10PK2BR	CN 7,94-5 K2G81

AS part number	SKF designation
MS21151-1GE	SREP 3ML3SK1
MS21151-1G	REP 3ML3SK1
MS21151-1E	SREP 3ML3S181
MS21151-1	REP 3ML3S181
MS21151-2GE	SREP 3MR3SK1
MS21151-2G	REP 3MR3SK1
MS21151-2E	SREP 3MR3S181
MS21151-2	REP 3MR3S181
MS21151-3GE	SREP 3M6ASK1
MS21151-3G	REP 3M6ASK1
MS21151-3E	SREP 3M6AS181
MS21151-3	REP 3M6AS181
MS21151-3CGE	SREP 3MS6ASK1
MS21151-3CG	REP 3MS6ASK1
MS21151-3CE	SREP 3MS6AS181
MS21151-3C	REP 3MS6AS181
MS21151-4GE	SREP 3M6-2NSK1
MS21151-4G	REP 3M6-2NSK1
MS21151-4E	SREP 3M6-2NS181
MS21151-4	REP 3M6-2NS181
MS21151-4CGE	SREP 3MS6-2NSK1
MS21151-4CG	REP 3MS6-2NSK1
MS21151-4CE	SREP 3MS6-2NS181
MS21151-4C	REP 3MS6-2NS181
MS21151-5GE	SREP 3ML6-2NSK1
MS21151-5G	REP 3ML6-2NSK1
MS21151-5E	SREP 3ML6-2NS181
MS21151-5	REP 3ML6-2NS181
MS21151-5CGE	SREP 3MLS6NSK1
MS21151-5CG	REP 3MLS6NSK1
MS21151-5CE	SREP 3MS6NS181
MS21151-5C	REP 3MS6NS181
MS21151-6GE	SRAP 3M4-2SK1
MS21151-6G	RAP 3M4-2SK1
MS21151-6E	SRAP 3M4-2S181
MS21151-6	RAP 3M4-2S181
MS21151-6CGE	SRAP 3MS4-2SK1
MS21151-6CG	RAP 3MS4-2SK1
MS21151-6CE	SRAP 3MS4-2S181
MS21151-6C	RAP 3MS4-2S181
MS21151-7GE	SREP 3M4-6SK1
MS21151-7G	REP 3M4-6SK1
MS21151-7E	SREP 3M4-6S181
MS21151-7	REP 3M4-6S181
MS21151-7CGE	SREP 3MS4-6SK1
MS21151-7CG	REP 3MS4-6SK1
MS21151-7CE	SREP 3MS4-6S181
MS21151-7C	REP 3MS4-6S181

AS part number	SKF designation
MS21151-8GE	SREP 4M6SK1
MS21151-8G	REP 4M6SK1
MS21151-8E	SREP 4M6S181
MS21151-8	REP 4M6S181
MS21151-8CGE	SREP 4M6-4SK1
MS21151-8CG	REP 4M6-4SK1
MS21151-8CE	SREP 4M6-4S181
MS21151-8C	REP 4M6-4S181
MS21151-9GE	SREP 4ML6SK1
MS21151-9G	REP 4ML6SK1
MS21151-9E	SREP 4ML6S181
MS21151-9	REP 4ML6S181
MS21151-9CGE	SREP 4ML6-4SK1
MS21151-9CG	REP 4ML6-4SK1
MS21151-9CE	SREP 4ML6-4S181
MS21151-9C	REP 4ML6-4S181
MS21151-10GE	SREP 5M6SK1
MS21151-10G	REP 5M6SK1
MS21151-10E	SREP 5M6S181
MS21151-10	REP 5M6S181
MS21151-10CGE	SREP 5M6-2SK1
MS21151-10CG	REP 5M6-2SK1
MS21151-10CE	SREP 5M6-2S181
MS21151-10C	REP 5M6-2S181
MS21151-11GE	SREP 5M7SK1
MS21151-11G	REP 5M7SK1
MS21151-11E	SREP 5M7S181
MS21151-11	REP 5M7S181
MS21151-11CGE	SREP 5MS7SK1
MS21151-11CG	REP 5MS7K1
MS21151-11CE	SREP 5MS7S181
MS21151-11C	REP 5MS7S181
MS21151-12GE	SREP 5M10SK1
MS21151-12G	REP 5M10SK1
MS21151-12E	SREP 5M10S181
MS21151-12	REP 5M10S181
MS21151-12CGE	SREP 5MS10SK1
MS21151-12CG	REP 5MS10K1
MS21151-12CE	SREP 5MS10S181
MS21151-12C	REP 5MS10S181
MS21151-13GE	SRAP10M10SK1
MS21151-13G	RAP10M10SK1
MS21151-13E	SRAP10M10S181
MS21151-13	RAP10M10S181
MS21151-13CGE	SRAP10MS10SK1
MS21151-13CG	RAP10MS10K1
MS21151-13CE	SRAP10MS10S181
MS21151-13C	RAP10MS10S181

AS part number	SKF designation
MS21153-1GE	SREPB 3NSK1
MS21153-1G	REPB 3NSK1
MS21153-1E	SREPB 3NS181
MS21153-1	REPB 3NS181
MS21153-2GE	SREPB 3N-2SK1
MS21153-2G	REPB 3N-2SK1
MS21153-2E	SREPB 3N-2S181
MS21153-2	REPB 3N-2S181
MS21153-3GE	SREP 3F4SK1
MS21153-3G	REP 3F4SK1
MS21153-3E	SREP 3F4S181
MS21153-3	REP 3F4S181
MS21153-4GE	SREP 3FL4SK1
MS21153-4G	REP 3FL4SK1
MS21153-4E	SREP 3FL4S181
MS21153-4	REP 3FL4S181
MS21153-5GE	SREP 3FL4-3SK1
MS21153-5G	REP 3FL4-3SK1
MS21153-5E	SREP 3FL4-3S181
MS21153-5	REP 3FL4-3S181
MS21153-6GE	SREP 4F5SK1
MS21153-6G	REP 4F5SK1
MS21153-6E	SREP 4F5S181
MS21153-6	REP 4F5S181
MS21153-6CGE	SREP 4F5KSK1
MS21153-6CG	REP 4F5KK1
MS21153-6CE	SREP 4F5KS181

AS part number	SKF designation
MS21153-6C	REP 4F5KS181
MS21153-7GE	SREP 4FL5SK1
MS21153-7G	REP 4FL5SK1
MS21153-7E	SREP 4FL5S181
MS21153-7	REP 4FL5S181
MS21153-7CGE	SREP 4FL5KSK1
MS21153-7CG	REP 4FL5KK1
MS21153-7CE	SREP 4FL5KS181
MS21153-7C	REP 4FL5KS181
MS21153-8GE	SREP 4F7SK1
MS21153-8G	REP 4F7SK1
MS21153-8E	SREP 4F7S181
MS21153-8	REP 4F7S181
MS21153-9GE	SREP 4FL7SK1
MS21153-9G	REP 4FL7SK1
MS21153-9E	SREP 4FL7S181
MS21153-9	REP 4FL7S181
MS21153-10GE	SREP 5F5SK1
MS21153-10G	REP 5F5SK1
MS21153-10E	SREP 5F5S181
MS21153-10	REP 5F5S181
MS21153-11GE	SREP 5FL5SK1
MS21153-11G	REP 5FL5SK1
MS21153-11E	SREP 5FL5S181
MS21153-11	REP 5FL5S181

Self-lubricating spherical plain bearing rod ends

Metric bearings

EN part number		SKF designation
EN2498Ld'K		EMAJdGRK ¹⁾
EN2498Ld'T		EMAJdGR ¹⁾
EN2498Rd'K		EMAJdRK ¹⁾
EN2498Rd'T		EMAJdR ¹⁾
EN4198Ld'K	EN4198Ld'KT	XEMAJdGRK ¹⁾
EN4198Ld'G	EN4198Ld'GT	XEMAJdGR ¹⁾
EN4198Rd'K		XEMAJdRK ¹⁾
EN4198Rd'G	EN4198Rd'GT	XEMAJdR ¹⁾

Where
d = Bore code
d' = d with a 0 replacing the space for bore code ≤ 8,
d for bore code = 10
¹⁾ Except for d = 8SP1A

Example

EN part number		SKF designation
EN2498L08K		EMAJ 8GRK
EN4198R10G	EN4198R10GT	XEMAJ10R

Inch bearings

NSA part number		SKF designation
NSA8143-dRK		RdMRK
NSA8143-dR		RdMR
NSA8143-dLK		RdMLK
NSA8143-dL		RdML
NSA 8149-dR (Except for d = 16)		RdFRCS ¹⁾
NSA 8149-dL (Except for d = 16)		RdFLCS ¹⁾
NSA 8149-16R		R16BFRCS
NSA 8149-16L		R16BFLCS

Where
d = Bore code
¹⁾ Except for d = 16

Example

EN part number		SKF designation
NSA8143-03RK		R03MRK
NSA 8149-10L		R10FLCS

AS part number		SKF designation
M81935/1-dCKL		EMJ/WASdGK
M81935/1-dCK		EMJ/WASdK
M81935/1-dCL		EMJ/WASdG
M81935/1-dC		EMJ/WASd
M81935/1-dKL		MJ/WASdGK
M81935/1-dK		MJ/WASdK
M81935/1-dL		MJ/WASdG
M81935/1-d		MJ/WASd

Where
d = Bore code (multiples of 1/16 inch)

Example

AS part number		SKF designation
M81935/1-03CKL		EMJ/WAS03GK
M81935/1-10K		MJ/WAS10K

AS part number	AS designation
M81935/6-dCKL	EPH MJ/WASdGK
M81935/6-dCK	EPH MJ/WASdK
M81935/6-dCL	EPH MJ/WASdG
M81935/6-dC	EPH MJ/WASd
M81935/6-dKL	PH MJ/WASdGK
M81935/6-dK	PH MJ/WASdK
M81935/6-dL	PH MJ/WASdG
M81935/6-d	PH MJ/WASd

Where

d = Bore code (multiples of 1/16 inch)

Example

AS part number	SKF designation
M81935/6-03CKL	EPH MJ/WAS03GK
M81935/6-10K	PH MJ/WAS10K

AS part number	SKF designation
M81935/8-dCKL	EPH MJ/NASdGK
M81935/8-dCK	EPH MJ/NASdK
M81935/8-dCL	EPH MJ/NASdG
M81935/8-dC	EPH MJ/NASd
M81935/8-dKL	PH MJ/NASdGK
M81935/8-dK	PH MJ/NASdK
M81935/8-dL	PH MJ/NASdG
M81935/8-d	PH MJ/NASd

Where

d = Bore code (multiples of 1/16 inch)

Example

AS part number	SKF designation
M81935/8-03CKL	EPH MJ/NAS03GK
M81935/8-10K	PH MJ/NAS10K

AS part number	SKF designation
M81935/4-dCKL	EMJ/NASdGK
M81935/4-dCK	EMJ/NASdK
M81935/4-dCL	EMJ/NASdG
M81935/4-dC	EMJ/NASd
M81935/4-dKL	MJ/NASdGK
M81935/4-dK	MJ/NASdK
M81935/4-dL	MJ/NASdG
M81935/4-d	MJ/NASd

Where

d = Bore code (multiples of 1/16 inch)

Example

AS part number	SKF designation
M81935/4-03CKL	EMJ/NAS03GK
M81935/4-10K	MJ/NAS10K

AS part number	SKF designation
M81935/2-dCKL	EFJ/WASdGK
M81935/2-dCK	EFJ/WASdK
M81935/2-dCWL	EFJ/WASdGW
M81935/2-dCW	EFJ/WASdW
M81935/2-dCL	EFJ/WASdG
M81935/2-dC	EFJ/WASd
M81935/2-dKL	FJ/WASdGK
M81935/2-dK	FJ/WASdK
M81935/2-dWL	FJ/WASdGW
M81935/2-dW	FJ/WASdW
M81935/2-dL	FJ/WASdG
M81935/2-d	FJ/WASd

Where

d = Bore code (multiples of 1/16 inch)

Example

AS part number	SKF designation
M81935/2-03CKL	EFJ/WAS03GK
M81935/2-10W	FJ/WAS10W

3 Self-lubricating spherical plain bearing rod end

3

NSA part number	SKF designation
M81935/7- d CKL	EPHFJ/WAS d GK
M81935/7- d CK	EPHFJ/WAS d K
M81935/7- d CWL	EPHFJ/WAS d GW
M81935/7- d CW	EPHFJ/WAS d W
M81935/7- d CL	EPHFJ/WAS d G
M81935/7- d C	EPHFJ/WAS d
M81935/7- d KL	PHFJ/WAS d GK
M81935/7- d K	PHFJ/WAS d K
M81935/7- d WL	PHFJ/WAS d GW
M81935/7- d W	PHFJ/WAS d W
M81935/7- d L	PHFJ/WAS d G
M81935/7- d	PHFJ/WAS d

Where

d = Bore code (multiples of 1/16 inch)

Example

AS part number	SKF designation
M81935/7- 03 CKL	EPHFJ/WAS 03 GK
M81935/7- 10 W	PHFJ/WAS 10 W

NSA part number	SKF designation
M81935/9- d CKL	EPHFJ/NAS d GK
M81935/9- d CK	EPHFJ/NAS d K
M81935/9- d CWL	EPHFJ/NAS d GW
M81935/9- d CW	EPHFJ/NAS d W
M81935/9- d CL	EPHFJ/NAS d G
M81935/9- d C	EPHFJ/NAS d
M81935/9- d KL	PHFJ/NAS d GK
M81935/9- d K	PHFJ/NAS d K
M81935/9- d WL	PHFJ/NAS d GW
M81935/9- d W	PHFJ/NAS d W
M81935/9- d L	PHFJ/NAS d G
M81935/9- d	PHFJ/NAS d

Where

d = Bore code (multiples of 1/16 inch)

Example

AS part number	SKF designation
M81935/9- 03 CKL	EPHFJ/NAS 03 GK
M81935/9- 10 W	PHFJ/NAS 10 W

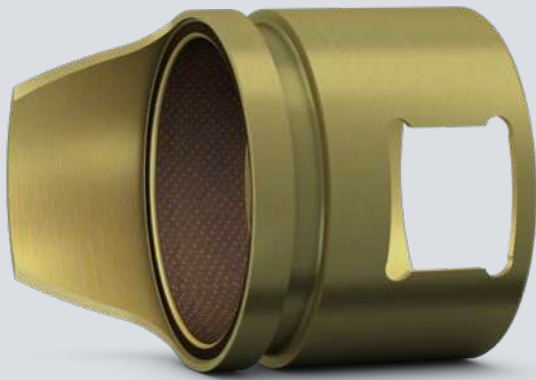
AS part number	SKF designation
M81935/5- d CKL	EFJ/NAS d GK
M81935/5- d CK	EFJ/NAS d K
M81935/5- d CWL	EFJ/NAS d GW
M81935/5- d CW	EFJ/NAS d W
M81935/5- d CL	EFJ/NAS d G
M81935/5- d C	EFJ/NAS d
M81935/5- d KL	FJ/NAS d GK
M81935/5- d K	FJ/NAS d K
M81935/5- d WL	FJ/NAS d GW
M81935/5- d W	FJ/NAS d W
M81935/5- d L	FJ/NAS d G
M81935/5- d	FJ/NAS d

Where

d = Bore code (multiples of 1/16 inch)

Example

AS part number	SKF designation
M81935/5- 03 CKL	EFJ/NAS 03 GK
M81935/5- 10 W	FJ/NAS 10 W



4

Self-lubricating journal bearings



4 Self-lubricating journal bearings

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4 Self-lubricating journal bearings

Journal bearings enable low friction rotation and/or axial sliding of a shaft. They provide a lubricated and wear-resistant surface and enable stable positioning of the guided shaft. If wear in the journal bearing reaches specification limits, the bearing can be replaced without requiring replacement of the surrounding housing structure.

Self-lubricating journal bearings are "maintenance-free" and can accommodate some misalignment between the housing and the shaft. They also prevent fretting between mating parts.

Flanged journal bearings are typically used when axial load carrying capability is needed.

Self-lubricating journal bearings are used widely in aircraft structures. They can be found in many applications including:

- Landing gears
- Flight controls
- Actuators, attachment points and hinges
- Doors
- Helicopter rotors

Designs and variants

The standard assortment of SKF self-lubricating journal bearings is comprised of:

- Plain and flanged bearings
- Two shell materials: corrosion-resistant steel and aluminium alloy
- Two liner types based on reinforced PTFE composites
- A wide range of bore diameters and lengths

SKF manufactures journal bearings complying with international and customer-specific standards. Available product ranges are provided in **table 1** for metric bearings and in **table 2** for inch bearings.

Shell materials

Standard shell materials are:

- corrosion-resistant steel for high load carrying capacity and elevated operating temperatures
- aluminium alloy for lightweight solutions

SKF also supplies customized journal bearings using various other material types and grades, e.g. titanium, 15–5 PH.

For more information and options, refer to *Shell* **page 401**.

Surface treatments

Surface treatments are used to adapt to various application requirements, providing:

- Enhanced corrosion resistance
- Reduced fretting damage

SKF standard surface treatments are passivation for steel and sulfuric acid anodizing for aluminium alloy. For more information and options, refer to *Surface treatments* **page 401**.

Liners

The standard liner types are X1 and Fiberslip:

- X1 demonstrates superior wear characteristics in the majority of applications.
- Fiberslip is more suitable for sliding against softer counterfaces.

In addition, the Textilub liner type is an available customized option for improved performance in specific applications.

For more information, refer to *Liners* **page 401**.

Customized bearings

SKF supplies customized journal bearings to meet specific application requirements. These solutions are the result of SKF's extensive experience and close cooperation between SKF and the customer's application experts. SKF provides total solutions over the full bearing life cycle, including design, testing and partnership.

For more information, refer to *Customized products* **page 403**.

Contact your regional SKF Aerospace partner at: skf.com/go/aero

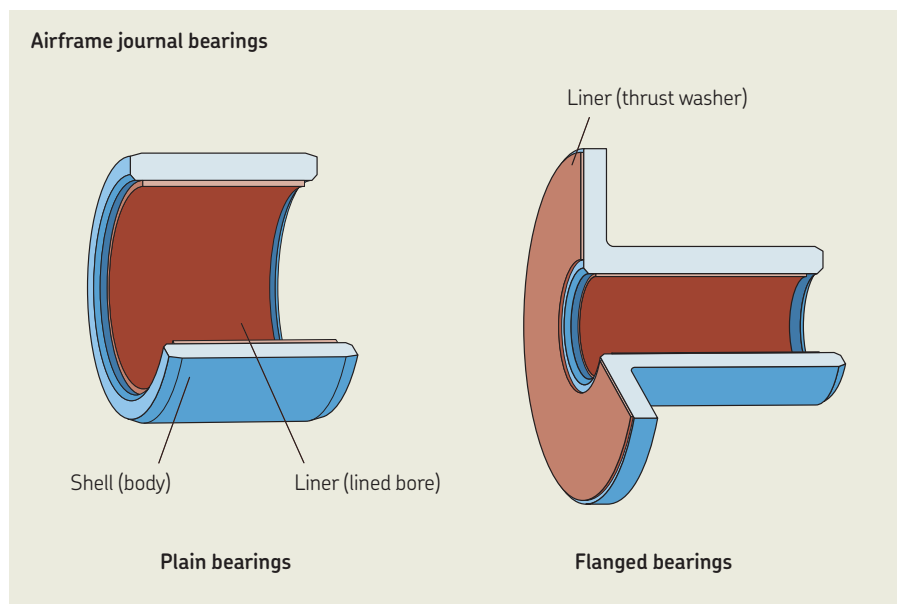


Table 1

SKF self-lubricating journal bearings (metric dimensions)

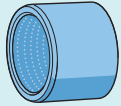
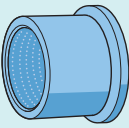
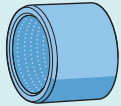
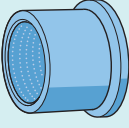
Shape	Shell material	Standard	Liner	SKF series	Table number	Page
Plain 	Corrosion-resistant steel	EN 2287	X1	13C..Z	4.1	404
		EN 2287	Fiberslip	..K	4.1	404
		–	X1	13D..Z	4.2	406
	Aluminium alloy	EN 2285	X1	13C..Z	4.1	404
		EN 2285	Fiberslip	..K	4.1	404
		–	X1	13D..Z	4.2	406
Flanged 	Corrosion-resistant steel	EN 2288	X1	13C..F	4.3	408
		EN 2288	Fiberslip	..F..K	4.3	408
		–	X1	13D..F	4.4	410
	Aluminium alloy	EN 2286	X1	13C..F	4.3	408
		EN 2286	Fiberslip	..F..K	4.3	408
		–	X1	13D..F	4.4	410

Table 2

SKF self-lubricating journal bearings (inch dimensions)

Shape	Shell material	Standard	Liner	SKF series	Table number	Page
Plain 	Corrosion-resistant steel	NSA 8145	X1	13A..Z..	4.5	412
		NSA 8145	Fiberslip	K..P	4.5	412
		AS 81934/1	X1	13B..Z..	4.6	414
		EN 4536-2	X1	13E..Z..	4.7	416
	Aluminium alloy	NSA 8146	X1	13A..Z..	4.5	412
		NSA 8146	Fiberslip	K..P	4.5	412
		AS 81934/1	X1	13B..Z..	4.6	414
		EN 4534-2	X1	13E..Z..	4.7	416
Flanged 	Corrosion-resistant steel	NSA 8147	X1	13A..Z..	4.8	418
		NSA 8147	Fiberslip	K..F..P	4.8	418
		AS 81934/2	X1	13B..F..	4.9	420
		EN 4537-2	X1	13E..F..	4.10	422
	Aluminium alloy	NSA 8148	X1	13A..F..	4.8	418
		NSA 8148	Fiberslip	K..F..P	4.8	418
		AS 81934/2	X1	13B..F..	4.9	420
		EN 4535-2	X1	13E..F..	4.10	422

Bearing selection process

Selecting bearing size and options

If you are looking for a known self-lubricating journal bearing, according to its standard for example, or if you are an experienced bearing expert, use **table 1** and **2** to find the relevant product table.

For help in selecting the appropriate self-lubricating journal bearing size and options, follow these steps:

4

- 1 Determine the range of allowable inter-face dimensions. Often the boundary dimensions of a bearing are predetermined by the space available on the aircraft system. Typically, the shaft diameter determines the bearing bore diameter.

Determine the radial and axial load requirements. Refer to *Load carrying capability* **page 394**.

- 2 From the product tables (**pages 404 to 425**), find a bearing in an appropriate material with sufficient load carrying capability which best fits the required dimensions

Example

For a plain bearing with a length of 18 mm, to be mounted on a shaft of minimum 20 mm diameter, and into a housing of maximum 26 mm bore diameter, operating under a radial static load of 10 kN, 13D2018AZ aluminium alloy bearing can be selected.

- 3 Choose all other required options, including surface treatments (**page 401**), and refer to fits and counterface recommendations (**page 396**).

If the standard SKF range of self-lubricating journal bearings does not meet your specific needs, contact SKF for a customized design solution, as described in *Customized products* **page 403**.

Load carrying capability

To calculate the load limits of SKF self-lubricating journal bearings, use the formulae provided in **table 3** for metric bearings and **table 4** for inch bearings.

SKF bearings are compliant to AS 81934, AS 81820 and EN 2755. They meet the

requirements of static load, deflection and permanent set, and all dynamic wear limits. For more information about SKF liners including dynamic test performance, refer to *Spherical plain bearings – Load carrying capability* **page 144**. For operating conditions beyond the tested parameters, contact your regional SKF Aerospace partner at: skf.com/go/aero

Static load limits

The compressive strengths of SKF liners are higher than the yield stress of the standard shell materials. Therefore, the static load limit is determined by the yield stress of the shell material.

Dynamic load rating

The radial dynamic load rating, as specified by AS 81934, is the load that a journal bearing can withstand under the following conditions:

- oscillating movement of 25 000 cycles
- oscillating speed ≥ 10 cpm
- wear $\leq 0,114$ mm (0.0045 in)

Bearing life

Bearing life mainly depends on application loads (liner pressure), speed (sliding velocity), and counterface characteristics. Operating temperature and liquid or solid contamination are also important factors for bearing life. For a preliminary check of bearing size in relation to liner pressure and sliding velocity, refer to *Spherical plain bearing – Load carrying capability* **page 144**.

For a bearing life analysis considering relevant parameters, or for customized solutions for individual application requirements, contact your regional SKF Aerospace partner at: skf.com/go/aero

Friction and torque

The friction in self-lubricating journal bearings is determined by the liner and its mating surface under application conditions. For information about the frictional properties of liner materials, refer to *Spherical plain bearings – Friction and torque* **page 146**.

Operating temperature

SKF self-lubricating journal bearings are designed to meet the full temperature requirements of typical aeronautical applications. Their operating temperature is dictated by the temperature limits of the shell material and liner system.

Liner systems can be used at operating temperatures between -55 and $+200$ °C (-67 to $+390$ °F). Immersion into liquid nitrogen at -193 °C (-315 °F) for freeze fitting has no detrimental effect on the liner. For aluminium shell material, the maximum operating temperature is limited to $+120$ °C ($+250$ °F).

When evaluating the suitability of self-lubricating journal bearings for various operating temperatures, the following aspects should be considered:

- Temperature dependent properties of the shell material, refer to *Shell material* **page 401**
- Duration of exposure to the temperature
- Actual load and sliding velocity when exposed to a certain temperature
- Required bearing life

For more information about liner temperature properties, refer to *Spherical plain bearings – Operating temperature* **page 147**.

Table 3

Static load limits and dynamic load ratings, metric values

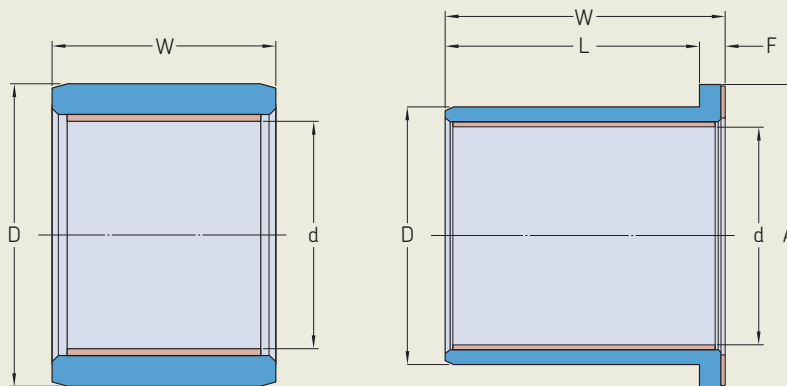
mm, N and MPa	Radial static load limit	Axial static load limit	Radial dynamic load rating
Plain	$C_s = \frac{3}{4} \sigma_{\text{yield}} d (W - 2,5)$	–	$C = 260 d (W - 2,5)$
Flanged	$C_s = \frac{3}{4} \sigma_{\text{yield}} d (L - 1,75)$	$C_a = 0,47 \sigma_{\text{yield}} ((A - 1,5)^2 - (d + 2,5)^2)$	$C = 260 d (L - 1,75)$

Table 4

Static load limits and dynamic load ratings, inch values

in, lbf and psi	Radial static load limit	Axial static load limit	Radial dynamic load rating
Plain	$C_s = \frac{3}{4} \sigma_{\text{yield}} d (W - 0,1)$	–	$C = 37\,500 d (W - 0,1)$
Flanged	$C_s = \frac{3}{4} \sigma_{\text{yield}} d (L - 0,07)$	$C_a = 0,47 \sigma_{\text{yield}} ((A - 0,06)^2 - (d + 0,1)^2)$	$C = 37\,500 d (L - 0,07)$

Bearing dimensions and symbols



Where:

- A Flange diameter [mm/in]
 L Length to back face of flange [mm/in]
 ($L = W - F$ [mm/in])
 d Bore diameter [mm/in]
 F Flange width [mm/in]
 D Outer diameter [mm/in]
 W Overall width [mm/in]

- C_a Axial static load limit [N/lbf]
 C_s Radial static load limit [N/lbf]
 C Radial dynamic load rating [N/lbf]
 σ_{yield} Yield stress of shell material [MPa/psi]
 (table 5)

Table 5

Yield stresses of shell material

Material	Yield stress σ_{yield}	
	MPa	psi
–		
17-4PH H1150	724	105 000
S.80 (FHT)	690	100 050
2618 DTD 5014 TF	340	49 300
2024 T851	400	58 000
2024 T8511	400	58 000

Selecting fit

To use the full load carrying capability of a bearing, it must be fully supported by the shaft and the housing.

Fits and tolerances

Journal bearings are typically interference fitted into their housing or a retaining compound can be used between the journal bearing and housing to maintain the bearing in position. When interference fitted, the installed lined bore size is reduced accordingly. Suitable housing and shaft diameter ranges are provided in **tables 6 to 9, pages 397 to 400**.

4

Counterface surfaces

It is recommended to use a hard surface as a counterface to the liner. Typical solutions are listed below. For softer counterfaces Fiberslip liner should be used. See also NOTE regarding very soft surfaces.

Steel

Hardened steel is the preferred counterface material for the standard self-lubricating journal bearing liners. It is recommended that steel shaft surfaces comply to the following specifications:

- Surface roughness $R_a \leq 0,1 \mu\text{m}$ ($4 \mu\text{in.}$)
- Hardness $\geq 56 \text{ HRC}$

Softer steel counterfaces can be used but with implications on the liner wear rate. A suitable coating can be applied to achieve the required hardness. Refer to *Customized products* **page 403** and contact SKF.

Aluminium alloy

Aluminium alloy counterface surfaces should be hard anodized. Using aluminium instead of steel can reduce bearing life.

Titanium alloy

Titanium alloy counterface surfaces should have a hard surface treatment applied to provide suitable surface properties. Hard chromium plating or similar coating can provide suitable surface properties.

NOTE: Very soft surfaces such as paint films, dry-film lubricants, cadmium or zinc-nickel plating are not suitable as counterface surfaces for the self-lubricating journal bearing liners.

Metric bearings

Table 6

Housing and shaft tolerances by type of fit

Series: ..K, 13C..Z
 13D..Z
 ..F..K, 13C..F
 13D..F

Interference fit in housing							Adhesive bonding to housing						
Nominal bore Code	Housing diameter		Shaft diameter				Nominal bore Code	Housing diameter		Shaft diameter			
	Upper	Lower	Transition fit		Loose fit			Upper	Lower	Transition fit		Loose fit	
–	mm		mm				–	mm		mm			
06	10,015	10,000	6,007	5,999	5,990	5,982	06	10,124	10,074	6,024	6,016	6,004	5,996
08	12,018	12,000	8,007	7,998	7,987	7,978	08	12,129	12,079	8,025	8,016	8,005	7,996
10	14,018	14,000	10,007	9,998	9,987	9,978	10	14,129	14,079	10,025	10,016	10,005	9,996
12	16,018	16,000	12,008	11,997	11,984	11,973	12	16,129	16,079	12,026	12,015	12,006	11,995
15	19,021	19,000	15,008	14,997	14,984	14,973	15	19,135	19,085	15,026	15,015	15,006	14,995
16	20,021	20,000	16,008	15,997	15,984	15,973	16	20,135	20,085	16,026	16,015	16,006	15,995
18	22,021	22,000	18,008	17,997	17,984	17,973	18	22,135	22,085	18,026	18,015	18,006	17,995
20	25,021	25,000	20,009	19,996	19,980	19,967	20	25,135	25,085	20,027	20,014	20,007	19,994
22	26,021	26,000	22,009	21,996	21,980	21,967	22	26,135	26,085	22,027	22,014	22,007	21,994
25	30,021	30,000	25,009	24,996	24,980	24,967	25	30,135	30,085	25,027	25,014	25,007	24,994
28	34,025	34,000	28,009	27,996	27,980	27,967	28	34,142	34,092	28,027	28,014	28,007	27,994
30	36,025	36,000	30,009	29,996	29,980	29,967	30	36,142	36,092	30,027	30,014	30,007	29,994
32	38,025	38,000	32,011	31,995	31,975	31,959	32	38,142	38,092	32,029	32,013	32,009	31,993
35	42,025	42,000	35,011	34,995	34,975	34,959	35	42,142	42,092	35,029	35,013	35,009	34,993
40	48,025	48,000	40,011	39,995	39,975	39,959	40	48,142	48,092	40,029	40,013	40,009	39,993
45	52,030	52,000	45,011	44,995	44,975	44,959	45	52,151	52,101	45,029	45,013	45,009	44,993
50	58,030	58,000	50,011	49,995	49,975	49,959	50	58,151	58,101	50,029	50,013	50,009	49,993

Inch bearings

Table 7

Housing and shaft tolerances by type of fit

Series: K..P
K..F..P
13A..F..
13A..Z..

Interference fit in housing

Nominal bore Code	Size	Housing diameter		Shaft diameter			
		Upper	Lower	Transition fit		Loose fit	
				Upper	Lower	Upper	Lower
–	in/mm	in/mm		in/mm			
04	1/4 6,350	0.3754 9,535	0.3750 9,525	0.2500 6,350	0.2496 6,340	0.2495 6,337	0.2491 6,327
05	5/16 7,938	0.4380 11,125	0.4375 11,113	0.3125 7,938	0.3121 7,927	0.3120 7,925	0.3116 7,915
06	3/8 9,525	0.5005 12,713	0.5000 12,700	0.3750 9,525	0.3746 9,515	0.3745 9,512	0.3741 9,502
08	1/2 12,700	0.6882 17,480	0.6875 17,463	0.5000 12,700	0.4996 12,690	0.4994 12,685	0.4990 12,675
10	5/8 15,875	0.8133 20,658	0.8125 20,638	0.6250 15,875	0.6246 15,865	0.6244 15,860	0.6240 15,850
12	3/4 19,050	0.9383 23,833	0.9375 23,813	0.7500 19,050	0.7495 19,037	0.7492 19,030	0.7487 19,017
14	7/8 19,050	1.0633 27,008	1.0625 26,988	0.8750 22,225	0.8745 22,212	0.8742 22,205	0.8737 22,192
16	1 25,400	1.1883 30,183	1.1875 30,163	1.0000 25,400	0.9995 25,387	0.9992 25,380	0.9987 25,367
18	1 1/8 28,575	1.3135 33,363	1.3125 33,338	1.1250 28,575	1.1245 28,562	1.1242 28,555	1.1237 28,542
20	1 1/4 31,750	1.5010 38,125	1.5000 38,100	1.2500 31,750	1.2494 31,735	1.2490 31,725	1.2484 31,709
22	1 3/8 34,925	1.6260 41,300	1.6250 41,275	1.3750 34,925	1.3744 34,910	1.3740 34,900	1.3734 34,884
24	1 1/2 38,100	1.7510 44,475	1.7500 44,450	1.5000 38,100	1.4994 38,085	1.4990 38,075	1.4984 38,059
28	1 3/4 44,450	2.0012 50,830	2.0000 50,800	1.7500 44,450	1.7494 44,435	1.7490 44,425	1.7484 44,409
32	2 50,800	2.2512 57,180	2.2500 57,150	2.0000 50,800	1.9993 50,782	1.9988 50,770	1.9981 50,752

Adhesive bonding to housing

Nominal bore Code	Size	Housing diameter		Shaft diameter			
		Upper	Lower	Transition fit		Loose fit	
				Upper	Lower	Upper	Lower
–	in/mm	in/mm		in/mm			
04	1/4 6,350	0.3800 9,652	0.3780 9,601	0.2511 6,378	0.2507 6,368	0.2503 6,358	0.2499 6,347
05	5/16 7,938	0.4426 11,242	0.4406 11,191	0.3138 7,971	0.3134 7,960	0.3130 7,950	0.3126 7,940
06	3/8 9,525	0.5051 12,830	0.5031 12,779	0.3764 9,561	0.3760 9,550	0.3756 9,540	0.3752 9,530
08	1/2 12,700	0.6928 17,597	0.6908 17,546	0.5014 12,736	0.5010 12,725	0.5006 12,715	0.5002 12,705
10	5/8 15,875	0.8179 20,775	0.8159 20,724	0.6265 15,913	0.6261 15,903	0.6257 15,893	0.6253 15,883
12	3/4 19,050	0.9429 23,950	0.9409 23,899	0.7516 19,091	0.7511 19,078	0.7508 19,070	0.7503 19,058
14	7/8 19,050	1.0680 27,127	1.0660 27,076	0.8767 22,268	0.8762 22,255	0.8759 22,248	0.8754 22,235
16	1 25,400	1.1930 30,302	1.1910 30,251	1.0018 25,446	1.0013 25,433	1.0010 25,425	1.0005 25,413
18	1 1/8 28,575	1.3183 33,485	1.3163 33,434	1.1271 28,628	1.1266 28,616	1.1263 28,608	1.1258 28,595
20	1 1/4 31,750	1.5059 38,250	1.5039 38,199	1.2520 31,801	1.2514 31,786	1.2512 31,780	1.2506 31,765
22	1 3/8 34,925	1.6309 41,425	1.6289 41,374	1.3771 34,978	1.3765 34,963	1.3763 34,958	1.3757 34,943
24	1 1/2 38,100	1.7539 44,549	1.7519 44,498	1.5021 38,153	1.5015 38,138	1.5013 38,133	1.5007 38,118
28	1 3/4 44,450	2.0063 50,960	2.0043 50,909	1.7525 44,514	1.7519 44,498	1.7517 44,493	1.7511 44,478
32	2 50,800	2.2563 57,310	2.2543 57,259	2.0025 50,864	2.0018 50,846	2.0017 50,843	2.0010 50,825

Table 8

Housing and shaft tolerances by type of fit

Material : Aluminium alloy
 Series: 13B..Z..
 13B..F..
 13E..F..

Interference fit in housing								Adhesive bonding to housing							
Nominal bore Code	Size	Housing diameter		Shaft diameter				Nominal bore Code	Size	Housing diameter		Shaft diameter			
		Upper	Lower	Transition fit Upper	Lower	Loose fit Upper	Lower			Upper	Lower	Transition fit Upper	Lower	Loose fit Upper	Lower
–	in/mm	in/mm		in/mm				–	in/mm	in/mm					
04	1/4	0.3754	0.3750	0.2495	0.2490	0.2489	0.2484	04		0.3800	0.3780	0.2513	0.2508	0.2505	0.2500
	6,350	9,535	9,525	6,337	6,325	6,322	6,309		9,652	9,601	6,383	6,370	6,363	6,350	
05	5/16	0.4380	0.4375	0.3120	0.3115	0.3114	0.3109	05		0.4426	0.4406	0.3138	0.3133	0.3130	0.3125
	7,938	11,125	11,113	7,925	7,912	7,910	7,897		11,242	11,191	7,971	7,958	7,950	7,938	
06	3/8	0.5005	0.5000	0.3745	0.3740	0.3739	0.3734	06		0.5051	0.5031	0.3763	0.3758	0.3755	0.3750
	9,525	12,713	12,700	9,512	9,500	9,497	9,484		12,830	12,779	9,558	9,545	9,538	9,525	
07	7/16	0.5631	0.5624	0.4365	0.4360	0.4358	0.4353	07		0.5677	0.5657	0.4388	0.4383	0.4380	0.4375
	11,113	14,303	14,285	11,087	11,074	11,069	11,057		14,420	14,369	11,146	11,133	11,125	11,113	
08	1/2	0.6258	0.6251	0.4990	0.4985	0.4983	0.4978	08		0.6305	0.6285	0.5013	0.5008	0.5005	0.5000
	12,700	15,895	15,878	12,675	12,662	12,657	12,644		16,015	15,964	12,733	12,720	12,713	12,700	
09	9/16	0.6885	0.6878	0.5615	0.5610	0.5608	0.5603	09		0.6932	0.6912	0.5638	0.5633	0.5630	0.5625
	14,288	17,488	17,470	14,262	14,249	14,244	14,232		17,607	17,556	14,321	14,308	14,300	14,288	
10	5/8	0.8135	0.8127	0.6240	0.6235	0.6233	0.6228	10		0.8181	0.8161	0.6263	0.6258	0.6255	0.6250
	15,875	20,663	20,643	15,850	15,837	15,832	15,819		20,780	20,729	15,908	15,895	15,888	15,875	
11	1 1/16	0.8760	0.8752	0.6865	0.6860	0.6858	0.6853	11		0.8806	0.8786	0.6888	0.6883	0.6880	0.6875
	26,988	22,250	22,230	17,437	17,424	17,419	17,407		22,367	22,316	17,496	17,483	17,475	17,463	
12	3/4	0.9386	0.9378	0.7490	0.7485	0.7482	0.7478	12		0.9432	0.9412	0.7513	0.7508	0.7505	0.7500
	19,050	23,840	23,820	19,025	19,012	19,004	18,994		23,957	23,906	19,083	19,070	19,063	19,050	
14	7/8	1.0638	1.0630	0.8740	0.8735	0.8732	0.8727	14		1.0684	1.0664	0.8763	0.8758	0.8755	0.8750
	22,225	27,021	27,000	22,200	22,187	22,179	22,167		27,137	27,087	22,258	22,245	22,238	22,225	
16	1	1.1891	1.1883	0.9990	0.9985	0.9982	0.9978	16		1.1938	1.1918	1.0013	1.0008	1.0005	1.0000
	25,400	30,203	30,183	25,375	25,362	25,354	25,344		30,323	30,272	25,433	25,420	25,413	25,400	
18	1 1/8	1.3141	1.3131	1.1240	1.1235	1.1232	1.1227	18		1.3189	1.3169	1.1263	1.1258	1.1255	1.1250
	28,575	33,378	33,353	28,550	28,537	28,529	28,517		33,500	33,449	28,608	28,595	28,588	28,575	
20	1 1/4	1.4390	1.4380	1.2490	1.2484	1.2480	1.2474	20		1.4440	1.4420	1.2513	1.2507	1.2505	1.2499
	31,750	36,551	36,525	31,725	31,709	31,699	31,684		36,678	36,627	31,783	31,768	31,763	31,747	
22	1 3/8	1.5640	1.5630	1.3740	1.3734	1.3730	1.3724	22		1.5699	1.5679	1.3763	1.3757	1.3755	1.3749
	34,925	39,726	39,700	34,900	34,884	34,874	34,859		39,875	39,825	34,958	34,943	34,938	34,922	
24	1 1/2	1.7515	1.7505	1.4990	1.4984	1.4980	1.4974	24		1.7544	1.7524	1.5013	1.5007	1.5005	1.4999
	38,100	44,488	44,463	38,075	38,059	38,049	38,034		44,562	44,511	38,133	38,118	38,113	38,097	
26	1 5/8	1.8765	1.8755	1.6240	1.6234	1.6230	1.6224	26		1.8818	1.8798	1.6263	1.6257	1.6255	1.6249
	41,275	47,663	47,638	41,250	41,234	41,224	41,209		47,798	47,747	41,308	41,293	41,288	41,272	
28	1 3/4	2.0014	2.0002	1.7480	1.7474	1.7480	1.7474	28		2.0065	2.0045	1.7513	1.7506	1.7505	1.7499
	44,450	50,836	50,805	44,399	44,384	44,399	44,384		50,965	50,914	44,483	44,465	44,463	44,447	
32	2	2.2514	2.2502	1.9990	1.9983	1.9978	1.9971	32		2.2565	2.2545	2.0013	2.0006	2.0005	1.9998
	50,800	57,186	57,155	50,775	50,757	50,744	50,726		57,315	57,264	50,833	50,815	50,813	50,795	

Table 9

Housing and shaft tolerances by type of fit

Material : Corrosion-resistant steel

Series: 13B..Z..

13B..F..

13E..F..

Interference fit in housing

Nominal bore Code	Size	Housing diameter		Shaft diameter			
				Transition fit		Loose fit	
		Upper	Lower	Upper	Lower	Upper	Lower
–	in/mm	in/mm		in/mm			
04	1/4	0.3754	0.3750	0.2500	0.2495	0.2494	0.2489
	6,350	9,535	9,525	6,350	6,337	6,335	6,322
05	5/16	0.4380	0.4375	0.3125	0.3120	0.3119	0.3114
	7,938	11,125	11,113	7,938	7,925	7,922	7,910
06	3/8	0.5005	0.5000	0.3750	0.3745	0.3744	0.3739
	9,525	12,713	12,700	9,525	9,512	9,510	9,497
07	7/16	0.5631	0.5624	0.4370	0.4365	0.4363	0.4358
	11,113	14,303	14,285	11,100	11,087	11,082	11,069
08	1/2	0.6258	0.6251	0.4995	0.4990	0.4988	0.4983
	12,700	15,895	15,878	12,687	12,675	12,670	12,657
09	9/16	0.6885	0.6878	0.5620	0.5615	0.5613	0.5608
	14,288	17,488	17,470	14,275	14,262	14,257	14,244
10	5/8	0.8135	0.8127	0.6245	0.6240	0.6238	0.6233
	15,875	20,663	20,643	15,862	15,850	15,845	15,832
11	11/16	0.8760	0.8752	0.6870	0.6865	0.6863	0.6858
	26,988	22,250	22,230	17,450	17,437	17,432	17,419
12	3/4	0.9386	0.9378	0.7495	0.7490	0.7487	0.7482
	19,050	23,840	23,820	19,037	19,025	19,017	19,004
14	7/8	1.0638	1.0630	0.8745	0.8740	0.8737	0.8732
	22,225	27,021	27,000	22,212	22,200	22,192	22,179
16	1	1.1891	1.1883	0.9995	0.9990	0.9987	0.9982
	25,400	30,203	30,183	25,387	25,375	25,367	25,354
18	1 1/8	1.3141	1.3131	1.1245	1.1240	1.1237	1.1232
	28,575	33,378	33,353	28,562	28,550	28,542	28,529
20	1 1/4	1.4390	1.4380	1.2495	1.2489	1.2485	1.2479
	31,750	36,551	36,525	31,737	31,722	31,712	31,697
22	1 3/8	1.5640	1.5630	1.3745	1.3739	1.3735	1.3729
	34,925	39,726	39,700	34,912	34,897	34,887	34,872
24	1 1/2	1.7515	1.7505	1.4995	1.4989	1.4985	1.4979
	38,100	44,488	44,463	38,087	38,072	38,062	38,047
26	1 5/8	1.8765	1.8755	1.6245	1.6239	1.6235	1.6229
	41,275	47,663	47,638	41,262	41,247	41,237	41,222
28	1 3/4	2.0014	2.0002	1.7495	1.7489	1.7485	1.7479
	44,450	50,836	50,805	44,437	44,422	44,412	44,397
32	2	2.2514	2.2502	1.9995	1.9988	1.9983	1.9976
	50,800	57,186	57,155	50,787	50,770	50,757	50,739

Adhesive bonding to housing

Nominal bore Code	Housing diameter		Shaft diameter			
			Transition fit		Loose fit	
	Upper	Lower	Upper	Lower	Upper	Lower
–	in/mm		in/mm			
04	0.3800	0.3780	0.2513	0.2508	0.2505	0.2500
	9,652	9,601	6,383	6,370	6,363	6,350
05	0.4426	0.4406	0.3138	0.3133	0.3130	0.3125
	11,242	11,191	7,971	7,958	7,950	7,938
06	0.5051	0.5031	0.3763	0.3758	0.3755	0.3750
	12,830	12,779	9,558	9,545	9,538	9,525
07	0.5677	0.5657	0.4388	0.4383	0.4380	0.4375
	14,420	14,369	11,146	11,133	11,125	11,113
08	0.6305	0.6285	0.5013	0.5008	0.5005	0.5000
	16,015	15,964	12,733	12,720	12,713	12,700
09	0.6932	0.6912	0.5638	0.5633	0.5630	0.5625
	17,607	17,556	14,321	14,308	14,300	14,288
10	0.8181	0.8161	0.6263	0.6258	0.6255	0.6250
	20,780	20,729	15,908	15,895	15,888	15,875
11	0.8806	0.8786	0.6888	0.6883	0.6880	0.6875
	22,367	22,316	17,496	17,483	17,475	17,463
12	0.9432	0.9412	0.7513	0.7508	0.7505	0.7500
	23,957	23,906	19,083	19,070	19,063	19,050
14	1.0684	1.0664	0.8763	0.8758	0.8755	0.8750
	27,137	27,087	22,258	22,245	22,238	22,225
16	1.1938	1.1918	1.0013	1.0008	1.0005	1.0000
	30,323	30,272	25,433	25,420	25,413	25,400
18	1.3189	1.3169	1.1265	1.1258	1.1255	1.1250
	33,500	33,449	28,613	28,595	28,588	28,575
20	1.4440	1.4420	1.2513	1.2507	1.2505	1.2499
	36,678	36,627	31,783	31,768	31,763	31,747
22	1.5699	1.5679	1.3763	1.3757	1.3755	1.3749
	39,875	39,825	34,958	34,943	34,938	34,922
24	1.7544	1.7524	1.5013	1.5007	1.5005	1.4999
	44,562	44,511	38,133	38,118	38,113	38,097
26	1.8818	1.8798	1.6263	1.6257	1.6255	1.6249
	47,798	47,747	41,308	41,293	41,288	41,272
28	2.0065	2.0045	1.7513	1.7506	1.7505	1.7499
	50,965	50,914	44,483	44,465	44,463	44,447
32	2.2565	2.2545	2.0013	2.0006	2.0005	1.9998
	57,315	57,264	50,833	50,815	50,813	50,795

Bearing data

Material

Shell

Corrosion-resistant steel (CRES)

Characteristics:

- High strength
- Good fatigue resistance
- Good corrosion resistance without further treatment
- Mechanical properties stable at elevated temperatures; prolonged operation at temperatures > 120 °C (250 °F) possible

Unless otherwise specified, grades used per the applicable product standards are:

- 17-4PH to AMS5643 H1150 equivalent to EN 3161
- 431 to S.80 (FHT) equivalent to EN 3490

Aluminium alloy

Characteristics:

- Lightweight
- Favourable strength-to-weight ratio
- Corrosion-resistant with surface treatment
- Not suitable for continuous operating temperatures > 120 °C (250 °F)

Unless otherwise specified, grades used per the applicable product standards are:

- 2618 to DTD 5014 TF
- 2024 T3511 to EN 2704 or EN 2318, or 2024 T3 to EN 2701 per applicable EN bearing series
- 2024 to AMS-QQ-A-200/3 T8511 or AMS-QQ-A-225/6 T851 for bearing series other than EN

Refer to the relevant product tables.

Liners

SKF standard high-performance liner types (X1 and Fiberslip) consist of woven PTFE yarns reinforced with structural fibres. The X1-40 liner variant has been qualified to AS 81934, AS 81820 and EN 2755.

For more information, refer to *Spherical plain bearings – Liner* **page 148**.

For detailed information about customized liners such as Textilub, contact your regional SKF Aerospace partner at: skf.com/go/aero

Surface treatments

SKF standard surface treatments are described in **table 10**. For information about other surface treatments, contact your regional SKF Aerospace partner at: skf.com/go/aero

The bearing interface dimensions and tolerances from product tables are not modified when surface treatments are used.

Table 10

Surface treatments			
Shell material	Treatment	Specifications	Characteristics/function
Corrosion-resistant steel	Passivation	AMS2700	• enhanced corrosion resistance
	Cadmium ¹⁾ plating	AMS03-19 ²⁾ AMS-QQ-P-416	• enhanced corrosion resistance • galvanic corrosion resistance • fretting resistance
	Zinc-nickel plating	AMS2417	• enhanced corrosion resistance • galvanic corrosion resistance • fretting resistance
Aluminium alloy	Sulfuric acid anodizing	AMS03-25 ¹⁾³⁾ MIL-A-8625	• corrosion resistance

¹⁾ Treatment includes chromium 6 compounds and may be subject to environmental legislation.

²⁾ Formerly DEF STAN 03-19

³⁾ Formerly DEF STAN 03-25

Bearing handling Lubrication

NOTE: Self-lubricating journal bearings must not be lubricated. Any lubricant can cause detrimental effects to the liner. For example, lubricants can cause stick-slip effects or result in variable frictional properties.

Mounting

Journal bearings can be retained in the housing either by an interference fit or by using a retaining compound between the journal bearing and housing.

Interference fitting is recommended for all situations, except when a lined diameter reduction after installation is not acceptable or when ease of replacement is of primary concern.

Interference fit

Bearings mounted with an interference can be pressed into the housing using a mandrel (**figure 1**).

A temperature difference between the bearing and housing (e.g. cooling the bearing with liquid nitrogen or refrigeration unit, or heating the housing) is recommended to ease mounting.

To counteract fretting or galvanic corrosion between metallic parts, a jointing compound can be applied.

Retaining compound

Using a retaining compound between the journal bearing and housing allows for a clearance fit between bearing and housing. The effectiveness of the compound used should be tested to confirm its suitability for the application requirements

Dismounting

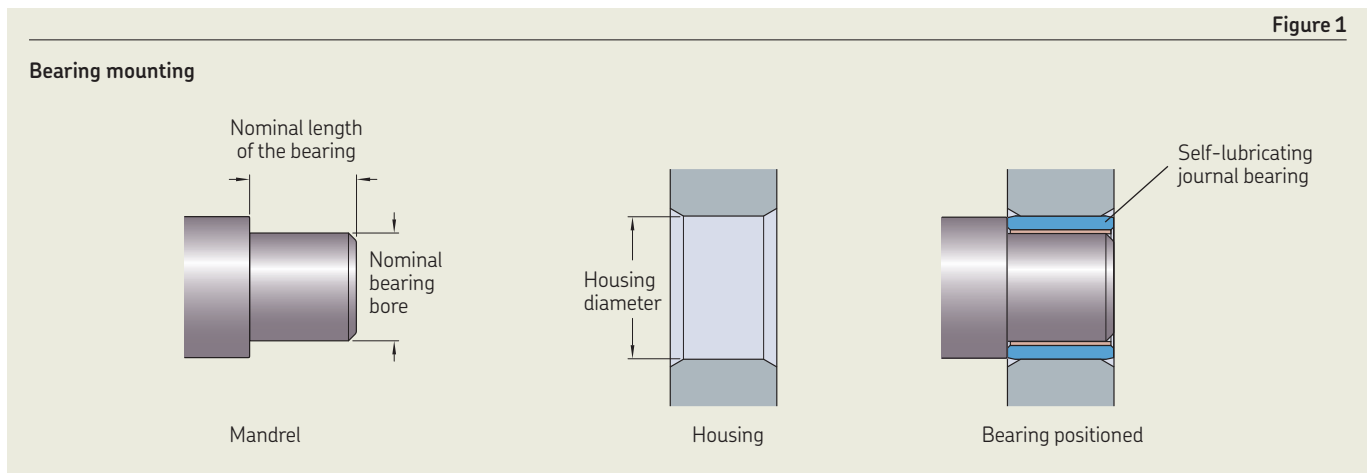
Journal bearings can be removed from application by pressing them out of their housing using the same mandrel design as recommended for mounting (**figure 1**).

A dismounted bearing should not be reused. SKF supplies oversized bearings, in a range of increments allowing for the reuse of existing housings.

Storage

SKF self-lubricating journal bearings can be stored for up to 15 years if kept in their original, unopened and undamaged packaging. To fully utilize the maximum storage time, the temperature should be between 15 and 25 °C (60 and 75 °F) and the relative humidity kept in the range of 50 to 70%.

After 15 years of storage, the bearings can be returned to SKF for revalidation.



Customized products

SKF designs and manufactures customized journal bearings to meet customer-specific application requirements. Some examples:



Legacy products

The following legacy series can still be supplied:

- BCA1..., BCA1..M, BCA2..., BCA2..M
- BLA1..., BLA1..M, BLA2..., BLA2..M
- BFA1..., BFA-C-, BFA2..., BFA-A-
- BPA1..., BPA-C-, BPA2..., BPA-A-
- CDA..., CDA..R
- DJA..., DJA..R

Legacy standards

SKF can supply bearings compliant to the following legacy standards:

- AGS3808, AGS3809, AGS3810, AGS3811
- PAN4832, PAN4833, PAN4834, PAN4835
- BAS7661, BAS7662, BAS7663, BAS7664

Customer standards

Other ranges of standard self-lubricating journal bearings are also available, following customers standards, such as:

- ABS2171 to ABS2174
- ASNA2127 and ASNA2128
- BACB28AB, BACB28AV, BACB28AY, BACB28BF, ...
- NSA 8194 and NSA 8195

General customizations are listed in **table 11**

Table 11

General customization

- **Geometry**
- **Dimensions**
- **Materials**
 - Alternative corrosion-resistant steels or aluminium alloys
 - Titanium alloys
 - Copper alloys

• Surface treatments

Including:

- Chromic acid anodizing
- Hard chromium plating
- Silver plating
- Hard anodizing
- Dry film lubrication
- Tartaric sulfuric anodizing
- Chemical conversion

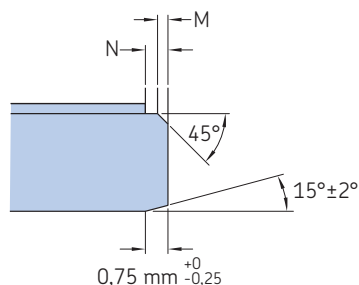
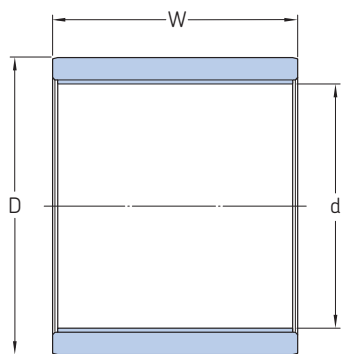
Certain treatments include chromium 6 compounds and may be subject to environmental legislation.

Specific customization

- **Retention features**
 - Bolt holes, staked lip, circlip groove, ...
- **Liner type and thickness**
 - Textilub
 - X1
 - Fiberslip
- **Liner location**
- **Double journal bearings (bushpacks)**
- **Additional thrust washers**
- **Unlined journal bearings**

4.1 Plain bearings, EN 2285 and EN 2287 (metric dimensions)

13C..Z, ..K



Technical specification

EN 2311

Product standard

EN 2287 (Corrosion-resistant steel)
EN 2285 (Aluminium alloy)

Standard materials

Corrosion-resistant steel:

13C..Z: 17-4PH
..K: S.80

Aluminium alloy:

13C..Z and ..K: 2618 or 2024
Surface treatment: Sulfuric acid anodized

Liner:

13C..Z: X1
..K: Fiberslip

M	N
mm	
max. 0,5	max. 0,8

Nominal bore Code	Dimensions				Length -0,1/-0,4							
	d		D		W							
	Upper	Lower	Upper	Lower								
					06	08	10	12	15	16	18	
–	mm				mm							
06	6,022	6,004	10,024	10,015								
08	8,027	8,005	12,029	12,018								
10	10,027	10,005	14,029	14,018								
12	12,033	12,006	16,029	16,018								
15	15,033	15,006	19,035	19,022								
16	16,033	16,006	20,035	20,022								
18	18,033	18,006	22,035	22,022						1)		
20	20,040	20,007	25,035	25,022						1)	1)	
22	22,040	22,007	26,035	26,022						1)	1)	
25	25,040	25,007	30,035	30,022						1)	1)	
28	28,040	28,007	34,042	34,026						1)	1)	
30	30,040	30,007	36,042	36,026						1)	1)	
32	32,048	32,009	38,042	38,026						1)	1)	
35	35,048	35,009	42,042	42,026								1)
40	40,048	40,009	48,042	48,026								
45	45,048	45,009	52,051	52,032								
50	50,048	50,009	58,051	58,032								

1) SKF option

Designation system

Examples: 13C0806AZY1 13C 06 08 A Z C Y1
 13C3025SZC 13C 30 25 S Z C Y1
 1008AKY2 10 08 A K C Y2

Basic designation

Bore code

... Two digits, bore diameter [mm]

Length code

... Two digits, length [mm]

Material

S Corrosion-resistant steel (CRES)
 A¹⁾ Aluminium alloy 2618
 AA Aluminium alloy 2024

Surface treatment

No code Not plated CRES or anodized aluminium
 C¹⁾ Cadmium plated on CRES
 J¹⁾ Zinc-nickel plated on CRES

Over-size

No code Standard outer diameter size
 Y1¹⁾ 0,1 mm oversized outer diameter
 Y2¹⁾ 0,2 mm oversized outer diameter

¹⁾ SKF option

More specifications

Material	391
Surface treatments	391
Liners	391
Load carrying capability	384
Friction and torque	384
Operating temperature	384
Fits and tolerances	386
Counterface surfaces	386
Bearing handling	392

More options and sizes available than the standards offers, see 1).

Customized journal bearings

Contact SKF at skf.com/go/aero

4.1



Length –0,1/–0,4

W

20 22 25 28 30 32 35 40 45 50

mm

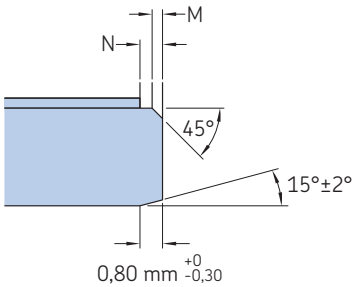
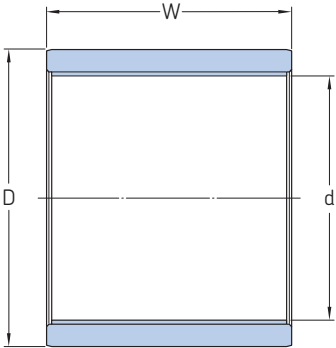
Masses

CRES Aluminium alloy
 Per mm Per mm
 length (W) length (W)

g

											0,39	0,15
											0,48	0,18
											0,58	0,22
											0,68	0,26
											0,82	0,31
											0,87	0,32
											0,97	0,37
											1,36	0,51
											1,16	0,44
											1,66	0,63
											2,25	0,85
			1)								2,40	0,91
			1)								2,54	0,96
			1)		1)						3,26	1,23
	1)		1)		1)						4,25	1,61
	1)		1)		1)						4,11	1,55
			1)		1)						5,22	1,98

4.2 Plain bearings (metric dimensions)
13D..Z



Technical specification

–

Product standard

–

Standard materials

Corrosion-resistant steel:

17-4PH

Surface treatment:

Passivated

Aluminium alloy:

2024

Surface treatment:

Sulfuric acid anodized

Liner:

X1

M

N

mm

0,45^{-0,32}

max. 0,60

Nominal bore Code	Dimensions		D Upper	Lower	Length –0,1/–0,4 W						
	Upper	Lower			06	08	10	12	15	18	20
–	mm				mm						
06	6,022	6,004	10,024	10,015							
08	8,027	8,005	12,029	12,018							
10	10,027	10,005	14,029	14,018							
12	12,033	12,006	16,029	16,018							
15	15,033	15,006	19,035	19,022							
16	16,033	16,006	20,035	20,022							
18	18,033	18,006	22,035	22,022							
20	20,040	20,007	25,035	25,022							
22	22,040	22,007	26,035	26,022							
25	25,040	25,007	30,035	30,022							
28	28,040	28,007	34,042	34,026							
30	30,040	30,007	36,042	36,026							
32	32,048	32,009	38,042	38,026							
35	35,048	35,009	42,042	42,026							
40	40,048	40,009	48,042	48,026							
45	45,048	45,009	52,051	52,032							
50	50,048	50,009	58,051	58,032							

Designation system

Examples: 13D0808AZ
13D1215SZCY1

	13D	08	08	A	Z	C	Y1
	13D	12	15	S	Z		

Basic designation —————

Bore code —————
... Two digits, bore diameter [mm]

Length code —————
... Two digits, length [mm]

Material —————
S Corrosion-resistant steel (CRES)
A Aluminium alloy

Surface treatment —————
No code Not plated CRES or anodized aluminium
C Cadmium plated on CRES
J Zinc-nickel plated on CRES

Over-size —————
No code Standard outer diameter size
Y1 0,1 mm oversized outer diameter
Y2 0,2 mm oversized outer diameter

More specifications

Material	391
Surface treatments	391
Liners	391
Load carrying capability	384
Friction and torque	384
Operating temperature	384
Fits and tolerances	386
Counterface surfaces	386
Bearing handling	392

Customized journal bearings

Contact SKF at skf.com/go/aero

4.2



Length –0,1/–0,4

W

22 25 28 30 35 40 45 50

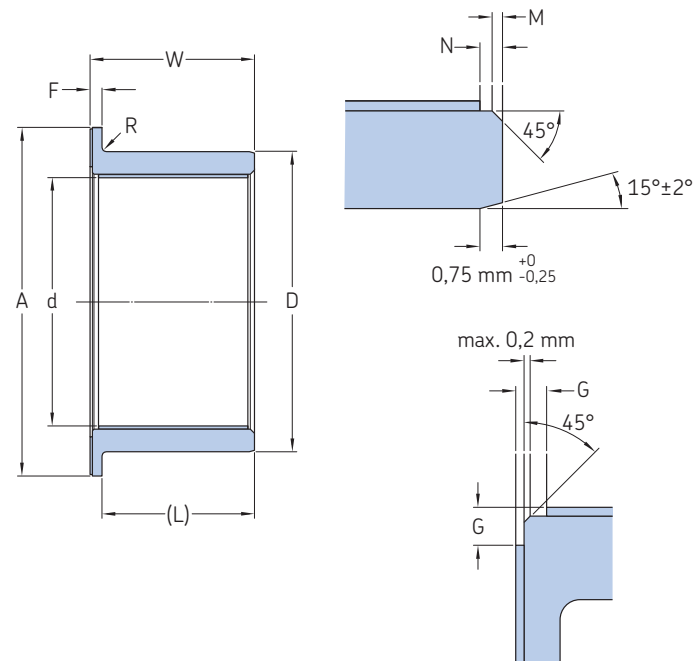
mm

Masses

CRES Aluminium alloy
Per mm length Per mm
(W) length (W)

									0,44	0,18
									0,55	0,22
									0,66	0,26
									0,77	0,31
									0,92	0,37
									0,98	0,40
									1,09	0,44
									1,41	0,56
									1,14	0,46
									1,72	0,68
									2,40	0,94
									2,55	0,99
									2,70	1,05
									2,95	1,54
									4,69	1,78
									4,51	1,72
									5,75	2,18

4.3 Flanged bearings (metric dimensions)
13C..F, ..F..K



Technical specification	EN 2311
Product standards	EN 2288 (Corrosion-resistant steel) EN 2286 (Aluminium alloy)
Standard materials	
Corrosion-resistant steel:	13C..F: 17-4PH ..F..K: S.80
Aluminium alloy:	13C..F and ..F..K: 2618 or 2024
Surface treatment:	Sulfuric acid anodized
Liner:	13C..F: X1 ..F..K: Fiberslip

Nominal bore code	M	N	R	G
—	mm			
≤ 10	max. 0,5	max. 0,8	0,4 ^{+0,3} ₋₀	0,90 ^{+0,25} ₋₀
12 to 18	max. 0,5	max. 0,8	0,75 ^{+0,25} ₋₀	0,90 ^{+0,25} ₋₀
≥ 20	max. 0,5	max. 0,8	0,75 ^{+0,25} ₋₀	1,20 ^{+0,25} ₋₀

Nominal bore Code	Dimensions		D	Upper	Lower	F 0/−0,15	A 0/−0,25	Length −0,1/−0,4						
	d							W						
	Upper	Lower						Upper	Lower	06	08	10	12	15
–	mm							mm						
06	6,022	6,004	10,024	10,015	1,5	12,0								
08	8,027	8,005	12,029	12,018	1,5	14,0								
10	10,027	10,005	14,029	14,018	1,5	16,0								
12	12,033	12,006	16,029	16,018	1,5	22,0								
15	15,033	15,006	19,035	19,022	1,5	25,0								
16	16,033	16,006	20,035	20,022	1,5	26,0								
18	18,033	18,006	22,035	22,022	1,5	28,0						1)		
20	20,040	20,007	25,035	25,022	1,5	30,0						1)	1)	
22	22,040	22,007	26,035	26,022	1,5	32,0						1)	1)	
25	25,040	25,007	30,035	30,022	1,5	35,0						1)	1)	
28	28,040	28,007	34,042	34,026	2,5	40,0						1)	1)	
30	30,040	30,007	36,042	36,026	2,5	42,0						1)	1)	
32	32,048	32,009	38,042	38,026	2,5	44,0						1)	1)	
35	35,048	35,009	42,042	42,026	2,5	47,0						1)	1)	
40	40,048	40,009	48,042	48,026	2,5	52,0								
45	45,048	45,009	52,051	52,032	2,5	57,0								
50	50,048	50,009	58,051	58,032	2,5	62,0								

1) SKF option

Designation system

Examples: 13C0808AFY1 13C 08 08 A F Y1
 13C2020SFC 13C 20 20 S F F
 3220FAKY2 32 20 F F A K C Y2

Basic designation

Bore code

... Two digits, bore diameter [mm]

Length code

... Two digits, length [mm]

Material

S Corrosion-resistant steel (CRES)

A¹⁾ Aluminium alloy 2618

AA Aluminium alloy 2024

Surface treatment

No code Not plated CRES or anodized aluminium

C¹⁾ Cadmium plated on CRES

J¹⁾ Zinc-nickel plated on CRES

Oversize

No code Standard outer diameter size

Y1¹⁾ 0,1 mm oversized outer diameter

Y2¹⁾ 0,2 mm oversized outer diameter

¹⁾ SKF option

More specifications

Material	391
Surface treatments	391
Liners	391
Load carrying capability	384
Friction and torque	384
Operating temperature	384
Fits and tolerances	386
Counterface surfaces	386
Bearing handling	392

More options and sizes available than the standards offers, see 1).

Customized journal bearings

Contact SKF at skf.com/go/aero

4.3



Length –0,1/–0,4

W

20 22 25 28 30 32 35 40 45 50

mm

Masses

CRES
Per mm
length (L)

Flange

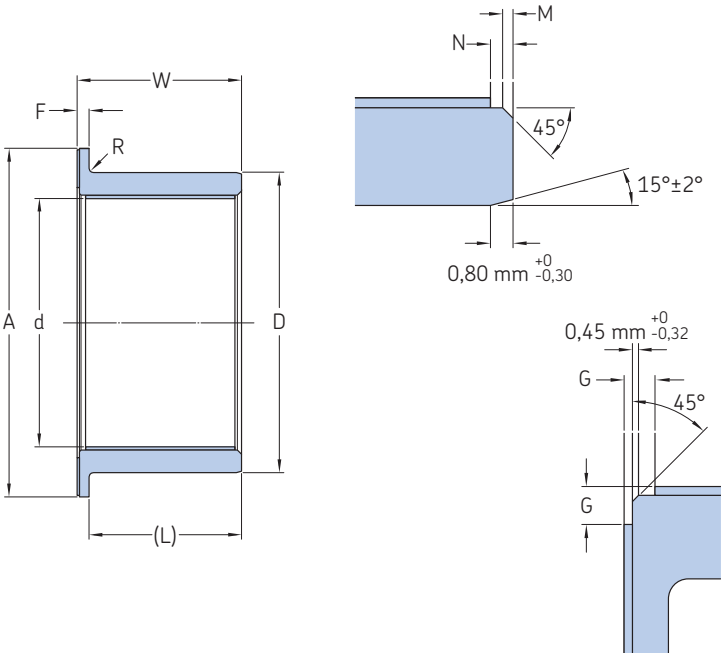
Aluminium alloy
Per mm
length (L)

Flange

g

											0,46	0,44	0,18	0,18
											0,55	0,55	0,21	0,22
											0,65	0,66	0,24	0,26
											0,91	0,77	0,35	0,31
											1,03	0,92	0,39	0,37
											1,08	0,98	0,40	0,40
											1,16	1,09	0,44	0,44
											1,53	1,41	0,57	0,56
											1,34	1,14	0,51	0,46
											1,82	1,72	0,69	0,68
											2,56	2,40	0,97	0,94
			1)								2,77	2,55	1,03	0,99
			1)								2,85	2,70	1,08	1,05
			1)		1)						3,50	2,95	1,32	1,54
	1)		1)		1)						4,45	4,69	1,69	1,78
	1)		1)		1)						4,34	4,51	1,64	1,72
			1)		1)						5,41	5,75	2,05	2,18

4.4 Flanged bearings (metric dimensions)
13D..F



Technical specification

Product standards

Standard materials

Corrosion-resistant steel:

Surface treatment:

Aluminium alloy:

Liner:

17-4PH

Passivated

2024

Sulfuric acid anodized X1

M	N	R	G
mm			
0,45 ^{-0,32}	max. 0,60	0,80 ^{-0,30}	1,0 ^{-0,5}

Nominal bore Code	Dimensions		D Upper	Lower	F 0/−0,15	A 0/−0,25	Length −0,1/−0,4 W					
	d Upper	Lower					06	08	10	12	15	18
	mm						mm					
06	6,022	6,004	10,024	10,015	1,5	14,0						
08	8,027	8,005	12,029	12,018	1,5	16,0						
10	10,027	10,005	14,029	14,018	1,5	18,0						
12	12,033	12,006	16,029	16,018	1,5	22,0						
15	15,033	15,006	19,035	19,022	1,5	25,0						
16	16,033	16,006	20,035	20,022	1,5	26,0						
18	18,033	18,006	22,035	22,022	1,5	28,0						
20	20,040	20,007	25,035	25,022	1,5	31,0						
22	22,040	22,007	26,035	26,022	1,5	32,0						
25	25,040	25,007	30,035	30,022	1,5	36,0						
28	28,040	28,007	34,042	34,026	2,5	40,0						
30	30,040	30,007	36,042	36,026	2,5	42,0						
32	32,048	32,009	38,042	38,026	2,5	44,0						
35	35,048	35,009	42,042	42,026	2,5	48,0						
40	40,048	40,009	48,042	48,026	2,5	55,0						
45	45,048	45,009	52,051	52,032	2,5	59,0						
50	50,048	50,009	58,051	58,032	2,5	65,0						



Designation system

Examples:	13D0808AFY1	13D	08	08	A	F		Y1
	13D1012SFC	13D	10	12	S	F	C	
	13D3540AFY2	13D	35	40	A	F		Y2

Basic designation

Bore code

... Two digits, bore diameter [mm]

Length code

... Two digits, length [mm]

Material

S Corrosion-resistant steel (CRES)
A Aluminium alloy

Surface treatment

No code Passivated CRES or sulfuric acid anodised aluminium
C Cadmium plated on CRES
J Zinc-nickel plated on CRES

Oversize

No code Standard outer diameter size
Y1 0,1 mm oversized outer diameter
Y2 0,2 mm oversized outer diameter

More specifications

Material	391
Surface treatments	391
Liners	391
Load carrying capability	384
Friction and torque	384
Operating temperature	384
Fits and tolerances	386
Counterface surfaces	386
Bearing handling	392

Customized journal bearings

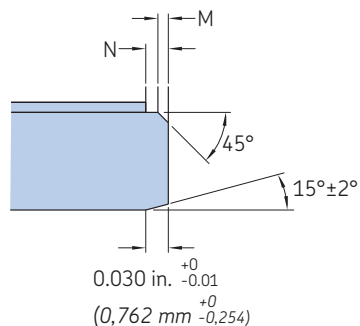
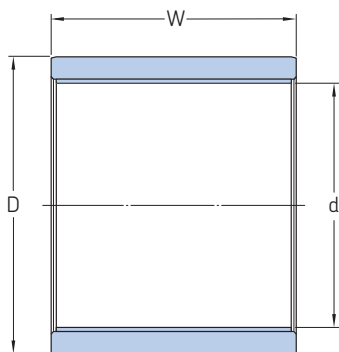
Contact SKF at skf.com/go/aero

Length –0,1/–0,4

Length –0,1/–0,4									Masses			
W									CRES	Flange	Aluminium alloy	
									Per mm		Per mm	Flange
									length (L)		length (L)	
20	22	25	28	30	35	40	45	50	g			
mm												
									0,31	1,47	0,11	0,66
									0,38	1,76	0,14	0,80
									0,46	2,06	0,16	0,93
									0,54	3,12	0,19	1,41
									0,78	3,67	0,28	1,66
									0,82	3,86	0,29	1,74
									0,91	4,23	0,32	1,91
									1,28	5,15	0,46	2,33
									1,10	4,96	0,39	2,24
									1,57	6,16	0,56	2,79
									1,99	12,49	0,71	5,65
									2,12	13,23	0,75	5,98
									2,25	13,96	0,80	6,31
									2,89	16,52	1,03	7,47
									3,77	21,81	1,34	9,86
									3,74	22,29	1,33	10,08
									4,76	26,41	1,69	11,94

4.5 Plain bearings (inch dimensions)

13A..Z., K..P



Technical specification	AS 8943
Product standard	NSA 8145 (Corrosion-resistant steel) NSA 8146 (Aluminium alloy)
Standard materials	
Corrosion-resistant steel:	
13A..Z. and K..P:	S.80
Aluminium alloy:	
13A..Z. and K..P:	2618
Surface treatment:	Sulfuric acid anodized
Liner:	
13A..Z.:	X1
K..P:	Fiberslip

Nominal bore code	M	N
	in/mm	
≤ 12	max. 0.010 max. 0,254	max. 0.025 max. 0,635
≥ 14	max. 0.020 max. 0,508	max. 0.025 max. 0,635

Nominal bore		Dimensions				Length (W) −0.005/−0.015 (−0,127/−0,381)						
Dia-meter	Code	d		D		5/32	3/16	1/4	5/16	3/8	7/16	1/2
		Upper	Lower	Upper	Lower	3,968 02 ³⁾	4,7625 03	6,35 04	7,935 05	9,525 06	11,115 07	12,7 08
in		in/mm				in/mm						

1/4	04	0.2512 6,401	0.2503 6,358	0.3760 9,550	0.3755 9,538							
5/16	05	0.3139 7,973	0.3130 7,950	0.4386 11,140	0.4381 11,128						2)	
3/8	06	0.3765 9,563	0.3756 9,540	0.5011 12,728	0.5006 12,715						2)	
7/16	07	0.4405 11,188	0.4395 11,164	0.6269 15,924	0.6260 15,900						2)	
1/2	08	0.5016 12,741	0.5006 12,715	0.6888 17,496	0.6883 17,483						2)	
5/8	10	0.6267 15,918	0.6257 15,893	0.8139 20,673	0.8134 20,660						2)	
3/4	12	0.7520 19,101	0.7508 19,070	0.9389 23,848	0.9384 23,835						2)	
7/8	14	0.8771 22,278	0.8759 22,248	1.0640 27,026	1.0635 27,013						2)	
1	16	1.0022 25,456	1.0010 25,425	1.1890 30,201	1.1885 30,188						2)	
1 1/8	18	1.1275 28,639	1.1263 28,608	1.3143 33,383	1.3137 33,368				1)		2)	
1 1/4	20	1.2528 31,821	1.2512 31,780	1.5019 38,148	1.5013 38,133				1)		2)	
1 3/8	22	1.3779 34,999	1.3763 34,958	1.6269 41,323	1.6263 41,308				1)		2)	
1 1/2	24	1.5029 38,174	1.5013 38,133	1.7519 44,498	1.7513 44,483				1)		2)	
1 3/4	28	1.7533 44,534	1.7517 44,493	2.0023 50,858	2.0016 50,841					1)	2)	
2	32	2.0035 50,889	2.0017 50,843	2.2523 57,208	2.2516 57,191					1)	2)	

1) SKF option for corrosion-resistant steel bearings

2) SKF option

3) Code 02 corresponds to a length of 2.5/16 in

Designation system

Examples: 13AAZ0403Y1 13ASZ1012C KA0403PY2

Basic designation

Material

S Corrosion-resistant steel (CRES)
A Aluminium alloy

Bore code

... Two digits, see *Nominal bore code (multiples of 1/16 inch)*

Length code

... Two digits, see *Length code (multiples of 1/16 inch)*

Surface treatment

No code Not plated CRES or anodized aluminium
C¹⁾ Cadmium plated on CRES
J¹⁾ Zinc-nickel plated on CRES

Oversize

No code Standard outer diameter size
Y1¹⁾ 0.005 in oversized outer diameter
Y2¹⁾ 0.010 in oversized outer diameter

¹⁾ SKF option

More specifications

Material	391
Surface treatments	391
Liners	391
Load carrying capability	384
Friction and torque	384
Operating temperature	384
Fits and tolerances	386
Counterface surfaces	386
Bearing handling	392

More options and sizes available than the standards offers, see 1) and 2).

Customized journal bearings

Contact SKF at skf.com/go/aero

4.5



Length (W) –0.005/–0.015 (–0.127/–0.381)

5/8	3/4	7/8	1	1 1/4	1 1/2	2	2 1/2	3
15,88	19,05	22,23	25,5	31,75	38,1	50,8	63,5	76,2
10	12	14	16	20	24	32	40	48

in/mm

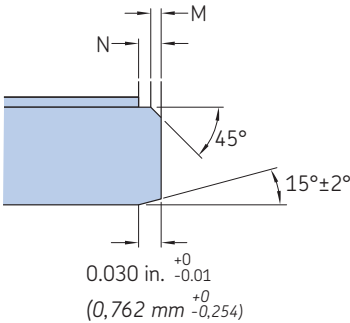
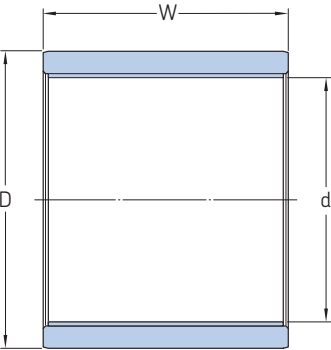
Masses

CRES	Aluminium alloy
Per inch length (W)	Per inch length (W)

lb/g

										0.012	0.007
										5,443	3,175
										0.020	0.008
										9,072	3,629
										0.024	0.009
										10,886	4,082
										0.044	0.015
										20,063	6,804
										0.050	0.019
										22,680	8,618
		2)								0.060	0.023
										27,216	10,433
		2)								0.070	0.027
										31,751	12,247
		2)								0.075	0.030
										34,019	13,608
		2)								0.084	0.034
										38,102	15,422
		2)								0.093	0.038
										42,184	17,236
		2)								0.146	0.058
										66,224	26,308
		2)								0.160	0.063
										72,575	28,576
		2)								0.173	0.068
										78,471	30,844
		2)								0.200	0.078
										90,718	35,380
		2)								0.225	0.089
										102,058	40,370

4.6 Plain bearings (inch dimensions)
13B..Z..



Technical specification	AS 81934
Product standard	AS 81934/1
Standard materials	
Corrosion-resistant steel:	17-4PH
Surface treatment:	Passivated
Aluminium alloy:	2024
Surface treatment:	Sulfuric acid anodized
Liner:	X1

Length code	M	N
	in/mm	
≤ 12	max. 0.005 max. 0,127	max. 0.010 max. 0,254
≥ 14	max. 0.015 max. 0,381	max. 0.025 max. 0,635

Nominal bore		Dimensions		Length (W) 0/-0.01 0/-0,254													
Dia-meter	Code	d	D	5/32	3/16	7/32	1/4	9/32	5/16	11/32	3/8	7/16	1/2	9/16	5/8	11/16	
		0/-0.0010	CRES 0/-0.0005 (0/-0,013)	3,97	4,76	5,56	6,35	7,14	7,94	8,73	9,53	11,11	12,7	14,29	15,88	17,46	
		0/-0,0254	Aluminium alloy ±0.0005 (±0.013)	05	06	07	08	09	10	11	12	14	16	18	20	22	
in		in/mm		in/mm													

1/4	04	0.2515 6,388	0.3760 9,550													
5/16	05	0.3140 7,976	0.4386 11,140													
3/8	06	0.3765 9,563	0.5012 12,730													
7/16	07	0.4390 11,151	0.5638 14,321													
1/2	08	0.5015 12,738	0.6265 15,913													
9/16	09	0.5640 14,326	0.6892 17,506													
5/8	10	0.6265 15,913	0.8142 20,681													
11/16	11	0.6890 17,501	0.8767 22,268													
3/4	12	0.7515 19,088	0.9393 23,858													
7/8	14	0.8765 22,263	1.0645 27,038													
1	16	1.0015 25,438	1.1898 30,221													
1 1/8	18	1.1265 28,613	1.3148 33,396													
1 1/4	20	1.2515 31,788	1.4398 36,571													
1 3/8	22	1.3765 34,963	1.5648 39,746													
1 1/2	24	1.5015 38,138	1.7523 44,508													
1 5/8	26	1.6265 41,313	1.8773 47,683													
1 3/4	28	1.7515 44,488	2.0023 50,858													
2	32	2.0015 50,838	2.2523 57,208													

Designation system

Examples:	13BAZ0406Y1	13B	A	Z	04	06		Y1
	13BSZ1012C	13B	S	Z	10	12	C	
	13BAZ2628Y3	13B	A	Z	26	28		Y3

Basic designation

Material	
S	Corrosion-resistant steel (CRES)
A	Aluminium alloy
Bore code	
...	Two digits, see <i>Nominal bore code (multiples of 1/16 inch)</i>
Length code	
...	Two digits, see <i>Length code (multiples of 1/32 inch)</i>
Surface treatment	
No code	Passivated CRES or anodized aluminium
C	Cadmium plated on CRES
J	Zinc-nickel plated on CRES
Oversize	
No code	Standard outer diameter size
Y1	0.005 in oversized outer diameter ¹⁾
Y2	0.010 in oversized outer diameter
Y3	0.015 in oversized outer diameter ¹⁾
Y4	0.020 in oversized outer diameter

¹⁾ SKF option

More specifications

Material	391
Surface treatments	391
Liners	391
Load carrying capability	384
Friction and torque	384
Operating temperature	384
Fits and tolerances	386
Counterface surfaces	386
Bearing handling	392

More options available than the standards offers.

Customized journal bearings

Contact SKF at skf.com/go/aero

Length (W) 0/-0.01 0/-0,254

3/4	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2	2 3/4	3
19,05	22,23	25,4	28,58	31,75	34,93	38,1	41,28	44,45	47,63	50,8	53,98	57,15	60,33	63,5	69,85	76,2
24	28	32	36	40	44	48	52	56	60	64	68	72	76	80	88	96

in/mm

Masses

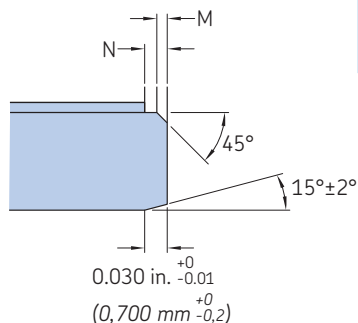
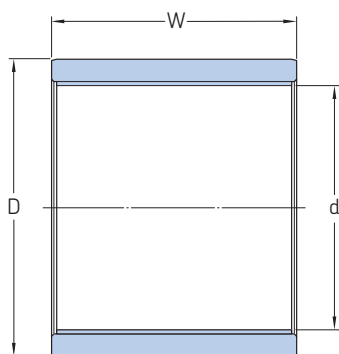
CRES	Aluminium alloy
Per inch length (W)	Per inch length (W)

lb/g

																		0.016	0.006
																		7,257	2,721
																		0.019	0.007
																		8,618	3,175
																		0.022	0.008
																		9,979	3,629
																		0.025	0.009
																		11,400	4,082
																		0.028	0.011
																		12,700	4,989
																		0.031	0.012
																		14,061	5,443
																		0.056	0.021
																		25,401	9,525
																		0.06	0.022
																		27,215	9,979
																		0.065	0.024
																		29,483	10,886
																		0.075	0.028
																		34,019	12,700
																		0.084	0.031
																		38,102	14,061
																		0.094	0.035
																		42,638	15,876
																		0.103	0.038
																		46,720	17,236
																		0.113	0.041
																		51,256	18,597
																		0.171	0.062
																		77,564	28,123
																		0.183	0.067
																		83,007	30,391
																		0.196	0.071
																		88,904	32,205
																		0.222	0.081
																		100,697	36,741

4.7 Plain bearings (inch dimensions)

13E..Z..



Technical specification	EN 2311
Product standards	EN 4536-2 (Corrosion-resistant steel) EN 4534-2 (Aluminium alloy)
Standard materials	
Corrosion-resistant steel:	17-4PH
Surface treatment:	Passivated
Aluminium alloy:	2024
Surface treatment:	Sulfuric acid anodized
Liner:	X1

M	N
in/mm	
max. 0.02	max. 0.03
max. 0,5	max. 0,7

Nominal bore	Code	Dimensions		Length (W)															
		d	D	0/-0.01	0/-0.01	0/-0.01	0/-0.01	0/-0.01	0/-0.01	0/-0.01	0/-0.01	0/-0.01	0/-0.01	0/-0.01	0/-0.01	0/-0.01	0/-0.01	0/-0.01	0/-0.01
Dia-meter		0/-0.0010	CRES 0/-0.0005 (0/-0.013)	3,97	4,76	5,56	6,35	7,14	7,94	8,73	9,53	11,11	12,7	14,29	15,88	17,46	19,05		
		0/-0,0254	Aluminium alloy ±0.0005 (±0,013)	05	06	07	08	09	10	11	12	14	16	18	20	22	24		
in		in/mm		in/mm															

1/4	04	0.2515 6,388	0.3760 9,550										1)						
5/16	05	0.3140 7,976	0.4386 11,140										1)	1)					
3/8	06	0.3765 9,563	0.5012 12,730												1)	1)			
7/16	07	0.4390 11,151	0.5638 14,321													1)	1)		
1/2	08	0.5015 12,738	0.6265 15,913														1)		
9/16	09	0.5640 14,326	0.6892 17,506																
5/8	10	0.6265 15,913	0.8142 20,681																
11/16	11	0.6890 17,501	0.8767 22,268																
3/4	12	0.7515 19,088	0.9393 23,858																
7/8	14	0.8765 22,263	1.0645 27,038																
1	16	1.0015 25,438	1.1898 30,221																
1 1/8	18	1.1265 28,613	1.3148 33,396																
1 1/4	20	1.2515 31,788	1.4398 36,571																
1 3/8	22	1.3765 34,963	1.5648 39,746																
1 1/2	24	1.5015 38,138	1.7523 44,508																
1 5/8	26	1.6265 41,313	1.8773 47,683																
1 3/4	28	1.7515 44,488	2.0023 50,858																
2	32	2.0015 50,838	2.2523 57,208																

1) SKF option for corrosion-resistant steel bearings 2) SKF option

Designation system

Examples:	13EAZ0406Y1	13E	A	Z	04	06		Y1
	13ESZ1636C	13E	S	Z	16	36	C	
	13EAZ0406Y2	13E	A	Z	04	06		Y2

Basic designation	
Material	
S	Corrosion-resistant steel (CRES)
A	Aluminium alloy
Bore code	
...	Two digits, see <i>Nominal bore code (multiples of 1/16 inch)</i>
Length code	
...	Two digits, see <i>Length code (multiples of 1/32 inch)</i>
Surface treatment	
No code	Passivated CRES or anodized aluminium
C ¹⁾	Cadmium plated on CRES
J ¹⁾	Zinc-nickel plated on CRES
Oversize	
No code	Standard outer diameter size
Y1 ¹⁾	0.005 in oversized outer diameter
Y2 ¹⁾	0.010 in oversized outer diameter

1) SKF option

More specifications

Material	391
Surface treatments	391
Liners	391
Load carrying capability	384
Friction and torque	384
Operating temperature	384
Fits and tolerances	386
Counterface surfaces	386
Bearing handling	392

More options and sizes available than the standards offers, see 1) and 2).

Customized journal bearings

Contact SKF at skf.com/go/aero

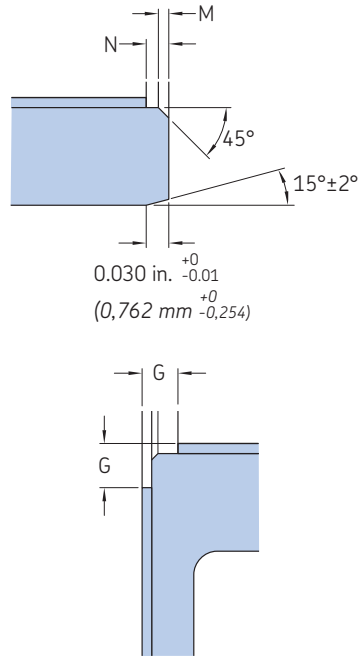
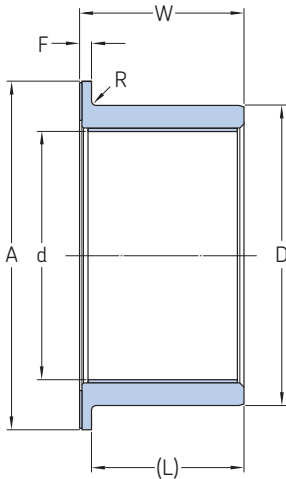
4.7



Length (W) 0/-0.01 0/-0,254																Masses	
7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2	2 3/4	3	CRES	Aluminium alloy
22,23	25,4	28,58	31,75	34,93	38,1	41,28	44,45	47,63	50,8	53,98	57,15	60,33	63,5	69,85	76,2	Per inch length (W)	Per inch length (W)
28	32	36	40	44	48	52	56	60	64	68	72	76	80	88	96	lb/g	
																0.017	0.006
																7,842	2,803
																0.021	0.007
																9,414	3,365
																0.024	0.009
																10,990	3,928
1)																0.028	0.010
																12,571	4,493
1)																0.031	0.011
																14,164	5,062
1)	1)	2)														0.035	0.012
																15,762	5,634
	1)	1)	2)	2)												0.60	0.021
																27,101	9,686
		1)	1)	2)	2)	2)										0.065	0.023
																29,447	10,525
		1)	1)	1)	2)	2)										0.70	0.025
																31,821	11,373
				1)	1)	1)										0.081	0.029
																36,571	13,071
					1)	1)	1)	1)								0.091	0.033
																41,358	14,782
						1)	1)	1)								0.102	0.036
																46,079	16,470
								1)	1)	1)						0.112	0.040
																50,800	18,157
									1)	1)						0.122	0.044
																55,520	19,844
											1)	1)	1)	1)		0.180	0.064
																81,692	29,198
												1)	1)	1)	1)	0.194	0.069
																87,971	31,443
													1)	1)	1)	0.208	0.074
																94,250	33,687
															1)	0.235	0.084
																106,807	38,175

4.8 Flanged bearings (inch dimensions)

13A..F.., K..F..P



Technical specification AS 8943

Product standards NSA 8147 (Corrosion-resistant steel)
NSA 8148 (Aluminium alloy)

Standard materials

Corrosion-resistant steel:

13A..F.. and K..F..P: S.80

Aluminium alloy:

13A..F.. and K..F..P: 2618

Surface treatment: Sulfuric acid anodized

Liner:

13A..F..: X1

K..F..P: Fiberslip

Nominal bore code	M	N	R	G
–	in/mm			
≤ 12	max. 0.010 max. 0,254	max. 0.025 max. 0,635	0.03–0.010 0,762–0,254	≈0.020 ≈0,508
≥ 14	max. 0.020 max. 0,508	max. 0.025 max. 0,635	0.03–0.010 0,762–0,254	≈0.040 ≈1,016

Nominal bore		Dimensions						Length (W) –0.005/–0.015 (–0,127/–0,381)							
Dia-meter	Code	d		D		F	A	5/32	3/16	1/4	5/16	3/8	7/16	1/2	
		Upper	Lower	Upper	Lower	0/–0.005	0/–0.010	3,9688	4,7625	6,35	7,94	9,53	11,11	12,7	
						0/–0,127	0/–0,254	02 ⁴⁾	03	04	05	06	07	08	
in		in/mm						in/mm							

1/4	04	0.2512 6,380	0.2503 6,358	0.3760 9,550	0.3755 9,538	0.062 1,6	0.500 12,70		3)	1)						
5/16	05	0.3139 7,973	0.3130 7,950	0.4386 11,140	0.4381 11,128	0.062 1,6	0.562 14,28		3)	1)					3)	
3/8	06	0.3765 9,563	0.3756 9,540	0.5011 12,728	0.5006 12,715	0.062 1,6	0.625 15,87		1)	1)					3)	
7/16	07	0.440 11,188	0.4395 11,164	0.627 15,924	0.626 15,900	0.062 1,6	0.752 19,10			1)					3)	
1/2	08	0.5016 12,741	0.5006 12,715	0.6888 17,496	0.6883 17,483	0.062 1,6	0.875 22,22			1)					3)	
5/8	10	0.6267 15,918	0.6257 15,893	0.8139 20,673	0.8134 20,660	0.062 1,6	1.000 25,40			1)					3)	
3/4	12	0.7520 19,101	0.7508 19,070	0.9389 23,848	0.9384 23,835	0.062 1,6	1.125 28,57			1)					3)	
7/8	14	0.8771 22,278	0.8759 22,248	1.0640 27,026	1.0635 27,013	0.062 1,6	1.250 31,75			1)					3)	
1	16	1.0022 25,456	1.0010 25,425	1.1890 30,201	1.1885 30,188	0.062 1,6	1.375 34,92			1)					3)	
1 1/8	18	1.1275 28,639	1.1263 28,608	1.3143 33,383	1.3137 33,368	0.094 2,4	1.625 41,27						1)		3)	
1 1/4	20	1.2528 31,821	1.2512 31,780	1.5019 38,148	1.5013 38,133	0.094 2,4	1.750 44,45						1)		3)	
1 3/8	22	1.3779 34,999	1.3763 34,958	1.6269 41,323	1.6263 41,308	0.094 2,4	1.875 47,62						1)		3)	
1 1/2	24	1.5029 38,174	1.5013 38,133	1.7519 44,498	1.7513 44,483	0.094 2,4	2.000 50,80						1)		3)	
1 3/4	28	1.7533 44,534	1.7517 44,493	2.0023 50,858	2.0016 50,841	0.094 2,4	2.250 57,15							1)	3)	
2	32	2.0035 50,889	2.0017 50,843	2.2523 57,208	2.2516 57,191	0.094 2,4	2.500 63,50							1)	3)	

¹⁾ SKF option for corrosion-resistant steel bearings

²⁾ SKF option for aluminium alloy bearings

³⁾ SKF option

⁴⁾ Code 02 corresponds to a length of 2.5/16 in

Designation system

Examples: 13AAF0404 13ASF1012C KAF0404PY2

Basic designation

Material

S Corrosion-resistant steel (CRES)
A Aluminium alloy

Bore code

... Two digits, see *Nominal bore code (multiples of 1/16 inch)*

Length code

... Two digits, see *Length code (multiples of 1/16 inch)*

Surface treatment

No code Passivated CRES or anodized aluminium
C¹⁾ Cadmium plated on CRES
J¹⁾ Zinc-nickel plated on CRES

Oversize

No code Standard outer diameter size
Y1¹⁾ 0.005 in oversized outer diameter
Y2¹⁾ 0.010 in oversized outer diameter

¹⁾ SKF option

More specifications

Material	391
Surface treatments	391
Liners	391
Load carrying capability	384
Friction and torque	384
Operating temperature	384
Fits and tolerances	386
Counterface surfaces	386
Bearing handling	392

More options and sizes available than the standards offers, see 1) to 3).

Customized journal bearings

Contact SKF at skf.com/go/aero

4.8



Length (W) –0.005/–0.015 (–0.127/–0.381)

5/8	3/4	13/16	7/8	1	1 1/4	1 1/2	2	2 1/2	3
15,88	19,05	20,64	22,23	25,4	31,75	38,1	50,8	63,5	76,2
10	12	13	14	16	20	24	32	40	48

in/mm

Masses

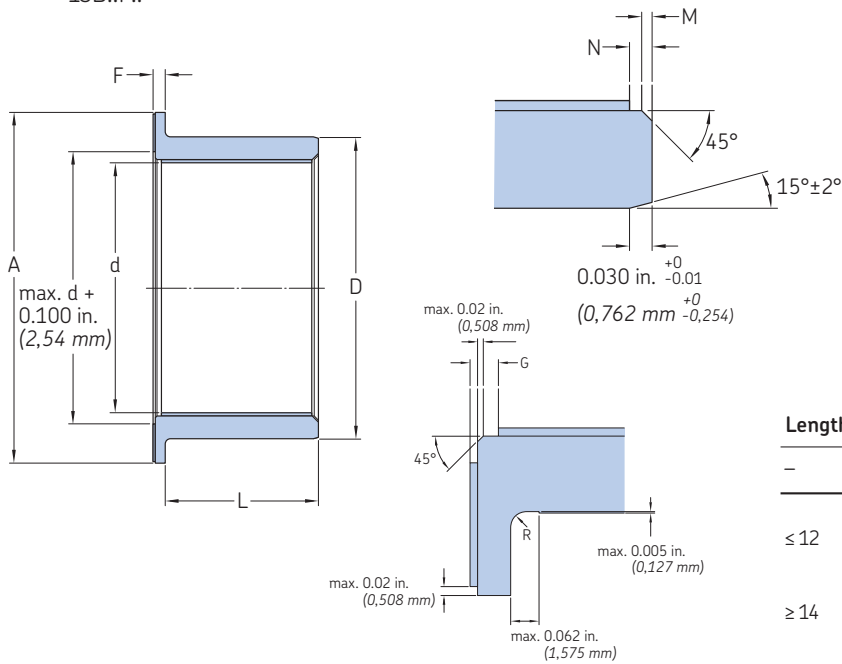
CRES	Flange	Aluminium alloy	Flange
Per inch length (L)		Per inch length (L)	

lb/g

										0.0132	0.0017	0.0077	0.0006
										5,987	0,771	3,493	0,272
										0.0220	0.0020	0.0088	0.0007
										9,979	0,907	3,992	0,317
										0.0264	0.0022	0.0099	0.0008
										11,975	0,998	4,491	0,363
										0.0340	0.0028	0.0122	0.0010
										15,422	1,270	5,534	0,454
		3)	3)	1)						0.0550	0.0048	0.0209	0.0017
										24,948	2,177	9,480	0,771
		2)	3)		1)					0.0660	0.0056	0.0263	0.0020
										29,937	2,540	11,929	0,907
		3)	3)							0.0770	0.0063	0.0297	0.0023
										34,927	2,858	13,472	1,043
		3)	3)		1)					0.0825	0.0071	0.0330	0.0026
										37,421	3,220	14,969	1,179
		3)	3)							0.0924	0.0078	0.0374	0.0028
										41,912	3,538	16,964	1,270
		3)	3)				3)			0.1023	0.0233	0.0418	0.0084
										46,402	10,569	18,960	3,810
		3)	2)				2)			0.1606	0.0204	0.0638	0.0074
										72,847	9,253	28,939	3,357
		3)	3)							0.1760	0.0220	0.0693	0.0079
										79,832	9,979	31,434	3,583
		3)	3)							0.1903	0.0236	0.0748	0.0085
										86,319	10,705	33,929	3,855
		3)	3)							0.2200	0.0267	0.0858	0.0096
										99,790	12,111	38,918	4,354
		3)	3)							0.2475	0.0299	0.0979	0.0108
										112,264	13,562	44,407	4,899

4.9 Flanged bearings (inch dimensions)

13B..F..



Technical specification	AS 81934
Product standards	AS 81934/2
Standard materials	
Corrosion-resistant steel:	17-4PH
Surface treatment:	Passivated
Aluminium alloy:	2024
Surface treatment:	Sulfuric acid anodized
Liner:	X1

Length code	M	N	R	G
–	in/mm			
≤ 12	max. 0.005 max. 0,127	max. 0.010 max. 0,254	0.010 ±0.005 0,254 ±0,127	max. 0.055 max. 1,397
≥ 14	max. 0.015 max. 0,381	max. 0.025 max. 0,635	0.010 ±0.005 0,254 ±0,127	max. 0.055 max. 1,397

Nominal bore	Code	Dimensions				Length (L) 0/-0.01 0/-0,254													
		d	D	F	A	5/32	3/16	7/32	1/4	9/32	5/16	11/32	3/8	7/16	1/2	9/16	5/8		
Dia-meter		0/-0.0010 0/-0,0254	0/-0.0005 ¹⁾ 0/-0,013	0/-0.005 0/-0,127	0/-0.020 0/-0,508	3,97	4,76	5,56	6,35	7,14	7,94	8,73	9,53	11,11	12,7	14,29	15,88		
		05	06	07	08	09	10	11	12	14	16	18	20						

in		in/mm				in/mm													
1/4	04	0.2515 6,388	0.3760 9,550	0.0625 1,587	0.750 19,05														
5/16	05	0.3140 7,976	0.4386 11,140	0.0625 1,587	0.812 20,62														
3/8	06	0.3765 9,563	0.5012 12,730	0.0625 1,587	0.875 22,22														
7/16	07	0.4390 11,151	0.5638 14,321	0.0625 1,587	0.937 23,80														
1/2	08	0.5015 12,738	0.6265 15,913	0.0625 1,587	1.000 25,40														
9/16	09	0.5640 14,326	0.6892 17,506	0.0625 1,587	1.125 28,57														
5/8	10	0.6265 15,913	0.8142 20,681	0.0625 1,587	1.250 31,75														
11/16	11	0.6890 17,501	0.8767 22,268	0.0625 1,587	1.375 34,92														
3/4	12	0.7515 19,088	0.9393 23,858	0.0625 1,587	1.500 38,10														
7/8	14	0.8765 22,263	1.0645 27,038	0.0625 1,587	1.625 41,27														
1	16	1.0015 25,438	1.1898 30,221	0.0625 1,587	1.750 44,45														
1 1/8	18	1.1265 28,613	1.3148 33,396	0.0937 2,380	1.875 47,62														
1 1/4	20	1.2515 31,788	1.4398 36,571	0.0937 2,380	2.000 50,80														
1 3/8	22	1.3765 34,963	1.5648 39,746	0.0937 2,380	2.125 53,97														
1 1/2	24	1.5015 38,138	1.7523 44,508	0.0937 2,380	2.250 57,15														
1 5/8	26	1.6265 41,313	1.8773 47,683	0.0937 2,380	2.375 60,32														
1 3/4	28	1.7515 44,488	2.0023 50,858	0.0937 2,380	2.500 63,50														
2	32	2.0015 50,838	2.2523 57,208	0.0937 2,380	2.750 69,85														

¹⁾ These values apply for corrosion-resistant steel bearings. For aluminium alloy bearings, tolerance is ±0.0005 in (±0,0013 mm)

Designation system

Examples:	13BAF0408Y1	13B	A	F	04	08		Y1
	13BSF1012C	13B	S	F	10	12	C	
	13BAF0408Y2	13B	A	F	04	08		Y2

Basic designation

Material	
S	Corrosion-resistant steel (CRES)
A	Aluminium alloy
Bore code	
...	Two digits, see <i>Nominal bore code (multiples of 1/16 inch)</i>
Length code	
...	Two digits, see <i>Length code (multiples of 1/32 inch)</i>
Surface treatment	
No code	Passivated CRES or anodized aluminium
C	Cadmium plated on CRES
J	Zinc-nickel plated on CRES
Oversize	
No code	Standard outer diameter size
Y1 ¹⁾	0.005 in oversized outer diameter
Y2	0.010 in oversized outer diameter
Y3 ¹⁾	0.015 in oversized outer diameter
Y4	0.020 in oversized outer diameter

¹⁾ SKF option

More specifications

Material	391
Surface treatments	391
Liners	391
Load carrying capability	384
Friction and torque	384
Operating temperature	384
Fits and tolerances	386
Counterface surfaces	386
Bearing handling	392

More options available than the standards offers.

Customized journal bearings

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Length (L) 0/-0.01 0/-0,254

11/16	3/4	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2	2 3/4	3
17,46	19,05	22,23	25,4	28,58	31,75	34,93	38,1	41,28	44,45	47,63	50,8	53,98	57,15	60,33	63,5	66,67	70,0
22	24	28	32	36	40	44	48	52	56	60	64	68	72	76	80	88	96

in/mm

Masses

CRES	Aluminium alloy
Per inch length (L)	Per inch length (L)
Flange	Flange

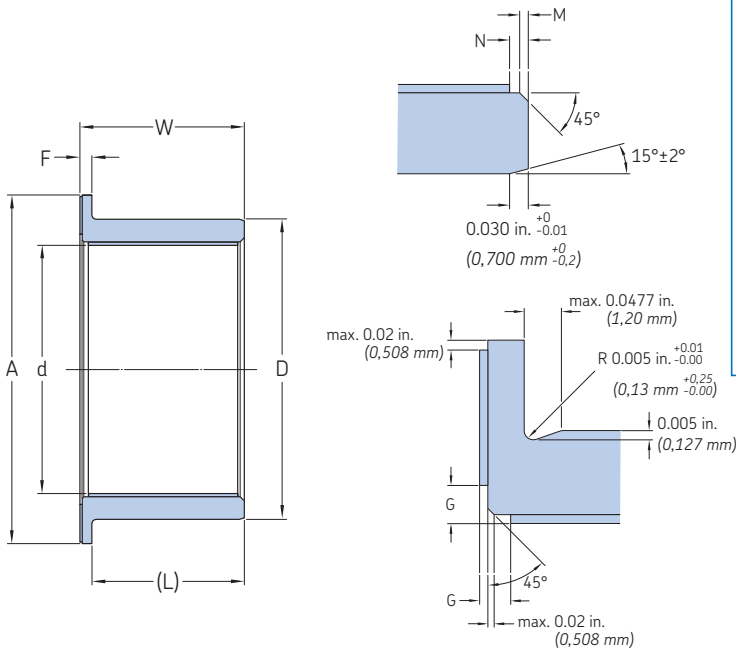
lb/g

																		0.017	0.007	0.006	0.003
																		7,711	3,175	2,722	1,361
																		0.022	0.007	0.008	0.003
																		9,979	3,175	3,629	1,361
																		0.025	0.007	0.009	0.003
																		11,340	3,175	4,082	1,361
																		0.028	0.008	0.010	0.003
																		12,701	3,629	4,536	1,361
																		0.031	0.010	0.011	0.004
																		14,061	4,536	4,989	1,814
																		0.036	0.011	0.013	0.004
																		16,329	4,989	5,897	1,814
																		0.061	0.014	0.022	0.005
																		27,669	6,350	9,979	2,268
																		0.064	0.020	0.023	0.007
																		29,030	9,072	10,433	3,175
																		0.070	0.023	0.025	0.009
																		31,751	10,433	11,340	4,082
																		0.080	0.025	0.029	0.009
																		36,287	11,340	13,154	4,082
																		0.091	0.027	0.033	0.010
																		41,277	12,247	14,968	4,536
																		0.101	0.041	0.037	0.014
																		45,813	18,597	16,783	6,350
																		0.111	0.050	0.040	0.018
																		50,349	22,680	18,144	8,165
																		0.122	0.053	0.044	0.019
																		55,338	24,040	19,958	8,618
																		0.179	0.054	0.065	0.019
																		81,193	24,494	29,484	8,618
																		0.193	0.056	0.070	0.020
																		87,543	25,401	31,751	9,072
																		0.207	0.064	0.075	0.023
																		93,894	29,030	34,019	10,433
																		0.234	0.072	0.085	0.026
																		106,141	32,659	38,555	11,793

4.10 Flanged bearings, code U (inch dimensions)

13E..F..

For code R, see page 424



Technical specification	EN 2311
Product standards	EN 4537-2 (Corrosion-resistant steel) EN 4535-2 (Aluminium alloy)
Standard materials	
Corrosion-resistant steel:	17-4PH
Surface treatment:	Passivated
Aluminium alloy:	2024
Surface treatment:	Sulfuric acid anodized
Liner:	X1

Nominal bore code	M	N	G
–	in/mm		
≤ 12	max. 0.02 max. 0,5	max. 0.03 max. 0,7	max. 0.028 max. 0,70
≥ 14	max. 0.02 max. 0,5	max. 0.03 max. 0,7	max. 0.039 max. 1,00

Nominal bore	Code	Dimensions				Length (W) −0.004/−0.016 −0.10/−0.40													
		d	D	F	A (Code U)	3/16	7/32	1/4	9/32	5/16	11/32	3/8	7/16	1/2	9/16	5/8	11/16	3/4	
Dia-meter		0/−0.0010	0/−0.0005 ³⁾	0/−0.005	0/−0.020	4,76	5,56	6,35	7,14	7,94	8,73	9,53	11,11	12,7	14,29	15,88	17,46	19,05	
		0/−0,0254	0/−0,013	0/−0,127	0/−0,508	06	07	08	09	10	11	12	14	16	18	20	22	24	
in		in/mm				in/mm													

1/4	04	0.2515 6,388	0.3760 9,550	0.0625 1,587	0.7500 19,050									1)	1)			
5/16	05	0.3140 7,976	0.4386 11,140	0.0625 1,587	0.8130 20,650										1)	1)		
3/8	06	0.3765 9,563	0.5012 12,730	0.0625 1,587	0.8750 22,225											1)	1)	1)
7/16	07	0.4390 11,151	0.5638 14,321	0.0625 1,587	0.9380 23,825												1)	1)
1/2	08	0.5015 12,738	0.6265 15,913	0.0625 1,587	1.0000 25,400													
9/16	09	0.5640 14,326	0.6892 17,506	0.0625 1,587	1.1250 28,575													
5/8	10	0.6265 15,913	0.8142 20,681	0.0625 1,587	1.2500 31,750													
11/16	11	0.6890 17,501	0.8767 22,268	0.0625 1,587	1.3750 34,924													
3/4	12	0.7515 19,088	0.9393 23,858	0.0625 1,587	1.5000 38,099													
7/8	14	0.8765 22,263	1.0645 27,038	0.0625 1,587	1.6250 41,274													
1	16	1.0015 25,438	1.1898 30,221	0.0625 1,587	1.7500 44,449													
1 1/8	18	1.1265 28,613	1.3148 33,396	0.094 2,390	1.8750 47,624													
1 1/4	20	1.2515 31,788	1.4398 36,571	0.094 2,390	2.0000 50,799													
1 3/8	22	1.3765 34,963	1.5648 39,746	0.094 2,390	2.1250 53,974													
1 1/2	24	1.5015 38,138	1.7523 44,508	0.094 2,390	2.2500 57,149													
1 5/8	26	1.6265 41,313	1.8773 47,683	0.094 2,390	2.3750 60,324													
1 3/4	28	1.7515 44,488	2.0023 50,858	0.094 2,390	2.5000 63,499													
2	32	2.0015 50,838	2.2523 57,208	0.094 2,390	2.7500 69,850													

1) SKF option for corrosion-resistant steel bearings 2) SKF option

3) These values apply for corrosion-resistant steel bearings. For aluminium alloy bearings, tolerance is ±0.0005 in (±0,0013 mm)

Examples:	13EAF0406UY1	13E	A	F	04	06	U	Y1
	13EAF0406R	13E	A	F	04	06	R	
	13ESF1636UY2	13E	S	F	16	36	U	Y2

Material	
S	Corrosion-resistant steel (CRES)
A	Aluminium alloy
Bore code	
...	Two digits, see <i>Nominal bore code (multiples of 1/16 inch)</i>
Length code	
...	Two digits, see <i>Length code (multiples of 1/32 inch)</i>
Geometry	
U	Undercut behind flange
R	Radius behind flange (see page 424)
Surface treatment	
No code	Passivated CRES or anodized aluminium
C¹⁾	Cadmium plated on CRES ¹⁾
J¹⁾	Zinc-nickel plated on CRES ¹⁾
Oversize	
No code	Standard outer diameter size
Y1¹⁾	0.005 in oversized outer diameter
Y2¹⁾	0.010 in oversized outer diameter

1) SK

Material.	391
Surface treatments.	391
Liners	391
Load carrying capability	384
Friction and torque	384
Operating temperature.	384
Fits and tolerances	386
Counterface surfaces	386
Bearing handling.	392

More options and sizes available than the standards offers, see 1) and 2).

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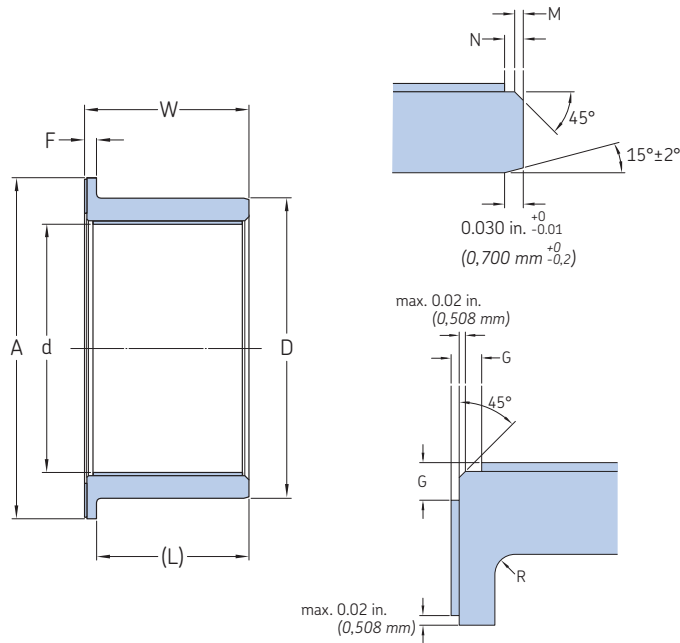
Length (W)																Masses (Code U)			
-0.004/-0.016 -0.10/-0.40																			
7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4	1 7/8	2	2 1/8	2 1/4	2 3/8	2 1/2	2 3/4	3	CRES	Aluminium alloy		
22,23	25,4	28,58	31,75	34,93	38,1	41,28	44,45	47,63	50,8	53,98	57,15	60,33	63,5	69,85	76,2	Per inch	Flange	Per inch	
28	32	36	40	44	48	52	56	60	64	68	72	76	80	88	96	length (L)		length (L)	
in/mm																lb/g			

																	0.017 7,842	0.0059 2,698	0.006 2,803	0.0021 0,965
																	0.021 9,414	0.0067 3,036	0.007 3,365	0.0024 1,086
																	0.024 10,990	0.0075 3,384	0.009 3,928	0.0027 1,211
1)																	0.028 12,571	0.0082 3,724	0.010 4,493	0.0029 1,333
1)																	0.031 14,164	0.0090 4,073	0.011 5,062	0.0032 1,458
1)	1)	1)															0.035 15,762	0.0114 5,185	0.012 5,634	0.0041 1,855
	1)	1)	1)	2)													0.060 27,101	0.0142 6,437	0.021 9,686	0.0051 2,303
		1)	1)	1)	2)	2)											0.065 29,447	0.0172 7,818	0.023 10,525	0.0062 2,797
		1)	1)	1)	1)	2)											0.070 31,821	0.0206 9,340	0.025 11,373	0.0074 3,341
				1)	1)	1)											0.081 36,571	0.0229 10,382	0.029 13,071	0.0082 3,714
					1)	1)	1)	1)									0.091 41,358	0.0252 11,432	0.033 14,782	0.0090 4,090
							1)	1)	1)								0.102 46,079	0.0424 19,211	0.036 16,470	0.0152 6,873
								1)	1)	1)							0.112 50,800	0.0459 20,828	0.040 18,157	0.0164 7,452
										1)							0.122 55,520	0.0495 22,432	0.044 19,844	0.0177 8,026
											1)	1)	1)	1)			0.180 81,692	0.0530 24,051	0.064 29,198	0.0190 8,606
												1)	1)	1)	1)		0.194 87,971	0.0566 25,654	0.069 31,443	0.0202 9,180
														1)	1)		0.208 94,250	0.0601 27,274	0.074 33,687	0.0215 9,759
															1)		0.235 106,807	0.0672 30,497	0.084 38,175	0.0241 10,911

4.10 Flanged bearings, code R (inch dimensions)

13E..F..

For code U, see page 422



Technical specification Product standards

EN 2311
EN 4537-2 (Corrosion-resistant steel)
EN 4535-2 (Aluminium alloy)

Standard materials

Corrosion-resistant steel:
Surface treatment: 17-4PH Passivated
Aluminium alloy:
Surface treatment: 2024 Sulfuric acid anodized
Liner:
Surface treatment: X1

Nominal bore code	R	M	N	G
–	in/mm			
04	0.010 ±0.005 0,25 ±0,13	max. 0.02 max. 0,50	max. 0.03 max. 0,70	max. 0.028 max. 0,70
05	0.020 ±0.005 0,50 ±0,13	max. 0.02 max. 0,50	max. 0.03 max. 0,70	max. 0.028 max. 0,70
06 to 12	0.026 ±0.005 0,65 ±0,13	max. 0.02 max. 0,50	max. 0.03 max. 0,70	max. 0.028 max. 0,70
≥ 14	0.026 ±0.005 0,65 ±0,13	max. 0.02 max. 0,50	max. 0.03 max. 0,70	max. 0.039 max. 1,00

Nominal bore	Code	Dimensions				Length (W)													
		d	D	F	A (Code R)	-0.004/-0.016 -0,10/-0,40													
Dia-meter		0/-0.0010	0/-0.0005 ³⁾	0/-0.005	0/-0.020	3/16	7/32	1/4	9/32	5/16	11/32	3/8	7/16	1/2	9/16	5/8	11/16	3/4	
		0/-0.0254	0/-0.0127	0/-0.127	0/-0.508	4,76	5,56	6,35	7,14	7,94	8,73	9,53	11,11	12,7	14,29	15,88	17,46	19,05	
						06	07	08	09	10	11	12	14	16	18	20	22	24	
in		in/mm				in/mm													

1/4	04	0.2515 6,388	0.3760 9,550	0.0625 1,587	0.5000 12,700								1)	1)				
5/16	05	0.3140 7,976	0.4386 11,140	0.0625 1,587	0.5630 14,290										1)	1)		
3/8	06	0.3765 9,563	0.5012 12,730	0.0625 1,587	0.6250 15,880											1)	1)	1)
7/16	07	0.4390 11,151	0.5638 14,321	0.0625 1,587	0.7500 19,050												1)	1)
1/2	08	0.5015 12,738	0.6265 15,913	0.0625 1,587	0.8750 22,230													
9/16	09	0.5640 14,326	0.6892 17,506	0.0625 1,587	0.9380 23,820	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)
5/8	10	0.6265 15,913	0.8142 20,681	0.0625 1,587	1.0000 25,400													
11/16	11	0.6890 17,501	0.8767 22,268	0.0625 1,587	1.0630 26,990													
3/4	12	0.7515 19,088	0.9393 23,858	0.0625 1,587	1.1250 28,580													
7/8	14	0.8765 22,263	1.0645 27,038	0.0625 1,587	1.2500 31,750													
1	16	1.0015 25,438	1.1898 30,221	0.0625 1,587	1.3750 34,930													
1 1/8	18	1.1265 28,613	1.3148 33,396	0.094 2,390	1.6250 41,280													
1 1/4	20	1.2515 31,788	1.4398 36,571	0.094 2,390	1.7500 44,450													
1 3/8	22	1.3765 34,963	1.5648 39,746	0.094 2,390	1.8750 47,630													
1 1/2	24	1.5015 38,138	1.7523 44,508	0.094 2,390	2.0000 50,800													
1 5/8	26	1.6265 41,313	1.8773 47,683	0.094 2,390	2.1250 53,980										2)	2)	2)	2)
1 3/4	28	1.7515 44,488	2.0023 50,858	0.094 2,390	2.2500 57,150													
2	32	2.0015 50,838	2.2523 57,208	0.094 2,390	2.5000 63,500													

1) SKF option for corrosion-resistant steel bearings 2) SKF option

3) These values apply for corrosion-resistant steel bearings. For aluminium alloy bearings, tolerance is ±0.0005 in (±0.0013 mm)

Examples:	13EAF0406UY1	13E	A	F	04	06	U	Y1
	13EAF0406R	13E	A	F	04	06	R	
	13ESF1636UY2	13E	S	F	16	36	U	Y2

Material	
S	Corrosion-resistant steel (CRES)
A	Aluminium alloy
Bore code	
...	Two digits, see <i>Nominal bore code (multiples of 1/16 inch)</i>
Length code	
...	Two digits, see <i>Length code (multiples of 1/32 inch)</i>
Geometry	
U	Undercut behind flange (see page 422)
R	Radius behind flange
Surface treatment	
No code	Passivated CRES or anodized aluminium
C¹⁾	Cadmium plated on CRES
J¹⁾	Zinc-nickel plated on CRES
Oversize	
No code	Standard outer diameter size
Y1¹⁾	0.005 in oversized outer diameter
Y2¹⁾	0.010 in oversized outer diameter

Material.	391
Surface treatments.	391
Liners	391
Load carrying capability	384
Friction and torque	384
Operating temperature.	384
Fits and tolerances	386
Counterface surfaces	386
Bearing handling.	392

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																	0.017 7,842	0.0026 1,177	0.006 2,803	0.0009 0,421
																	0.021 9,414	0.0030 1,373	0.007 3,365	0.0011 0,491
																	0.024 10,990	0.0035 1,570	0.009 3,928	0.0012 0,561
1)																	0.028 12,571	0.0051 2,329	0.010 4,493	0.0018 0,832
1)																	0.031 14,164	0.0071 3,239	0.011 5,062	0.0026 1,158
2)	2)	2)															0.035 15,762	0.0077 3,498	0.012 5,634	0.0028 1,250
	1)	1)	1)	2)													0.060 27,101	0.0084 3,825	0.021 9,686	0.0030 1,367
		1)	1)	1)	2)	2)											0.065 29,447	0.0091 4,120	0.023 10,525	0.0032 1,473
		1)	1)	1)	1)	2)											0.070 31,821	0.0097 4,416	0.025 11,373	0.0035 1,578
		1)	1)	1)	1)	1)											0.081 36,571	0.011 5,001	0.029 13,071	0.0039 1,788
					1)	1)	1)	1)									0.091 41,358	0.0123 5,593	0.033 14,782	0.0044 1,999
							1)	1)	1)								0.102 46,079	0.0284 12,901	0.036 16,470	0.0102 4,611
								1)	1)	1)							0.112 50,800	0.031 14,067	0.040 18,157	0.0111 5,028
										1)							0.122 55,520	0.0336 15,246	0.044 19,844	0.012 5,449
											1)	1)	1)	1)			0.180 81,692	0.0362 16,411	0.064 29,198	0.0129 5,865
2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)	2)		0.194 87,971	0.0387 17,560	0.069 31,443	0.0138 6,276
														1)	1)		0.194 87,971	0.0413 18,755	0.069 31,443	0.0148 6,703
															1)		0.208 94,250	0.0465 21,099	0.074 33,687	0.0166 7,541

Cross-reference

Metric bearings

EN part number	SKF designation	
EN2285-dWAR	dWAAK	13CdWAAZ
EN2286-dWAR	dWFAAK	13CdWAAF
EN2287-dWA	dWFSK	13CdWSZ
EN2288-dW	dWFSK	13CdWSF

Where

d = inner diameter of journal bearing

W = overall width of journal bearing

Example

EN part number	SKF designation	
EN2285-2022AR	2022AAK	13C2022AAZ
EN2288-5040	5040FSK	13C5040SF

AS part number	SKF designation
M81934/1-dAOW	13BAZdW
M81934/1-dCOW	13BSZdW
M81934/1-dCOWP	13BSZdWC
M81934/1-dCOWE	13BSZdWJ
M81934/1-dAOWT	13BAZdWY2
M81934/1-dCOWT	13BSZdWY2
M81934/1-dCOWPT	13BSZdWCY2
M81934/1-dCOWET	13BSZdWJY2
M81934/1-dAOWU	13BAZdWY4
M81934/1-dCOWU	13BSZdWY4
M81934/1-dCOWPU	13BSZdWCY4
M81934/1-dCOWEU	13BSZdWJY4
M81934/2-dAOL	13BAFdL
M81934/2-dCOL	13BSFdL
M81934/2-dCOLP	13BSFdLC
M81934/2-dCOLE	13BSFdLJ
M81934/2-dAOLT	13BAFdLY2
M81934/2-dCOLT	13BSFdLY2
M81934/2-dCOLPT	13BSFdLCY2
M81934/2-dCOLET	13BSFdLJY2
M81934/2-dAOLU	13BAFdLY4
M81934/2-dCOLU	13BSFdLY4
M81934/2-dCOLPU	13BSFdLCY4
M81934/2-dCOLEU	13BSFdLJY4

Where

d = inner diameter of journal bearing

W = overall width of journal bearing

L = length to back face of flange

Example

AS part number	SKF designation
M81934/1-08C014	13BSZ0814
M81934/2-20A032U	13BAF2032Y4

Inch bearings

EN part number	SKF designation
EN4534-2VdOW	13EAZdW
EN4536-2TdOW	13ESZdW
EN4535-2DdVOW	13EAFdWU
EN4535-2FdVOW	13EAFdWR
EN4537-2DdTOW	13ESFdWU
EN4537-2FdTOW	13ESFdWR

Where

d = inner diameter of journal bearing

W = overall width of journal bearing

Example

EN part number	SKF designation
EN4536-2T09006	13ESZ0906
EN4535-2D04V012	13EAF0412U

NSA part number	SKF designation	
NSA8145- d-X	KS d WP	13ASZ dW
NSA8146- d-X	KA d WP	13AAZ dW
NSA8147- d-X	KS Fd WP	13ASF dW
NSA8148- d-X	KA Fd WP	13AAF dW

Where

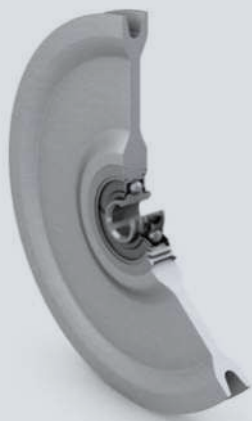
d = inner diameter of journal bearing

W = overall width of journal bearing

X = $W \times 2$ (except for $W = 02$ where $X = 05$)

Example

NSA part number	SKF designation	
NSA8145- 08-12	KS 0806 P	13ASZ 0806
NSA8146- 06-08	KA 0604 P	13AAZ 0604



Engineered pulleys



5 Engineered pulleys

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5 Engineered pulleys

Pulleys are used widely in flight control applications for cable control. They consist of a body and an inserted rolling bearing with a cage.

Pulleys carry loads and enable rotational movements with minimal friction.

5 Designs and variants

Pulleys are made of either a metallic or a non-metallic body and a rolling bearing. The bearing is typically crimped into a metallic ring inserted in the body (**figures 1 and 2**). Pulley bodies can have one or two grooves to accommodate cables (**figure 3**). Bearings used for pulleys are single row or double row deep groove ball bearings with a cage.

Compared to standard full complement airframe bearings as described in *Rolling Bearings* **page 30**, pulley bearings with a cage provide:

- Reduced friction
- Reduced load carrying capability. Refer to *Load carrying capability* **page 431** for more information about the capacity of pulley bearings.

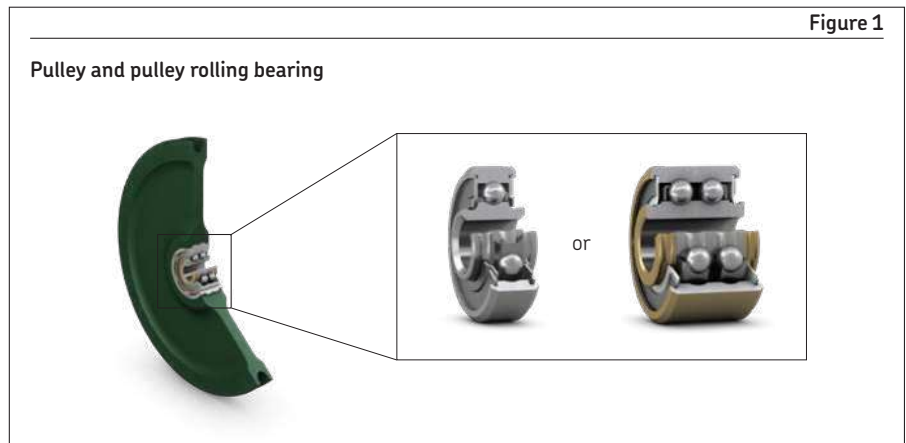
The pulley grooves are designed considering the external diameter of the cables. When coated, consider the cable diameter and the coating thickness.

Pulley selection process

The pulley design, including material, number of bearing rolling elements and number of pulley body grooves, is selected based on load carrying capability requirements, (**page 431**), cable diameter and compactness requirements.

Often the boundary dimensions of a pulley are predetermined by the space available on the aircraft system. Typically, the shaft diameter determines the bearing bore diameter.

Other options including *Lubrication* **page 431**, *Sealing solutions* **page 432**, *Surface treatments* **page 432** and *Internal clearance* **page 431**, are then selected.



Load carrying capability

Pulleys can sustain static radial loads and dynamic loads.

The load carrying capability of pulleys is described by:

CE	Endurance dynamic load
CR	Radial static load of the pulley
CB	Groove flange strength static load
CL	Bearing-pulley body bond strength static load

These loads, as defined in AS 7034 (Pulleys, groove, anti-friction bearing, grease lubricated, aircraft, general specification) and EN 2062 (Fully non-metallic body pulleys, with bearings, for control cables technical specification aerospace series), are linked to the cable strengths, which are a function of the cable diameter, cable structure and materials.

Pulleys are designed according to the relevant product standards and tested as per the relevant technical standards.

Contact SKF for more information.

Lubrication

The pulley bearings are lubricated for life and cannot be relubricated. At least 80% of the free space in the bearing is filled with grease. Lubricant details are listed in **table 1**:

Lubrication is primarily chosen according to the operating temperature.

Operating temperature

The permissible operating temperature of pulleys is typically limited by the capability of the grease in the bearing. See **table 1**.

For operation outside this temperature range, bearing life and performance may be reduced. Contact SKF.

Internal clearance

Pulley bearings can be provided with standard or increased internal clearance, as defined in *Rolling bearings – Internal clearance* **page 47**.

Material

Rolling bearings

Bearing rings and rolling elements are either made of bearing steel or corrosion-resistant steel (**table 2**).

Cages are made of light alloy steel.

Pulley bodies

Non-metallic pulley bodies are made of a moulded glass fibre reinforced phenolic compound.

Metallic pulley bodies are made of aluminium alloy (grade 2024 to QQ-A-200/3 T8511).

Crimping rings are typically made of aluminium alloy or light alloy steel.

Contact SKF for other materials.



Surface treatments

Surface treatments are used to increase general corrosion resistance and fretting resistance.

Rolling bearings

Surface treatments are applied to ring surfaces, except raceways and the bore of the inner ring.

Cadmium or zinc-nickel plating can be selected.

- Cadmium plating is applied according to AMS QQP416. It is carried out with or without a chromate treatment following the chosen standard. This treatment can include chromium 6 compounds and may be subject to environmental legislation.
- Zinc-nickel plating is a chromium 6 free alternative to cadmium plating, compliant to environmental legislation. Zinc-nickel plating is applied in accordance with AMS 2417.

Pulley bodies

Metallic pulley bodies are typically protected by sulfuric acid anodizing and a wear-resistant coating in the groove in accordance with the relevant product standards.

Sulfuric acid anodizing complies with AMS03-25 (formerly DEF STAN 03-25) or MIL-A-8625.

SKF can propose other surface treatments for specific purposes.

Sealing solutions

There are two types of bearing sealing solutions to prevent ingress of foreign matter:

- Shield
- Seal

Sealing can increase the starting rotational torque.

Refer to the *Rolling bearings* section **page 30** for more information.

Legacy products

The following legacy series according to their relevant standards can still be supplied:

Metric P., PNA., P..SP., P..MSP.

Metric PN., PA., EN 2081, technical standard EN 2062

Inch P..SP, technical standard AS 7034

Inch PNU 219 ... to PNU 221 ..., MIL-DTL-7034/1 to MIL-DTL-7034/3, technical standard AS 7034

Table 1

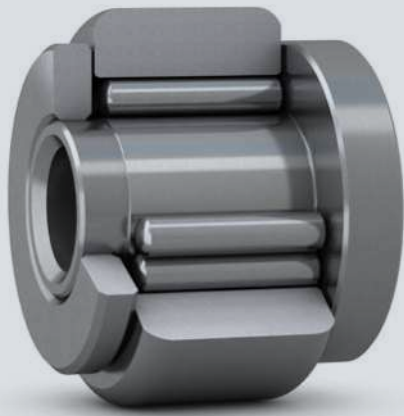
Standard greases

NATO codes	Standard	Operating temperature
G354	MIL PRF 23827 type I	-73 to +121 °C (-100 to +250 °F)
G395	MIL PRF 81322	-54 to +177 °C (-64 to +350 °F)

Table 2

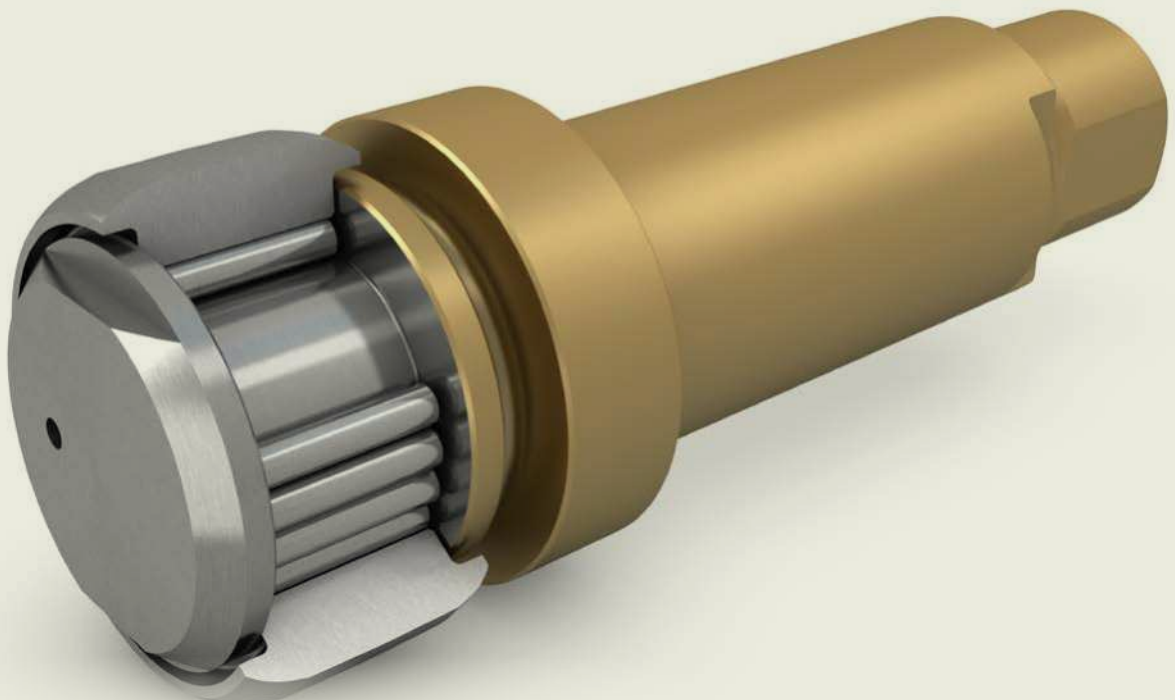
Pulley rolling bearing materials

Steel type	Corrosion resistance	Hardness HRC	Material designation	EN standards	AMS standards	Designation
Bearing steel	Moderate	60 to 64	52 100	EN 2031	AMS 6440 or AMS 6444	100Cr6 (100C6)
Corrosion-resistant steel	Good	≥ 58	440C	EN 2030	AMS 5630 or AMS 5618	X105CrMo17 (Z100CD17)



6

Engineered needle bearings



6 Engineered needle bearings

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6 Engineered needle bearings

Needle bearings are used widely in flight control applications. They are a compact solution that interposes between two elements in translation with respect to each other and enable rotational movements with minimal friction, at relatively low speed.

Designs and variants

SKF supplies needle bearings with:

- An integrated axle – such units are generally referred to as needle track roller bearings, while needle bearings with no integrated axle are referred to as needle roller bearings
- One or two rows of rolling elements

See **figure 1**.

Designs with an integrated axle are typically the most compact solution.

Bearings with a double row of rolling elements typically have a larger load carrying capability than a same size bearing with a single row of rolling elements.

For general information about rolling bearings, refer to *Rolling bearings* chapter **page 30** for more information.

Contact SKF for specific designs, such as track rollers with liners or with cylindrical rollers as rolling elements.

Basic selection process

Needle bearings are selected based on load carrying capability (**page 436**) and compactness.

Often the boundary dimensions of a bearing are predetermined by the space available on the aircraft system. Typically, the shaft diameter determines the bearing bore diameter.

Other options including *Lubrication* **page 437**, *Materials* **page 437** and *Surface treatments* **page 437** are then selected.

Load carrying capability

Needle bearings can accommodate static and dynamic radial loads, as defined in *Rolling bearings – Load carrying capabilities* **page 37**.

Bearing life depends on many parameters, such as load, speed, oscillation angle, lubrication and environmental conditions.

Contact SKF for more information.

Figure 1

Needle bearing designs



Needle track roller bearing



Needle roller bearing

Lubrication

Needle bearings are supplied with grease, ready to be put into operation.

Depending on application conditions, they may require periodic relubrication. This is especially suitable for endurance loading conditions. For optimum bearing performance, relubrication should be performed frequently, for instance, during aircraft planned maintenance.

The lubrication helps to:

- Reduce friction
- Reduce wear rate
- Extend bearing service life
- Protect against corrosion
- Block contamination from entering the bearing

Lubricants

For typical greases used for needle bearings, see **table 1**.

Lubrication is primarily chosen according to the operating temperature.

WARNING: To prevent risk of bearing failure, use the same lubricant as supplied when relubricating.

Operating temperature

The permissible operating temperature of needle roller bearings is typically limited by the grease capability. See **table 1**.

For operation outside this temperature range, bearing life and performance may be reduced. Contact SKF.

Material

Rolling elements can be made of bearing steels for good mechanical properties or corrosion-resistant steels for increased corrosion resistance.

Axles are typically made of case-hardening steel materials with a soft core and hard surface, providing increased mechanical resistance.

Rings can be made of bearing steel for good mechanical properties, corrosion-resistant steel for increased corrosion resistance, or case-hardening steel with a soft core and hard surface, providing increased mechanical resistance.

Table 2 gives the different designations, reference standards and key characteristics of materials used for SKF needle bearings.

Surface treatments

Surface treatments are used to increase general corrosion resistance and increase fretting resistance.

Typical surface treatments can include, but are not limited to:

- Cadmium plating per AMS03-19 (Formerly DEF STAN 03-19) or AMS QQP416¹⁾
- Zinc-nickel plating per AMS 2417
- Chemical passivation per AMS 2700
- Nitriding

Contact SKF for more information and other specific surface treatments.

Table 1

Standard greases		
NATO codes	Standard	Operating temperature
G354	MIL PRF 23827 type I	−73 to +121 °C (−100 to +250 °F)
G395	MIL PRF 81322	−54 to +177 °C (−64 to +350 °F)

Table 2

Material type	Corrosion resistance	Material designation	EN	AMS	Equivalent designation
Bearing steel	Moderate	52100	EN 2031	AMS 6440 or AMS 6444	100Cr6 (100C6)
Corrosion-resistant steel	Good	440C	EN 2030	AMS 5630 or AMS 5618	X105CrMo17 (Z100CD17)
Case hardening alloy steel	Moderate	9315	EN 2099	AMS 6263	16NCD13
Case hardening corrosion-resistant steel	Good	431	EN 3490	AMS 5628	Z15CN17.03

Mounting

Needle roller bearings are typically mounted with a clearance fit between the bearing inner ring and the shaft.

Needle track roller bearings are typically mounted with a transition fit between the bearing axle and the housing (H7g6).

¹⁾ Treatment includes chromium 6 compounds and may be subject to environmental legislation



Engineered composite solutions



7 Engineered composite solutions

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7 Engineered composite solutions

SKF has unique expertise in designing, manufacturing and testing composite solutions.

SKF supplies composite rods and fittings for airframe applications, customized to meet the most demanding application requirements including lightweight and high load carrying capability.

SKF composite solutions can be used to achieve a targeted stiffness and accommodate vibrations. They have low thermal expansion properties and reduce the risk of corrosion compared to metallic rod designs.

Composites can be made from:

- Glass fibre, providing electrical insulation
- Carbon fibre, providing electrical conductivity

The application of paint on composite rods is possible.

A conduction braid can also be provided.

Composite rods can be supplied with interfaces such as fork ends or rod ends and using inserted or integrated bearings. For more information about the design and capability of different interfaces, refer to *Rod ends* **page 280**, *Spherical plain bearings* **page 126**, *Rolling bearings* **page 30** and *Self-lubricating journal bearings* **page 390**.

Composite solutions can be found in many applications including:

- Centre-wing boxes
- Floor to floor connection
- Motion transmission
- Belly fairing
- Flight control applications

Design and variants

Structural rods

Structural rods are typically used in centre-wing box applications and as floor beam struts. They consist of a tube and fork end made in one monolithic composite part, see **figure 1**. They are designed to sustain high tension and compression loads.

SKF supplies dimensions from 40 to 100 mm (1.57 to 3.94 in) in tube diameter and from 600 to 2 500 mm (23.6 to 98.4 in) in length.

For information on customized designs, refer to *Other composite solutions* **page 441**.



Figure 1

Structural rods

Adjustable rods

Adjustable rods consist of a composite tube with a standard or customized metallic rod end (Refer to *Airframe rod ends*, **page 280** for more information) or fork end as interfaces, see **figure 2**.

They are typically used in fairing or flight control applications.

They allow for precision length adjustment to application requirements by screwing or unscrewing of the rod end or fork end. A locking device based on standard or customized nut (with or without locking hole) and washer (tab washer, lock washer with half turn adjustment or lock washer with radial serrations) is used.

Fork ends, nuts and washers are typically made of:

- Anodized titanium
- Corrosion-resistant steel, passivated or cadmium plated
- Cadmium plated steel

The body-end connection is typically made by using a titanium insert.

SKF supplies dimensions from 14 to 40 mm (0.55 to 1.57 in) in tube diameter and from 200 to 2 000 mm (7.87 to 78.7 in) in length.

For information on customized designs, refer to *Other composite solutions*, below.

Other composite solutions

SKF Black Design composite fittings as well as other rod designs and other solutions for interfaces to applications can be supplied. Some examples are given in **figure 3**.

Contact SKF at skf.com/go/aero for more customized designs.

Figure 2

Adjustable rods



Figure 3

Examples of other composite solutions



SKF Black Design composite fitting



Customized rod design



Universal joints



Double fork end



B Customized bearings for aeroengine solutions

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8

Customized bearings for aeroengine solutions



8 Customized bearings for aeroengine solutions

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SKF Aeroengine bearings are customized solutions for aircraft engines and transmission equipment (gearbox, drivetrain). They are high precision, compact bearings with an exceptional power to weight ratio.

Such bearings can offer long service lives and can operate at high speeds and under severe environmental conditions, such as high temperature, see **table 2**.

SKF's unique capabilities in technology development and testing of customized solutions for aeroengine bearings has helped aircraft engines to become more fuel-efficient, lightweight and reliable.

SKF supplies aeroengine ball bearings (deep groove, angular contact, three and four-point contact), cylindrical roller bearings, tapered roller bearings and spherical roller bearings, customized to meet the most demanding requirements.

Example of solutions can include but are not limited to:

Table 1

Function	Typical SKF solutions
Engines and auxiliary power units (APU) main shaft bearings	
Accessory gearbox bearings (AGB), propeller gearbox bearings (PGB) and reduction gearbox bearings (RGB)	
Bearings for helicopter drive-trains: transmission bearings, intermediate and tail gearbox bearings, mast rotor bearings	
Helicopter main rotor bearings: swash plate bearings and blade support bearings.	
Bearings for auxiliary systems: fuel pumps, starters, flight-control gearboxes, electromechanical actuation systems and thrust reversers, telecommunication systems support.	
Spacecraft applications: engines, pumps, etc.	

Design and variants

Table 3 provides general guidelines for selecting bearing type based on application requirements. For more information, contact your regional SKF partner at www.skf.com/go/aero.

Double row deep groove ball bearings, double row angular contact ball bearings and double row tapered roller bearings are typically pre-loaded. The pre-loading is used to:

- Enhance the bearing load carrying capability
- Enhance the dynamic misalignment capability of the bearing
- Increase the bearing stiffness

Aeroengine bearings can use SKF Aerospace precision specialty balls, available in a wide range of dimensions, materials and precision tolerances to meet the most demanding application requirements.

SKF also supplies specialty balls separately for various applications including fluid and flow controls, linear guides, balls screws, or ball transfer units.

As aeroengine bearings are used in high-speed applications, they are typically oil lubricated and have cages as rolling element separators to avoid friction between rolling elements.

Table 2

Typical operating condition

Range	Temperature (°C / °F)	Speed factor (nd _m ¹⁾)
Low to normal	< 150 °C (< 302 °F)	< 1,5 million nd _m
Normal to high	150 °C to 220 °C (302 °F to 428 °F)	1,5 to 2,5 million nd _m
High to very high	> 220 °C (> 428 °F)	> 2,5 million nd _m

¹⁾ The speed factor nd_m is defined as the rotational speed (in rotations per minute r/min) multiplied by the bearing mean diameter (mm)

Table 3

Bearing type	Number of rows and pre-load	Load carrying capability			Misalignment		Suitable for		
		Radial load	Axial load	Moment load	Static	Dynamic	High speed	High stiffness	Low friction
Deep groove ball bearings	1 row	++	++	++	++	-	+++	++	++++
	2 rows pre-loaded	+++	+++	+++	++	+	++	+++	+++
Angular contact ball bearings	1 row	++	+++ ←	--	++	-	++++	++	+++
	2 rows pre-loaded	+++	+++	++	++	+	+++	+++	++
Three and four-point contact	1 row	++ ¹⁾	+++	--	++	-	++++	++	+++
Cylindrical roller bearings	1 row	+++	-	--	+	-	++++	+++	+++
	2 rows	+++	++	--	+	+	+++	++++	++
Tapered roller bearings	1 row	++++	+++ ←	++	-	-	+++	+++	+
	2 rows pre-loaded	++++	+++	++	+	+	++	++++	-
Spherical roller bearings	1 row	+++	++	--	++++	++	++	+++	++
	2 rows	++++	++	--	++++	++	++	++++	++
++++ excellent +++ very good ++ good + fair - poor ← single direction									

¹⁾ Must be combined with a higher axial load

Sizes

Typical bearing sizes are from 8 mm (0.31 in.) bore to 800 mm (31.5 in.) outside diameter.

SKF Aerospace precision specialty balls have typical sizes from 0,7 to 64 mm (0.03 to 2.52 in.) in diameter.

Tolerances

Common tolerance classes for SKF Aeroengine bearings are:

ISO tolerance class ¹⁾	ABEC/RBEC equivalence	Description
Normal	ABEC 1 or RBEC 1	Minimum standard for all SKF Aeroengine bearings
Class 6	ABEC 3 or RBEC 3	Tighter tolerances than Normal
Class 5	ABEC 5 or RBEC 5	Tighter tolerances than Class 6
Class 4	ABEC 7 or RBEC 7	Tighter tolerances than Class 5
Class 2	ABEC 9	Tighter tolerances than class 4, only used for specific high demanding applications

¹⁾ Tolerance classes for radial bearings, and the corresponding values are specified in ISO 492 (Rolling bearings – radial bearings – tolerances).

In addition to bearings in accordance with standardized tolerance classes, SKF supplies bearings with customized tolerances. For more information, contact your regional SKF partner at skf.com/go/aero.

SKF Aerospace precision specialty balls used in aeroengine bearings can be provided with tolerances compliant to ABMA or ISO grade 3 to 48.

Special design features and options

- Flanges**
Flanges are used for mounting and fixing the part to the application interface. This solution is especially suitable to avoid modification of the assembled fit and bearing torque when the materials used for the housing and shaft result in differing coefficients of thermal expansion.
- Customized features to accommodate vibration**
Common features include flexible outer ring in steel with flanges and dampers (squirrel cages, squeeze films).
- Dismounting grooves**
Aeroengine bearings are often mounted with an interference fit on the shaft. Inner rings with dismounting grooves facilitate maintenance operation, reducing time and improving safety.
- Lubrication grooves and holes**
Bearings can be designed with customized lubrication grooves to direct the lubricant to the rolling contacts and improve bearing performance, or to facilitate oil drainage and reduce power loss.
- Anti-rotation features**
Face slots or lugs can be used to locate the bearing rings in the housing.

For more information and more customized designs, contact SKF.

Materials

Materials of rings and rolling elements

SKF uses advanced premium quality metallic alloys, usually protected from the atmosphere and impurities by melting (or double melting) inside a vacuum container. The result is a cleaner, more uniform steel with the superior properties required for the most demanding applications.

Depending on the materials used, aerospace bearings can also be supplied with different heat treatments, such as through hardening or case hardening and with different surface treatments, such as carburizing and nitriding to meet specific application requirements.

Typical materials used for aeroengine bearings are displayed in **table 4**.

Rolling elements are made of steel (typically 52100, M50, or other corrosion-resistant steels) or ceramic. Ceramic rolling elements can be used when the application calls for:

- Light weight
- High stiffness
- Enhanced speed capability and reduced power loss
- Operation under very high temperatures and/or with exposure to contaminated environments.

Materials of cages

Typical materials for cages are:

Steel

Steel cages have high strength and can be used at elevated temperatures. Steel cages are standard for many aeroengine bearing designs. They are typically silver plated for enhanced friction performance, even with intermittently poor lubrication conditions.

Brass

Brass is unaffected by most common bearing lubricants, including synthetic oils and greases. Brass cages can be used at operating temperatures up to 250 °C (482 °F).

Machined brass cages are typically used for ball and cylindrical roller bearings (single and double row), as well as for double row angular contact ball bearings.

Brass cages can also be silver plated for enhanced friction performance, even with intermittently poor lubrication conditions.

Other materials can be supplied by SKF for the cages, rings and rolling elements, customized to meet the most demanding application requirements.

Table 4

Typical ring materials

Material designation	Equivalent designation	AMS standards	Heat and surface treatment	Corrosion resistance	Use for structural parts	Performance in contaminated environment	Performance in high temperature environment
52100	100Cr6 (100C6)	AMS 6444	Through hardened	+	+	+	+
M50	80MoCrV42-16	AMS 6491	Through hardened Nitrided	+	+	++	++
M50-NiL	C-13MoCrNiV40	AMS 6278	Carburized Carburized and nitrided	+	+++	++	++
9310	—	—	Carburized	+	+++	++	+
32CDV13	32CrMoV13	AMS 6481	Nitrided	+	+++	++	++
Chromex40©	X40CrMoVN16.2	AMS 5925	Through hardened	++	+	+	++
440C	X105CrMo17 (Z100CD17)	AMS 5618	Through hardened	++	+	+	++
BG42©	—	AMS 5749	Through hardened	++	+	+	++

+++ excellent
++ good
+ moderate

Polyether ether ketone (PEEK)

Glass or carbon fibre reinforced PEEK is typically used for demanding applications where there are either high speeds or a need for chemical resistance. The maximum operating temperature is limited to 130 °C (266 °F). Excursions up to 200 °C (390 °F) can be allowed, contact SKF for more information.

For operation outside this temperature range, performance of the cage PEEK material and of the bearing can be reduced. Contact SKF for more information.

PEEK is typically used for angular contact ball bearings and for cylindrical roller bearings.

Bearing remanufacturing

SKF is EASA Part 145 certified and SKF Bearing Remanufacturing Programme is designed to return a bearing to service in the shortest possible time, while ensuring the highest quality workmanship on a very cost-effective basis. Remanufacturing includes the necessary inspections and quality controls.

A bearing repaired by SKF performs like a new bearing, with the same warranty but at a significantly lower cost.

SKF can support the maintenance of all ball or roller bearings, by performing the required inspections, regardless of the original manufacturer.

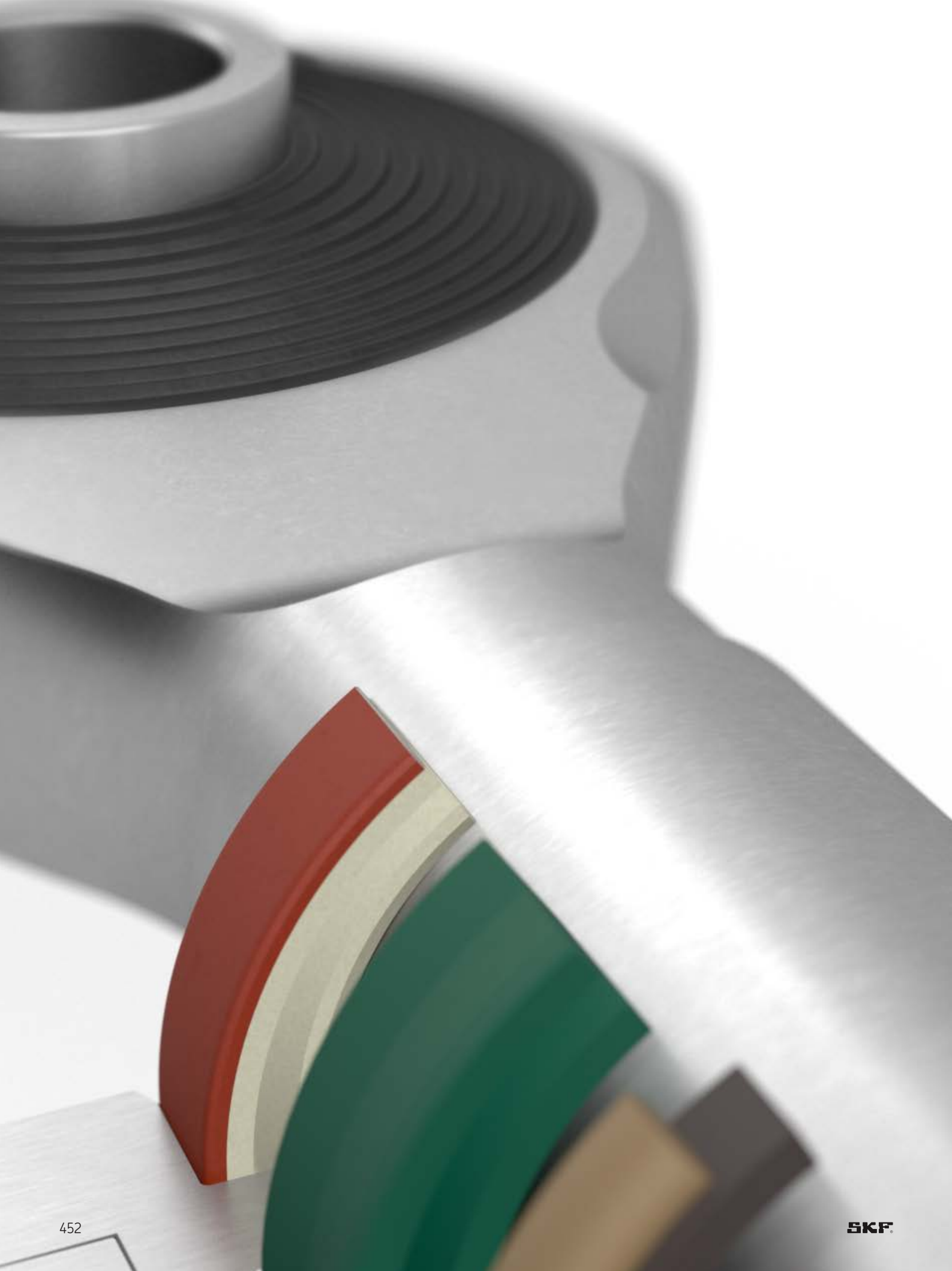
Storage

Aeroengine bearings are typically vacuum packed.

To maintain the integrity of the product during storage, SKF recommends the following practices:

- Practice a "first in, first out" inventory policy
- Store bearings flat, in a vibration-free, dry area with cool steady temperature.
- Keep bearings in their original packaging until immediately prior to mounting in application to prevent the ingress of contaminants and corrosion.
- Respect the recommended storage time indicated on the packaging. Standard storage life is five years maximum.

Beyond this limit, the ageing of the lubricant and of the packaging can lead to a reduced bearing protection and cause corrosion as well as bearing performance reduction. The bearing should therefore be inspected and reconditioned by SKF to increase the allowable storage time.



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9

Aerospace thin section bearings



9 Aerospace thin section bearings

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SKF is a leading manufacturer of thin section bearings, including the standard SKF Real-Slim product range, one of the most widely used thin section bearings in the world.

Such bearings have a cross-section that remains constant over the range of bore sizes. This is in sharp contrast to other bearings in which the cross-section increases as the bore diameter increases. The constant cross-section of thin section bearings is a suitable solution when designing products that vary in size depending on shaft diameter and power requirements.

SKF thin section bearing solutions save weight, create space, reduce friction, increase design flexibility and provide excellent running accuracy.

Space and weight savings of up to 85% can be achieved. Such savings are typically known to eliminate enough material and components to reduce system costs by up to 40%.

Despite their slim profile, thin section bearings have enough load capacity to meet the most demanding specifications in a wide range of aerospace applications, including target systems, navigation devices, helicopter swash plates and gearboxes, propulsion and control systems, radars, satellites, space rovers, etc. Thin section bearings are also suitable for many other applications in various industries, such as industrial machinery, oil and gas, medical and renewable energy.

SKF thin section bearings are available in the industry's largest variety of materials, cage options, cross sections, internal clearance or preload choices, lubricants, corrosion resistance options, contact angles, and precision levels.

In addition to the standard range of SKF Real-Slim products (page 456), SKF supplies both engineered designs (including SKF Ultra-Slim thin section bearings, see page 461) and customized designs.

Specific customization of thin section bearings can include changes in materials, sizes, tolerances, specifications, internal clearances, preload, lubricants (adapted to specific low torque requirements, operating temperatures, required moisture resistance, operation under vacuum etc.), packaging, etching of high points, tagging bearings with actual dimensions as requested, cages, duplexing, data sheets, acceptance testing, use of ISO class 7 facilities for cleanroom assembly etc. Contact SKF for more information.

SKF also supplies remanufactured bearings (refer to *Bearing remanufacturing* page 461).

For more information, go to: https://www.kaydonbearings.com/downloads/210-603-Kaydon_Real-Slim_Bearing_Catalog_Apr-2020.pdf

SKF Real-Slim thin section bearings

Sizes

Each series of SKF Real-Slim thin section bearings is based on a single cross section, which remains constant as the bore diameter increases. By using the same series of thin section bearings throughout a product line, common components can be standardized and the bearing envelope can be conserved.

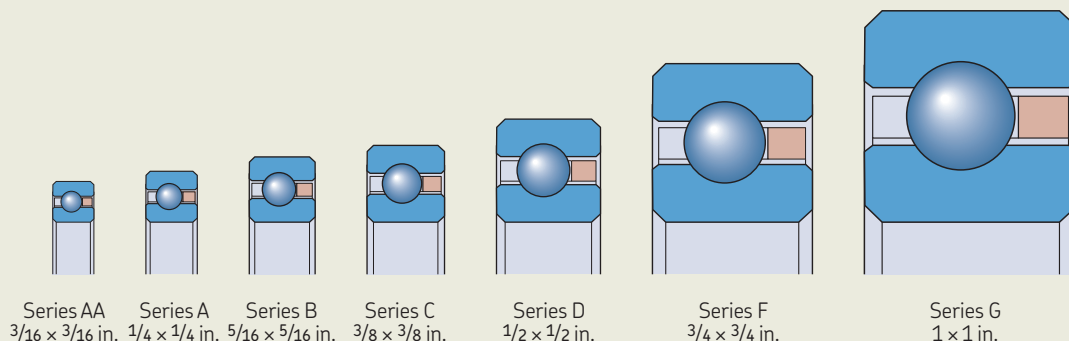
The inch dimensions family of SKF Real-Slim bearings includes seven open series (figure 1) and five sealed series (figure 2), ranging from 1.000 to 40.000 in. (25,4 to 1016,0 mm) bore diameters. These series range from 0.187 x 0.187 in. (4,7498 x 4,7498 mm) to 1.000 x 1.000 in. (25,4 x 25,4 mm) cross section.

For applications requiring metric boundary dimensions or for dimensional interchangeability with other products, SKF supplies the SKF Real-Slim mm series of bearings. They can be:

- Open or sealed (figure 3)
- In cross sections of 8 x 8 mm, 13 x 13 mm or 20 x 20 mm
- With bore diameters ranging from 20 mm to 360 mm

Figure 1

Inch bearings
Open



Bearing types and common design features overview

To support various load scenarios (radial, axial and moment load), SKF Real-Slim bearings are available in three basic types: radial contact (Type C), angular contact (Type A), and four-point contact (Type X). Open bearings are available from stock in three configurations (Types A, C and X). Stock sealed bearings are available in Types C and X only. Refer to *Bearing types* **page 458**.

SKF provides options such as special lubricants, and materials including ceramic balls, as well as other features to meet the most demanding specifications. For enhanced corrosion resistance the SKF stainless steel SKF Real-Slim or Endura-Slim series of bearings can be used. Endurakote plating can also be used to provide corrosion protection equal to or better than a full 440C stainless steel bearing. Refer to *Materials and Coating* **pages 460 and 461**.

SKF supplies both open or sealed bearings. Sealing is used for applications where bearings can be exposed to damaging particulates. Refer to *Sealing and shielding* **page 460**.

SKF Real-Slim bearings are available with various cage options to space the rolling elements uniformly and prevent contact between them. Cage types include continuous ring “snap-over pocket”, continuous ring circular pocket, formed wire, toroid, polytetrafluoroethylene (PTFE) spacers, and spacer ball separators. Refer to *Cage types* **page 459**.

Bearings can be provided in a wide range of:

- Precisions, typically from class 1 per ABEC 1F to class 6 per ABEC 7F.
- Internal clearances, typically from 0.0000 to 0.0005 in. (0,000 to 0,127 mm), and up to 0.0050 to 0.0060 in. (0,127 to 0,1524 mm), or preload, typically from 0.0000 to 0.0005 in. (0,000 to 0,127 mm), and up to 0.0020 to 0.0030 in. (0,0508 to 0,0762 mm).

Table 1, page 458 gives the key characteristics of the different types of SKF Real-Slim bearings.

Figure 2

Inch bearings Sealed

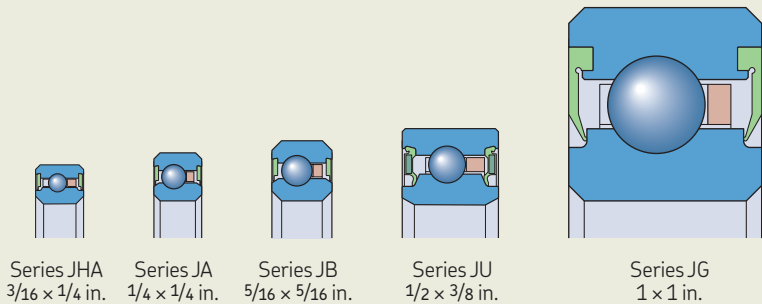
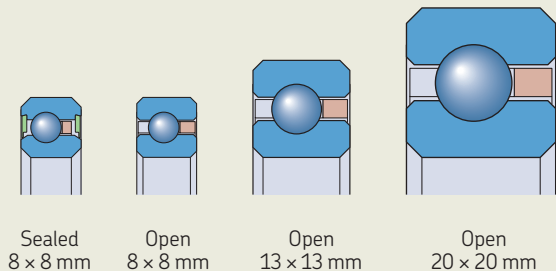


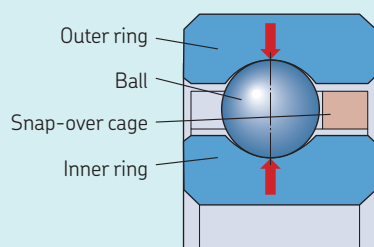
Figure 3

Metric bearings



Bearing types

Radial contact bearing (Type C)

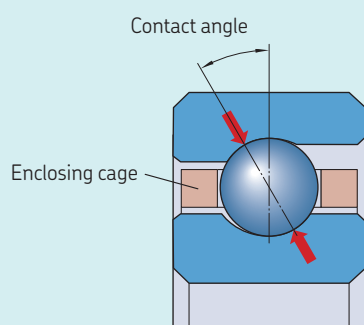


Description

A single row radial ball bearing of conventional design. It is a Conrad-type assembly, which means that it is assembled by eccentric displacement of the inner ring within the outer ring which permits insertion of about half of a full complement of balls.

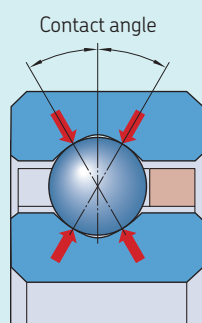
Although the Type C bearing is designed primarily for radial load application, it can be configured to accept some axial (thrust) load in either direction. But, if thrust is a concern, a set of angular contact bearings should be considered for the specific application.

Angular contact bearing (Type A)



A deep groove bearing with reduced shoulder on one side of inner or outer ring raceways. The Type A bearing is also a conventional design. It features a circular pocket cage and a 30° contact angle along with approximately 67% of a full complement of balls. The chief benefit of the Type A bearing is that it provides greater thrust capacity than a Type C or Type X bearing. Because of its counterbored outer ring, a Type A bearing has unidirectional thrust capacity. Thus, this bearing should be mounted in opposition to another bearing to establish and maintain the contact angle, and to support reversing thrust loads.

Four-point contact bearing (Type X)



Standard bearing products are most often designed to handle either radial or axial loading conditions. The unique feature of the Reali-Slim Type X four-point contact bearing is that the gothic arch geometry of the inner and outer rings enables a single bearing to carry three types of loading (radial, axial and moment) simultaneously if needed. This makes it the bearing of choice for many applications since a single four-point contact bearing can often replace two bearings, providing a simplified design. Type X bearings may also be furnished with an internal diametral preload for those applications requiring greater stiffness or zero free play. This is accomplished by using balls that are larger than the space provided between the raceways. The balls and raceways, therefore, have some elastic deformation in the absence of an external load.

NOTE: SKF does not recommend the use of two Type X bearings on a common shaft, as it could result in an unacceptable frictional moment.

Options

Cage types

The principal function of a bearing cage is to space the rolling elements uniformly to prevent contact between them. This is to avoid abrasion of the rolling elements and reduce bearing wear that could affect life and torque characteristics.

Typical cage designs include:

- The commonly used standard continuous ring “snap-over pocket” cage (**figure 4**)
- Continuous ring circular cages, when a larger number of rolling elements is required (**figure 5** and **figure 6**)
- Formed wire cage, when maximum capacity is required. This enables the greatest possible number of balls on Type A bearings (**figure 7**).

In some critical positioning applications, uniformity of torque is more important than the actual mean torque level. Specially designed toroids (**figure 8**), PTFE spacer slugs (**figure 9**), spacer balls (**figure 10**) or helical compression springs (**figure 11**) have proven in a number of such instances to be satisfactory for ball separation – by their nature they give a large amount of individual and cumulative circumferential freedom to the balls. To prevent this freedom from being detrimental, the rotational speeds must be kept low and loads comparatively light.

SKF can support the selection of the most appropriate cage or spacer solution. Contact your regional SKF Aerospace partner at: skf.com/go/aero

Figure 4

Continuous ring “Snap-over pocket” cage

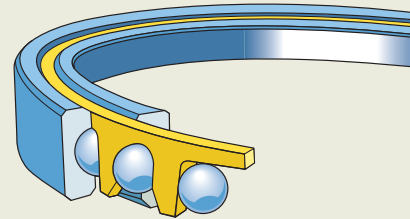


Figure 5

Continuous ring pocket cage

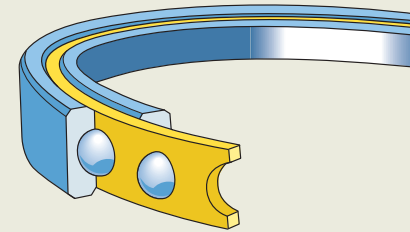


Figure 6

Riveted ring circular pocket cage

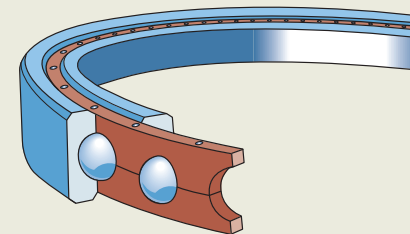


Figure 7

Formed wire cage

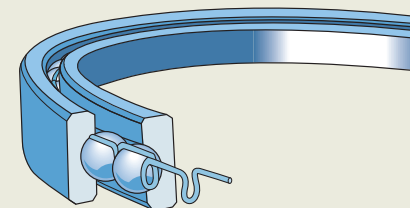


Figure 8

Toroid spacer

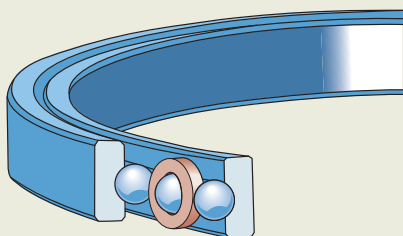


Figure 9

PTFE spacer slugs

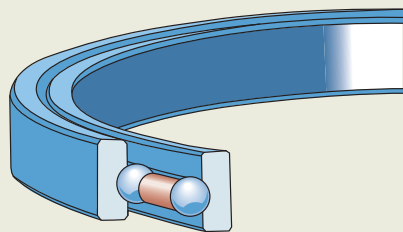


Figure 10

Spacer balls

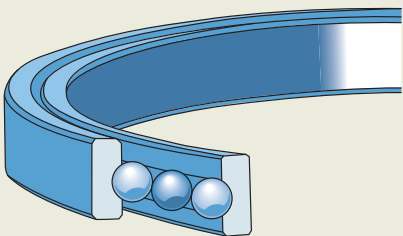
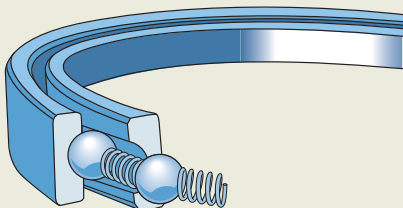


Figure 11

Helical spring



Sealing and shielding

For optimum performance of SKF Real-Slim thin section bearings, it is important to keep them clean and well lubricated. Properly designed and mounted seals and shields help accomplish this.

A sealing solution creates a contacting closure between the stationary and rotating parts. Seals are retained in the outer ring and make positive contact with the inner ring.

A shielding solution also creates a closure but without positive contact.

Seals are more effective to retain the lubricant within and exclude contamination from the bearing. But sealing increases bearing torque, generates more heat, and as a result, sealed bearings have a lower speed limit than an open or shielded bearing. Integral seals and shields offer a very compact overall design with the additional advantage of protecting the bearing before, during and after installation.

Where application requires a low weight compact solution, and when a seal or shield is required on one side only, single-sealed or single-shielded bearings are available as custom options.

NOTE: Sealed Real-Slim bearings are pre-lubricated with a general-purpose grease. Operating conditions (i.e. time, temperature, speed, environment) may result in premature lubrication degradation. A variety of lubricants are available as options to meet the most demanding application requirements.

Materials

Rings and balls

Rings and balls are made of 52100 type steel per ASTM A-295 or of 440C stainless steel per AMS 5630 when better corrosion resistance is required.

Stainless steel is typically required when the bearing needs to:

- Operate in close proximity to corrosive chemicals
- Operate with lubricants which do not protect against corrosion
- Be ready-to-use, ultra-clean bearings with no preservative on them

440C stainless steel meets a minimum of 58 HRC hardness level and can support the same loading as 52100 steel.

Rolling elements can also be provided in ceramic material. Such bearings are generally referred to as hybrid bearings. The physical properties of the ceramic rolling elements (precision, hardness, light weight) provide additional benefits such as improved repeatability, low torque, high stiffness, and resistance to wear under marginal or no-lube conditions.

In applications where both corrosion resistance and chemical resistance are required, P series bearings may be required. These bearings have rings made of 17-4PH stainless steel and have ceramic balls.

Standard bearings are processed for operating temperatures up to 121 °C (250 °F). At temperatures above this limit, reductions in material hardness can affect bearing capacity, which will reduce the bearing's dynamic life. When full capacity is required at higher temperatures, the use of M series bearings may be required.

Manufactured from M50 tool steel for balls and rings and assembled with stainless steel cages, these bearings can provide full bearing capacity at temperatures greater than 121 °C (250 °F). However, careful consideration to the bearing lubricant must also be taken.

Cages

Cages are made of brass, stainless steel, non-metallic materials such as phenolic laminate, PTFE, and polyether ether ketone (PEEK) or other materials depending on operating conditions.

Stainless steel cages are used in stainless steel bearings or high temperature applications for corrosion resistance. Non-metallic cages are used where light weight and/or lubricant absorption are required.

Seals

Seals are typically made of nitrile rubber. For operation at high temperatures or in contaminated environments, silicone or Viton materials can be used.

Coatings

Endurakote plating protects bearings from corrosion and provides substantial life improvements in contaminated environments. Endurakote plating is applied over conventional bearing materials such as 52100 steel and offers the same corrosion resistance as bearings made of 440C stainless steel. The coating is applied to the entire bearing ring surface, including the raceways, leaving no area unprotected from corrosion. Endurakote plating is hard chromium, electrodeposited by a proprietary process. The hard, dense exterior surface formed by the coating is excellent in the retention of the lubricant film and is extremely wear resistant. Endurakote plating achieves a true molecular bond, and will not flake or peel even under the high contact stresses experienced in the bearing contacts.



Bearing remanufacturing

The SKF Bearing Remanufacturing Programme is designed to return a bearing to service in the shortest possible time, while ensuring the highest quality workmanship on a very cost-effective basis. Remanufacturing includes the necessary inspections and quality controls.

A bearing repaired by SKF performs like a new bearing, with the same warranty but at a significantly lower cost.

Bearings with bores as small as 250 mm (10 in.) and bearings with outer diameters as large as 6 100 mm (240 in.) can be remanufactured. SKF remanufacturing solutions extend to all ball and roller bearings, regardless of the original manufacturer.

Engineered designs

Ultra-Slim thin section bearings

Ultra-Slim bearings have an extremely thin cross section that provides great size and weight reductions for light to medium duty applications with slow or intermittent rotation.

They are used for applications in aerospace, robotics or anywhere precise positioning and lightweight designs are critical. At just 2,5 mm (0.1 in.) wide, Ultra-Slim bearings are available in bore sizes ranging from 35 to 170 mm (1.38 to 6.7 in.). Their compact profile allows the use of Ultra-Slim bearings in many highly confined spaces. Ultra-Slim bearings are made of stainless steel for corrosion resistance. They are available as angular contact (Type A), radial contact (Type C), and four-point contact (Type X) bearing types.

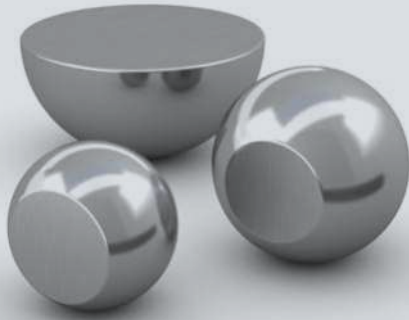
Hybrid bearings with ceramic balls are available on request. These are often used when lubrication is marginal or when lower wear generation and/or lower torque levels are required.

Other engineered designs

SKF supplies other engineered thin section bearing designs, including:

- Metric ball bearings four-point contact BB series, typically used as an alternative to cross-roller bearings
- SKF Reali-Slim TT series, four-point contact, small scale, thin section turntable bearings
- Tapered roller bearings KT series, single row radial type

For other engineered and customized designs, contact SKF.



10

Aerospace specialty and engineered balls



10 Aerospace specialty and engineered balls

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In addition to supplying precision aerospace specialty balls, typically used for rolling bearings (refer to *Airframe rolling bearings* **page 30** and *Aeroengine rolling bearings* **page 444**), SKF supplies other types of balls in a wide range of materials, sizes and grades, engineered to meet many different aerospace and industrial applications.

Flatted balls, hollow balls and ball plugs are used in fluid and flow control applications. For measurement and positioning, SKF supplies tooling and checking balls, and master ball sets.

SKF also supplies a wide range of customized ball designs to meet the most demanding application requirements.

Products

Flatted balls

Flatted balls are typically used in fluid and flow control devices such as valve stems. They can also be used as shoes in rotating equipments, such as swash plate shoes. They can be supplied in a wide range of materials and sizes: 1,5 mm to 63,5 mm ($1/16$ to 2.5 in.) diameter. Some examples are given in **figure 1**.

Hollow balls

Hollow balls are typically used in ball transfer units and fluid control devices such as fluid and tank valves. They can be supplied in a wide range of materials and sizes: 9,525 mm to 63,5 mm ($3/8$ to 2.5 in.) diameter. See **figure 2**.

Figure 1

Flatted balls



Figure 2

Hollow balls



Ball plugs

Ball plugs are typically used during the investment casting process of airfoils and blades, where tubular channels or vent holes in the casting are plugged by ball elements.

Ball plugs can be customized to application requirements. SKF supplies any increment of sizes from 1,5 to 25,4 mm (*1/16 to 1 in.*) diameter.

Typical materials used for ball plugs include nickel alloyed steels such as Hastelloy. For more information, refer to *Materials* page 472.

See example in **figure 3**.

Tooling and checking balls

SKF tooling and checking balls are extensively used as metrology tools. They can be supplied in many metric or inch sizes. They are typically made of high precision finely finished 440C stainless steel material with hardness 55 to 58 HRC.

Designs can include:

- A reference shoulder for positive positioning and re-positioning.
- A shank that can be press-fitted into a hole.

Some examples are given in **figure 4**.

Master ball sets

Master ball sets are extensively used as metrology tools for close-tolerance measurements. SKF ball sets have the necessary certifications, including that of the National Institute of Standards and Technology.

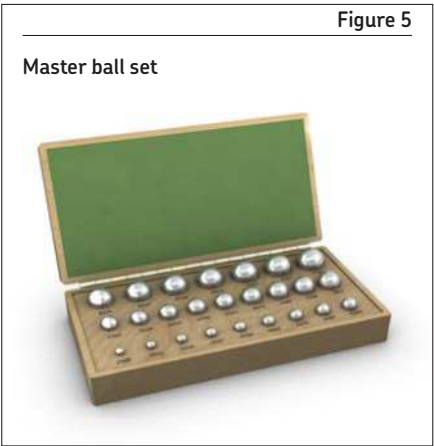
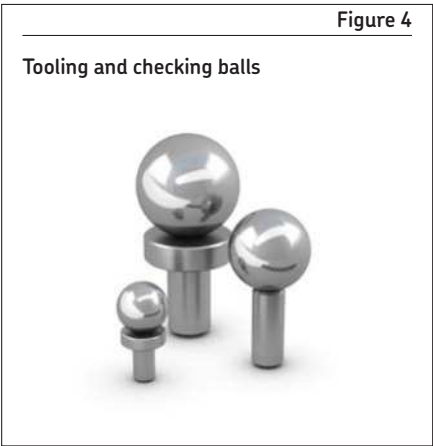
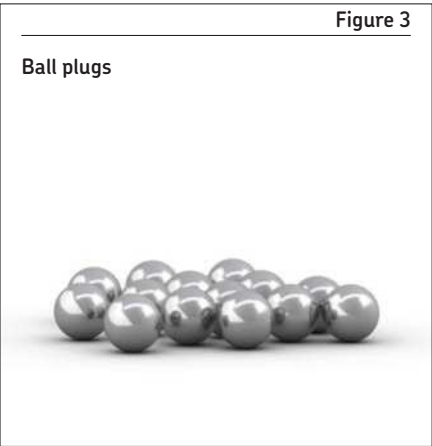
Typical applications include checking of flatness and parallelism, as well as depth and diameter measurements.

Materials used are highly corrosion resistant, humidity resistant and abrasion resistant, such as tungsten carbide tool steel.

The following specifications are supplied :

Specification	Inch set	Metric set
Size range	1/16 to 1 in. (1,5875 to 25,4 mm) diameter in 1/32 in. (0,79375 mm) increments, with 31 balls per set	1 to 25 mm in 1 mm increments, with 25 balls per set
Diameter tolerance	±0.000010 in. (0,254 µm)	±0,3 µm
Sphericity	0.000010 in. (0,254 µm)	0,2 µm
Micro-finish	1 µin. (0,0254 µm)	0,02 µm
Hardness HRA	88 to 92	88 to 92

Some examples are given in **figure 5**.



Materials

SKF supplies balls in a wide range of materials, designed to meet a variety of needs, including:

- **52100 steel**

The standard material for most off-the-shelf balls, with excellent strength characteristics and the capability to withstand moderate impact loading conditions. With suitable through-hardened heat treatment, 52100 steel can be used at operating temperatures up to 200 °C (400 °F).

- **Tool steels such as M50 steel**

Suitable for temperatures between 200 and 427 °C (400 and 800 °F), M50 steel maintains its hardness, capacity and thermal stability better than standard bearing steels in high-temperature applications. The vacuum arc re-melting process used to produce M50 steel results in extremely clean material that is highly resistant to wear and oxidation, offers consistent metallurgical properties, and maintains a typical hardness range of 60 to 65 HRC.

This material can be nitrided (M50-NiL steel) for greater fracture toughness that makes it ideal for high-temperature applications that also involve high shock loading conditions.

- **440C stainless steel**

This high carbon chromium steel is designed to provide maximum hardness in stainless ball applications. When heat treated, 440C stainless can attain 63 HRC hardness.

Balls made of 440C stainless perform exceptionally well in corrosive environments. When treated with a low-temperature process using liquid nitrogen, they can maintain their stability at temperatures down to nearly -185 °C (-300 °F).

- **Silicon nitride**

The characteristics of silicon nitride make it ideal for use in applications where high speed, high temperature, low operating noise, electrical insulation, high stiffness and high hardness are required. As a result, ceramics balls offer significant advantages over traditional materials when used in rolling bearings, ball valves, gage tips and ballizing applications.

SKF has pioneered the use of silicon nitride balls by developing a unique production process and the quality control procedures required to reliably manufacture high precision, ceramic rolling elements.

The result of this process is exceptional quality and reliable performance.

- **Other materials for specific applications**

Other corrosion-resistant steels and tool steels (including tungsten carbide tool steel), nickel based alloys (including Inconel or Hastelloy) or cobalt alloyed steel for high temperature applications, non-metallic (including nylon, typically used for lightweight solutions) and glass materials, titanium alloys, etc.

Ball grades

SKF Aerospace specialty balls can be supplied with tolerances compliant to ABMA grade 3 to 1000. See **table 1** for more information.

Table 1
SKF Aerospace specialty ball grades

ABMA grade	Ball diameter tolerance	Spherical form uniformity tolerance	Basic diameter tolerance	Surface roughness
	$\mu\text{in./}\mu\text{m}$			
3	3/0,08	5/0,13	± 30 $\pm 0,75$	0.5/0,012
5	5/0,13	10/0,25	+50/-40 +1,25/-1,00	0.8/0,020
10	10/0,25	20/0,50	+50/-40 +1,25/-1,00	1.0/0,025
16	16/0,40	32/0,80	+50/-40 +1,25/-1,00	1.0/0,025
24	24/0,60	48/1,20	± 100 $\pm 2,50$	2.0/0,050
48	48/1,20	96/2,40	± 200 $\pm 5,00$	3.0/0,080
100	100/2,50	200/5,00	± 500 $\pm 12,50$	5.0/0,125
200	200/5,00	400/10,00	± 1000 $\pm 25,00$	8.0/0,200
500	500/13,00	1000/25,00	± 2000 $\pm 50,00$	– 1)
1000	1000/25,00	2000/50,00	± 5000 $\pm 125,00$	– 1)

1) Not applicable



Aerospace sealing solutions



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SKF supplies a wide range of sealing solutions, from seal replacement to the design of customized seals for extremely demanding applications. This is enabled by SKF's unmatched understanding of the interaction between seals, bearings, lubrication and operating conditions (temperatures, speeds, pressures, etc.).

With unique capabilities in seal design, materials, testing and manufacturing, SKF sealing solutions meet the most demanding application requirements. They can be found in power transmission systems, actuators, pumps and fluid handling systems.

SKF supports the entire product life cycle with:

- SKF simulation tool for seals, used to explore the non-linear behaviour of various sealing materials and designs. This helps to predict sealing performance under various operating conditions.
- Tests that can be conducted on-site at your location, or at one of our global testing facilities. Seals can be tested in static or dynamic loading conditions using rotating and reciprocating test rigs capable of simulating operating conditions including extreme pressures and temperatures. SKF testing capability also includes tests of durability, performance, contaminant exclusion, salt fog corrosion, cold fracture, pump rate, frictional moment, dry wear, and chemical compatibility.
For example, SKF has made significant investments in high speed test rigs for carbon seals to allow demonstration testing of new designs and validation testing of design changes. Testing is performed to match flight profiles for engine applications under simulated flight conditions.
Results from thousands of seal tests conducted by SKF annually, generate valuable know-how for failure analyses and performance optimization.
- High manufacturing flexibility. SKF manufacturing capability includes both moulded (in compression, injection or transfer) and machined seals. SKF manufactures seals on demand and delivers them worldwide and in quantities ranging from a few parts (prototypes for example) to serial production.

Product range

Aerospace seals are available in a wide range of designs and materials, for applications from the smallest gearbox to the largest swash plate.

SKF's assortment comprises many products that meet international and customer standards including ISO, ASTM, or DIN standards.

When needed, a combination of different seals and arrangements can be used to achieve best sealing performance in complex operating conditions.

Materials

Aerospace seals are exposed to a wide range of challenging operating conditions such as high temperature, speed, pressure and contact with chemicals. To handle these and other harsh conditions, it is essential to select the most suitable sealing materials.

To meet the most demanding application requirements, SKF sealing solutions use a wide range of rubbers, thermoplastic elastomers and other materials such as high-performance plastics:

- **Thermoset elastomers**

Extremely flexible materials that can be stretched and deflected with relatively little force. Many of them deliver excellent resistance to oils, greases, or other media.

- **Thermoplastic elastomers**

Thermoplastic elastomers offer advantages typical of both rubber and plastic materials. SKF's high performance polyurethanes (TPU) combine excellent abrasion and wear resistance, low compression set and tear strength, and outstanding pressure resistance.

- **PTFE**

Engineered to handle extreme conditions, polytetrafluoroethylene (PTFE) and its compounds can withstand aggressive chemicals plus high temperatures and pressures. Thanks to their extremely low coefficient of friction, they can also tolerate dry running conditions.

- **Carbon**

Carbon is typically used for applications with very high-speed and high-temperature rotary sealings, as in aircraft engine and auxiliary power unit (APU) main shafts. In such extreme operating conditions, elastomer, thermoplastic or PTFE materials may not be adequate.

- **Plastics**

From engineering plastics to high performance plastics such as polyether ether ketone (PEEK), SKF's range of specialty plastic materials can meet higher temperature, chemical and mechanical property requirements.

- **Other materials**

Including rubbers and metals. SKF also constantly develops solutions that are uniquely engineered for high performance applications, such as ECOPUR thermoplastic polyurethane, a proprietary SKF material.

Sealing rings

SKF is a major designer and manufacturer of sealing rings, used to meet the most demanding application requirements.

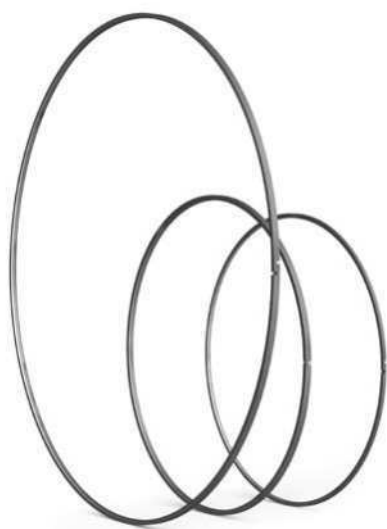
SKF sealing rings are specified for a broad range of static and dynamic aerospace applications including:

- Turbine engine bearing damper
- Piston engines
- Secondary seals in carbon seal assemblies
- Actuators
- Auxiliary power units (APU)
- Environmental control units
- High temperature valve applications

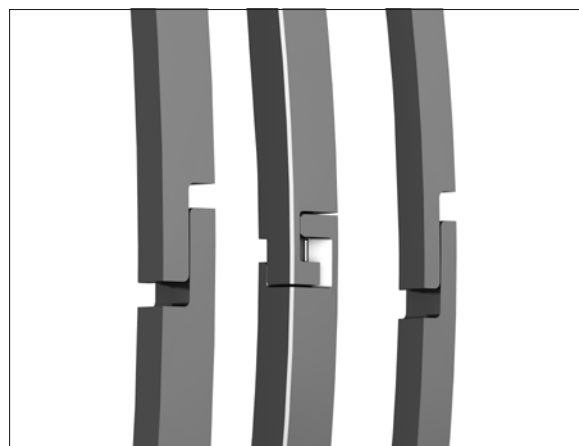
Patented joint configurations are available for applications requiring the strictest leakage control and for blind assembly applications. Various coatings are also used and are specified based on the needs of the application.

For sealing rings, SKF provides a proprietary AMS 7310 iron. This is a preferred ring material for many aircraft engine applications with a proven history of superior performance characteristics. Metallic ferrous rings, high temperature alloys such as Inconel, and thermo-plastic and thermoset non-metallic materials can also be supplied. For example, SKF's proprietary PTFE blends can be used for optimum wear and sealing efficiency to meet specific application requirements.

SKF designs and supplies the optimum sealing ring solution for your application to ensure long life, performance and reliability.



Sealing rings



Sealing ring solutions

Aerospace carbon seals for turbine engines

Carbon seals reduce costs by extending life and delivering outstanding performance in harsh operating conditions, setting quality standards for many commercial and military engines.

Applications

- Main shaft bearing seals in aircraft engines
 - Bearing compartment face seals
- Bearing compartment circumferential seals
- Bearing compartment bushing seals
- Main engine bearing compartment seals
 - Turbine engine shaft seals to seal the main shaft bearing compartment and oil sump
- Air seals
- APU seals
- Auxiliary gear box seals
- Engine seals

SKF carbon seals can be designed with features providing hydrodynamic capability. Such features have shown clear performance advantages in reducing heat generation and extending seal life, reducing load on engine oil management systems and maximizing time on wing.

SKF carbon seals can be supplied with shaft seal runners. Runners are used to interface with the seal. They have a fine surface finish and surface treatment to ensure optimum performance. SKF also supplies other support structures and spacers to the sealing assemblies to assure the proper interface of mating components.

Radial shaft seals

SKF supplies an array of proven shaft sealing solutions that protect bearings, keep lubricants in and improve system reliability.

At work in power transmissions across aerospace and every major industry, SKF radial shaft seals support greater uptime in everything from the smallest high-speed machine tools to the largest wind turbines.

SKF rubber and metal outside diameter shaft seals resist aggressive aerospace oils and can be designed with hydrodynamic features to optimize the functionality of the seal. Such designs are moulded in geometries that induce a hydrodynamic pumping action that allows the temperature under the lip to remain lower and reduces the carbonization of oil at the main sealing surface.

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Carbon seals



Radial shaft seals

Diaphragm seals and boots

Diaphragm seals are used for sealing across a shaft or inner member to the housing. They handle the torsional motion or oscillation of the shaft.

Boots are used for sealing in applications with reciprocation or torsional motion.

Diaphragm seals and boots are thin walled products with unique convoluted shapes. They are used for contamination exclusion in dynamic applications with torsional and/or rotational motion.

SKF offers a wide range of materials to meet the most demanding applications requirements.

Cassette seals

Cassette seals are multi-component seals that provide an optimized sealing counterface by incorporating a wear sleeve (refer to *Wear sleeves* for more information). It uses high-performance elastomeric materials and allows for the inclusion of multi-lip designs to improve contamination exclusion and sealing performance.

Wear sleeves

Over time, contaminants, high pressure and speed, or inadequate lubrication can cause particles to be trapped underneath a shaft sealing lip. Wear grooves begin to form on the shaft as it rotates, eventually leading to sealing failure and severe shaft damage. Repairs usually involve dismounting, replacing or re-machining the shaft, and installing a new seal. SKF Speedi-Sleeve and custom designed wear sleeves offer a much faster, more cost-effective alternative.

SKF Speedi-Sleeve

SKF Speedi-Sleeve is a thin-walled wear sleeve that is simply pressed into position over the shaft to provide an excellent sealing surface for radial shaft seals. In fact, its surface properties result in a better counterface than what can normally be achieved on a shaft. Whether it is used to reduce initial shaft machining expenses or to limit downtime costs while repairing a worn shaft, SKF Speedi-Sleeve offers enhanced sealing system performance and benefits for both OEM and aftermarket customers – without the need to change the original seal size.

SKF Speedi-Sleeves are made of a proprietary stainless steel material, providing increased strength and excellent ductility properties. Imperceptible lubricant pockets enable the lubricant to reside on the sleeve and prevent dry running of the sealing lip that otherwise can create excessive wear.

SKF Speedi-Sleeve Gold

SKF Speedi-Sleeve Gold is an enhanced version of the standard SKF Speedi-Sleeve, offering improved resistance to abrasive wear. Designed for applications where extended sealing system life is needed, SKF Speedi-Sleeve Gold bridges the performance gap between the standard sleeve and expensive custom shaft treatments. A thin, metallic coating applied to the base stainless steel imparts a gold colour and significantly increases durability. SKF Speedi-Sleeve Gold is particularly effective in environments where there are abrasive contaminants, especially when combined with a seal manufactured from the SKF fluoro rubber material, SKF Duralife.

Custom designed wear sleeves

Designed in various thicknesses and diameters to suit the application, these replaceable wear sleeves are manufactured with the correct surface finish to ensure optimum performance from the sealing system.



Diaphragm seal and boot



Cassette seal



Wear sleeves

Hydraulic seals

For fluid power applications like hydraulic cylinders, seals have to withstand extreme operating conditions and high-power density demands. SKF can meet these requirements with highly engineered designs and proprietary material formulations that provide outstanding mechanical properties and excellent chemical compatibility with various hydraulic fluids.

Piston seals

Piston seals maintain sealing contact between the piston and the cylinder bore. Optimized for single and double-acting cylinders, piston seals prevent leakage past the piston while allowing an oil film to minimize friction and wear. The SKF piston seal profiles can feature:

- Polyamide/nitrile, polyurethane materials or SKF's proprietary X-ECOPUR PS material, developed specifically for piston seals
- Step-shaped split for easy installation and effective sealing for high pressure applications
- Optimized dynamic surface profiles and side vent notches

Rod and buffer seals

Rod and buffer seals maintain sealing contact in sliding motion between the cylinder head and the piston rod. SKF has a wide range of rod and buffer seals to prevent failures and boost system reliability.

Designed for heavy-duty applications, rod seals are typically single lip and made of SKF's proprietary ECOPUR thermoplastic polyurethane.

Designed to protect the rod seal from system pressure spikes, SKF buffer seals support rod seal functionality and longer hydraulic cylinder service life. They are typically U-cup designs suitable for heavy-duty applications.

Wiper seals

SKF wiper seals prevent contaminants from being transported into the system with the reciprocating piston rod.

SKF supplies single-acting press-in profiles, widely used in applications with heavy contamination. For snap-in applications, SKF supplies solutions featuring the functional benefits of a press-in seal, but with snap-in convenience and better rod tracking.

Guide rings

Non-metallic SKF guide rings accommodate radial loads acting on the cylinder assembly, prevent wear and guide the rod in the cylinder head as well as the piston in the cylinder bore to avoid damage. This can lead to smoother operation and longer service life.

SKF polymeric material guides are precision machined and available in reinforced polyamide, phenolic resin and fabric or PTFE, and deliver substantial improvements in seal life and sealing performance. For heavy duty applications, SKF guide rings include piston guide rings, rod guide rings or solutions that can be used in either rod or piston applications.

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Piston seals



Rod and buffer seals



Wiper seals



Guide rings

Fluid handling seals

For fluid handling applications where seals come into direct contact with aggressive fluids or slurries, SKF supplies sealing solutions that can withstand these harsh conditions.

SKF Spectraseal

The SKF Spectraseal product line is used when conventional elastomer or thermoplastic seals cannot withstand temperature extremes from cryogenic temperatures of -193 to $+290$ °C (-315 to $+550$ °F), aggressive chemicals and solvents, abrasive or non-lubricating media, high surface speeds and/or high pressures. SKF Spectraseal are seals machined from engineered plastic materials such as PTFE-based compounds, ultra-high molecular weight polyethylene (UHMWPE), PEEK and other high performance plastics. They are also available in materials with a very low coefficient of friction, enabling sealing at high surface speeds in dry or non-lubricated conditions while reducing linear or rotating friction.

Rotary manifold seals

SKF rotary manifold sealing solutions maintain proper fluid flow between machine components for virtually any application, including those optimized for low friction to enable greater energy efficiency and service life.

Locking T-seals

The Locking T-seal is an SKF patented design where a ridge on the hard plastic anti-extrusion ring is able to snap into a groove moulded or machined into the elastomer lip, locking the T-seals anti-extrusion ring in the right position.

Locking T-seals from SKF enable easier assembly and less risk of damage, even in remote locations or with automated equipment. The seals feature ridges that snap into place when installed and mechanically lock the anti-extrusion rings in the proper orientation. The seals can also be used in dynamic reciprocating applications, as well as high-pressure static connections.



SKF Spectraseal



Rotary manifold seals

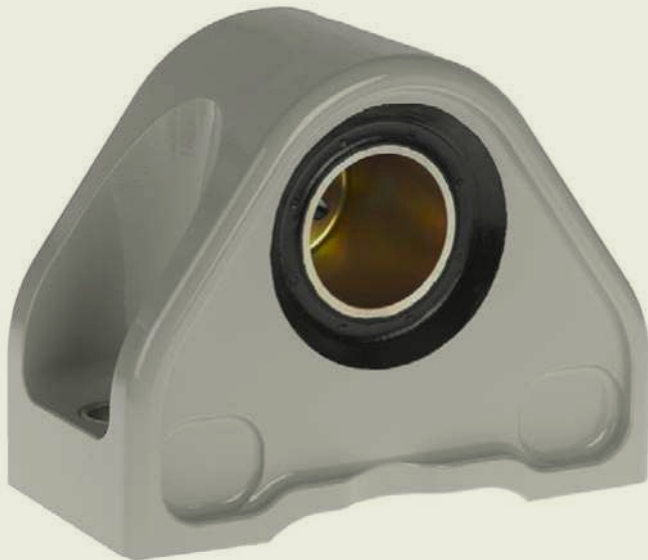


Locking T-seal



12

Aerospace elastomeric and damping solutions



12 Aerospace elastomeric and damping solutions

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Today, reduced direct operating costs (DOCs) and improved efficiencies and sustainability are driving new aircraft design. To achieve these goals, SKF supplies aerospace elastomeric solutions that:

- Carry heavy loads while absorbing, dampening and controlling large deflections occurring simultaneously in several directions
- Make aircraft lighter by reducing multi-component assemblies into single-units for compactness and minimal maintenance requirements
- Provide longer life and good performance in operation under severe environmental conditions including humidity and contamination (such as dust)

SKF has extensive experience in developing, engineering, testing and manufacturing elastomeric solutions. SKF's unmatched expertise is used to optimize elastomeric solutions by making them quieter, smoother, safer and more reliable. Through custom formulation, compounding, moulding and bonding of precision elastomeric products, SKF solves the most demanding application specific problems in aerospace.

For example, replacing traditional helicopter main rotor hubs with elastomeric bearings can result in:

- 75% reduction in the number of parts
- 20% reduction in weight
- 50% life increase
- 75% reduction in maintenance costs

Product range

Aerospace elastomeric solutions are produced by layering elastomers between shims of substrates.

SKF supplies a wide range of materials including high quality elastomeric formulas and specific rubber compounds to meet your needs.

SKF supplies a wide range of elastomeric solutions, as presented below. They can be customized to meet the most demanding application requirements.

Elastomeric bearings

Elastomeric bearings are of a laminated design built up from thin individual layers. They are used as flexible joints to accommodate multi-modulus deflections with minimized power loss and optimized stress-strain distribution. Some examples are given in **figure 1**.

Figure 1

Elastomeric bearings
Product examples



Isolators and mounts

Isolators and mounts are solutions with a targeted stiffness to accommodate vibration within a system or as a joint between components. They are made of materials with extensive resistance to environmental conditions including contamination and temperature. Some examples are given in **figure 2**.

Dampers

Dampers use modulus adjustable materials to:

- Reduce the hysteresis effect
- Absorb shocks and energy

Typical applications include helicopter rotor lead lag dampers. Some examples are given in **figure 3**.

Figure 2

Isolators and mounts Product examples



Figure 3

Dampers Product examples



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11C..E.. for bore code 5	For the cross-reference designation of this legacy product, see WEN..		11LHW..	For the cross-reference designation of this legacy product, see WAS..A..	
11C..E.. for bore code 8 and ≥ 12 (except 2 ²⁾)	For the cross-reference designation of this legacy product, see NEN..		11NH..	Airframe spherical plain bearings – Self-lubricating high misalignment (inch dimensions), XLNT coated sphere	2.32 258
11C..N.. for bore code ≥ 12	For the cross-reference designation of this legacy product, see LEN..		12BF..	For the cross-reference designation of this legacy product, see FJ/WAS.., EFJ/WAS.., SFJ/WAS.., SEFJ/WAS..	
11C..N.. for bore codes 6 and 10	For the cross-reference designation of this legacy product, see NEN..		12BM..	For the cross-reference designation of this legacy product, see MJ/WAS.., EMJ/WAS.., SMJ/WAS.., SEMJ/WAS..	
11C..W.. for bore code ≥ 6	For the cross-reference designation of this legacy product, see WEN..		12BNF..	For the cross-reference designation of this legacy product, see FJ/NAS.., EFJ/NAS.., SFJ/NAS.., SEFJ/NAS..	
11C..W.. for bore codes 5 and 22	For the cross-reference designation of this legacy product, see NEN..		12BNM..	For the cross-reference designation of this legacy product, see MJ/NAS.., EMJ/NAS.., SMJ/NAS.., SEMJ/NAS..	
11DH..	Airframe spherical plain bearings – Self-lubricating high misalignment (inch dimensions), XCR plating on sphere	2.32 258	12CF..	For the cross-reference designation of this legacy product, see PHFJ/WAS.., EPHFJ/WAS..	
11E..H..	For the cross-reference designation of this legacy product, see HMEN..		12CM..	For the cross-reference designation of this legacy product, see PHMJ/WAS.., EPHMJ/WAS..	
11F..E.. for bore code 5	For the cross-reference designation of this legacy product, see WEN..		12CNF..	For the cross-reference designation of this legacy product, see PHFJ/NAS.., EPHFJ/NAS..	
11F..E.. for bore code 8 and ≥ 12 (except 2 ²⁾)	For the cross-reference designation of this legacy product, see NEN..		12CNM..	For the cross-reference designation of this legacy product, see PHMJ/NAS.., EPHMJ/NAS..	
11F..N.. for bore code ≥ 12	For the cross-reference designation of this legacy product, see LEN..		13AAF..	Airframe self-lubricating journal bearings – Flanged bearings, NSA 8148, inch dimensions, aluminium alloy, liner X1	4.8 418
11F..N.. for bore codes 6 and 10	For the cross-reference designation of this legacy product, see NEN..		13AAZ..	Airframe self-lubricating journal bearings – Plain bearings, NSA 8146, inch dimensions, aluminium alloy, liner X1	4.5 412
11F..W.. for bore code ≥ 6	For the cross-reference designation of this legacy product, see WEN..		13ASF..	Airframe self-lubricating journal bearings – Flanged bearings, NSA 8147, inch dimensions, corrosion-resistant-steel, liner X1	4.8 418
11F..W.. for bore codes 5 and 22	For the cross-reference designation of this legacy product, see NEN..				
11HH..	Airframe spherical plain bearings – Self-lubricating high misalignment (inch dimensions), XL coated sphere	2.32 258			
11HN..	For the cross-reference designation of this legacy product, see NAS..				
11HW..	For the cross-reference designation of this legacy product, see WAS..				
11KH..	Airframe spherical plain bearings – Self-lubricating high misalignment (inch dimensions), XLHT coated sphere	2.32 258			

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Designation	Product	Product table No. Page ¹⁾	Designation	Product	Product table No. Page ¹⁾
13ASZ..	Airframe self-lubricating journal bearings – Plain bearings, NSA 8145, inch dimensions, corrosion-resistant-steel, liner X1	4.5 412	..AAK	Airframe self-lubricating journal bearings – Plain bearings, EN 2285, metric dimensions, aluminium alloy 2024, liner Fiberslip	4.1 404
13BAF..	Airframe self-lubricating journal bearings – Flanged bearings, AS 81934/2, inch dimensions, aluminium alloy	4.9 420	AG..	Airframe rolling bearings – Deep groove ball bearing double row (metric dimensions), not plated bearing steel	1.5 60
13BAZ..	Airframe self-lubricating journal bearings – Plain bearings, AS 81934/1, inch dimensions, aluminium alloy	4.6 414	AGN..	Airframe rolling bearings – Deep groove ball bearing double row, EN 3056 (metric dimensions), not plated bearing steel	1.6 62
13BSF..	Airframe self-lubricating journal bearings – Flanged bearings, AS 81934/2, inch dimensions, corrosion-resistant-steel	4.9 420	..AK	Airframe self-lubricating journal bearings – Plain bearings, metric dimensions, aluminium alloy 2618, liner Fiberslip	4.1 404
13BSZ..	Airframe self-lubricating journal bearings – Plain bearings, AS 81934/1, inch dimensions, corrosion-resistant-steel	4.6 414	AS 14101	For bearings according to this standard, see NAS.., ZNAS.., SZNAS.., ENAS.., ZENAS.., SZENAS..	
13C..AAF	Airframe self-lubricating journal bearings – Flanged bearings, EN 2286, metric dimensions, aluminium alloy 2024, liner X1	4.3 408	AS 14102	For bearings according to this standard, see WAS.., ZWAS.., SZWAS.., EWAS.., ZEWS.., SZEWS..	
13C..AAZ	Airframe self-lubricating journal bearings – Plain bearings, EN 2285, metric dimensions, aluminium alloy 2024, liner X1	4.1 404	AS 14103	For bearings according to this standard, see WAS.., ZWAS.., SZWAS.., EWAS.., ZEWS.., SZEWS..	
13C..AF	Airframe self-lubricating journal bearing – Flanged bearings, metric dimensions, aluminium alloy 2618, liner X1	4.3 408	AS 14104	For bearings according to this standard, see NAS.., ZNAS.., SZNAS.., ENAS.., ZENAS.., SZENAS..	
13C..AZ	Airframe self-lubricating journal bearing – Plain bearings, metric dimensions, aluminium alloy 2618, liner X1	4.1 404	AS 21151	For bearings according to this standard, see REP..M.., RA..M.., RAP..M.., REP..MR.., SREP..M.., SRA..M.., SRAP..M.., SREP..MR.., REP..ML.., RA..ML.., RAP..ML.., SREP..ML.., SRA..ML.., SRAP..ML..	
13C..SF	Airframe self-lubricating journal bearing – Flanged bearings, EN 2288, metric dimensions, corrosion-resistant-steel 17-4PH, liner X1	4.3 408	AS 21153	For bearings according to this standard, see REP.., REP..F.., SREP.., SREP..F.., REP..L.., REP..FL.., SREP..L.., SREP..FL..	
13C..SZ	Airframe self-lubricating journal bearing – Plain bearings, EN 2287, metric dimensions, corrosion-resistant-steel 17-4PH, liner X1	4.1 404	AS 21154	For bearings according to this standard, see ZWME.., ZWQME.., SZWQME..	
13D..AF	Airframe self-lubricating journal bearing – Flanged bearings, metric dimensions, aluminium alloy	4.4 410	AS 21155	For bearings according to this standard, see ZWME.., ZWQME.., SZWQME..	
13D..AZ	Airframe self-lubricating journal bearings – Plain bearings, metric dimensions, aluminium alloy	4.2 406	AS 21428	For bearings according to this standard, see MB5.., SMB5..	
13D..SF	Airframe self-lubricating journal bearings – Flanged bearings, metric dimensions, corrosion-resistant-steel	4.4 410	AS 27640	For bearings according to this standard, see KP.., KP..L, SKP.., SKP..L	
13D..SZ	Airframe self-lubricating journal bearings – Plain bearings, metric dimensions, aluminium alloy	4.2 406	AS 27641	For bearings according to this standard, see KP..A, SKP..A	
13EAF..	Airframe self-lubricating journal bearings – Flanged bearings, EN 4535-2, aluminium alloy	4.10 422	AS 27642	For bearings according to this standard, see KP..B, SKP..B	
13EAZ..	Airframe self-lubricating journal bearings – Plain bearings, EN 4534-2, inch dimensions, aluminium alloy	4.7 416	AS 27643	For bearings according to this standard, see KP.., KSP..A, KSP..L, SKSP.., SKSP..A, SKSP..L	
13ESF..	Airframe self-lubricating journal bearings – Flanged bearings, EN 4537-2, corrosion-resistant-steel	4.10 422	AS 27644	For bearings according to this standard, see DPP.., SDPP..	
13ESZ..	Airframe self-lubricating journal bearings – Plain bearings, EN 4536-2, inch dimensions, corrosion-resistant-steel	4.7 416	AS 27646	For bearings according to this standard, see B5.., SB5..	
			AS 27646	For bearings according to this standard, see DSP.., SDSP..	
			AS 27647	For bearings according to this standard, see DW.., DW..K2, DW..K, SDW.., SDW..K2, SDW..K	
			AS 27648	For bearings according to this standard, see KP..BS, SKP..BS	
			AS 81820/1	For bearings according to this standard, see NAS..A.., ZNAS..A.., SZNAS..A.., ENAS..A.., ZENAS..A.., SZENAS..A..	

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AS 81820/2	For bearings according to this standard, see WAS..A., ZWAS..A., SZWAS..A., EWAS..A., ZEWAS..A., SZEWAS..A..			CN..JESP..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), sealed bearing in bearing steel and rod end body in cadmium plated steel with UNJF profile thread	3.14	322
AS 81820/3	For bearings according to this standard, see WAS..A., ZWAS..A., SZWAS..A., EWAS..A., ZEWAS..A., SZEWAS..A..			CN..JSP..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), shielded bearing in bearing steel and rod end body in cadmium plated steel with UNJF profile thread	3.14	322
AS 81820/4	For bearings according to this standard, see NAS..A., ZNAS..A., SZNAS..A., ENAS..A., ZENAS..A., SZENAS..A..			CN..M	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), shielded bearing in bearing steel and rod end body in cadmium plated steel	3.2	298
AS 81934/1	For bearings according to this standard, see 13BAZ., 13BSZ..			CN..ME	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), sealed bearing in bearing steel and rod end body in cadmium plated steel	3.2	298
AS 81934/2	For bearings according to this standard, see 13BAF., 13BSF..			CN..MESP..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), sealed bearing in bearing steel and rod end body in cadmium plated steel	3.14	322
AS 81935/1	For bearings according to this standard, see MJ/WAS., EMJ/WAS..			CN..MESP1	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), sealed bearing in bearing steel and rod end body in cadmium plated steel	3.2	298
AS 81935/2	For bearings according to this standard, see FJ/WAS., EFJ/WAS..			CN..MJ..	Airframe rod ends – External thread rod end with integrated rolling bearing, EN 3541 (metric dimensions), bearing in bearing steel and rod end body in cadmium plated steel	3.1	296
AS 81935/4	For bearings according to this standard, see MJ/NAS., EMJ/NAS..			CN..MSP..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), shielded bearing in bearing steel and rod end body in cadmium plated steel with UNF profile thread	3.14	322
AS 81935/5	For bearings according to this standard, see FJ/NAS., EFJ/NAS..			CN..MSP1	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), shielded bearing in bearing steel and rod end body in cadmium plated steel	3.2	298
AS 81935/6	For bearings according to this standard, see EPHMJ/WAS., PHMJ/WAS..			DPP..	Airframe rolling bearings – Deep groove ball bearing double row, AS 27644 (inch dimensions), cadmium plated bearing steel, standard tolerance	1.20	98
AS 81935/7	For bearings according to this standard, see PHFJ/WAS., EPHFJ/WAS..			DSP..	Airframe rolling bearings – Self-aligning ball bearing double row, AS 27643 (inch dimensions), cadmium plated bearing steel, standard tolerance	1.26	114
AS 81935/8	For bearings according to this standard, see PHMJ/NAS., EPHMJ/NAS..			DSRP..	Airframe rolling bearings – Spherical roller bearing single row (inch dimensions), cadmium plated bearing steel	1.27	116
AS 81935/9	For bearings according to this standard, see PHFJ/NAS., EPHFJ/NAS..			DW..	Airframe rolling bearings – Deep groove ball bearing double row, AS 27647 (inch dimensions), cadmium plated bearing steel, standard tolerance	1.21	100
AS 81936/1	For bearings according to this standard, see QXMB..						
AS 81936/2	For bearings according to this standard, see QXMB..						
B5..	Airframe rolling bearings – Deep groove ball bearing single row, AS 27646 (inch dimensions), cadmium plated bearing steel, standard tolerance	1.18	92				
B55..	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), cadmium plated bearing steel	1.19	96				
C..M	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), shielded bearing in bearing steel and rod end body in cadmium plated steel	3.2	298				
C..ME	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), sealed bearing in bearing steel and rod end body in cadmium plated steel	3.2	298				
C..MJ..	Airframe rod ends – External thread rod end with integrated rolling bearing, EN 3541 (metric dimensions), bearing in bearing steel and rod end body in cadmium plated steel	3.1	296				
CN..-..	Airframe rod ends – External thread rod end with integrated rolling bearing, EN 4156 (inch dimensions), shielded bearing in bearing steel and rod end body in cadmium plated steel	3.15	326				
CN..E..	Airframe rod ends – External thread rod end with integrated rolling bearing, EN 4156 (inch dimensions), sealed bearing in bearing steel and rod end body in cadmium plated steel	3.15	326				

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DW..K	Airframe rolling bearings – Deep groove ball bearing double row, AS 27647 (inch dimensions), cadmium plated bearing steel, standard tolerance	1.21 100	EFJ/QMTC..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring with lubrication by the rod end body	3.35 380
DW..K2	Airframe rolling bearings – Deep groove ball bearing double row, AS 27647 (inch dimensions), cadmium plated bearing steel, standard tolerance	1.21 100	EFJ/QMTC..R	For the bearing used in this rod end, see QMT..	
EF..	Airframe rod ends – Internal thread integrated metal-to-metal spherical plain bearing rod end (metric dimensions), cadmium plated steel inner ring and cadmium plated steel rod end body	3.11 316	EFJ/QMT..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring without lubrication groove	3.35 380
EFJ/NAS..	Airframe rod ends – Internal thread inserted narrow self-lubricating spherical plain bearing rod end, AS 81935/5 (inch dimensions), PH13.8 inner ring and cadmium plated 4340 steel rod end body	3.27 358	EFJ/QMT..R	For the bearing used in this rod end, see QMT..	
EFJ/NAS..	For the bearing used in this rod end, see NAS..		EFJ/QMTS..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring	3.35 380
EFJ/QML..	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (metric dimensions), cadmium plated steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring	3.12 318	EFJ/QMTS..R	For the bearing used in this rod end, see QMT..	
EFJ/QML..	For the bearing used in this rod end, see QML..		EFJ/RL..	Airframe rod ends – Internal thread inserted wide self-lubricating spherical plain bearing rod end (metric dimensions), cadmium plated 30NCD16 steel rod end	3.6 306
EFJ/QMLC..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring with lubrication by the rod end body	3.34 378	EFJ/RL..	For the bearing used in this rod end, see WEN..	
EFJ/QMLC..R	For the bearing used in this rod end, see QML..		EFJ/RL..R..	Airframe rod ends – Internal thread inserted wide self-lubricating spherical plain bearing rod end (inch dimensions), cadmium plated 30NCD16 steel rod end	3.30 370
EFJ/QML..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring without lubrication groove	3.34 378	EFJ/RL..R..	For the bearing used in this rod end, see WAS..	
EFJ/QML..R	For the bearing used in this rod end, see QML..		EFJ/RT..	Airframe rod ends – Internal thread inserted high-misalignment self-lubricating spherical plain bearing rod end (metric dimensions), cadmium plated 30NCD16 steel rod end	3.7 308
EFJ/QMLS..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring	3.34 378	EFJ/RT..	For the bearing used in this rod end, see XRT..	
EFJ/QMLS..R	For the bearing used in this rod end, see QML..		EFJ/RT..R..	Airframe rod ends – Internal thread inserted high-misalignment self-lubricating spherical plain bearing rod end (inch dimensions), cadmium plated 30NCD16 steel rod end	3.31 372
EFJ/QMT..	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (metric dimensions), cadmium plated steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring	3.13 320	EFJ/RT..R..	For the bearing used in this rod end, see XRT..	
EFJ/QMT..	For the bearing used in this rod end, see QMT..		EFJ/WAS..	Airframe rod ends – Internal thread inserted wide self-lubricating spherical plain bearing rod end, AS 81935/2 (inch dimensions), PH13.8 inner ring and cadmium plated 4340 steel rod end body	3.25 350
			EFJ/WAS..	For the bearing used in this rod end, see WAS..	

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Designation	Product	Product table No.	Page ¹⁾
EFJ/WML..	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (metric dimensions), cadmium plated steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring	3.12	318
EFJ/WML..	For the bearing used in this rod end, see WML..		
EFJ/WMLC..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring with lubrication by the rod end body	3.34	378
EFJ/WMLC..R	For the bearing used in this rod end, see WML..		
EFJ/WML..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring without lubrication groove	3.34	378
EFJ/WML..R	For the bearing used in this rod end, see WML..		
EFJ/WMLS..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring	3.34	378
EFJ/WMLS..R	For the bearing used in this rod end, see WML..		
EFJ/WMT..	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (metric dimensions), cadmium plated steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring	3.13	320
EFJ/WMT..	For the bearing used in this rod end, see WMT..		
EFJ/WMTC..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring with lubrication by the rod end body	3.35	380
EFJ/WMTC..R	For the bearing used in this rod end, see WMT..		
EFJ/WMT..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring without lubrication groove	3.35	380
EFJ/WMT..R	For the bearing used in this rod end, see WMT..		

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EFJ/WMTS..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring	3.35	380
EFJ/WMTS..R	For the bearing used in this rod end, see WMT..		
EFJ/WQML..	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (metric dimensions), cadmium plated steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring	3.12	318
EFJ/WQML..	For the bearing used in this rod end, see WQML..		
EFJ/WQMLC..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring with lubrication by the rod end body	3.34	378
EFJ/WQMLC..R	For the bearing used in this rod end, see WQML..		
EFJ/WQML..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring without lubrication groove	3.34	378
EFJ/WQML..R	For the bearing used in this rod end, see WQML..		
EFJ/WQMLS..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring with lubrication by the inner ring	3.34	378
EFJ/WQMLS..R	For the bearing used in this rod end, see WQML..		
EFJ/WQMT..	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (metric dimensions), cadmium plated steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring	3.13	320
EFJ/WQMT..	For the bearing used in this rod end, see WQMT..		
EFJ/WQMTC..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring with lubrication by the rod end body	3.35	380
EFJ/WQMTC..R	For the bearing used in this rod end, see WQMT..		

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EFJ/WQMT..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring without lubrication groove	3.35 380	EMJ/QMLS..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring	3.32 374
EFJ/WQMT..R	For the bearing used in this rod end, see WQMT..		EMJ/QMLS..R	For the bearing used in this rod end, see QML..	
EFJ/WQMTS..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring with lubrication by the inner ring	3.35 380	EMJ/QMT..	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (metric dimensions), cadmium plated steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring	3.10 314
EFJ/WQMTS..R	For the bearing used in this rod end, see WQMT..		EMJ/QMT..	For the bearing used in this rod end, see QMT..	
EM..	Airframe rod ends – External thread integrated metal-to-metal spherical plain bearing rod end (metric dimensions), cadmium plated steel inner ring and cadmium plated steel rod end body	3.8 310	EMJ/QMTC..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring with lubrication by the rod end body	3.33 376
EMA..	Airframe rod ends – External thread inserted self-lubricating spherical plain bearing rod end, EN 2498 (metric dimensions), cadmium plated 30NCD16 steel rod end	3.3 300	EMJ/QMTC..R	For the bearing used in this rod end, see QMT..	
EMA..	For the bearing used in this rod end, see HMEN..R..		EMJ/QMT..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring without lubrication groove	3.33 376
EMJ/NAS..	Airframe rod ends – External thread inserted narrow self-lubricating spherical plain bearing rod end, AS 81935/4 (inch dimensions), PH13.8 inner ring and cadmium plated 4340 steel rod end body	3.20 340	EMJ/QMT..R	For the bearing used in this rod end, see QMT..	
EMJ/NAS..	For the bearing used in this rod end, see ENAS..		EMJ/QMTS..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring	3.33 376
EMJ/QML..	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (metric dimensions), cadmium plated steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring	3.9 312	EMJ/QMTS..R	For the bearing used in this rod end, see QMT..	
EMJ/QML..	For the bearing used in this rod end, see QML..		EMJ/RL..	Airframe rod ends – External thread inserted wide self-lubricating spherical plain bearing rod end (metric dimensions), cadmium plated 30NCD16 steel rod end	3.4 302
EMJ/QMLC..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring with lubrication by the rod end body	3.32 374	EMJ/RL..	For the bearing used in this rod end, see WEN..	
EMJ/QMLC..R	For the bearing used in this rod end, see QML..		EMJ/RL..R..	Airframe rod ends – External thread inserted wide self-lubricating spherical plain bearing rod end (inch dimensions), cadmium plated 30NCD16 steel rod end	3.23 346
EMJ/QML..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring without lubrication groove	3.32 374	EMJ/RL..R..	For the bearing used in this rod end, see WAS..	
EMJ/QML..R	For the bearing used in this rod end, see QML..		EMJ/RT..	Airframe rod ends – External thread inserted high-misalignment self-lubricating spherical plain bearing rod end (metric dimensions), cadmium plated 30NCD16 steel rod end	3.5 304
			EMJ/RT..	For the bearing used in this rod end, see XRT..	

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EMJ/RT..R..	Airframe rod ends – External thread inserted high-misalignment self-lubricating spherical plain bearing rod end (inch dimensions), cadmium plated 30NCD16 steel rod end	3.24	348
EMJ/RT..R..	For the bearing used in this rod end, see XRT..		
EMJ/WAS..	Airframe rod ends – External thread inserted wide self-lubricating spherical plain bearing rod end, AS 81935/1 (inch dimensions), PH13.8 inner ring and cadmium plated 4340 steel rod end body	3.18	336
EMJ/WAS..	For the bearing used in this rod end, see EWAS..		
EMJ/WML..	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (metric dimensions), cadmium plated steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring	3.9	312
EMJ/WML..	For the bearing used in this rod end, see WML..		
EMJ/WMLC..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring with lubrication by the rod end body	3.32	374
EMJ/WMLC..R	For the bearing used in this rod end, see WML..		
EMJ/WML..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring without lubrication groove	3.32	374
EMJ/WML..R	For the bearing used in this rod end, see WML..		
EMJ/WMLS..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring	3.32	374
EMJ/WMLS..R	For the bearing used in this rod end, see WML..		
EMJ/WMT..	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (metric dimensions), cadmium plated steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring	3.10	314
EMJ/WMT..	For the bearing used in this rod end, see WMT..		

Designation	Product	Product table No.	Page ¹⁾
EMJ/WMTC..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring with lubrication by the rod end body	3.33	376
EMJ/WMTC..R	For the bearing used in this rod end, see WMT..		
EMJ/WMT..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring without lubrication groove	3.33	376
EMJ/WMT..R	For the bearing used in this rod end, see WMT..		
EMJ/WMTS..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring	3.33	376
EMJ/WMTS..R	For the bearing used in this rod end, see WMT..		
EMJ/WQML..	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (metric dimensions), cadmium plated steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring	3.9	312
EMJ/WQML..	For the bearing used in this rod end, see WQML..		
EMJ/WQMLC..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring with lubrication by the rod end body	3.32	374
EMJ/WQMLC..R	For the bearing used in this rod end, see WQML..		
EMJ/WQML..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring without lubrication groove	3.32	374
EMJ/WQML..R	For the bearing used in this rod end, see WQML..		
EMJ/WQMLS..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring with lubrication by the inner ring	3.32	374
EMJ/WQMLS..R	For the bearing used in this rod end, see WQML..		

¹⁾ Starting page of the product table.

Designation	Product	Product table No. Page ¹⁾	Designation	Product	Product table No. Page ¹⁾
EMJ/WQMT..	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (metric dimensions), cadmium plated steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring	3.10 314	EN 3054	For bearings according to this standard, see ZK.., ZKN.., ZK..F, ZKN..F	
EMJ/WQMT..	For the bearing used in this rod end, see WQMT..		EN 3055	For bearings according to this standard, see WK.., WKN.., WK..F, WKN..F	
EMJ/WQMTTC..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring with lubrication by the rod end body	3.33 376	EN 3056	For bearings according to this standard, see AGN..	
EMJ/WQMTTC..R	For the bearing used in this rod end, see WQMT..		EN 3057	For bearings according to this standard, see ZAGN..	
EMJ/WQMT..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring without lubrication groove	3.33 376	EN 3058	For bearings according to this standard, see WAGN..	
EMJ/WQMT..R	For the bearing used in this rod end, see WQMT..		EN 3059	For bearings according to this standard, see TRCE.., STRCE..	
EMJ/WQMT..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring with lubrication by the inner ring	3.33 376	EN 3060	For bearings according to this standard, see ZTRCE.., SZTRCE..	
EMJ/WQMT..R	For the bearing used in this rod end, see WQMT..		EN 3061	For bearings according to this standard, see XTRCE..	
EMJ/WQMTS..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), cadmium plated steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring with lubrication by the inner ring	3.33 376	EN 3281	For bearings according to this standard, see TA..	
EMJ/WQMTS..R	For the bearing used in this rod end, see WQMT..		EN 3282	For bearings according to this standard, see ZTA..	
EN 2285	For bearings according to this standard, see 13C..AAZ, ..AAK		EN 3283	For bearings according to this standard, see WATA..	
EN 2286	For bearings according to this standard, see 13C..AAF, ..FAAK		EN 3284	For bearings according to this standard, see JNA..	
EN 2287	For bearings according to this standard, see 13C..SZ, ..SK		EN 3285	For bearings according to this standard, see ZJNA..	
EN 2288	For bearings according to this standard, see 13C..SF		EN 3286	For bearings according to this standard, see WJNA..	
EN 2335	For bearings according to this standard, see WMA..		EN 3287	For bearings according to this standard, see KN..	
EN 2336	For bearings according to this standard, see GE..		EN 3288	For bearings according to this standard, see ZKN..	
EN 2498	For bearings according to this standard, see EMA..		EN 3289	For bearings according to this standard, see WKN..	
EN 2584	For bearings according to this standard, see NEN..		EN 3290	For bearings according to this standard, see KNA..F	
EN 2585	For bearings according to this standard, see WEN..		EN 3291	For bearings according to this standard, see ZKNA..F	
EN 2588	For bearings according to this standard, see WGE..		EN 3292	For bearings according to this standard, see WKNA..F	
EN 2618	For bearings according to this standard, see 13C..AZ, ..AK, 13C..AF, ..FSK		EN 3541	For bearings according to this standard, see C..MJ.., C..MJ..	
EN 3045	For bearings according to this standard, see JNA..		EN 4034	For bearings according to this standard, see WKNRCE..	
EN 3046	For bearings according to this standard, see ZJNA..		EN 4036	For bearings according to this standard, see XC..MJ.., XC..MJ..	
EN 3047	For bearings according to this standard, see WJNA..		EN 4037	For bearings according to this standard, see LEN..	
EN 3048	For bearings according to this standard, see LEN..		EN 4038	For bearings according to this standard, see NEN..	
EN 3053	For bearings according to this standard, see K.., KN.., K..F, KN..F		EN 4039	For bearings according to this standard, see WEN..	
			EN 4040	For bearings according to this standard, see HMEN..	
			EN 4041	For bearings according to this standard, see TRCEI.., XTRCEI..	
			EN 4156	For bearings according to this standard, see CN..-.., CN..E..	
			EN 4157	For bearings according to this standard, see WCN..-.., WCN..E..	
			EN 4198	For bearings according to this standard, see XEMA..	
			EN 4265	For bearings according to this standard, see ENL..	
			EN 4266	For bearings according to this standard, see ZENL..	
			EN 4534-2	For bearings according to this standard, see 13EAF..	
			EN 4535-2	For bearings according to this standard, see 13EAF..	
			EN 4536-2	For bearings according to this standard, see 13ESZ..	

¹⁾ Starting page of the product table.

Designation	Product	Product table No. Page ¹⁾	Designation	Product	Product table No. Page ¹⁾
EN 4537-2	For bearings according to this standard, see 13ESF..		FJ/NAS..	Airframe rod ends – Internal thread inserted narrow self-lubricating spherical plain bearing rod end, AS 81935/5 (inch dimensions), 440C inner ring and cadmium plated 4340 steel rod end body	3.27 358
EN 6046	For bearings according to this standard, see ENE.., ZENE..		FJ/NAS..	For the bearing used in this rod end, see NAS..	
ENAS..	Airframe spherical plain bearings – Self-lubricating narrow, AS 14101, AS 14104 (inch dimensions), PH13.8 inner ring and not plated outer ring	2.26 236	FJ/WAS..	Airframe rod ends – Internal thread inserted wide self-lubricating spherical plain bearing rod end, AS 81935/2 (inch dimensions), 440C inner ring and cadmium plated 4340 steel rod end body	3.25 350
ENAS..	For rod ends using this bearing, see EMJ/NAS.., SEMJ/NAS.., EPHMJ/NAS.., EFJ/NAS.., SEFJ/NAS.., PHFJ/NAS..		FJ/WAS..	For the bearing used in this rod end, see WAS..	
ENAS..A..	Airframe spherical plain bearings – Self-lubricating narrow, AS 81820/1, AS 81820/4 (inch dimensions), PH13.8 inner ring and not plated outer ring	2.27 240	..FSK	Airframe self-lubricating journal bearings – Flanged bearings, EN 2288, metric dimensions, corrosion-resistant-steel 17-4PH, liner Fiberslip	4.3 408
ENE..	Airframe spherical plain bearings – Metal-to-metal swaged narrow, EN 6046 (inch dimensions), not plated	2.12 190	..FSK	Airframe self-lubricating journal bearings – Flanged bearings, metric dimensions, aluminium alloy 2618, liner Fiberslip	4.3 408
ENL..	Airframe spherical plain bearings – Metal-to-metal swaged wide, EN 4265 (inch dimensions), not plated	2.14 198	GE..	Airframe spherical plain bearings – Metal-to-metal loader slot, EN 2336 (metric dimensions), bearing steel inner ring and outer ring not plated	2.1 156
EPHFJ/NAS..	Airframe rod ends – Internal thread inserted narrow self-lubricating spherical plain bearing rod end, AS 81935/9 (inch dimensions), PH13.8 inner ring and passivated PH13.8 rod end body	3.28 362	GL..	Airframe spherical plain bearings – Metal-to-metal loader slot normal (metric dimensions), bearing steel inner ring and outer ring not plated	2.2 160
EPHFJ/NAS..	For the bearing used in this rod end, see NAS..		GLD..	Airframe spherical plain bearings – Metal-to-metal loader slot normal (metric dimensions), bearing steel inner ring and outer ring not plated	2.2 160
EPHFJ/WAS..	Airframe rod ends – Internal thread inserted wide self-lubricating spherical plain bearing rod end, AS 81935/7 (inch dimensions), PH13.8 inner ring and passivated PH13.8 rod end body	3.26 354	GLS..	Airframe spherical plain bearings – Metal-to-metal loader slot normal (metric dimensions), bearing steel inner ring and outer ring not plated	2.2 160
EPHFJ/WAS..	For the bearing used in this rod end, see WAS..		GLS..MRTG	Airframe spherical plain bearings – Metal-to-metal loader slot normal reinforced (metric dimensions), bearing steel inner ring and outer ring not plated with molybdenum disulfide	2.3 164
EPHMJ/NAS..	Airframe rod ends – External thread inserted narrow self-lubricating spherical plain bearing rod end, AS 81935/8 (inch dimensions), PH13.8 inner ring and passivated PH13.8 rod end body	3.21 342	GLS..RTG	Airframe spherical plain bearings – Metal-to-metal loader slot normal reinforced (metric dimensions), bearing steel inner ring and outer ring not plated	2.3 164
EPHMJ/NAS..	For the bearing used in this rod end, see ENAS..		GLS..TAG	Airframe spherical plain bearings – Metal-to-metal loader slot normal (metric dimensions), bearing steel inner ring and outer ring not plated	2.2 160
EPHMJ/WAS..	Airframe rod ends – External thread inserted wide self-lubricating spherical plain bearing rod end, AS 81935/6 (inch dimensions), PH13.8 inner ring and passivated PH13.8 rod end body	3.19 338	GT..	Airframe spherical plain bearings – Metal-to-metal loader slot wide (metric dimensions), bearing steel inner ring and outer ring not plated	2.4 166
EPHMJ/WAS..	For the bearing used in this rod end, see EWAS..		GT..	Airframe spherical plain bearings – Metal-to-metal loader slot wide (inch dimensions), bearing steel inner ring and outer ring not plated	2.10 184
EWAS..	Airframe spherical plain bearings – Self-lubricating narrow, AS 14102, AS 14103 (inch dimensions), PH13.8 inner ring and not plated outer ring	2.29 248	HMEN..	Airframe spherical plain bearings – Self-lubricating high-misalignment, EN 4040 (metric dimensions), not plated	2.21 224
EWAS..A..	Airframe spherical plain bearings – Self-lubricating narrow, AS 81820/2, AS 81820/3 (inch dimensions), PH13.8 inner ring and not plated outer ring	2.30 252	HMEN..	For rod ends using this bearing, see EMA.., SEMA.., XEMA.., TEMA..	125
..FAAK	Airframe self-lubricating journal bearings – Flanged bearings, EN 2286, metric dimensions, aluminium alloy 2024, liner Fiberslip	4.3 408			

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Designation	Product	Product table No. Page ¹⁾		Designation	Product	Product table No. Page ¹⁾	
JN..	Airframe rolling bearings – Deep groove ball bearing single row (metric dimensions), not plated bearing steel	1.1	52	KP..B	Airframe rolling bearings – Deep groove ball bearing single row, AS 27642 (inch dimensions), cadmium plated bearing steel, standard tolerance	1.16	84
JNA..	Airframe rolling bearings – Deep groove ball bearing single row, EN 3284, EN 3045 (metric dimensions), not plated bearing steel	1.2	54	KP..BS	Airframe rolling bearings – Deep groove ball bearing with self-aligning ring single row, AS 27648 (inch dimensions), cadmium plated bearing steel, standard tolerance	1.22	102
K..	Airframe rolling bearings – Spherical roller bearing single row, EN 3053 (metric dimensions), not plated bearing steel	1.11	72	KP..L	Airframe rolling bearings – Deep groove ball bearing single row, AS 27640 (inch dimensions), cadmium plated bearing steel, standard tolerance	1.14	78
KAF..P	Airframe self-lubricating journal bearings – Flanged bearings, NSA 8148, inch dimensions, aluminium alloy, liner Fiberslip	4.8	418	KP..LPSP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), cadmium plated bearing steel, shielded	1.17	90
KA..P	Airframe self-lubricating journal bearings – Plain bearings, NSA 8146, inch dimensions, aluminium alloy, liner Fiberslip	4.5	412	KP..LSP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), cadmium plated bearing steel, sealed	1.17	90
K..D	Airframe rolling bearings – Spherical roller bearing double row (metric dimensions), not plated bearing steel	1.13	76	KP..PSP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), cadmium plated bearing steel, shielded	1.17	90
K..F	Airframe rolling bearings – Spherical roller bearing single row, EN 3053 (metric dimensions), not plated bearing steel	1.11	72	KP..SP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), cadmium plated bearing steel, sealed	1.17	90
KN..	Airframe rolling bearings – Self-aligning ball bearing double row, EN 3287 (metric dimensions), not plated bearing steel	1.9	68	KSF..P	Airframe self-lubricating journal bearings – Flanged bearings, NSA 8147, inch dimensions, corrosion-resistant-steel, liner Fiberslip	4.8	418
KN..	Airframe rolling bearings – Self-aligning ball bearing double row (inch dimensions), not plated bearing steel	1.25	112	KS..P	Airframe self-lubricating journal bearings – Plain bearings, NSA 8145, inch dimensions, corrosion-resistant-steel, liner Fiberslip	4.5	412
KN..	Airframe rolling bearings – Spherical roller bearing single row, EN 3053 (metric dimensions), not plated bearing steel	1.11	72	KSP..	Airframe rolling bearings – Self-aligning ball bearing single row, AS 27645 (inch dimensions), cadmium plated bearing steel, standard tolerance	1.23	106
KNA..F	Airframe rolling bearings – Spherical roller bearing single row, EN 3290 (metric dimensions), not plated bearing steel	1.12	74	KSP..A	Airframe rolling bearings – Self-aligning ball bearing single row, AS 27645 (inch dimensions), cadmium plated bearing steel, standard tolerance	1.23	106
KN..F	Airframe rolling bearings – Spherical roller bearing single row, EN 3053 (metric dimensions), not plated bearing steel	1.11	72	KSP..APSP..	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), cadmium plated bearing steel, shielded	1.24	110
KNRCE..	Airframe rolling bearings – Self-aligning ball bearing double row (metric dimensions), not plated bearing steel	1.10	70	KSP..ASP..	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), cadmium plated bearing steel, sealed	1.24	110
KP..	Airframe rolling bearings – Deep groove ball bearing single row, AS 27640 (inch dimensions), cadmium plated bearing steel, standard tolerance	1.14	78	KSP..L	Airframe rolling bearings – Self-aligning ball bearing single row, AS 27645 (inch dimensions), cadmium plated bearing steel, standard tolerance	1.23	106
KP..A	Airframe rolling bearings – Deep groove ball bearing single row, AS 27641 (inch dimensions), cadmium plated bearing steel, standard tolerance	1.15	80	KSP..PSP..	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), cadmium plated bearing steel, shielded	1.24	110
KP..APSP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), cadmium plated bearing steel, shielded	1.17	90	KSP..SP..	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), cadmium plated bearing steel, sealed	1.24	110
KP..ASP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), cadmium plated bearing steel, sealed	1.17	90				

¹⁾ Starting page of the product table.

Designation	Product	Product table No.	Page ¹⁾
LEN..	Airframe spherical plain bearings – Self-lubricating light, EN 3048, EN 4037 (metric dimensions), not plated	2.18	214
MB5..	Airframe rolling bearings – Deep groove ball bearing single row, AS 21428 (inch dimensions), cadmium plated bearing steel, reduced clearance and precision	1.18	92
MDPP..	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), cadmium plated bearing steel, reduced tolerance and SKF super precision	1.20	98
MDSP..	Airframe rolling bearings – Self-aligning ball bearing double row (inch dimensions), cadmium plated bearing steel, reduced tolerance and SKF super precision	1.26	114
MDW..	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), cadmium plated bearing steel, reduced tolerance and SKF super precision	1.21	100
MDW..K	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), cadmium plated bearing steel, reduced tolerance and SKF super precision	1.21	100
MDW..K2	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), cadmium plated bearing steel, reduced tolerance and SKF super precision	1.21	100
MJ/NAS..	Airframe rod ends – External thread inserted narrow self-lubricating spherical plain bearing rod end, AS 81935/4 (inch dimensions), 440C inner ring and cadmium plated 4340 steel rod end body	3.20	340
MJ/NAS..	For the bearing used in this rod end, see NAS..		
MJ/WAS..	Airframe rod ends – External thread inserted wide self-lubricating spherical plain bearing rod end, AS 81935/1 (inch dimensions), 440C inner ring and cadmium plated 4340 steel rod end body	3.18	336
MJ/WAS..	For the bearing used in this rod end, see WAS..		
MKP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), cadmium plated bearing steel, reduced tolerance and SKF super precision	1.14	78
MKP..A	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), cadmium plated bearing steel, reduced tolerance and SKF super precision	1.15	80
MKP..B	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), cadmium plated bearing steel, reduced tolerance and SKF super precision	1.16	84
MKP..BS	Airframe rolling bearings – Deep groove ball bearing with self-aligning ring single row (inch dimensions), cadmium plated bearing steel, reduced tolerance and SKF super precision	1.22	102

Designation	Product	Product table No.	Page ¹⁾
MKP..L	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), cadmium plated bearing steel, reduced tolerance and SKF super precision	1.14	78
MKSP..	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), cadmium plated bearing steel, reduced tolerance and SKF super precision	1.23	106
MKSP..A	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), cadmium plated bearing steel, reduced tolerance and SKF super precision	1.23	106
MKSP..L	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), cadmium plated bearing steel, reduced tolerance and SKF super precision	1.23	106
NAS..	Airframe spherical plain bearings – Self-lubricating narrow, AS 14101, AS 14104 (inch dimensions), 440C inner ring and not plated outer ring	2.26	236
NAS..	For rod ends using this bearing, see MJ/NAS.., SMJ/NAS.., PHMJ/NAS.., FJ/NAS.., SFJ/NAS.., PHFJ/NAS..		
NAS..A..	Airframe spherical plain bearings – Self-lubricating narrow, AS 81820/1, AS 81820/4 (inch dimensions), 440C inner ring and not plated outer ring	2.27	240
NEN..	Airframe spherical plain bearings – Self-lubricating narrow, EN 2584, EN 4038 (metric dimensions), not plated	2.19	216
NSA 8134	For bearings according to this standard, see SN..		
NSA 8135	For bearings according to this standard, see SW..		
NSA 8136	For bearings according to this standard, see SN..		
NSA 8137	For bearings according to this standard, see SW..		
NSA 8143	For bearings according to this standard, see R..M..		
NSA 8145	For bearings according to this standard, see 13ASZ.., KS..P		
NSA 8146	For bearings according to this standard, see 13AAZ.., KA..P		
NSA 8147	For bearings according to this standard, see 13ASF.., KSF..P		
NSA 8148	For bearings according to this standard, see 13AAF.., KAF..P		
NSA 8149	For bearings according to this standard, see R..F..		
PHFJ/NAS..	Airframe rod ends – Internal thread inserted narrow self-lubricating spherical plain bearing rod end, AS 81935/9 (inch dimensions), 440C inner ring and passivated PH13.8 rod end body	3.28	362
PHFJ/NAS..	For the bearing used in this rod end, see NAS..		
PHFJ/WAS..	Airframe rod ends – Internal thread inserted wide self-lubricating spherical plain bearing rod end, AS 81935/7 (inch dimensions), 440C inner ring and passivated PH13.8 rod end body	3.26	354
PHFJ/WAS..	For the bearing used in this rod end, see WAS..		

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Designation	Product	Product table No. Page ¹⁾	Designation	Product	Product table No. Page ¹⁾
PHMJ/NAS..	Airframe rod ends – External thread inserted narrow self-lubricating spherical plain bearing rod end, AS 81935/8 (inch dimensions), 440C inner ring and passivated PH13.8 rod end body	3.21 342	QGLS..MRTG	Airframe spherical plain bearings – Metal-to-metal loader slot normal reinforced , (metric dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring not plated with molybdenum disulfide	2.3 164
PHMJ/NAS..	For the bearing used in this rod end, see NAS..		QGLS..RTG	Airframe spherical plain bearings – Metal-to-metal loader slot normal reinforced , (metric dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring not plated	2.3 164
PHMJ/WAS..	Airframe rod ends – External thread inserted wide self-lubricating spherical plain bearing rod end, AS 81935/6 (inch dimensions), 440C inner ring and passivated PH13.8 rod end body	3.19 338	QGLS..TAG	Airframe spherical plain bearings – Metal-to-metal loader slot normal, (metric dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring not plated	2.2 160
PHMJ/WAS..	For the bearing used in this rod end, see WAS..		QGT..	Airframe spherical plain bearings – Metal-to-metal loader slot wide , (metric dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring not plated	2.4 166
PHUFJ/XRE..	For the cross-reference designation of this legacy product, see PHFJ/NAS.., EPHFJ/NAS..		QGT..	Airframe spherical plain bearings – Metal-to-metal loader slot wide, (inch dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring not plated	2.10 184
PHUFJ/XRL..	For the cross-reference designation of this legacy product, see PHFJ/WAS.., EPHFJ/WAS..		QMA..	Airframe spherical plain bearings – Metal-to-metal swaged split (metric dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring not plated	2.5 168
PHUMJ/XRE..	For the cross-reference designation of this legacy product, see PHMJ/NAS.., EPHMJ/NAS..		QME..	Airframe spherical plain bearings – Metal-to-metal swaged narrow (metric dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring not plated	2.6 172
PHUMJ/XRL..	For the cross-reference designation of this legacy product, see PHMJ/WAS.., EPHMJ/WAS..		QME..	Airframe spherical plain bearings – Metal-to-metal swaged narrow (inch dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring not plated	2.11 186
Q2PL..	Airframe spherical plain bearings – Metal-to-metal swaged split (metric dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring not plated	2.9 182	QML..	Airframe spherical plain bearings – Metal-to-metal swaged wide (metric dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring not plated	2.7 176
Q2PL..	Airframe spherical plain bearings – Metal-to-metal swaged split (inch dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring not plated	2.17 210	QML..	Airframe spherical plain bearings – Metal-to-metal swaged wide (inch dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring not plated	2.13 194
QEF..	Airframe rod ends – Internal thread integrated metal-to-metal spherical plain bearing rod end (metric dimensions), bronze beryllium inner ring and corrosion-resistant-steel rod end body	3.8 316	QML..	For rod ends using this bearing, see EMJ/QML.., SEMJ/QML.., SEMJ/QML.., TEMJ/QML.., EFJ/QML.., SEFJ/QML.., SEFJ/QML.., TEJF/QML.., EMJ/QML..R, SEMJ/QML..R, SEMJ/QML..R, TEMJ/QML..R, EFJ/QML..R, SEFJ/QML..R, SEFJ/QML..R, TEJF/QML..R, EMJ/QML..R, SEMJ/QML..R, XEMJ/QML..R, TEMJ/QML..R, EFJ/QML..R, SEFJ/QML..R, XEFJ/QML..R, TEJF/QML..R, EMJ/QML..R, SEMJ/QML..R, XEMJ/QML..R, TEMJ/QML..R, EFJ/QML..R, SEFJ/QML..R, XEFJ/QML..R, TEJF/QML..R	
QEM..	Airframe rod ends – External thread integrated metal-to-metal spherical plain bearing rod end (metric dimensions), bronze beryllium inner ring and corrosion-resistant-steel rod end body	3.8 310			
QGE..	Airframe spherical plain bearings – Metal-to-metal loader slot (metric dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring not plated	2.1 156			
QGL..	Airframe spherical plain bearings – Metal-to-metal loader slot normal, (metric dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring not plated	2.2 160			
QGLD..	Airframe spherical plain bearings – Metal-to-metal loader slot normal, (metric dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring not plated	2.2 160			
QGLS..	Airframe spherical plain bearings – Metal-to-metal loader slot normal, (metric dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring not plated	2.2 160			

¹⁾ Starting page of the product table.

Designation	Product	Product table No. Page ¹⁾		Designation	Product	Product table No. Page ¹⁾	
QMT..	Airframe spherical plain bearings – Metal-to-metal swaged high misalignment (metric dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring not plated	2.8	180	REP..FL..	Airframe rod ends – Internal thread rod end with integrated rolling bearing, AS 21153 (inch dimensions), bearing in bearing steel and rod end body in cadmium plated steel with left-hand thread	3.17	334
QMT..	Airframe spherical plain bearings – Metal-to-metal swaged high misalignment (inch dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring not plated	2.15	202	REP..L..	Airframe rod ends – Internal thread rod end with integrated rolling bearing, AS 21153 (inch dimensions), bearing in bearing steel and rod end body in cadmium plated steel with left-hand thread	3.17	334
QMT..	For rod ends using this bearing, see EMJ/QMT.., SEMJ/QMT.., SEMJ/QMT.., TEMJ/QMT.., EFJ/QMT.., SEFJ/QMT.., SEFJ/QMT.., TEFJ/QMT.., EMJ/QMT..R, SEMJ/QMT..R, SEMJ/QMT..R, TEMJ/QMT..R, EFJ/QMT..R, SEFJ/QMT..R, SEFJ/QMT..R, TEFJ/QMT..R, EMJ/QMTS..R, SEMJ/QMTS..R, XEMJ/QMTS..R, TEMJ/QMTS..R, EFJ/QMTS..R, SEFJ/QMTS..R, XEFJ/QMTS..R, TEFJ/QMTS..R, EMJ/QMTC..R, SEMJ/QMTC..R, XEMJ/QMTC..R, TEMJ/QMTC..R, EFJ/QMTC..R, SEFJ/QMTC..R, XEFJ/QMTC..R, TEFJ/QMTC..R			REP..M..	Airframe rod ends – External thread rod end with integrated rolling bearing, AS 21151 (inch dimensions), bearing in bearing steel and rod end body in cadmium plated steel with right-hand thread	3.16	332
QXMB..	Airframe spherical plain bearings – Metal-to-metal swaged, AS 81936/1, AS 81936/2 (inch dimensions), not plated	2.16	206	REP..ML..	Airframe rod ends – External thread rod end with integrated rolling bearing, AS 21151 (inch dimensions), bearing in bearing steel and rod end body in cadmium plated steel with left-hand thread	3.16	332
RA..M..	Airframe rod ends – External thread rod end with integrated rolling bearing, AS 21151 (inch dimensions), bearing in bearing steel and rod end body in cadmium plated steel with right-hand thread	3.16	332	REP..MR..	Airframe rod ends – External thread rod end with integrated rolling bearing, AS 21151 (inch dimensions), bearing in bearing steel and rod end body in cadmium plated steel with right-hand thread	3.16	332
RA..ML..	Airframe rod ends – External thread rod end with integrated rolling bearing, AS 21151 (inch dimensions), bearing in bearing steel and rod end body in cadmium plated steel with left-hand thread	3.16	332	R..F..	Airframe rod ends – Internal thread self-lubricating spherical plain bearing rod end, NSA 8149 (inch dimensions)	3.29	366
RAP..M..	Airframe rod ends – External thread rod end with integrated rolling bearing, AS 21151 (inch dimensions), bearing in bearing steel and rod end body in cadmium plated steel with right-hand thread	3.16	332	R..F..	For the bearing used in this rod end, see SW..		
RAP..ML..	Airframe rod ends – External thread rod end with integrated rolling bearing, AS 21151 (inch dimensions), bearing in bearing steel and rod end body in cadmium plated steel with left-hand thread	3.16	332	RL..SP...	For the cross-reference designation of this legacy product, see HMEN..		
REP..	Airframe rod ends – Internal thread rod end with integrated rolling bearing, AS 21153 (inch dimensions), bearing in bearing steel and rod end body in cadmium plated steel with right-hand thread	3.17	334	R..M..	Airframe rod ends – External thread self-lubricating spherical plain bearing rod end, NSA 8143 (inch dimensions)	3.22	344
REP..F..	Airframe rod ends – Internal thread rod end with integrated rolling bearing, AS 21153 (inch dimensions), bearing in bearing steel and rod end body in cadmium plated steel with right-hand thread	3.17	334	R..M..	For the bearing used in this rod end, see SW..		
				SB5..	Airframe rolling bearings – Deep groove ball bearing single row, AS 27646 (inch dimensions), zinc-nickel plated bearing steel, standard tolerance	1.18	92
				SB55..	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), zinc-nickel plated bearing steel	1.19	96
				SC..M	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), shielded bearing in bearing steel and rod end body in zinc-nickel plated steel	3.2	298
				SC..ME	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), sealed bearing in bearing steel and rod end body in zinc-nickel plated steel	3.2	298
				SC..MJ..	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), bearing in bearing steel and rod end body in zinc-nickel plated steel	3.1	296

¹⁾ Starting page of the product table.

Designation	Product	Product table No. Page ¹⁾	Designation	Product	Product table No. Page ¹⁾
SCN...-..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), shielded bearing in bearing steel and rod end body in zinc-nickel plated steel	3.15 326	SDSRP..	Airframe rolling bearings – Spherical roller bearing single row (inch dimensions), zinc-nickel plated bearing steel	1.27 116
SCN..E..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), sealed bearing in bearing steel and rod end body in zinc-nickel plated steel	3.15 326	SDW..	Airframe rolling bearings – Deep groove ball bearing double row, AS 27647 (inch dimensions), zinc-nickel plated bearing steel, standard tolerance	1.21 100
SCN..JESP..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), sealed bearing in bearing steel and rod end body in zinc-nickel plated steel with UNJF profile thread	3.14 322	SDW..K	Airframe rolling bearings – Deep groove ball bearing double row, AS 27647 (inch dimensions), zinc-nickel plated bearing steel, standard tolerance	1.21 100
SCN..JSP..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), shielded bearing in bearing steel and rod end body in zinc-nickel plated steel with UNJF profile thread	3.14 322	SDW..K2	Airframe rolling bearings – Deep groove ball bearing double row, AS 27647 (inch dimensions), zinc-nickel plated bearing steel, standard tolerance	1.21 100
SCN..M	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), shielded bearing in bearing steel and rod end body in zinc-nickel plated steel	3.2 298	SEF..	Airframe rod ends – Internal thread integrated metal-to-metal spherical plain bearing rod end (metric dimensions), zinc-nickel plated steel inner ring and zinc-nickel plated steel rod end body	3.8 316
SCN..ME	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), sealed bearing in bearing steel and rod end body in zinc-nickel plated steel	3.2 298	SEFJ/NAS..	Airframe rod ends – Internal thread inserted narrow self-lubricating spherical plain bearing rod end (inch dimensions), PH13.8 inner ring and zinc-nickel plated 4340 steel rod end body	3.27 358
SCN..MESP..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), sealed bearing in bearing steel and rod end body in zinc-nickel plated steel with UNF profile thread	3.14 322	SEFJ/NAS..	For the bearing used in this rod end, see NAS..	
SCN..MESP1	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), sealed bearing in bearing steel and rod end body in zinc-nickel plated steel	3.2 298	SEFJ/QML..	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (metric dimensions), zinc-nickel plated steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring	3.12 318
SCN..MJ..	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), bearing in bearing steel and rod end body in zinc-nickel plated steel	3.1 296	SEFJ/QML..	For the bearing used in this rod end, see QML..	
SCN..MSP..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), shielded bearing in bearing steel and rod end body in zinc-nickel plated steel with UNF profile thread	3.14 322	SEFJ/QML..	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (metric dimensions), corrosion-resistant-steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring	3.12 318
SCN..MSP1	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), shielded bearing in bearing steel and rod end body in zinc-nickel plated steel	3.2 298	SEFJ/QML..	For the bearing used in this rod end, see QML..	
SDPP..	Airframe rolling bearings – Deep groove ball bearing double row, AS 27644 (inch dimensions), zinc-nickel plated bearing steel, standard tolerance	1.20 98	SEFJ/QMLC..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring with lubrication by the rod end body	3.34 378
SDSP..	Airframe rolling bearings – Self-aligning ball bearing double row, AS 27643 (inch dimensions), zinc-nickel plated bearing steel, standard tolerance	1.26 114	SEFJ/QMLC..R	For the bearing used in this rod end, see QML..	
			SEFJ/QML..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring without lubrication groove	3.34 378
			SEFJ/QML..R	For the bearing used in this rod end, see QML..	

¹⁾ Starting page of the product table.

Designation	Product	Product table No.	Page ¹⁾
SEFJ/QMLS..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring	3.34	378
SEFJ/QMLS..R	For the bearing used in this rod end, see QML..		
SEFJ/QMT..	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (metric dimensions), zinc-nickel plated steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring	3.13	320
SEFJ/QMT..	For the bearing used in this rod end, see QMT..		
SEFJ/QMT..	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (metric dimensions), corrosion-resistant-steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring	3.13	320
SEFJ/QMT..	For the bearing used in this rod end, see QMT..		
SEFJ/QMTC..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring with lubrication by the rod end body	3.35	380
SEFJ/QMTC..R	For the bearing used in this rod end, see QMT..		
SEFJ/QMT..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring without lubrication groove	3.35	380
SEFJ/QMT..R	For the bearing used in this rod end, see QMT..		
SEFJ/QMTS..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring	3.35	380
SEFJ/QMTS..R	For the bearing used in this rod end, see QMT..		
SEFJ/RL..	Airframe rod ends – Internal thread inserted wide self-lubricating spherical plain bearing rod end (metric dimensions), zinc-nickel plated 30NCD16 steel rod end	3.6	306
SEFJ/RL..	For the bearing used in this rod end, see WEN..		
SEFJ/RT..	Airframe rod ends – Internal thread inserted high-misalignment self-lubricating spherical plain bearing rod end (metric dimensions), zinc-nickel plated 30NCD16 steel rod end	3.7	308

Designation	Product	Product table No.	Page ¹⁾
SEFJ/RT..	For the bearing used in this rod end, see XRT..		
SEFJ/RT..R..	Airframe rod ends – Internal thread inserted high-misalignment self-lubricating spherical plain bearing rod end (inch dimensions), zinc-nickel plated 30NCD16 steel rod end	3.31	372
SEFJ/RT..R..	For the bearing used in this rod end, see XRT..		
SEFJ/WAS..	Airframe rod ends – Internal thread inserted wide self-lubricating spherical plain bearing rod end (inch dimensions), PH13.8 inner ring and zinc-nickel plated 4340 steel rod end body	3.25	350
SEFJ/WAS..	For the bearing used in this rod end, see WAS..		
SEFJ/WML..	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (metric dimensions), zinc-nickel plated steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring	3.12	318
SEFJ/WML..	For the bearing used in this rod end, see WML..		
SEFJ/WML..	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (metric dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring	3.12	318
SEFJ/WML..	For the bearing used in this rod end, see WML..		
SEFJ/WMLC..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring with lubrication by the rod end body	3.34	378
SEFJ/WMLC..R	For the bearing used in this rod end, see WML..		
SEFJ/WML..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring without lubrication groove	3.34	378
SEFJ/WML..R	For the bearing used in this rod end, see WML..		
SEFJ/WMLS..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring	3.34	378
SEFJ/WMLS..R	For the bearing used in this rod end, see WML..		

¹⁾ Starting page of the product table.

Designation	Product	Product table No. Page ¹⁾	Designation	Product	Product table No. Page ¹⁾
SEFJ/WMT..	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (metric dimensions), zinc-nickel plated steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring	3.13 320	SEFJ/WQMLC..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring with lubrication by the rod end body	3.34 378
SEFJ/WMT..	For the bearing used in this rod end, see WMT..		SEFJ/WQMLC..R	For the bearing used in this rod end, see WQML..	
SEFJ/WMT..	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (metric dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring	3.13 320	SEFJ/WQML..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring without lubrication groove	3.34 378
SEFJ/WMT..	For the bearing used in this rod end, see WMT..		SEFJ/WQML..R	For the bearing used in this rod end, see WQML..	
SEFJ/WMTC..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring with lubrication by the rod end body	3.35 380	SEFJ/WQMLS..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring with lubrication by the inner ring	3.34 378
SEFJ/WMTC..R	For the bearing used in this rod end, see WMT..		SEFJ/WQMLS..R	For the bearing used in this rod end, see WQML..	
SEFJ/WMT..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring without lubrication groove	3.35 380	SEFJ/WQMT..	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (metric dimensions), zinc-nickel plated steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring	3.13 320
SEFJ/WMT..R	For the bearing used in this rod end, see WMT..		SEFJ/WQMT..	For the bearing used in this rod end, see WQMT..	
SEFJ/WMTS..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring	3.35 380	SEFJ/WQMT..	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (metric dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring	3.13 320
SEFJ/WMTS..R	For the bearing used in this rod end, see WMT..		SEFJ/WQMT..	For the bearing used in this rod end, see WQMT..	
SEFJ/WQML..	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (metric dimensions), zinc-nickel plated steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring	3.12 318	SEFJ/WQMT..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring with lubrication by the rod end body	3.35 380
SEFJ/WQML..	For the bearing used in this rod end, see WQML..		SEFJ/WQMT..R	For the bearing used in this rod end, see WQMT..	
SEFJ/WQML..	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (metric dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring	3.12 318	SEFJ/WQMT..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring without lubrication groove	3.35 380
SEFJ/WQML..	For the bearing used in this rod end, see WQML..		SEFJ/WQMT..R	For the bearing used in this rod end, see WQMT..	

¹⁾ Starting page of the product table.

Designation	Product	Product table No.	Page ¹⁾
SEFJ/WQMTS..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring with lubrication by the inner ring	3.35	380
SEFJ/WQMTS..R	For the bearing used in this rod end, see WQMT..		
SEM..	Airframe rod ends – External thread integrated metal-to-metal spherical plain bearing rod end (metric dimensions), zinc-nickel plated steel inner ring and zinc-nickel plated steel rod end body	3.8	310
SEMA..	Airframe rod ends – External thread inserted self-lubricating spherical plain bearing rod end (metric dimensions), zinc-nickel plated 30NCD16 steel rod end	3.3	300
SEMA..	For the bearing used in this rod end, see HMEN..R..		
SEMJ/NAS..	Airframe rod ends – External thread inserted narrow self-lubricating spherical plain bearing rod end (inch dimensions), PH13.8 inner ring and zinc-nickel plated 4340 steel rod end body	3.20	340
SEMJ/NAS..	For the bearing used in this rod end, see ENAS..		
SEMJ/QML..	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (metric dimensions), zinc-nickel plated steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring	3.9	312
SEMJ/QML..	For the bearing used in this rod end, see QML..		
SEMJ/QML..	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (metric dimensions), corrosion-resistant-steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring	3.9	312
SEMJ/QML..	For the bearing used in this rod end, see QML..		
SEMJ/QMLC..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring with lubrication by the rod end body	3.32	374
SEMJ/QMLC..R	For the bearing used in this rod end, see QML..		
SEMJ/QML..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring without lubrication groove	3.32	374
SEMJ/QML..R	For the bearing used in this rod end, see QML..		

Designation	Product	Product table No.	Page ¹⁾
SEMJ/QMLS..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring	3.32	374
SEMJ/QMLS..R	For the bearing used in this rod end, see QML..		
SEMJ/QMT..	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (metric dimensions), zinc-nickel plated steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring	3.10	314
SEMJ/QMT..	For the bearing used in this rod end, see QMT..		
SEMJ/QMT..	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (metric dimensions), corrosion-resistant-steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring	3.10	314
SEMJ/QMT..	For the bearing used in this rod end, see QMT..		
SEMJ/QMTC..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring with lubrication by the rod end body	3.33	376
SEMJ/QMTC..R	For the bearing used in this rod end, see QMT..		
SEMJ/QMT..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring without lubrication groove	3.33	376
SEMJ/QMT..R	For the bearing used in this rod end, see QMT..		
SEMJ/QMTS..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring	3.33	376
SEMJ/QMTS..R	For the bearing used in this rod end, see QMT..		
SEMJ/RL..	Airframe rod ends – External thread inserted wide self-lubricating spherical plain bearing rod end (metric dimensions), zinc-nickel plated 30NCD16 steel rod end	3.4	302
SEMJ/RL..	For the bearing used in this rod end, see WEN..		
SEMJ/RL..R..	Airframe rod ends – External thread inserted wide self-lubricating spherical plain bearing rod end (inch dimensions), zinc-nickel plated 30NCD16 steel rod end	3.23	346
SEMJ/RL..R..	For the bearing used in this rod end, see WAS..		

¹⁾ Starting page of the product table.

Designation	Product	Product table No. Page ¹⁾	Designation	Product	Product table No. Page ¹⁾
SEMJ/RT..	Airframe rod ends – External thread inserted high-misalignment self-lubricating spherical plain bearing rod end (metric dimensions), zinc-nickel plated 30NCD16 steel rod end	3.5 304	SEMJ/WMT..	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (metric dimensions), zinc-nickel plated steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring	3.10 314
SEMJ/RT..	For the bearing used in this rod end, see XRT..		SEMJ/WMT..	For the bearing used in this rod end, see WMT..	
SEMJ/RT..R..	Airframe rod ends – External thread inserted high-misalignment self-lubricating spherical plain bearing rod end (inch dimensions), zinc-nickel plated 30NCD16 steel rod end	3.24 348	SEMJ/WMT..	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (metric dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring	3.10 314
SEMJ/RT..R..	For the bearing used in this rod end, see XRT..		SEMJ/WMT..	For the bearing used in this rod end, see WMT..	
SEMJ/WAS..	Airframe rod ends – External thread inserted wide self-lubricating spherical plain bearing rod end (inch dimensions), PH13.8 inner ring and zinc-nickel plated 4340 steel rod end body	3.18 336	SEMJ/WMT..	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring with lubrication by the rod end body	3.33 376
SEMJ/WAS..	For the bearing used in this rod end, see EWAS..		SEMJ/WMT..R	For the bearing used in this rod end, see WMT..	
SEMJ/WML..	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (metric dimensions), zinc-nickel plated steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring	3.9 312	SEMJ/WMT..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring without lubrication groove	3.33 376
SEMJ/WML..	For the bearing used in this rod end, see WML..		SEMJ/WMT..R	For the bearing used in this rod end, see WMT..	
SEMJ/WML..	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (metric dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring	3.9 312	SEMJ/WMT..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring	3.33 376
SEMJ/WML..	For the bearing used in this rod end, see WML..		SEMJ/WMT..R	For the bearing used in this rod end, see WMT..	
SEMJ/WMLC..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring with lubrication by the rod end body	3.32 374	SEMJ/WMT..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (metric dimensions), zinc-nickel plated steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring	3.9 312
SEMJ/WMLC..R	For the bearing used in this rod end, see WML..		SEMJ/WMT..R	For the bearing used in this rod end, see WMT..	
SEMJ/WML..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring without lubrication groove	3.32 374	SEMJ/WQML..	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (metric dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring	3.9 312
SEMJ/WML..R	For the bearing used in this rod end, see ML..		SEMJ/WQML..	For the bearing used in this rod end, see WQML..	
SEMJ/WMLS..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring	3.32 374	SEMJ/WQML..	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (metric dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring	3.9 312
SEMJ/WMLS..R	For the bearing used in this rod end, see WML..		SEMJ/WQML..	For the bearing used in this rod end, see WQML..	

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SEMJ/WQMLC..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring with lubrication by the rod end body	3.32 374	SEMJ/WQMTS..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring with lubrication by the inner ring	3.33 376
SEMJ/WQMLC..R	For the bearing used in this rod end, see WQML..		SEMJ/WQMTS..R	For the bearing used in this rod end, see WQMT..	
SEMJ/WQML..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring without lubrication groove	3.32 374	SFJ/NAS..	Airframe rod ends – Internal thread inserted narrow self-lubricating spherical plain bearing rod end (inch dimensions), 440C inner ring and zinc-nickel plated 4340 steel rod end body	3.27 358
SEMJ/WQML..R	For the bearing used in this rod end, see WQML..		SFJ/NAS..	For the bearing used in this rod end, see NAS..	
SEMJ/WQMLS..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring with lubrication by the inner ring	3.32 374	SFJ/WAS..	Airframe rod ends – Internal thread inserted wide self-lubricating spherical plain bearing rod end (inch dimensions), 440C inner ring and zinc-nickel plated 4340 steel rod end body	3.25 350
SEMJ/WQMLS..R	For the bearing used in this rod end, see WQML..		SFJ/WAS..	For the bearing used in this rod end, see WAS..	
SEMJ/WQMT..	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (metric dimensions), zinc-nickel plated steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring	3.10 314	SH..	Airframe spherical plain bearings – Self-lubricating high misalignment (inch dimensions)	2.31 256
SEMJ/WQMT..	For the bearing used in this rod end, see WQMT..		..SK	Airframe self-lubricating journal bearings – Plain bearings, EN 2287, metric dimensions, corrosion-resistant-steel 5.80, liner Fiberslip	4.1 404
SEMJ/WQMT..	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (metric dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring	3.10 314	SKP..	Airframe rolling bearings – Deep groove ball bearing single row, AS 27640 (inch dimensions), zinc-nickel plated bearing steel, standard tolerance	1.14 78
SEMJ/WQMT..	For the bearing used in this rod end, see WQMT..		SKP..A	Airframe rolling bearings – Deep groove ball bearing single row, AS 27641 (inch dimensions), zinc-nickel plated bearing steel, standard tolerance	1.15 80
SEMJ/WQMT..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring with lubrication by the rod end body	3.33 376	SKP..APSP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), zinc-nickel plated bearing steel, shielded	1.17 90
SEMJ/WQMT..R	For the bearing used in this rod end, see WQMT..		SKP..ASP..	Airframe rolling bearings – Deep groove ball bearing single row inch dimensions), zinc-nickel plated bearing steel, sealed	1.17 90
SEMJ/WQMT..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), zinc-nickel plated steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring without lubrication groove	3.33 376	SKP..B	Airframe rolling bearings – Deep groove ball bearing single row, AS 27642 (inch dimensions), zinc-nickel plated bearing steel, standard tolerance	1.16 84
SEMJ/WQMT..R	For the bearing used in this rod end, see WQMT..		SKP..BS	Airframe rolling bearings – Deep groove ball bearing with self-aligning ring single row, AS 27648 (inch dimensions), zinc-nickel plated bearing steel, standard tolerance	1.22 102
SEMJ/WQMT..R	For the bearing used in this rod end, see WQMT..		SKP..L	Airframe rolling bearings – Deep groove ball bearing single row, AS 27640 (inch dimensions), zinc-nickel plated bearing steel, standard tolerance	1.14 78
SEMJ/WQMT..R	For the bearing used in this rod end, see WQMT..		SKP..LPSP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), zinc-nickel plated bearing steel, shielded	1.17 90

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SKP..LSP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), zinc-nickel plated bearing steel, sealed	1.17 90	SMDW..K2	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), zinc-nickel plated bearing steel, reduced tolerance and SKF super precision	1.21 100
SKP..PSP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), zinc-nickel plated bearing steel, shielded	1.17 90	SMJ/NAS..	Airframe rod ends – External thread inserted narrow self-lubricating spherical plain bearing rod end (inch dimensions), 440C inner ring and zinc-nickel plated 4340 steel rod end body	3.20 340
SKP..SP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), zinc-nickel plated bearing steel, sealed	1.17 90	SMJ/NAS..	For the bearing used in this rod end, see NAS..	
SKSP..	Airframe rolling bearings – Self-aligning ball bearing single row, AS 27645 (inch dimensions), zinc-nickel plated bearing steel, standard tolerance	1.23 106	SMJ/WAS..	Airframe rod ends – External thread inserted wide self-lubricating spherical plain bearing rod end (inch dimensions), 440C inner ring and zinc-nickel plated 4340 steel rod end body	3.18 336
SKSP..A	Airframe rolling bearings – Self-aligning ball bearing single row, AS 27645 (inch dimensions), zinc-nickel plated bearing steel, standard tolerance	1.23 106	SMJ/WAS..	For the bearing used in this rod end, see WAS..	
SKSP..APSP..	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), zinc-nickel plated bearing steel, shielded	1.24 110	SMKP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), zinc-nickel plated bearing steel, reduced tolerance and SKF super precision	1.14 78
SKSP..ASP..	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), zinc-nickel plated bearing steel, sealed	1.24 110	SMKP..A	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), zinc-nickel plated bearing steel, reduced tolerance and SKF super precision	1.15 80
SKSP..L	Airframe rolling bearings – Self-aligning ball bearing single row, AS 27645 (inch dimensions), zinc-nickel plated bearing steel, standard tolerance	1.23 106	SMKP..B	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), zinc-nickel plated bearing steel, reduced tolerance and SKF super precision	1.16 84
SKSP..PSP..	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), zinc-nickel plated bearing steel, shielded	1.24 110	SMKP..BS	Airframe rolling bearings – Deep groove ball bearing with self-aligning ring single row (inch dimensions), zinc-nickel plated bearing steel, reduced tolerance and SKF super precision	1.22 102
SKSP..SP..	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), zinc-nickel plated bearing steel, sealed	1.24 110	SMKP..L	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), zinc-nickel plated bearing steel, reduced tolerance and SKF super precision	1.14 78
SMB5..	Airframe rolling bearings – Deep groove ball bearing single row, AS 21428 (inch dimensions), zinc-nickel plated bearing steel, reduced clearance and precision	1.18 92	SMKSP..	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), zinc-nickel plated bearing steel, reduced tolerance and SKF super precision	1.23 106
SMDPP..	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), zinc-nickel plated bearing steel, reduced tolerance and SKF super precision	1.20 98	SMKSP..A	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), zinc-nickel plated bearing steel, reduced tolerance and SKF super precision	1.23 106
SMDSP..	Airframe rolling bearings – Self-aligning ball bearing double row (inch dimensions), zinc-nickel plated bearing steel, reduced tolerance and SKF super precision	1.26 114	SMKSP..L	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), zinc-nickel plated bearing steel, reduced tolerance and SKF super precision	1.23 106
SMDW..	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), zinc-nickel plated bearing steel, reduced tolerance and SKF super precision	1.21 100	SN..	Airframe spherical plain bearings – Self-lubricating narrow, NSA 8134, NSA 8136 (inch dimensions)	2.25 232
SMDW..K	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), zinc-nickel plated bearing steel, reduced tolerance and SKF super precision	1.21 100	SN..ZT..	Airframe spherical plain bearings – Self-lubricating narrow controlled clearance (inch dimensions)	2.24 230

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SRA..M..	Airframe rod ends – External thread rod end with integrated rolling bearing, AS 21151 (inch dimensions), bearing in bearing steel and rod end body in zinc-nickel plated steel with right-hand thread	3.16 332	STRCE..	Airframe rolling bearings – Deep groove ball bearing with self-aligning ring single row, EN 3059 (metric dimensions), bearing steel bearing and zinc-nickel plated steel self-aligning ring	1.7 64
SRA..ML..	Airframe rod ends – External thread rod end with integrated rolling bearing, AS 21151 (inch dimensions), bearing in bearing steel and rod end body in zinc-nickel plated steel with left-hand thread	3.16 332	STRCEI..	Airframe rolling bearings – Deep groove ball bearing with self-aligning ring single row (metric dimensions), zinc-nickel plated bearing steel bearing and zinc-nickel plated steel self-aligning ring	1.8 56
SRAP..M..	Airframe rod ends – External thread rod end with integrated rolling bearing, AS 21151 (inch dimensions), bearing in bearing steel and rod end body in zinc-nickel plated steel with right-hand thread	3.16 332	SUFJ/XRE..	For the cross-reference designation of this legacy product, see SFJ/NAS.., SEFJ/NAS..	
SRAP..ML..	Airframe rod ends – External thread rod end with integrated rolling bearing, AS 21151 (inch dimensions), bearing in bearing steel and rod end body in zinc-nickel plated steel with left-hand thread	3.16 332	SUFJ/XRL..	For the cross-reference designation of this legacy product, see SFJ/WAS.., SEFJ/WAS..	
SREP..	Airframe rod ends – Internal thread rod end with integrated rolling bearing, AS 21153 (inch dimensions), bearing in bearing steel and rod end body in zinc-nickel plated steel with right-hand thread	3.17 334	SUMJ/XRE..	For the cross-reference designation of this legacy product, see SMJ/NAS.., SEMJ/NAS..	
SREP..F..	Airframe rod ends – Internal thread rod end with integrated rolling bearing, AS 21153 (inch dimensions), bearing in bearing steel and rod end body in zinc-nickel plated steel with right-hand thread	3.17 334	SUMJ/XRL..	For the cross-reference designation of this legacy product, see SMJ/WAS.., SEMJ/WAS..	
SREP..FL..	Airframe rod ends – Internal thread rod end with integrated rolling bearing, AS 21153 (inch dimensions), bearing in bearing steel and rod end body in zinc-nickel plated steel with left-hand thread	3.17 334	SW..	Airframe spherical plain bearings – Self-lubricating wide, NSA 8135, NSA 8137 (inch dimensions)	2.28 244
SREP..L..	Airframe rod ends – Internal thread rod end with integrated rolling bearing, AS 21153 (inch dimensions), bearing in bearing steel and rod end body in zinc-nickel plated steel with left-hand thread	3.17 334	SW..	For rod ends using this bearing, see R..M.., R..F..	
SREP..M..	Airframe rod ends – External thread rod end with integrated rolling bearing, AS 21151 (inch dimensions), bearing in bearing steel and rod end body in zinc-nickel plated steel with right-hand thread	3.16 332	SWATRC..	Airframe rolling bearings – Deep groove ball bearing with self-aligning ring single row (metric dimensions), corrosion-resistant-steel bearing and zinc-nickel plated steel self-aligning ring	1.7 64
SREP..ML..	Airframe rod ends – External thread rod end with integrated rolling bearing, AS 21151 (inch dimensions), bearing in bearing steel and rod end body in zinc-nickel plated steel with left-hand thread	3.16 332	SWATRCI..	Airframe rolling bearings – Deep groove ball bearing with self-aligning ring single row (metric dimensions), corrosion-resistant-steel bearing and zinc-nickel plated steel self-aligning ring	1.8 56
SREP..MR..	Airframe rod ends – External thread rod end with integrated rolling bearing, AS 21151 (inch dimensions), bearing in bearing steel and rod end body in zinc-nickel plated steel with right-hand thread	3.16 332	SWC..M	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), shielded bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated steel	3.2 298
			SWC..ME	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), sealed bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated steel	3.2 298
			SWC..MJ..	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated steel	3.1 296
			SWCN..-..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), shielded bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated steel	3.15 326
			SWCN..E..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), sealed bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated steel	3.15 326

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SWCN...JESP..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), sealed bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated steel with UNJF profile thread	3.14	322	SWRA..M..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated steel with right-hand thread	3.16	332
SWCN...JSP..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), shielded bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated steel with UNJF profile thread	3.14	322	SWRA..ML..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated steel with left-hand thread	3.16	332
SWCN...M	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), shielded bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated steel	3.2	298	SWRAP..M..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated steel with right-hand thread	3.16	332
SWCN...ME	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), sealed bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated steel	3.2	298	SWRAP..ML..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated steel with left-hand thread	3.16	332
SWCN...MESP..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), sealed bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated steel with UNF profile thread	3.14	322	SWREP..	Airframe rod ends – Internal thread rod end with integrated rolling bearing (inch dimensions), bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated steel with right-hand thread	3.17	334
SWCN...MESP1	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), sealed bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated steel	3.2	298	SWREP..F..	Airframe rod ends – Internal thread rod end with integrated rolling bearing (inch dimensions), bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated steel with right-hand thread	3.17	334
SWCN...MJ..	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated steel	3.1	296	SWREP..FL..	Airframe rod ends – Internal thread rod end with integrated rolling bearing (inch dimensions), bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated steel with left-hand thread	3.17	334
SWCN...MSP..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), shielded bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated steel with UNF profile thread	3.14	322	SWREP..L..	Airframe rod ends – Internal thread rod end with integrated rolling bearing (inch dimensions), bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated steel with left-hand thread	3.17	334
SWCN...MSP1	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), shielded bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated steel	3.2	298	SWREP..M..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated steel with right-hand thread	3.16	332
SWEF..	Airframe rod ends – Internal thread integrated metal-to-metal spherical plain bearing rod end (metric dimensions), corrosion-resistant-steel inner ring and zinc-nickel plated steel rod end body	3.8	316	SWREP..ML..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated steel with left-hand thread	3.16	332
SWEM..	Airframe rod ends – External thread integrated metal-to-metal spherical plain bearing rod end (metric dimensions), corrosion-resistant-steel inner ring and zinc-nickel plated steel rod end body	3.8	310	SWREP..MR..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated steel with right-hand thread	3.16	332
				SZAG..	Airframe rolling bearings – Deep groove ball bearing double row (metric dimensions), zinc-nickel plated bearing steel	1.5	60

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SZAGN..	Airframe rolling bearings – Deep groove ball bearing double row, (metric dimensions), zinc-nickel plated bearing steel	1.6	62	SZGT..	Airframe spherical plain bearings – Metal-to-metal loader slot wide (inch dimensions), bearing steel inner ring and outer ring zinc-plated plated	2.10	184
SZENAS..	Airframe spherical plain bearings – Self-lubricating narrow, AS 14101, AS 14104 (inch dimensions), PH13.8 inner ring and zinc-nickel plated outer ring	2.26	236	SZHMEN..	Airframe spherical plain bearings – Self-lubricating high-misalignment (metric dimensions), zinc-nickel plated	2.21	224
SZENAS..A..	Airframe spherical plain bearings – Self-lubricating narrow, AS 81820/1, AS 81820/4 (inch dimensions), PH13.8 inner ring and zinc-nickel plated outer ring	2.27	240	SZJN..	Airframe rolling bearings – Deep groove ball bearing single row (metric dimensions), zinc-nickel plated bearing steel	1.1	52
SZENE..	Airframe spherical plain bearings – Metal-to-metal swaged narrow (inch dimensions), zinc-nickel plated	2.12	190	SZJNA..	Airframe rolling bearings – Deep groove ball bearing single row (metric dimensions), zinc-nickel plated bearing steel	1.2	54
SZENL..	Airframe spherical plain bearings – Metal-to-metal swaged wide (inch dimensions), zinc-nickel plated	2.14	198	SZK..	Airframe rolling bearings – Spherical roller bearing single row (metric dimensions), zinc-nickel plated bearing steel	1.11	72
SZEWAS..	Airframe spherical plain bearings – Self-lubricating narrow, AS 14102, AS 14103 (inch dimensions), PH13.8 inner ring and zinc-nickel plated outer ring	2.29	248	SZK..D	Airframe rolling bearings – Spherical roller bearing double row (metric dimensions), zinc-nickel plated bearing steel	1.13	76
SZEWAS..A..	Airframe spherical plain bearings – Self-lubricating narrow, AS 81820/2, AS 81820/3 (inch dimensions), PH13.8 inner ring and zinc-nickel plated outer ring	2.30	252	SZK..F	Airframe rolling bearings – Spherical roller bearing single row (metric dimensions), zinc-nickel plated bearing steel	1.11	72
SZGE..	Airframe spherical plain bearings – Metal-to-metal loader slot (metric dimensions), bearing steel inner ring and outer ring zinc-plated plated	2.1	156	SZKN..	Airframe rolling bearings – Self-aligning ball bearing double row, (metric dimensions), zinc-nickel plated bearing steel	1.9	68
SZGL..	Airframe spherical plain bearings – Metal-to-metal loader slot normal (metric dimensions), bearing steel inner ring and outer ring zinc-plated plated	2.2	160	SZKN..	Airframe rolling bearings – Self-aligning ball bearing double row (inch dimensions), zinc-nickel plated bearing steel	1.25	112
SZGLD..	Airframe spherical plain bearings – Metal-to-metal loader slot normal (metric dimensions), bearing steel inner ring and outer ring zinc-plated plated	2.2	160	SZKN..	Airframe rolling bearings – Spherical roller bearing single row (metric dimensions), zinc-nickel plated bearing steel	1.11	72
SZGLS..	Airframe spherical plain bearings – Metal-to-metal loader slot normal (metric dimensions), bearing steel inner ring and outer ring zinc-plated plated	2.2	160	SZKNA..F	Airframe rolling bearings – Spherical roller bearing single row (metric dimensions), zinc-nickel plated bearing steel	1.12	74
SZGLS..MRTG	Airframe spherical plain bearings – Metal-to-metal loader slot normal reinforced (metric dimensions), bearing steel inner ring and outer ring zinc-plated plated with molybdenum disulfide	2.3	164	SZKN..F	Airframe rolling bearings – Spherical roller bearing single row (metric dimensions), zinc-nickel plated bearing steel	1.11	72
SZGLS..RTG	Airframe spherical plain bearings – Metal-to-metal loader slot normal reinforced (metric dimensions), bearing steel inner ring and outer ring zinc-plated plated	2.3	164	SZKNRCE..	Airframe rolling bearings – Self-aligning ball bearing double row (metric dimensions), zinc-nickel plated bearing steel	1.10	70
SZGLS..TAG	Airframe spherical plain bearings – Metal-to-metal loader slot normal (metric dimensions), bearing steel inner ring and outer ring zinc-plated plated	2.2	160	SZLEN..	Airframe spherical plain bearings – Self-lubricating light (metric dimensions), zinc-nickel plated	2.18	214
SZGT..	Airframe spherical plain bearings – Metal-to-metal loader slot wide (metric dimensions), bearing steel inner ring and outer ring zinc-plated plated	2.4	166	SZMWKP..A	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), zinc-nickel plated corrosion-resistant-steel, reduced tolerance and SKF super precision	1.15	80
				SZMWKP..B	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), zinc-nickel plated corrosion-resistant-steel, reduced tolerance and SKF super precision	1.16	84
				SZNAS..	Airframe spherical plain bearings – Self-lubricating narrow, AS 14101, AS 14104 (inch dimensions), 440C inner ring and zinc-nickel plated outer ring	2.26	236

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SZNAS..A..	Airframe spherical plain bearings – Self-lubricating narrow, AS 81820/1, AS 81820/4 (inch dimensions), 440C inner ring and zinc-nickel plated outer ring	2.27	240	SZQMA..	Airframe spherical plain bearings – Metal-to-metal swaged light (metric dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring zinc-nickel plated	2.5	168
SZNEN..	Airframe spherical plain bearings – Self-lubricating narrow (metric dimensions), zinc-nickel plated	2.19	216	SZQME..	Airframe spherical plain bearings – Metal-to-metal swaged narrow (metric dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring zinc-nickel plated	2.6	172
SZQ2PL..	Airframe spherical plain bearings – Metal-to-metal swaged split (metric dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring zinc-nickel plated	2.9	182	SZQME..	Airframe spherical plain bearings – Metal-to-metal swaged narrow (inch dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring zinc-nickel plated	2.11	186
SZQ2PL..	Airframe spherical plain bearings – Metal-to-metal swaged split (inch dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring zinc-nickel plated	2.17	210	SZQML..	Airframe spherical plain bearings – Metal-to-metal swaged wide (metric dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring zinc-nickel plated	2.7	176
SZQGE..	Airframe spherical plain bearings – Metal-to-metal loader slot (metric dimensions), plated bronze beryllium inner ring and corrosion-resistant-steel outer ring zinc-plated	2.1	156	SZQML..	Airframe spherical plain bearings – Metal-to-metal swaged wide (inch dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring zinc-nickel plated	2.13	194
SZQGL..	Airframe spherical plain bearings – Metal-to-metal loader slot normal (metric dimensions), plated bronze beryllium inner ring and corrosion-resistant-steel outer ring zinc-plated	2.2	160	SZQMT..	Airframe spherical plain bearings – Metal-to-metal swaged high misalignment (metric dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring zinc-nickel plated	2.8	180
SZQGLD..	Airframe spherical plain bearings – Metal-to-metal loader slot normal (metric dimensions), plated bronze beryllium inner ring and corrosion-resistant-steel outer ring zinc-plated	2.2	160	SZQMT..	Airframe spherical plain bearings – Metal-to-metal swaged high misalignment (inch dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring zinc-nickel plated	2.15	202
SZQGLS..	Airframe spherical plain bearings – Metal-to-metal loader slot normal (metric dimensions), plated bronze beryllium inner ring and corrosion-resistant-steel outer ring zinc-plated	2.2	160	SZQXMB..	Airframe spherical plain bearings – Metal-to-metal swaged (inch dimensions), zinc-nickel plated	2.16	206
SZQGLS..MRTG	Airframe spherical plain bearings – Metal-to-metal loader slot normal reinforced (metric dimensions), plated bronze beryllium inner ring and corrosion-resistant-steel outer ring zinc-plated with molybdenum disulfide	2.3	164	SZRL..SP....	For the cross-reference designation of this legacy product, see SZHMEN..		
SZQGLS..RTG	Airframe spherical plain bearings – Metal-to-metal loader slot normal reinforced (metric dimensions), plated bronze beryllium inner ring and corrosion-resistant-steel outer ring zinc-plated	2.3	164	SZT..	Airframe rolling bearings – Deep groove ball bearing single row (metric dimensions), zinc-nickel plated bearing steel	1.3	56
SZQGLS..TAG	Airframe spherical plain bearings – Metal-to-metal loader slot normal (metric dimensions), plated bronze beryllium inner ring and corrosion-resistant-steel outer ring zinc-plated	2.2	160	SZTA..	Airframe rolling bearings – Deep groove ball bearing single row (metric dimensions), zinc-nickel plated bearing steel	1.4	58
SZQGT..	Airframe spherical plain bearings – Metal-to-metal loader slot wide (metric dimensions), plated bronze beryllium inner ring and corrosion-resistant-steel outer ring zinc-plated	2.4	166	SZTRCE..	Airframe rolling bearings – Deep groove ball bearing with self-aligning ring single row EN 3060 (metric dimensions), zinc-nickel plated bearing steel bearing and zinc-nickel plated steel self-aligning ring	1.7	64
SZQGT..	Airframe spherical plain bearings – Metal-to-metal loader slot wide (inch dimensions), plated bronze beryllium inner ring and corrosion-resistant-steel outer ring zinc-plated	2.10	184	SZW2PL..	Airframe spherical plain bearings – Metal-to-metal swaged split (metric dimensions), corrosion-resistant-steel inner ring and outer ring zinc-nickel plated	2.9	182
				SZW2PL..	Airframe spherical plain bearings – Metal-to-metal swaged split (inch dimensions), corrosion-resistant-steel inner ring and outer ring zinc-nickel plated	2.17	210
				SZWAG..	Airframe rolling bearings – Deep groove ball bearing double row (metric dimensions), zinc-nickel plated corrosion-resistant-steel	1.5	60

¹⁾ Starting page of the product table.

Designation	Product	Product table No. Page ¹⁾		Designation	Product	Product table No. Page ¹⁾	
SZWAGN..	Airframe rolling bearings – Deep groove ball bearing double row (metric dimensions), zinc-nickel plated corrosion-resistant-steel	1.6	62	SZWGLD..	Airframe spherical plain bearings – Metal-to-metal loader slot normal (metric dimensions), plated corrosion-resistant-steel inner ring and outer ring zinc-plated	2.2	160
SZWAS..	Airframe spherical plain bearings – Self-lubricating narrow, AS 14102, AS 14103 (inch dimensions), 440C inner ring and zinc-nickel plated outer ring	2.29	248	SZWGLS..	Airframe spherical plain bearings – Metal-to-metal loader slot normal (metric dimensions), plated corrosion-resistant-steel inner ring and outer ring zinc-plated	2.2	160
SZWAS..A..	Airframe spherical plain bearings – Self-lubricating narrow, AS 81820/2, AS 81820/3 (inch dimensions), 440C inner ring and zinc-nickel plated outer ring	2.30	252	SZWGLS..MRTG	Airframe spherical plain bearings – Metal-to-metal loader slot normal reinforced (metric dimensions), plated corrosion-resistant-steel inner ring and outer ring zinc-plated with molybdenum disulfide	2.3	164
SZWATA..	Airframe rolling bearings – Deep groove ball bearing single row (metric dimensions), zinc-nickel plated corrosion-resistant-steel	1.4	58	SZWGLS..RTG	Airframe spherical plain bearings – Metal-to-metal loader slot normal reinforced (metric dimensions), plated corrosion-resistant-steel inner ring and outer ring zinc-plated	2.3	164
SZWB5..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), zinc-nickel plated corrosion-resistant-steel, standard tolerance	1.18	92	SZWGLS..TAG	Airframe spherical plain bearings – Metal-to-metal loader slot normal (metric dimensions), plated corrosion-resistant-steel inner ring and outer ring zinc-plated	2.2	160
SZWB55..	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), zinc-nickel plated corrosion-resistant-steel	1.19	96	SZWGT..	Airframe spherical plain bearings – Metal-to-metal loader slot wide (metric dimensions), plated corrosion-resistant-steel inner ring and outer ring zinc-plated	2.4	166
SZWDPP..	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), zinc-nickel plated corrosion-resistant-steel, standard tolerance	1.20	98	SZWGT..	Airframe spherical plain bearings – Metal-to-metal loader slot wide (inch dimensions), plated corrosion-resistant-steel inner ring and outer ring zinc-plated	2.10	184
SZWDSP..	Airframe rolling bearings – Self-aligning ball bearing double row (inch dimensions), zinc-nickel plated corrosion-resistant-steel, standard tolerance	1.26	114	SZWJN..	Airframe rolling bearings – Deep groove ball bearing single row (metric dimensions), zinc-nickel plated corrosion-resistant-steel	1.1	52
SZWDSP..	Airframe rolling bearings – Spherical roller bearing single row (inch dimensions), zinc-nickel plated corrosion-resistant-steel	1.27	116	SZWJNA..	Airframe rolling bearings – Deep groove ball bearing single row (metric dimensions), zinc-nickel plated corrosion-resistant-steel	1.2	54
SZWDW..	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), zinc-nickel plated corrosion-resistant-steel, standard tolerance	1.21	100	SZWK..	Airframe rolling bearings – Spherical roller bearing single row (metric dimensions), zinc-nickel plated corrosion-resistant-steel	1.11	72
SZWDW..K	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), zinc-nickel plated corrosion-resistant-steel, standard tolerance	1.21	100	SZWK..D	Airframe rolling bearings – Spherical roller bearing double row (metric dimensions), zinc-nickel plated corrosion-resistant-steel	1.13	76
SZWDW..K2	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), zinc-nickel plated corrosion-resistant-steel, standard tolerance	1.21	100	SZWK..F	Airframe rolling bearings – Spherical roller bearing single row (metric dimensions), zinc-nickel plated corrosion-resistant-steel	1.11	72
SZWEN..	Airframe spherical plain bearings – Self-lubricating wide (metric dimensions), zinc-nickel plated	2.20	220	SZWKN..	Airframe rolling bearings – Self-aligning ball bearing double row (metric dimensions), zinc-nickel plated corrosion-resistant-steel	1.9	68
SZWGE..	Airframe spherical plain bearings – Metal-to-metal loader slot (metric dimensions), plated corrosion-resistant-steel inner ring and outer ring zinc-plated	2.1	156	SZWKN..	Airframe rolling bearings – Self-aligning ball bearing double row (inch dimensions), cadmium plated corrosion-resistant-steel	1.25	112
SZWGL..	Airframe spherical plain bearings – Metal-to-metal loader slot normal (metric dimensions), plated corrosion-resistant-steel inner ring and outer ring zinc-plated	2.2	160	SZWKN..	Airframe rolling bearings – Spherical roller bearing single row (metric dimensions), zinc-nickel plated corrosion-resistant-steel	1.11	72

¹⁾ Starting page of the product table.

Designation	Product	Product table No. Page ¹⁾	Designation	Product	Product table No. Page ¹⁾
SZWKNA..F	Airframe rolling bearings – Spherical roller bearing single row (metric dimensions), zinc-nickel plated corrosion-resistant-steel	1.12 74	SZWKSP..A	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), zinc-nickel plated corrosion-resistant-steel, standard tolerance	1.23 106
SZWKN..F	Airframe rolling bearings – Spherical roller bearing single row (metric dimensions), zinc-nickel plated corrosion-resistant-steel	1.11 72	SZWKSP..APSP..	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), zinc-nickel plated corrosion-resistant-steel, shielded	1.24 110
SZWKNRCE..	Airframe rolling bearings – Self-aligning ball bearing double row (metric dimensions), zinc-nickel plated corrosion-resistant-steel	1.10 70	SZWKSP..ASP..	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), zinc-nickel plated corrosion-resistant-steel, sealed	1.24 110
SZWKP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), zinc-nickel plated corrosion-resistant-steel, standard tolerance	1.14 78	SZWKSP..L	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), zinc-nickel plated corrosion-resistant-steel, standard tolerance	1.23 106
SZWKP..A	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), zinc-nickel plated corrosion-resistant-steel, standard tolerance	1.15 80	SZWKSP..PSP..	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), zinc-nickel plated corrosion-resistant-steel, shielded	1.24 110
SZWKP..APSP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), cadmium plated corrosion-resistant-steel, shielded	1.17 90	SZWKSP..SP..	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), zinc-nickel plated corrosion-resistant-steel, sealed	1.24 110
SZWKP..ASP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), cadmium plated corrosion-resistant-steel, sealed	1.17 90	SZWMA..	Airframe spherical plain bearings – Metal-to-metal swaged light (metric dimensions), corrosion-resistant-steel inner ring and outer ring zinc-nickel plated	2.5 168
SZWKP..B	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), zinc-nickel plated corrosion-resistant-steel, standard tolerance	1.16 84	SZWMB5..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), zinc-nickel plated corrosion-resistant-steel, reduced clearance and precision	1.18 92
SZWKP..BS	Airframe rolling bearings – Deep groove ball bearing with self-aligning ring single row (inch dimensions), zinc-nickel plated corrosion-resistant-steel, standard tolerance	1.22 102	SZWMDPP..	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), zinc-nickel plated corrosion-resistant-steel, reduced tolerance and SKF super precision	1.20 98
SZWKP..L	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), zinc-nickel plated corrosion-resistant-steel, standard tolerance	1.14 78	SZWMDSP..	Airframe rolling bearings – Self-aligning ball bearing double row (inch dimensions), zinc-nickel plated corrosion-resistant-steel, reduced tolerance and SKF super precision	1.26 114
SZWKP..LPSP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), cadmium plated corrosion-resistant-steel, shielded	1.17 90	SZWMDW..	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), zinc-nickel plated corrosion-resistant-steel, reduced tolerance and SKF super precision	1.21 100
SZWKP..LSP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), cadmium plated corrosion-resistant-steel, sealed	1.17 90	SZWMDW..K	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), zinc-nickel plated corrosion-resistant-steel, reduced tolerance and SKF super precision	1.21 100
SZWKP..PSP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), cadmium plated corrosion-resistant-steel, shielded	1.17 90	SZWMDW..K2	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), zinc-nickel plated corrosion-resistant-steel, reduced tolerance and SKF super precision	1.21 100
SZWKP..SP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), cadmium plated corrosion-resistant-steel, sealed	1.17 90			
SZWKSP..	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), zinc-nickel plated corrosion-resistant-steel, standard tolerance	1.23 106			

¹⁾ Starting page of the product table.

Designation	Product	Product table No.	Page ¹⁾	Designation	Product	Product table No.	Page ¹⁾
SZWME..	Airframe spherical plain bearings – Metal-to-metal swaged narrow (metric dimensions), corrosion-resistant-steel inner ring and outer ring zinc-nickel plated	2.6	172	SZWQ2PL..	Airframe spherical plain bearings – Metal-to-metal swaged split (metric dimensions), corrosion-resistant-steel inner ring and bronze aluminium outer ring zinc-nickel plated	2.9	182
SZWME..	Airframe spherical plain bearings – Metal-to-metal swaged narrow, AS 21154, AS 21155 (inch dimensions), corrosion-resistant-steel inner ring and outer ring zinc-nickel plated	2.11	186	SZWQ2PL..	Airframe spherical plain bearings – Metal-to-metal swaged split (inch dimensions), corrosion-resistant-steel inner ring and bronze aluminium outer ring zinc-nickel plated	2.17	210
SZWMKP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), zinc-nickel plated corrosion-resistant-steel, reduced tolerance and SKF super precision	1.14	78	SZWQMA..	Airframe spherical plain bearings – Metal-to-metal swaged light (metric dimensions), corrosion-resistant-steel inner ring and bronze aluminium outer ring zinc-nickel plated	2.5	168
SZWMKP..BS	Airframe rolling bearings – Deep groove ball bearing with self-aligning ring single row (inch dimensions), zinc-nickel plated corrosion-resistant-steel, reduced tolerance and SKF super precision	1.22	102	SZWQME..	Airframe spherical plain bearings – Metal-to-metal swaged narrow (metric dimensions), corrosion-resistant-steel inner ring and bronze aluminium outer ring zinc-nickel plated	2.6	172
SZWMKP..L	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), zinc-nickel plated corrosion-resistant-steel, reduced tolerance and SKF super precision	1.14	78	SZWQME..	Airframe spherical plain bearings – Metal-to-metal swaged narrow, AS 21154, AS 21155 (inch dimensions), corrosion-resistant-steel inner ring and bronze aluminium outer ring zinc-nickel plated	2.11	186
SZWMKSP..	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), zinc-nickel plated corrosion-resistant-steel, reduced tolerance and SKF super precision	1.23	106	SZWQML..	Airframe spherical plain bearings – Metal-to-metal swaged wide (metric dimensions), corrosion-resistant-steel inner ring and bronze aluminium outer ring zinc-nickel plated	2.7	176
SZWMKSP..A	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), zinc-nickel plated corrosion-resistant-steel, reduced tolerance and SKF super precision	1.23	106	SZWQML..	Airframe spherical plain bearings – Metal-to-metal swaged wide (inch dimensions), corrosion-resistant-steel inner ring and bronze aluminium outer ring zinc-nickel plated	2.13	194
SZWMKSP..L	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), zinc-nickel plated corrosion-resistant-steel, reduced tolerance and SKF super precision	1.23	106	SZWQMT..	Airframe spherical plain bearings – Metal-to-metal swaged high misalignment (metric dimensions), corrosion-resistant-steel inner ring and bronze aluminium outer ring zinc-nickel plated	2.8	180
SZWML..	Airframe spherical plain bearings – Metal-to-metal swaged wide (metric dimensions), corrosion-resistant-steel inner ring and outer ring zinc-nickel plated	2.7	176	SZWQMT..	Airframe spherical plain bearings – Metal-to-metal swaged high misalignment (inch dimensions), corrosion-resistant-steel inner ring and bronze aluminium outer ring zinc-nickel plated	2.15	202
SZWML..	Airframe spherical plain bearings – Metal-to-metal swaged wide (inch dimensions), corrosion-resistant-steel inner ring and outer ring zinc-nickel plated	2.13	194	SZWT..	Airframe rolling bearings – Deep groove ball bearing single row (metric dimensions), zinc-nickel plated corrosion-resistant-steel	1.3	56
SZWMT..	Airframe spherical plain bearings – Metal-to-metal swaged high misalignment (metric dimensions), corrosion-resistant-steel inner ring and outer ring zinc-nickel plated	2.8	180	SZXC..M	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), shielded bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated corrosion-resistant-steel	3.2	298
SZWMT..	Airframe spherical plain bearings – Metal-to-metal swaged high misalignment (inch dimensions), corrosion-resistant-steel inner ring and outer ring zinc-nickel plated	2.15	202				

¹⁾ Starting page of the product table.

Designation	Product	Product table No. Page ¹⁾		Designation	Product	Product table No. Page ¹⁾	
SZXC..ME	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), sealed bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated corrosion-resistant-steel	3.2	298	SZXC..MSP..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), shielded bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated corrosion-resistant-steel with UNF profile thread	3.14	322
SZXC..MJ..	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated corrosion-resistant-steel	3.1	296	SZXC..MSP1	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), shielded bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated corrosion-resistant-steel	3.2	298
SZXC..-..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), shielded bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated corrosion-resistant-steel	3.15	326	SZXRA..	For the cross-reference designation of this legacy product, see SZLEN..		
SZXC..E..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), sealed bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated corrosion-resistant-steel	3.15	326	SZXRE..	For the cross-reference designation of this legacy product, see SZNEN.., SZNAS..		
SZXC..JESP..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), sealed bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated corrosion-resistant-steel with UNJF profile thread	3.14	322	SZXRE..A..	For the cross-reference designation of this legacy product, see SZNAS..A..		
SZXC..JSP..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), shielded bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated corrosion-resistant-steel with UNJF profile thread	3.14	322	SZXRL..	For the cross-reference designation of this legacy product, see SZWEN.., SZWAS..		
SZXC..M	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), shielded bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated corrosion-resistant-steel	3.2	298	SZXRL..A..	For the cross-reference designation of this legacy product, see SZWAS..A..		
SZXC..ME	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), sealed bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated corrosion-resistant-steel	3.2	298	SZXRL..FR..	Airframe spherical plain bearings – Self-lubricating pre-staked (metric dimensions), zinc-nickel plated	2.23	228
SZXC..MESP..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), sealed bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated corrosion-resistant-steel with UNF profile thread	3.14	322	SZXRT..	Airframe spherical plain bearings – Self-lubricating high-misalignment (metric dimensions), zinc-nickel plated	2.22	226
SZXC..MESP1	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), sealed bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated corrosion-resistant-steel	3.2	298	SZXRT..	Airframe spherical plain bearings – Self-lubricating high-misalignment (inch dimensions), zinc-nickel plated	2.33	260
SZXC..MJ..	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), bearing in corrosion-resistant-steel and rod end body in zinc-nickel plated corrosion-resistant-steel	3.1	296	T..	Airframe rolling bearings – Deep groove ball bearing single row (metric dimensions), not plated bearing steel	1.3	56
				TA..	Airframe rolling bearings – Deep groove ball bearing single row, EN 3281 (metric dimensions), not plated bearing steel	1.4	58
				TEFJ/QML..	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (metric dimensions), anodized titanium rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring	3.12	318
				TEFJ/QML..	For the bearing used in this rod end, see QML..		
				TEFJ/QMLC..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring with lubrication by the rod end body	3.34	378
				TEFJ/QMLC..R	For the bearing used in this rod end, see QML..		
				TEFJ/QML..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring without lubrication groove	3.34	378

¹⁾ Starting page of the product table.

Designation	Product	Product table No.	Page ¹⁾
TEFJ/QML..R	For the bearing used in this rod end, see QML..		
TEFJ/QMLS..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring For the bearing used in this rod end, see QML..	3.34	378
TEFJ/QMLS..R	For the bearing used in this rod end, see QML..		
TEFJ/QMT..	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (metric dimensions), anodized titanium rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring For the bearing used in this rod end, see QMT..	3.13	320
TEFJ/QMT..	For the bearing used in this rod end, see QMT..		
TEFJ/QMTC..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring with lubrication by the rod end body For the bearing used in this rod end, see QMT..	3.35	380
TEFJ/QMTC..R	For the bearing used in this rod end, see QMT..		
TEFJ/QMT..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring without lubrication groove For the bearing used in this rod end, see QMT..	3.35	380
TEFJ/QMT..R	For the bearing used in this rod end, see QMT..		
TEFJ/QMTS..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring For the bearing used in this rod end, see QMT..	3.35	380
TEFJ/QMTS..R	For the bearing used in this rod end, see QMT..		
TEFJ/RL..	Airframe rod ends – Internal thread inserted wide self-lubricating spherical plain bearing rod end (metric dimensions), anodized titanium rod end For the bearing used in this rod end, see WEN..	3.6	306
TEFJ/RL..	For the bearing used in this rod end, see WEN..		
TEFJ/RL..R..	Airframe rod ends – Internal thread inserted wide self-lubricating spherical plain bearing rod end (inch dimensions), anodized titanium rod end For the bearing used in this rod end, see WAS..	3.30	370
TEFJ/RL..R..	For the bearing used in this rod end, see WAS..		
TEFJ/RT..	Airframe rod ends – Internal thread inserted high-misalignment self-lubricating spherical plain bearing rod end (metric dimensions), anodized titanium rod end	3.7	308

Designation	Product	Product table No.	Page ¹⁾
TEFJ/RT..	For the bearing used in this rod end, see XRT..		
TEFJ/RT..R..	Airframe rod ends – Internal thread inserted high-misalignment self-lubricating spherical plain bearing rod end (inch dimensions), anodized titanium rod end For the bearing used in this rod end, see XRT..	3.31	372
TEFJ/RT..R..	For the bearing used in this rod end, see XRT..		
TEFJ/WML..	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (metric dimensions), anodized titanium rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring For the bearing used in this rod end, see WML..	3.12	318
TEFJ/WML..	For the bearing used in this rod end, see WML..		
TEFJ/WMLC..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring with lubrication by the rod end body For the bearing used in this rod end, see WML..	3.34	378
TEFJ/WMLC..R	For the bearing used in this rod end, see WML..		
TEFJ/WML..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring without lubrication groove For the bearing used in this rod end, see WML..	3.34	378
TEFJ/WML..R	For the bearing used in this rod end, see WML..		
TEFJ/WMLS..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring For the bearing used in this rod end, see WML..	3.34	378
TEFJ/WMLS..R	For the bearing used in this rod end, see WML..		
TEFJ/WMT..	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (metric dimensions), anodized titanium rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring For the bearing used in this rod end, see WMT..	3.13	320
TEFJ/WMT..	For the bearing used in this rod end, see WMT..		
TEFJ/WMTC..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring with lubrication by the rod end body For the bearing used in this rod end, see WMT..	3.35	380
TEFJ/WMTC..R	For the bearing used in this rod end, see WMT..		

¹⁾ Starting page of the product table.

Designation	Product	Product table No. Page ¹⁾	Designation	Product	Product table No. Page ¹⁾
TEFJ/WMT..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring without lubrication groove	3.35 380	TEFJ/WQMT..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring with lubrication by the rod end body	3.35 380
TEFJ/WMT..R	For the bearing used in this rod end, see WMT..		TEFJ/WQMT..R	For the bearing used in this rod end, see WQMT..	
TEFJ/WMTS..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring	3.35 380	TEFJ/WQMT..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring without lubrication groove	3.35 380
TEFJ/WMTS..R	For the bearing used in this rod end, see WMT..		TEFJ/WQMT..R	For the bearing used in this rod end, see WQMT..	
TEFJ/WQML..	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (metric dimensions), anodized titanium rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring	3.12 318	TEFJ/WQMTS..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring with lubrication by the inner ring	3.35 380
TEFJ/WQML..	For the bearing used in this rod end, see WQML..		TEFJ/WQMTS..R	For the bearing used in this rod end, see WQMT..	
TEFJ/WQMLC..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring with lubrication by the rod end body	3.34 378	TEMA..	Airframe rod ends – External thread inserted self-lubricating spherical plain bearing rod end (metric dimensions), anodized titanium rod end	3.3 300
TEFJ/WQMLC..R	For the bearing used in this rod end, see WQML..		TEMA..	For the bearing used in this rod end, see HMEN..R..	
TEFJ/WQML..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring without lubrication groove	3.34 378	TEMJ/QML..	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (metric dimensions), anodized titanium rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring	3.9 312
TEFJ/WQML..R	For the bearing used in this rod end, see WQML..		TEMJ/QML..	For the bearing used in this rod end, see QML..	
TEFJ/WQMLS..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring with lubrication by the inner ring	3.34 378	TEMJ/QMLC..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring with lubrication by the rod end body	3.32 374
TEFJ/WQMLS..R	For the bearing used in this rod end, see WQML..		TEMJ/QMLC..R	For the bearing used in this rod end, see QML..	
TEFJ/WQMT..	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (metric dimensions), anodized titanium rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring	3.13 320	TEMJ/QML..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring without lubrication groove	3.32 374
TEFJ/WQMT..	For the bearing used in this rod end, see WQMT..		TEMJ/QML..R	For the bearing used in this rod end, see QML..	

¹⁾ Starting page of the product table.

Designation	Product	Product table No.	Page ¹⁾
TEMJ/QMLS..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring	3.32	374
TEMJ/QMLS..R	For the bearing used in this rod end, see QML..		
TEMJ/QMT..	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (metric dimensions), anodized titanium rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring	3.10	314
TEMJ/QMT..	For the bearing used in this rod end, see QMT..		
TEMJ/QMTC..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring with lubrication by the rod end body	3.33	300
TEMJ/QMTC..R	For the bearing used in this rod end, see QMT..		
TEMJ/QMT..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring without lubrication groove	3.33	300
TEMJ/QMT..R	For the bearing used in this rod end, see QMT..		
TEMJ/QMTS..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring	3.33	300
TEMJ/QMTS..R	For the bearing used in this rod end, see QMT..		
TEMJ/RL..	Airframe rod ends – External thread inserted wide self-lubricating spherical plain bearing rod end (metric dimensions), anodized titanium rod end	3.4	302
TEMJ/RL..	For the bearing used in this rod end, see WEN..		
TEMJ/RL..R..	Airframe rod ends – External thread inserted wide self-lubricating spherical plain bearing rod end (inch dimensions), anodized titanium rod end	3.23	346
TEMJ/RL..R..	For the bearing used in this rod end, see WAS..		
TEMJ/RT..	Airframe rod ends – External thread inserted high-misalignment self-lubricating spherical plain bearing rod end (metric dimensions), anodized titanium rod end	3.5	346
TEMJ/RT..	For the bearing used in this rod end, see XRT..		

Designation	Product	Product table No.	Page ¹⁾
TEMJ/RT..R..	Airframe rod ends – External thread inserted high-misalignment self-lubricating spherical plain bearing rod end (inch dimensions), anodized titanium rod end	3.24	348
TEMJ/RT..R..	For the bearing used in this rod end, see XRT..		
TEMJ/WML..	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (metric dimensions), anodized titanium rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring	3.9	312
TEMJ/WML..	For the bearing used in this rod end, see WML..		
TEMJ/WMLC..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring with lubrication by the rod end body	3.32	374
TEMJ/WMLC..R	For the bearing used in this rod end, see WML..		
TEMJ/WML..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring without lubrication groove	3.32	374
TEMJ/WML..R	For the bearing used in this rod end, see WML..		
TEMJ/WML..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring	3.32	374
TEMJ/WML..R	For the bearing used in this rod end, see WML..		
TEMJ/WMLC..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring	3.10	314
TEMJ/WMLC..R	For the bearing used in this rod end, see WML..		
TEMJ/WMT..	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (metric dimensions), anodized titanium rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring	3.33	300
TEMJ/WMT..	For the bearing used in this rod end, see WMT..		
TEMJ/WMTC..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring with lubrication by the rod end body	3.33	300
TEMJ/WMTC..R	For the bearing used in this rod end, see WMT..		

¹⁾ Starting page of the product table.

Designation	Product	Product table No. Page ¹⁾	Designation	Product	Product table No. Page ¹⁾
TEMJ/WMT..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring without lubrication groove	3.33 300	TEMJ/WQMT..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring with lubrication by the rod end body	3.33 300
TEMJ/WMT..R	For the bearing used in this rod end, see WMT..		TEMJ/WQMT..R	For the bearing used in this rod end, see WQMT..	
TEMJ/WMTS..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring	3.33 300	TEMJ/WQMT..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring without lubrication groove	3.33 300
TEMJ/WMTS..R	For the bearing used in this rod end, see WMT..		TEMJ/WQMT..R	For the bearing used in this rod end, see WQMT..	
TEMJ/WQML..	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (metric dimensions), anodized titanium rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring	3.9 312	TEMJ/WQMTS..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring with lubrication by the inner ring	3.33 300
TEMJ/WQML..	For the bearing used in this rod end, see WQML..		TEMJ/WQMTS..R	For the bearing used in this rod end, see WQMT..	
TEMJ/WQMLC..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring with lubrication by the rod end body	3.32 374	TRCE..	Airframe rolling bearings – Deep groove ball bearing with self-aligning ring single row, EN 3059 (metric dimensions), bearing steel bearing and cadmium plated steel self-aligning ring	1.7 64
TEMJ/WQMLC..R	For the bearing used in this rod end, see WQML..		TRCEI..	Airframe rolling bearings – Deep groove ball bearing with self-aligning ring single row, EN 4041 (metric dimensions), cadmium plated bearing steel bearing and cadmium plated steel self-aligning ring	1.8 56
TEMJ/WQML..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring without lubrication groove	3.32 374	UFJ/XRE..	For the cross-reference designation of this legacy product, see FJ/NAS.., EFJ/NAS..	
TEMJ/WQML..R	For the bearing used in this rod end, see WQML..		UFJ/XRL..	For the cross-reference designation of this legacy product, see FJ/WAS.., EFJ/WAS..	
TEMJ/WQMLS..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), anodized titanium rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring with lubrication by the inner ring	3.32 374	UMJ/XRE..	For the cross-reference designation of this legacy product, see MJ/NAS.., EMJ/NAS..	
TEMJ/WQMLS..R	For the bearing used in this rod end, see WQML..		UMJ/XRL..	For the cross-reference designation of this legacy product, see MJ/WAS.., EMJ/WAS..	
TEMJ/WQMT..	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (metric dimensions), anodized titanium rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring	3.10 314	W2PL..	Airframe spherical plain bearings – Metal-to-metal swaged split (metric dimensions), corrosion-resistant-steel inner ring and outer ring not plated	2.9 258
TEMJ/WQMT..	For the bearing used in this rod end, see WQMT..		W2PL..	Airframe spherical plain bearings – Metal-to-metal swaged split (inch dimensions), corrosion-resistant-steel inner ring and outer ring not plated	2.17 210
			WAG..	Airframe rolling bearings – Deep groove ball bearing double row (metric dimensions), not plated corrosion-resistant-steel	1.5 60

¹⁾ Starting page of the product table.

Designation	Product	Product table No. Page ¹⁾	
WAGN..	Airframe rolling bearings – Deep groove ball bearing double row, EN 3058 (metric dimensions), not plated corrosion-resistant-steel	1.6	62
WAS..	Airframe spherical plain bearings – Self-lubricating narrow, AS 14102, AS 14103 (inch dimensions), 440C inner ring and not plated outer ring	2.29	248
WAS..	For rod ends using this bearing, see MJ/WAS..., SMJ/WAS..., PHMJ/WAS..., FJ/WAS..., SFJ/WAS..., PHFJ/WAS..., EMJ/RL...R..., SEMJ/RL...R..., XEMJ/RL...R..., TEMJ/RL...R..., EFJ/RL...R..., SEFJ/RL...R..., XEFJ/RL...R..., TEFJ/RL...R..		
WAS..A..	Airframe spherical plain bearings – Self-lubricating narrow, AS 81820/2, AS 81820/3 (inch dimensions), 440C inner ring and not plated outer ring	2.30	252
WATA..	Airframe rolling bearings – Deep groove ball bearing single row, EN 3283, EN 4033 (metric dimensions), not plated corrosion-resistant-steel	1.4	58
WATRCE..	Airframe rolling bearings – Deep groove ball bearing with self-aligning ring single row (metric dimensions), corrosion-resistant-steel bearing and cadmium plated steel self-aligning ring	1.7	64
WATRCEI..	Airframe rolling bearings – Deep groove ball bearing with self-aligning ring single row (metric dimensions), corrosion-resistant-steel bearing and cadmium plated steel self-aligning ring	1.8	56
WB5..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), corrosion-resistant-steel, standard tolerance	1.18	92
WB55..	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), corrosion-resistant-steel	1.19	96
WC..M	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), shielded bearing in corrosion-resistant-steel and rod end body in cadmium plated steel	3.2	298
WC..ME	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), sealed bearing in corrosion-resistant-steel and rod end body in cadmium plated steel	3.2	298
WC..MJ..	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), bearing in corrosion-resistant-steel and rod end body in cadmium plated steel	3.1	296
WCN...-	Airframe rod ends – External thread rod end with integrated rolling bearing, EN 4157 (inch dimensions), shielded bearing in corrosion-resistant-steel and rod end body in cadmium plated steel	3.15	326
WCN..E..	Airframe rod ends – External thread rod end with integrated rolling bearing EN 4157 (inch dimensions), sealed bearing in corrosion-resistant-steel and rod end body in cadmium plated steel	3.15	326

Designation	Product	Product table No. Page ¹⁾	
WCN..JESP..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), sealed bearing in corrosion-resistant-steel and rod end body in cadmium plated steel with UNJF profile thread	3.14	322
WCN..JSP..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), shielded bearing in corrosion-resistant-steel and rod end body in cadmium plated steel with UNJF profile thread	3.14	322
WCN..M	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), shielded bearing in corrosion-resistant-steel and rod end body in cadmium plated steel	3.2	298
WCN..ME	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), sealed bearing in corrosion-resistant-steel and rod end body in cadmium plated steel	3.2	298
WCN..MESP..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), sealed bearing in corrosion-resistant-steel and rod end body in cadmium plated steel with UNF profile thread	3.14	322
WCN..MESP1	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), sealed bearing in corrosion-resistant-steel and rod end body in cadmium plated steel	3.2	298
WCN..MJ..	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), bearing in corrosion-resistant-steel and rod end body in cadmium plated steel	3.1	296
WCN..MSP..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), shielded bearing in corrosion-resistant-steel and rod end body in cadmium plated steel with UNF profile thread	3.14	322
WCN..MSP1	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), shielded bearing in corrosion-resistant-steel and rod end body in cadmium plated steel	3.2	298
WDPP..	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), corrosion-resistant-steel, standard tolerance	1.20	98
WDSP..	Airframe rolling bearings – Self-aligning ball bearing double row (inch dimensions), corrosion-resistant-steel, standard tolerance	1.26	114
WDSRP..	Airframe rolling bearings – Spherical roller bearing single row (inch dimensions), corrosion-resistant-steel	1.27	116
WDW..	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), corrosion-resistant-steel, standard tolerance	1.21	100
WDW..K	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), corrosion-resistant-steel, standard tolerance	1.21	100

¹⁾ Starting page of the product table.

Designation	Product	Product table No. Page ¹⁾	Designation	Product	Product table No. Page ¹⁾
WDW..K2	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), corrosion-resistant-steel, standard tolerance	1.21 100	WJN..	Airframe rolling bearings – Deep groove ball bearing single row (metric dimensions), not plated corrosion-resistant-steel	1.1 52
WEF..	Airframe rod ends – Internal thread integrated metal-to-metal spherical plain bearing rod end (metric dimensions), corrosion-resistant-steel inner ring and cadmium plated steel rod end body	3.8 316	WJNA..	Airframe rolling bearings – Deep groove ball bearing single row, EN 3286, EN 3047 (metric dimensions), not plated corrosion-resistant-steel	1.2 54
WEM..	Airframe rod ends – External thread integrated metal-to-metal spherical plain bearing rod end (metric dimensions), corrosion-resistant-steel inner ring and cadmium plated steel rod end body	3.8 310	WK..	Airframe rolling bearings – Spherical roller bearing single row, EN 3055 (metric dimensions), not plated corrosion-resistant-steel	1.11 72
WEN..	Airframe spherical plain bearings – Self-lubricating wide, EN 2585, EN 4039 (metric dimensions), not plated	2.20 220	WK..D	Airframe rolling bearings – Spherical roller bearing double row (metric dimensions), not plated corrosion-resistant-steel	1.13 76
WEN..	For rod ends using this bearing, see EMJ/RL.., SEMJ/RL.., XEMJ/RL.., TEMJ/RL.., EFJ/RL.., SEFJ/RL.., XEFJ/RL.., TEFJ/RL..		WK..F	Airframe rolling bearings – Spherical roller bearing single row, EN 3055 (metric dimensions), not plated corrosion-resistant-steel	1.11 72
WGE..	Airframe spherical plain bearings – Metal-to-metal loader slot, EN 2588 (metric dimensions), corrosion-resistant-steel inner ring and outer ring not plated	2.1 156	WKN..	Airframe rolling bearings – Self-aligning ball bearing double row, EN 3289 (metric dimensions), not plated corrosion-resistant-steel	1.9 68
WGL..	Airframe spherical plain bearings – Metal-to-metal loader slot normal (metric dimensions), corrosion-resistant-steel inner ring and outer ring not plated	2.2 160	WKN..	Airframe rolling bearings – Self-aligning ball bearing double row (inch dimensions), not plated corrosion-resistant-steel	1.25 112
WGLD..	Airframe spherical plain bearings – Metal-to-metal loader slot normal (metric dimensions), corrosion-resistant-steel inner ring and outer ring not plated	2.2 160	WKN..	Airframe rolling bearings – Spherical roller bearing single row, EN 3055 (metric dimensions), not plated corrosion-resistant-steel	1.11 72
WGLS..	Airframe spherical plain bearings – Metal-to-metal loader slot normal (metric dimensions), corrosion-resistant-steel inner ring and outer ring not plated	2.2 160	WKNA..F	Airframe rolling bearings – Spherical roller bearing single row, EN 3292 (metric dimensions), not plated corrosion-resistant-steel	1.12 74
WGLS..MRTG	Airframe spherical plain bearings – Metal-to-metal loader slot normal reinforced (metric dimensions), corrosion-resistant-steel inner ring and outer ring not plated with molybdenum disulfide	2.3 164	WKN..F	Airframe rolling bearings – Spherical roller bearing single row, EN 3055 (metric dimensions), not plated corrosion-resistant-steel	1.11 72
WGLS..RTG	Airframe spherical plain bearings – Metal-to-metal loader slot normal reinforced (metric dimensions), corrosion-resistant-steel inner ring and outer ring not plated	2.3 164	WKNRCE..	Airframe rolling bearings – Self-aligning ball bearing double row, EN 4034 (metric dimensions), not plated corrosion-resistant-steel	1.10 70
WGLS..TAG	Airframe spherical plain bearings – Metal-to-metal loader slot normal (metric dimensions), corrosion-resistant-steel inner ring and outer ring not plated	2.2 160	WKP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), corrosion-resistant-steel, standard tolerance	1.14 78
WGT..	Airframe spherical plain bearings – Metal-to-metal loader slot wide (metric dimensions), corrosion-resistant-steel inner ring and outer ring not plated	2.4 166	WKP..A	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), corrosion-resistant-steel, standard tolerance	1.15 80
WGT..	Airframe spherical plain bearings – Metal-to-metal loader slot wide (inch dimensions), corrosion-resistant-steel inner ring and outer ring not plated	2.10 184	WKP..APSP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), corrosion-resistant-steel, shielded	1.17 90
			WKP..ASP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), corrosion-resistant-steel, sealed	1.17 90
			WKP..B	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), corrosion-resistant-steel, standard tolerance	1.16 84

¹⁾ Starting page of the product table.

Designation	Product	Product table No.	Page ¹⁾
WKP..BS	Airframe rolling bearings – Deep groove ball bearing with self-aligning ring single row (inch dimensions), corrosion-resistant-steel, standard tolerance	1.22	102
WKP..L	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), corrosion-resistant-steel, standard tolerance	1.14	78
WKP..LPSP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), corrosion-resistant-steel, shielded	1.17	90
WKP..LSP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), corrosion-resistant-steel, sealed	1.17	90
WKP..PSP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), corrosion-resistant-steel, shielded	1.17	90
WKP..SP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), corrosion-resistant-steel, sealed	1.17	90
WKSP..	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), corrosion-resistant-steel, standard tolerance	1.23	106
WKSP..A	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), corrosion-resistant-steel, standard tolerance	1.23	106
WKSP..APSP..	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), corrosion-resistant-steel, shielded	1.24	110
WKSP..ASP..	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), corrosion-resistant-steel, sealed	1.24	110
WKSP..L	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), corrosion-resistant-steel, standard tolerance	1.23	106
WKSP..PSP..	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), corrosion-resistant-steel, shielded	1.24	110
WKSP..SP..	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), corrosion-resistant-steel, sealed	1.24	110
WMA..	Airframe spherical plain bearings – Metal-to-metal swaged light, EN 2335 (metric dimensions), corrosion-resistant-steel inner ring and outer ring not plated	2.5	168
WMB5..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), corrosion-resistant-steel, reduced clearance and precision	1.18	92
WMDPP..	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), corrosion-resistant-steel, reduced tolerance and SKF super precision	1.20	98

Designation	Product	Product table No.	Page ¹⁾
WMDSP..	Airframe rolling bearings – Self-aligning ball bearing double row (inch dimensions), corrosion-resistant-steel, reduced tolerance and SKF super precision	1.26	114
WMDW..	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), corrosion-resistant-steel, reduced tolerance and SKF super precision	1.21	100
WMDW..K	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), corrosion-resistant-steel, reduced tolerance and SKF super precision	1.21	100
WMDW..K2	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), corrosion-resistant-steel, reduced tolerance and SKF super precision	1.21	100
WME..	Airframe spherical plain bearings – Metal-to-metal swaged narrow (metric dimensions), corrosion-resistant-steel inner ring and outer ring not plated	2.6	172
WME..	Airframe spherical plain bearings – Metal-to-metal swaged narrow (inch dimensions), corrosion-resistant-steel inner ring and outer ring not plated	2.11	186
WMKP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), corrosion-resistant-steel, reduced tolerance and SKF super precision	1.14	78
WMKP..A	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), corrosion-resistant-steel, reduced tolerance and SKF super precision	1.15	80
WMKP..B	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), corrosion-resistant-steel, reduced tolerance and SKF super precision	1.16	84
WMKP..BS	Airframe rolling bearings – Deep groove ball bearing with self-aligning ring single row (inch dimensions), corrosion-resistant-steel, reduced tolerance and SKF super precision	1.22	102
WMKP..L	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), corrosion-resistant-steel, reduced tolerance and SKF super precision	1.14	78
WMKSP..	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), corrosion-resistant-steel, reduced tolerance and SKF super precision	1.23	106
WMKSP..A	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), corrosion-resistant-steel, reduced tolerance and SKF super precision	1.23	106
WMKSP..L	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), corrosion-resistant-steel, reduced tolerance and SKF super precision	1.23	106

¹⁾ Starting page of the product table.

Designation	Product	Product table No. Page ¹⁾		Designation	Product	Product table No. Page ¹⁾	
WML..	Airframe spherical plain bearings – Metal-to-metal swaged wide (metric dimensions), corrosion-resistant-steel inner ring and outer ring not plated	2.7	176	WQME..	Airframe spherical plain bearings – Metal-to-metal swaged narrow (metric dimensions), corrosion-resistant-steel inner ring and bronze aluminium outer ring not plated	2.6	172
WML..	Airframe spherical plain bearings – Metal-to-metal swaged wide (inch dimensions), corrosion-resistant-steel inner ring and outer ring not plated	2.13	194	WQME..	Airframe spherical plain bearings – Metal-to-metal swaged narrow (inch dimensions), corrosion-resistant-steel inner ring and bronze aluminium outer ring not plated	2.11	186
WML..	For rod ends using this bearing, see EMJ/WML.., SEMJ/WML.., SEMJ/WML.., TEMJ/WML.., EFJ/WML.., SEFJ/WML.., SEFJ/WML.., TEFJ/WML.., EMJ/WML..R, SEMJ/WML..R, SEMJ/WML..R, TEMJ/WML..R, EFJ/WML..R, SEFJ/WML..R, SEFJ/WML..R, TEFJ/WML..R, EMJ/WML..R, SEMJ/WML..R, XEMJ/WML..R, TEMJ/WML..R, EFJ/WML..R, SEFJ/WML..R, XEFJ/WML..R, TEMJ/WML..R, EFJ/WML..R, SEFJ/WML..R, XEFJ/WML..R, TEFJ/WML..R			WQML..	Airframe spherical plain bearings – Metal-to-metal swaged wide (metric dimensions), corrosion-resistant-steel inner ring and bronze aluminium outer ring not plated	2.7	176
WMT..	Airframe spherical plain bearings – Metal-to-metal swaged high misalignment (metric dimensions), corrosion-resistant-steel inner ring and outer ring not plated	2.8	180	WQML..	Airframe spherical plain bearings – Metal-to-metal swaged wide (inch dimensions), corrosion-resistant-steel inner ring and bronze aluminium outer ring not plated	2.13	194
WMT..	Airframe spherical plain bearings – Metal-to-metal swaged high misalignment (inch dimensions), corrosion-resistant-steel inner ring and outer ring not plated	2.15	202	WQML..	For rod ends using this bearing, see EMJ/WQML.., SEMJ/WQML.., SEMJ/WQML.., TEMJ/WQML.., EFJ/WQML.., SEFJ/WQML.., SEFJ/WQML.., TEFJ/WQML.., EMJ/WQML..R, SEMJ/WQML..R, SEMJ/WQML..R, TEMJ/WQML..R, EFJ/WQML..R, SEFJ/WQML..R, SEFJ/WQML..R, TEFJ/WQML..R, EMJ/WQML..R, SEMJ/WQML..R, XEMJ/WQML..R, TEMJ/WQML..R, EFJ/WQML..R, SEFJ/WQML..R, XEFJ/WQML..R, TEMJ/WQML..R, EFJ/WQML..R, SEFJ/WQML..R, XEFJ/WQML..R, TEFJ/WQML..R		
WMT..	For rod ends using this bearing, see EMJ/WMT.., SEMJ/WMT.., SEMJ/WMT.., TEMJ/WMT.., EFJ/WMT.., SEFJ/WMT.., SEFJ/WMT.., TEFJ/WMT.., EMJ/WMT..R, SEMJ/WMT..R, SEMJ/WMT..R, TEMJ/WMT..R, EFJ/WMT..R, SEFJ/WMT..R, SEFJ/WMT..R, TEFJ/WMT..R, EMJ/WMTS..R, SEMJ/WMTS..R, XEMJ/WMTS..R, TEMJ/WMTS..R, EFJ/WMTS..R, SEFJ/WMTS..R, XEFJ/WMTS..R, TEFJ/WMTS..R, EMJ/WMTC..R, SEMJ/WMTC..R, XEMJ/WMTC..R, TEMJ/WMTC..R, EFJ/WMTC..R, SEFJ/WMTC..R, XEFJ/WMTC..R, TEFJ/WMTC..R			WQMT..	Airframe spherical plain bearings – Metal-to-metal swaged high misalignment (metric dimensions), corrosion-resistant-steel inner ring and bronze aluminium outer ring not plated	2.8	180
WQ2PL..	Airframe spherical plain bearings – Metal-to-metal swaged split (metric dimensions), corrosion-resistant-steel inner ring and bronze aluminium outer ring not plated	2.9	182	WQMT..	Airframe spherical plain bearings – Metal-to-metal swaged high misalignment (inch dimensions), corrosion-resistant-steel inner ring and bronze aluminium outer ring not plated	2.15	202
WQ2PL..	Airframe spherical plain bearings – Metal-to-metal swaged split (inch dimensions), corrosion-resistant-steel inner ring and bronze aluminium outer ring not plated	2.17	210	WQMT..	For rod ends using this bearing, see EMJ/WQMT.., SEMJ/WQMT.., SEMJ/WQMT.., TEMJ/WQMT.., EFJ/WQMT.., SEFJ/WQMT.., SEFJ/WQMT.., TEFJ/WQMT.., EMJ/WQMT..R, SEMJ/WQMT..R, SEMJ/WQMT..R, TEMJ/WQMT..R, EFJ/WQMT..R, SEFJ/WQMT..R, SEFJ/WQMT..R, TEFJ/WQMT..R, EMJ/WQMTS..R, SEMJ/WQMTS..R, XEMJ/WQMTS..R, TEMJ/WQMTS..R, EFJ/WQMTS..R, SEFJ/WQMTS..R, XEFJ/WQMTS..R, TEFJ/WQMTS..R, EMJ/WQMTS..R, SEMJ/WQMTS..R, XEMJ/WQMTS..R, TEMJ/WQMTS..R, EFJ/WQMTS..R, SEFJ/WQMTS..R, XEFJ/WQMTS..R, TEFJ/WQMTS..R		
WQMA..	Airframe spherical plain bearings – Metal-to-metal swaged light (metric dimensions), corrosion-resistant-steel inner ring and bronze aluminium outer ring not plated	2.5	168				

¹⁾ Starting page of the product table.

Designation	Product	Product table No. Page ¹⁾	Designation	Product	Product table No. Page ¹⁾
WRA..M..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), bearing in corrosion-resistant-steel and rod end body in cadmium plated steel with right-hand thread	3.16 332	WZGE..	Airframe spherical plain bearings – Metal-to-metal loader slot (metric dimensions), corrosion-resistant-steel inner ring and outer ring cadmium plated	2.1 156
WRA..ML..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), bearing in corrosion-resistant-steel and rod end body in cadmium plated steel with left-hand thread	3.16 332	WZK..F	Airframe rolling bearings – Spherical roller bearing single row (metric dimensions), cadmium plated corrosion-resistant-steel	1.11 72
WRAP..M..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), bearing in corrosion-resistant-steel and rod end body in cadmium plated steel with right-hand thread	3.16 332	XC..M	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), shielded bearing in corrosion-resistant-steel and rod end body in corrosion-resistant-steel	3.2 298
WRAP..ML..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), bearing in corrosion-resistant-steel and rod end body in cadmium plated steel with left-hand thread	3.16 332	XC..ME	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), sealed bearing in corrosion-resistant-steel and rod end body in corrosion-resistant-steel	3.2 298
WREP..	Airframe rod ends – Internal thread rod end with integrated rolling bearing (inch dimensions), bearing in corrosion-resistant-steel and rod end body in cadmium plated steel with right-hand thread	3.17 334	XC..MJ..	Airframe rod ends – External thread rod end with integrated rolling bearing, EN 4036 (metric dimensions), bearing in corrosion-resistant-steel and rod end body in corrosion-resistant-steel	3.1 296
WREP..F..	Airframe rod ends – Internal thread rod end with integrated rolling bearing (inch dimensions), bearing in corrosion-resistant-steel and rod end body in cadmium plated steel with right-hand thread	3.17 334	XCN..-..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), shielded bearing in corrosion-resistant-steel and rod end body in corrosion-resistant-steel	3.15 326
WREP..FL..	Airframe rod ends – Internal thread rod end with integrated rolling bearing (inch dimensions), bearing in corrosion-resistant-steel and rod end body in cadmium plated steel with left-hand thread	3.17 334	XCN..E..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), sealed bearing in corrosion-resistant-steel and rod end body in corrosion-resistant-steel	3.15 326
WREP..L..	Airframe rod ends – Internal thread rod end with integrated rolling bearing (inch dimensions), bearing in corrosion-resistant-steel and rod end body in cadmium plated steel with left-hand thread	3.17 334	XCN..JESP..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), sealed bearing in corrosion-resistant-steel and rod end body in corrosion-resistant-steel with UNJF profile thread	3.14 322
WREP..M..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), bearing in corrosion-resistant-steel and rod end body in cadmium plated steel with right-hand thread	3.16 332	XCN..JSP..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), shielded bearing in corrosion-resistant-steel and rod end body in corrosion-resistant-steel with UNJF profile thread	3.14 322
WREP..ML..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), bearing in corrosion-resistant-steel and rod end body in cadmium plated steel with left-hand thread	3.16 332	XCN..M	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), shielded bearing in corrosion-resistant-steel and rod end body in corrosion-resistant-steel	3.2 298
WREP..MR..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), bearing in corrosion-resistant-steel and rod end body in cadmium plated steel with right-hand thread	3.16 332	XCN..ME	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), sealed bearing in corrosion-resistant-steel and rod end body in corrosion-resistant-steel	3.2 298
WT..	Airframe rolling bearings – Deep groove ball bearing single row (metric dimensions), not plated corrosion-resistant-steel	1.3 56	XCN..MESP..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), sealed bearing in corrosion-resistant-steel and rod end body in corrosion-resistant-steel with UNF profile thread	3.14 322
			XCN..MESP1	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), sealed bearing in corrosion-resistant-steel and rod end body in corrosion-resistant-steel	3.2 298

¹⁾ Starting page of the product table.

Designation	Product	Product table No.	Page ¹⁾	Designation	Product	Product table No.	Page ¹⁾
XCN..MJ..	Airframe rod ends – External thread rod end with integrated rolling bearing, EN 4036 (metric dimensions), bearing in corrosion-resistant-steel and rod end body in corrosion-resistant-steel	3.1	296	XEFJ/QMTS..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring	3.35	380
XCN..MSP..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), shielded bearing in corrosion-resistant-steel and rod end body in corrosion-resistant-steel with UNF profile thread	3.14	322	XEFJ/QMTS..R	For the bearing used in this rod end, see QMT..		
XCN..MSP1	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), shielded bearing in corrosion-resistant-steel and rod end body in corrosion-resistant-steel	3.2	298	XEFJ/RL..	Airframe rod ends – Internal thread inserted wide self-lubricating spherical plain bearing rod end (metric dimensions), 17-4PH H1025 corrosion-resistant-steel rod end	3.6	306
XEF..	Airframe rod ends – Internal thread integrated metal-to-metal spherical plain bearing rod end (metric dimensions), corrosion-resistant-steel inner ring and corrosion-resistant-steel rod end body	3.8	316	XEFJ/RL..	For the bearing used in this rod end, see WEN..		
XEFJ/QMLC..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring with lubrication by the rod end body	3.34	378	XEFJ/RL..R..	Airframe rod ends – Internal thread inserted wide self-lubricating spherical plain bearing rod end (inch dimensions), zinc-nickel plated 30NCD16 steel rod end	3.30	370
XEFJ/QMLC..R	For the bearing used in this rod end, see QML..			XEFJ/RL..R..	For the bearing used in this rod end, see WAS..		
XEFJ/QML..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring without lubrication groove	3.34	378	XEFJ/RL..R..	Airframe rod ends – Internal thread inserted wide self-lubricating spherical plain bearing rod end (inch dimensions), 17-4PH H1025 corrosion-resistant-steel rod end	3.30	370
XEFJ/QML..R	For the bearing used in this rod end, see QML..			XEFJ/RL..R..	For the bearing used in this rod end, see WAS..		
XEFJ/QMLS..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring	3.34	378	XEFJ/RT..	Airframe rod ends – Internal thread inserted high-misalignment self-lubricating spherical plain bearing rod end (metric dimensions), 17-4PH H1025 corrosion-resistant-steel rod end	3.7	308
XEFJ/QMLS..R	For the bearing used in this rod end, see QML..			XEFJ/RT..	For the bearing used in this rod end, see XRT..		
XEFJ/QMTC..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring	3.35	380	XEFJ/RT..R..	Airframe rod ends – Internal thread inserted high-misalignment self-lubricating spherical plain bearing rod end (inch dimensions), 17-4PH H1025 corrosion-resistant-steel rod end	3.31	372
XEFJ/QMTC..R	For the bearing used in this rod end, see QMT..			XEFJ/RT..R..	For the bearing used in this rod end, see XRT..		
XEFJ/QMT..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring without lubrication groove	3.35	380	XEFJ/WMLC..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring with lubrication by the rod end body	3.34	378
XEFJ/QMT..R	For the bearing used in this rod end, see QMT..			XEFJ/WMLC..R	For the bearing used in this rod end, see WML..		
XEFJ/QMT..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring without lubrication groove	3.34	378	XEFJ/WML..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring without lubrication groove	3.34	378
XEFJ/QMT..R	For the bearing used in this rod end, see QMT..			XEFJ/WML..R	For the bearing used in this rod end, see WML..		

¹⁾ Starting page of the product table.

Designation	Product	Product table No.	Page ¹⁾
XEFJ/WMLS..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring	3.34	378
XEFJ/WMLS..R	For the bearing used in this rod end, see WML..		
XEFJ/WMTC..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring with lubrication by the rod end body	3.35	380
XEFJ/WMTC..R	For the bearing used in this rod end, see WMT..		
XEFJ/WMT..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring without lubrication groove	3.35	380
XEFJ/WMT..R	For the bearing used in this rod end, see WMT..		
XEFJ/WMTS..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring	3.35	380
XEFJ/WMTS..R	For the bearing used in this rod end, see WMT..		
XEFJ/WMTS..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring with lubrication by the rod end body	3.34	378
XEFJ/WQMLC..R	For the bearing used in this rod end, see WQML..		
XEFJ/WQML..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring without lubrication groove	3.34	378
XEFJ/WQML..R	For the bearing used in this rod end, see WQML..		
XEFJ/WQMLS..R	Airframe rod ends – Internal thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring with lubrication by the inner ring	3.34	378
XEFJ/WQMLS..R	For the bearing used in this rod end, see WQML..		

Designation	Product	Product table No.	Page ¹⁾
XEFJ/WQMT..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring with lubrication by the rod end body	3.35	380
XEFJ/WQMT..R	For the bearing used in this rod end, see WQMT..		
XEFJ/WQMT..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring without lubrication groove	3.35	380
XEFJ/WQMT..R	For the bearing used in this rod end, see WQMT..		
XEFJ/WQMTS..R	Airframe rod ends – Internal thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring with lubrication by the inner ring	3.35	380
XEFJ/WQMTS..R	For the bearing used in this rod end, see WQMT..		
XEM..	Airframe rod ends – External thread integrated metal-to-metal spherical plain bearing rod end (metric dimensions), corrosion-resistant-steel inner ring and corrosion-resistant-steel rod end body	3.8	310
XEMA..	Airframe rod ends – External thread inserted self-lubricating spherical plain bearing rod end, EN 4198 (metric dimensions), 17-4PH H1025 corrosion-resistant-steel rod end	3.3	370
XEMA..	For the bearing used in this rod end, see HMEN..R..		
XEMJ/QMLC..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring with lubrication by the rod end body	3.32	374
XEMJ/QMLC..R	For the bearing used in this rod end, see QML..		
XEMJ/QML..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring without lubrication groove	3.32	374
XEMJ/QML..R	For the bearing used in this rod end, see QML..		
XEMJ/QMLS..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring	3.32	374

¹⁾ Starting page of the product table.

Designation	Product	Product table No. Page ¹⁾	Designation	Product	Product table No. Page ¹⁾
XEMJ/QMLS..R	For the bearing used in this rod end, see QML..		XEMJ/WMLC..R	For the bearing used in this rod end, see WML..	
XEMJ/QMTC..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring with lubrication by the rod end body	3.33 300	XEMJ/WML..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring without lubrication groove	3.32 374
XEMJ/QMTC..R	For the bearing used in this rod end, see QMT..		XEMJ/WML..R	For the bearing used in this rod end, see WML..	
XEMJ/QMT..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring without lubrication groove	3.33 300	XEMJ/WMLS..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring	3.32 374
XEMJ/QMT..R	For the bearing used in this rod end, see QMT..		XEMJ/WMLS..R	For the bearing used in this rod end, see WML..	
XEMJ/QMTS..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, bronze beryllium inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring	3.33 300	XEMJ/WMTC..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring with lubrication by the rod end body	3.33 300
XEMJ/QMTS..R	For the bearing used in this rod end, see QMT..		XEMJ/WMTC..R	For the bearing used in this rod end, see WMT..	
XEMJ/RL..	Airframe rod ends – External thread inserted wide self-lubricating spherical plain bearing rod end (metric dimensions), 17-4PH H1025 corrosion-resistant-steel rod end	3.4 302	XEMJ/WMT..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring without lubrication groove	3.33 300
XEMJ/RL..	For the bearing used in this rod end, see WEN..		XEMJ/WMT..R	For the bearing used in this rod end, see WMT..	
XEMJ/RL..R..	Airframe rod ends – External thread inserted wide self-lubricating spherical plain bearing rod end (inch dimensions), 17-4PH H1025 corrosion-resistant-steel rod end	3.23 310	XEMJ/WMTS..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring with lubrication by the inner ring	3.33 300
XEMJ/RL..R..	For the bearing used in this rod end, see WAS..		XEMJ/WMTS..R	For the bearing used in this rod end, see WMT..	
XEMJ/RT..	Airframe rod ends – External thread inserted high-misalignment self-lubricating spherical plain bearing rod end (metric dimensions), 17-4PH H1025 corrosion-resistant-steel rod end	3.5 346	XEMJ/WQMLC..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring with lubrication by the rod end body	3.32 374
XEMJ/RT..	For the bearing used in this rod end, see XRT..		XEMJ/WQMLC..R	For the bearing used in this rod end, see WQML..	
XEMJ/RT..R..	Airframe rod ends – External thread inserted high-misalignment self-lubricating spherical plain bearing rod end (inch dimensions), 17-4PH H1025 corrosion-resistant-steel rod end	3.24 348	XEMJ/WQML..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring without lubrication groove	3.32 374
XEMJ/RT..R..	For the bearing used in this rod end, see XRT..				
XEMJ/WMLC..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and corrosion-resistant-steel outer ring with lubrication by the rod end body	3.32 374			

¹⁾ Starting page of the product table.

Designation	Product	Product table No. Page ¹⁾	Designation	Product	Product table No. Page ¹⁾
XEMJ/WQML..R	For the bearing used in this rod end, see WQML..		XRE..	For the cross-reference designation of this legacy product, see NEN.., NAS..	
XEMJ/WQMLS..R	Airframe rod ends – External thread inserted wide metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring with lubrication by the inner ring	3.32 374	XRE..A..	For the cross-reference designation of this legacy product, see NAS..A..	
XEMJ/WQMLS..R	For the bearing used in this rod end, see WQML..		XREP..	Airframe rod ends – Internal thread rod end with integrated rolling bearing (inch dimensions), bearing in corrosion-resistant-steel and rod end body in corrosion-resistant-steel with right-hand thread	3.17 334
XEMJ/WQMT..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring with lubrication by the rod end body	3.33 300	XREP..F..	Airframe rod ends – Internal thread rod end with integrated rolling bearing (inch dimensions), bearing in corrosion-resistant-steel and rod end body in corrosion-resistant-steel with right-hand thread	3.17 334
XEMJ/WQMT..R	For the bearing used in this rod end, see WQMT..		XREP..FL..	Airframe rod ends – Internal thread rod end with integrated rolling bearing (inch dimensions), bearing in corrosion-resistant-steel and rod end body in corrosion-resistant-steel with left-hand thread	3.17 334
XEMJ/WQMT..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring without lubrication groove	3.33 300	XREP..L..	Airframe rod ends – Internal thread rod end with integrated rolling bearing (inch dimensions), bearing in corrosion-resistant-steel and rod end body in corrosion-resistant-steel with left-hand thread	3.16 332
XEMJ/WQMT..R	For the bearing used in this rod end, see WQMT..		XREP..M..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), bearing in corrosion-resistant-steel and rod end body in corrosion-resistant-steel with right-hand thread	3.16 332
XEMJ/WQMTS..R	Airframe rod ends – External thread inserted high misalignment metal-to-metal spherical plain bearing rod end (inch dimensions), corrosion-resistant-steel rod end body, corrosion-resistant-steel inner ring and bronze aluminium outer ring with lubrication by the inner ring	3.33 300	XREP..ML..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), bearing in corrosion-resistant-steel and rod end body in corrosion-resistant-steel with left-hand thread	3.16 332
XEMJ/WQMTS..R	For the bearing used in this rod end, see WQMT..		XREP..MR..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), bearing in corrosion-resistant-steel and rod end body in corrosion-resistant-steel with right-hand thread	2.23 228
XRA..	For the cross-reference designation of this legacy product, see LEN..		XRL..	For the cross-reference designation of this legacy product, see WEN.., WAS..	
XRA..M..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), bearing in corrosion-resistant-steel and rod end body in corrosion-resistant-steel with right-hand thread	3.16 332	XRL..A..	For the cross-reference designation of this legacy product, see WAS..A..	
XRA..ML..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), bearing in corrosion-resistant-steel and rod end body in corrosion-resistant-steel with left-hand thread	3.16 332	XRL..FR..	Airframe spherical plain bearings – Self-lubricating pre-staked (metric dimensions), not plated	2.22 226
XRAP..M..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), bearing in corrosion-resistant-steel and rod end body in corrosion-resistant-steel with right-hand thread	3.16 332	XRT..	Airframe spherical plain bearings – Self-lubricating high-misalignment (metric dimensions), not plated	2.33 260
XRAP..ML..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), bearing in corrosion-resistant-steel and rod end body in corrosion-resistant-steel with left-hand thread	3.16 322	XRT..	Airframe spherical plain bearings – Self-lubricating high-misalignment (inch dimensions), not plated	
			XRT..	For rod ends using this bearing, see EMJ/RT.., SEMJ/RT.., XEMJ/RT.., TEMJ/RT.., EFJ/RT.., SEFJ/RT.., XEFJ/RT.., TEFJ/RT.., EMJ/RT..R.., SEMJ/RT..R.., XEMJ/RT..R.., TEMJ/RT..R.., EFJ/RT..R.., SEFJ/RT..R.., XEFJ/RT..R.., TEFJ/RT..R..	

¹⁾ Starting page of the product table.

Designation	Product	Product table No. Page ¹⁾		Designation	Product	Product table No. Page ¹⁾	
XTRCE..	Airframe rolling bearings – Deep groove ball bearing with self-aligning ring single row, EN 3061 (metric dimensions), corrosion-resistant-steel bearing and corrosion-resistant-steel self-aligning ring	1.7	64	ZGLS..	Airframe spherical plain bearings – Metal-to-metal loader slot normal (metric dimensions), bearing steel inner ring and outer ring cadmium plated	2.2	160
XTRCEI..	Airframe rolling bearings – Deep groove ball bearing with self-aligning ring single row, EN 4041 (metric dimensions), corrosion-resistant-steel bearing and corrosion-resistant-steel self-aligning ring	1.8	56	ZGLS..MRTG	Airframe spherical plain bearings – Metal-to-metal loader slot normal reinforced (metric dimensions), bearing steel inner ring and outer ring cadmium plated with molybdenum disulfide	2.3	164
ZAG..	Airframe rolling bearings – Deep groove ball bearing double row (metric dimensions), cadmium plated bearing steel	1.5	60	ZGLS..RTG	Airframe spherical plain bearings – Metal-to-metal loader slot normal reinforced (metric dimensions), bearing steel inner ring and outer ring cadmium plated	2.3	164
ZAGN..	Airframe rolling bearings – Deep groove ball bearing double row, EN 3057 (metric dimensions), cadmium plated bearing steel	1.6	62	ZGLS..TAG	Airframe spherical plain bearings – Metal-to-metal loader slot normal (metric dimensions), bearing steel inner ring and outer ring cadmium plated	2.2	160
ZENAS..	Airframe spherical plain bearings – Self-lubricating narrow, AS 14101, AS 14104 (inch dimensions), PH13.8 inner ring and cadmium plated outer ring	2.26	236	ZGT..	Airframe spherical plain bearings – Metal-to-metal loader slot wide (metric dimensions), bearing steel inner ring and outer ring cadmium plated	2.4	166
ZENAS..A..	Airframe spherical plain bearings – Self-lubricating narrow, AS 81820/1, AS 81820/4 (inch dimensions), PH13.8 inner ring and cadmium plated outer ring	2.27	240	ZGT..	Airframe spherical plain bearings – Metal-to-metal loader slot wide (inch dimensions), bearing steel inner ring and outer ring cadmium plated	2.10	184
ZENE..	Airframe spherical plain bearings – Metal-to-metal swaged narrow, EN 6046 (inch dimensions), cadmium plated	2.12	190	ZHMEN..	Airframe spherical plain bearings – Self-lubricating high-misalignment (metric dimensions), cadmium plated	2.21	224
ZENL..	Airframe spherical plain bearings – Metal-to-metal swaged wide, EN 4266 (inch dimensions), cadmium plated	2.14	198	ZJN..	Airframe rolling bearings – Deep groove ball bearing single row (metric dimensions), cadmium plated bearing steel	1.1	52
ZEWAS..	Airframe spherical plain bearings – Self-lubricating narrow, AS 14102, AS 14103 (inch dimensions), PH13.8 inner ring and cadmium plated outer ring	2.29	248	ZJNA..	Airframe rolling bearings – Deep groove ball bearing single row, EN 3285, EN 3046 (metric dimensions), cadmium plated bearing steel	1.2	54
ZEWAS..	For rod ends using this bearing, see EMJ/WAS..., SEMJ/WAS..., EPHMJ/WAS..., EFJ/WAS..., SEFJ/WAS..., PHFJ/WAS..			ZK..	Airframe rolling bearings – Spherical roller bearing single row, EN 3054 (metric dimensions), cadmium plated bearing steel	1.11	72
ZEWAS..A..	Airframe spherical plain bearings – Self-lubricating narrow, AS 81820/2, AS 81820/3 (inch dimensions), PH13.8 inner ring and cadmium plated outer ring	2.30	252	ZK..D	Airframe rolling bearings – Spherical roller bearing double row (metric dimensions), cadmium plated bearing steel	1.13	76
ZGE..	Airframe spherical plain bearings – Metal-to-metal loader slot (metric dimensions), bearing steel inner ring and outer ring cadmium plated	2.1	156	ZK..F	Airframe rolling bearings – Spherical roller bearing single row, EN 3054 (metric dimensions), cadmium plated bearing steel	1.11	72
ZGL..	Airframe spherical plain bearings – Metal-to-metal loader slot normal (metric dimensions), bearing steel inner ring and outer ring cadmium plated	2.2	160	ZKN..	Airframe rolling bearings – Self-aligning ball bearing double row, EN 3288 (metric dimensions), cadmium plated bearing steel	1.9	68
ZGLD..	Airframe spherical plain bearings – Metal-to-metal loader slot normal (metric dimensions), bearing steel inner ring and outer ring cadmium plated	2.2	160	ZKN..	Airframe rolling bearings – Self-aligning ball bearing double row (inch dimensions), cadmium plated bearing steel	1.25	112
				ZKN..	Airframe rolling bearings – Spherical roller bearing single row, EN 3054 (metric dimensions), cadmium plated bearing steel	1.11	72
				ZKNA..F	Airframe rolling bearings – Spherical roller bearing single row, EN 3291 (metric dimensions), cadmium plated bearing steel	1.12	74

¹⁾ Starting page of the product table.

Designation	Product	Product table No. Page ¹⁾	
ZKN..F	Airframe rolling bearings – Spherical roller bearing single row, EN 3054 (metric dimensions), cadmium plated bearing steel	1.11	72
ZKNRCE..	Airframe rolling bearings – Self-aligning ball bearing double row (metric dimensions), cadmium plated bearing steel	1.10	70
ZLEN..	Airframe spherical plain bearings – Self-lubricating light (metric dimensions), cadmium plated	2.18	214
ZNAS..	Airframe spherical plain bearings – Self-lubricating narrow, AS 14101, AS 14104 (inch dimensions), 440C inner ring and cadmium plated outer ring	2.26	236
ZNAS..A..	Airframe spherical plain bearings – Self-lubricating narrow, AS 81820/1, AS 81820/4 (inch dimensions), 440C inner ring and cadmium plated outer ring	2.27	240
ZNEN..	Airframe spherical plain bearings – Self-lubricating narrow (metric dimensions), cadmium plated	2.19	216
ZQ2PL..	Airframe spherical plain bearings – Metal-to-metal swaged split (metric dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring cadmium plated	2.9	182
ZQ2PL..	Airframe spherical plain bearings – Metal-to-metal swaged split (inch dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring cadmium plated	2.17	210
ZQGE..	Airframe spherical plain bearings – Metal-to-metal loader slot (metric dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring cadmium plated	2.1	156
ZQGL..	Airframe spherical plain bearings – Metal-to-metal loader slot normal (metric dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring cadmium plated	2.2	160
ZQGLD..	Airframe spherical plain bearings – Metal-to-metal loader slot normal (metric dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring cadmium plated	2.2	160
ZQGLS..	Airframe spherical plain bearings – Metal-to-metal loader slot normal (metric dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring cadmium plated	2.2	160
ZQGLS..MRTG	Airframe spherical plain bearings – Metal-to-metal loader slot normal reinforced (metric dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring cadmium plated with molybdenum disulfide	2.3	164
ZQGLS..RTG	Airframe spherical plain bearings – Metal-to-metal loader slot normal reinforced (metric dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring cadmium plated	2.3	164

Designation	Product	Product table No. Page ¹⁾	
ZQGLS..TAG	Airframe spherical plain bearings – Metal-to-metal loader slot normal (metric dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring cadmium plated	2.2	160
ZQGT..	Airframe spherical plain bearings – Metal-to-metal loader slot wide (metric dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring cadmium plated	2.4	166
ZQGT..	Airframe spherical plain bearings – Metal-to-metal loader slot wide (inch dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring cadmium plated	2.10	184
ZQMA..	Airframe spherical plain bearings – Metal-to-metal swaged light (metric dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring cadmium plated	2.5	168
ZQME..	Airframe spherical plain bearings – Metal-to-metal swaged narrow (metric dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring cadmium plated	2.6	172
ZQME..	Airframe spherical plain bearings – Metal-to-metal swaged narrow (inch dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring cadmium plated	2.11	186
ZQML..	Airframe spherical plain bearings – Metal-to-metal swaged wide (metric dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring cadmium plated	2.7	176
ZQML..	Airframe spherical plain bearings – Metal-to-metal swaged wide (inch dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring cadmium plated	2.13	194
ZQMT..	Airframe spherical plain bearings – Metal-to-metal swaged high misalignment (metric dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring cadmium plated	2.8	180
ZQMT..	Airframe spherical plain bearings – Metal-to-metal swaged high misalignment (inch dimensions), bronze beryllium inner ring and corrosion-resistant-steel outer ring cadmium plated	2.15	202
ZQXMB..	Airframe spherical plain bearings – Metal-to-metal swaged (inch dimensions), cadmium plated	2.16	206
ZRL..SP....	For the cross-reference designation of this legacy product, see ZHMEN..		
ZT..	Airframe rolling bearings – Deep groove ball bearing single row (metric dimensions), cadmium plated bearing steel	1.3	56
ZTA..	Airframe rolling bearings – Deep groove ball bearing single row, EN 3282 (metric dimensions), cadmium plated bearing steel	1.4	58

¹⁾ Starting page of the product table.

Designation	Product	Product table No. Page ¹⁾		Designation	Product	Product table No. Page ¹⁾	
ZTRCE..	Airframe rolling bearings – Deep groove ball bearing with self-aligning ring single row EN 3060 (metric dimensions), cadmium plated bearing steel bearing and cadmium plated steel self-aligning ring	1.7	64	ZWDW..K2	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), cadmium plated corrosion-resistant-steel, standard tolerance	1.21	100
ZW2PL..	Airframe spherical plain bearings – Metal-to-metal swaged split (metric dimensions), corrosion-resistant-steel inner ring and outer ring cadmium plated	2.9	182	ZWEN..	Airframe spherical plain bearings – Self-lubricating wide (metric dimensions), cadmium plated	2.20	220
ZW2PL..	Airframe spherical plain bearings – Metal-to-metal swaged split (inch dimensions), corrosion-resistant-steel inner ring and outer ring cadmium plated	2.17	210	ZWGL..	Airframe spherical plain bearings – Metal-to-metal loader slot normal (metric dimensions), corrosion-resistant-steel inner ring and outer ring cadmium plated	2.2	160
ZWAG..	Airframe rolling bearings – Deep groove ball bearing double row (metric dimensions), cadmium plated corrosion-resistant-steel	1.5	60	ZWGLD..	Airframe spherical plain bearings – Metal-to-metal loader slot normal (metric dimensions), corrosion-resistant-steel inner ring and outer ring cadmium plated	2.2	160
ZWAGN..	Airframe rolling bearings – Deep groove ball bearing double row (metric dimensions), cadmium plated corrosion-resistant-steel	1.6	62	ZWGLS..	Airframe spherical plain bearings – Metal-to-metal loader slot normal (metric dimensions), corrosion-resistant-steel inner ring and outer ring cadmium plated	2.2	160
ZWAS..	Airframe spherical plain bearings – Self-lubricating narrow, AS 14102, AS 14103 (inch dimensions), 440C inner ring and cadmium plated outer ring	2.29	248	ZWGLS..MRTG	Airframe spherical plain bearings – Metal-to-metal loader slot normal reinforced (metric dimensions), corrosion-resistant-steel inner ring and outer ring cadmium plated with molybdenum disulfide	2.3	164
ZWAS..A..	Airframe spherical plain bearings – Self-lubricating narrow, AS 81820/2, AS 81820/3 (inch dimensions), 440C inner ring and cadmium plated outer ring	2.30	252	ZWGLS..RTG	Airframe spherical plain bearings – Metal-to-metal loader slot normal reinforced (metric dimensions), corrosion-resistant-steel inner ring and outer ring cadmium plated	2.3	164
ZWATA..	Airframe rolling bearings – Deep groove ball bearing single row (metric dimensions), cadmium plated corrosion-resistant-steel	1.4	58	ZWGLS..TAG	Airframe spherical plain bearings – Metal-to-metal loader slot normal (metric dimensions), corrosion-resistant-steel inner ring and outer ring cadmium plated	2.2	160
ZWB5..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), cadmium plated corrosion-resistant-steel, standard tolerance	1.18	92	ZWGT..	Airframe spherical plain bearings – Metal-to-metal loader slot wide (metric dimensions), corrosion-resistant-steel inner ring and outer ring cadmium plated	2.4	166
ZWB55..	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), cadmium plated corrosion-resistant-steel	1.19	96	ZWGT..	Airframe spherical plain bearings – Metal-to-metal loader slot wide (inch dimensions), corrosion-resistant-steel inner ring and outer ring cadmium plated	2.10	184
ZWDPP..	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), cadmium plated corrosion-resistant-steel, standard tolerance	1.20	98	ZWJN..	Airframe rolling bearings – Deep groove ball bearing single row (metric dimensions), cadmium plated corrosion-resistant-steel	1.1	52
ZWDSP..	Airframe rolling bearings – Self-aligning ball bearing double row (inch dimensions), cadmium plated corrosion-resistant-steel, standard tolerance	1.26	114	ZWJNA..	Airframe rolling bearings – Deep groove ball bearing single row (metric dimensions), cadmium plated corrosion-resistant-steel	1.2	54
ZWDSRP..	Airframe rolling bearings – Spherical roller bearing single row (inch dimensions), cadmium plated corrosion-resistant-steel	1.27	116	ZWK..	Airframe rolling bearings – Spherical roller bearing single row (metric dimensions), cadmium plated corrosion-resistant-steel	1.11	72
ZWDW..	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), cadmium plated corrosion-resistant-steel, standard tolerance	1.21	100	ZWK..D	Airframe rolling bearings – Spherical roller bearing double row (metric dimensions), cadmium plated corrosion-resistant-steel	1.13	76
ZWDW..K	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), cadmium plated corrosion-resistant-steel, standard tolerance	1.21	100	ZWKN..	Airframe rolling bearings – Self-aligning ball bearing double row (metric dimensions), cadmium plated corrosion-resistant-steel	1.9	68

¹⁾ Starting page of the product table.

Designation	Product	Product table No. Page ¹⁾
ZWKN..	Airframe rolling bearings – Self-aligning ball bearing double row (inch dimensions), zinc-nickel plated corrosion-resistant-steel	1.25 112
ZWKN..	Airframe rolling bearings – Spherical roller bearing single row (metric dimensions), cadmium plated corrosion-resistant-steel	1.11 72
ZWKNA..F	Airframe rolling bearings – Spherical roller bearing single row (metric dimensions), cadmium plated corrosion-resistant-steel	1.12 74
ZWKN..F	Airframe rolling bearings – Spherical roller bearing single row (metric dimensions), cadmium plated corrosion-resistant-steel	1.11 72
ZWKNRCE..	Airframe rolling bearings – Self-aligning ball bearing double row (metric dimensions), cadmium plated corrosion-resistant-steel	1.10 70
ZWKP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), cadmium plated corrosion-resistant-steel, standard tolerance	1.14 78
ZWKP..A	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), cadmium plated corrosion-resistant-steel, standard tolerance	1.15 80
ZWKP..APSP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), cadmium plated corrosion-resistant-steel, shielded	1.17 90
ZWKP..ASP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), cadmium plated corrosion-resistant-steel, sealed	1.17 90
ZWKP..B	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), cadmium plated corrosion-resistant-steel, standard tolerance	1.16 84
ZWKP..BS	Airframe rolling bearings – Deep groove ball bearing with self-aligning ring single row (inch dimensions), cadmium plated corrosion-resistant-steel, standard tolerance	1.22 102
ZWKP..L	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), cadmium plated corrosion-resistant-steel, standard tolerance	1.14 78
ZWKP..LPSP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), cadmium plated corrosion-resistant-steel, shielded	1.17 90
ZWKP..LSP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), cadmium plated corrosion-resistant-steel, sealed	1.17 90
ZWKP..PSP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), cadmium plated corrosion-resistant-steel, shielded	1.17 90
ZWKP..SP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), cadmium plated corrosion-resistant-steel, sealed	1.17 90

Designation	Product	Product table No. Page ¹⁾
ZWKSP..	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), cadmium plated corrosion-resistant-steel, standard tolerance	1.23 106
ZWKSP..A	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), cadmium plated corrosion-resistant-steel, standard tolerance	1.23 106
ZWKSP..APSP..	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), cadmium plated corrosion-resistant-steel, shielded	1.24 110
ZWKSP..ASP..	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), cadmium plated corrosion-resistant-steel, sealed	1.24 110
ZWKSP..L	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), cadmium plated corrosion-resistant-steel, standard tolerance	1.23 106
ZWKSP..PSP..	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), cadmium plated corrosion-resistant-steel, shielded	1.24 110
ZWKSP..SP..	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), cadmium plated corrosion-resistant-steel, sealed	1.24 110
ZWMA..	Airframe spherical plain bearings – Metal-to-metal swaged light (metric dimensions), corrosion-resistant-steel inner ring and outer ring cadmium plated	2.5 168
ZWMB5..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), cadmium plated corrosion-resistant-steel, reduced clearance and precision	1.18 92
ZWMDPP..	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), cadmium plated corrosion-resistant-steel, reduced tolerance and SKF super precision	1.20 98
ZWMDSP..	Airframe rolling bearings – Self-aligning ball bearing double row (inch dimensions), cadmium plated corrosion-resistant-steel, reduced tolerance and SKF super precision	1.26 114
ZWMDW..	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), cadmium plated corrosion-resistant-steel, reduced tolerance and SKF super precision	1.21 100
ZWMDW..K	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), cadmium plated corrosion-resistant-steel, reduced tolerance and SKF super precision	1.21 100
ZWMDW..K2	Airframe rolling bearings – Deep groove ball bearing double row (inch dimensions), cadmium plated corrosion-resistant-steel, reduced tolerance and SKF super precision	1.21 100

¹⁾ Starting page of the product table.

Designation	Product	Product table No. Page ¹⁾		Designation	Product	Product table No. Page ¹⁾	
ZWME..	Airframe spherical plain bearings – Metal-to-metal swaged narrow (metric dimensions), corrosion-resistant-steel inner ring and outer ring cadmium plated	2.6	172	ZWMT..	Airframe spherical plain bearings – Metal-to-metal swaged high misalignment (inch dimensions), corrosion-resistant-steel inner ring and outer ring cadmium plated	2.15	202
ZWME..	Airframe spherical plain bearings – Metal-to-metal swaged narrow, AS 21154, AS 21155 (inch dimensions), corrosion-resistant-steel inner ring and outer ring cadmium plated	2.11	186	ZWQ2PL..	Airframe spherical plain bearings – Metal-to-metal swaged split (metric dimensions), corrosion-resistant-steel inner ring and bronze aluminium outer ring cadmium plated	2.9	182
ZWMKP..	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), cadmium plated corrosion-resistant-steel, reduced tolerance and SKF super precision	1.14	78	ZWQ2PL..	Airframe spherical plain bearings – Metal-to-metal swaged split (inch dimensions), corrosion-resistant-steel inner ring and bronze aluminium outer ring cadmium plated	2.17	210
ZWMKP..A	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), cadmium plated corrosion-resistant-steel, reduced tolerance and SKF super precision	1.15	80	ZWQMA..	Airframe spherical plain bearings – Metal-to-metal swaged light (metric dimensions), corrosion-resistant-steel inner ring and bronze aluminium outer ring cadmium plated	2.5	168
ZWMKP..B	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), cadmium plated corrosion-resistant-steel, reduced tolerance and SKF super precision	1.16	84	ZWQME..	Airframe spherical plain bearings – Metal-to-metal swaged narrow (metric dimensions), corrosion-resistant-steel inner ring and bronze aluminium outer ring cadmium plated	2.6	172
ZWMKP..BS	Airframe rolling bearings – Deep groove ball bearing with self-aligning ring single row (inch dimensions), cadmium plated corrosion-resistant-steel, reduced tolerance and SKF super precision	1.22	102	ZWQME..	Airframe spherical plain bearings – Metal-to-metal swaged narrow, AS 21154, AS 21155 (inch dimensions), corrosion-resistant-steel inner ring and bronze aluminium outer ring cadmium plated	2.11	186
ZWMKP..L	Airframe rolling bearings – Deep groove ball bearing single row (inch dimensions), cadmium plated corrosion-resistant-steel, reduced tolerance and SKF super precision	1.14	78	ZWQML..	Airframe spherical plain bearings – Metal-to-metal swaged wide (metric dimensions), corrosion-resistant-steel inner ring and bronze aluminium outer ring cadmium plated	2.7	176
ZWMKSP..	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), cadmium plated corrosion-resistant-steel, reduced tolerance and SKF super precision	1.23	106	ZWQML..	Airframe spherical plain bearings – Metal-to-metal swaged wide (inch dimensions), corrosion-resistant-steel inner ring and bronze aluminium outer ring cadmium plated	2.13	194
ZWMKSP..A	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), cadmium plated corrosion-resistant-steel, reduced tolerance and SKF super precision	1.23	106	ZWQMT..	Airframe spherical plain bearings – Metal-to-metal swaged high misalignment (metric dimensions), corrosion-resistant-steel inner ring and bronze aluminium outer ring cadmium plated	2.8	180
ZWMKSP..L	Airframe rolling bearings – Self-aligning ball bearing single row (inch dimensions), cadmium plated corrosion-resistant-steel, reduced tolerance and SKF super precision	1.23	106	ZWQMT..	Airframe spherical plain bearings – Metal-to-metal swaged high misalignment (inch dimensions), corrosion-resistant-steel inner ring and bronze aluminium outer ring cadmium plated	2.15	202
ZWML..	Airframe spherical plain bearings – Metal-to-metal swaged wide (metric dimensions), corrosion-resistant-steel inner ring and outer ring cadmium plated	2.7	176	ZWT..	Airframe rolling bearings – Deep groove ball bearing single row (metric dimensions), cadmium plated corrosion-resistant-steel	1.3	56
ZWML..	Airframe spherical plain bearings – Metal-to-metal swaged wide (inch dimensions), corrosion-resistant-steel inner ring and outer ring cadmium plated	2.13	194	ZXC..M	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), shielded bearing in corrosion-resistant-steel and rod end body in cadmium plated corrosion-resistant-steel	3.2	298
ZWMT..	Airframe spherical plain bearings – Metal-to-metal swaged high misalignment (metric dimensions), corrosion-resistant-steel inner ring and outer ring cadmium plated	2.8	180				

¹⁾ Starting page of the product table.

Designation	Product	Product table No.	Page ¹⁾
ZXC..ME	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), sealed bearing in corrosion-resistant-steel and rod end body in cadmium plated corrosion-resistant-steel	3.2	298
ZXC..MJ..	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), bearing in corrosion-resistant-steel and rod end body in cadmium plated corrosion-resistant-steel	3.1	296
ZXCN...-	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), shielded bearing in corrosion-resistant-steel and rod end body in cadmium plated corrosion-resistant-steel	3.15	326
ZXCN..E..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), sealed bearing in corrosion-resistant-steel and rod end body in cadmium plated corrosion-resistant-steel	3.15	326
ZXCN..JESP..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), sealed bearing in corrosion-resistant-steel and rod end body in cadmium plated corrosion-resistant-steel with UNJF profile thread	3.14	322
ZXCN..JSP..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), shielded bearing in corrosion-resistant-steel and rod end body in cadmium plated corrosion-resistant-steel with UNJF profile thread	3.14	322
ZXCN..M	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), shielded bearing in corrosion-resistant-steel and rod end body in cadmium plated corrosion-resistant-steel	3.2	298
ZXCN..ME	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), sealed bearing in corrosion-resistant-steel and rod end body in cadmium plated corrosion-resistant-steel	3.2	298
ZXCN..MESP..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), sealed bearing in corrosion-resistant-steel and rod end body in cadmium plated corrosion-resistant-steel with UNF profile thread	3.14	322
ZXCN..MESP1	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), sealed bearing in corrosion-resistant-steel and rod end body in cadmium plated corrosion-resistant-steel	3.2	298
ZXCN..MJ..	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), bearing in corrosion-resistant-steel and rod end body in cadmium plated corrosion-resistant-steel	3.1	296

Designation	Product	Product table No.	Page ¹⁾
ZXCN..MSP..	Airframe rod ends – External thread rod end with integrated rolling bearing (inch dimensions), shielded bearing in corrosion-resistant-steel and rod end body in cadmium plated corrosion-resistant-steel with UNF profile thread	3.14	322
ZXCN..MSP1	Airframe rod ends – External thread rod end with integrated rolling bearing (metric dimensions), shielded bearing in corrosion-resistant-steel and rod end body in cadmium plated corrosion-resistant-steel	3.2	298
ZXRA..	For the cross-reference designation of this legacy product, see ZLEN..		
ZXRE..	For the cross-reference designation of this legacy product, see ZNEN.., ZNAS..		
ZXRE..A..	For the cross-reference designation of this legacy product, see ZNAS..A..		
ZXRL..	For the cross-reference designation of this legacy product, see ZWEN.., ZWAS..		
ZXRL..A..	For the cross-reference designation of this legacy product, see ZWAS..A..		
ZXRL..FR..	Airframe spherical plain bearings – Self-lubricating pre-staked (metric dimensions), cadmium plated	2.23	228
ZXRT..	Airframe spherical plain bearings – Self-lubricating high-misalignment (metric dimensions), cadmium plated	2.22	226
ZXRT..	Airframe spherical plain bearings – Self-lubricating high-misalignment (inch dimensions), cadmium plated	2.33	260

¹⁾ Starting page of the product table.

