

TR/3/M

The TR/3/M seal is a rotary shaft seal based on the TR/3 design featuring a flexible metal band in the seal back.

It can be installed without a retainer plate. However, in extreme cases, a retainer plate might be advisable.

The TR/3/M design provides good lip flexibility lip flexibility and elasticity, no shrinkage and remarkable advantages compared to normal rotary shaft seals with stiff metal insert.



Dimensions and tolerances are according to DIN 3760.

Maximum pressure capability is 0,5 bar.

Exclusive features of TR/3/M seals are:

- Possibility of assembly without retainer plate
- Improved resistance to possible shaft misalignments
- Decreased radial force exerted on shaft
- Reduced friction and consequent temperature decrease
- Protected spring to avoid slipping/popping out from groove
- Reduced spring preload
- Absence of external metallic parts and consequent prevention of damages to housing bore

Possible size range for TR/3/M seals: $\varnothing_{d_{min}} = 60 \text{ mm}$; $\varnothing_{D_{max}} = 2 \text{ 350 mm}$ (please also see the drawing at the next page)

Materials

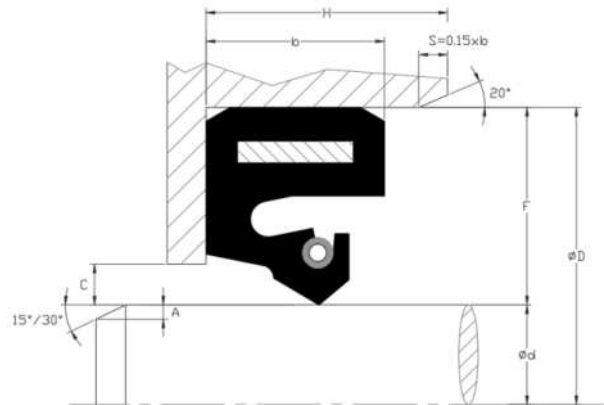
The table below shows working temperature ranges (minimum, maximum, peak (*)) applicable to each type of compound as well as possible spring configurations.

Material	Temperature		Standard spring	Special spring	Recommended circumferential shaft speed	Misalignment
	min	max				
	°C	°C (*)			m/s	
NBR	-30	+100 (+120)	Carbon steel	AISI 302	15	According to cross section
HNBR	-40	+150 (+175)	Carbon steel	AISI 302	20	
FKM	-20	+200 (+250)	AISI 302	AISI 316	25	

Assembly of TR/3/M seals

The drawing shows the details of the housing dimensions and the assembly of the TR/3/M seal in applications without pressure.

Particular applications or requirements different from those details shall be agreed with the TENUTE Technical Department / SKF Seals Application Engineering.



$$C_{\text{maximum}} = 0,2 \times F$$

Shaft and housing diameter tolerance

Shaft diameter $\varnothing d$		Tolerance	Housing diameter $\varnothing D$		Tolerance
Over	Up to		Over	Up to	
mm	mm		mm	mm	
60	1 000	h11	80	1 600	H8
1 000	2 290	h10	1 600	2 350	+0,2 / 0

Housing height tolerance and chamfers

Housing height			Shaft chamfer			Housing chamfer
B	H	Tolerance	$\varnothing d$		A minimum	S
mm	mm	mm	Over mm	Up to mm	mm	
Up to 10	B + 0,3	+0,2 / 0	60	250	3	S = 0,15 x B
Over 10	B + 0,4	+0,3 / 0	250	800	4,5	
			800	1 500	6	
			1 500	2 290	7,5	

Shaft and housing surface finishing

A roughness of Ra from 0,2 to 0,6 μm is recommended for the shaft in standard applications, while in case of high speeds, a finishing to Ra from 0,2 to 0,4 μm is recommended. Plunge grinding is required. For the housing bore a finish turning is sufficient.

Shaft hardness

Up to 15 m/s	Over 15 m/s
40 HRC	50 HRC and above

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