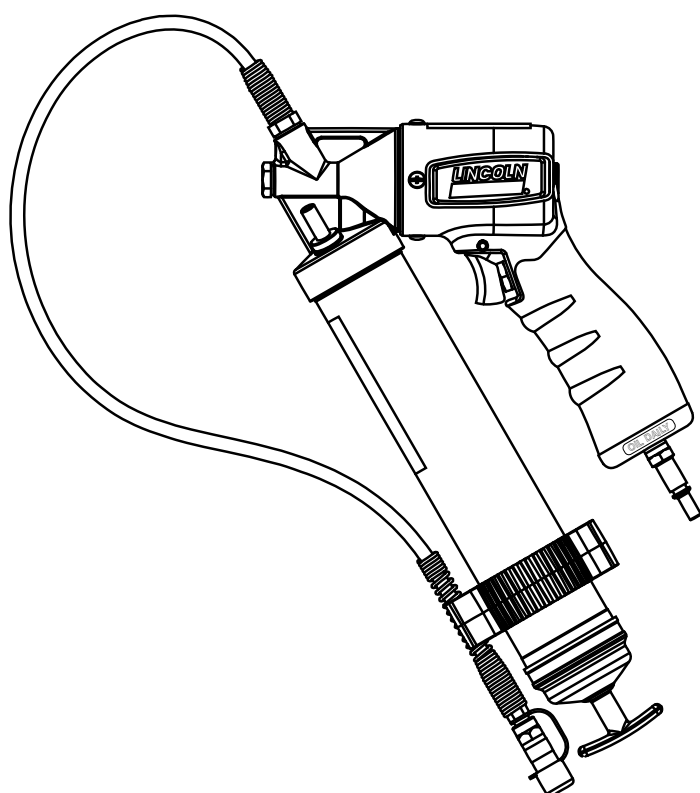


Automatic air grease gun

Model 1162



Date of issue	October 2022
Form number	404628
Version	3

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	Declaration of Conformity	DOCUMENT NUMBER 404628.DoC
Manufacturer name/address: Lincoln Industrial Corporation 5148 N. Hanley Road St. Louis, MO 63134 U.S.A. TEL: +1 (314) 679-4200 FAX: +1 (314) 679-4367 Authorized to compile the technical file: SKF Lubrication Systems Germany GmbH Heinrich-Hertz-Straße 2-8 69190 Walldorf, Germany TEL: +49 (0) 6227-330 EMAIL: robert.collins@skf.com WEBSITE: www.skf.com		

This Declaration of Conformity is issued under sole responsibility of the manufacturer Alemite, L.L.C. hereby declares that the machinery stated below:

Name: Grease guns
Model number(s): 1162
Description: Automatic air gun
Year of CE: 2022

in its intended use, is in conformity with the relevant union harmonization legislation:

- Machinery Directive 2006/42/EC
- Hazardous Substances (RoHS2) – 2011/65/EU
- Pressure Equipment Directive (PED) 2014/68/EU
 - Fluid group: Flammable liquids (grease)
 - Maximum allowable pressure: PS = 414 bar (6000 psig) max
 - Category: Sound Engineering Practices – SEP or a3p3

and conforms to the following harmonized standards:

- EN ISO 12100:2010
Safety of machinery – General principles for design – Risk assessment and risk reduction
- EN ISO 4413:2010
Hydraulic fluid power – General rules and safety requirements for systems and their components
- EN ISO 4414:2020
Pneumatic fluid power – General rules and safety requirements for systems and their components
- EN ISO 809:2012-10
Pumps and pump units for liquids – Common safety requirements

EN ISO 63000:2018
Technical documentation for the assessment of electrical and electronic products with respect to the restriction of hazardous substances

The manufacturer maintains a technical file summary sheet containing test reports and product documentation:

Technical file summary sheet number:
RA404628

I, the undersigned of Alemite, L.L.C., do hereby declare that the equipment specified above, in its intended use, conforms to the requirements of the above directives and harmonized standards at the time of placing the above product on the market.



Robert Collins
Technical Compliance Manager
St. Louis, MO, U.S.A.
2022/05/11

	U.K. Declaration of Conformity	DOCUMENT NUMBER UK404628CA
Manufacturer name/address: Lincoln Industrial Corporation 5148 N. Hanley Road St. Louis, MO 63134 U.S.A. TEL: +1 (314) 679-4200 FAX: +1 (314) 679-4367 Authorized to compile the technical file: SKF (U.K.) Limited 2 Canada Close Banbury, Oxfordshire, OX16 2RT, GBR EMAIL: robert.collins@skf.com WEBSITE: www.skf.com		

This U.K. Declaration of Conformity is issued under sole responsibility of the manufacturer. Lincoln Industrial Corporation hereby declares that the machinery stated below:

Name: Grease gun
Model number(s): 1162
Description: Automatic air gun
Year of CE: 2022

in its intended use, is in conformity with the relevant union harmonization legislation:

Supply of Machinery (Safety) Regulations 2008 (S.I. 2008:1597)

Pressure Equipment (Safety) Regulations 2016 (S.I. 2016:1105)

The Restriction of the Use of Certain Hazardous Substances in Electrical and Electronic Equipment Regulations 2012 (S.I. 2012:3032)

and conforms to the following harmonized standards:

EN ISO 12100:2010
Safety of machinery – General principles for design – Risk assessment and risk reduction

EN ISO 4413:2010
Hydraulic fluid power – General rules and safety requirements for systems and their components

EN ISO 4414:2020
Pneumatic fluid power – General rules and safety requirements for systems and their components

EN ISO 809:2012-10
Pumps and pump units for liquids – Common safety requirements

EN ISO 63000:2018
Technical documentation for the assessment of electrical and electronic products with respect to the restriction of hazardous substances

The manufacturer maintains a technical file summary sheet containing test reports and product documentation:

Technical file summary sheet number:
RA404628

I, the undersigned of Lincoln Industrial Corporation, hereby declare that the equipment specified above, in its intended use, conforms with all requirements of the U.K. legislation Supply of Machinery (Safety) Regulations 2008 No. 1597 by the time of placing it on the market.



Robert Collins
Technical Compliance Manager
St. Louis, MO, U.S.A.
2022/04/05 (date provided by Bob)

Safety

The assembly must be installed, maintained and repaired exclusively by persons familiar with the instructions.

Always disconnect power source (electricity, air or hydraulic) from the equipment when it is not being used.

This equipment generates high pressure. Extreme caution should be used when operating this equipment as material leaks from loose or ruptured components can inject fluid through the skin and into the body. If any fluid appears to penetrate the skin, seek attention from a doctor immediately. Do not treat injury as a simple cut. Tell attending doctor exactly what type of fluid was injected.

Any other use not in accordance with instructions will result in loss of claim for warranty or liability.

- Do not misuse, over-pressurize, modify parts, use incompatible chemicals, fluids, or use worn and/or damaged parts.
- Do not exceed the stated maximum working pressure of the equipment or of the lowest rated component in your system.
- Always read and follow the manufacturer's recommendations regarding fluid compatibility, and the use of protective clothing and equipment.
- Failure to comply may result in personal injury and/or damage to equipment.

Explanation of signal words for safety

NOTE

Emphasizes useful hints and recommendations as well as information to prevent property damage and ensure efficient trouble-free operation.

CAUTION

Indicates a dangerous situation that can lead to light personal injury if precautionary measures are ignored.

WARNING

Indicates a dangerous situation that could lead to death or serious injury if precautionary measures are ignored.

DANGER

Indicates a dangerous situation that will lead to death or serious injury if precautionary measures are ignored.

WARNING

Do not operate equipment without reading and fully understanding safety warnings and instructions.

Failure to follow warnings and instructions may result in serious injury.



CAUTION

Do not operate equipment without wearing personal protective gear.

Wear eye protection. Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.

Failure to comply may result in light personal injury.



WARNING



Do not allow any body part to be trapped by equipment. Body parts can be crushed by subassemblies during operation.

Failure to comply may result in death or serious physical injury.

WARNING



Do not allow fluid to leak onto floor when operating equipment. If spill occurs, clean any fluid on floor before continuing operation.

Failure to comply may result in death or serious personal injury.

WARNING

Do not use this equipment to supply, transport, or store hazardous substances and mixtures in accordance with annex I part 2-5 of the CLP regulation (EG 1272/2008) or HCS 29 CFR 1910.1200 marked with GHS01, GHS06 and GHS08 hazard pictograms shown:



Read and carefully observe these operating instructions before unpacking and operating the air grease gun. The gun must be operated, maintained and repaired exclusively by a person familiar with the operation instructions. Operate the gun only after safety instructions and this operation manual are fully understood.

⚠ WARNING

Extreme pressure may cause whip hose to burst. Use only Lincoln approved hoses and follow the hose instructions and warnings.

⚠ WARNING

Use safety glasses and gloves for protection during operation. Keep hands clear of the exposed rubber portion of hose. Grease gun can develop high pressure up to 6,000 psi (414 Bar).

This grease gun generates high grease pressure. Extreme caution should be used when operating the gun as material leaks from loose and ruptured components can inject fluid through the skin and into the body causing serious bodily injury. Adequate protection is recommended to prevent splashing of material onto the skin or into the eyes.

NOTICE

Tool must be oiled daily. Apply 1 to 2 drops of pneumatic tool or light machine oil at air inlet/air nipple.

All warranty claims are void if oil maintenance is not performed.

⚠ WARNING

If any fluid appears to penetrate the skin, get emergency medical immediately. Do not treat as a simple cut. Tell attending physician exactly what fluid was injected.

Personal safety

- 1 Always wear eye protection. The air grease gun can generate up to 6,000 psi (414 bar) of pressure.
- 2 Use only Lincoln 1230HT* outlet whip hoses. Grease injection injuries are a very serious injury. Hold the hose only in the area of the spring guard.
- 3 Avoid accidental starting. Be sure trigger is not depressed when attaching inlet air hose.
- 4 Do not bend the hose in small radii.
- 5 Replace the hose at the first sign of wear, kink or damage to the outside jacket.

Quick start instructions

- 1 Attach high pressure grease hose and coupler (1) to outlet in the head (5). Copper gasket must be used to seal hose thread to head. Tighten securely.
- 2 Attach air coupler nipple (21) to port in bottom of handle (6) and tighten securely.
- 3 Fill grease container (→ page 6 for various options).
- 4 Prime grease gun by operating slowly until grease flows from coupler (2) (→ Operation section, page 5) for detailed priming procedure.
- 5 Adjust air pressure to grease gun as required, and gun is now ready for use.
- 6 Disconnect air supply to grease gun when not in use.

Description

Lincoln air operated grease gun is fully pneumatic operational and automatic unit. The gun was developed for manual lubrication of the grease points and has ability to stall in case of a blocked bearing, fitting or lubrication line. The gun is a positive displacement single action pump that delivers lubricant each time the plunger (13) moves forward.

The gun features a throttling trigger valve. A slight pull of the trigger (8) will cause the gun to operate slowly. As more finger force is applied to the trigger, the speed of the gun will gradually increase until maximum speed is reached with the trigger fully pulled. The maximum speed of the gun is limited to reduce the problems associated with dispensing lubricant too quickly, such as damaging bearing seals or dust boots.

The gun operates when the trigger (8) is depressed. Air is admitted to chamber A (→ fig 1, page 4) and pushes the piston (7) with the plunger (13) to the left. Vent valve B is closed. The grease, under pressure from plunger (13), opens the check valve (3) and delivers one shot of the lubricant.

When the piston (7) reaches the bypass groove C (→ fig 2, page 4) air is admitted into chamber D and opens the vent valve B. The air pressure from chamber A is vented through valve B and vent holes E to the chamber F which communicates with the atmosphere through the hole G. The air pressure is equalized on both sides of the piston (7) and the force of the spring (12) will return the piston to the initial position, recharging the gun (→ fig 1, page 4). Vent valve B will be closed and air from chamber D is vented through the bypass groove C to the atmosphere. The cycle repeats in the same manner while the trigger is depressed.

* Indicates change

Fig. 1

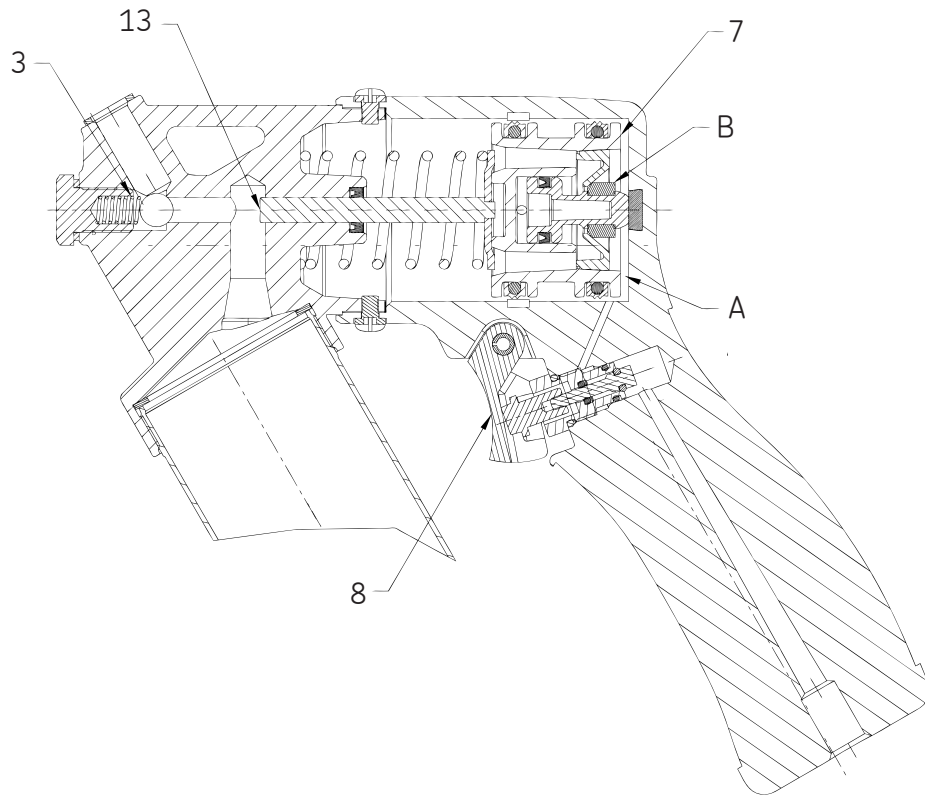
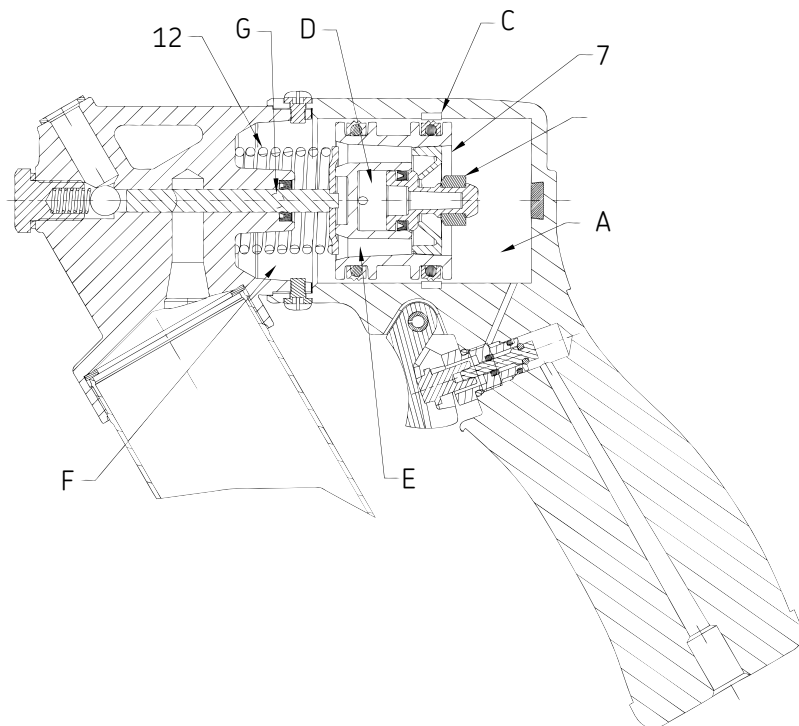


Fig. 2



Appropriate use

- The air gun was exclusively designed to pump and dispense lubricant using pneumatic power.
- The maximum specification rating should not be exceeded.
- Any other use not in accordance with instruction will result in loss of claim for warranty or liability.

Work area

Keep bystanders, children, and visitors away while operating. Distractions can cause you to make mistakes.

Inspection

Visually inspect for damaged, loose or missing parts. If equipment is worn or damaged, remove from service. Contact an authorized service center for damage assessment or repair.

Operation

Prime the air grease gun after each refill or grease cartridge change. Prime the gun before using it to lubricate grease points.

For optimum performance and product life, add a few drops of lubricating oil (SAE 30 or greater) through the air fitting at the bottom of the handle if gun begins to cycle slowly or erratically.

Specifications

Pump ratio (max)	40:1
Output per stroke	0.038 in ³ (0,62 cm ³)
Pneumatic inlet pressure (minimum)	40 psi (2,7 bar)
Pneumatic inlet pressure (maximum)	150 psi (10,3 bar)
Grease output pressure (maximum)	6,000 psi (414 bar)
Grease reservoir capacity	14.5 oz (450 cm ³)
Operating temperature range	0 to 120 °F (–18 to 50 °C)
Weight (empty)	4.5 lbs. (2,0 kg)
Weight (full)	5.5 lbs. (2,5 kg)
Lubricant	Up to NGLI #2 grease
Pneumatic port inlet	1/4–18 NPSF
Grease port outlet	7/16–28 UNEF

To prime, operate the gun slowly, by gently throttling the trigger (8), until grease flows from the open end of the hose. The vent/filler valve (18) should be used to expel air pockets. This is done by loosening the vent/filler valve a couple of turns, holding the gun with the discharge hose pointing up, and allowing the air to escape. Close the vent/filler valve after air is removed. If a prime can not be achieved after the gun has operated for 10–15 seconds, refer to the section **To expel air pockets, page 6.**

The gun will stall if a bearing or fitting is blocked, causing the grease pressure to rise to maximum. A blocked bearing or fitting should be corrected before continuing lubrication.

⚠ CAUTION

Air pockets in the cartridge lubricant will cause the gun to lose prime.

Removing empty grease cartridge

- 1 Pull back on the follower handle until the follower rod is fully extended and latch the follower rod groove into the slot on the tube cap.
- 2 Unscrew the grease tube assembly from the gun.
- 3 Carefully release the follower handle to the eject the empty cartridge from container tube.

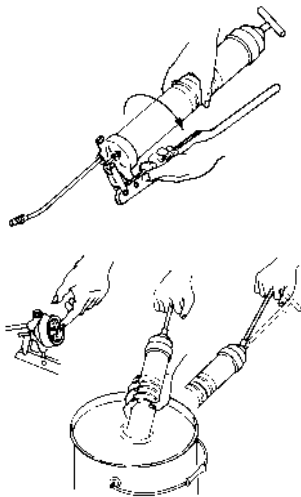
Installation grease cartridge

- 1 Pull back on the follower handle and latch the follower rod groove into the slot on the tube cap.
- 2 Remove the plastic cap from the grease cartridge and insert cartridge into container tube.
- 3 Remove the pull tab from the grease cartridge and screw grease tube assembly into pump assembly.
- 4 Release follower rod from slot. Purge air from pump. See air purging instruction.

To fill the gun from bulk container

- 1 Remove head and plunger assembly from container tube.
- 2 Pack lubricant into cavity of the head and plunger assembly.
- 3 Insert the open end of the container tube into lubricant. Pull the follower handle back while pushing the container tube deeper into the lubricant to prevent air pockets from being pulled into the container tube.
- 4 When the follower rod is fully extended, pull it sideways to latch the rod groove into the keyhole slot in the container cap.
- 5 Loosely assemble the head and plunger assembly to the filled container tube. Release the follower rod from the container cap and disengage the follower rod from the follower by rotating the follower handle. Push the follower rod into the container. Slowly unscrew the container tube from the head and plunger assembly until lubricant oozes from the interface. Tighten container tube into the head and plunger assembly.

Fig. 3

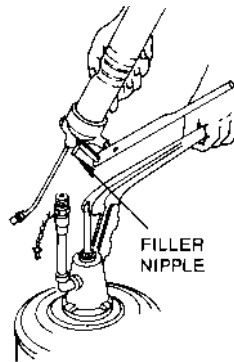


To fill the gun with a filler pump

Engage the follower rod with the follower by rotating the follower handle. Insert the gun filler nipple into the filler pump socket. Operate the filler pump to fill the container.

When the follower rod groove is exposed, the container is filled (follower rod will be extended approximately 8 in. (20 cm)). Disengage the follower rod from the follower by rotating the follower handle. Push the follower rod into the container.

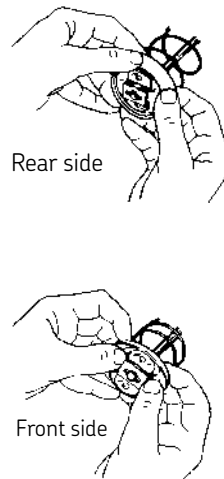
Fig. 4



NOTE

If inspection and cleaning are not performed correctly, grease gun will lose prime and will continue to lose prime until cleaned properly.

Fig. 5



To expel air pockets

- 1 Withdraw the follower rod from the grease tube assembly cap and engage it with the follower by rotating the follower handle. Exert the force on the follower handle after opening the vent/filler fitting (18) (→ fig. 6, page 7).
- 2 Pull the trigger in short bursts to operate gun until trapped air is expelled. Disengage the follower rod from the follower by rotation the follower handle. Push the follower rod into the grease tube assembly.
- 3 If the step 2 fails, unscrew the grease tube assembly 1 1/2 turns from the pump assembly.
- 4 Exert force on the follower handle until lubricant oozes from the grease tube assembly and pump assembly interface.
- 5 Tighten grease tube assembly into the pump assembly. Disengage the follower rod from the follower by rotation the follower handle. Push the follower rod into the grease tube assembly.

To convert gun to allow filling from bulk container or filler pump

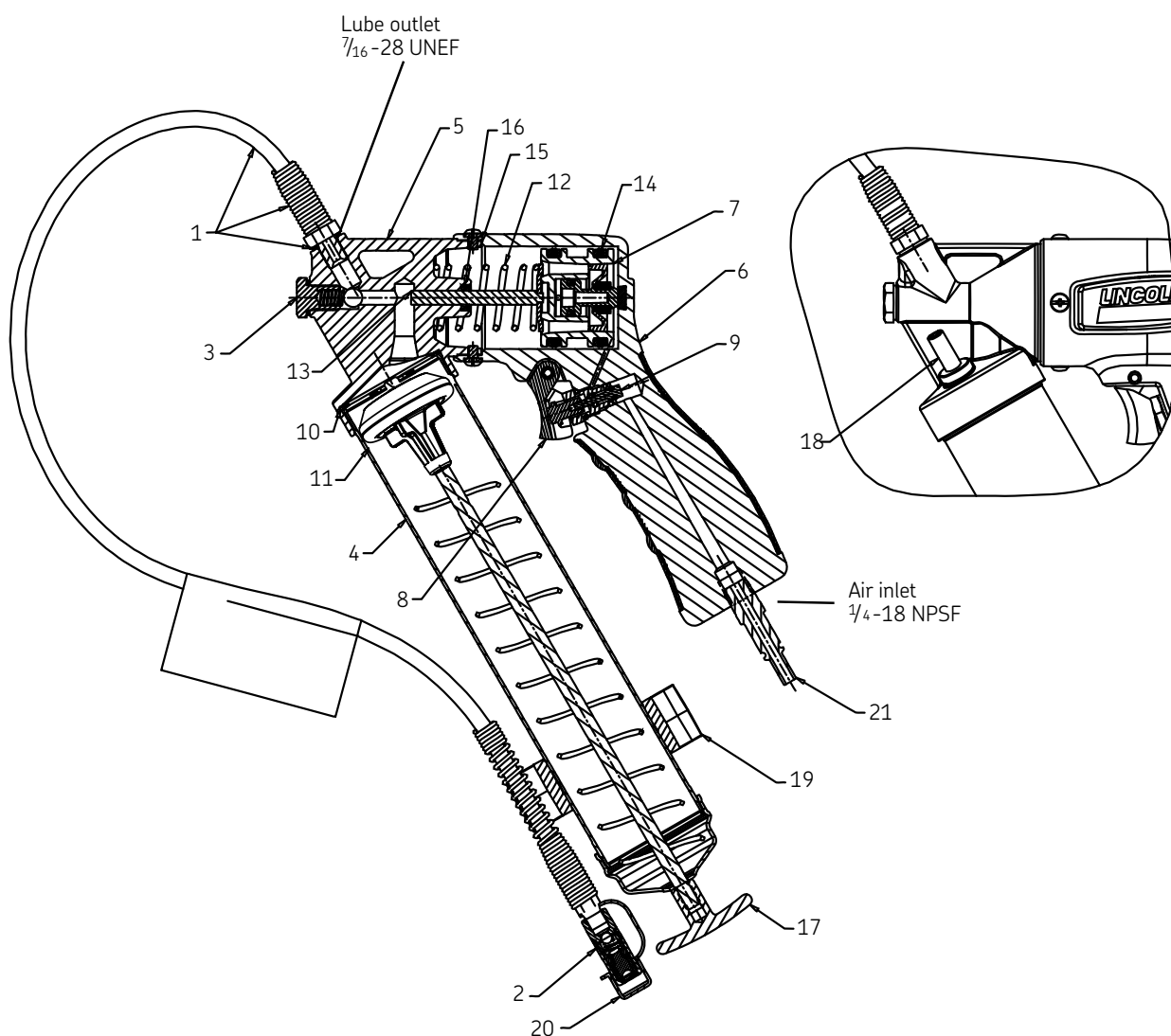
- 1 Unscrew container cap from container tube. Pull on follower handle to extract follower and spring from container tube.
- 2 Grasp follower between thumb and forefinger and flip the follower lip from the rear to the front side.

NOTE

The follower resembles a cup. When the gun is assembled for use with bulk lubricant, the cup opens toward the head assembly.

- 3 Reassemble follower into container tube and position with the follower handle so that the container cap can be tightened onto the container tube.

Fig. 6



Service parts

No.	Part no.	Description	Include	Qty.
1	1230HT*	Hose, 30 in. (762 mm)	Hose, 30 in. (762 mm)	1
			Gasket	1
			Label, warning	1
2	5852	Coupler, hydraulic	Coupler, midget	1
3	274985	Kit, outlet check	Spring housing	1
			Ball	1
			Check spring	1
			Gasket	1
4	277985	Grease tube	Container assembly	1
			Label, warning	1
5	274984	Head	Head, machined	1
			Screw, 10-32 x 1/4	4
			Packaging (head -tube)	1
			Gasket (handle-head)	1
			Wiper rod	1
			Valve, vent/loader	1
6	274983	Handle	Handle, machines	1
			Screw, 10-32 x 1/4	4
			Gasket (handle-head)	1
			Bumper	1
			Logo, left	1
			Logo, right	1
			Name plate	1
			Handle grip	1
7	272068	Piston	Piston assembly	1
			Screw, 10-32 x 1/4	4
			Gasket (handle-head)	1
8	274982	Trigger	Trigger	1
			Roll pin	1
9	274981	Trigger valve	Trigger valve	1
			Roll pin	1
10	271880	Packing	Packing	1
11	277986	Follower	Follower assembly	1
12	272073	Spring, piston	Return Spring	1
13	274980	Plunger	Plunger assembly	1
14	272075	Crown seal	Crown seal	2
15	272076	Gasket	Gasket	1
16	272077	Wiper	Wiper rod	1
17	272078	Handle	Handle	1
18	286134	Vent/bulk valve kit	Vent/bulk valve kit	1
19	286092	Hose clip	Hose clip	1
20	286093	Coupler cap	Coupler cap	1
21	11659	Air nipple	Air nipple	1

* Indicates change

Troubleshooting

Condition	Possible cause	Corrective action
The gun doesn't operate.	No inlet air pressure.	Connect air supply.
	The piston (7) is stuck.	Disassemble the gun, inspect for damage. Replace if necessary.
	Air pressure is too low.	Check air pressure supply. The pressure is to be higher 40 psi (2,7 bar).
	Broken return spring (12).	Replace if necessary.
The gun doesn't operate automatically.	Air pressure is too low.	Check air pressure supply. The pressure is to be higher 40 psi (2,7 bar).
	The piston (7) is stuck.	Disconnect air supply hose and hold on until the spring is retracted the piston back and cycle the gun. If the gun doesn't operate disassemble the gun, inspect for damage. Replace the piston if necessary.
The gun cycles but doesn't pump grease.	Loss of prime.	Repeat priming operation.
	The container is out of grease.	Check that container has grease.
	Prime is not achieved after 10 to 15 seconds of operation.	Disconnect the extension hose or rigid extension and cycle the gun until grease flows from the outlet.
The gun continues to lose prime.	Air may be trapped in several locations in container after bulk filling.	Empty container, refill and repeat priming.
	The ball check valve (3) is not functioning.	Disassemble check valve, remove ball, clean and inspect ball seat area.
If the gun still doesn't operate.		Contact an authorized service center.

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Warranty

The instructions do not contain any information on the warranty. This can be found in the General Conditions of Sales, available at: www.lincolnindustrial.com/technicalservice or www.skf.com/lubrication.

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